

SECOND SEMESTER 2018-2019

Course Handout Part II

Date: 07-01-2019

In addition to part-I (General Handout for all courses appended to the time table) this portion gives further specific details regarding the course.

Course No. : ME F412

Course Title : PRODUCTION PLANNING AND CONTROL

Instructor-in-Charge : AMRITA PRIYADARSHINI

Course Description:

Generalized model of production systems; types of production flows; life cycle concepts; facilities location and layout planning; aggregate and batch production planning; inventory systems; materials requirements planning; elements of monitoring & production control.

Scope and Objective of the Course:

Scope

- To provide a good fundamental concepts in manufacturing / operations management
- > To promote the importance of decision making in manufacturing / operations management
- > To study the decision making in design, planning and control of conversion process / manufacturing systems
- ➤ To develop decision making skills in conversion process / manufacturing systems
- To make proficient in manufacturing / operations management

Objectives

- > To understand the role of operations management in the overall business strategy of the firm.
- To understand the interdependence of the operating system with other key functional areas of the firm.
- > To identify and evaluate the key factors and the interdependence of these factors in the design of effective operating systems.
- > To identify and evaluate a range of tools appropriate for analysis of operating systems of the firm.
- ➤ To identify and evaluate comparative approaches to operations management in a global context.
- To understand the application of operations management policies and techniques to the service sector as well as manufacturing firms.

Textbooks:

1. Heizer Jay, Render Barry and Rajashekhar, "Operations Management", 9th Edition, Pearson, New Delhi

Reference books

- 1. Russell R.S. & Taylor, B.W., "Operations Management: Quality and Competitiveness in a Global Environment", 5th Edition, John Wiley and Sons (Asia) Pte. Ltd., 2006
- 2. Mahadevan B., "Operations Management: Theory and Practice", 2nd Edition, Paerson, 2010



3. Chase, R.B., Aquilano, N.J., and Jacobs, F.R., "Operation Management for Competitive Advantage", 11th Edition, McGraw-Hill,

Course Plan:

Lecture No.	Learning objectives	Topics to be covered	Chapter in the Text Book
1	To gain an understanding of the Production and Operations function for manufacturing and service organizations	Introduction: Operations / manufacturing, decision making in an organization / conversion process	1 (T1)
4		<i>Operations Strategy</i> : A global view of operations, competitive priorities, operations strategy	2 (T1)
8	 Understand sources of demand variability Able to pick the appropriate forecasting model 	<i>Forecasting</i> : Types, importance, steps, approaches, methods	3 (T1)
12	 Understand the concept of product life cycle Understand the application of the steps in product design Apply the concept for generation of new idea 	Product planning : Product strategy options, product life cycle, product development, Quality function deployment, application of decision trees to product design	4 (T1)
16	 Understand the strategic importance of process selection Can explain the influence that process selection will have on organization's performance 	Process planning : Process design, process technologies, process analysis and design, selection of equipment and technology	6 (T1)
20	 Identify and explain major factors that affect locations decisions Able to select 	Facilitieslocation:Selectingthegeographicregion,costingalternativelocations,scoringmodels,geometricmodels,Locatingmultiplefacilities,Location of facilitieson networks	10, 7 (T1)

	1	• :		
		appropriate		
		methods of		
		evaluating location alternatives		
22	•	Understand the	Layout of Englisher Trans of larger	0 (T1)
22	•		Layout of Facilities: Types of layout,	8 (T1)
		strategic	process, product, hybrid, fixed-position	
		importance of	and specialized layouts	
		layout decisions Able to discuss		
	•			
		important issues related to various		
		types of layout		
25	•	Describe methods	Canacity planning Design and effective	Cupplement
25	•	of measuring	Capacity planning: Design and effective	Supplement
		capacity, planning	capacity, capacity and strategy, managing	(T1)
		capacity, and	demand, Break even analysis, applying	
		calculating capacity	decision trees to capacity planning	
		utilization.		
29	•	Explain what	Scheduling : Hierarchy of planning	12, 14 (T1)
23		scheduling involves	decision, planning process, approaches for	12, 14 (11)
		and the importance		
		of good scheduling	aggregate planning, master schedule,	
	•	Discuss scheduling	short-term schedules, control of schedules	
		needs in job shops		
32	•	Discuss the main	<i>Inventory control:</i> Functions of	11 (T1)
		requirements for	inventory, type of inventory, inventory	()
		effective inventory	management, inventory models	
		management	management, inventory models	
	•	Describe the role of		
		basic models in		
		controlling		
		production capacity		
35	•	Discuss various	Aggregate Planning: Concepts, types of	
		strategies involved	strategies	
		in aggregate		
_		planning		
38	•	Develop product	Material Requirements Planning: MRP	13 (T1)
		structure	structure, MRP management, lot sizing	
	•	Build a gross	techniques	
20.40	-	requirements plan	A 1' ' CEL ' C	
39-40	•	Analyze and	Application of Flexsim: Overview of	
		experiment with the	Flexsim, importance/need, features,	
		processes in a	applications	
		virtual setting,		
		reducing the time		
		and cost		
		requirements		
		associated with		
			·	



	physical testing		
Total number of lectures = 40			

Evaluation Scheme:

Component	Duration	Weightage (%)	Date & Time	Nature of Component
Mid Semester Examination	1.5 hours	25	12/3 9.00 - 10.30AM	Closed Book
Tutorial		15		Open Book
Assignments/Projects		10		Open Book
Surprise Quiz		10		Closed Book
Comprehensive Examination	3 hours	40	03/05 FN	Closed Book

^{*}The structure of this course is synchronized with the course Manufacturing Management (MF F242).

Chamber Consultation Hour: Will be announced in the class (Chamber: E118)

Notices: Will be displayed on CMS only

Make-up Policy: Make-up will be granted **ONLY** in genuine cases with *prior permission*. The request application for make-up test must be reached to the Instructor-in-charge before commencement of the scheduled test (<u>documentary proof is essential</u>).

NOTE: The border cases in final grading will be decided based on mainly class room attendance and attentiveness in the classroom.

Academic Honesty and Integrity Policy: Academic honesty and integrity are to be maintained by all the students throughout the semester and no type of academic dishonesty is acceptable.

INSTRUCTOR-IN-CHARGE MF F242

