## **<u>Aathivinayaga Refractories</u>**



## **Technical Data Sheet**

**Product Name: Fire Cast - K** 

| SI No | <b>Properties</b>                                  | Value                             |
|-------|--|-----------------------------------|
| 1     | Service Temperature °C (Max)                       | 1500                              |
| 2     | Grain Size (MM) (Max)                              | 5                                 |
| 3     | Water Required to Mix                              | 13 to 14                          |
| 4     | Method of Installation                             | Patching/Travelling/Vibro Casting |
| 5     | Bulk Density (gm/cc) (Min) Dried at 110°C          | 2.2                               |
|       | Cold Crushing Strength (Kg/Cm <sup>2</sup> ) (Min) |                                   |
| 1     | 110°C  | 400                               |
| 2     | 1100°C   | 300                               |
| 3     | 1300°C   | 350                               |
| 4     | 1500°C   |                                   |
|       | Permanent Linear Change (%) (Max)                  |                                   |
| 1     | 1100°C   | 1.0                               |
| 2     | 1300°C   | 1.2                               |
| 3     | 1500°C   |                                   |
|       | Chemical Analysis (%)                              |                                   |
| 1     | Al2O3  | 60                                |
| 2     | Fe2O3  | 1.5                               |
|       | Recommended Application Areas                      |                                   |

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