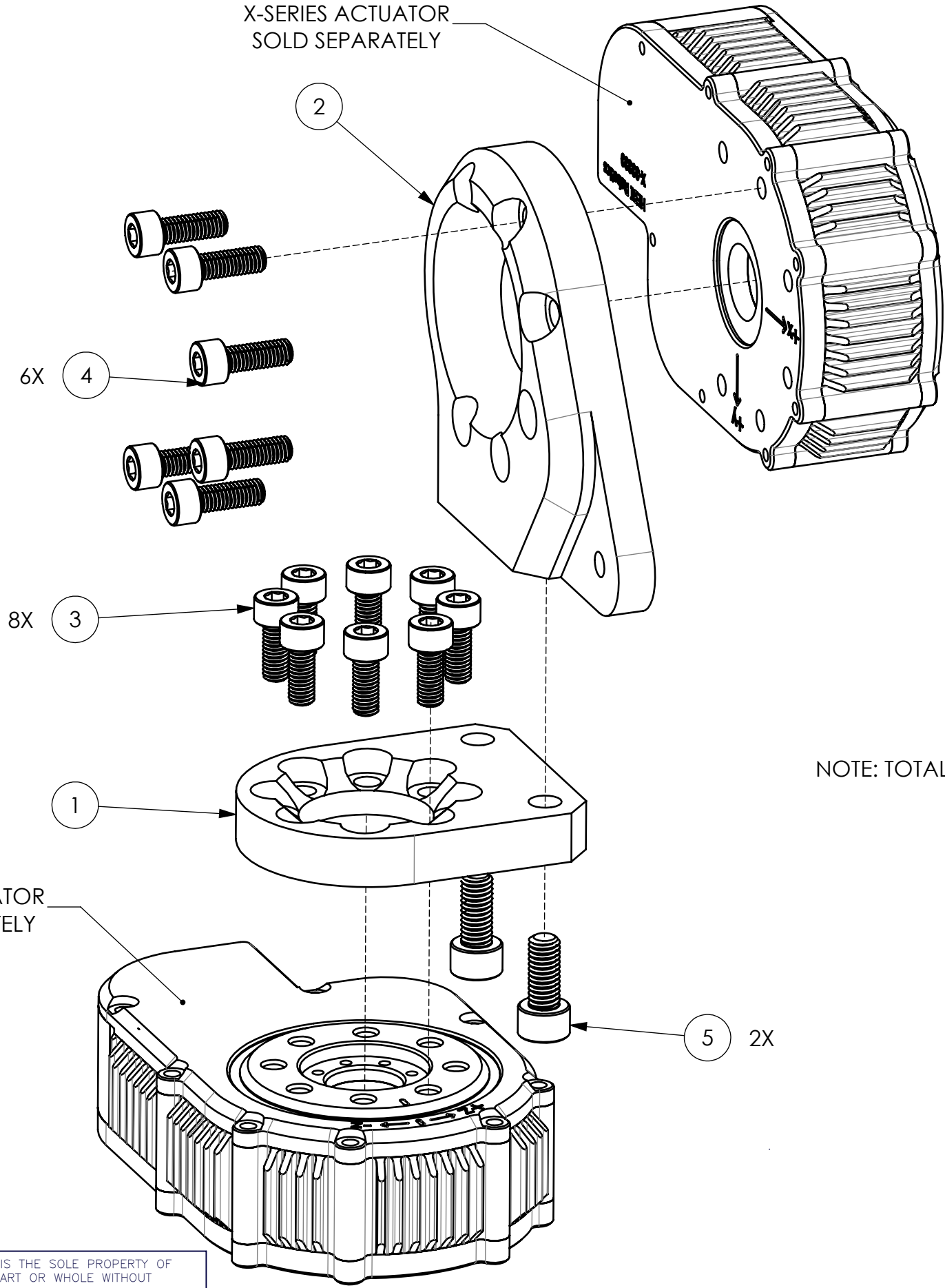


LEFT-OUTSIDE

X-SERIES ACTUATOR
SOLD SEPARATELY

X-SERIES ACTUATOR
SOLD SEPARATELY



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.01	INITIAL DRAFTING, BASED ON RIGHT VARIANT.	20 JUN 2017	D ROLLINSON
A.02	UPDATED BOLT LENGTHS TO BE CORRECT. UPDATED BOM TO ONLY SHOW INCLUDED HARDWARE.	24 AUG 2017	A WILLIG
A.03	UPDATED NOTES AND BOM. REARRANGED SHEET LAYOUT.	5 SEP 2017	A WILLIG
A.04	UPDATED PROJECT AND BOM.	7 SEP 2017	A WILLIG

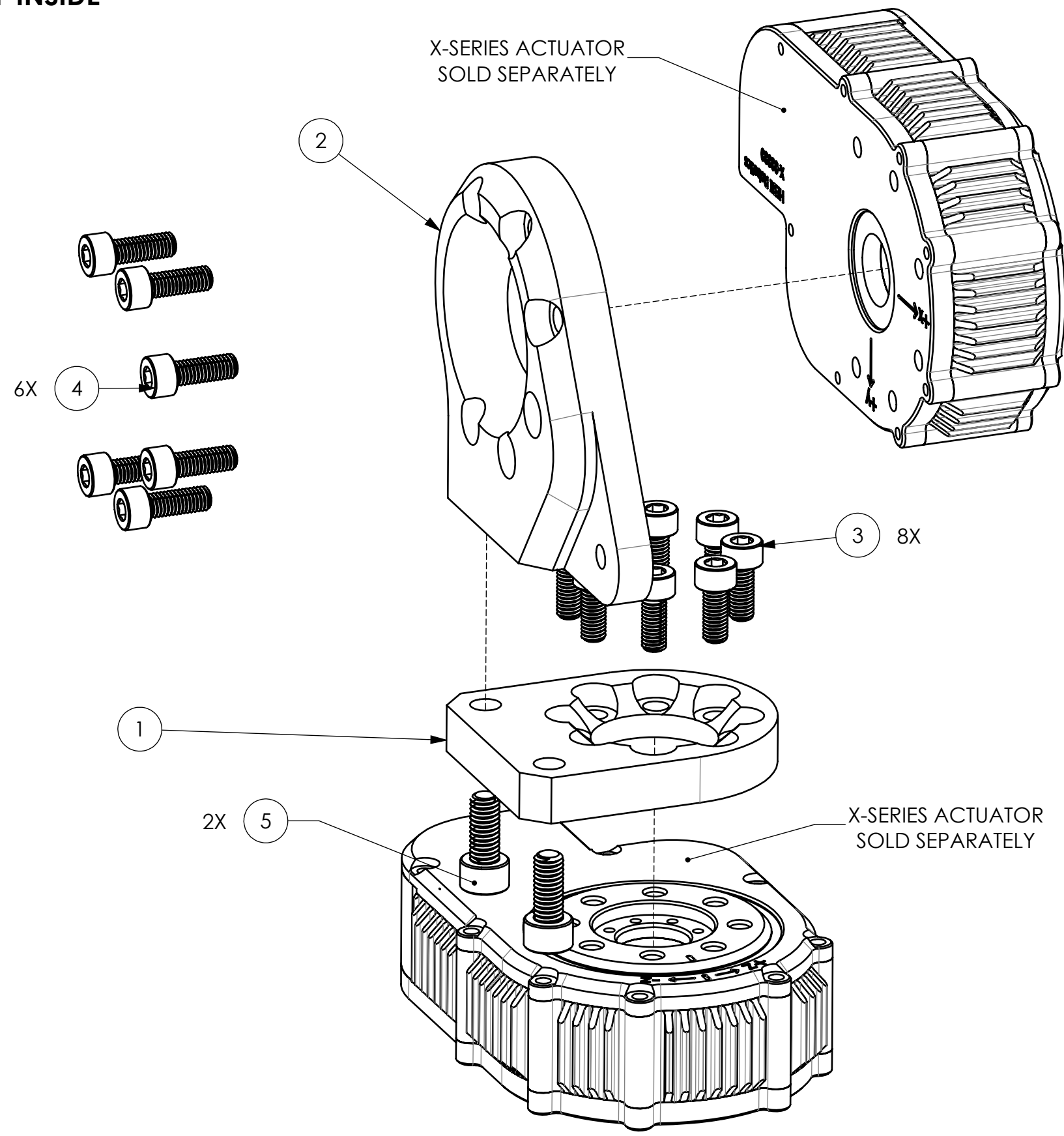
NOTE: TOTAL WEIGHT EXCLUDES X-SERIES ACTUATORS (SEE CONFIGURATION ON SHEET 3)

ITEM	PART NUMBER	DESCRIPTION	QTY
1	PM-2149-01	Heavy Bracket Bottom	1
2	PM-2150-01L	X-Series Heavy Bracket, Left	1
3	PP-2131-12	M5 SHCS, 12mm Length, Steel	8
4	PP-2131-14	M5 SHCS, 14mm Length, Steel	6
5	PP-2132-12	M6 SHCS, 12mm Length, Steel	2

AUTHORIZATION		HEBI ROBOTICS, INC.			
DFTG:	D ROLLINSON	20 JUN 2017	91 43rd St, Suite 200 Pittsburgh, PA 15201		
DSGMR:			PROJECT: X-Series Accessories		
CHKR:			90-Deg. Bracket Heavy Duty - Left		
ENGR:					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM			SIZE	REV	VER
DO NOT SCALE DRAWING			B	A-2040-01L	A.04
TOLERANCES: X.X ±.30 X.XX ±.08 ANGLES ±1.00°			SCALE:	1:1	WEIGHT: 198.23 G
			SHEET 1 OF 4		

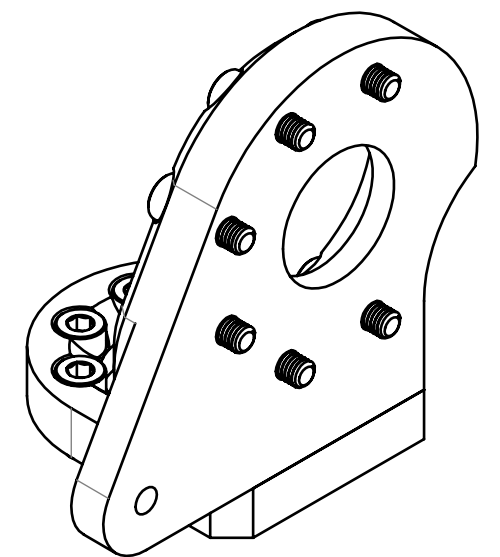
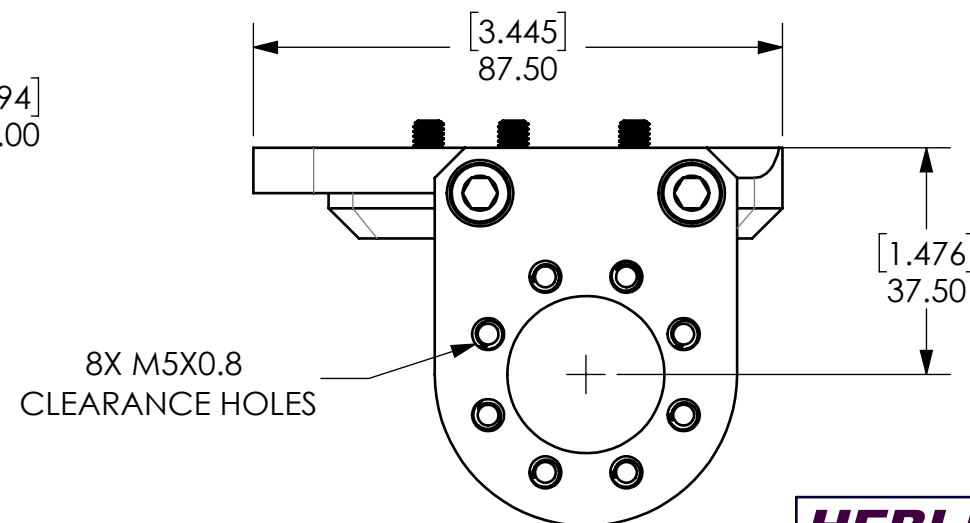
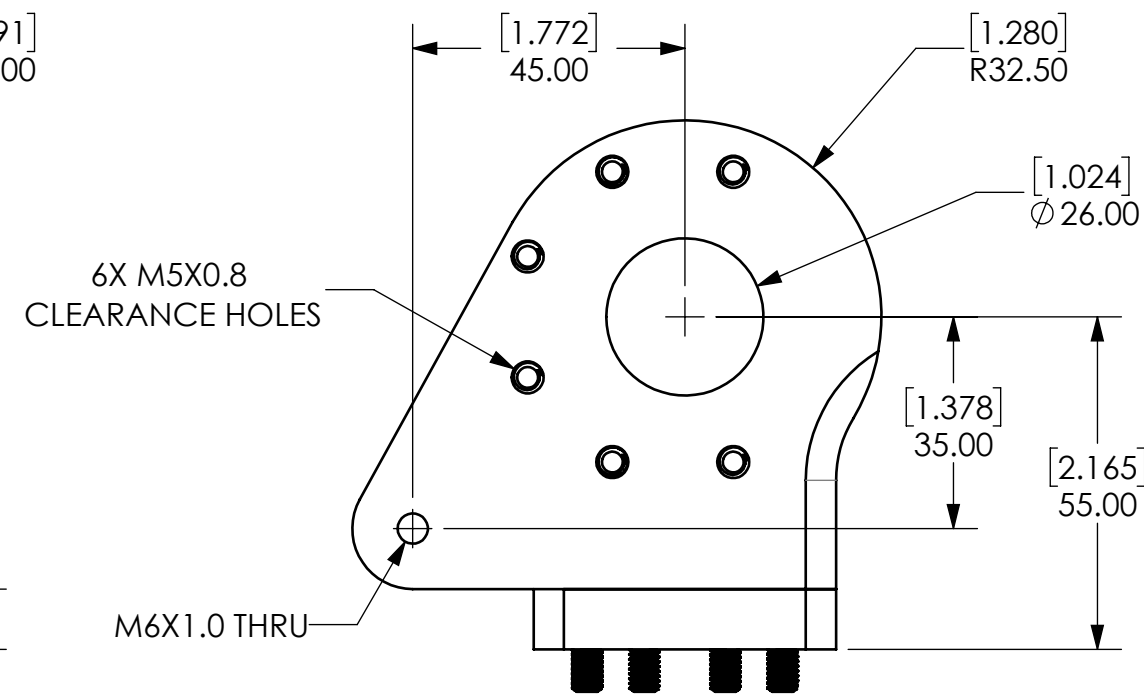
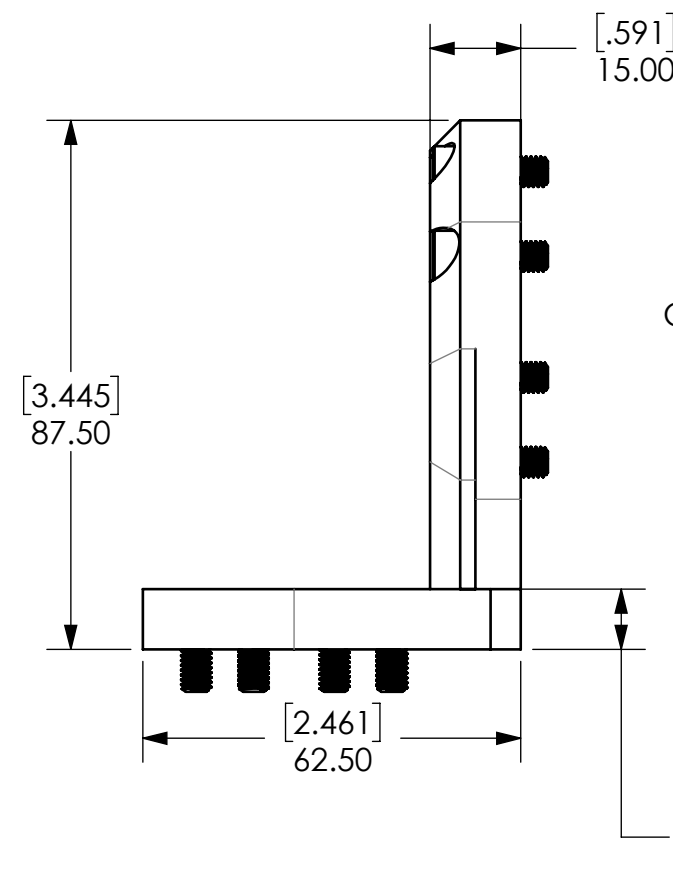
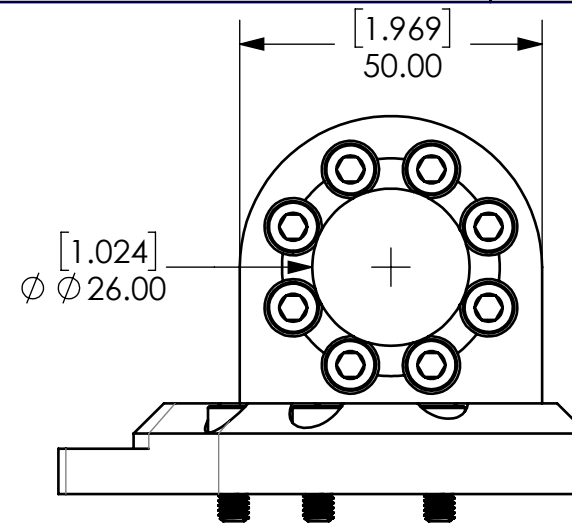
FILE NAME: A-2040-01L.SLDDRW

LEFT-INSIDE



ITEM	PART NUMBER	DESCRIPTION	QTY
1	PM-2149-01	Heavy Bracket Bottom	1
2	PM-2150-01L	X-Series Heavy Bracket, Left	1
3	PP-2131-12	M5 SHCS, 12mm Length, Steel	8
4	PP-2131-14	M5 SHCS, 14mm Length, Steel	6
5	PP-2132-12	M6 SHCS, 12mm Length, Steel	2

LEFT-OUTSIDE



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91 43rd St, Suite 200
Pittsburgh, PA 15201

	SIZE B
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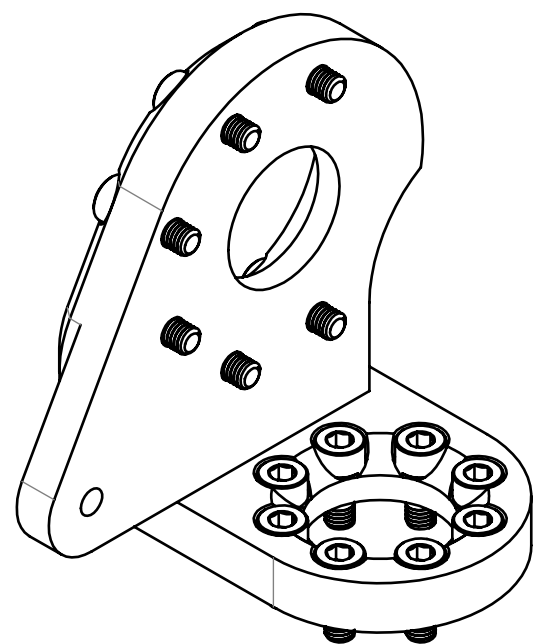
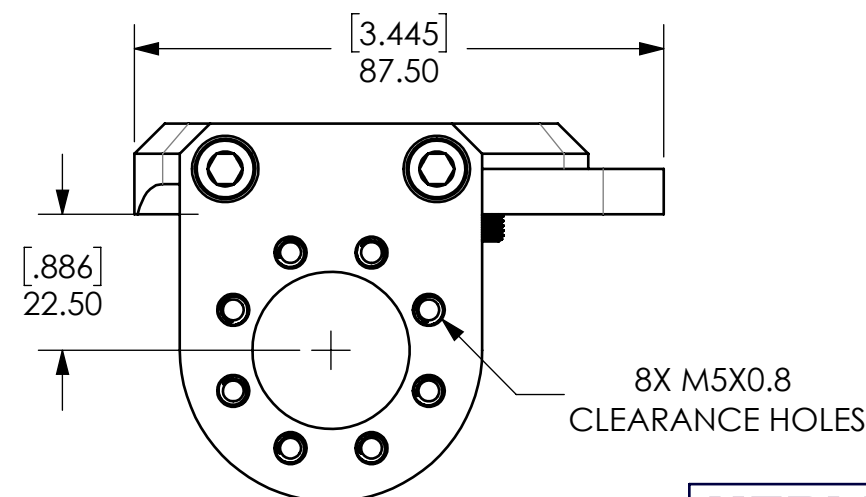
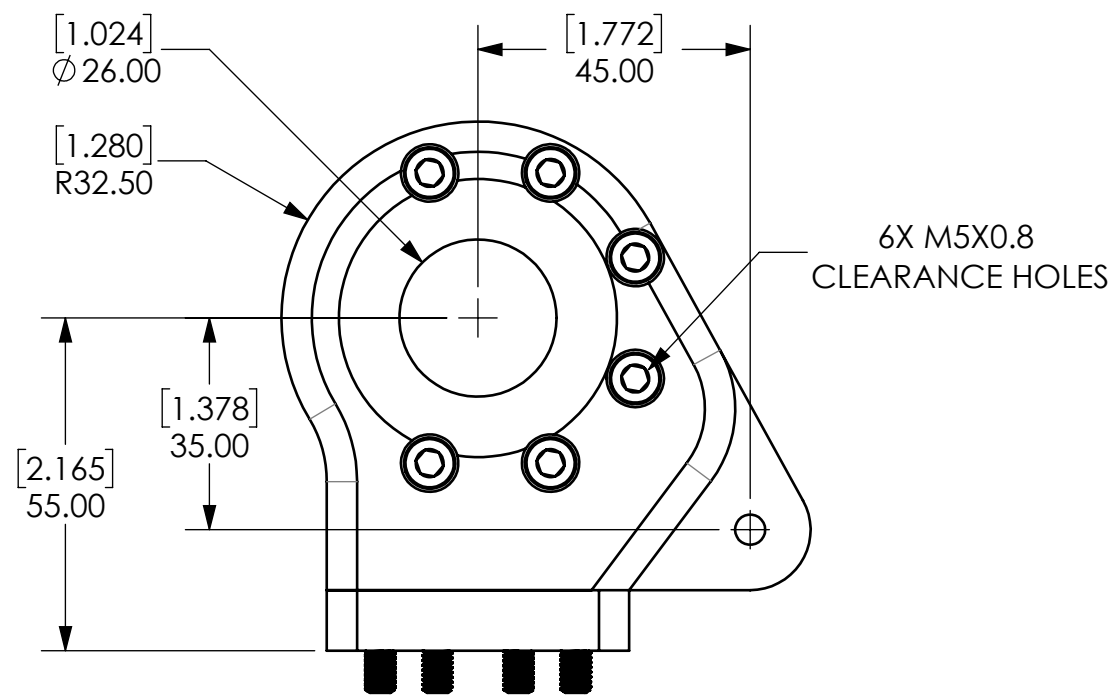
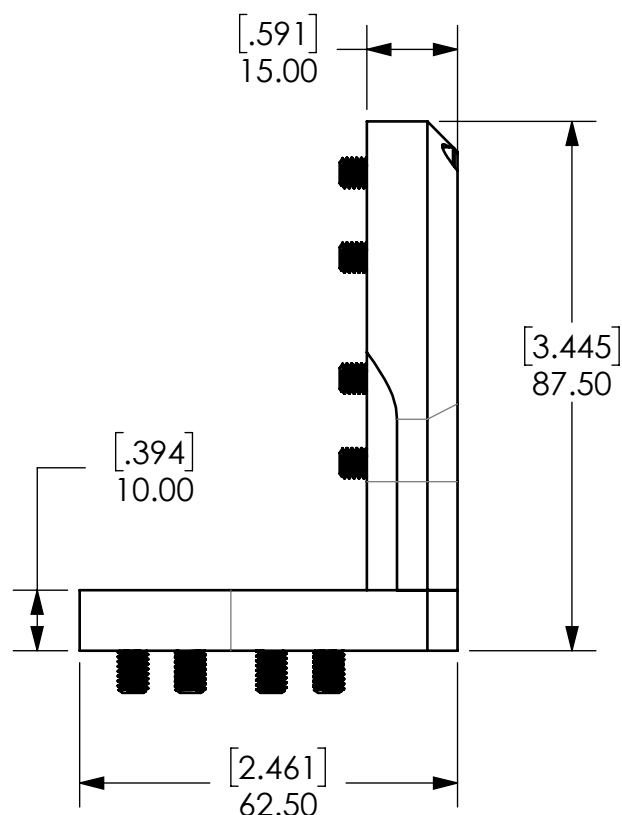
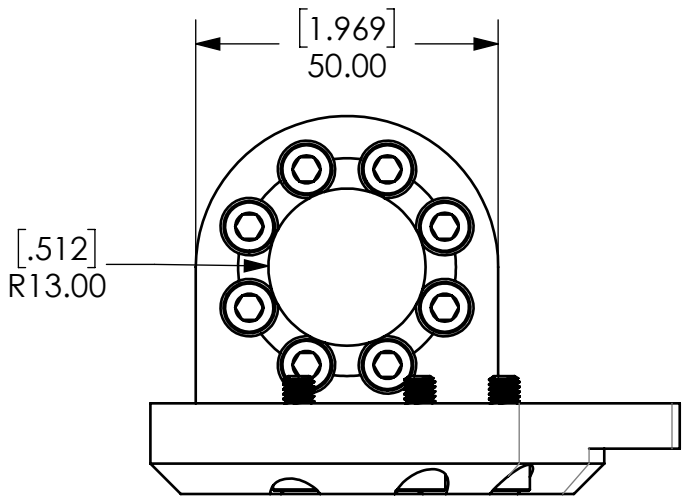
SCALE: 1:1.25

A-2040-01L

REV	VER
A	04

SHEET 3 OF 4

LEFT-INSIDE



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HEBI ROBOTICS, INC.		SIZE B	A-2040-01L		REV A.04	VER
9143rd St, Suite 200 Pittsburgh, PA 15201		SCALE: 1:1.25			SHEET 4 OF 4	