## **<u>Aathivinayaga Refractories</u>**



## **Technical Data Sheet**

**Product Name: Fire Cast - A** 

Properties	Value
Service Temperature °C (Max)	1700
Grain Size (MM) (Max)	5
Water Required to Mix	12 to 15
Method of Installation	Patching/Travelling/Vibro Casting
Bulk Density (gm/cc) (Min) Dried at 110°C	2.75
Cold Crushing Strength (Kg/Cm <sup>2</sup> ) (Min)	
110°C	500
1100°C	350
1300°C	
1500°C	450
Permanent Linear Change (%) (Max)	
1100°C	1.0
1300°C	
1500°C	1.2
Chemical Analysis (%)	
Al2O3	85 to 90
Fe2O3	1.0
Recommended Application Areas	
	Service Temperature °C (Max)  Grain Size (MM) (Max)  Water Required to Mix  Method of Installation  Bulk Density (gm/cc) (Min) Dried at 110°C  Cold Crushing Strength (Kg/Cm²) (Min)  110°C  1100°C  1300°C  Permanent Linear Change (%) (Max)  1100°C  1300°C  Chemical Analysis (%)  Al2O3  Fe2O3

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