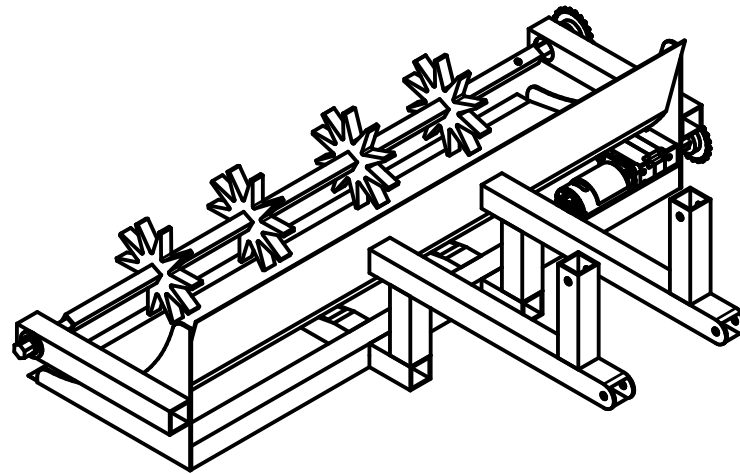
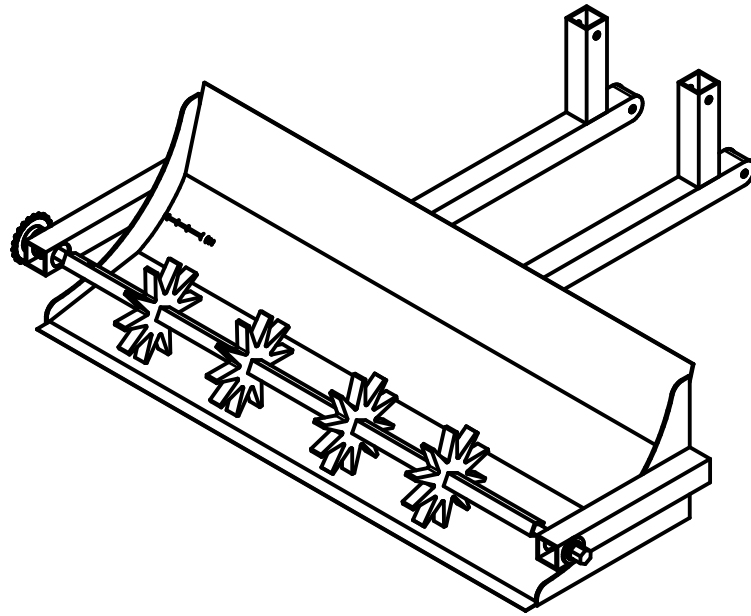


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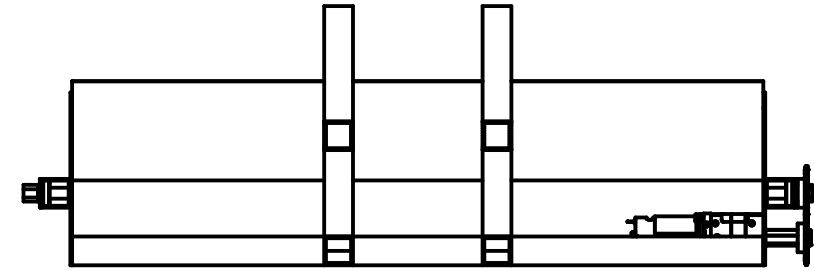
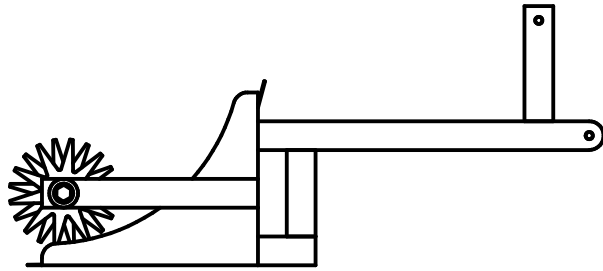


1

B



B



A

DRAWN JesseK	1/30/2013	TITLE		
CHECKED				
QA				
MFG				
APPROVED		SIZE A	DWG NO ShovelAssembly	REV
		SCALE		SHEET 1 OF 7

A

2



1

2



1

B



A

B



A

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	Shovel_Arm	
2	2	PivotLeverBar	
3	2	Shovel_VerticalArm	
4	2	Shovel_BottomFrame	
5	1	Shovel_CrossFrame	
6	1	Shovel_Scoop	
7	1	217-2625 with AM-9015.20121205	
8	2	Shovel_SideWall	
9	2	Shovel_RollerMount	
10	4	IntakeRoller	
11	2	Bearing_0.375ID_0.875OD_flanged	
12	2	Shovel_RollerDriveAxle	
13	2	217-2640.20121204	
14	1	Shovel_RollerAxle	

DRAWN JesseK	1/30/2013	TITLE		
CHECKED				
QA				
MFG				
APPROVED		SIZE A	DWG NO ShovelAssembly	REV
		SCALE		SHEET 2 OF 7

2



1

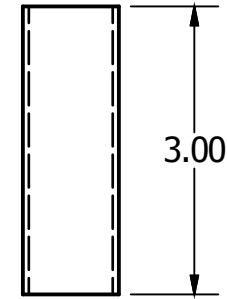
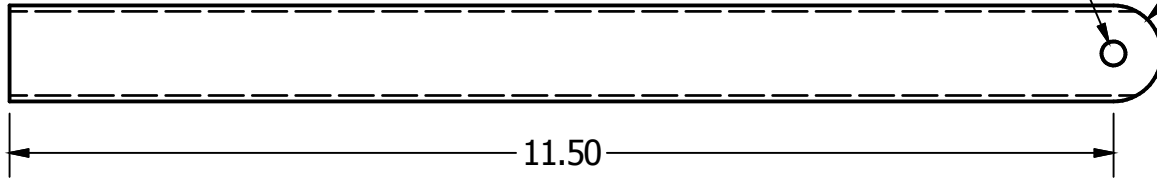
2

1

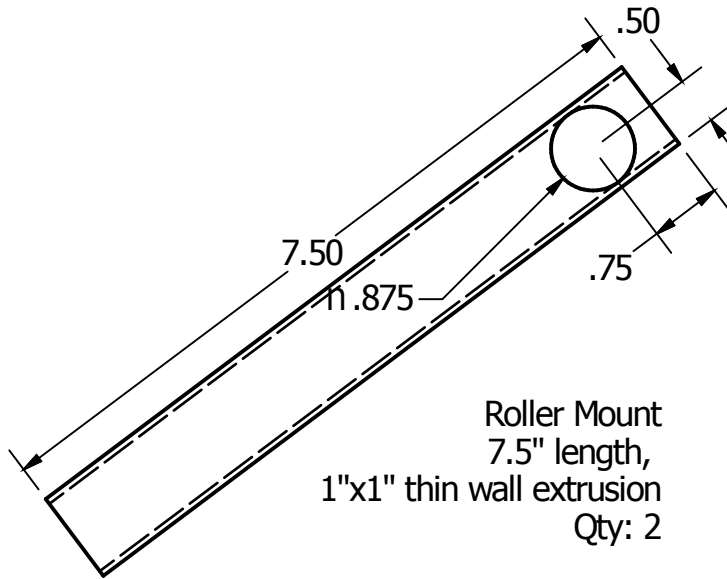
Shovel Arm -- 12" length, 1"x1" thin wall extrusion -- Qty: 2

n .25

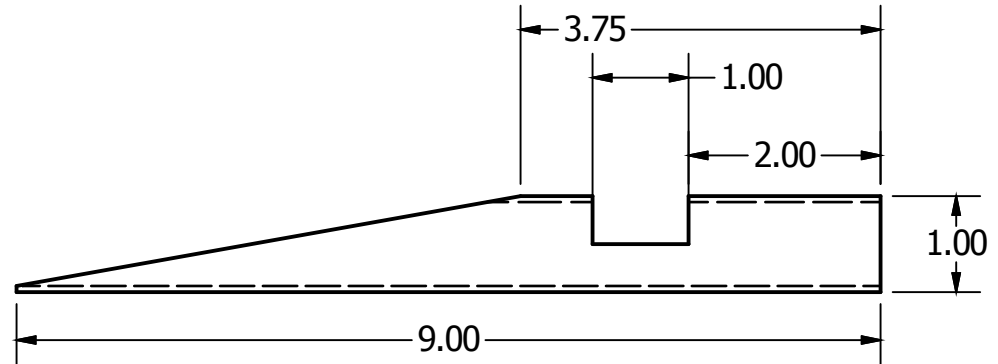
R.50



Vertical Arm -- 3" length, 1"x1" thin wall extrusion -- Qty: 2

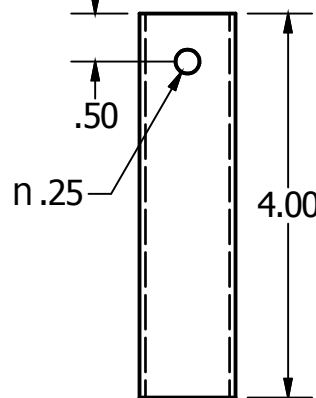


Roller Mount
7.5" length,
1"x1" thin wall extrusion
Qty: 2



Shovel Bottom Frame -- 9" length, 1"x1" thin wall extrusion -- Qty: 2

Pivot Lever Bar -- 4" length
1"x1" thick wall extrusion
Qty: 2



DRAWN	JesseK	1/30/2013
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MFG		
APPROVED		

TITLE			
SIZE		DWG NO	REV
A		ShovelAssembly	
SCALE		SHEET 3 OF 7	

2

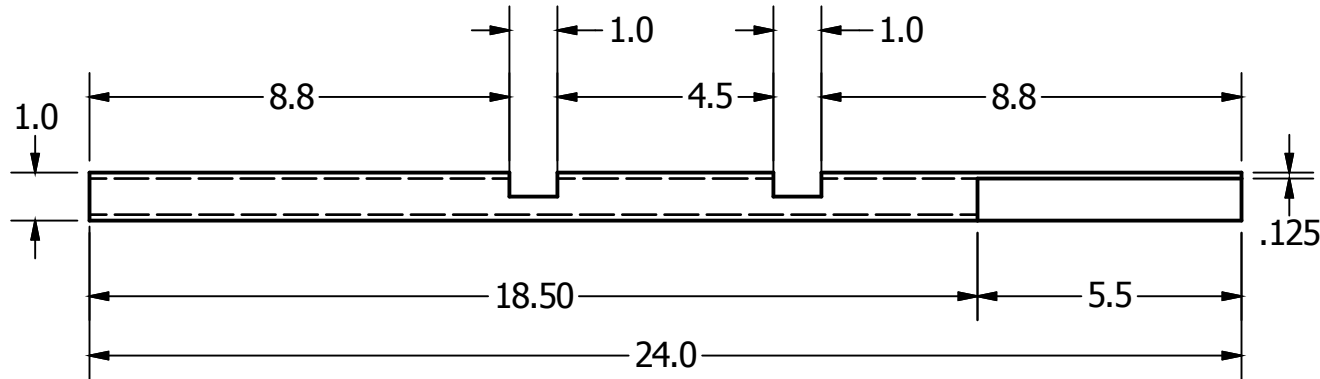
1

2

1

Shovel Cross Frame
24" length, 1"x1" **thick wall** extrusion
Qty: 1

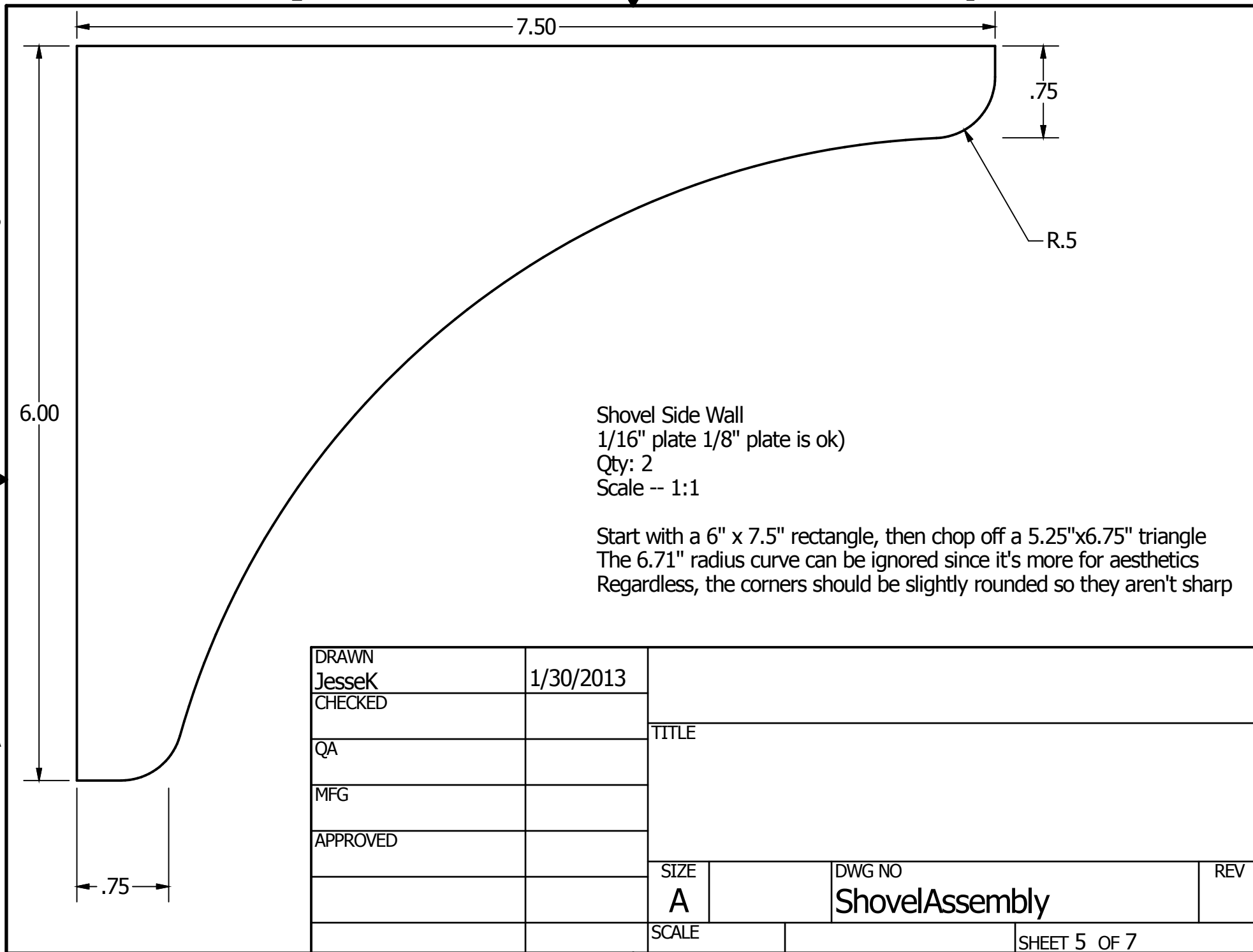
Note the orientation of the cut-out!



DRAWN JesseK	1/30/2013	TITLE		
CHECKED				
QA				
MFG				
APPROVED		<div>SIZE</div> <div>A</div>		
		SCALE	DWG NO ShovelAssembly	REV

2

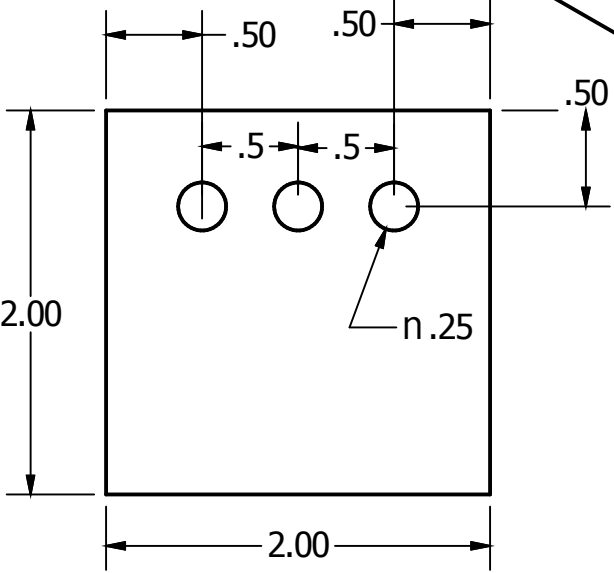
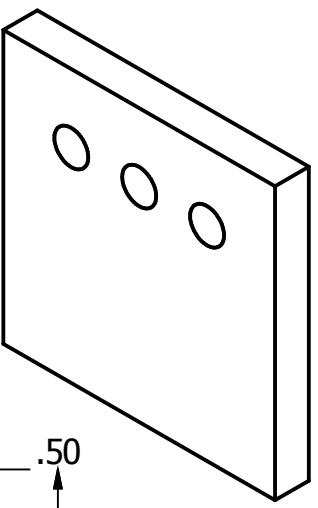
1



2

1

Shovel Pivot Mount -- 1/4" thick, 2" wide plate stock
Qty: 3



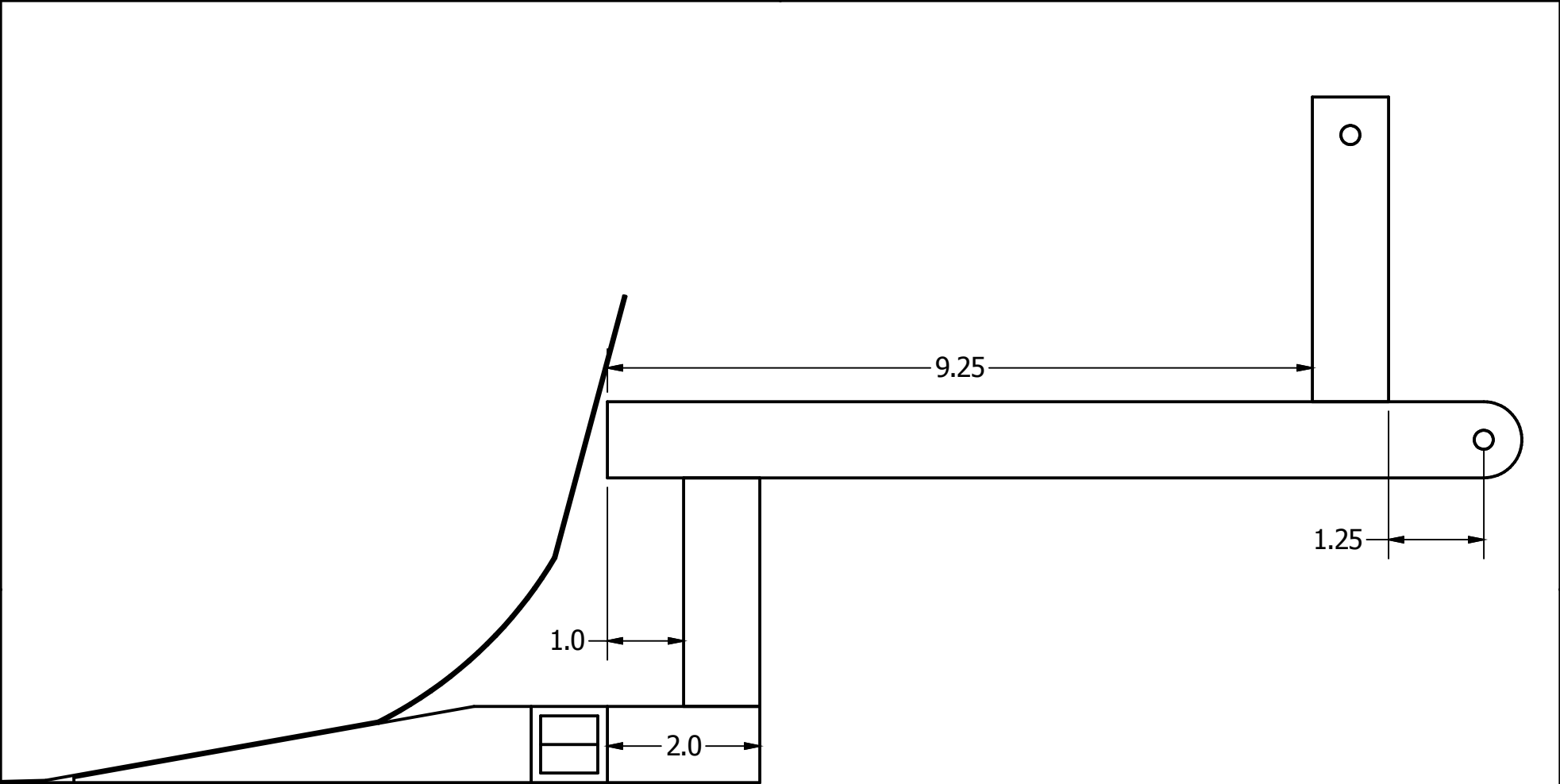
DRAWN JesseK	1/30/2013	TITLE		
CHECKED				
QA				
MFG				
APPROVED		SIZE A		
		DWG NO	ShovelAssembly	REV
		SCALE		SHEET 6 OF 7

2

1

2

1



DRAWN	JesseK	1/30/2013
CHECKED		
QA		
MFG		
APPROVED		

TITLE			
SIZE		DWG NO	REV
A		ShovelAssembly	
SCALE		SHEET 7 OF 7	

2

1