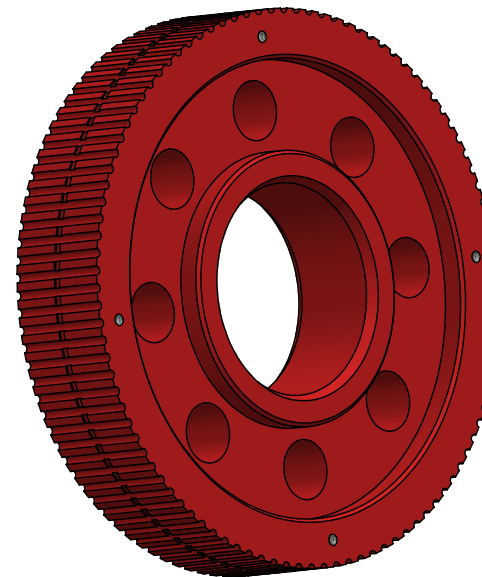
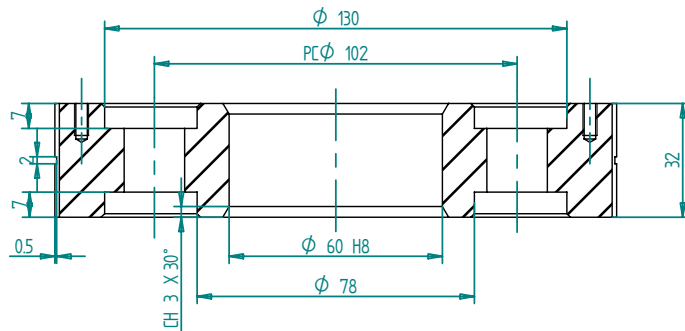


REMOVE BURRS & SHARP EDGES
UNSPECIFIED CHAMFERS ARE 0.5X45°

DO NOT SCALE

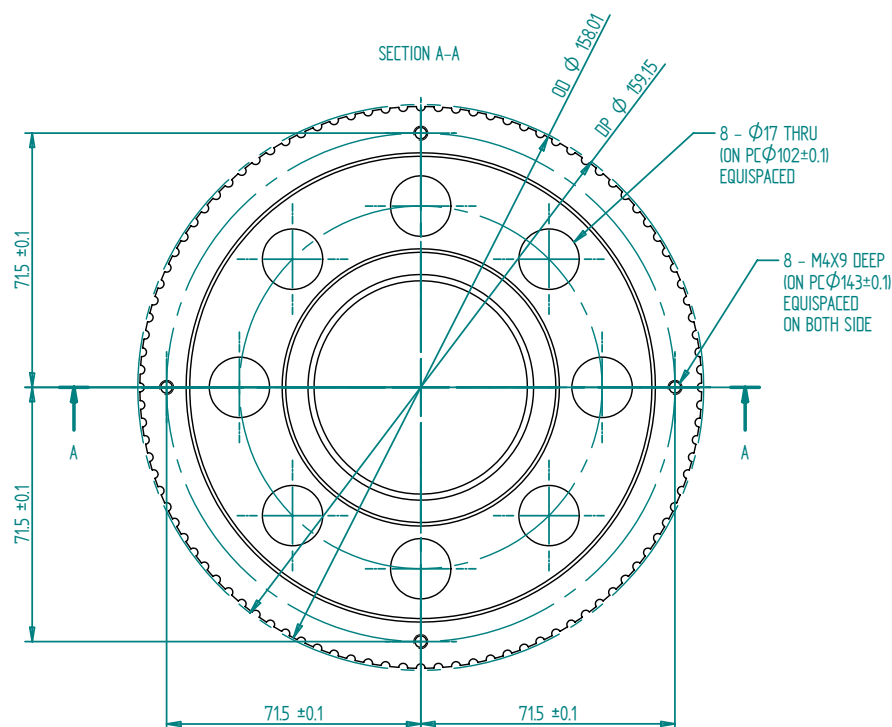
IF IN DOUBT PLEASE ASK



LIMIT	TOL.
DIA. 50 - 80 H8	+0.046
	0.000

TO BE TOUGHENED TO 250 ~280BHN
Unspecified chamfer 1 x 45°

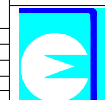
NO. OF TEETH	100T
TYPE	5MR
OUTSIDE DIAMETER	DIA.158.01
PITCH DIAMETER	DIA.159.15
OD SHOULD BE CONCENTRIC W.R.T BORE DIA	0.05



NO.	AMENDMENT	ZONE	DONE	APPD
TITLE:	DRIVEN PULLEY_100T_5MR	DATE:	03/12/2012	
NO. OFF	MATERIAL	FINISH	SCALE	
01	EN8 / EN9	BLACKDISE	1:2	
DESIGNED	SAGAR	SURFACE FINISH		
DRAWN	SAGAR	N8(N6) ✓	DRG NO:	
CHECKED	VSG	CUSTOMER:		
APPROVED	VSG	PA-300 (GRAZIANO)	ARK - PA300 - 100 - 05	

Roughness Symbol, grade and Ra value										Allowable Deviations for Dimensions without specified tolerance									
SYMBOL	▽	▽	▽	▽	▽	▽	▽	▽	▽	OVER	0.5	3	6	10	120	315	1000	2000	4000
VALUE	0.012	0.025	0.05	0.1	0.2	0.4	0.6	1.6	3.2	UP TO	3	6	10	120	315	1000	2000	4000	8000
in mm										FOR MACHINED	0.1	0.1	0.2	0.3	0.5	0.8	1.2	2	3
GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	PARTS (mm)	0.2	0.5	1	2	4	8	16	32	63

Allowable Angular Deviations									
OVER	10	50	120						
UP TO	10	50	120						
FOR MACHINED	0.1	0.2	0.6	0.8					
PARTS (mm)	1	30	20	10					



ARK MachTek Pvt. Ltd