



# **Perspective**

# What is a minimal working example for a self-driving laboratory?

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## **SUMMARY**

Self-driving laboratories (SDLs) are the future; however, the capital and expertise required can be daunting. We introduce the idea of an optimization task for less than 100 USD, a square foot of desk space, and an hour of total setup time from the shopping cart to the first "autonomous drive." We use optics rather than chemistry for our demo; after all, light is easier to move than matter. Although not materials based, several core principles of a self-driving materials discovery lab are retained in this cross-domain example: sending commands to hardware to adjust physical parameters, receiving measured objective properties, decision-making via active learning, and utilizing cloud-based simulations. The demo is accessible, extensible, modular, and repeatable, making it an ideal candidate for both low-cost prototyping of SDL concepts and learning principles of SDLs in a low-risk setting.

## **INTRODUCTION**

Data informatics applied to chemistry and materials science have led to many computationally and experimentally validated discoveries. <sup>1–3</sup> As the accessibility to robotics and advanced optimization algorithms has increased, there has been a shift toward implementing self-driving laboratories (SDLs) for materials discovery (i.e., materials acceleration platforms [MAPs]). <sup>4–16</sup> These systems can be expensive and often require expertise across a range of disciplines. Several excellent platforms in chemistry and materials science for low-cost SDLs have been developed <sup>17–22</sup> that can serve as both educational and research tools. For wider adoption of a low-cost demo, the system needs to be cheaper, smaller, and simpler to set up while still preserving many functional aspects of a MAP.

In programming, a minimal working example (MWE) "is a code snippet that can be copied-and-pasted into an empty ... file and still have the same features (working) and that does not include unnecessary details (minimal)."<sup>23</sup> Here, we pose the following question:

What does an MWE look like for a SDL?

To elaborate the connection, we provide our interpretation of corresponding definitions for a minimal, complete, reproducible programming example  $^{24}$  applied to SDLs in Table 1.

In this work, we provide an overview of the SDL demonstration (SDL-Demo) including required and optional bills of materials and hardware/software setup in SDL-Demo overview. We then discuss limitations and design considerations (limitations, design considerations), extensions (extensions), task complexity (task complexity), and hardware, software, and task alternatives (alternatives). Finally,

#### **PROGRESS AND POTENTIAL**

We need materials faster than ever to address the world's challenges such as climate change, plastics pollution, and cancer. Self-driving (autonomous) research laboratories can reduce the time to market from 20 years and 100 million USD to 1 year and 1 million USD by integrating artificial intelligence and robotics into closed-loop materials discovery workflows. While these systems accelerate materials discovery, the entry to barrier for researchers can be prohibitive in terms of both capital and skills. Many excellent, low-cost platforms exist, but for wider adoption, we need one that is cheaper and simpler while still retaining core principles of selfdriving laboratories. We propose SDL-Demo: a low-cost "Hello, World!" for self-driving laboratories that combines "Hello, World!" tasks from electronics, physics-based simulations, and optimization. SDL-Demo is modular and extensible, making it an ideal candidate for low-cost teaching and prototyping of self-driving laboratory concepts.







Table 1. Definitions of "minimal," "complete," and "reproducible" in the traditional programming context of MWEs and SDLs

	Programming	Self-driving laboratory
Minimal	use as little code as possible that still produces the same problem <sup>23</sup>	minimize the cost, size, and setup while still being an SDL
Complete	provide all parts needed to reproduce the problem in the question itself <sup>23</sup>	provide software with documentation and a bill of materials with setup instructions
Reproducible	test the code you are about to provide to make sure it reproduces the problem <sup>23</sup>	benchmark the SDL using a fixed configuration and verify the results are expected

we describe milestones, deliverables, and outlook for the project in milestones, deliverables, and outlook.

#### **SDL-DEMO OVERVIEW**

We introduce the idea of an optimization task for less than 100 USD, a square foot of desk space, and an hour of total setup time. We believe our SDL-Demo adequately meets the minimal, complete, and reproducible requirements of an MWE SDL (Table 1) and meets the non-materials aspects of a MAP:<sup>13</sup>

[A system that] carries out high-throughput and/or automated experiments, the results of which are fed back into the artificial intelligence (AI) that guides the selection of subsequent rounds of experimentation to optimize or make a discovery.

The SDL-Demo involves controlling the brightness of a red, green, and blue (RGB) light-emitting diode (LED), sensing the light mixture via a discrete-channel spectro-photometer, decision-making to tune the inputs to best match a desired spectrum, and, optionally, cloud-based simulations to aid in decision-making. The setup is summarized in Figure 1, with required and optional bills of materials given in Figures 2 and 3, respectively.

The basic steps and substeps of assembling the hardware and running the demo—connecting components, mounting the sensor, setting up the Raspberry Pi (RPi) Pico W and remote access—are given in Table 2.

# **LIMITATIONS AND DESIGN CONSIDERATIONS**

Something unique to our approach is that there are no robotic movements in the default configuration. While this can be considered a limitation, we also consider it to be a strength because it dramatically reduces the cost, lessens the expertise required, and reduces the chance for initial closed-loop failure. There is still a need for a low-cost robotic MWE for SDLs, which could serve as a complementary and more advanced extension to SDL-Demo (this work).

While the capital involved for this demo is low, it's possible that this could perpetuate the practice of only demonstrating, rather than dedicating effort to, materials acceleration for societal solutions (MASS) tasks. <sup>13</sup> In other words, the time that could potentially be spent modifying and benchmarking this setup can follow Boyle's law in expanding to fill the space available and siphon the "air" (resources) that might otherwise have been applied to a MASS task. In order to mitigate this risk, we recommend that researchers interested in extending the framework do so as a miniature testing piece and limited-scope stepping stone for a larger, established plan to create a MAP geared toward a MASS.

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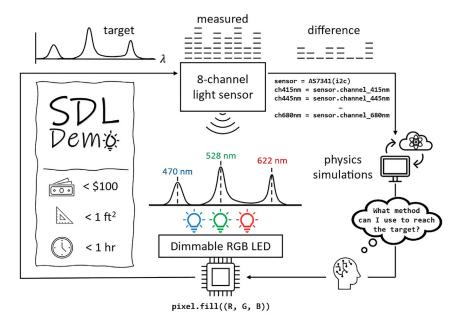


Figure 1. Summary of the self-driving laboratory demonstration (SDL-Demo)

A microcontroller (Raspberry Pi [RPi]) sends commands to a dimmable red, green, and blue (RGB) light-emitting diode (LED) to control the brightness at different wavelengths. A spectrophotometer measures the light signal at eight individual wavelengths. The microcontroller reads the intensity values from the spectrophotometer and uses these newly measured values and prior information (including, e.g., prior measurements and physics-based simulations performed in the cloud) to choose the next set of LED parameters in an effort to better match a target spectrum. The setup adequately meets the minimal requirement of a minimal working example (MWE) SDL by costing less than 100 USD, occupying less than 1 ft<sup>2</sup> (0.1 m<sup>2</sup>) of desk space, and requiring less than 1 h of setup time.

#### **EXTENSIONS**

As an illustrative example of using the SDL-Demo in the context of a larger plan, this demo could be extended to accommodate a distributed autonomous laboratory framework where multiple copies of the demo are implemented at separate locations and operate collaboratively, with model training and decision-making happening in the cloud. This is another interesting aspect of the development of MAPs that could be explored in a low-monetary-risk setting; however, we believe this kind of extension to the demo would better serve as a proof of concept to be included in a grant proposal for a MASS MAP or as a test bed for an existing distributed autonomous laboratory network working toward a MASS. See also the limited task complexity described in task complexity.

When used for education rather than research, we believe that similar considerations as mentioned above should be taken. In educational settings, equipment funding must be sourced. Successful implementation of the demo in classroom settings can provide a source of trust for more expensive, higher-impact demonstrations such as those involving movement of solids and liquids (robotics), changes in state variables (temperature, pressure), and multi-step syntheses. The SDL-Demo is an MWE that can help bolster confidence and motivate buy in for future larger-scale implementations. This is similar to how developers are more likely to devote their time and resources to a programming question that contains a well-thought-out MWE.

The SDL-Demo can be used to explain what machine-learning algorithms can be used for chemistry and materials science tasks and how they work. We are

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Item		Price	Qty	Remove	
	Maker Pi Pico Base - Raspberry Pi Pico Not Included PID: 5160	\$9.95	1	ê	Add to Cart
\	Grove to STEMMA QT / Qwiic / JST SH Cable - 100mm long QT to Grove - 100mm Long PID: 4528	\$1.95	1	Û	Add to Cart
•	Adafruit AS734110-Channel Light / Color Sensor Breakout - STEMMA QT / Qwiic PID: 4698	\$15.95	1	â	Add to Cart
4	USB cable - USB A to Micro-B - 3 foot long PID: 592	\$2.95	1	ê	Add to Cart
W. File	Raspberry Pi Pico WH - Pico Wireless with Headers Soldered Pico Wireless with Pre-Soldered Headers Maximum 1 per order PID: 5544	\$7.00	1	Û	Sign up to be notified when back in stock
				Wishlis	t Total \$37.80

Figure 2. Bill of materials for required hardware to assemble the SDL-Demo using a RPi Pico WH This Adafruit "wishlist" is available publicly at http://www.adafruit.com/wishlists/553992. A standalone DigiKey order is available at https://www.digikey.com/short/w05rbdq8. This hardware configuration was designed to require minimal existing expertise and leverages Stemma-QT and Grove ports for easy interfacing between the RPi, Maker Pi Pico, and spectrophotometer. As an alternative to the Pico WH, a Pico W can be used, though it requires soldering headers separately. Sculpting wire (14 American Wire Gauge) is recommended for adjustable mounting of the spectrophotometer relative to the Maker Pi Pico base RGB LED.

particularly interested in using SDL-Demo to convey important topics related to the efficiencies of various search algorithms: for example, a comparison of grid search vs. random search vs. Bayesian optimization. Optimization topics that are of interest to explore using the SDL-Demo are constrained<sup>25,26</sup> (e.g., formulation problems), multi-fidelity<sup>27–32</sup> (e.g., simulation and experiments), and/or multi-objective<sup>31,33–42</sup> optimization.

The demo can also be used directly to prototype a system for a more advanced task. For example, the system could be converted from a light-mixing demo to a chemical-mixing demo by replacing the LED with an appropriate motor controller and peristaltic pump(s). For a chemistry-based color-matching demo, the spectrophotometer could be used directly with longer integration times. Likewise, the light/sensor setup could be used to measure reflection, absorption, and transmission in various materials. For other tasks, the spectrophotometer could be replaced with the appropriate sensor (e.g., pH, temperature, conductivity). The ability to fall back to the original SDL-Demo also allows for more efficient modular debugging and potentially less frustration for the user.

#### TASK COMPLEXITY

There is nothing particularly complex about the task of mixing several distinct wavelengths and matching a target spectrum; to a large extent, the spectrum response surface is linear with respect to the underlying inputs (RGB LED currents), aside from experimental noise. It seems likely that, aside from noise considerations, there exists only a single local optimum in the case of single-objective optimization of mean absolute error mismatch between measured and target spectra or a more robust metric such as Fréchet distance between the discrete distributions. This can be contrasted with many chemistry and materials optimization tasks where non-linear correlations, discontinuities, and multiple local optima come into play.





Item		Price	Qty	Remove	
	5V 2.5A Switching Power Supply with 20AWG MicroUSB Cable PID: 1995	\$8.25	1	Û	Add to Cart
A. T	USB to TTL Serial Cable - Debug / Console Cable for Raspberry Pi PID: 954	\$9.95	1	ŵ	Add to Cart
•	Clear Adhesive Squares - 6 pack - UGlu Dashes PID: 4813	\$0.95	1	ŵ	Add to Cart
4	16GB Card with NOOBS 3.1 for Raspberry Pi Computers including 4 PID: 4266	\$14.95	1	î	Add to Cart
				Wishlist Total	\$3410

Figure 3. Bill of materials for optional accessories for the SDL-Demo using a RPi Pico WH

This Adafruit "wishlist" is available publicly at http://www.adafruit.com/wishlists/554001. The optional hardware has three primary intentions: exposing additional general-purpose input/output pins for extending functionality of the demo, operating as a standalone computer package (i.e., no existing computer needed by adding a display, keyboard, and mouse), and providing an alternate method for setting up a "headless" RPi (i.e., when RPi must be accessed through a separate computer due to lack of standalone display, keyboard, and mouse).

Depending on the use case, the limited complexity of the SDL-Demo task can be seen as either a limitation or a strength. Used as a pedagogical tool, students are less likely to be overwhelmed. Used as a prototyping tool, debugging is likely to be more efficient and straightforward.

However, due to the relative simplicity, the SDL-Demo is of less interest from an optimization benchmarking scheme. Pulling again from a programming analogy, there is a phrase "duck typing," which refers to applying the duck test adage "if it walks like a duck and it quacks like a duck, then it must be a duck" to the concept of assigning types to variables (e.g., integers vs. floating point). Adapting this to the case of materials acceleration, we get the following:

If it looks like materials optimization and it behaves like materials optimization problem, then it must be a good benchmark for materials optimization.

Three input variables with linear responses neither look like nor behave like many materials optimization tasks; however, other benchmarking solutions exist. To this end, we are also developing a customizable computational benchmark as follow-up work to Baird et al.<sup>43</sup> that can be easily adapted to the number of constraints, input parameters, and outputs while retaining a more realistic response surface complexity.

While the SDL-Demo may be less suitable as a state-of-the-art benchmarking framework, we believe it can effectively serve as a hands-on teaching tool for optimization topics (extensions) such as comparing search efficiency of well-known algorithms. Perhaps in future work, others may design a low-cost, self-driving experimental setup that retains the input-output response complexity characteristic of many MASS tasks.

#### **Alternatives**

Because the design involves low-cost components that each come with pre-built Python libraries, the startup cost and time is minimal. While we propose a set of hardware and compatible software libraries, we comment on some alternatives here. For





Step	Substep
Connect components	connect AS7341 to Maker Pi Pico base via Stemma-QT/Grove connector
	insert RPi Pico W into Maker Pi Pico base
Mount the sensor	thread sculpting wire through mounting holes on Maker Pi Pico base
	thread same sculpting wire through mounting holes on AS7341
	Position AS7341 perpendicular to and about 3 inches from NeoPixel LED
Set up Pico W	hold BOOTSEL button, connect RPi to computer via micro-USB-B/USB-A
	drag the latest Pico CircuitPython download onto the computer's D: / drive
	install Thonny editor, configure for CircuitPython, and install libraries
	replace code.py with the (web server) SDL-Demo version, click "run"
Remote access	install the SDL-Demo library to Google Colab or a local Python installation
	remotely connect to the Pico W through the web server
	run the basic SDL-Demo optimization script

Full instructions will be made available at https://hackaday.io/project/186289-autonomous-research-laboratories. In the interim, individual product pages from the bill of materials have links to hardware and software tutorials that will form the basis for the detailed SDL-Demo instructions.

example, the Maker Pi Pico that contains an embedded RGB LED could be replaced by a custom-printed circuit board with a single NeoPixel (or DotStar) RGB LED, a Blinkt! LED array, or a custom array of LEDs with many distinct wavelengths. In the cases involving custom-printed circuit boards, an LED driver chip or board is likely necessary. An alternative to the AS7341 spectrophotometer is a do-it-yourself spectrophotometer; however, currently available open-source designs for spectrophotometers are likely to violate either the 100 USD cost or the 1 h setup time constraint outlined previously.

In the simplest setup, a single LED with a single brightness sensor could be used; however, this is missing qualitative features of SDLs for real-world tasks involving multiple tunable inputs and multiple signal measurements, and it also presents additional hardware challenges and design considerations. For example, we wanted to keep the signal (i.e., LED) and sensor on separate boards while attached via a cable rather than integrating everything onto a single printed circuit because it better mimics the SDL best practice of modularity. We did not find off-the-shelf components that adequately met these needs. While it would be possible to use a two-wire LED with a breadboard, breadboards can introduce insecure connections, a greater likelihood of wiring mistakes by novice users, and poor aesthetics. We argue that the first two issues impede the long-term extensibility of the SDL-Demo to other designs and applications, while the latter issue of aesthetics may lead to less user appeal and lower adoption rates.

While this example is based on CircuitPython software, alternative computing languages such as MicroPython, Python, Arduino, and C/C++ are also viable, with preference toward languages with support for general-purpose input/output and ease of use. Rather than control the LEDs through CircuitPython libraries, a lower-level interface that directly controls electrical current could be employed. The use of other microcontrollers and single-board computers are possible and would likely require only minor redesign for hardware peripherals and software.

We also note that while the use of LEDs seemed the most compatible with "Hello, World!"-style electronics projects, alternative signals such as sound, Bluetooth, WiFi, and vibrational modes (e.g., a drumhead or water surface) could be used in





a similar optimization scheme given the appropriate signal source and sensor hardware

#### Milestones, deliverables, and outlook

Previously, we described limitations and design considerations (limitations, design considerations), extensions (limitations, design considerations), task complexity (task complexity), and alternatives (alternatives) in the context of SDL-Demo. Here, we describe basic milestones and deliverables for the project. Basic milestones involve ordering the bill of materials; assembling the system; setting up the microcontroller (i.e., RPi Pico W); unit testing individual components; writing the adaptive design script; and running the first "autonomous drive." There are four final deliverables: build instructions hosted on https://hackaday.io (project ID: 186289); software documentation and usage instructions hosted on GitHub (https://github.com/sparks-baird/self-driving-lab-demo); validation results; and a video demonstration/tutorial of an autonomous drive. It may also be worthwhile to package the system as a kit through a service such as Crowd Supply or Group Gets to accelerate buy in and adoption and circumvent future supply-chain problems.

Our goal is for every cheminformatics and materials informatics researcher or prospective student to have at least one instance of hands-on exposure to implementing an SDL. We believe that as scientists, engineers, and educators implement this demonstration for prototyping and teaching the principles of SDLs at minimal cost, the community will get closer to the critical MASS <sup>13</sup> necessary for accelerating impactful materials discovery.

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#### **AUTHOR CONTRIBUTIONS**

S.G.B., conceptualization, methodology, investigation, resources, writing – original draft, writing – review & editing, and visualization. T.D.S., supervision, project administration, and funding acquisition.

## **DECLARATION OF INTERESTS**

The authors declare no competing interests.

## **INCLUSION AND DIVERSITY**

We support inclusive, diverse, and equitable conduct of research.

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