



$$\begin{aligned}
 V_{B/P} &= V_{\text{lateral}} + V_{\text{rot}} & \frac{\text{rad}}{\text{s}} & \quad \text{m/s} \\
 &= \text{"} + 1000 \text{ rpm} \times \frac{2\pi}{60} \times \frac{1 \text{ m}}{100 \text{ cm}} \times 3 \\
 &= 10 + 1000 \text{ rpm} \times \frac{2\pi}{60} \times \frac{3}{100}
 \end{aligned}$$