Lab 05 Group 1: 23rd April, 2024 Hannan, Abubakar, Barira, Zunaria

Location: UMT-108SEN-LAB Date: 23rd April, 2024

	Process Description	Storage	Operation	Delay	Transport	Inspection		
Sr#	To Draw the operation process chart of the part produced.	\bigvee	0		\Box		nds	utes
		Ø	Ø	Ø	Ø	Ø	Time in seconds	Time in Minutes
1	Storage	Ø					4.19	0.069833333
2	Delay			Ø			14.78	0.246333333
3	Inspection					Ø	9.96	0.166
4	Delay			Ø			7.05	0.1175
5	Assemble		Ø				8.37	0.1395
6	Operation		Ø				38.61	0.6435
7	Delay			Ø			19.39	0.323166667
8	De-assemble				Ø		5.5	
9	Inspection					Ø	9.58	0.159666667
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Verify By:

Prepared By: Check By: