BIRLA INSTITUTE OF TECHNOLOGY AND SCIENCE, PILANI INSTRUCTION DIVISION

FIRST SEMESTER 2021-2022

Course Handout (Part II)

29/07/2022

In addition to part-I (General Handout for all courses appended to the time table) this portion gives further specific details regarding the course

Course No.: PHA G537

Course Title: Parenteral Product Development Instructor-in-charge: Dr. Akash Chaurasiya

Instructor: Dr. Akash Chaurasiya

1. Course Description:

Introduction to parenteral Product & their types, products characteristics; Vehicles requirement for Parenteral Products manufacturing; Formulation & process consideration for development of parenteral products; Introduction & understanding of various aspects of unit operation in parenteral product manufacturing; Critical Quality attributes of Parenteral Product; Various Sterilization techniques for parenteral products; Understanding of key requirements for aseptic processing; Understanding of Lyophilization techniques of stable product development; Regulatory consideration for safety assessment of Parenteral Products; Packaging requirement for Parenteral Drug Products; Regulatory perspective for Complex Injectable products development and filing.

2. Scope and Objective of the course:

This course will provide overview on parenteral product development & designed for students to understand critical aspect of parenteral product development and manufacturing. This course covers basic information, understanding and application of key operations followed during parenteral product manufacturing like lyophilization, aseptic processing, & filtration along with Quality Assurance, control & packaging requirement. This course also covers regulatory consideration for parenteral product assessment with respect to safety for intended application.

3. Learning outcome:

- Complete understanding of formulation, process, manufacturing and packaging aspect of parenteral drug product
- Complete understanding, importance & application of lyophilization process
- Knowledge of critical quality attributes in parenteral product development.
- Knowledge of regulatory expectation for safety assessment of parenteral products

4. Text Books:

- 1. Niazi SK, "Handbook of Pharmaceutical Manufacturing Formulations Sterile Products" INforma healthcare, New York, 2nd Edn, Vol. 6, 2009.
- 2. Akers M.J., Sterile Drug Products: Formulation, Packaging, Manufacturing and Quality, CRC Press, 1st Edition, 2010.

Reference Books:

- 1. Sandeep Nema, John D. Ludwig, "Pharmaceutical Dosage Forms: Parenteral Medications", Vol. 1-3, CRC Press, 3rd Edition, 2010.
- 2. Adeboye Adejare "Remington: The Science and Practice of Pharmacy" Pharmaceutical Press, 23nd Edition, 2020.
- 3. Parenteral Drug Association (PDA) Technical Reports.
- 4. U.S. Pharmacopeia, U.S. Pharmacopeial Convention Inc., Rockville, MD, 43rd Edn., 2020.

5. Course Plan:

Lectu re No.	Learning Objectives	Topic to be covered	Ref
1-2	Parenteral Drug product	Introduction, Historical Perspective, Characteristics & Types	T2 Ch 1-3 R1(V1) Ch1
3	Vehicles for Parenteral Products	 Aqueous - Key requirement for High Quality water system (WFI) for parenteral product Non-aqueous solvents 	T2 Ch 6 R1(V1) Ch5
4-6	Formulation & process developmen t of parenteral products	 Formulation development - Selection & optimization of various excipients like Buffers, antioxidants, surfactants, pH adjusting agents, tonicity modifiers, etc. to obtain desired quality attributes Process development - Key consideration for process development and control of parameters like temperature, light, oxygen, hydrolysis, etc. 	T2 Ch 5, 6, 8 R1(V1) Ch 4, 5
7-9	Unit Operations in Parenteral Product Manufacturi ng	 Introduction & understanding of various aspects of parenteral product manufacturing unit operations like dispensing, compounding, filling, stoppering, sealing, inspection, labelling & packaging 	T2 Ch 12 R1(V2) Ch1
10-15	Critical Quality attributes of Parenteral Product	 Introduction, understanding & compendial requirement for various quality attributes like Physical - Surface Tension, Viscosity, Particulate Matter, Color, Clarity, etc. Chemical - Assay, Impurities, content of functional excipients, etc. Microbiological - Bioburden, BET, Sterility, CCIT, etc. 	28, 29, 30

16-24 Sterilization techniques for parenteral products • Selection of sterilization method – Decision Tree • Terminal Sterilization – Dry Heat and moist heat Sterilization, Cycle development, Dvalue determination, validation, Indicator, Minimum Maximum load • Filtration – Types of filters like Cartridge, Capsule, Depth, Membrane filters, etc.; Filter Material of Construction like PES, PVDF, Nylon, PTFE, etc.; Modes of filtration – Series filtration, Parallel filtration, etc.; Filter validation studies. • Basic understanding and application of other techniques like Ethylene oxide sterilization, Gamma Sterilization, E-beam sterilization, X-ray sterilization, etc. 25-29 Aseptic Processing Understanding of key requirements for aseptic processing like • Personnel, Equipment and building requirement • Cleaning, disinfection & sterilization requirement – CIP, SIP, VHP, etc. • Media fill trials – overview and approaches	Lectu re No.	Learning Objectives	Topic to be covered	Ref
Sterilization, X-ray sterilization, etc.		Sterilization techniques for parenteral	 Tree Terminal Sterilization – Dry Heat and moist heat Sterilization, Cycle development, D-value determination, validation, Indicator, Minimum Maximum load Filtration – Types of filters like Cartridge, Capsule, Depth, Membrane filters, etc.; Filter Material of Construction like PES, PVDF, Nylon, PTFE, etc.; Modes of filtration – Series filtration, Parallel filtration, etc.; Filter validation studies. Basic understanding and application of 	18 R1(V2) Ch8, 9, 10, 11, 12, 13
30-33 Lyophilizatio n of Parenterals • Introduction – Principle • Application of Freeze Drying • Formulation aspects of freeze dried products • Development of Lyophilization Cycle and Controls • Key challenges and defects in lyophilized product • Design and Key components lyophilizer 34-36 Regulatory consideratio n for safety assessment of Parenteral • Extractable and Leachable Study • Glass Delamination Study T2 Ch 20 R1(V2) Ch15 Class Class notes T2 Ch 20 R1(V2) Ch15 Class Class Class Notes	25-29	•	sterilization, Gamma Sterilization, E-beam sterilization, X-ray sterilization, etc. Understanding of key requirements for aseptic processing like Personnel, Equipment and building requirement Cleaning, disinfection & sterilization	
consideratio n for safety assessment of Parenteral Parenteral Parenteral Dominion of Parenteral Parenteral Dominion of Parenteral Dominio	30-33	n of	 Introduction - Principle Application of Freeze Drying Formulation aspects of freeze dried products Development of Lyophilization Cycle and Controls Key challenges and defects in lyophilized product 	Ch15 USFDA Guidelin es Class
37-39. Packaging • Introduction to various type of packaging T2 Ch 6	34-36	consideratio n for safety assessment of Parenteral	done to assess safety of parenteral products like Extractable and Leachable Study Elemental impurity assessment Glass Delamination Study Shelf life assessment using stability studies	Ch10 T2 Ch 6 USP Chapters

Lectu re No.	Learning Objectives	Topic to be covered	Ref
	requirement for Parenteral Drug Products		
40-42.	Regulatory perspective for Complex Injectable products	 Regulatory consideration with respect to design, development and filing strategy for complex injectable products like Nanoparticles, liposomes, microspheres, nanosuspensions, etc. 	

6. Evaluation Scheme:

Component	Duratio n	Weightage (%)	Date & Time	Remarks
Mid-semester Test	90 min	25		СВ
Seminars/Assignments/Research Summary	-	40		ОВ
Comprehensive exam	180 min	35		СВ

^{*}OB: Open Book; CB: Closed Book

Closed Book Exam: No reference material of any kind will be permitted inside the exam hall.

Open Book Exam: Use of any printed / written reference material (books and notebooks) will be permitted inside the exam hall. Loose sheets of paper will not be permitted. Computers of any kind will not be allowed inside the exam hall. Use of calculators will be allowed in all exams. No exchange of any material will be allowed.

7. Mid-semester evaluation: Will be announced after the Test.

Attendance: Regularity in attendance will be one of the criteria in deciding the borderline cases at the time of final grading.

8. Grading Procedure:

- 1. It is not necessary that all the grades would be awarded.
- 2. In borderline cases subjective judgment will be exercised for pull-up's (max. 1%). Basic guiding factors will be regularity, consistency in performance (above average) or/and steady improvement throughout the semester.
- **9. Make-up:** Make-up will be given only for genuine reasons. It is expected that students shall avoid misuse of this feature.
- **10. Consultation hours:** 2 3 pm; Thursday & Friday
- 11. Notices: Notices pertaining to this course will be displayed only on online platform.
- **12. Academic Honesty and Integrity Policy**: Academic honesty and integrity are to be maintained by all the students throughout the semester and no type of academic dishonesty is acceptable.