Lab 07 Group 1: 22nd May, 2024 Barira, Abubakar, Hannan, Zunaria

F2022031002, 10, 16, 17

Loca	tion: UMT-108SEN-LAB		Date:	22nd May,	2024				
	Process Description	Storage	Operation	Delay	Transport	Inspection			
Sr#	To study fundamental hand motin and development of right-hand process chart with the help of camera.	Ÿ	0		\Box		Time in Seconds	Time in Minutes	Distance in feet
	Right-Hand Chart of Operator	Ø	Ø	Ø	Ø	Ø	•	•	
1	Pin board and Pins are present in the storage.	Ø					5	0.083333333	0
2	Pin board and Pins are transported to the work center.				Ø		10	0.166666667	0
3	Row method is used to entered pins.		Ø				50	0.833333333	0
4	Basic Time is recorded for row method.					Ø	20	0.33333333	0
5	Colunm method is used to entered pins.		Ø				40	0.666666667	0
6	Basic Time is recorded for column method.					Ø	16	0.266666667	0
7	Standard time is recorded under row method			Ø			23	0.383333333	0
8	Standard time is recorded under column method			Ø			18.4	0.306666667	0
9	Operator performance is inspected.					Ø	12	0.2	0
	Standard time under row method	23							
	Standard time under column method	18.4							
	Total Time (in mins)	3.24							
	Total Time (in sec)	194.4							
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	1	1							

Verify By:

Prepared By: Check By: