

**ME3475: IC Engine Lab**  
**Experiment 3**

**ME21BTECH11001**

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## **Aim:**

Performance Study of Port Fuel Injection (PFI) engine.

## **Procedure:**

1. Start the engine.
2. Set the dynamometer load to 1 N, 4 N, and 9 N for additional experiments.
3. After adjusting the dynamometer load to the desired level, manipulate the fuel consumption rate by using the knob to regulate the throttle valve.
4. Ensure the RPM of the engine remains constant at 1800 RPM for each load by adjusting the throttle valve.
5. Measure the fuel consumption rate from an 12-cc tube using a stopwatch.
6. Organize the collected data into a table and compute Fuel consumption rate, Brake power, specific fuel consumption, brake thermal efficiency, and volumetric efficiency.

## **Formulas used:**

### **1. Brake Power (BP):**

$$BP = \frac{2 \times \pi \times N \times T}{60 \times 1000} \text{ kW}$$

where  $T$  = Torque = Load  $\times$  (Armlength),  $N$  = Rotational speed (rpm).

### **2. Fuel Consumption (FC):**

$$FC = \frac{x}{t} (\text{mL/s}) = x \times 3600 \times \frac{\text{Specific gravity of petrol}}{1000 \times t} (\text{Kg/hr})$$

### **3. Specific Fuel Consumption (SFC):**

$$SFC = \frac{FC}{BP}$$

### **4. Brake Thermal Efficiency ( $\eta_{BP}$ ):**

$$\eta_{BP} = \frac{BP}{FC \times CV}$$

where  $CV$  = Calorific Value of the fuel.

#### 5. Volumetric Efficiency( $\eta_{vol}$ ):

$$\eta_{vol} = \frac{\text{Air Flow} \times 100}{N/2 \times V_s \times \rho_{air} \times 60}$$

#### Tabulation:

S No.	Load (Kg)	T (Nm)	Air Flow Rate (kg/hr)	Speed (N)	Time for rise of fuel (s)	FC (Kg/hr)	BP (KW)	SFC (Kg/KW hr)	$\eta_{BP}$	$\eta_{Vol}$
1	1	2.29	7.54	1800	118	0.271	0.432	0.626	14.01%	17.244%
2	4	9.18	9.68	1800	92	0.348	1.729	0.2	43.71%	22.138%
3	9	20.65	10.62	1800	78	0.41	3.892	0.105	83.38%	24.288%

#### Calculation:

##### **Given Data**

- **Load Torque ( $T$ )** = 2 Nm
- **$N$  (RPM)** = 1800
- **Calorific Value of Fuel ( $CV$ )** = 41000 KJ/kg
- **Specific Gravity of Fuel** = 0.74
- **Bore** = 87.5 mm = 0.075 m
- **Stroke** = 110 mm = 0.11 m
- **Arm Length** = 234 mm = 0.234 m
- **Air Density** = 1.225 kg/m<sup>3</sup>

##### **Brake Power (BP) Calculation**

$$BP = \frac{2\pi NT}{60 \times 1000} = \frac{2\pi \times 1800 \times 9.18}{60 \times 1000}$$

$$= 1.729 \text{ kW}$$

**Fuel Consumption Rate (FC)**

$$FC = \frac{12 \times 3600 \times \text{Specific Gravity of Fuel}}{t \times 1000} = \frac{12 \times 3600 \times 0.74}{92 \times 1000} \\ = 0.348 \text{ kg/hr}$$

**Specific Fuel Consumption (SFC)**

$$SFC = \frac{FC}{BP} = \frac{0.348}{1.729} \\ = 0.2 \text{ kg/kW hr}$$

**Volume Displaced( $V_s$ )Calculation**

$$V_s = \frac{\pi \times d^2 \times L}{4} = \frac{3.14 \times (0.0875)^2 \times 0.11}{4} \\ = 0.000661 \text{ m}^3$$

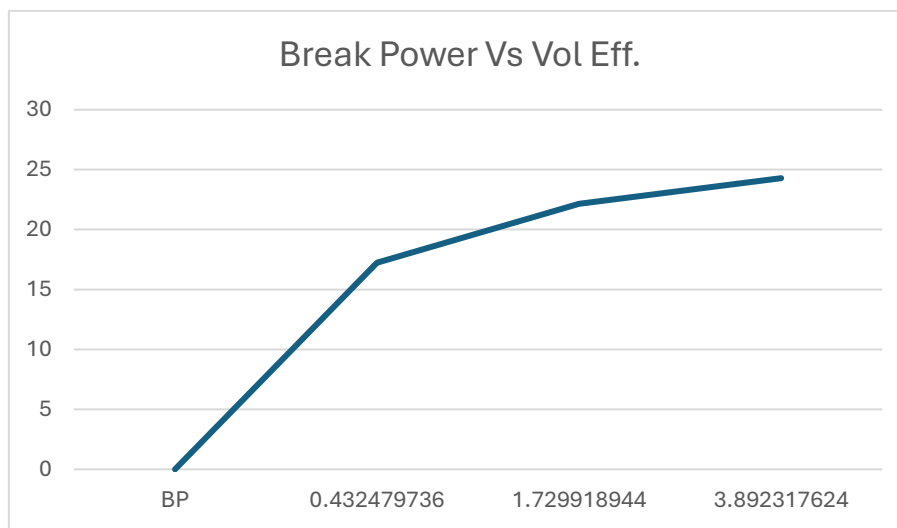
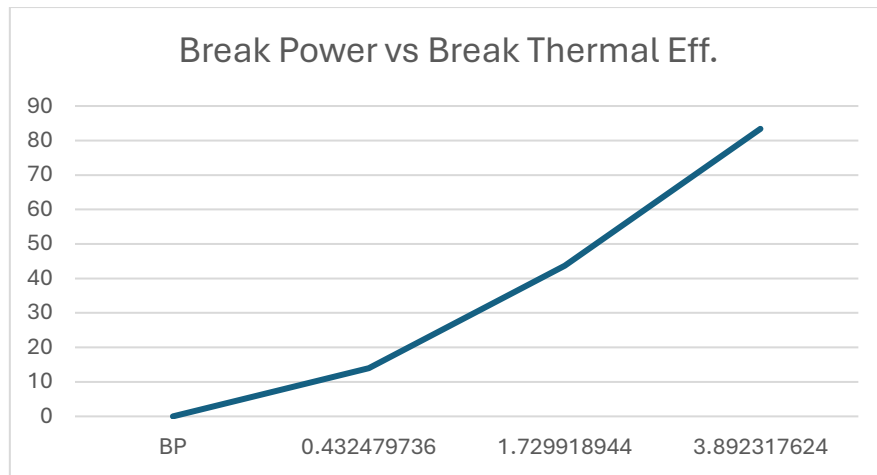
**Brake Thermal Efficiency( $\eta_{BP}$ )**

$$\eta_{BP} = \frac{BP \times 3600}{FC \times CV} \times 100 = \frac{1.729 \times 3600}{0.348 \times 41000} \times 100 \\ = 43.71 \%$$

**Volumetric Efficiency( $\eta_{vol}$ )**

$$\eta_{vol} = \frac{\text{Air Flow Rate} \times 100}{V_s \times N/2 \times \text{Air Density} \times 60} = \frac{9.68 \times 100}{0.000661 \times 1800/2 \times 1.225 \times 60} = 22.138 \%$$

**Graph:**



### **Conclusion:**

1. The data analysis shows that the fuel consumption rate increases as the load increases. This is due to the higher fuel requirement to maintain the desired RPM at greater loads.
2. Based on the calculations and graphical analysis, it is evident that both thermal efficiency and volumetric efficiency improve as the load increases.

