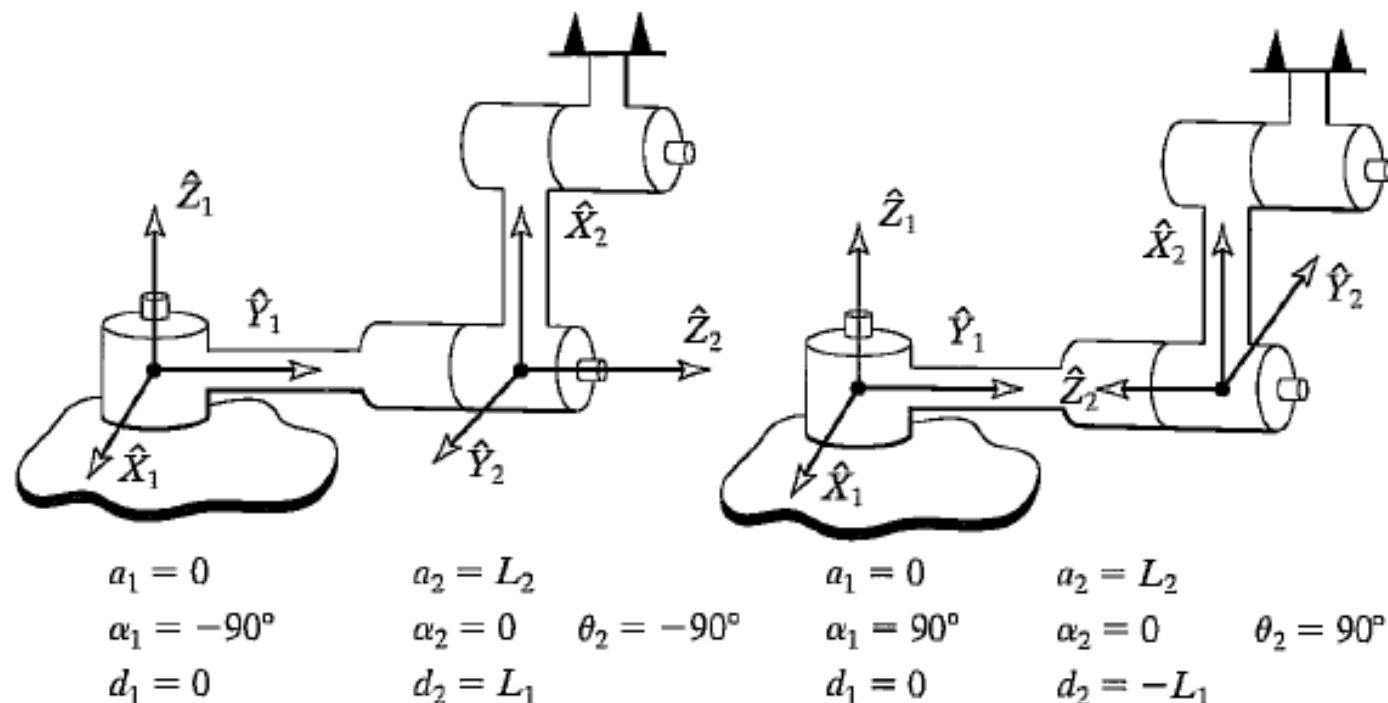
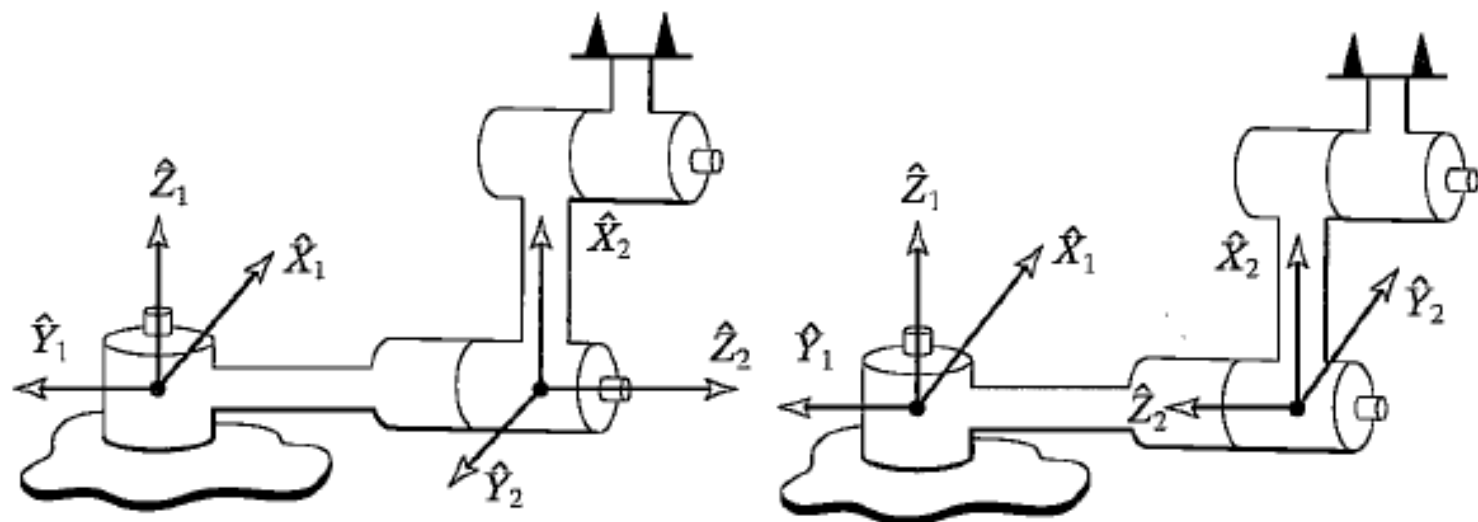


$a_i =$  the distance from  $\hat{Z}_i$  to  $\hat{Z}_{i+1}$  measured along  $\hat{X}_i$ ;  
 $\alpha_i =$  the angle from  $\hat{Z}_i$  to  $\hat{Z}_{i+1}$  measured about  $\hat{X}_i$ ;  
 $d_i =$  the distance from  $\hat{X}_{i-1}$  to  $\hat{X}_i$  measured along  $\hat{Z}_i$ ; and  
 $\theta_i =$  the angle from  $\hat{X}_{i-1}$  to  $\hat{X}_i$  measured about  $\hat{Z}_i$ .



$a_i =$  the distance from  $\hat{Z}_i$  to  $\hat{Z}_{i+1}$  measured along  $\hat{X}_i$ ;  
 $\alpha_i =$  the angle from  $\hat{Z}_i$  to  $\hat{Z}_{i+1}$  measured about  $\hat{X}_i$ ;  
 $d_i =$  the distance from  $\hat{X}_{i-1}$  to  $\hat{X}_i$  measured along  $\hat{Z}_i$ ; and  
 $\theta_i =$  the angle from  $\hat{X}_{i-1}$  to  $\hat{X}_i$  measured about  $\hat{Z}_i$ .



$a_1 = 0$	$a_2 = L_2$	
$\alpha_1 = 90^\circ$	$\alpha_2 = 0$	$\theta_2 = 90^\circ$
$d_1 = 0$	$d_2 = L_1$	

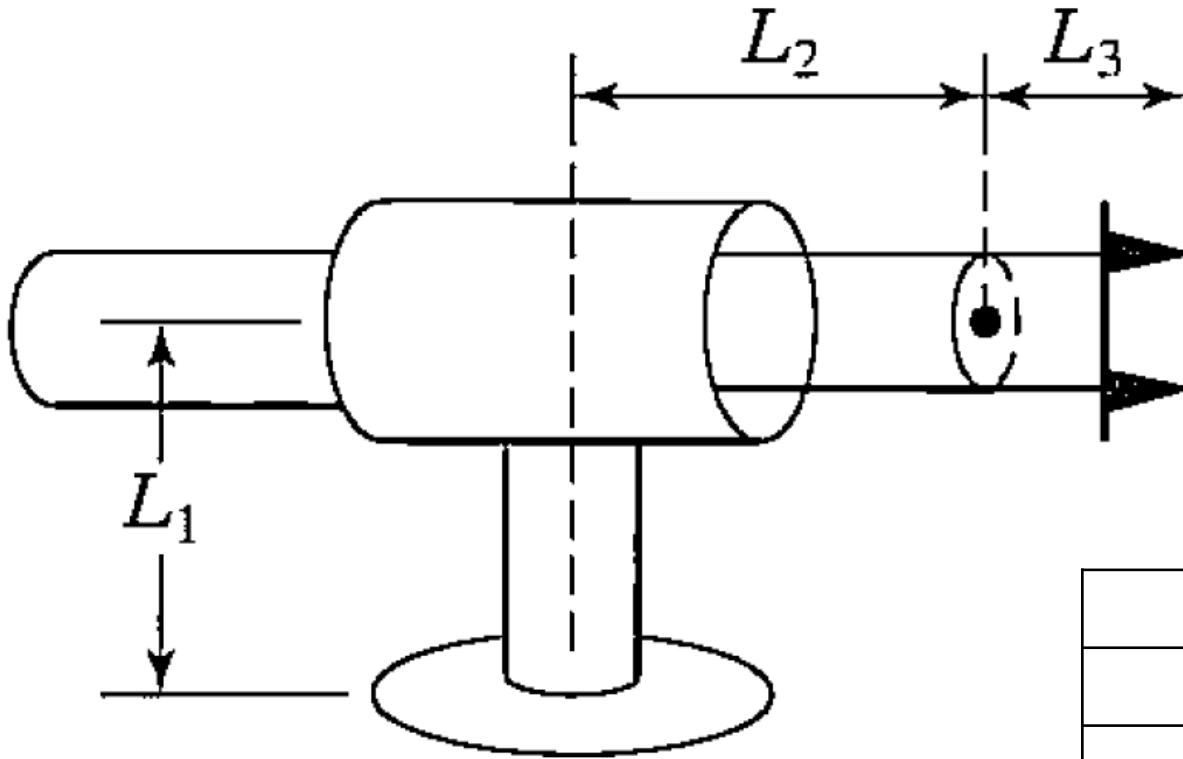
$a_1 = 0$	$a_2 = L_2$	
$\alpha_1 = -90^\circ$	$\alpha_2 = 0$	$\theta_2 = -90^\circ$
$d_1 = 0$	$d_2 = -L_1$	

$a_{i-1} =$  The distance from  $\hat{Z}_{i-1}$  to  $\hat{Z}_i$  measured along  $\hat{X}_{i-1}$ ;

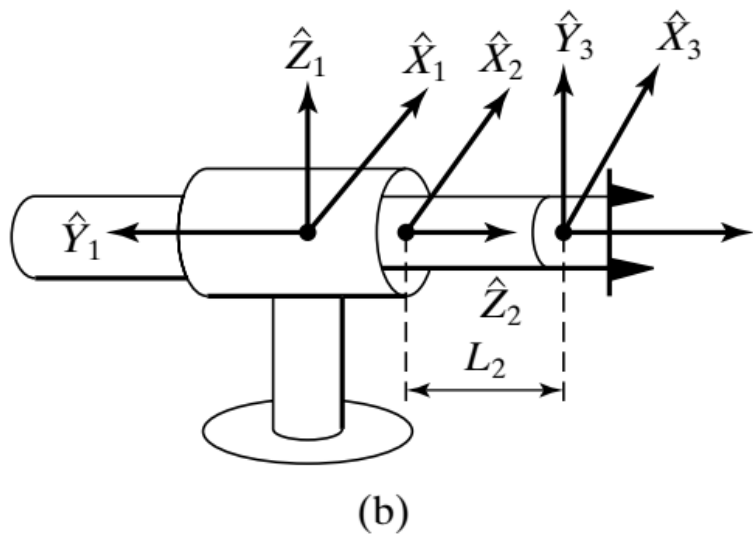
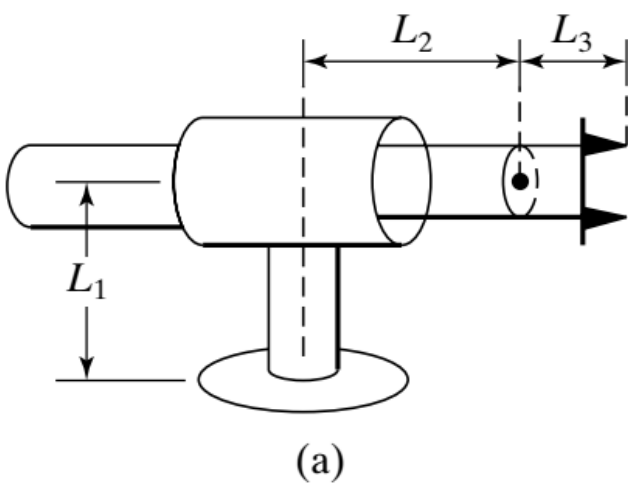
$\alpha_{i-1} =$  The angle from  $\hat{Z}_{i-1}$  to  $\hat{Z}_i$  measured along  $\hat{X}_{i-1}$ ;

$d_i =$  The distance from  $\hat{X}_{i-1}$  to  $X_i$  measured along  $\hat{Z}_i$ ;

$\theta_i =$  The angle from  $\hat{X}_{i-1}$  to  $X_i$  measured along  $\hat{Z}_i$ ;



i	$\alpha_{i-1}$	$a_{i-1}$	$d_i$	$\theta_i$
1	0	0	$L_1$	$\theta_1$
2	90	0	$D_2$	0
3	0	0	$L_2$	$\theta_3$
4	0	0	$L_3$	0



$i$	$\alpha_{i-1}$	$a_{i-1}$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$90^\circ$	0	$d_2$	0
3	0	0	$L_2$	$\theta_3$



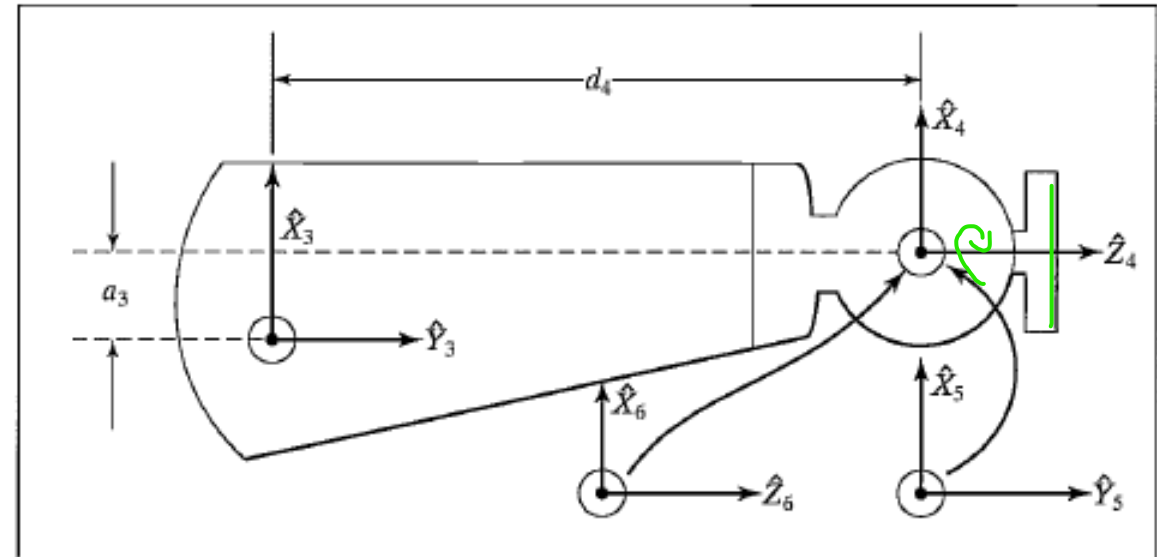
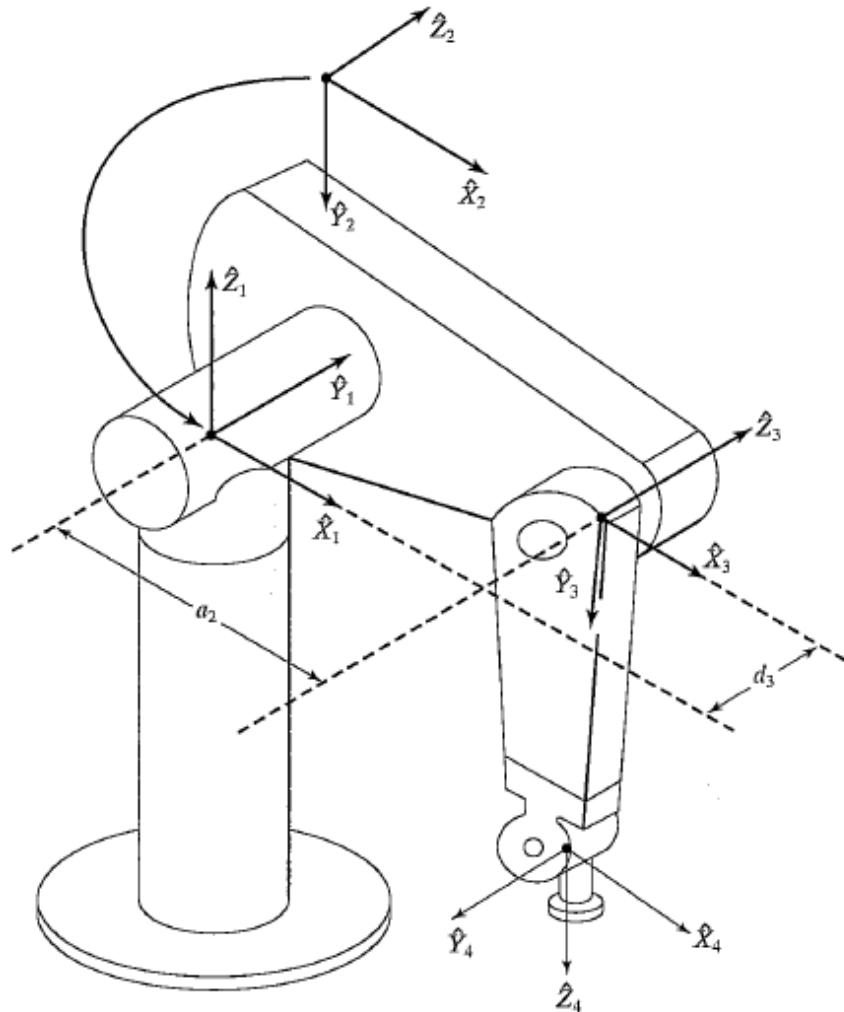
$a_{i-1}$  = The distance from  $\hat{Z}_{i-1}$  to  $\hat{Z}_i$  measured along  $\hat{X}_{i-1}$ ;

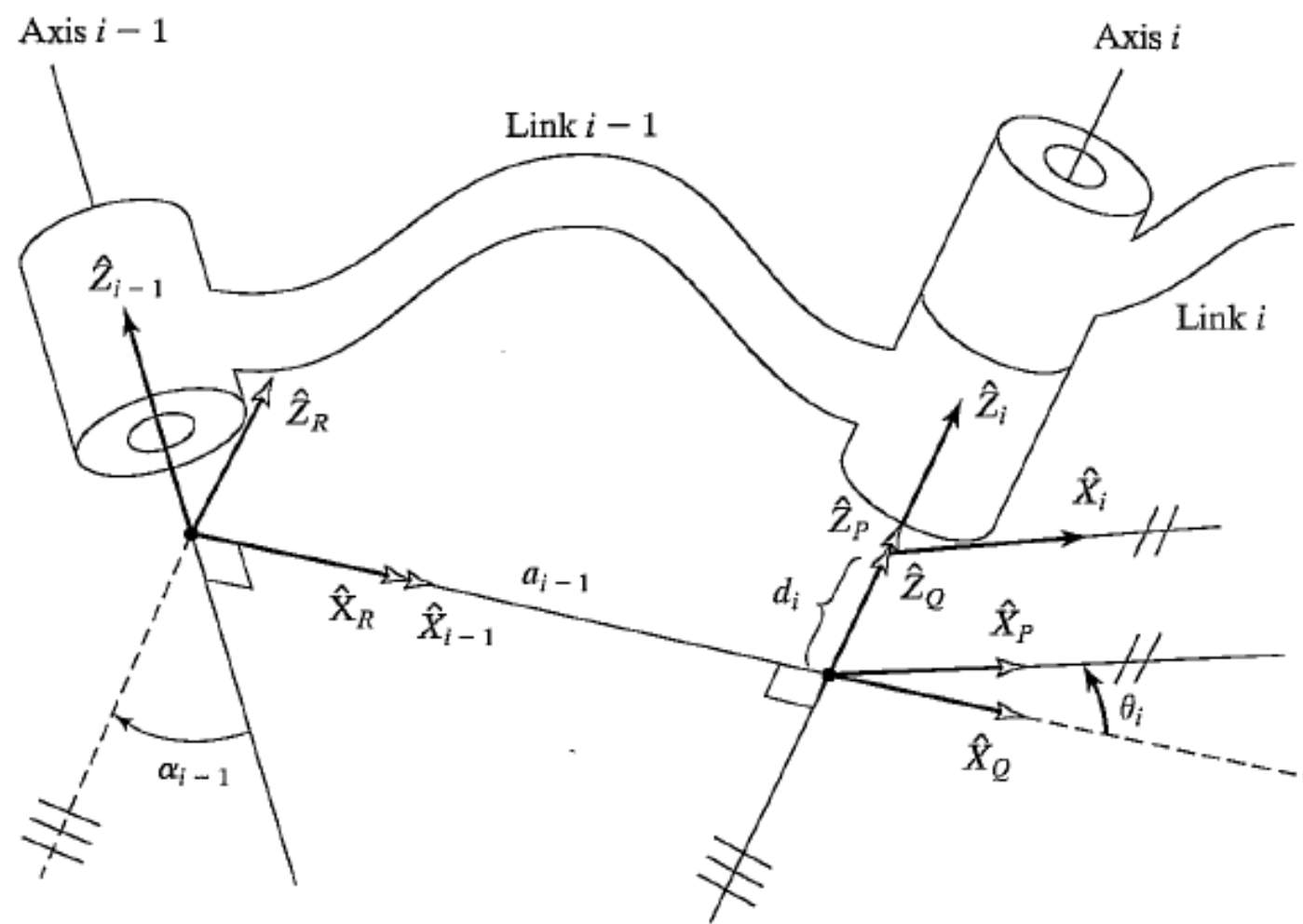
$\alpha_{i-1}$  = The angle from  $\hat{Z}_{i-1}$  to  $\hat{Z}_i$  measured along  $\hat{X}_{i-1}$ ;

$d_i$  = The distance from  $\hat{X}_{i-1}$  to  $X_i$  measured along  $\hat{Z}_i$ ;

$\theta_i$  = The angle from  $\hat{X}_{i-1}$  to  $X_i$  measured along  $\hat{Z}_i$ ;

$i$	$\alpha_{i-1}$	$a_{i-1}$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	-90	0	0	$\theta_2$
3	0	$a_2$	$d_3$	$\theta_3$
4	-90	$a_3$	$d_4$	$\theta_4$
5	90	0	0	$\theta_5$
6	-90	0	0	$\theta_6$



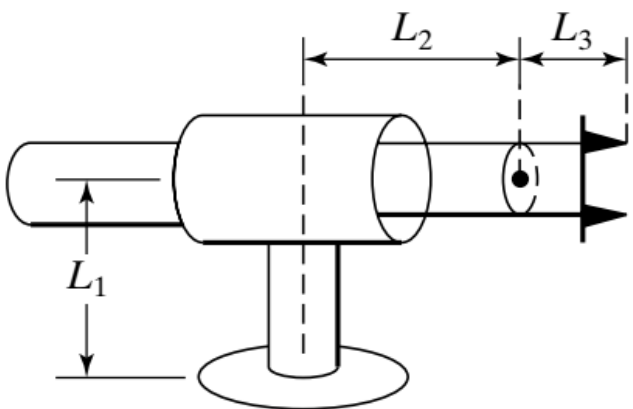




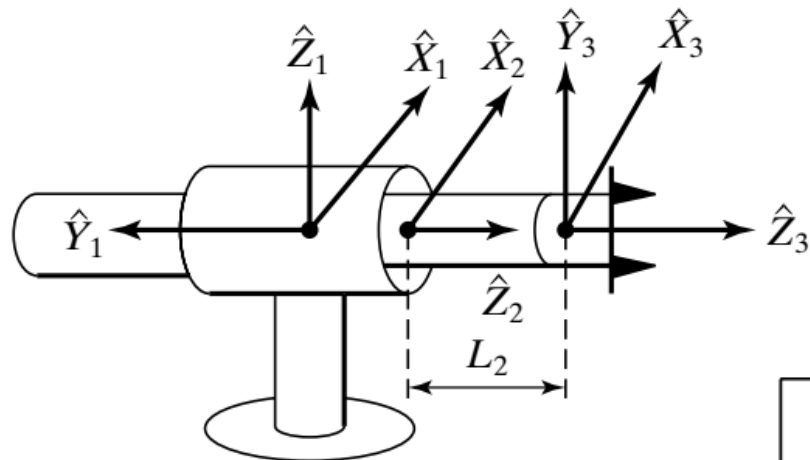
## Transformation Matrix:

Link Twist	Link Length	Joint Angle	Joint Offset
$\begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & C\alpha_{i-1} & -S\alpha_{i-1} & 0 \\ 0 & S\alpha_{i-1} & C\alpha_{i-1} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$	$\begin{bmatrix} 1 & 0 & 0 & a_{i-1} \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$	$\begin{bmatrix} C\theta_i & -S\theta_i & 0 & 0 \\ S\theta_i & C\theta_i & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$	$\begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$

$${}^{i-1}_iT = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1} d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1} d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}.$$



(a)



(b)

$${}^{i-1}_iT = \begin{bmatrix} c\theta_i & -s\theta_i & 0 & a_{i-1} \\ s\theta_i c\alpha_{i-1} & c\theta_i c\alpha_{i-1} & -s\alpha_{i-1} & -s\alpha_{i-1}d_i \\ s\theta_i s\alpha_{i-1} & c\theta_i s\alpha_{i-1} & c\alpha_{i-1} & c\alpha_{i-1}d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}.$$

$i$	$\alpha_{i-1}$	$a_{i-1}$	$d_i$	$\theta_i$
1	0	0	0	$\theta_1$
2	$90^\circ$	0	$d_2$	0
3	0	0	$L_2$	$\theta_3$