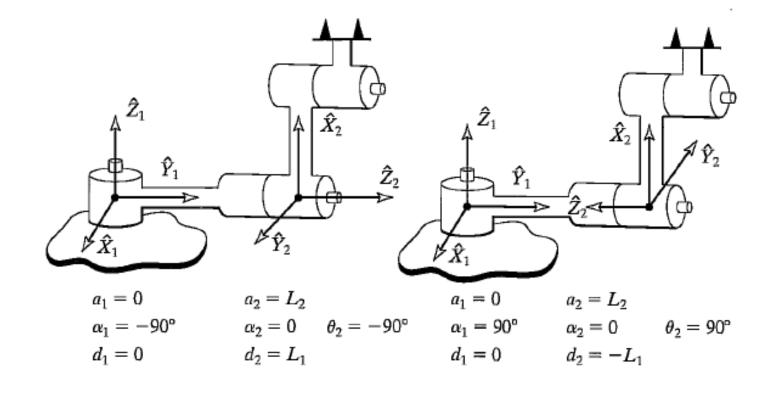
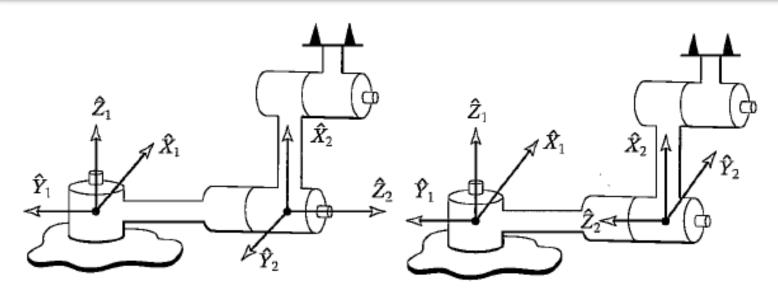


$$\begin{split} a_i &= \textit{the distance from } \hat{Z}_i \; \textit{to } \hat{Z}_{i+1} \; \textit{measured along } \hat{X}_i; \\ \alpha_i &= \textit{the angle from } \hat{Z}_i \; \textit{to } \hat{Z}_{i+1} \; \textit{measured about } \hat{X}_i; \\ d_i &= \textit{the distance from } \hat{X}_{i-1} \; \textit{to } \hat{X}_i \; \textit{measured along } \hat{Z}_i; \; \textit{and} \\ \theta_i &= \textit{the angle from } \hat{X}_{i-1} \; \textit{to } \hat{X}_i \; \textit{measured about } \hat{Z}_i. \end{split}$$



 $\begin{aligned} a_i &= \textit{the distance from } \hat{Z}_i \; \textit{to } \hat{Z}_{i+1} \; \textit{measured along } \hat{X}_i; \\ \alpha_i &= \textit{the angle from } \hat{Z}_i \; \textit{to } \hat{Z}_{i+1} \; \textit{measured about } \hat{X}_i; \end{aligned}$ $d_i = the \; distance \; from \; \hat{X}_{i-1} \; to \; \hat{X}_i \; measured \; along \; \hat{Z}_i;$ and $\theta_i = the \ angle \ from \ \hat{X}_{i-1} \ to \ \hat{X}_i \ measured \ about \ \hat{Z}_i.$



$$a_1 = 0$$
 $a_2 = L_2$
 $a_1 = 90^\circ$ $a_2 = 0$ $\theta_2 = 90^\circ$
 $d_1 = 0$ $d_2 = L_1$

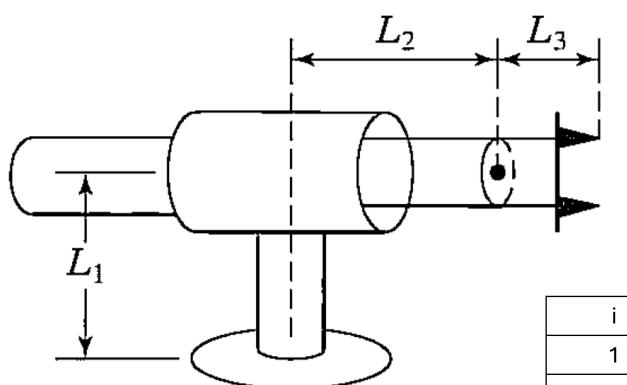
$$a_1 = 0$$
 $a_2 = L_2$ $a_1 = 0$ $a_2 = L_2$ $\alpha_1 = 90^\circ$ $\alpha_2 = 0$ $\theta_2 = 90^\circ$ $\alpha_1 = -90^\circ$ $\alpha_2 = 0$ $\theta_2 = -90^\circ$ $\alpha_1 = 0$ $\alpha_2 = 0$ $\alpha_2 = -90^\circ$ $\alpha_2 = 0$ $\alpha_2 = -1$

 $a_{i-1} = The \ distance \ from \ \hat{Z}_{i-1} \ to \ \hat{Z}_i \ measured \ along \ \hat{X}_{i-1};$

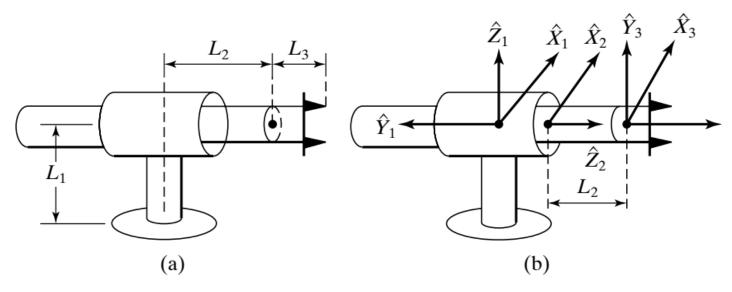
 $\alpha_{i-1} = The \ angle \ from \ \hat{Z}_{i-1} \ to \ \hat{Z}_i \ measured \ along \ \hat{X}_{i-1};$

 $d_i = The \ distance \ from \ \hat{X}_{i-1} \ to \ X_i \ measured \ along \ \hat{Z}_i;$

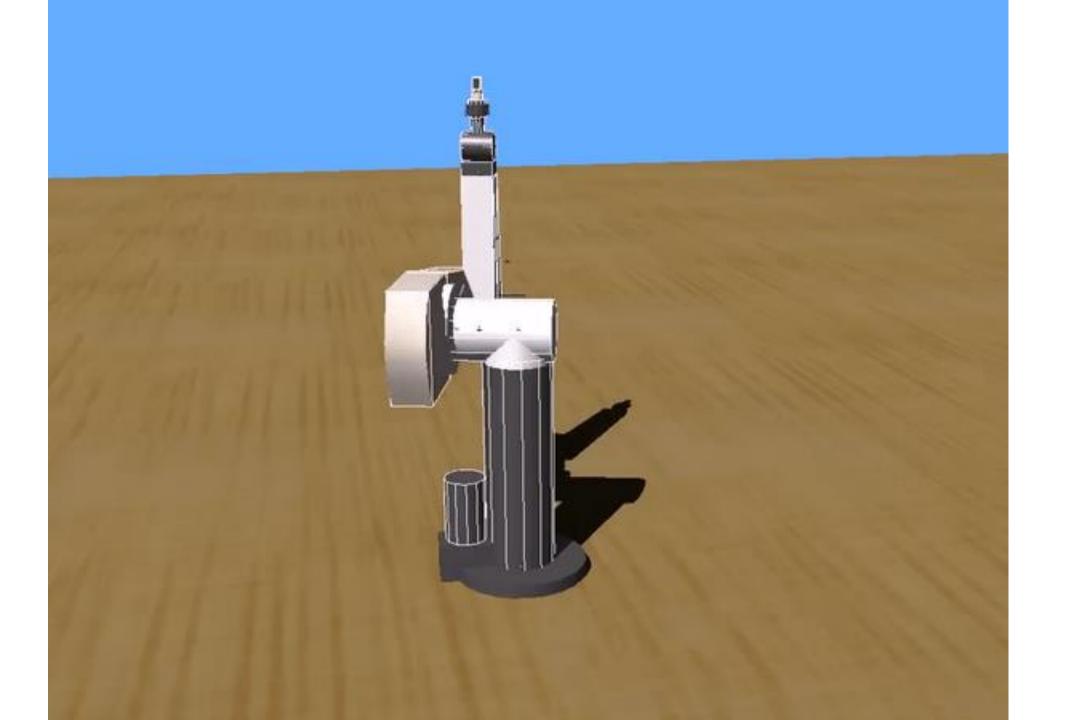
i = The angle from \hat{X}_{i-1} to X_i measured along \hat{Z}_i ;



i	\propto_{i-1}	a_{i-1}	d_i	θ_i
1	0	0	L1	θ 1
2	90	0	D2	0
3	0	0	L2	θ 3
4	0	0	L3	0



i	α_{i-1}	a_{i-1}	d_i	$ heta_i$
1	0	0	0	$ heta_1$
2	90°	0	d_2	0
3	0	0	L_2	θ_3



 $a_{i-1} = The \ distance \ from \ \hat{Z}_{i-1} \ to \ \hat{Z}_i \ measured \ along \ \hat{X}_{i-1};$

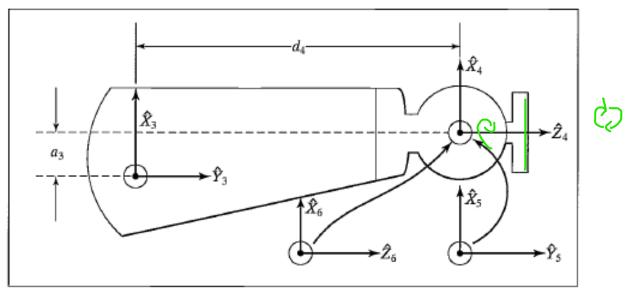
 $\alpha_{i-1} = The \ angle \ from \ \hat{Z}_{i-1} \ to \ \hat{Z}_i \ measured \ along \ \hat{X}_{i-1};$

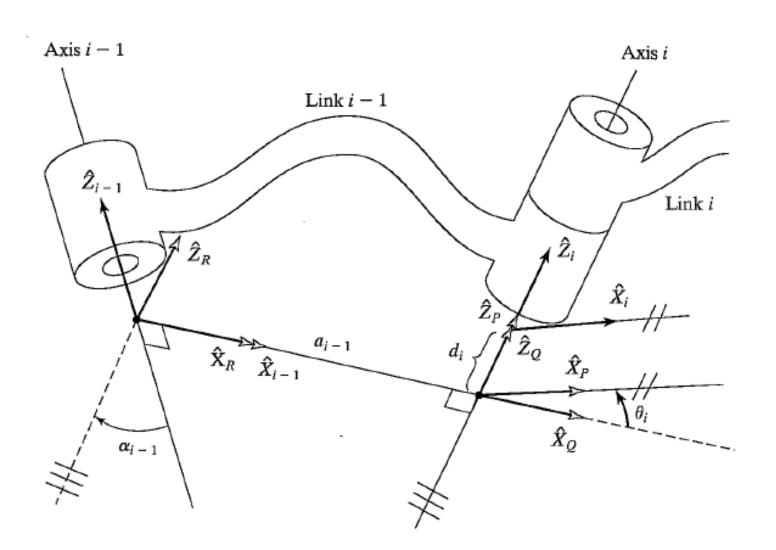
 d_i = The distance from \hat{X}_{i-1} to X_i measured along \hat{Z}_i ;

 θ_i = The angle from \hat{X}_{i-1} to X_i measured along \hat{Z}_i ;

$\sqrt{\hat{z}_2}$
\hat{Y}_2
$\uparrow \hat{z}_1$
$\hat{\mathbf{y}}_{1}$
\hat{z}_3
\hat{X}_1
a_2
Ŷ ₄

i	$\alpha_i - 1$	$a_i - 1$	d_i	θί
1	0	0	0	θ ₁
2	-90	0	0	θ_2
3	0	a ₂	d ₃	θ_3
4	-90	a ₃	d_4	θ_4
5	90	0	0	θ_5
6	-90	0	0	θ_6





Transformation Matrix:

Link Twist

$\begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & C\alpha_{i-1} & -S\alpha_{i-1} & 0 \\ 0 & S\alpha_{i-1} & C\alpha_{i-1} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \qquad \begin{bmatrix} 1 & 0 & 0 & a_{i-1} \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \qquad \begin{bmatrix} C\theta_i & -S\theta_i & 0 & 0 \\ S\theta_i & C\theta_i & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \qquad \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & d_i \\ 0 & 0 & 0 & 1 \end{bmatrix}$

Link Length

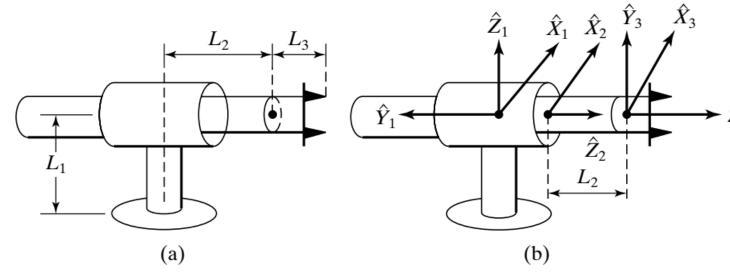
$$\begin{bmatrix} 1 & 0 & 0 & a_{i-1} \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

Joint Angle

$$\begin{bmatrix} C\theta_i & -S\theta_i & 0 & 0 \\ S\theta_i & C\theta_i & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

Joint Offset

$$egin{bmatrix} 1 & 0 & 0 & 0 \ 0 & 1 & 0 & 0 \ 0 & 0 & 1 & d_i \ 0 & 0 & 0 & 1 \end{bmatrix}$$



	$\int c\theta_i$	$-s\theta_i$	0	a_{i-1}
$_{i}^{i-1}T =$	$s\theta_i clpha_{i-1} \ s\theta_i slpha_{i-1} \ 0$	$c\theta_i c\alpha_{i-1}$ $c\theta_i s\alpha_{i-1}$	$-s\alpha_{i-1}$ $c\alpha_{i-1}$	$-s\alpha_{i-1}d_{i}$ $c\alpha_{i-1}d_{i}$
	L	U	U	Ι

i	α_{i-1}	a_{i-1}	d_i	$ heta_i$
1	0	0	0	$ heta_1$
2	90°	0	d_2	0
3	0	0	L_2	θ_3