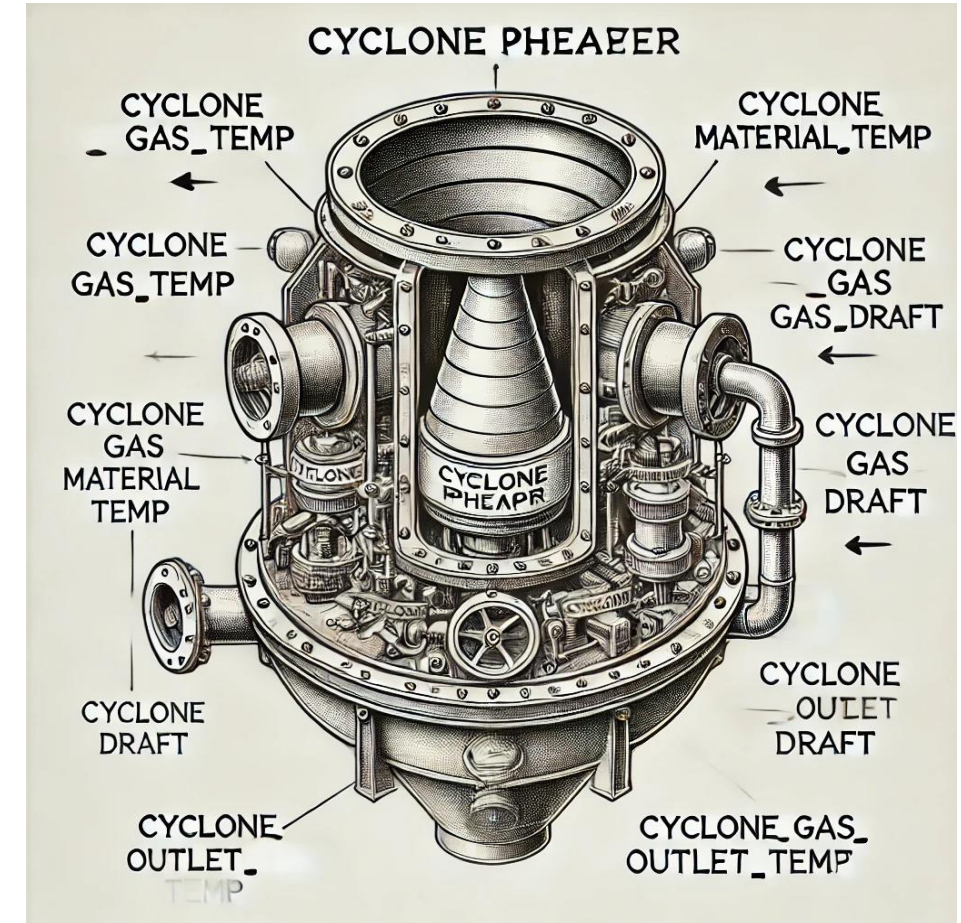
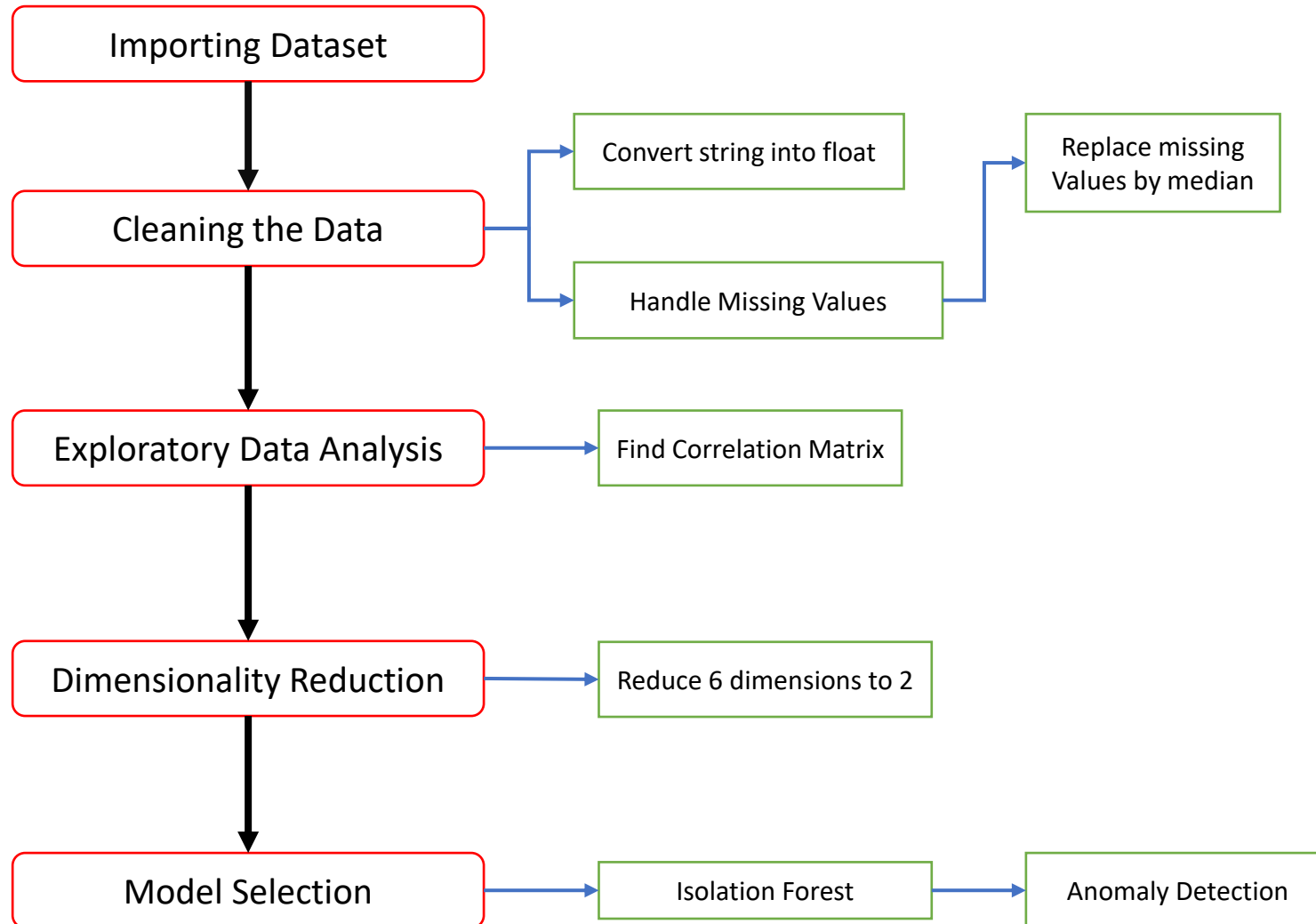


# Cyclone Preheater Anomaly Detection

## Flow Chart



# Data Preparation

## Data Type Transformation:

- Converted object-type columns to numerical float values where applicable.
- Reason:** Ensures compatibility with numerical analysis techniques and machine learning algorithms.

## Handling Missing Values:

### •Visualization:

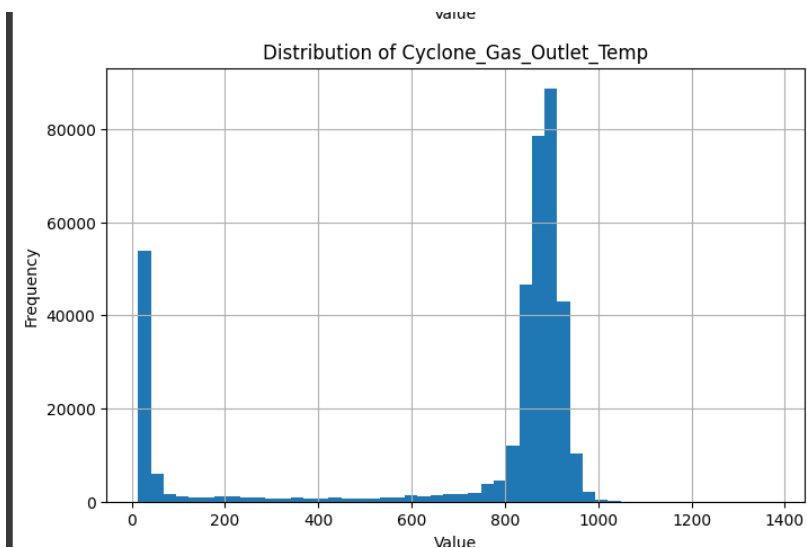
- Plotted frequency value distributions for each column to understand the spread and nature of missing data.

### •Imputation:

- Replaced missing values with the **median** of the respective column.
- **Reason:** Median is robust to outliers and preserves the central tendency of the data better than mean imputation, especially in skewed distributions.

```
for col in columns_to_convert:
    data[col] = pd.to_numeric(data[col], errors='coerce')
print(data.dtypes)
```

```
time                datetime64[ns]
Cyclone_Inlet_Gas_Temp    float64
Cyclone_Material_Temp     float64
Cyclone_Outlet_Gas_draft  float64
Cyclone_cone_draft        float64
Cyclone_Gas_Outlet_Temp   float64
Cyclone_Inlet_Draft       float64
dtype: object
```



```
for col in columns_to_check:
    data[col] = data[col].fillna(data[col].median())
```

# Exploratory Data Analysis (EDA)

## Distribution Analysis:

- Used distplot to visualize the distribution of each numerical variable.
- Objective:** Identify skewness, modality, and potential outliers in the data.

## Subplots for Multi-Variable Insights:

- Created subplots to compare distributions and trends across variables simultaneously.
- Reason:** Simplifies comparison and highlights inter-variable differences.

## Correlation Matrix:

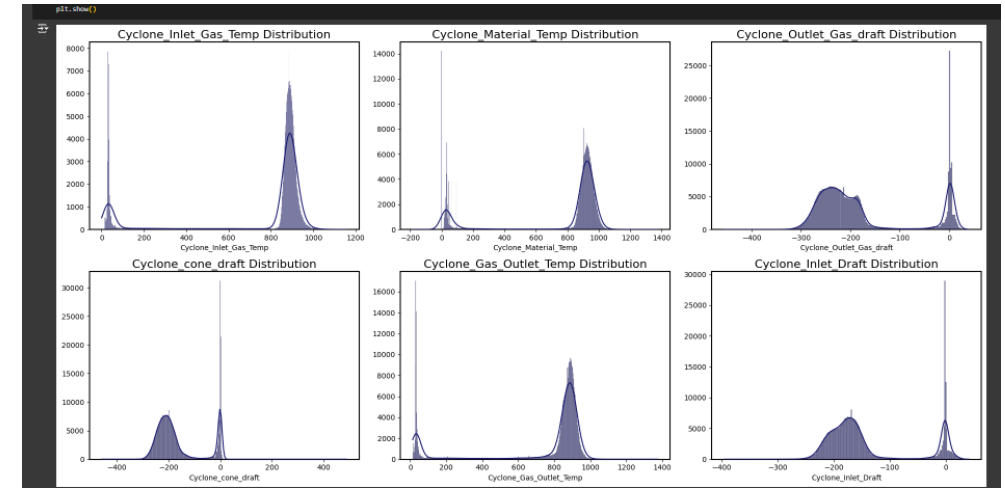
- Visualized pairwise correlations using a heatmap.
- Goal:** Identify strongly correlated variables to understand relationships and potential multicollinearity.

## Pair Plot:

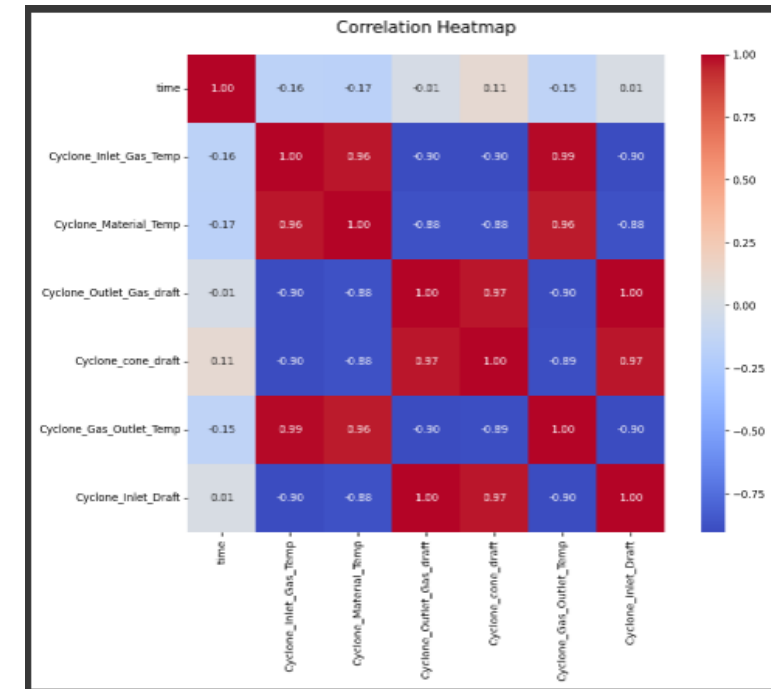
- Used pair plots to examine scatter plots between variables.
- Benefit:** Highlights trends, clusters, and linear relationships between variables.

## Box Plots:

- Created box plots to identify outliers and examine value ranges for each variable.
- Utility:** Helps in detecting and visualizing anomalies in the data.



subplot



Correlation Matrix

# Dimension Reduction

## Purpose:

- Simplify the dataset by reducing it to its most informative components while preserving variance.

## Techniques Used:

- Principal Component Analysis (PCA)**: Reduced the data to 2 principal components for better visualization and analysis.

## Process:

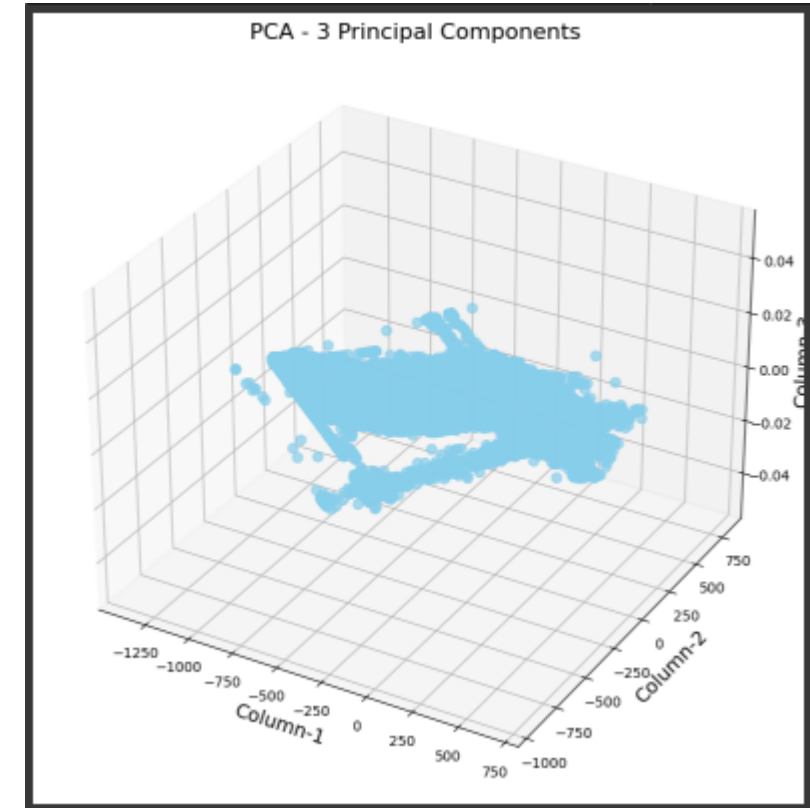
- Extracted key variables from the dataset.
- Applied **PCA** to capture the dominant patterns in the data.
- Standardized the PCA components using **StandardScaler** to ensure consistency and comparability.

## Visualization:

- Created a 3D scatter plot to represent relationships and clustering between the PCA components.

## Outcome:

- Dimensionality reduction helped uncover hidden patterns and prepare data for anomaly detection.



# Model Selection and Visualization

## Algorithm: Isolation Forest

### Reason for Selection:

1. **Efficiency:** Handles large datasets like ours (370,000 records) effectively.
2. **Robustness:** Does not assume any specific data distribution.
3. **Interpretability:** Flags anomalies based on the isolation principle, making results easier to understand.
4. **Scalability:** Well-suited for high-dimensional data and capable of detecting global and local anomalies

Out of a total of **358,833** data points, **18,886** anomalies were detected. This highlights the significance of anomaly detection within the dataset.

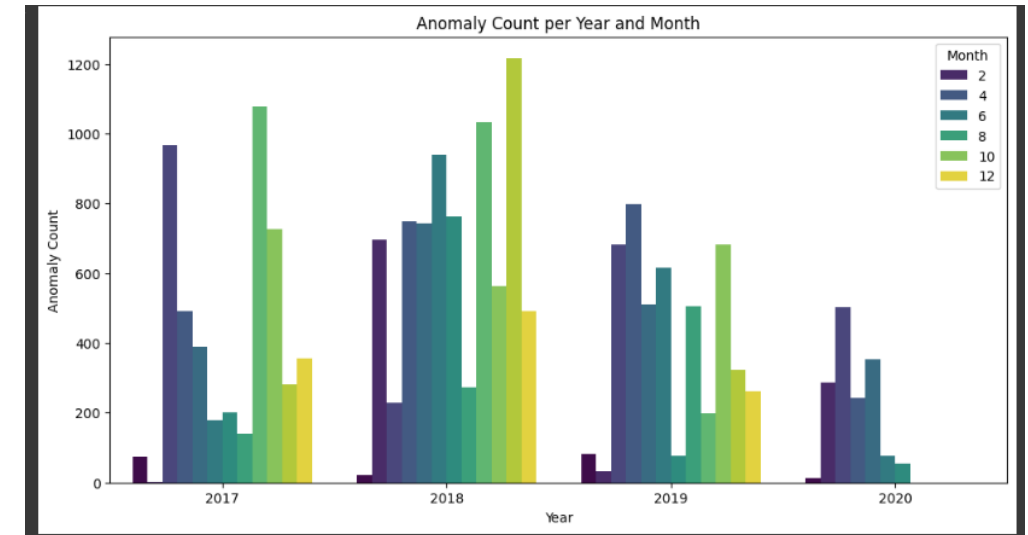
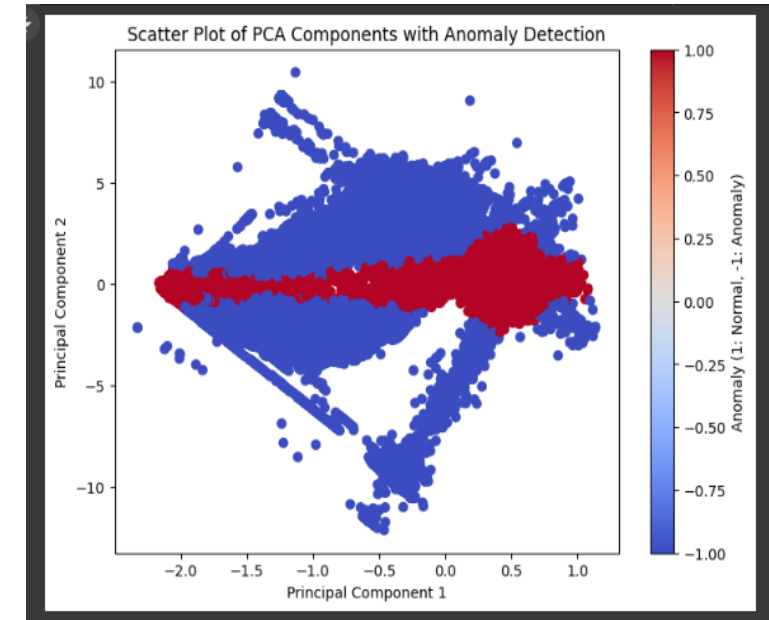
```
Dates of Anomalies:
5297  2017-01-19 09:25:00
5298  2017-01-19 09:30:00
5299  2017-01-19 09:35:00
5300  2017-01-19 09:40:00
5301  2017-01-19 09:45:00
...
375407 2020-07-30 11:40:00
375408 2020-07-30 11:45:00
375409 2020-07-30 11:50:00
375410 2020-07-30 11:55:00
375411 2020-07-30 12:00:00
```

Dates of Anomaly

## Insights: Anomaly Trends Analysis

- Peak Periods:** Highest anomalies occurred in **2017, 2018, and 2019**, with notable peaks in **August (Month 8)** and **December (Month 12)**. **December 2018** had the highest count, exceeding **1200**.
- Identification:** Abnormal periods were identified by significant peaks in the bar graph, particularly in late-year months.
- Trends:** Anomaly counts rose from **2017 to 2018**, declined in **2019**, and sharply dropped by **2020**. Recurring high counts in **December** suggest seasonal patterns

Thank you



Anomaly Count Vs Year and Month