

1. A furnace is fired by a gas having the composition  $H_2 = 48\%$ ,  $CO = 12\%$ ,  $C_nH_m = 3.6\%$ ,  $CO_2 = 2\%$ ,  $O_2 = 0.4\%$  and the rest  $N_2$ . Using a certain quantity of air excess over stoichiometry, complete combustion of the gas is achieved, giving a dry waste gas of  $5\text{m}^3/\text{m}^3$  of fuel burned. Estimate
  - a. Composition by volume of dry waste gas formed.
  - b. Percent excess air used.
  - c. Weight of water formed per  $\text{m}^3$  of gas burned, neglecting water percent in the air used.Assume the hydrocarbon used is  $CH_4$ .
2. 100 kg per hour of coke are fed to a furnace having grate efficiency such as 95% carbon present in the coke is burnt. The coke composition is 90% carbon and 10% ash (by weight). 30% excess air is supplied for ensuring complete combustion. If 98% of carbon burnt is oxidized to dioxide and rest to monoxide,
  - a. Report the composition by volume of the flue gases.
  - b. If the flue gases are at a temperature of  $300^\circ\text{C}$  and a pressure of 750 mm Hg, calculate their flow rate in  $\text{m}^3/\text{min}$ .
3. Estimate the stoichiometric air requirement for 80% Octane ( $C_8H_{18}$ ), 10% Ethanol ( $C_2H_5OH$ ), and 10% Methanol ( $CH_3OH$ ) blend.