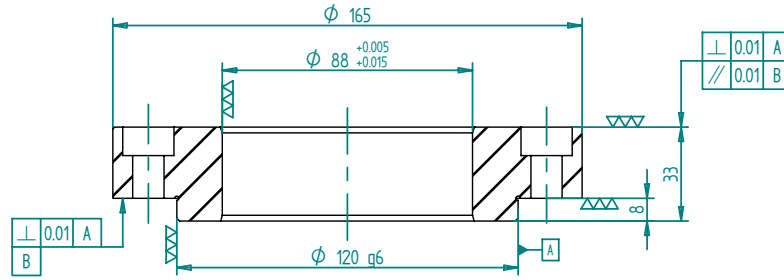


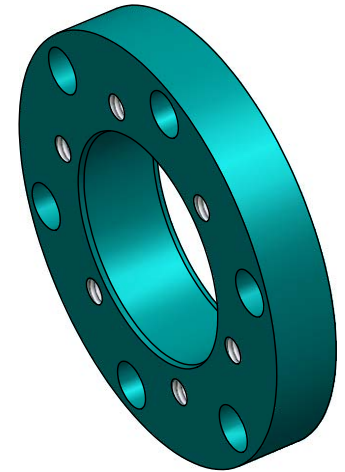
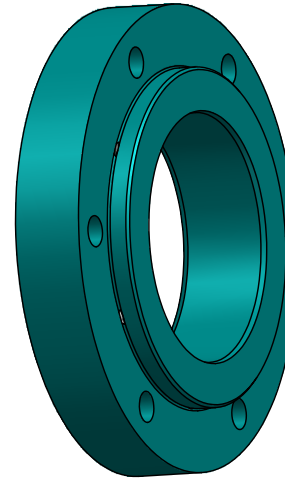
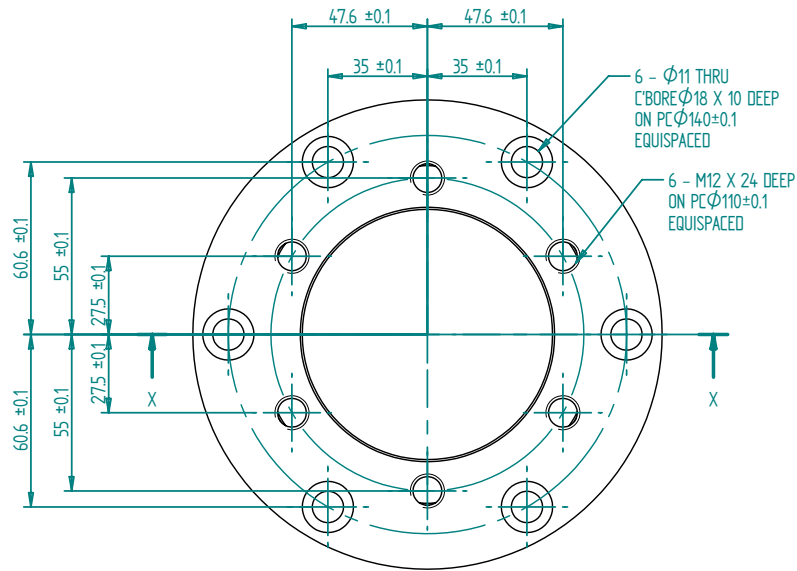
REMOVE BURRS & SHARP EDGES
UNSPECIFIED CHAMFERS ARE 0.5X45°

DO NOT SCALE

IF IN DOUBT PLEASE ASK



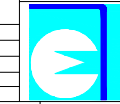
SECTION X-X



AMENDMENT				ZONE	DONE	APPD
TITLE: BALL NUT ADAPTOR				DATE: 25/02/2013		
NO. OFF	MATERIAL	FINISH	SCALE			
01	EN8 / EN9	BLACKDISE	1:125			
DESIGNED	SAGAR	SURFACE FINISH	N8(N6) ✓			
DRAWN	SAGAR					
CHECKED	VSG	CUSTOMER:	PA-300 (GRAZIANO)	ARK - PA300 - 100 - 06_Rev_1		
APPROVED	VSG					

Roughness Symbol, grade and Ra value											
SYMBOL	VALUE	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3
in µm											
GRADES		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10

Allowable Deviations for Dimensions without specified tolerance											
OVER	0.5	3	6	30	120	315	1000	2000	4000		
UP TO											
FOR MACHINED PARTS (mm)	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2	3		
APPLICABLE for radii and chamfers	0.2	0.5	1	2	4						



ARK MachTek Pvt. Ltd