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NDE SCHEDULE

Project Details	Equipment Details	Code & Acceptance	Reference Dwgs		
Job # LA4464	Tag # T-001	Code AS1210	GA LAP-4464-01		
Client SupaGAS	Description 106KL UNDERGROUND LPG VESSEL	Class 0	Notes LAP-###-02		
Project LPG UNDERGROUND VESSEL T-001	Description Tooks ONDERGROUND LPG VESSEL	Acceptance AS4037	NDE LAP-4464-WM		

Joint Details		Material Details		Welder Details		Rec	Requstion Details			Testing Details & Requirements					
Joint ID	Joint Description	Weld Process	Grade	Size / Description	WPS/PQR	Welder ID	IR#	Raised By	Request Date	Test Type	%	Test Date	Result	Report #	
M1	Double Prep Butt Weld Joint	GMAW		560 I.D. x 20 THK. x 830 LG MANWAY	036-1	W13	IR006	MP	8/7/24	UT MT	100				
NFT2	Fillet Weld	GMAW	ASTM A106	TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IR006	MP	8/7/24	MT	100				
NFT3	Fillet Weld	GMAW	ASTM A106	TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IR006	MP	8/7/24	MT	100				
NJB1	Single Prep Butt Weld Joint	GTAW		Pipe DN 65 Sch 80 to Adapter Flange	036-1	W12	IR006	MP	8/7/24	RT MT	100				
NAB1	Single Prep Butt Weld Joint	GTAW		DN100 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	MT	100				
NAB2	Single Prep Butt Weld Joint	GTAW		REDUCER, CONC DN150 x DN100 SCH80, ASME B16.9	036-1	W12	IR006	MP	8/7/24	RT MT	100				

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NDE SCHEDULE

Project Details		t Details Equipment Details			cceptance	Reference Dwgs		
Job #	LA4464	Tag #	T-001	Code	AS1210	GA	LAP-4464-01	
Client	SupaGAS	Description	106KL LINDERCROLIND LDC VESSEL	Class	0	Notes	LAP-###-02	
Project	LPG UNDERGROUND VESSEL T-001	Description	106KL UNDERGROUND LPG VESSEL	Acceptance	AS4037	NDE	LAP-4464-WM	

Joint Details		Material Details		Welder Details Re		Req	Requstion Details			Testing Details & Requirements				
Joint ID	Joint Description	Weld Process	Grade	Size / Description	WPS/PQR	Welder ID	IR#	Raised By	Request Date	Test Type	%	Test Date	Result	Report #
							IR006	MP	8/7/24	RT	100			
				DNAFO COLLOG CMI C ACME						MT		Test Date		
NAB3	Single Prep Butt Weld Joint	GTAW		DN150 SCH 80, SMLS ASME B36.10M	036-1	W12								
				200					·	Test Type % Test Date Result Report #	•			

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NDE SCHEDULE

Project Details			Equipment Details	Code & A	cceptance	Reference Dwgs		
Job #	LA4464	Tag #	T-001	Code	AS1210	GA	LAP-4464-01	
Client	SupaGAS	Description	400KL LINDEROROLIND LDO VEGGEL	Class	0	Notes	LAP-###-02	
Project	LPG UNDERGROUND VESSEL T-001	Description	106KL UNDERGROUND LPG VESSEL	Acceptance	AS4037	NDE	LAP-4464-WM	

Joint Details			Joint Details Material Details			Welder Details Requstion Details			Testing Details & Requirements					
Joint ID	Joint Description	Weld Process	Grade	Size / Description	WPS/PQR	Welder ID	IR#	Raised By	Request Date	Test Type	%	Test Date	Result	Report #
							IR006	MP	8/7/24	MT	100			
		GTAW/G		DN150 SCH 80, SMLS ASME										
NAF2	Single Prep Butt Weld Joint	MAW		B36.10M	ASME 036-1 W12									
				200.10										