Lab 07	Workstudy and Met	hod Engineering IE223L	
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Fundamental of Hand Motions	Therblings Symbol	Group of activities	Name of Activity
Search (sh)	0	1 Effective Operation	Use
Select (st)	\rightarrow		Assemble
Grasp (G)	N		Disassemble
Transport empty (TE)		2 Manual of Visual Identification	Search
Transport loaded (TL)	\		Find
Hold (H)	<u></u>		Select
Release load (RL)	6		Inspect
Position (P)	9	3 Control Activity	Grasp
Pre-position (PP)	8		Release Load
Inspect (I)	0		Hold
Assemble (A)	#	4 Precise Movements	Position

Dissassemble (DA)	#		Pre-position
USE (U)	U	5 General Movement	Transport Load
Unavoidable delay (UD)	0		Transport Empty
Avoidable delay (AD)		6 Delay	Plan
Plan (Pn)	2		Rest for overcoming fatigue
Rest for overcoming fatigue -R-	ک		Unavoidable delay
			Avoidable delay