

Assign Module and Entity Picture Model Drilling Advanced

Replications:1

Time Units:Hours

Key Performance Indicators

System	Average
Number Out	40

Assign Module and Entity Picture Model Drilling Advanced

Replications:1Time Units:Hours

Entity

Time

VA Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.05806660	(Insufficient)	0.01977842	0.0951
NVA Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.00	(Insufficient)	0.00	0.00
Wait Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.02806672	(Insufficient)	0.00	0.1393
Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.00	(Insufficient)	0.00	0.00
Other Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.00	(Insufficient)	0.00	0.00
Total Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.08613331	(Insufficient)	0.01977842	0.2328

Other

Number In	Value			
Parts	43.0000			
Number Out	Value			
Parts	40.0000			
WIP	Average	Half Width	Minimum Value	Maximum Value
Parts	0.9374	(Insufficient)	0.00	4.0000

Assign Module and Entity Picture Model Drilling Advanced

Replications:1Time Units:Hours

Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Drilling Process.Queue	0.03065266	(Insufficient)	0.00	0.1393

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Drilling Process.Queue	0.3538	(Insufficient)	0.00	3.0000

Resource

Usage

Instantaneous Utilization	Average	Half Width	Minimum Value	Maximum Value
Drill machine	0.5836	(Insufficient)	0.00	1.0000

Number Busy	Average	Half Width	Minimum Value	Maximum Value
Drill machine	0.5836	(Insufficient)	0.00	1.0000

Number Scheduled	Average	Half Width	Minimum Value	Maximum Value
Drill machine	1.0000	(Insufficient)	1.0000	1.0000

Scheduled Utilization	Value
Drill machine	0.5836

Total Number Seized	Value
Drill machine	41.0000