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## INDUSTRIAL INSTRUMENTATION - I

Time Allotted: 3 Hours Full Marks: 70

The figures in the margin indicate full marks.

Candidates are required to give their answers in their own words as far as practicable.

# GROUP – A ( Multiple Choice Type Questions )

1. Choose the correct alternatives for any *ten* of the following :

 $10 \times 1 = 10$ 

- i) Bimetallic strips made of two different materials bend during a rise in temperature on account of
  - a) differences in coefficient of linear expansion
  - b) differences in elastic properties
  - c) differences in the thermal conductivities
  - d) none of these.

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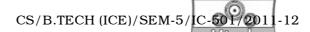


- ii) An LVDT has an output in the form of
  - a) linear displacement of core
  - b) pulse
  - c) rotary movement of core
  - d) angular movement of core.
- iii) If the Seebeck coefficient of a K-type thermocouple is  $40~\mu V/^{\circ}C$ , how much e.m.f. can be expected from it when the hot junction is at  $212^{\circ}F$  and the cold at  $32^{\circ}F$ ?
  - a) 8·48 mV
- b) 7.2 mV

c) 4 mV

- d) 2.72 mV.
- iv) A Pirani gauge is based on the principle of
  - a) change in thermal conductivity of a gas with pressure
  - b) change in the viscosity of a gas with pressure
  - c) change in the electrical conductivity of a gas with pressure
  - d) change in the ion current produced by the impact of electrons, with pressure.

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- v) The full range from atmospheric pressure to a perfect vacuum is
  - a) 14·7 psi
- b) 0.40 torr
- c) 7·14 psi
- d) 0.001 0.40 torr.
- vi) The resistance of Pt-100 RTD at a temperature of 200°C is
  - a) 138.5 ohms
- b) 200 ohms
- c) 277 ohms
- d) 177 ohms.
- vii) The material commonly used for C-type Bourdon tube is
  - a) copper

b) iron

c) steel

- d) phosphor bronze.
- viii) Optical pyrometer is used to measure
  - a) light intensity
  - b) low temperature
  - c) high temperature
  - d) light intensity and high temperature.
- ix) Standard current signal in process industry is
  - a) 4 20 mA
- b) 0 20 mA
- c) 10 20 mA
- d) 5 20 mA.



- x) Smart transmitter allows
  - a) one-way communication
  - b) two-way communication
  - c) both (a) and (b)
  - d) none of these.
- xi) Lower pressure can be measured by
  - a) diaphragm
- b) bellows
- c) Bourdon tube
- d) strain gauge.
- xii) Radiation densitometers are suitable for
  - a) liquids and gases
  - b) solids and liquids
  - c) solids and gases
  - d) solids only.

#### **GROUP - B**

### (Short Answer Type Questions)

Answer any *three* of the following.  $3 \times 5 = 15$ 

- 2. a) What are the different types of manometers?
  - b) What type of errors arises in manometers?
  - c) Which type of manometer is used for better sensitivity?

    Describe it. 1 + 2 + 2

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- 3. a) How do you differentiate between thermoelectric and electrothermic effects?
  - b) Name four types of thermocouples with their respective compositions and temperature range.
  - c) What is the function of thermowells in thermocouple?

2 + 2 + 1

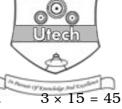
- 4. What is hydrometer? What are the advantages and disadvantages of using hydrometers? 2 + 3
- 5. a) What is gauge pressure?
  - b) How is dead weight tester used for pressure instrument calibration? 1+4
- 6. a) Why is a 2-wire transmitter preferred to a 4-wire transmitter?
  - b) What is the advantage of 4-20 mA signals over a 0-20 mA signal as a standard for transmission?
  - c) If 4-20 mA is the standard for transmission of signal in electrical form, what is the standard for the same in pneumatic form? 2+2+1

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#### **GROUP - C**

#### (Long Answer Type Questions)

Answer any three of the following.



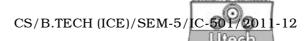
- 7. a) What do you mean by viscosity?
  - b) How is viscosity measured by Saybolt viscometer?
  - c) What are the different types of non-Newtonian fluids?
  - d) What are Saybolt, Redwood & Engler numbers?
  - e) Describe the working principle of Gowmac densitometer. 1 + 5 + 2 + 2 + 5
- 8. a) How is the low pressure measured by McLeod gauge?
  What are measurement ranges?
  - b) What are the limitations of McLeod gauge?
  - c) Show that the scale of McLeod gauge is non-linear. Discuss the method of linearization.
  - d) Explain the method of working of Pirani gauge.

$$2 + 1 + 2 + 6 + 4$$

- 9. a) What is resistance of Pt-100 type RTD at 0°C? Draw its characteristics. Write down the resistance-temperature relationship.
  - b) What factors govern the choice of material for an RTD?
    What is self-heating error and how is it corrected in resistance thermometry?
  - c) Draw the schematic diagram for connection of 3-wire or 4-wire RTD. Explain the advantage of 3-wire or 4-wire RTD over a 2-wire RTD. 1+1+2+2+2+1+3+3

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- 10. a) Distinguish between absolute pressure, vacuum pressure and differential pressure.
  - b) Explain the working principle of *C*-type Bourdon gauge. Why is cross-section of Bourdon elliptical?
  - c) Find out the error in reading in a Bourdon gauge if it is mounted 5 metre below and 5 metre above the process water flow pipeline. Note that water pressure in the pipeline is to be measured. 4 + 5 + 2 + 4
- 11. Write short notes on any *three* of the following :  $3 \times 5$ 
  - a) Cold-junction compensation
  - b) I/P and P/I converter
  - c) Semiconductor temperature sensors
  - d) Fluidic sensor
  - e) Resistive type electrical pressure measurement.

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