

List of all existing faults

Machine type: CUK 2060
Machine number: 752937

Customer: Glaxo Smith Kline
Place: Evreux

List of all existing faults

No.	Faults
3	Operator: Normal stop activated
4	Operator: Incorrect operating mode selected
5	Compressed air: Monitoring inlet pressure
6	Ethercat: Fault
7	Compressed air: Monitoring safe shutdown
8	HMI: Fault communication to control
11	Motion drives: Overload power supply
12	Motion controller: 0 : No error code active
13	Machine: Reference not set to zero
15	Control-PC: Used disk space exceeds 90%
16	Machine: Handwheel is engaged
17	Operator: Operating mode change
20	Batch control: Partial batch obtained
21	Batch control: Complete batch obtained
22	Vacuum: Overload pump
23	Vacuum: Monitoring negative pressure
26	Control cabinet: Com error safety plc
28	Control cabinet: Monitoring error safety plc
30	Machine: Was raced backwards
34	Machine: Repair switch drives switched off
35	Control cabinet: Monitoring main switch

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41	Control cabinet S2: Overtemperature
42	Control cabinet S1: Overtemperature
43	Control cabinet: Voltage monitoring
45	Control cabinet: UPS not ready
77	Machine: Fault monitoring contactors dropped away
79	Emergency stop activated: Line
81	Emergency stop activated: Operating panel
83	Guard basic machine: Safety circuit not active
87	Guard open: Carton belt
89	Guard open: Discharge front
90	Guard open: Control cabinet swiveled off left
91	Guard open: Control cabinet swiveled off right
96	Guard open: Handwheel
100	Guard open: product chain 1
104	Guard open: Infeed
110	Product sensing: Consecutive fault exceed height
112	Product sensing: Sensor monitoring
113	Product sensing: Sensor monitoring exceed height
120	Insertion: Safety sensor
123	Insertion: Overload
124	Guard open: Slide in
129	Insertion: Monitoring sensor safety sensor
134	Guard open: Below slide in

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196	Motion drive main drive: Fault
198	Motion drive main drive: 0 : No error code active
200	Machine: Jam at discharge
201	Downstream: Stop from Machine 1
203	Downstream: Stop from Machine 2
210	Guard open: Carton magazine
212	Guard open: Discharge top
213	Carton: Overload side flap folder
220	Carton: Stock at the end
221	Machine: Cover rail open
222	Carton: Consecutive fault crosscheck
223	Carton: Pickup check
224	Carton belt: Overload
225	Carton: Consecutive fault code reader
226	Carton:\Fault code reader
227	Carton: Sensor monitoring crosscheck
230	Glue unit: Operating temperature not reached
231	Glue unit: Device not ready
232	Glue unit: Glue level is too low
233	Glue station 1: Consecutive fault carton sensing
235	Glue station 1: Sensor monitoring carton sensing
237	Carton: Sensor monitoring pickup check
250	Carton ejection 1: Overfill collecting container

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251	Carton ejection 1: Cross check
254	Carton ejection 1: Sensor monitoring cross check
272	Carton: Open flap: Sensor monitoring side flap rear
273	Carton: Open flap: Sensor monitoring side flap front
294	Carton: Open flap: Consecutive fault side flap
299	Parameter fault Cam start >Carton: Open flap: Sign in register< later than Cam start >Carton: Ejection 1<
301	Leaflet: Consecutive fault cross check in product chain
302	Leaflet: Cross check ejection
304	Leaflet: Consecutive fault cross check in unit
311	Guard open: Leaflet unit top
312	Guard open: Leaflet unit rear
321	Leaflet: Consecutive fault code reader rear
322	Leaflet: Consecutive fault cross check in carton
324	Leaflet: Fault code reader rear
325	Leaflet: Sensor monitoring cross check in carton
326	Leaflet: Sensor monitoring cross check in product chain
327	Leaflet: Sensor monitoring cross check in unit
347	Leaflet: Sensor monitoring code reader rear
380	Motion drive leaflet unit: 0 : No error code active
382	Motion drive leaflet unit: Fault
404	Robot: Motion drive: Overload power supply
412	Robot: Emergency stop front activated

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414	Robot: Guard open: Product chain
417	Robot: Guard open: Turn around product chain
421	Robot: Guard open: Front left
422	Robot: Guard open: Front right
436	Robot: Guard open: Cycle belt
455	Robot: Collision range
457	Robot: Monitoring compressed air
477	Robot: Control cabinet: Overtemperature
478	Robot: Motion control: Fault
480	Robot: Motion drive axis A: Fault
481	Robot: Motion drive axis B: Fault
482	Robot: Motion drive axis C: Fault
483	Robot: Motion drive rotary axis: Fault
486	Robot: Motion drive axis A: 0 : No error code active
487	Robot: Motion drive axis B: 0 : No error code active
488	Robot: Motion drive axis C: 0 : No error code active
489	Robot: Motion drive rotary axis: 0 : No error code active
494	Robot: Motion drive infeed belt: Fault
495	Robot: Motion drive infeed belt: 0 : No error code active
512	Infeed: Emergency stop front activated
517	Infeed: Guard open

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530	Infeed: Belt 1: Overload
541	Infeed: Belt 1: Fault
551	Infeed: Belt 1: Product jam
850	Leaflet: No error code active
851	Leaflet: Turret: No error code active
852	Leaflet: OPC-UA Timeout communication
853	Leaflet: Turret: OPC-UA Timeout communication
1212	Guard open: Collecting container 1
1213	Carton ejection 1: Overfill guard collecting container
1219	Carton belt: Upper position not reached
1220	Carton belt: Monitoring check valve 1V3
1221	Carton belt: Monitoring check valve 1V4
1246	Carton: Sensor monitoring check code
1248	Carton: Open flap: Sensor monitoring fourth flap
1249	Carton: Open flap: Consecutive fault fourth flap
1416	Robot: Emergency stop rear activated
1417	Robot: Guard open: Rear left
1419	Robot: Range limit reached
1433	Robot: Vacuum monitor: Suction cup 1
1434	Robot: Vacuum monitor: Suction cup 2
1435	Robot: Vacuum monitor: Suction cup 3
1513	Infeed: Remove product before reference/synchron run
1530	Infeed: Belt 1: Product reject (Inhaler): Bin overfill

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1531	Infeed: Belt 1: Product reject (Inhaler): Cross check
1543	Infeed: Control cabinet: Voltage monitoring
2004	Infeed: Overhead conveyor not in lower position
2005	Carton reject 1: Cross check carton rejected
2006	Carton reject 1: Sensor monitoring Cross check carton rejected
2007	Infeed: Consecutive fault check position inhaler
2008	Infeed: Check position inhaler: Device not ready
2009	Infeed: Check position inhaler: Sensor monitoring
2014	Infeed: Motion drives overhead conveyor: Fault
2015	Infeed: Motion drives overhead conveyor: 0 : No error code active
2016	Infeed: Cross check eject belt 1 (Inhaler): Sensor monitoring
2018	Infeed: Sensing product (Inhaler): Sensor monitoring
2024	Infeed: Overhead conveyor not in upper position
2025	Infeed: Overhead conveyor: Monitoring check valve 1V21