Lab 06 Group 1: 15th May, 2024									
Hannan, Abubakar, Barira, Zunaria									
Loca	tion: UMT-108SEN-LAB		Date:	15th May,					
	Process Description	Storage	Operation	Delay	Transport	Inspection			
Sr#	To Draw the operation process chart of the part produced.	\bigvee	0		\Rightarrow		Tine in Seconds	Time in paintage's	Distance in feet
		Ø	Ø	Ø	Ø	Ø	,		•
1	Storage	Ø					10	0.166666667	6ft
2	Inspection					Ø	9	0.15	0.6
3	Delay			Ø			10	0.166666667	0.6
4	Operation		Ø				9	0.15	0.6
5	Delay			Ø			3	0.05	0.6
6	Operation (turning)		Ø				29	0.483333333	0.6
7	Delay			Ø			2	0.033333333	0.6
8	Operation		Ø				40	0.666666667	0.6
9	Delay			Ø			5	0.083333333	0.6
10	Inspection					Ø	9	0.15	0.6
11	Transport				Ø		8	0.133333333	0.6
							Total Seconds	Total Minutes	Total Distance
							134	2.233333333	6

Prepared By: Check By: Verify By: