



Technische  
Universität  
Braunschweig

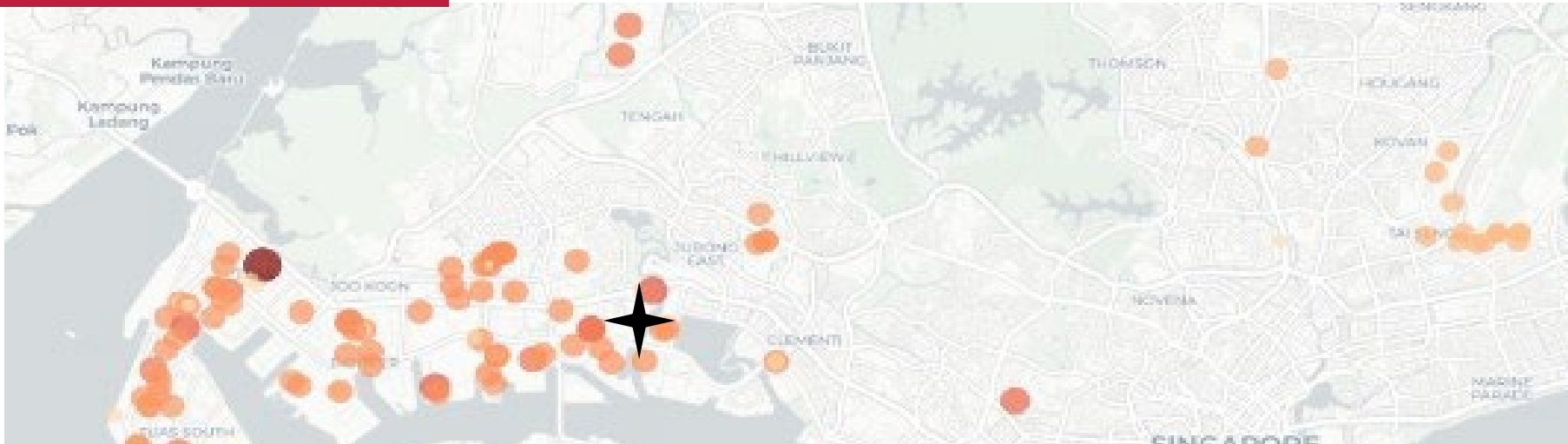


/Urban  
/Climate  
/Future  
/Lab



Institut für Werkzeugmaschinen  
und Fertigungstechnik **IWF**

**ISU – INSTITUTE FOR  
SUSTAINABLE URBANISM**



**Philipp Grimmel**

Research, Innovation and  
Entrepreneurship | TU Braunschweig u...



# Graph-Based Recommender System for Urban Industrial Symbiosis: Supporting the Circular Economy

Lorong AI Community Talk

Philipp Grimmel, Chair of Sustainable Manufacturing & Life Cycle Engineering, Institute of Machine Tools and Production Technology (IWF), Technische Universität Braunschweig

Learn more with



- **Completely Free**
- **Hands-on Courses**  
teaching Neo4j Fundamentals, Cypher, Drivers and Graph Data Science
- **Curated Learning Paths** catering for everyone from beginners to experts
- **Free Certifications**

[graphacademy.neo4j.com](https://graphacademy.neo4j.com)



# (nodes 25

Back for its seventh year! The online conference for **developers and data pros** ready to learn the **latest graph best practices**.

## CONFERENCE DATE

November 6, 2025

## CALL FOR PAPERS

Submit by June 15

## EVENT FORMAT

Live sessions from community and Neo4j experts - **24 hours** of technical talks **across all timezones**

## THEMES

### Applications

Libraries, Frameworks, and Platforms

### AI Engineering

GenAI, Knowledge Graphs, and RAG

### Data Intelligence

ML, Graph Data Science, and Models

### Graphs

Visualization, Data Integrations, and Tips & Tricks

### Architecture

Frameworks, Data Platforms, Clouds and Beyond



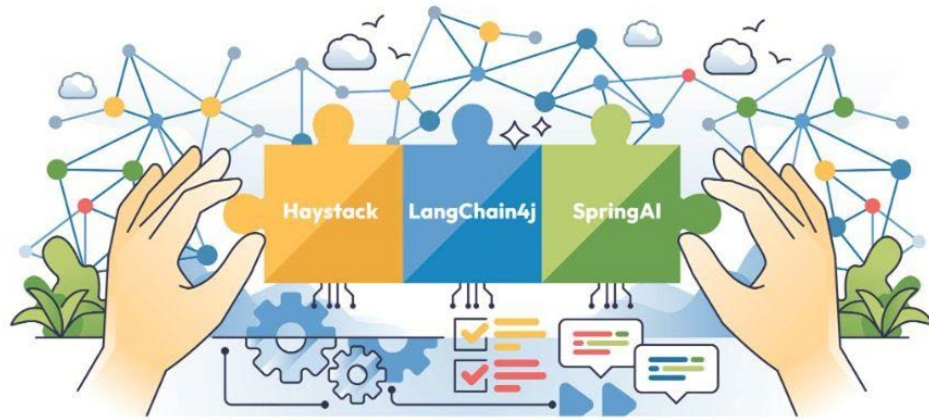
[neo4j.com/nodes-2025](https://neo4j.com/nodes-2025)



25% Discount Code: **SID25**

EXPERT INSIGHT

# Building Neo4j-Powered Applications with LLMs



Create LLM-driven search and recommendations applications with Haystack, LangChain4j, and Spring AI

Forewords by

**Dr. Jim Webber**

Chief Scientist, Neo4j

**Dr. Julian Risch**

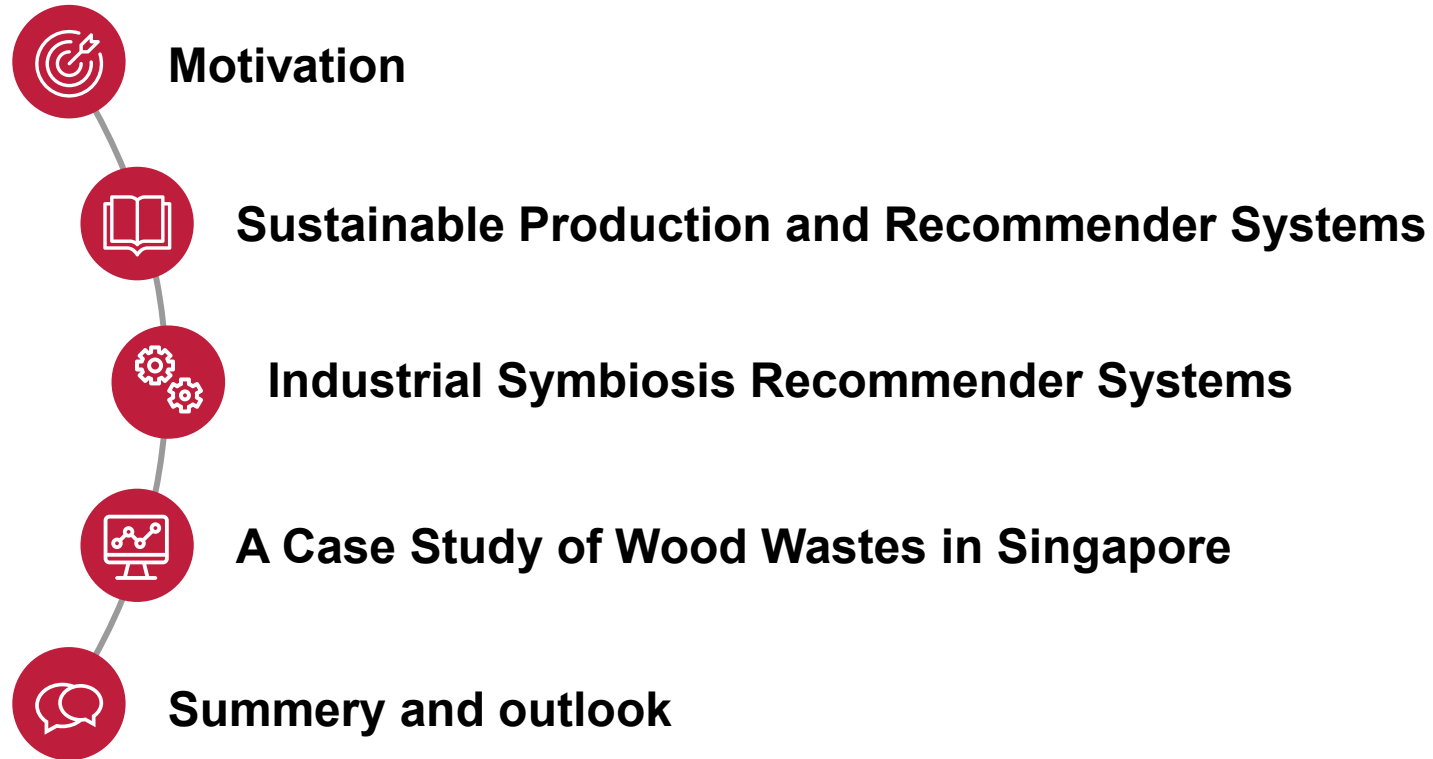
Team Lead (Open Source Engineering), deepset



Ravindranatha Anthapu | Siddhant Agarwal

**<packt>**

# Graph-Based Recommender System for Urban Industrial Symbiosis: Supporting the Circular Economy

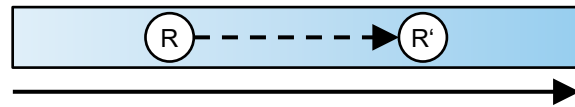


# Towards Sustainability

## From Relative Sustainability ...

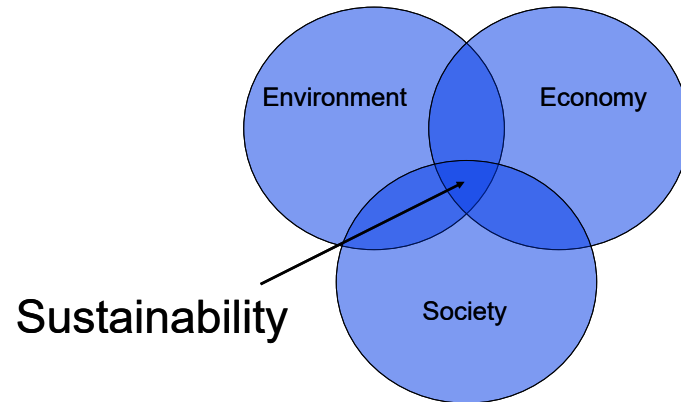
### Relative Sustainability

*Sustainability is a process (Sustainable Development):  
R is sustainable. R can be improved to being more  
sustainable resulting in a situation R'.*



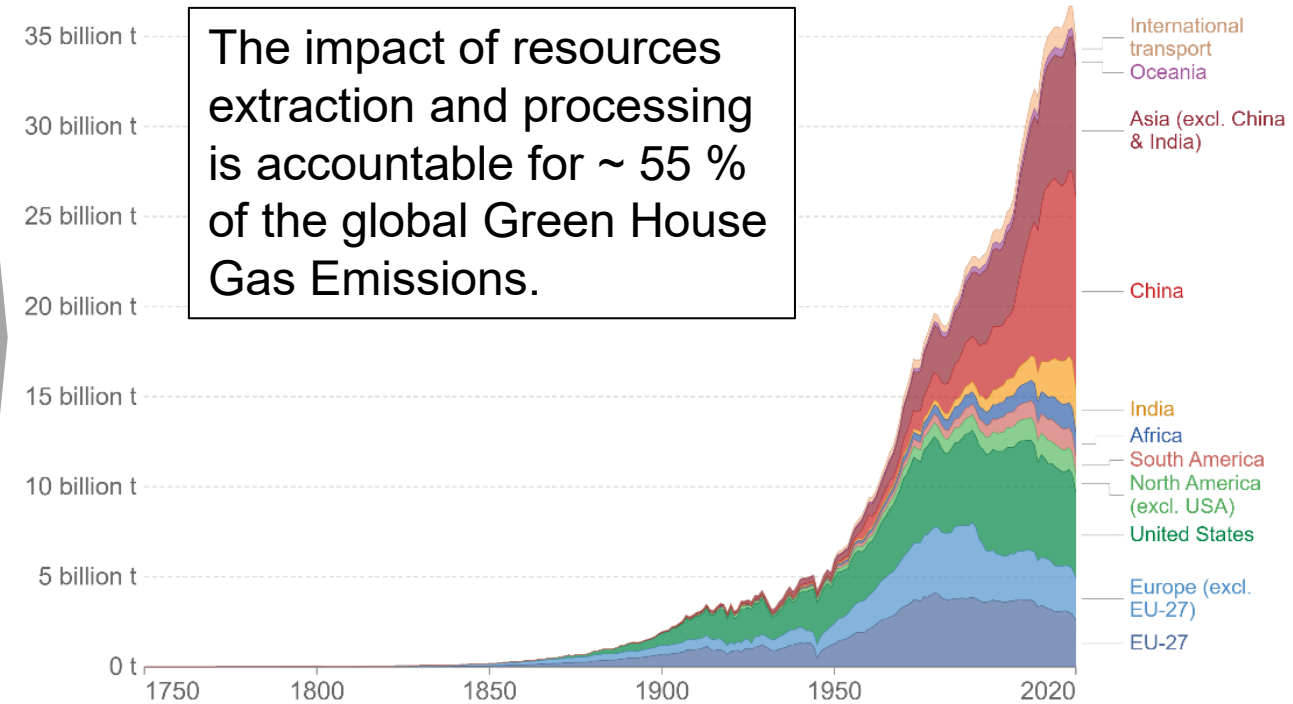
[adapted from Petersen (2017)]

*“less bad”  
(Focus: efficiency, product, process)*



### Annual CO<sub>2</sub> emissions from fossil fuels, by world region

Our World  
in Data



Source: Global Carbon Project

OurWorldInData.org/co2-and-other-greenhouse-gas-emissions • CC BY

Note: This measures CO<sub>2</sub> emissions from fossil fuels and cement production only – land use change is not included. 'Statistical differences' (included in the GCP dataset) are not included here.

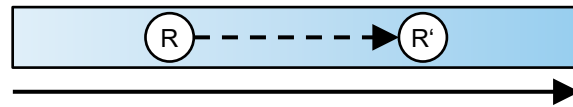


# Towards Sustainability

From Relative Sustainability ...

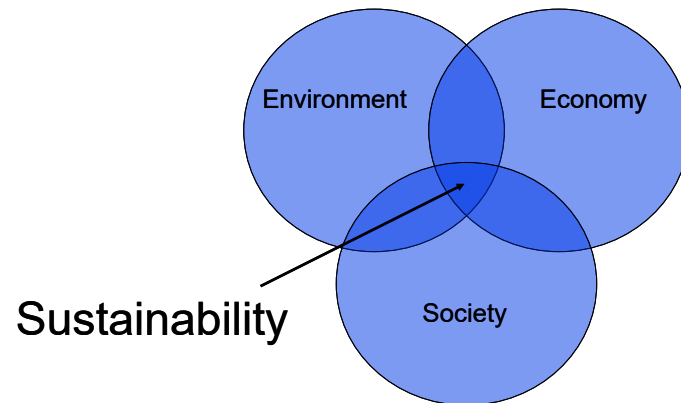
## Relative Sustainability

*Sustainability is a process (Sustainable Development):  
R is sustainable. R can be improved to being more  
sustainable resulting in a situation R'.*

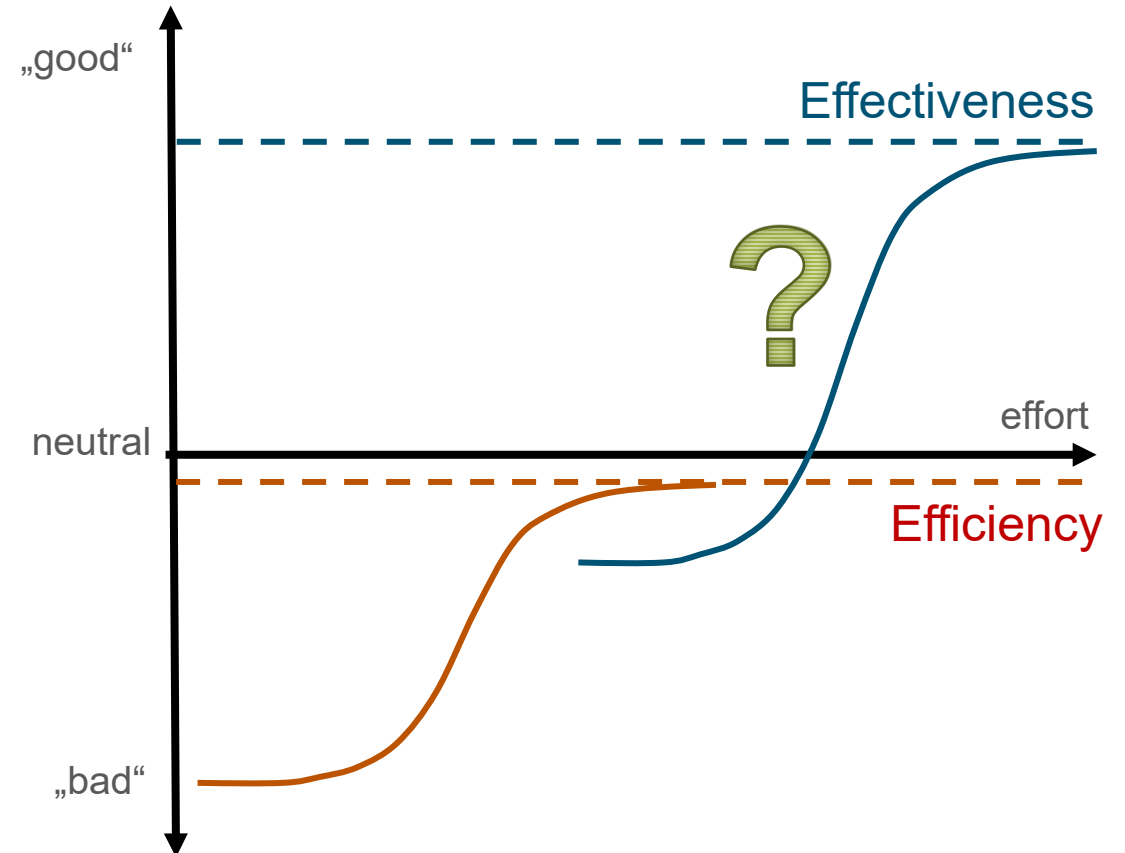


[adapted from Petersen (2017)]

*“less bad”  
(Focus: efficiency, product, process)*



S-curve concept acc. to Foster (1986)

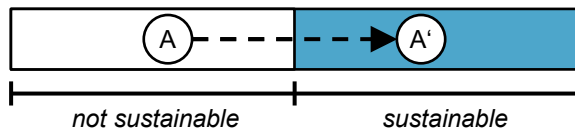


# Towards Sustainability

... to absolute sustainability

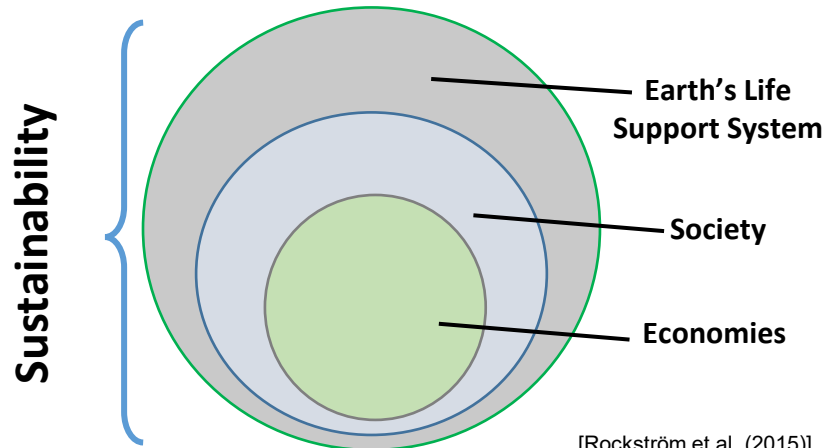
## Absolute Sustainability

*Sustainability is a state: A is not sustainable.  
A can be improved to being sustainable  
resulting in a situation A'.*



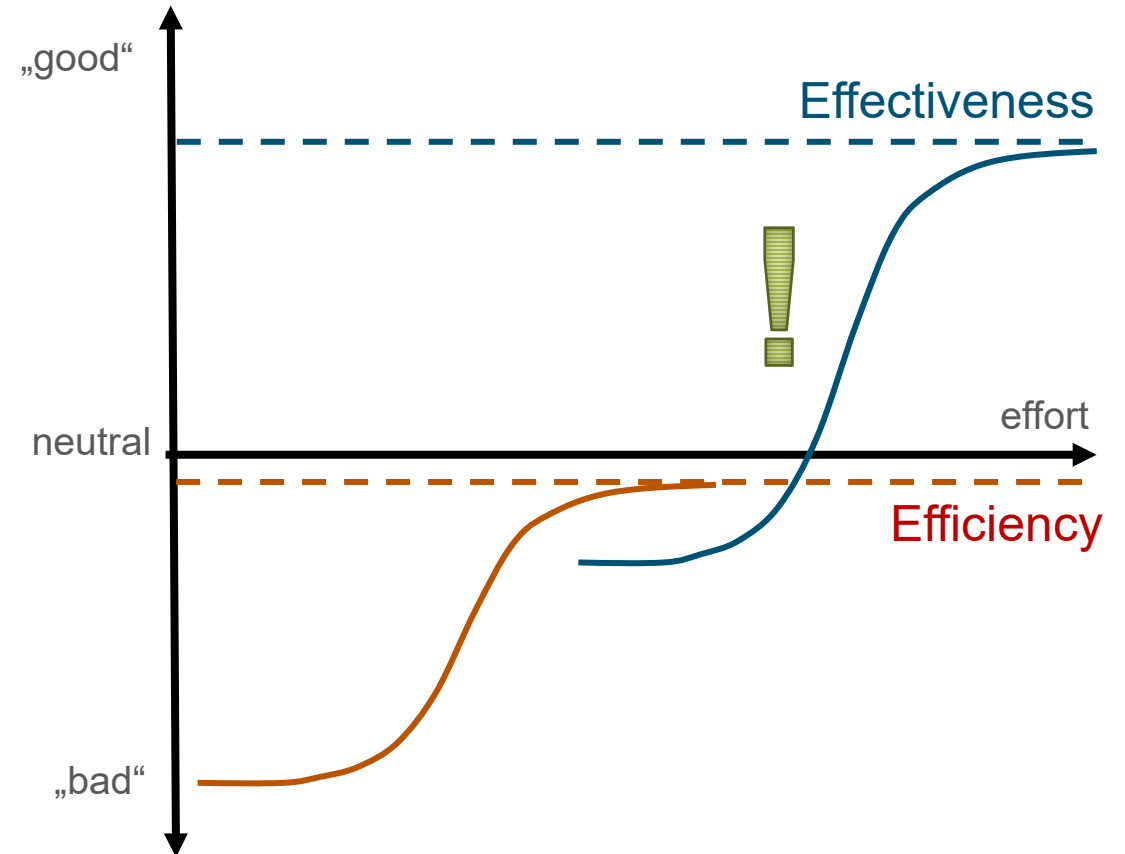
[adapted from Petersen (2017)]

*“good”  
(focus: effectiveness, system)*



[Rockström et al. (2015)]

S-curve concept acc. to Foster (1986)



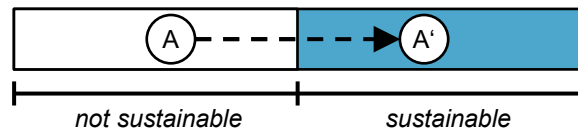


# Towards Sustainable Manufacturing

## Holistic (Factory) Understanding

### Absolute Sustainability

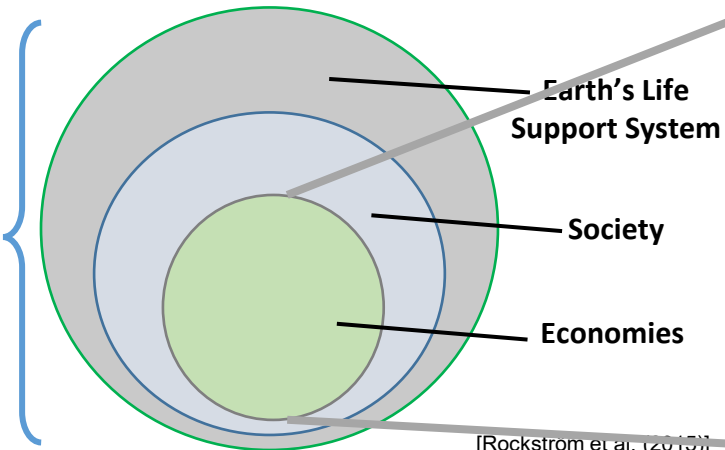
*Sustainability is a state: A is not sustainable.  
A can be improved to being sustainable  
resulting in a situation A'.*



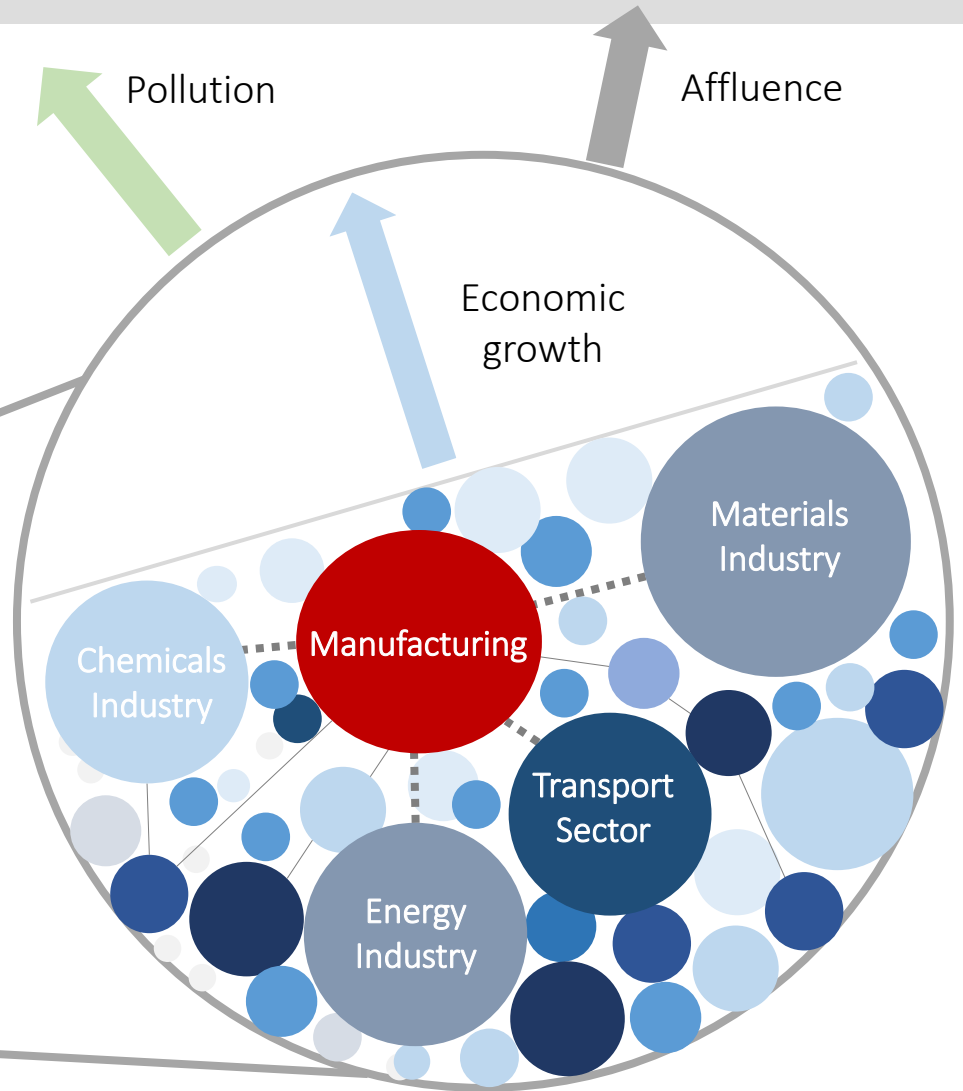
[adapted from Petersen (2017)]

*“good”  
(focus: effectiveness, system)*

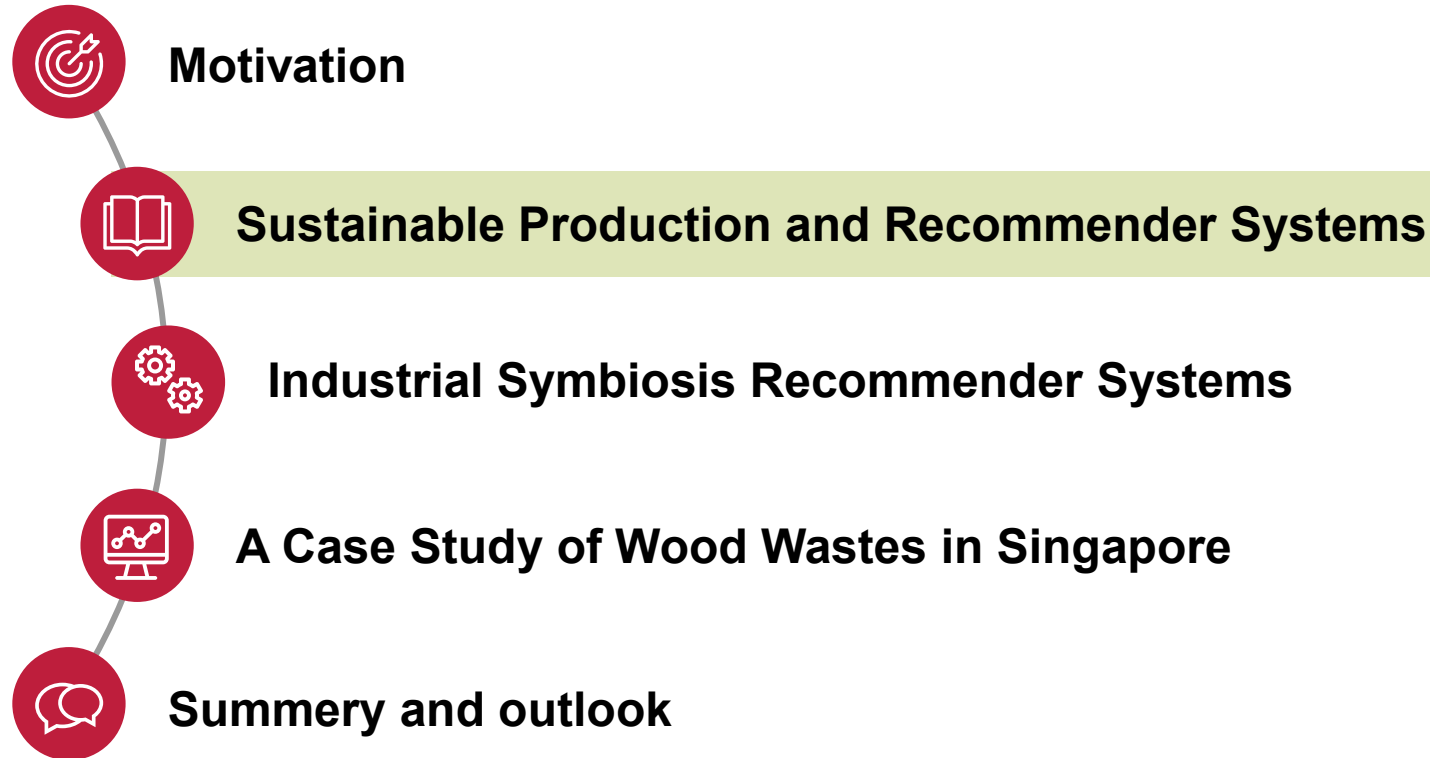
Sustainability



[Rockstrom et al. (2015)]

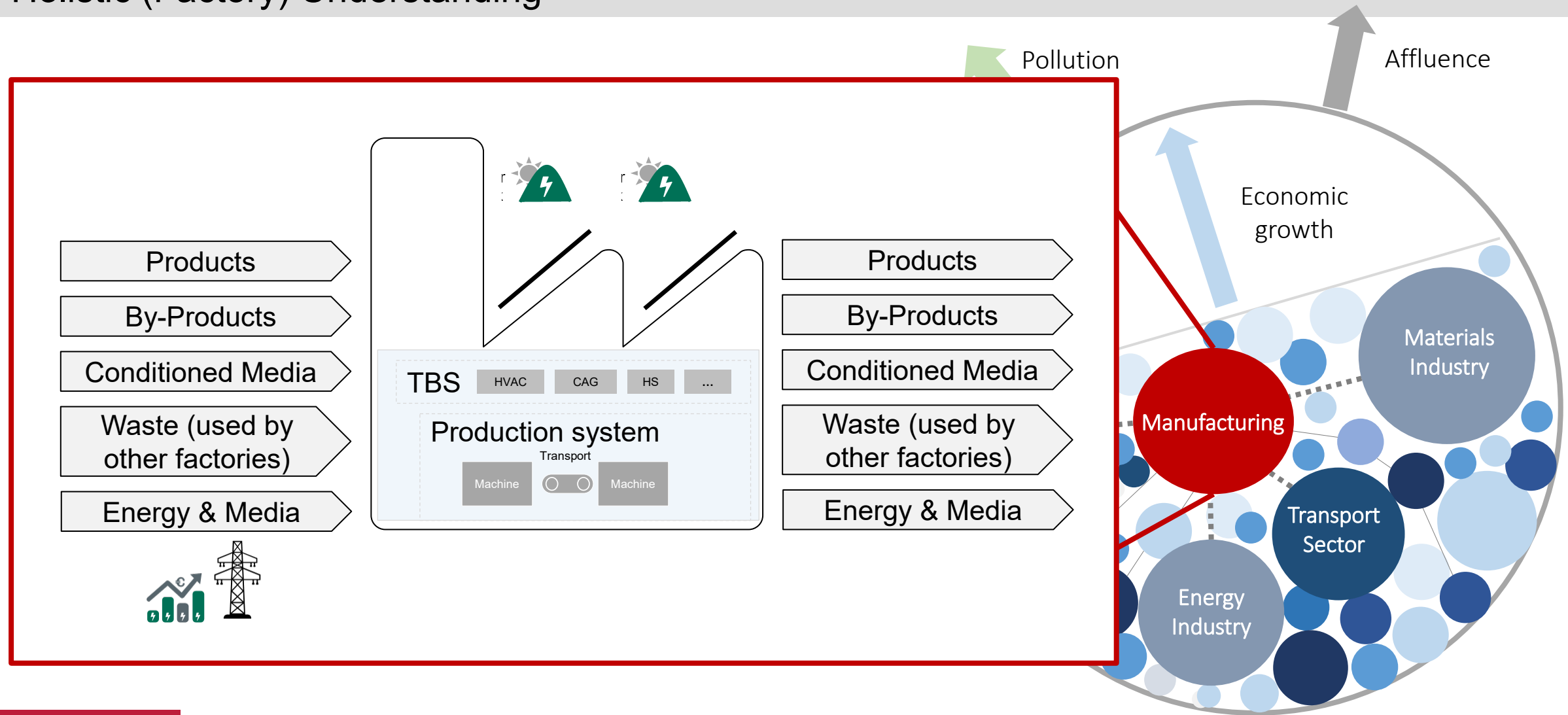


# Graph-Based Recommender System for Urban Industrial Symbiosis: Supporting the Circular Economy



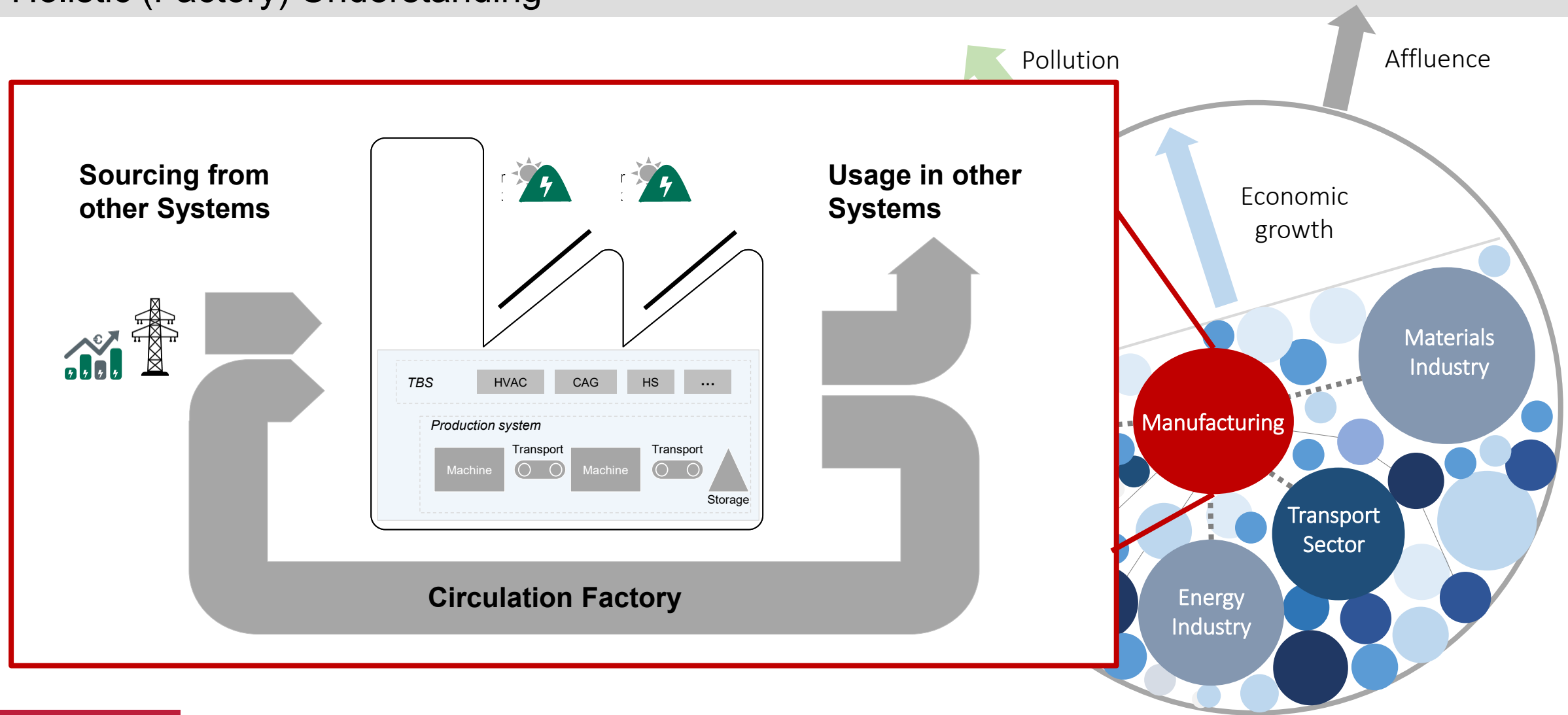
# Towards Sustainable Manufacturing

## Holistic (Factory) Understanding



# Towards Sustainable Manufacturing

## Holistic (Factory) Understanding

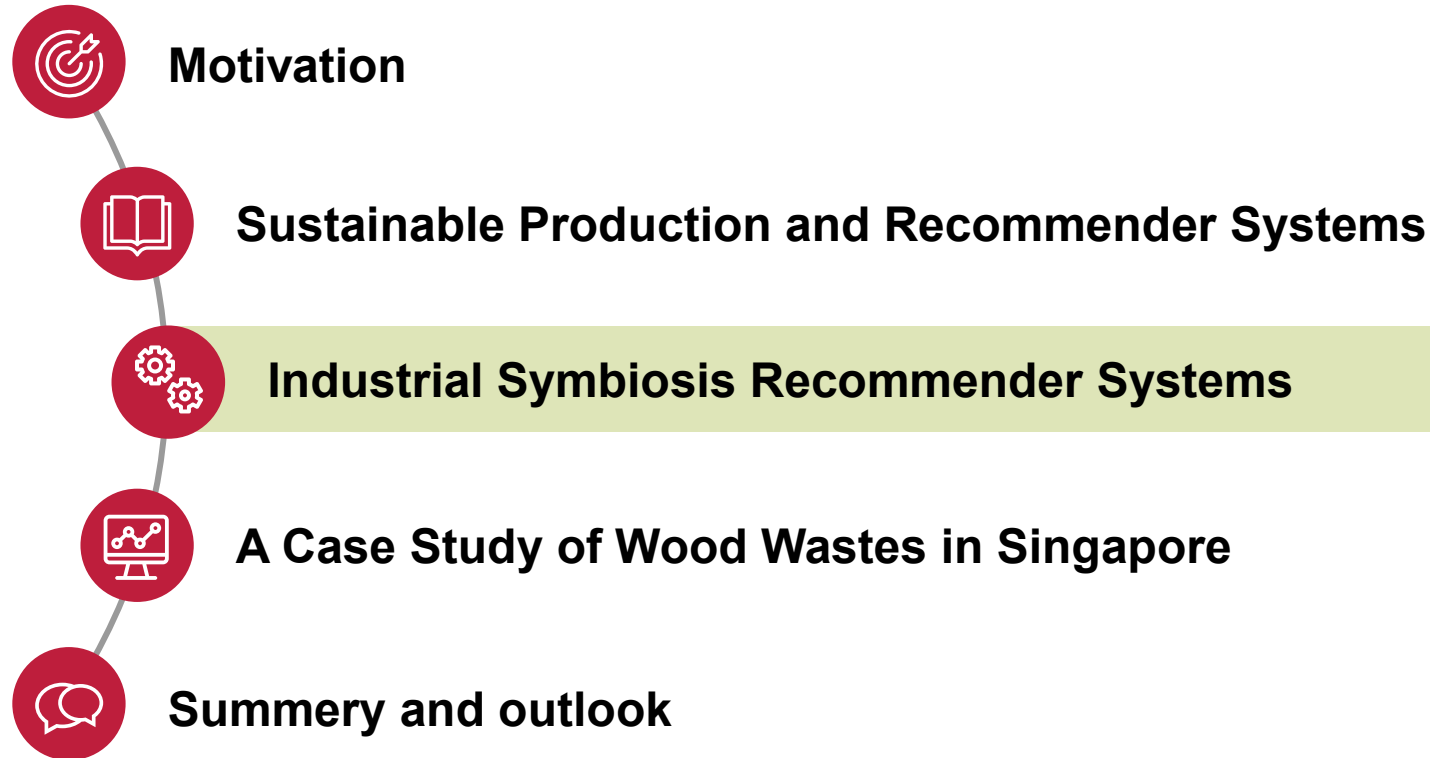


# Motivation

Urban industrial challenges and material demands can be addressed by Industrial Symbiosis



# Graph-Based Recommender System for Urban Industrial Symbiosis: Supporting the Circular Economy



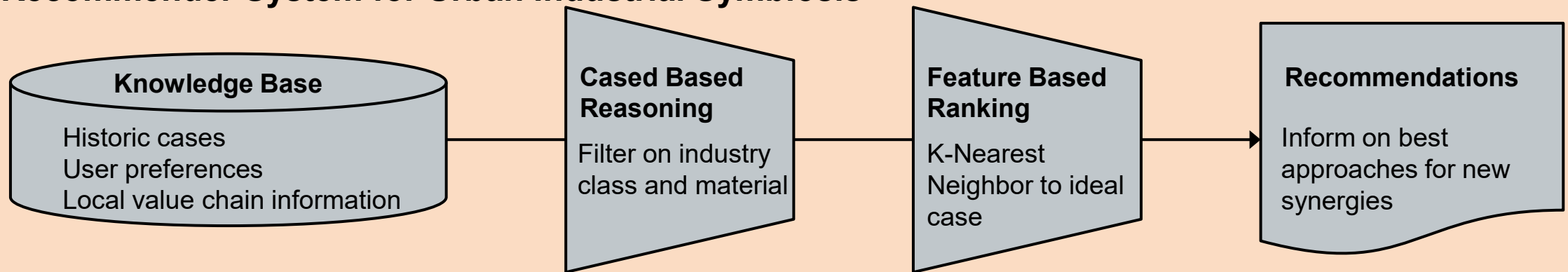


# Recommender Systems and Impact Assessment

Enabling the discovery and matching of IS

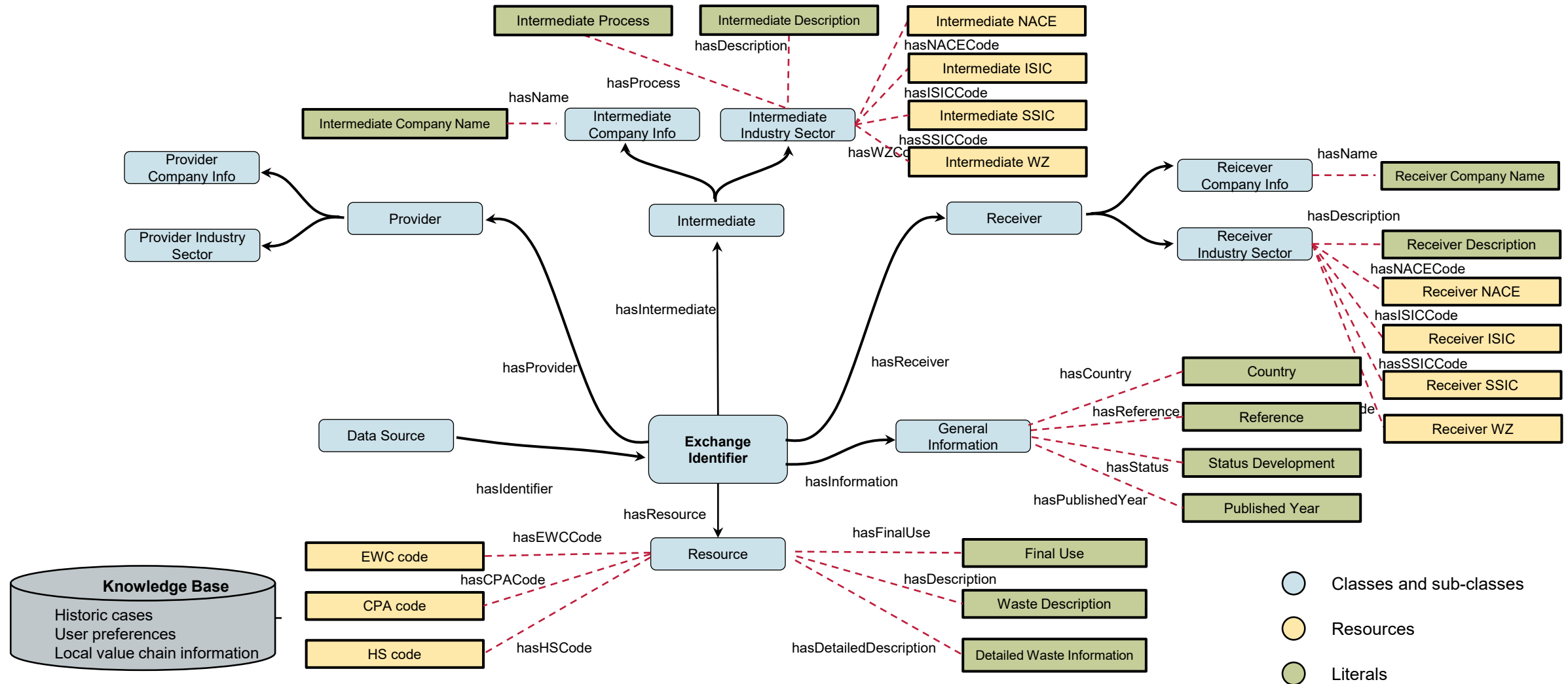


## Recommender System for Urban Industrial Symbiosis



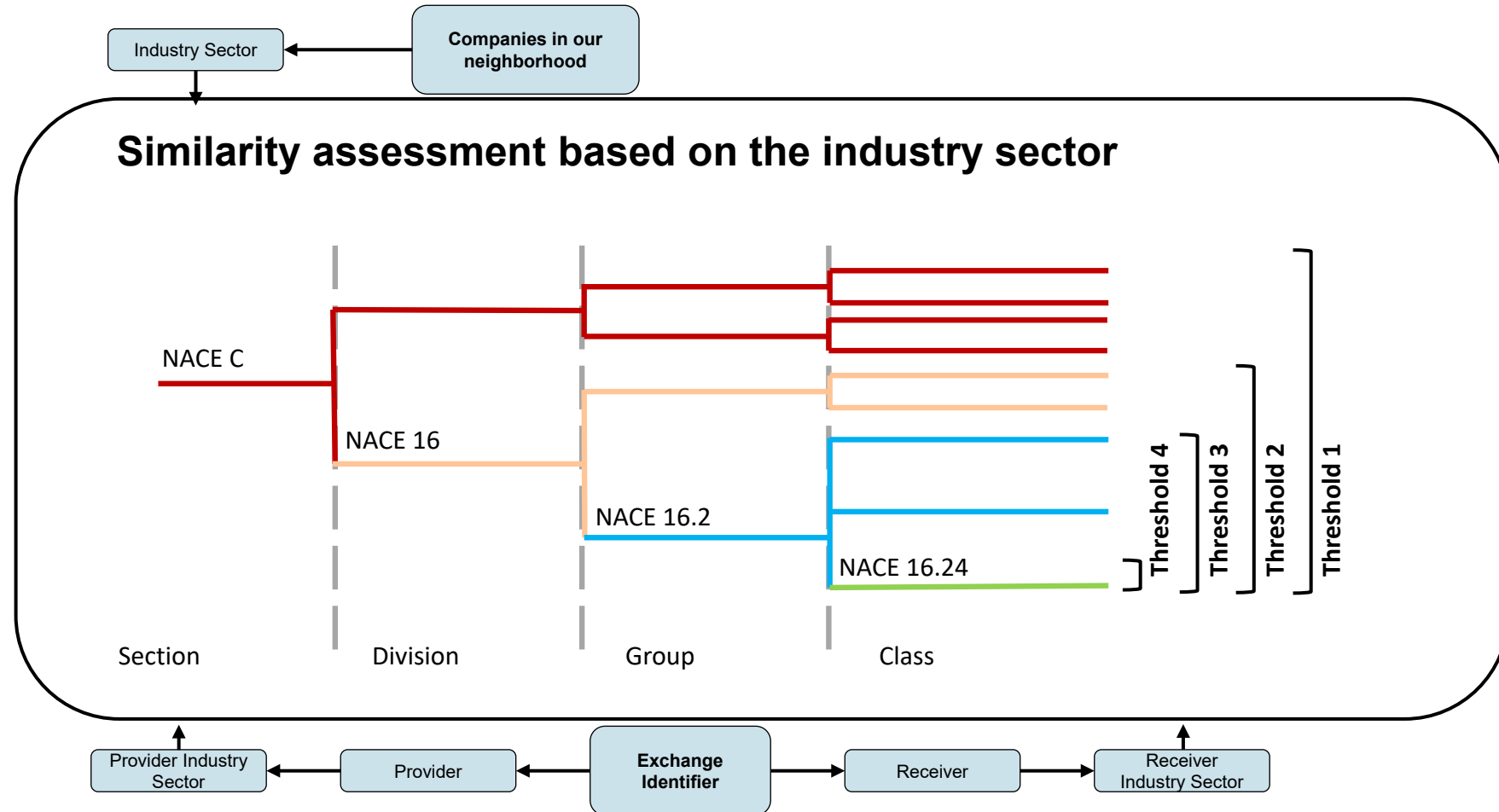
# Recommender Systems and Impact Assessment

Enabling the discovery and matching of IS



# Recommender Systems and Impact Assessment

Enabling the discovery and matching of IS



01.07.2025 | Impact Assessment of Industrial Symbiosis Recommendations in Urban Areas | Folie 17

Grimmel, P., Niemeyer, J. F., Tan, C. F., Sun, Y., Zhao, Y., Schöling, N., Yeo, Z., Mennenga, M., Carlow, V. M., & Herrmann, C. (2025). Urban-industrial symbiosis recommendation platform for urban factories: Leveraging historical exchange patterns through feature analysis for real-world applications. *Journal of Industrial Ecology*. Advance online publication. <https://doi.org/10.1111/jiec.70015>

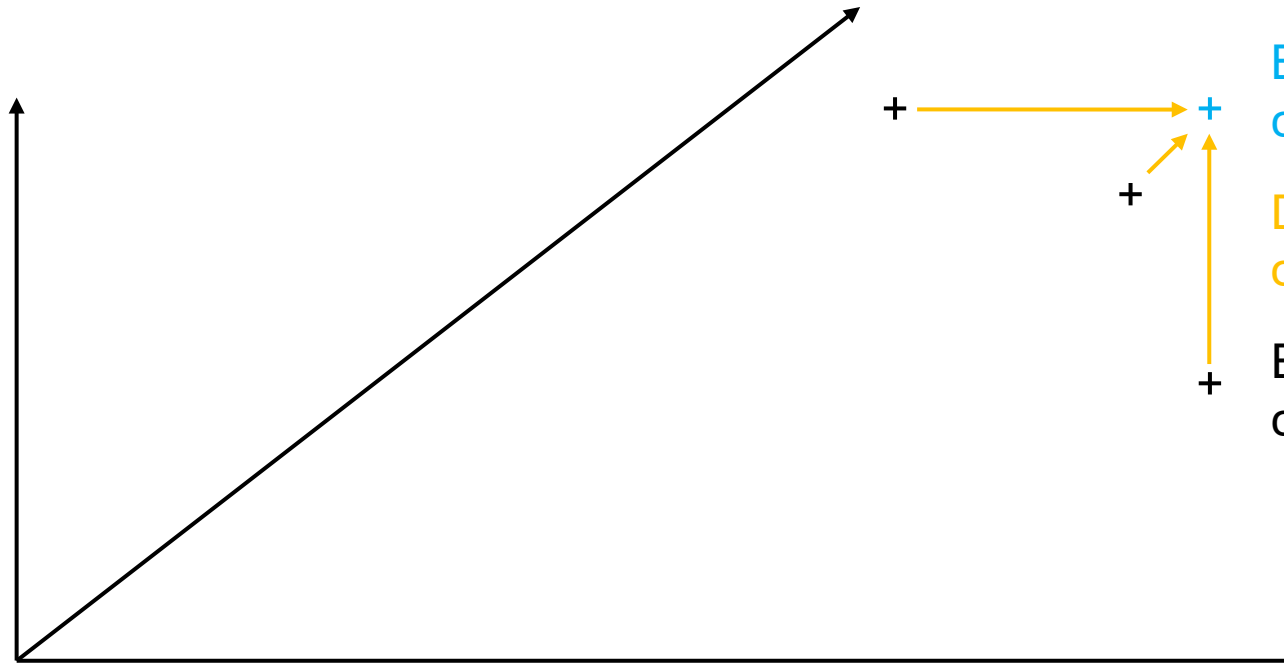
# Recommender Systems and Impact Assessment

Enabling the discovery and matching of IS



Feature 1:  
e.g. industry  
similarity

Feature x: Expendable



Best possible recommendation  
considering all features

Distances describe the suitability  
of each recommendation

Each recommendation  
can be mapped

Feature 2: e.g.  
expected  
environmental benefit of  
historic cases

Feature Based  
Ranking

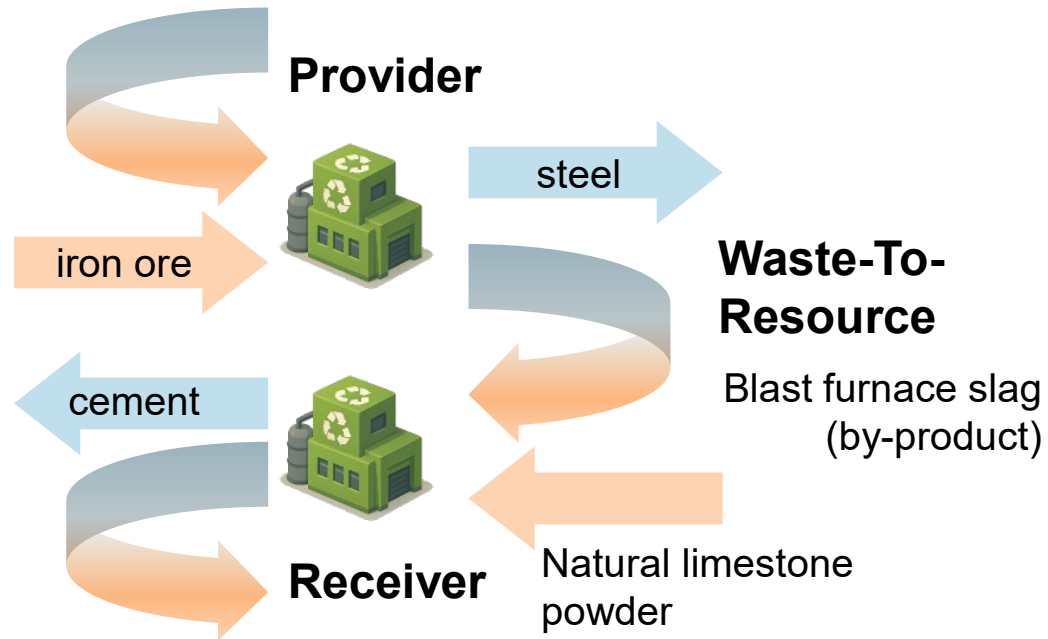
K-Nearest  
Neighbor to ideal  
case

# Recommender Systems and Impact Assessment

Enabling the discovery and matching of IS



Each recommendation reflects a potential new provider or receiver for a specific material or company



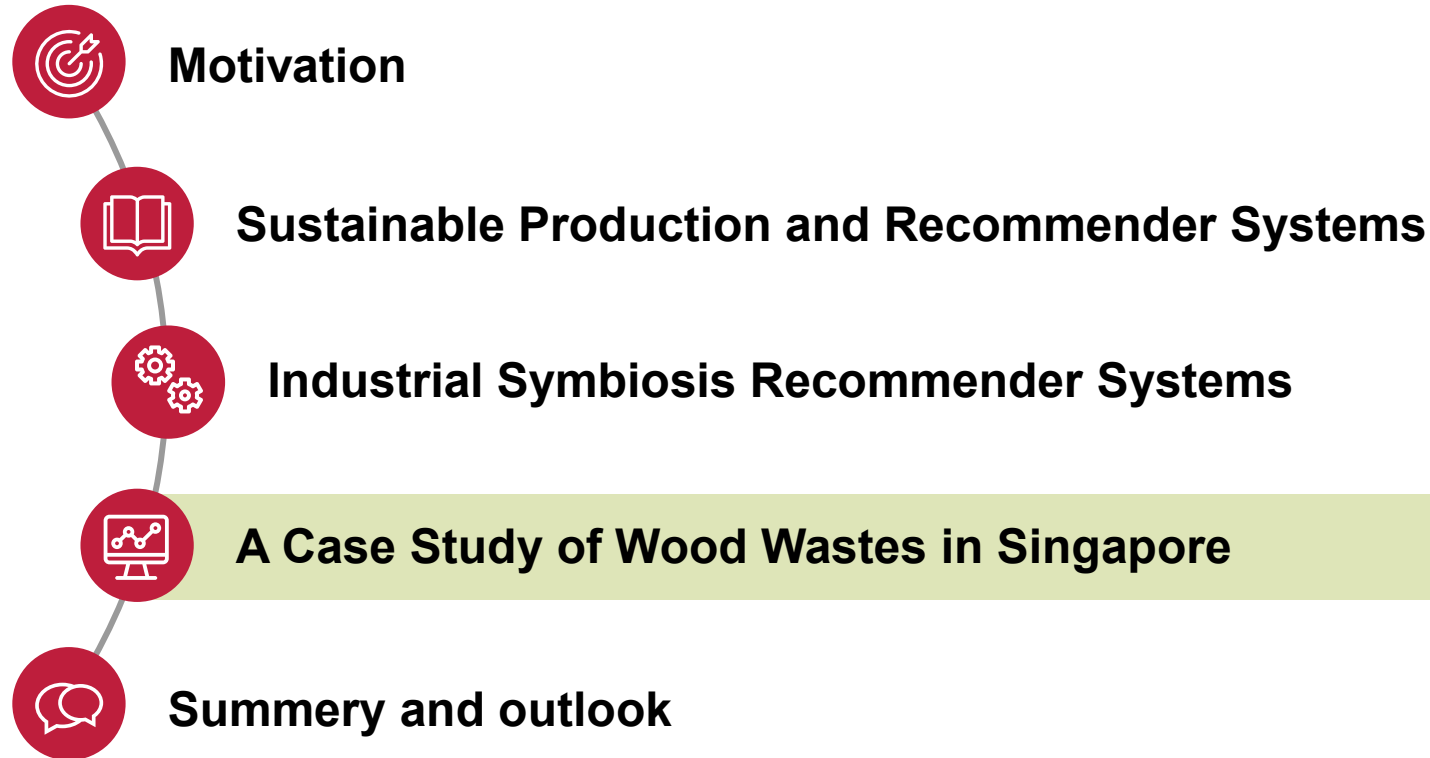
**How to identify best exchanges?**

**Based on a historic evidence and a suitability index**

## Recommendations

Inform on best approaches for new synergies

# Graph-Based Recommender System for Urban Industrial Symbiosis: Supporting the Circular Economy





# A Case Study of Wood Wastes in Singapore

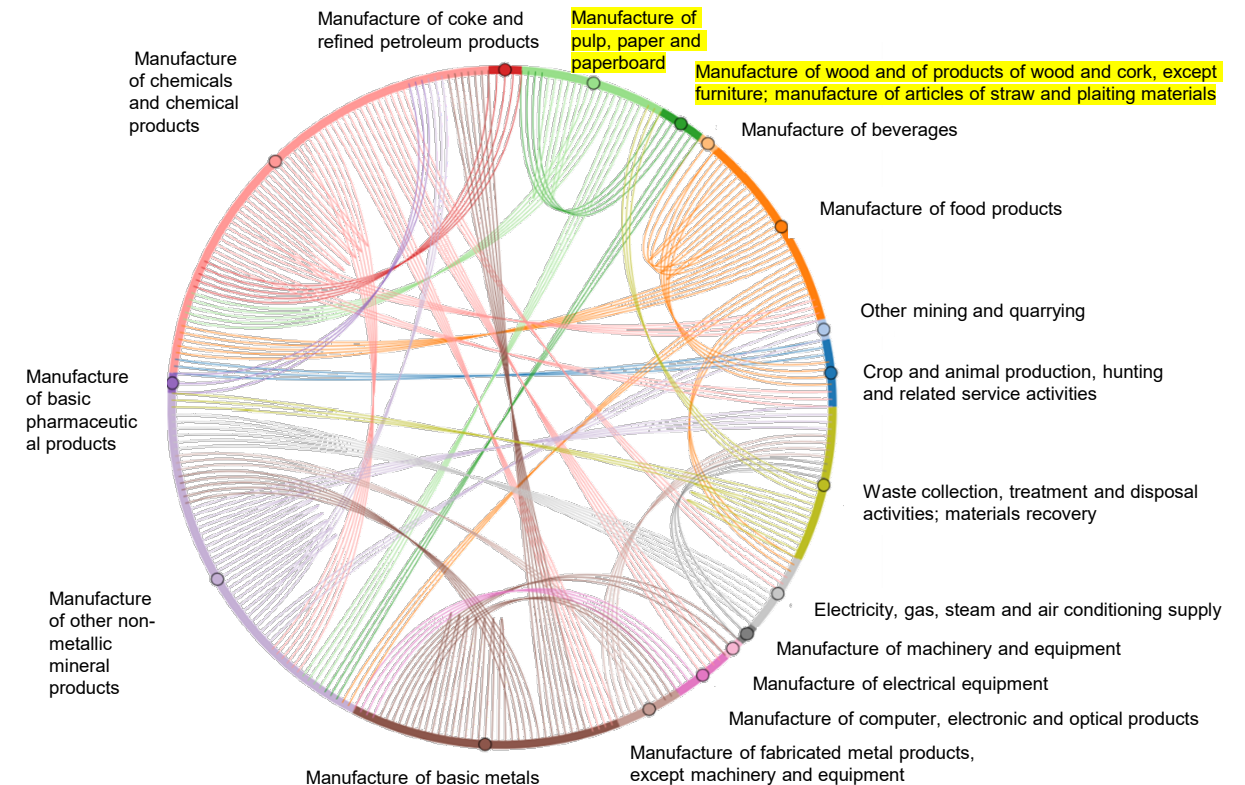
## Ranking Industrial Symbiosis Opportunities in Singapore



### Setting of case study

- A factory in Singapore generates a wood by-product suitable for industrial symbiosis.
- Over 140 factories in the region show high potential to incorporate this by-product into their production processes.

### Historic exchange patterns include manufacturer of wood products and paper products



### How to identify best exchanges?

# A Case Study of Wood Wastes in Singapore

The impacts depend on the final use



## Historic Cases

- In history four different end uses have been established for the wood waste from similar factories
- With different similarities to the historic cases
- At different locations across Singapore



Wood pellet



Wood pallet

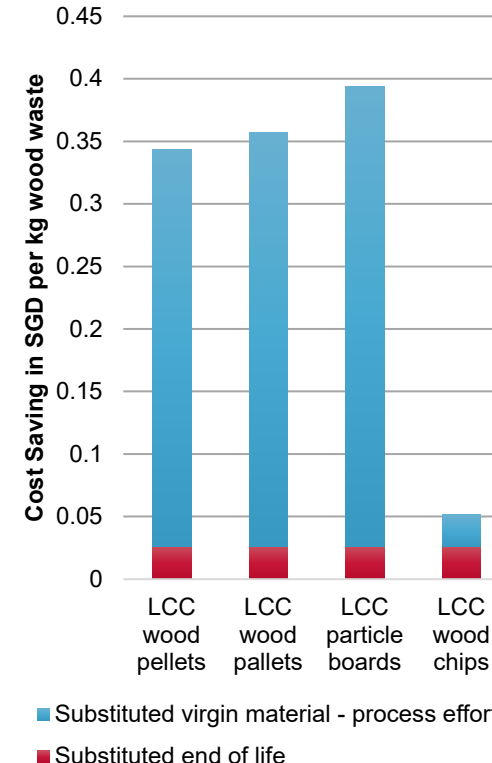
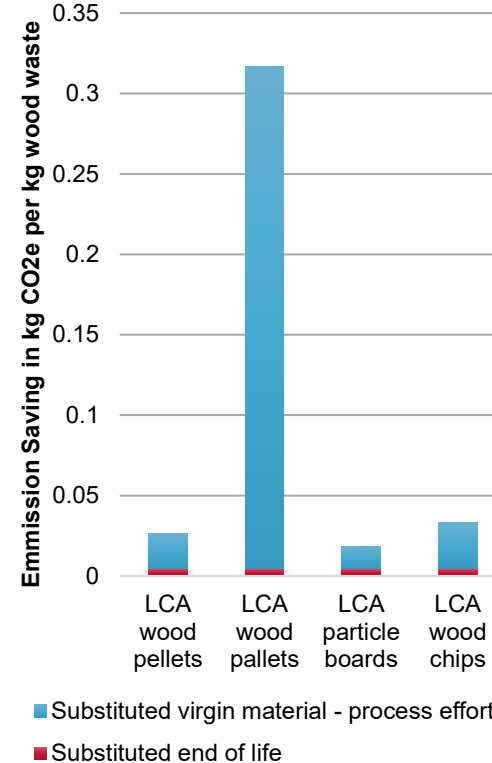


Wood chips



Particle board

## Features



## Further Features:

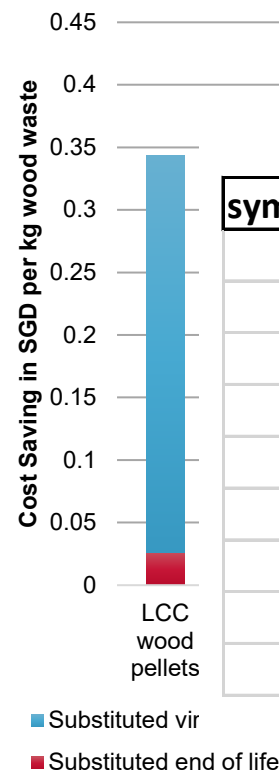
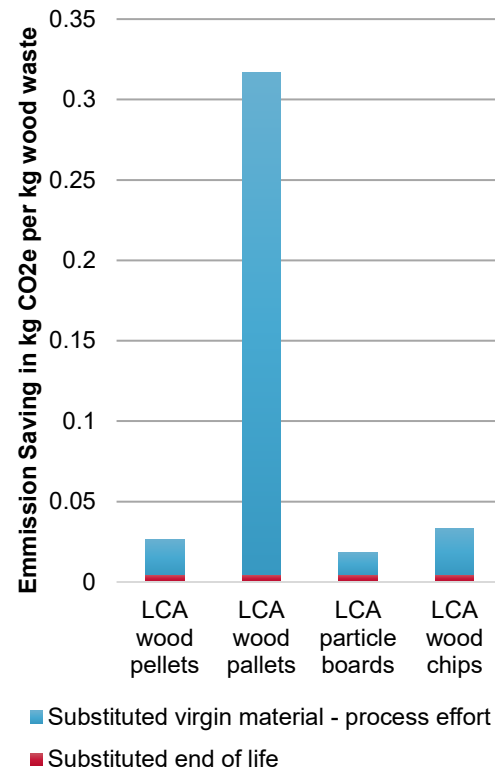
- Technical Feasibility
- Physical Distance that effect also LCA and LCC of individual recommendations

# A Case Study of Wood Wastes in Singapore

The impacts depends on the final use



## Features



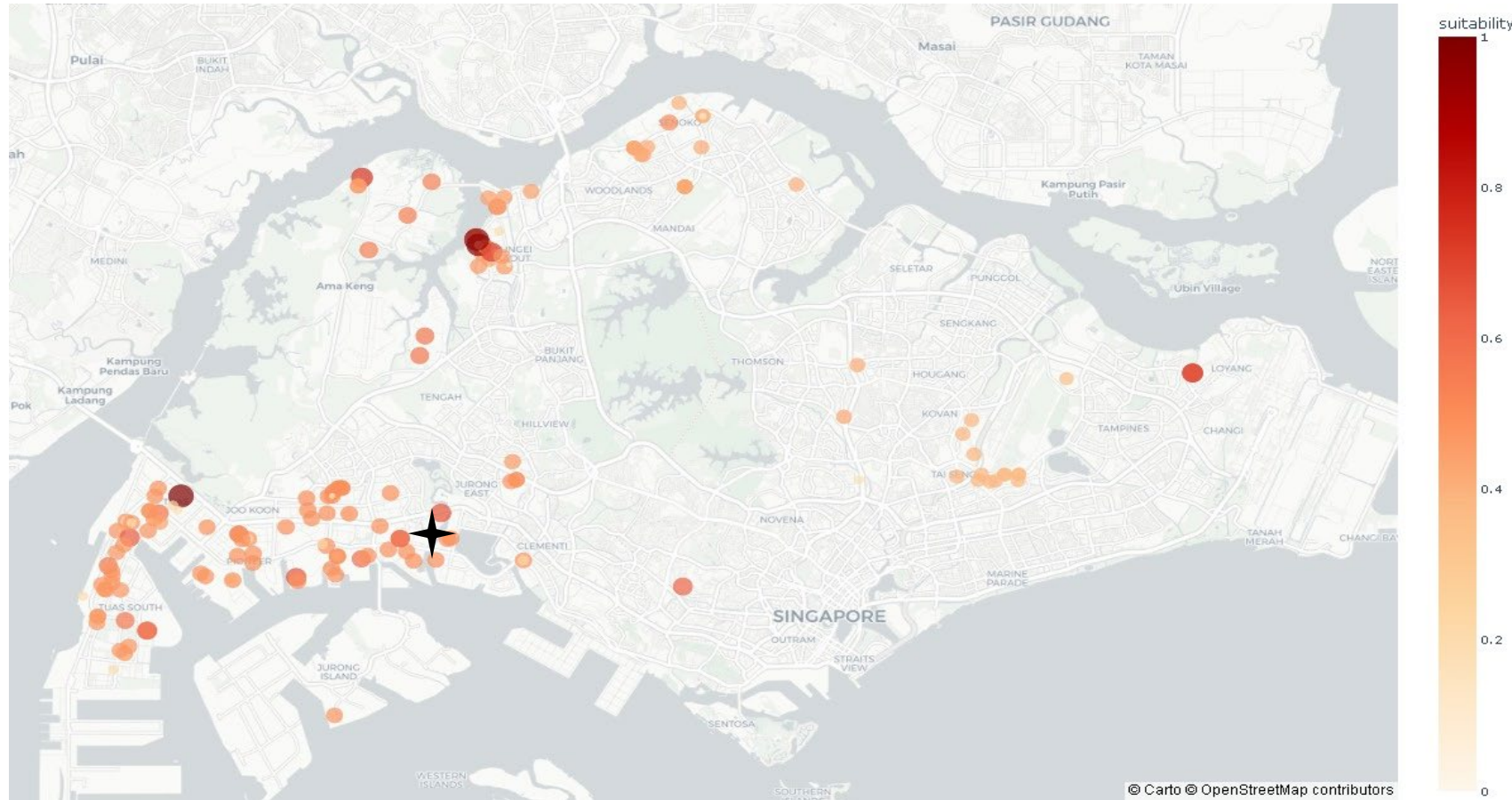
## Rank the recommendations

1. Weight each feature (i)  $w_i$
2. Calculate a distance between each

sybiosis_rank	company_id	company_industry	suitability_overall	fa
1	COM:Company/30	ISIC4:1702		1
2	COM:Company/53	ISIC4:1701		0.98
3	COM:Company/117	ISIC4:1702		0.98
4	COM:Company/69	ISIC4:2399		0.8
5	COM:Company/93	ISIC4:2395		0.8
6	COM:Company/146	ISIC4:1702		0.75
6	COM:Company/61	ISIC4:1702		0.7
7	COM:Company/54	ISIC4:2029		
8	COM:Company/56	ISIC4:2029		

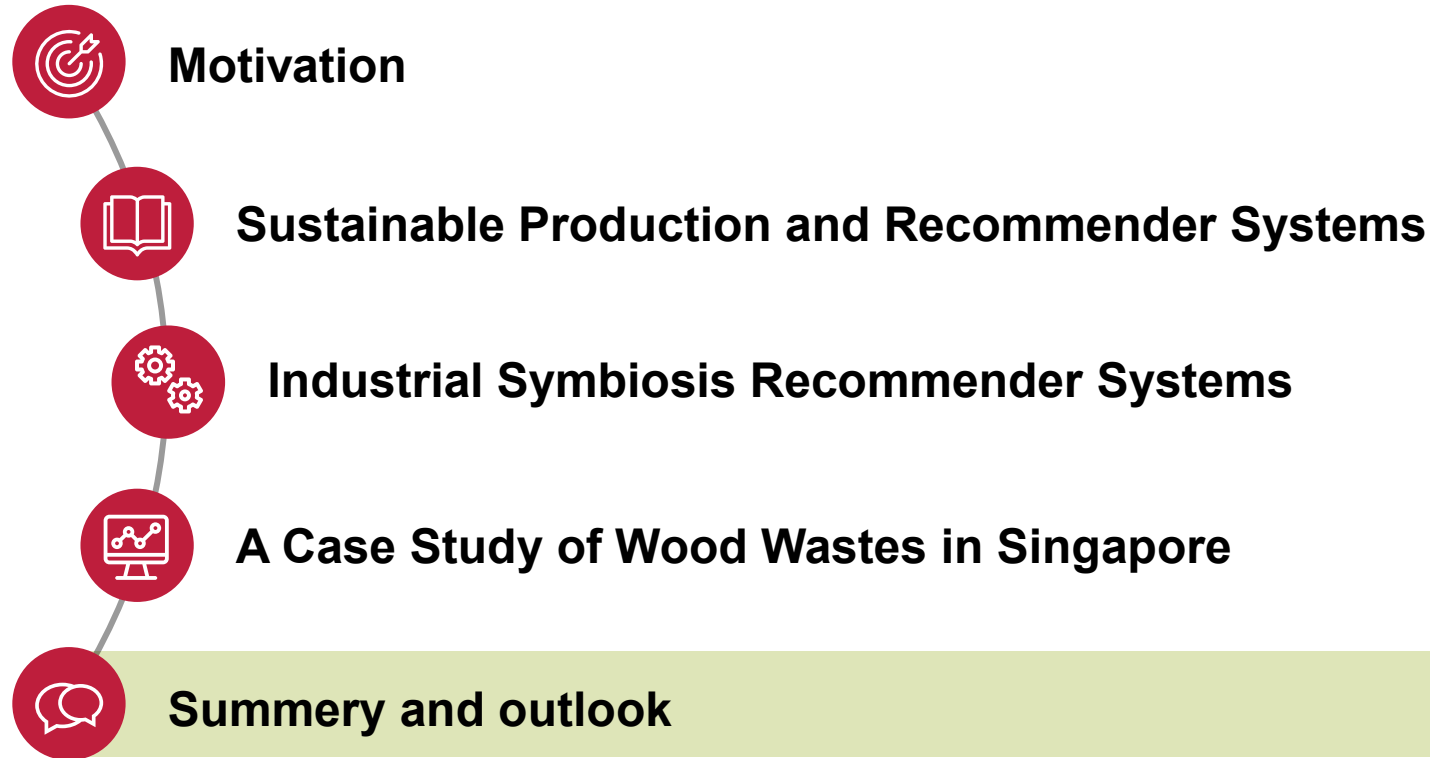
# A Case Study of Wood Wastes in Singapore

## Ranking Industrial Symbiosis Opportunities in Singapore



- Most suitable wood waste recipients highlighted in red based on suitability.
- Key suitability factors: end use and technical feasibility (exchange likelihood).
- High synergy potential for a single material indicates strong scalability in urban setting

# Graph-Based Recommender System for Urban Industrial Symbiosis: Supporting the Circular Economy





# Discussion and outlook

## Enabling systematic identification and ranking of high-potential Industrial Symbiosis opportunities



### Graph Approach

- Provide suitable recommendation for industrial symbiosis in complex environment
- Highly flexible system to add further data and decision criteria into the graph

### Further Demands

- Expand the knowledge graph with unstructured data by knowledge extraction e.g. from literature and CSRD reports
- Refine the suitability assessment based in a model based approach considering network effects.

### Further Applications



Identification synergies in industrial parks



Identification of synergies in urban settlement units



# Cooperation models and contact

- Strategic research cooperation
- Development partnership
- Project based cooperation
  - Publicly funded projects
  - Bilateral contract projects
- Student exchange



## **Philipp Grimmel**

Research Associate  
Technische Universität Braunschweig  
Chair for Sustainable Manufacturing  
and Life Cycle Engineering  
E-Mail: [p.grimmel@tu-braunschweig.de](mailto:p.grimmel@tu-braunschweig.de)

Research Officer attached to  
A\*STAR Singapore Institute of Manufacturing  
Technology  
Sustainability and Informatics Cycle Engineering



# Acknowledgement



The authors extend their gratitude to the funding and collaborative efforts that made this research possible. The results were developed within the “Urban Climate Future Lab” (UCFL), funded by zukunft.niedersachsen, a funding program of the Lower Saxony Ministry of Science and Culture and the Volkswagen Foundation and the A\*STAR Central Research Fund for Applied & Translational Research, along with the contributions of collaborators within the project.



Petersen, M. & Brockhaus, S. (2017). Dancing in the dark: Challenges for product developers to improve and communicate product sustainability. *Journal of Cleaner Production*, 161, 345–354. <https://doi.org/10.1016/j.jclepro.2017.05.127>

Rockström, J., Steffen, W., Noone, K., Persson, Å., Chapin, F. S., Lambin, E., ... Foley, J. A. (2015). Planetary boundaries: Guiding human development on a changing planet. *Science*, 347(6223), 1259855. <https://doi.org/10.1126/science.1259855>

UNEP, International Resource Panel (IRP) 2024: Global Resources Outlook, <https://www.unep.org/resources/Global-Resource-Outlook-2024>

European Environment Agency 2023: Accelerating the circular economy in Europe <https://www.eea.europa.eu/en/analysis/publications/accelerating-the-circular-economy>

Grimmel, P., Tan, C. F., Niemeyer, J. F., Yeo, Z., Mennenga, M., Hermesen, M., Sun, Y., Yang, Z., & Herrmann, C. (2024). Collaboration platform for enabling industrial symbiosis: Integrated knowledge graph database. *Procedia CIRP*, 122, 395–400. <https://doi.org/10.1016/j.procir.2024.01.057>

Grimmel, P., Niemeyer, J. F., Tan, C. F., Sun, Y., Zhao, Y., Schöling, N., Yeo, Z., Mennenga, M., Carlow, V. M., & Herrmann, C. (2025). Urban–industrial symbiosis recommendation platform for urban factories: Leveraging historical exchange patterns through feature analysis for real-world applications. *Journal of Industrial Ecology*. Advance online publication. <https://doi.org/10.1111/jiec.70015>



Technische  
Universität  
Braunschweig

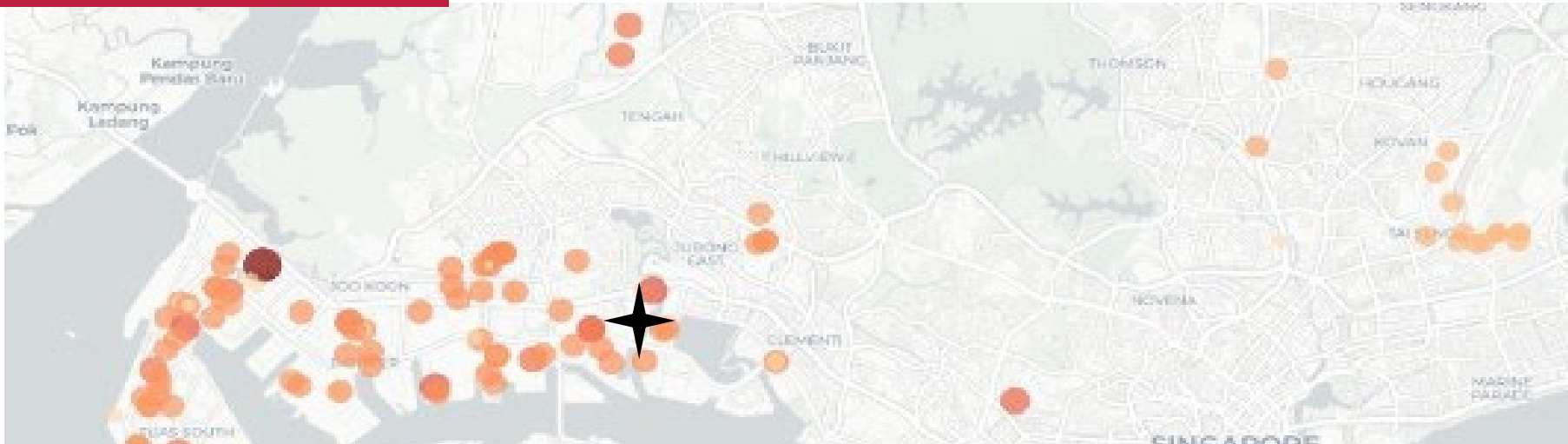


/Urban  
/Climate  
/Future  
/Lab



Institut für Werkzeugmaschinen  
und Fertigungstechnik **IWF**

**ISU – INSTITUTE FOR  
SUSTAINABLE URBANISM**



**Philipp Grimmel**

Research, Innovation and  
Entrepreneurship | TU Braunschweig u...



# Graph-Based Recommender System for Urban Industrial Symbiosis: Supporting the Circular Economy

Lorong AI Community Talk

Philipp Grimmel, Chair of Sustainable Manufacturing & Life Cycle Engineering, Institute of Machine Tools and Production Technology (IWF), Technische Universität Braunschweig