Template Last Modified: 10/2/12 Printed Date: 8/07/2024

## NDE SCHEDULE

Project Details		Equipment Details		Code & A	cceptance	Reference Dwgs		
Job #	LA4499	Tag #	230640	Code	AS1210	GA	LAP-###-01	
Client	SUPAGAS	Description	106KI LINDEDCROLIND VESSEL	Class	1H	Notes	LAP-###-02	
Project	106KL UNDERGROUND VESSEL	Description	106KL UNDERGROUND VESSEL	Acceptance	AS4037	NDE	LAP-4499-WM	

Joint Details			Material Details		Welder Details		Rec	Requstion Details		Testing Details & Requirements					
Joint ID	Joint Description	Weld Process	Grade	Size / Description	WPS/PQR	Welder ID	IR#	Raised By	Request Date	Test Type	%	Test Date	Result	Report #	
	Single Prep Butt Weld Joint	GTAW	ASTM A106	Pipe DN 65 Sch 80 to Adapter Flange	036-1	W12	IR006	MP	8/7/24	RT MT					
NJB1										IVII					
							IR006	MP	8/7/24	MT					
	Single Prep Butt Weld Joint	GTAW		DN100 SCH 80, SMLS ASME B36.10M	036-1	W12	IRUUb	IVIP	8/7/24	IVI I					
NAB1															
							IDOOO	MD	0/7/04	DT					
	Single Prep Butt Weld Joint	GTAW A		REDUCER, CONC DN150 x DN100 SCH80, ASME B16.9	036-1	W12	IR006	MP	8/7/24	RT MT					
NAB2															
	Single Prep Butt Weld Joint	GTAW	ASTM A106	DN150 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	RT					
NAB3										MT					
	Single Prep Butt Weld Joint	GTAW/G MAW AS	ASTM A106	DN150 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	MT					
NAES															
INAFZ															
							IR006	MP	8/7/24	MT					
	Fillet Weld	GTAW/G MAW ASTM A		TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IKOOO	IVIF	6/1/24	IVII					
NTF2			ASTM A106												
	Fillet Weld	GTAW/G MAW	ASTM A106	TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IR006	MP	8/7/24	MT					
NTF3															