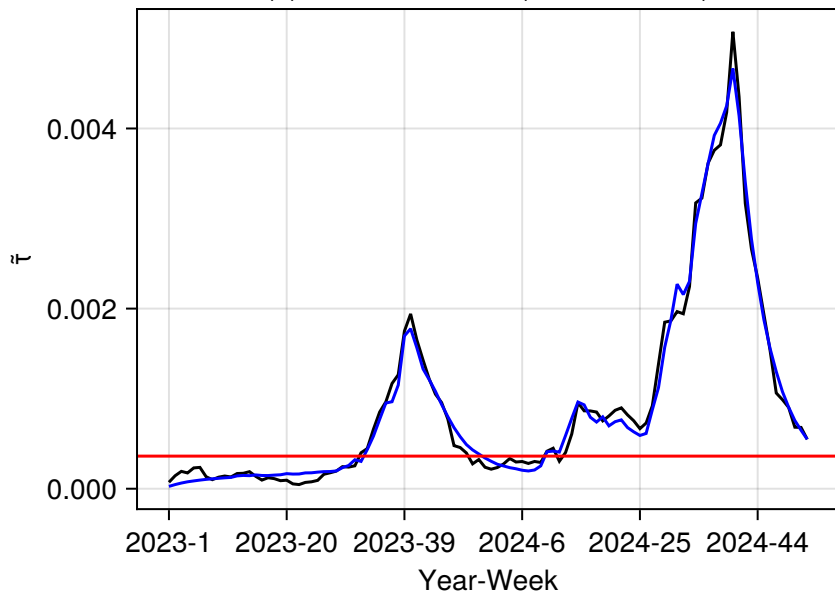
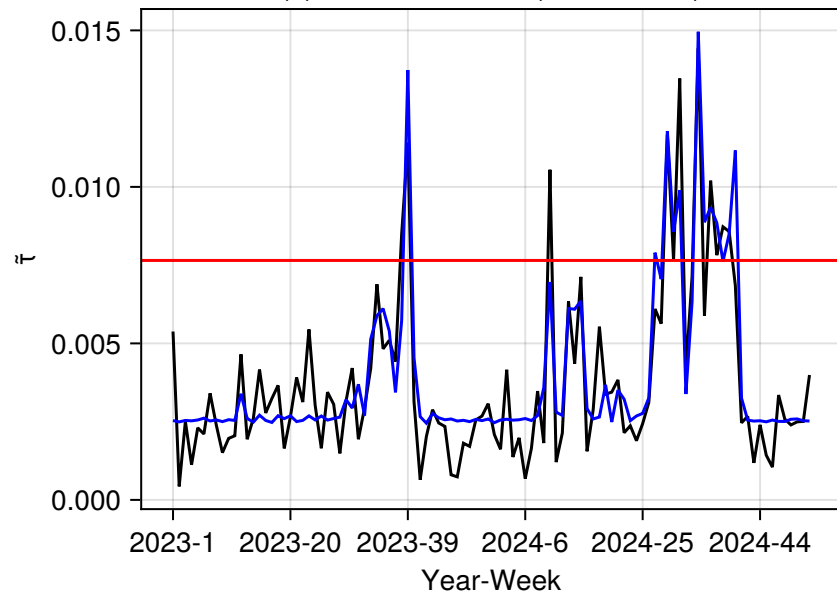


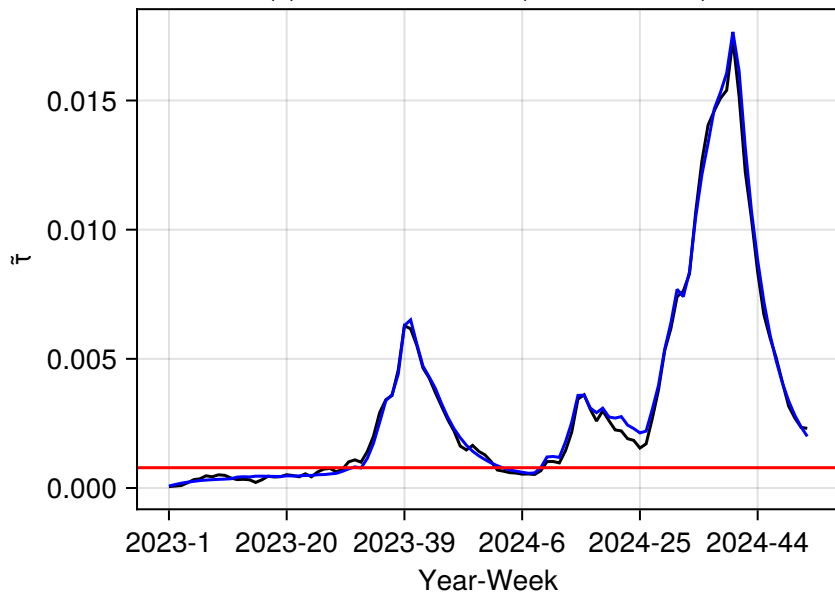
(a) BP-EWMA chart ($w = 3, \lambda = 0.1$)



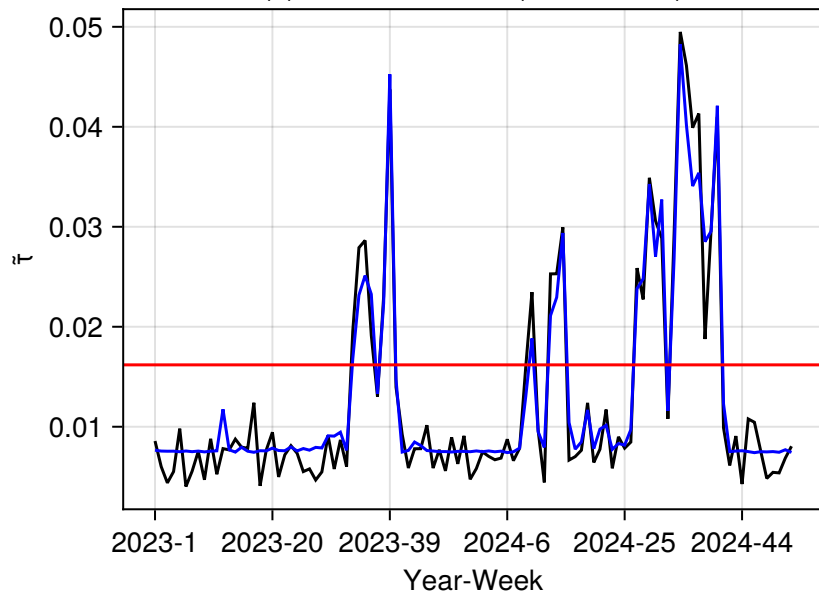
(b) BP-EWMA chart ($w = 3, \lambda = 1$)



(c) BP-EWMA chart ($w = 5, \lambda = 0.1$)



(d) BP-EWMA chart ($w = 5, \lambda = 1$)



— Typical run — Mean of runs — Control limits