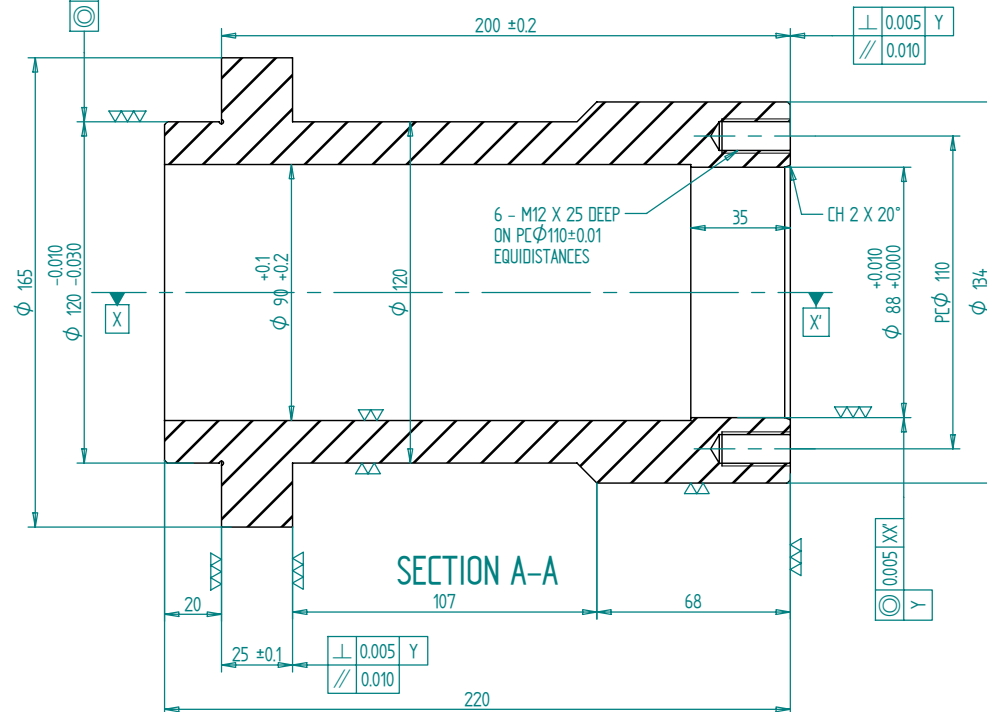
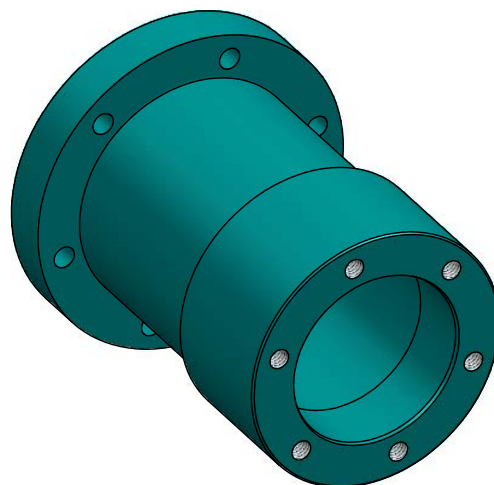
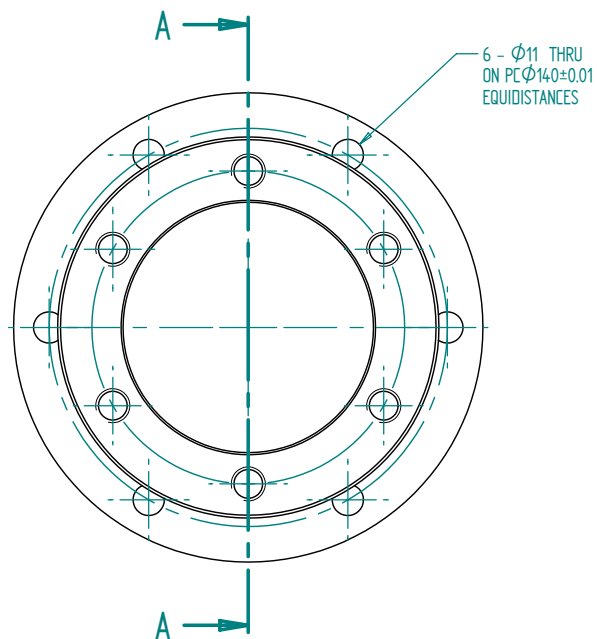


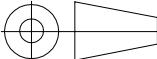
REMOVE BURRS & SHARP EDGES
UNSPECIFIED CHAMFERS ARE 0.5X45°














DO NOT SCALE

IF IN DOUBT PLEASE ASK



TO BE TOUGHENED AT 26±2 HRC

NQ.	AMENDMENT		ZONE	DONE	APPD			
TITLE:	BALL NUT ADAPTOR		DATE:	03/03/2013				
NO. OFF 01	MATERIAL EN8 / EN9	FINISH BLACKOISE	SCALE 1 : 25					
DRAWN	SAGAR	SURFACE FINISH N8(N6) ✓	DRG NO:					
CHECKED	VSG	CUSTOMER: PA-300 (GRAZIANO)	ARK - PA300 - 100 - 06_Rev_1					
APPROVED	VSG							

Roughness Symbol, grade and Ra value												Allowable Deviations for Dimensions without specified tolerance									
VALUE	    				 		  		 			OVER	0.5	3	6	30	120	315	1000	2000	4000
in μm	0.012 0.025 0.05 0.1 0.2				0.4 0.8		1.6 3.2 6.3		12.5 25		50	UP TO	3	6	30	120	315	1000	2000	4000	8000
in GRADES	N1 N2 N3 N4				N5 N6		N7 N8 N9		N10 N11		N12	FOR MACHINED PARTS (*mm)	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2	3
	N1 N2 N3 N4				N5 N6		N7 N8 N9		N10 N11		N12		0.2*	0.5*	1*	2*	4*	-	-	-	-

* Applicable for radii and chamfers

Allowable Angular Deviations					
FOR MACHINED PARTS ($\frac{1}{16}$ mm)	OVER	—	10	50	120
	UPTO	10	50	120	—
	Δ mm	0.1	0.2	0.6	0.8
	Δ°	1'	30'	20'	10'