

UI[1] *IMSTP
UI[2] *HOLD
UI[3] *SFSPD
UI[4] Cycle stop
UI[5] Fault reset
UI[6] Start
UI[7] Home
UI[8] Enable
UI[9] PNS1

UI[16] PNS8
UI[17] PNS strobe
UI[18] prod start
UO[1] Cmd enabled
UO[2] System ready
UO[3] Prg running
UO[4] Prg paused
UO[5] Motion Held
UO[6] Fault
UO[7] At perch
UO[8] Tp enabled
UO[9] Batt alarm
UO[10] Busy
UO[11] SN01

UO[18] SN08 UO[19] SNACK

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Prog	Select	
		1/15
1	Program select mode:	PNS
2	Production start method:	UOP
	Production checks:	
3	At home check:	DISABLED
4	Resume position toler.:	DISABLED
5	Simulated I/O:	DISABLED
6	General override < 100%:	DISABLED
7	Prog override < 100%:	DISABLED
8	Machine lock:	ENABLED
9	Single step:	ENABLED
10	Process ready:	DISABLED
	General controls :	
11	Heartbeat timing:	1000 MS
12	Low TEMP DRAM memory:	100 KB
13	Low PERM CMOS memory:	50 KB

Exemple de paramétrage pour respecter le logigramme ci-dessus

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System/Config
                             1/56
    1 Use HOT START:
    2 I/O power fail recovery: RECOVER ALL
    3 COLD START Autoexec program:
    4 HOT START Autoexec program:
    5 HOT START done signal: DO[ 0]
    6 Restore selected program: TRUE
    7 Enable UI signals:
                            TRUE
                           TRUE
    8 START for CONTINUE only:
                           TRUE
    9 CSTOPI for ABORT:
   10 Abort all programs by CSTOPI: TRUE
   11 PROD_START depend on PNSTROBE:TRUE
   12 Detect FAULT_RESET signal: FALL
```