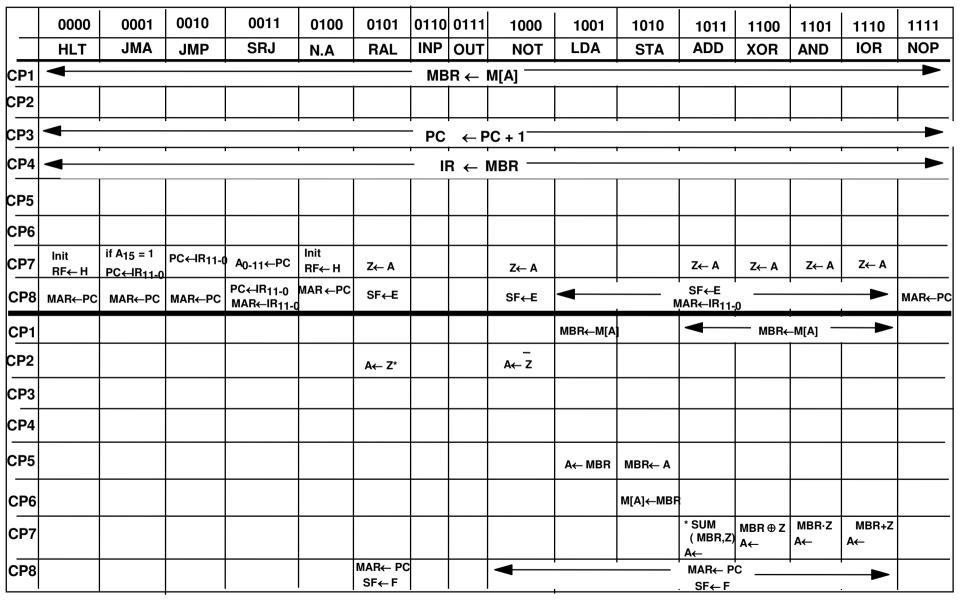
SF = F: Fetch Phase SF = E: Execute Phase

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* if C₁₅ =1 then RF ← HLT (Overflow)