

NDE SCHEDULE

Project Details		Equipment Details		Code & Acceptance		Reference Dwgs	
Job #	LA4464	Tag #	T-001	Code	AS1210	GA	LAP-4464-01
Client	SupaGAS	Description	106KL UNDERGROUND LPG VESSEL	Class	0	Notes	LAP-####-02
Project	LPG UNDERGROUND VESSEL T-001			Acceptance	AS4037	NDE	LAP-4464-WM

Joint Details			Material Details		Welder Details	Requession Details				Testing Details & Requirements				
Joint ID	Joint Description	Weld Process	Grade	Size / Description	WPS/PQR	Welder ID	IR#	Raised By	Request Date	Test Type	%	Test Date	Result	Report #
M1	Double Prep. - Butt Weld Joint	GMAW	AS1548-PT460NR	560 I.D. x 20 THK. x 830 LG. - MANWAY	036-1	W13	IR006	MP	8/7/24	UT	100			
										MT				
NFT2	Fillet Weld	GMAW	ASTM A106	TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IR006	MP	8/7/24	MT	100			
NFT3	Fillet Weld	GMAW	ASTM A106	TURRET FLANGE 80 THK, 780 OD x 602 ID	036-1	W12	IR006	MP	8/7/24	MT	100			
NJB1	Single Prep. - Butt Weld Joint	GTAW	ASTM A106	Pipe DN 65 Sch 80 to Adapter Flange	036-1	W12	IR006	MP	8/7/24	RT	100			
										MT				
NAB1	Single Prep. - Butt Weld Joint	GTAW	ASTM A106	DN100 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	MT	100			
NAB2	Single Prep. - Butt Weld Joint	GTAW	ASTM A106	REDUCER, CONC DN150 x DN100 SCH80, ASME B16.9	036-1	W12	IR006	MP	8/7/24	RT	100			
										MT				

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NAB3	Single Prep. - Butt Weld Joint	GTAW	ASTM A106	DN150 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	RT	100			
										MT				

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NAF2	Single Prep. - Butt Weld Joint	GTAW/GMAW	ASTM A106	DN150 SCH 80, SMLS ASME B36.10M	036-1	W12	IR006	MP	8/7/24	MT	100			