Lab 05 Group 1: 23rd April, 2024

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Loca	tion: UMT-108SEN-LAB		Date:	23rd April,				
	Process Description	Storage	Operation	Delay	Transport	Inspection		
Sr#	To Draw the operation process chart of the part produced.	\bigvee	0		\Box		grets	nyte
		Ø	Ø	Ø	Ø	Ø	Time in seconds	Time in Minutes
1	Storage	Ø					4.19	0.069833333
2	Delay			Ø			14.78	0.246333333
3	Inspection					Ø	9.96	0.166
4	Delay			Ø			7.05	0.117
	Assemble		Ø				8.37	0.139
	Operation		Ø				38.61	0.643
	Delay			Ø			19.39	
	De-assemble				Ø		5.5	
9	Inspection					Ø	9.58	0.159666667

Prepared By: Check By: Verify By: