Interrupts and global definitions -

① guard_routine_open {
ready = 0; running = 0;
guard_open = 1;
guard_fault = 1; }

② guard_routine_close {
guard_open = 0; }

*guard

③ stoped_routine {
ready = 0; running = 0;
stopped = 1; }

④ Not_stopped_routine {
stoped = 0; }

⑤ Temp_high_routine {
ready = 0; running = 0;
temp_high_fault = 1;
temp_high = 1; }
count2 = 0;

⑥ Temp_not_high {
temp_high = 0; }

⑦ start {
running = 1; }

⑧ count = 0;

⑨ count2 = 0;

⑩ count 3 = 0

main function

count=0; count4=0; count3=0;

① while (ready==0) { // sub-loop for when not ready

LED2 = 0;

if (count==0) {

time_start = millis;

count++; }

if(|time_start - millis| > 0.5s) { // flashing

LED1 = !LED1;

time_start = millis; }

if (temp_highfault == 1) { LED4 = 1;

if (count2==0) {

time start2 = millis; }

if (|time start2 - millis| > 0.5s) {

temp_high_fault = 0;

LED4 = 0; }

if (guard_fault == 1) && count4==0 { // only after running

LED3 = 1;

if (count3==0) {

timestart3 = millis;

count3 = 1; }

if (|timestar3 - millis| > 0.5s) {

guard_fault = 0;

count4 = 1; }

if (guard_open = 0 && temp_high = 0 && stop = 0) { ready = 1; }

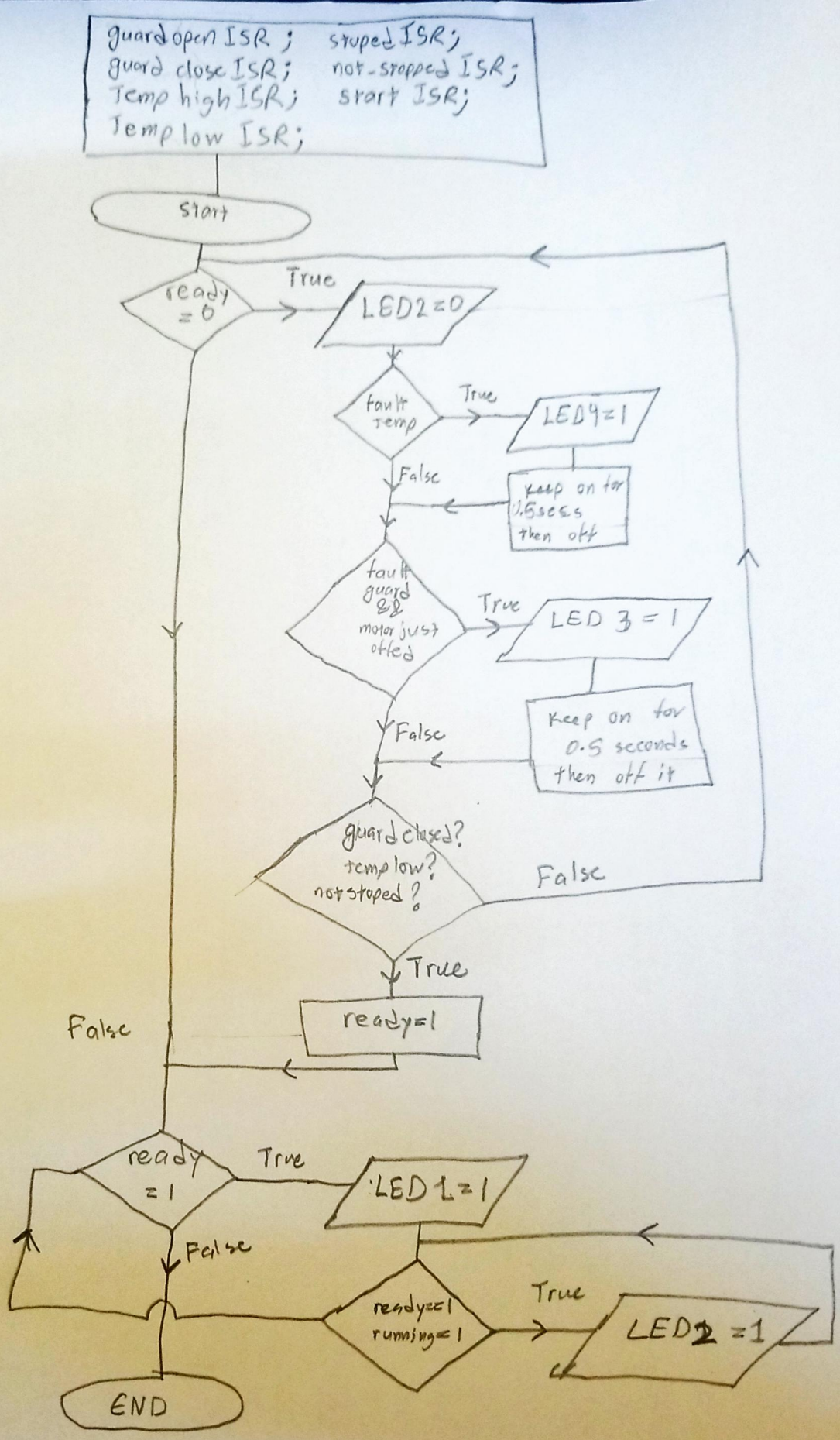
② while (ready == 1) {
LED1 = 1; LED3 = 0; LED4 = 0;
while (running == 1 && ready == 1) {
not LED2 = 1; }

To summarize :
loop ① s// when the machine not ready we run this loop
While (ready == 0) {
LED2 = 0;
if (0.5s has passed since start of loop) { // flashing
LED1 = !LED1;
reset.timer1; }
if (fault of high temp) { // fault alarm (temp)
LED4 = 1;
if (time_passed since first run of if function > 0.5)
{ LED4 = 0;
fault high temp = 0; }

if (fault of guard open made motor change state) {
LED3 = 1;
~~if (count3 == 0) {~~
~~timestart3 = millis;~~
if (time_passed > 0.5s) {
fault_guard = 0;
LED3 = 0; }
}

```
if ( no issue (guard, tcm, and stop button) ) {
    ready = 1; }
} // end of not ready loop.

while (ready = 1){
    LED 1 = 1;
    while ( running = 1 && ready = 1 ){
        LED 1 = 1;
```


guard open ISR ; stoped ISR;
guard close ISR; not-stopped ISR;
Temp high ISR; start ISR;
Temp low ISR;
start
ready = 0
True
LED2=0
fault temp
True
LED4=1
False
keep on for 0.5secs then off
fault guard && motor just offed
True
LED 3 = 1
False
keep on for 0.5 seconds then off it
guard closed? temp low? not stoped ?
False
True
ready=1
False
ready = 1
True
LED 1=1
False
ready=1 running=1
True
LED2 =1
END