OEL 4tl	n June, 2024								
Locat	ion: Hiscon Engineers		Date:	4th June, 2					
Sr#	Process Description  How Construction items are formed in general?	Storage	Operation	Delay	Transport	Inspection	Time in seconds	Tine in minutes	Distance in teet
		Ø	Ø	Ø	Ø	Ø	<b>*</b>	*	0,
1	Raw Material Storage	Ø					600	10	10
2	Raw Material Inspection					☑	3600	60	35
3	Raw Material went to Mixing		Ø				900	15	25
4	Went into molds		Ø				1200	20	679
5	Molds are went through vibration		Ø				600	10	74:
6	Molds went to dry area				Ø		900	15	17
7	Went to Storage	Ø					780	13	47!
8	Went to Laboratory room for inspection		_			Ø	3600	60	98
9	Went to curing department		☑				8640	144	754
10	Went to customer or dealers				Ø		3600	60	549
Prepar	ed By: Check By:	Verify By:							

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