

NDE SCHEDULE

Project Details		Equipment Details		Code & Acceptance		Reference Dwgs	
Job #	LA4499	Tag #	230640	Code	AS1210	GA	LAP-####-01
Client	SUPAGAS	Description	106KL UNDERGROUND VESSEL	Class	1H	Notes	LAP-####-02
Project	106KL UNDERGROUND VESSEL			Acceptance	AS4037	NDE	LAP-4499-WM

Joint Details			Material Details		Welder Details		Requstion Details			Testing Details & Requirements					
Joint ID	Joint Description	Weld Process	Grade	Size / Description	WPS/PQR	Welder ID	IR#	Raised By	Request Date	Test Type	%	Test Date	Result	Report #	
NJB1	Single Prep. - Butt Weld Joint	GTAW	ASTM A106	Pipe DN 65 Sch 80 to Adapter Flange	036-1	W12	IR006	MP	8/7/24	RT					
										MT					
NAB1	Single Prep. - Butt Weld Joint	GTAW	ASTM A106 Gr.B	DN100 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	MT					
NAB2	Single Prep. - Butt Weld Joint	GTAW	ASTM A106	REDUCER, CONC DN150 x DN100 SCH80, ASME B16.9	036-1	W12	IR006	MP	8/7/24	RT					
										MT					
NAB3	Single Prep. - Butt Weld Joint	GTAW	ASTM A106	DN150 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	RT					
										MT					
NAF2	Single Prep. - Butt Weld Joint	GTAW/G MAW	ASTM A106	DN150 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	MT					
NTF2	Fillet Weld	GTAW/G MAW	ASTM A106	TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IR006	MP	8/7/24	MT					
NTF3	Fillet Weld	GTAW/G MAW	ASTM A106	TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IR006	MP	8/7/24	MT					