



| Link | a_i / cm | $d_i / \text{radians}$ | d_i / cm | $\theta_i / \text{radians}$ |
|------|-------------------|------------------------|-------------------|-----------------------------|
| 1 | 0 | $\pi/2$ | 76 | θ_1 |
| 2 | 43.23 | 0 | -23.65 | θ_2 |
| 3 | 0 | $\pi/2$ | 0 | θ_3 |
| 4 | 0 | $-\pi/2$ | 43.18 | θ_4 |
| 5 | 0 | $\pi/2$ | 0 | θ_5 |
| 6 | 0 | 0 | 20 | θ_6 |

$$\theta_1 = \text{atan2}(y_c, x_c) - \text{atan2}(-d_2, \sqrt{x_c^2 + y_c^2 - d_2^2})$$

$$\theta_3 = \text{atan2}(D, \pm \sqrt{1 - D^2})$$

$$\text{where } D = \frac{x_c^2 + y_c^2 - d_2^2 + (z_c - d_1)^2 - a_2^2 - d_4^2}{2 \cdot a_2 \cdot d_4}$$

$$\theta_2 = \text{atan2}(z_c - d_1, \sqrt{x_c^2 + y_c^2 - d_2^2}) - \text{atan2}(-d_4 \cdot \cos \theta_3, a_2 + d_4 \cdot \sin \theta_3)$$

$$\text{Consider } R_6^3 = \begin{bmatrix} * & * & c_4 \cdot s_5 \\ * & * & s_4 \cdot s_5 \\ -s_5 \cdot c_6 & s_5 \cdot s_6 & c_5 \end{bmatrix} \equiv M$$

$$\theta_4 = \text{atan2}(m_{23}, m_{13}) \quad \text{or} \quad \theta_4 = \text{atan2}(-m_{23}, -m_{13})$$

$$\theta_5 = \text{atan2}(\sqrt{1 - m_{33}^2}, m_{33}) \quad \text{or} \quad \theta_5 = \text{atan2}(-\sqrt{1 - m_{33}^2}, m_{33})$$

$$\theta_6 = \text{atan2}(m_{32}, -m_{13}) \quad \text{or} \quad \theta_6 = \text{atan2}(-m_{32}, -m_{31})$$