

UI[1] \*IMSTP

UI[2] \*HOLD

UI[3] \*SFSPD

UI[4] Cycle stop

UI[5] Fault reset

UI[6] Start

UI[7] Home

UI[8] Enable

Ui[9] PNS1

.....

UI[16] PNS8

UI[17] PNS strobe

UI[18] prod start

UO[1] Cmd enabled

UO[2] System ready

UO[3] Prg running

UO[4] Prg paused

UO[5] Motion Held

UO[6] Fault

UO[7] At perch

UO[8] Tp enabled

UO[9] Batt alarm

UO[10] Busy

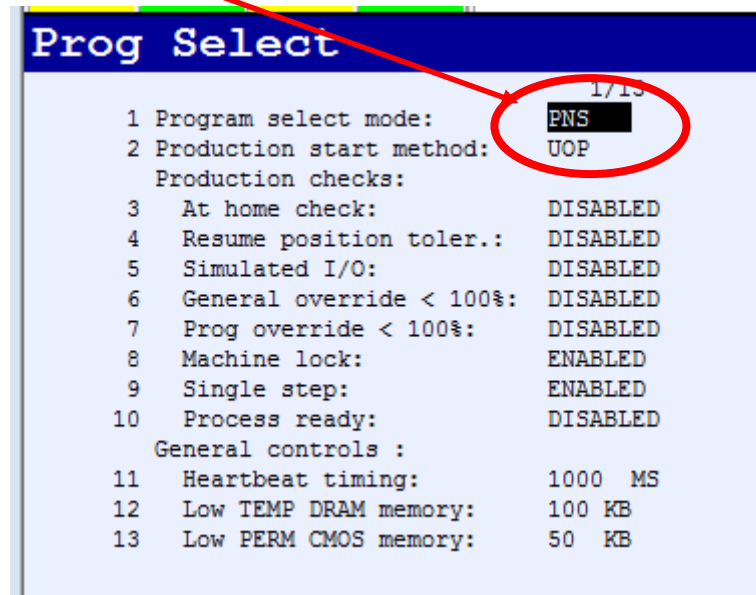
UO[11] SN01

.....

UO[18] SN08

UO[19] SNACK

Mode de démarrage



Exemple de paramétrage pour respecter le logigramme ci-dessus

