

Technical Information and Typical Properties

MPB Secure Blown Machine Film

.80 mil

Product Description

Sigma Secure Blown machine film combines extraordinary load-holding force with exceptional tear resistance to create a film which excels in containing heavy B and C loads. The films aggressive cling package promotes bonding between layers, eliminating tails.

General

Applications •Brick & Block•Warehouse•Irregular Loads•Transportation Industry•Food

Distribution • Bagged Products • Boxed Products • All Applications

Revision Date 6/22/2015 Available in widths from 20" & 30"

	Typical Value		
Film Properties	(English)	Tolerance	Test Method
Tensile Strength at Yield MD	1600 psi	± 15%	ASTM D882
Tensile Strength at Yield TD	1700psi	± 15%	ASTM D882
Tensile Strength at Break MD	6900psi	± 15%	ASTM D882
Tensile Strength at Break TD	4900psi	± 15%	ASTM D882
Elongation at Break MD	550%	± 15%	ASTM D882
Elongation at Break TD	750%	± 15%	ASTM D882
Protrusion Puncture	9.5 lbs	± 15%	ASTM D5748
Protrusion Puncture Energy	20.0 in-lb	± 15%	ASTM D5748
Elmendorf Tear Strength MD	150 g/mil	± 15%	ASTM D1922
Elmendorf Tear Strength TD	750 g/mil	± 15%	ASTM D1922
Cling - Outside to Inside @ 225%	min 150 g/in	+ 15%	ASTM D5458

Dimensions	Value	Tolerance	
Core ID	3.05 inches	± 0.05 in	
Film Thickness	20.3 micron		

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