

HOCHSCHULE RHEIN-WAAL  
&  
FLUXANA GMBH & CO. KG

BACHELOR'S THESIS

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# Development of an automated powder dosing system using a 6-DOF collaborative robotic arm (cobot)

by investigating the influence of vibration, angle of dosing,  
and rotational speed to the mass flow of the powder.

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*Author:*

**Abdelrahman MOSTAFA**  
Matriculation No. 29528

*Supervisor:*

**Prof. Dr. Ronny HARTANTO**  
**Dr. Rainer SCHRAMM**

*A thesis submitted in fulfillment of the requirements  
for the Bachelor degree of Science*

*in the*

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## Declaration of Authorship

I, **Abdelrahman MOSTAFA**, declare that this thesis titled, “Development of an automated powder dosing system using a 6-DOF collaborative robotic arm (cobot)” and the work presented in it are my own. I confirm that:

- This work was done wholly or mainly while in candidature for a research degree at this University.
- Where any part of this thesis has previously been submitted for a degree or any other qualification at this University or any other institution, this has been clearly stated.
- Where I have consulted the published work of others, this is always clearly attributed.
- Where I have quoted from the work of others, the source is always given. With the exception of such quotations, this thesis is entirely my own work.
- I have acknowledged all main sources of help.
- Where the thesis is based on work done by myself jointly with others, I have made clear exactly what was done by others and what I have contributed myself.

Signed:

---

Date:

---



*“Thanks to my solid academic training, today I can write hundreds of words on virtually any topic without possessing a shred of information, which is how I got a good job in journalism.”*

Dave Barry



HOCHSCHULE RHEIN-WAAL

# *Abstract*

Faculty of Technology & Bionics

Research & Development at Fluxana GmbH & Co. KG

Bachelor of Science

**Development of an automated powder dosing system using a 6-DOF  
collaborative robotic arm (cobot)**

by Abdelrahman MOSTAFA

The Thesis Abstract is written here (and usually kept to just this page). The page is kept centered vertically so can expand into the blank space above the title too. . .





## *Acknowledgements*

The acknowledgments and the people to thank go here, don't forget to include your project advisor...



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## Chapter 1

# Introduction

### 1.1 Motivation

### 1.2 Objectives

### 1.3 Thesis Structure

**Chapters** – this is the folder where you put the thesis chapters. A thesis usually has about six chapters, though there is no hard rule on this. Each chapter should go in its own separate .tex file and they can be split as:

- Chapter 1: Introduction to the thesis topic
- Chapter 2: Background information and theory
- Chapter 3: (Laboratory) experimental setup
- Chapter 4: Details of experiment 1
- Chapter 5: Details of experiment 2
- Chapter 6: Discussion of the experimental results
- Chapter 7: Conclusion and future directions

This chapter layout is specialised for the experimental sciences, your discipline may be different.

Guide written by —  
Sunil Patel: [www.sunilpatel.co.uk](http://www.sunilpatel.co.uk)  
Vel: [LaTeXTemplates.com](http://LaTeXTemplates.com)



## **Part I**

# **Basics of Robotics, ROS, and Powder Dosage**



## Chapter 2

# Basics of Robotics

As an academic field, robotics emerges as a relatively youthful discipline, characterized by profoundly ambitious objectives, the most paramount of which is the creation of machines capable of emulating human behavior and cognitive processes. This quest to engineer intelligent machines inherently compels us to embark on a journey of self-exploration. It prompts us to scrutinize the intricacies of our own design—why our bodies possess the configurations they do, how our limbs synchronize in movement, and the mechanisms behind our acquisition and execution of intricate tasks. The realization that the fundamental inquiries in robotics are intrinsically linked to inquiries about our own existence forms a captivating and immersive aspect of the robotics pursuit. [9]

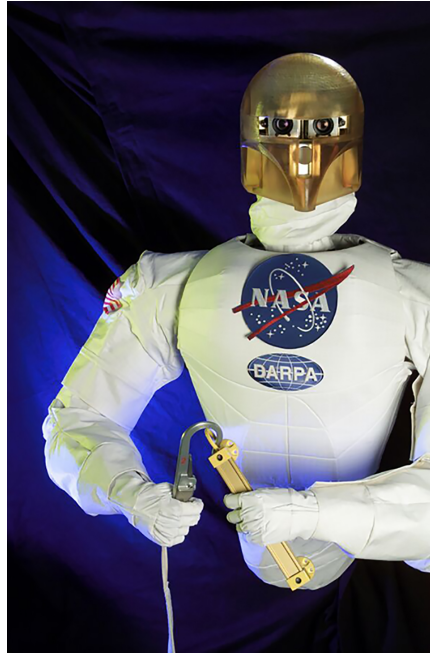
Robotics is the scientific field dedicated to the study of robots—machines capable of autonomous operation, carrying out various tasks without direct human intervention. While science fiction often envisions robots in humanoid or android forms, real-world robots, especially those designed for industrial applications, typically deviate from human physical resemblance. These robots typically comprise three fundamental components: a mechanical structure, often represented by a robotic arm, enabling physical interaction with the robot's environment or itself; sensors that collect data on various physical attributes such as sound, temperature, motion, and pressure; and a processing system that interprets data from the robot's sensors, providing instructions for task execution.

It's worth noting that certain devices, like web-crawling search engine bots that systematically explore the internet to collect information on links and online content, may lack physical mechanical elements. Nonetheless, they are still classified as robots because they exhibit the ability to perform repetitive tasks autonomously.

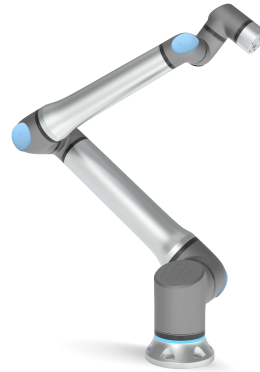
This chapter delves into an exploration of various robot classifications, delving into the foundational principles of mechanics and kinematics. It also scrutinizes the intricacies of planning and control within the context of collaborative robots (cobots).

## 2.1 Types of Robots

Across diverse industries, robotics solutions have emerged as catalysts for heightened productivity, elevated safety standards, and increased operational adaptability. Organizations at the vanguard of innovation are discerning forward-looking applications of robotics that yield palpable and quantifiable outcomes. Intel collaborates closely with manufacturers, system integrators, and end-users, actively contributing to the realization of robots that deliver impactful, human-centered results.



(a) NASA Robonaut [1] [2]



(b) Universal Robot (UR20) [19]

FIGURE 2.1: Figure a is an example of a humanoid robot created by Nasa, whereas b is an example of a cobot

According to an article from Intel regarding the classification of robots [7], the current generation of robots has been categorized into six distinct groups.

**Autonomous Mobile Robots (AMRs) [4]** AMRs navigate their environments and make rapid decisions on the fly. These robots employ advanced technologies like sensors and cameras to gather data from their surroundings. Equipped with onboard processing capabilities, they analyze this data and make well-informed decisions—whether it involves avoiding an approaching human worker, selecting the exact parcel to pick, or determining the suitable surface for disinfection. These robots are self-sufficient mobile solutions that operate with minimal human intervention. [14]

**Automated Guided Vehicles (AGVs) [20]** While AMRs navigate their surroundings autonomously, AGVs typically operate along fixed tracks or predetermined paths and frequently necessitate human supervision. AGVs find extensive application in scenarios involving the transportation of materials and goods within controlled settings like warehouses and manufacturing facilities.

**Humanoids [8]** While numerous mobile humanoid robots could, in a technical sense, be classified as Autonomous Mobile Robots (AMRs), this categorization primarily applies to robots fulfilling human-centric roles, frequently adopting human-like appearances. These robots leverage a similar array of technological components as AMRs to perceive, strategize, and execute tasks, encompassing activities such as offering navigational assistance or providing concierge services.

**Hybrids [17]** Diverse categories of robots are frequently integrated to engineer hybrid solutions that possess the capacity to execute intricate operations. For instance, the fusion of an AMR with a robotic arm can yield a versatile system

tailored for the handling of packages within a warehouse environment. As functionalities are amalgamated within single solutions, there is a concurrent consolidation of computational capabilities.

**Articulated Robots [16]** Commonly referred to as robotic arms, are designed to replicate the versatile functions of the human arm. These systems typically incorporate a range of rotary joints, varying from two to as many as ten. The inclusion of additional joints or axes equips these robotic arms with a wider range of motion capabilities, rendering them particularly well-suited for tasks such as arc welding, material manipulation, machine operation, and packaging.

**Cobots [12]** Collaborative Robots, commonly referred to as cobots, are engineered with the specific purpose of working in tandem with, or directly alongside, human operators. Unlike many other categories of robots that function autonomously or within strictly segregated workspaces, cobots share work environments with human personnel to enhance their collective productivity. Their primary role often involves the removal of manual, hazardous, or physically demanding tasks from daily operations. In certain scenarios, cobots are capable of responding to and learning from human movements, further enhancing their adaptability.

The initial four robots fall under the category of mobile robots, possessing the capability to navigate within their surroundings, while the latter two are categorized as stationary robots, as detailed in table 2.1 below.

TABLE 2.1: Robots Classification.

Mobile	Stationary
AMRs	Articulated robots <b>Cobots</b>
AGVs	
Humanoids	
Hybrids	

Within the scope of this paper, our exclusive focus will be on **cobots** [12]. Across all the experiments conducted in this study, a cobot (Ned2, detailed and described in chapter 5) has been consistently utilized.

2.2 Robotic Arm Kinematics

2.3 Robot Control (Software)





## Chapter 3

# Robot Operating System | ROS

### 3.1 Linux for Robotics

#### 3.1.1 What Is Ubuntu? and Why for Robotics?

### 3.2 Philosophy Behind ROS

The philosophical objectives of ROS can be succinctly described as follows [13]:

- Decentralized collaboration: Emphasizing peer-to-peer interactions.
- Tool-oriented approach: Focusing on the development of a robust set of tools.
- Multilingual support: Enabling compatibility with multiple programming languages.
- Thin design: Prioritizing a streamlined framework.
- Openness and freedom: Being freely available and based on open-source principles.

To the best of our knowledge, no existing framework encompasses this specific set of design principles. This section aims to delve into these philosophies, elucidating how they have profoundly influenced the design and implementation of ROS [13].

### 3.3 Preliminaries

#### 3.3.1 ROS-Graph

#### 3.3.2 Roscore

#### 3.3.3 catkin, Workspaces, and ROS Packages

### 3.4 ROS Communication

#### 3.4.1 Publishers-Subscribers

#### 3.4.2 Services

#### 3.4.3 Actions

### 3.5 MoveIt! [18]

MoveIt![3] serves as the primary software framework within the Robot Operating System (ROS) for motion planning and mobile manipulation. It has garnered acclaim for its seamless integration with various robotic platforms, including the PR2

[21], Robonaut [1], and DARPA's Atlas robot. MoveIt! is primarily coded in C++, augmented by Python bindings to facilitate higher-level scripting. Embracing the fundamental principle of software reuse, advocated for in the realm of robotics [10], MoveIt! adopts an agnostic approach towards robotic frameworks, such as ROS. This approach entails a formal separation between its core functionality and framework-specific elements, ensuring flexibility and adaptability, especially in inter-component communication.

By default, MoveIt! leverages the core ROS build and messaging systems. To facilitate effortless component swapping, MoveIt! extensively employs plugins across its functionality spectrum. This includes motion planning plugins (currently utilizing OMPL), collision detection (presently incorporating the Fast Collision Library (FCL) [11]), and kinematics plugins (employing the OROCOS Kinematics and Dynamics Library (KDL) [15] for both forward and inverse kinematics, accommodating generic arms alongside custom plugins).

MoveIt!'s principal application domain lies in manipulation, encompassing both stationary and mobile scenarios, across industrial, commercial, and research settings. For a more comprehensive exploration of MoveIt!, interested readers are encouraged to refer to **Cite here**.

## **Chapter 4**

# **Basics of Powder Dosing**

### **4.1 Affecting Parameters**



## **Part II**

# **Experimental Set-up, Methodology, and Results**



## Chapter 5

# Experimental Set-up

This chapter initiates a comprehensive exploration of the experimental setup. It commences with an overview of the workspace frame, encompassing the array of interconnected devices. These include various crucibles, the balance device, both its hardware and software components, the Ned2-cobot with its hardware configurations and software tools, precision validation procedures and concludes with an examination of the vibration motor, which is an auxiliary component integrated with the cobot.

### 5.1 Frame

### 5.2 Crucibles

### 5.3 Balance

#### 5.3.1 Hardware

#### 5.3.2 Software

### 5.4 Ned2 Collaborative Robot

Ned2 is a collaborative robot, often referred to as a cobot, developed by the French company Niryo [5]. This particular cobot has been purpose-built for educational and research applications, serving as a valuable tool for the development of proof of concepts and experimental work. In the context of this research, the Ned2 cobot played a pivotal role in conducting experiments.

The forthcoming sections delve into an in-depth examination of the hardware specifications and software options offered by the Ned2 cobot.

#### 5.4.1 Hardware Configurations

Ned2 is a six-axis collaborative robot, based on open-source technologies. It is intended for education, research and Industry 4.0." [6]

Incorporating the same aluminum framework as its predecessor, Ned2 maintains its commitment to meeting your exacting standards in terms of durability, precision, and repeatability (with an accuracy, and a repeatability of 0.5 mm).

Ned2 operates on the Ubuntu 18.04 platform and utilizes the ROS Melodic framework, capitalizing on the capabilities of the **Raspberry Pi 4**. This high-performance **64-bit ARM V8 processor**, coupled with **4GB of RAM**, empowers Ned2 to deliver enhanced performance.

This iteration of Ned2 introduces advanced servo motors equipped with Silent Stepper Technology, significantly reducing the operational noise of the robot.

The technical specifications of Ned2 are described as shown in ..... table below.

#### **5.4.2 Software Tools**

Ned2 represents a collaborative robot, hinging on the Ubuntu 18.04 platform and ROS (Robot Operating System) Melodic—a widely adopted open-source solution in the field of robotics. Leveraging ROS, Ned2 offers an extensive array of libraries that empower users to create a wide spectrum of programs, from the simplest to the most intricate, thus ensuring adaptability to diverse operational requirements. [6]

### **5.5 Precision Validation**

### **5.6 Vibration Motor**



## **Chapter 6**

# **Methodology**

### **6.1 Sequence Logic**

### **6.2 Each State of the State Diagram**



## **Chapter 7**

# **Evaluation & Results**

### **7.1 Evaluation**



## Chapter 8

# Conclusion & Future Work

small description of what I have done.. What are my final findings and thoughts...  
The future work, what to come.

### 8.1 Future Work



## Appendix A

# Frequently Asked Questions

### A.1 How do I change the colors of links?

The color of links can be changed to your liking using:

```
\hypersetup{urlcolor=red}, or  
\hypersetup{citecolor=green}, or  
\hypersetup{allcolor=blue}.
```

If you want to completely hide the links, you can use:

```
\hypersetup{allcolors=.}, or even better:  
\hypersetup{hidelinks}.
```

If you want to have obvious links in the PDF but not the printed text, use:

```
\hypersetup{colorlinks=false}.
```





## Appendix B

# FX\_ROS.py Library in Python

```

1  #!/usr/bin/env python
2  import tf
3  import time
4  import sys
5
6  import numpy as np
7  import matplotlib.pyplot as plt
8
9  import rospy
10 #from ActionClient import ActionClient
11 from sensor_msgs.msg import JointState
12 from niryo_robot_arm_commander.srv import GetFK, GetFKRequest,
    GetJointLimits, JogShift, JogShiftRequest, JogShiftResponse
13 #from niryo_robot_msgs.srv import SetBool, SetBoolRequest, SetInt,
    SetIntRequest, Trigger
14
15 #from niryo_robot_arm_commander.msg import ArmMoveCommand,
    RobotMoveGoal, RobotMoveAction
16
17 from moveit_msgs.srv import GetPositionFK, GetPositionIK
18
19 from std_msgs.msg import Header
20 from moveit_msgs.msg import RobotState as RobotStateMoveIt
21
22 from geometry_msgs.msg import Pose
23 import geometry_msgs
24 from niryo_robot_msgs.msg import RobotState
25 import moveit_commander
26 import moveit_msgs.msg
27 import actionlib
28
29 #robot = moveit_commander.RobotCommander()
30 #scene = moveit_commander.PlanningSceneInterface()
31 #global arm
32 def Connect_to_arm():
33     global arm
34     try:
35         arm = moveit_commander.move_group.MoveGroupCommander("arm")
36     except:
37         raise RuntimeError
38
39 def Call_Aservice(service_name, type, request_name=None, req_args=None)
    :
40     """Call a ROS service.
41
42     Parameters:
43     .....
44     service_name: str
45     type: srv

```

```

46     request_name: None (srv)
47     req_args: None (dictionary) ex. {'positon': 210, 'id': 11, 'value':
      False}
48     should_return ?: None (int) >> is set to 1, if you want to return
      the response of the service.
49
50     Returns:
51     .....
52     If should_return is set to 1, the function is going to return the
      response of the service.
53     Otherwise, the function should only call the service to do a
      certain action with no return.
54     """
55     try:
56         rospy.wait_for_service(service_name, 2)
57     except (rospy.ServiceException, rospy.ROSException) as e:
58         rospy.logerr("Timeout and the Service was not available : " +
59 str(e))
60         return RobotState()
61
62     try:
63         service_call = rospy.ServiceProxy(service_name, type)
64
65         if request_name == None:
66             response = service_call()
67         else:
68             request = request_name()
69             for key, value in req_args.items():
70                 #print(f"{key} = {value}")
71                 method = setattr(request, key, value)
72             response = service_call(request)
73
74     except rospy.ServiceException as e:
75         rospy.logerr("Falied to call the Service: " + str(e))
76         return 0
77
78     return response
79
80 def Subscribe(topic_name, type, msg_args):
81     """Subscribe to a certain topic.
82
83     Parameters:
84     .....
85     topic_name: str
86     type: srv
87     msg_args: list >> list of strings, which contains the arguments
      that we need to read from the topic.
88
89     Returns:
90     .....
91     Return a list of the read values from each argument.
92     If we have only one argument, it returns the value of this argument
      only, not a list.
93     """
94
95     #rospy.init_node('FX_ROS_Subscriber')
96
97     try:
98         msg = rospy.wait_for_message(topic_name, type, 2)
99     except:
100         rospy.logerr("Timeout and the Topic Did not recieve any
      messages")
101         return 0

```

```

101
102
103     value = []
104
105     if len(msg_args) == 1:
106         value = getattr(msg, msg_args[0])
107     else:
108         for i in msg_args:
109             value.append(getattr(msg, i))
110
111     return value
112
113 def Get_joints():
114     """return a tuple of 6 values for each joint from 1 till 6"""
115
116     joints_values = Subscribe('/joint_states', JointState, ["position"
117 ])
118
119     return joints_values
120
121 def get_pose():
122     """Gets the pose values from the robot_state topic.
123     Return:
124     .....
125     a list of two dictionaries, the first is positions (x,y,z),
126     whereas the second is the rpy (roll, pitch, yaw)
127     """
128
129     return Subscribe('/niryo_robot/robot_state', RobotState, ['position
130 ', 'rpy'])
131
132 def get_pose_list():
133     """Use get_pose() function to get the pose, and turn it into a list
134     .
135     Return:
136     .....
137     A list of floats >>> [x, y, z, roll, pitch, yaw]
138     """
139
140     pose = get_pose()
141     position = pose[0]
142     rpy = pose[1]
143
144     return [position.x, position.y, position.z, rpy.roll, rpy.pitch,
145 rpy.yaw]
146
147 def Get_FK_Niryo(joints):
148     """Give the the joints' values to the forward kinematics service
149     provided by Niryo, and get the pose coordinations.
150     """
151
152     fk_service = '/niryo_robot/kinematics/forward'
153     return Call_Aservice(fk_service, GetFK, GetFKRequest, {'joints':
154 joints}, should_return=1).pose
155
156 def FK_Moveit(joints):
157     """Get Forward Kinematics from the MoveIt service directly after
158     giving joints
159     :param joints
160     :type joints: list of joints values
161     :return: A Pose state object
162     @example of a return
163     position:

```

```

158     x: 0.278076372862
159     y: 0.101870353599
160     z: 0.425462888681
161 orientation:
162     x: 0.0257527874589
163     y: 0.0122083384395
164     z: 0.175399274203
165     w: 0.984084775322
166
167     """
168     rospy.wait_for_service('compute_fk', 2)
169     moveit_fk = rospy.ServiceProxy('compute_fk', GetPositionFK)
170
171     fk_link = ['base_link', 'tool_link']
172     header = Header(0, rospy.Time.now(), "world")
173     rs = RobotStateMoveIt()
174
175     rs.joint_state.name = ['joint_1', 'joint_2', 'joint_3', 'joint_4',
176     'joint_5', 'joint_6']
177     rs.joint_state.position = joints
178
179     reponse = moveit_fk(header, fk_link, rs)
180
181     return reponse.pose_stamped[1].pose
182
183 def Jog_shift(joints_or_pose, axis, value):
184     """Use the service jog_shift_commander to shift one axis.
185     Paramters:
186     .....
187     joints_or_pose: int >>> 1 for joints_shift, and 2 for pose_shift
188     axis: int >>> (1,2,3,4,5,6) = (x,y,z,roll,pitch,yaw)
189     value: float >> the value for which you want to shift the Jog axis.
190
191     Returns: None
192     .....
193     """
194
195     axis -= 1
196     name = "/niryo_robot/jog_interface/jog_shift_commander"
197     shift_values = [0, 0, 0, 0, 0, 0]
198     shift_values[axis] = value
199
200     req_arg = {'cmd': joints_or_pose, 'shift_values': shift_values}
201
202     Call_Aservice(name, JogShift, JogShiftRequest, req_arg)
203
204 def Move_pose_axis(axis, new=None, add=None, arm_speed=None):
205     """You should either put a value to add or new, not both.
206
207     Parameters:
208     .....
209     * axis: str -> (x, y, z, roll, pitch, or yaw)
210     * new: float -> The new coordination you want to give to a certain
211     axis.
212         "new" will always overwrite the value of the axis.
213     * add: float -> the value in meters or radians you want to add to a
214     certain axis.
215     * arm_speed: float (optional) -> between 0 and 1. (0,1]
216     Returns: None
217     .....
218     """
219     FK = get_pose()

```

```

218     axes = ['x','y','z']
219
220     pose = Pose()
221     p_goal = pose.position
222     orn_goal = pose.orientation
223
224     p_current = FK[0]
225
226     rpy_current = FK[1]
227
228     if add:
229         if axis.lower() in axes:
230             current_value = getattr(p_current, axis)
231             setattr(p_current, axis, current_value+add)
232         else:
233             current_value = getattr(rpy_current, axis)
234             setattr(rpy_current, axis, current_value+add)
235     if new:
236         if axis.lower() in axes:
237             setattr(p_current, axis, new)
238         else:
239             setattr(rpy_current, axis, new)
240
241
242     p_goal.x = p_current.x
243     p_goal.y = p_current.y
244     p_goal.z = p_current.z
245
246     orn_goal.x, orn_goal.y, orn_goal.z, orn_goal.w = tf.transformations
247     .quaternion_from_euler(rpy_current.roll, rpy_current.pitch,
248     rpy_current.yaw)
249
250     arm.set_pose_target(pose)
251
252     if arm_speed:
253         set_speed(arm_speed)
254     arm.go(wait=True)
255
256     arm.stop()
257     arm.clear_pose_targets()
258
259 def Move_to_pose(pose_values, arm_speed=None):
260     """Move to a given pose values.
261     Parameters:
262     .....
263
264     pose_values: list or tuple -> [x, y, z, roll, pitch, yaw]
265     arm_speed: float (optional) -> between 0 and 1. (0,1]
266     """
267
268     pose = Pose()
269     p_goal = pose.position
270     orn_goal = pose.orientation
271
272     p_goal.x = pose_values[0]
273     p_goal.y = pose_values[1]
274     p_goal.z = pose_values[2]
275
276     roll = pose_values[3]
277     pitch = pose_values[4]
278     yaw = pose_values[5]

```

```

278     orn_goal.x, orn_goal.y, orn_goal.z, orn_goal.w = tf.transformations
        .quaternion_from_euler(roll,pitch,yaw)
279
280     #arm.set_goal_tolerance(0.001)
281     if arm_speed:
282         set_speed(arm_speed)
283     arm.set_pose_target(pose)
284     arm.go(wait=True)
285
286     arm.stop()
287     arm.clear_pose_targets()
288
289 def move_to_joints(joints, arm_speed=None):
290     """Move to a given joint values.
291     Parameters:
292     .....
293
294     joints: list or tuple -> [joint1, joint2, joint3, joint4, joint5,
        joint6]
295     arm_speed: float (optional) -> between 0 and 1. (0,1]
296     """
297     joints_limits = Get_Joints_limits()
298
299     for i in range(6):
300         if joints_limits.joint_limits[i].max < joints[i] or joints[i] <
            joints_limits.joint_limits[i].min:
301             print("Joint{} = {}, which is out of limit!".format(i+1,
        joints[i]))
302             print("Joint{} can not be more than {} neither less than {}
        ".format(i+1, joints_limits.joint_limits[i].max, joints_limits.
        joint_limits[i].min))
303             return
304         else:
305             pass
306
307     #arm.set_joint_value_target(joints)
308     if arm_speed:
309         set_speed(arm_speed)
310     arm.go(joints, wait=True)
311
312     arm.stop()
313
314 def Move_joint_axis(axis, new=None, add=None, arm_speed=None):
315     """You should either put a value to add or new, not both.
316
317     Parameters:
318     .....
319     * axis: int -> the number of the joint that you want to move
320
321     * new: float -> The new coordination you want to give to a joint (
        axis).
322         "new" will always overrright the value of the axis.
323     * add: float -> the value in meters change in a certain joint (axis
        ).
324     * arm_speed: float (optional) -> between 0 and 1. (0,1]
325
326     Returns: None
327     .....
328     """
329     moving_joints = list(Get_joints())
330
331     if new:
332         moving_joints[axis-1] = new

```

```

333     elif add:
334         moving_joints[axis-1] += add
335
336     joints_limits = Get_Joints_limits()
337
338     if joints_limits.joint_limits[axis-1].max < moving_joints[axis-1]
339 or moving_joints[axis-1] < joints_limits.joint_limits[axis-1].min:
340         print("The joint{} can not be more than {} neither less than {}".format(axis, joints_limits.joint_limits[axis-1].max, joints_limits.joint_limits[axis-1].min))
341         return 0
342     else:
343         pass
344
345     arm.set_joint_value_target(moving_joints)
346     if arm_speed:
347         set_speed(arm_speed)
348     arm.go(moving_joints, wait=True)
349
350     arm.stop()
351
352 def Get_Joints_limits():
353     """Getting the limits for each joint.
354
355     You can get any joint limits as following:
356
357     Get_Joints_limits().joint_limits[0 - 5].max (float)
358     Get_Joints_limits().joint_limits[0 - 5].min (float)
359     Get_Joints_limits().joint_limits[0 - 5].name (str)
360
361     Where 0 for (joint 1), and 5 for (joint 6)
362     max, min, or name would give the maximum, minimum, or name of the
363     indicated joint.
364     """
365
366     joints_limits = Call_Aservice('/niryo_robot_arm_commander/
367 get_joints_limit', GetJointLimits)
368     return joints_limits
369
370 def set_speed(speed):
371     """Set a scaling factor for optionally reducing the maximum joint
372     velocity. Allowed values are in (0,1]."""
373     arm.set_max_velocity_scaling_factor(speed)
374
375 def wait(duration):
376     """wait for a certain time.
377
378     :param duration: duration in seconds
379     :type duration: float
380     :rtype: None
381     """
382     time.sleep(duration)
383
384 def move_with_action(pose):
385     """Still under development"""
386
387     moveit_commander.roscpp_initialize(sys.argv)
388     rospy.init_node('simple_action', anonymous=True)
389
390     robot_arm = moveit_commander.move_group.MoveGroupCommander("arm")
391
392     robot_client = actionlib.SimpleActionClient('execute_trajectory',
393 moveit_msgs.msg.ExecuteTrajectoryAction)

```

```

389     robot_client.wait_for_server()
390     #rospy.loginfo('Execute Trajectory server is available for robot')
391
392     robot_arm.set_pose_target(pose)
393     #robot_arm.set_pose_target([0.29537095654868956, 4.675568598554573e
394     -05, 0.4286678926923855, 0.0017192879795506913,
395     0.0014037282477544944, 0.00016120358136762693])
396     robot_plan_home = robot_arm.plan()
397
398     robot_goal = moveit_msgs.msg.ExecuteTrajectoryGoal()
399     robot_goal.trajectory = robot_plan_home
400
401     robot_client.send_goal(robot_goal)
402     robot_client.wait_for_result()
403     robot_arm.stop()
404
405 def move_pose_orn(pose, arm_speed=None):
406     """Move to a given pose values, but with orientation not rpy.
407
408     Parameters:
409     .....
410     * pose: A Pose state object
411
412     example of the pose state object that should be given:
413     =====
414     position:
415         x: 0.278076372862
416         y: 0.101870353599
417         z: 0.425462888681
418     orientation:
419         x: 0.0257527874589
420         y: 0.0122083384395
421         z: 0.175399274203
422         w: 0.984084775322
423     =====
424     """
425
426     arm.set_pose_target(pose)
427     if arm_speed:
428         set_speed(arm_speed)
429     arm.go(wait=True)
430
431     arm.stop()
432     arm.clear_pose_targets()
433
434 def move_to_named_pos(position_name, arm_speed=None):
435     """Avalible names:
436     - 'resting'
437     - 'straight_forward'
438     - 'straight_up'
439     """
440
441     arm.set_named_target(position_name)
442     if arm_speed:
443         set_speed(arm_speed)
444     arm.go(wait=True)

```



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