

Lab 04 Workstudy and method Engineering Cycle Time: 03rd April, 2024

Serial No.	Processes	Time in Second	Time in Minutes
1	Idle	5.55	0.0925
2	Operator time	48.48	0.808
3	Inspection	1.45	0.024166667
4	Machine time	52.21	0.870166667
5	Inspection	31.76	0.529333333
6	Idle	7	0.116666667
	Total Time in second:	146.45	
	Total Time in Mintues:	2.440833	