

Non-destructive Examination Request

CLIENT:	Multiplex Constru	Multiplex Constructions Pty Ltd								REQUES	T SHEET NO:	214	14-15.4-NDR-28			
CONTRACT:	Western Sydney I	e				SAUNDERS JOB NO:		2144-15.4								
JOB TITLE:	MPX WSA Process Piping-Above Ground Stainless Steel									ORIGINATOR:		Esan R.				
REQUEST TO (COMPANY NAME):		ARL		ATTENTION:						APPLICATION CODE:		AS 4041 Class 1				
TEST LOCATION: WS		WSA-Fuel Fari	m	SAUNDERS ORDER NO:	2144-0213					ACCEPTANCE CRITERIA		AS 4037 Class 1				
WORK TO BE	CARRIED OUT ON:	3/07/2024									ASME V Art.2 (RT)				3/07/2024	
Note to NDE Contractor: All reports to include - WELDER ID, JOINT SIZE, MARK No.									METHOD (NDE) CODE: AS 2177.1 (RT - Welds)			(RT - Welds)				
and WPS No. when noted on the request. The welding process shall be reported.																
EXAMINATION REQUIREMENTS																
Welder ID	LineNo	Drawing No	Weld No	Joint Type 1	Joint type 2	First Spool No.	Second Spool	Туре	SIZE	MATERIAL	SCH	WPS No	WELD PROCESS	REQUEST No.	lot	NDT TYPE
BHD	450-AV-4003-1C	736860	FFW1	Flange	Pipe	736860-SP4	736860-SP1	BW	450	CS	40	SI097	GTAW/MMAW	28	6.13	RT
BHD	450-AV-4013-1C	736864	FFW1	Flange	Pipe	736864-SP1	736864-SP2	BW	450	CS	40	SI097	GTAW/MMAW	28	6.13	RT



