

Simple drilling process with decide

Replications:1

Time Units:Minutes

Key Performance Indicators

System	Average
Number Out	11

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Entity

Time				
VA Time	Average	Half Width	Minimum Value	Maximum Value
Parts	4.8627	(Insufficient)	3.5722	6.4130
NVA Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.00	(Insufficient)	0.00	0.00
Wait Time	Average	Half Width	Minimum Value	Maximum Value
Parts	1.4709	(Insufficient)	0.00	5.7933
Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.00	(Insufficient)	0.00	0.00
Other Time	Average	Half Width	Minimum Value	Maximum Value
Parts	0.00	(Insufficient)	0.00	0.00
Total Time	Average	Half Width	Minimum Value	Maximum Value
Parts	6.3337	(Insufficient)	3.7179	12.2064
Other				
Number In	Value			
Parts	13.0000			
Number Out	Value			
Parts	11.0000			
WIP	Average	Half Width	Minimum Value	Maximum Value
Parts	1.3166	(Insufficient)	0.00	4.0000

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Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Drilling Process.Queue	1.4937	(Insufficient)	0.00	5.7933
Inspection process.Queue	0.00	(Insufficient)	0.00	0.00

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Drilling Process.Queue	0.3236	(Insufficient)	0.00	2.0000
Inspection process.Queue	0.00	(Insufficient)	0.00	0.00

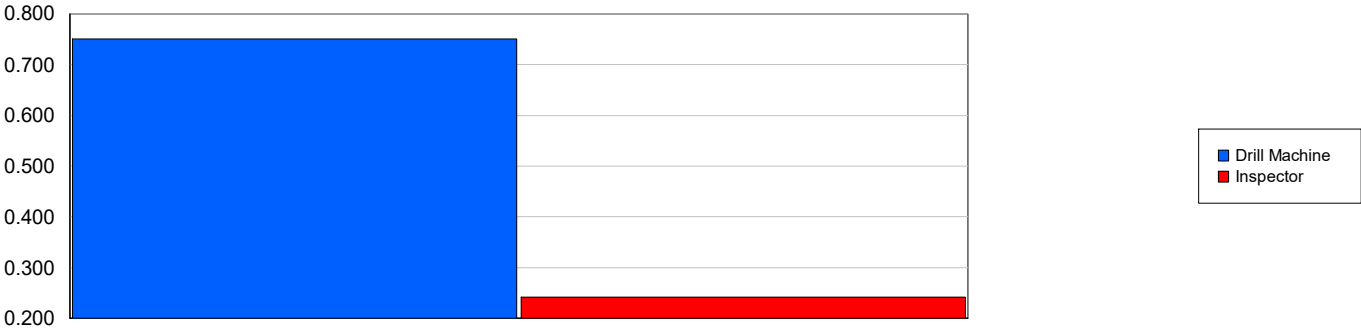
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Resource

Usage

Instantaneous Utilization		Average	Half Width	Minimum Value	Maximum Value
Drill Machine		0.7507	(Insufficient)	0.00	1.0000
Inspector		0.2423	(Insufficient)	0.00	1.0000
Number Busy		Average	Half Width	Minimum Value	Maximum Value
Drill Machine		0.7507	(Insufficient)	0.00	1.0000
Inspector		0.2423	(Insufficient)	0.00	1.0000
Number Scheduled		Average	Half Width	Minimum Value	Maximum Value
Drill Machine		1.0000	(Insufficient)	1.0000	1.0000
Inspector		1.0000	(Insufficient)	1.0000	1.0000
Scheduled Utilization		Value			
Drill Machine		0.7507			
Inspector		0.2423			



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Resource

Usage

Total Number Seized	Value
Drill Machine	13.0000
Inspector	12.0000

