

G01 X0.0 Z0.0 F0.12;  
 G03 X20 Z10 R10 F0.12;  
 G01 X20 Z-15 F0.12;  
 G01 X22 Z-15 F0.12;  
 G01 X22 Z-30 F0.12;  
 G00 X30.0 Z0.0 M09;  
 G28 V0 W0;  
 M01;  
 X30 Z0.0 M08;  
 R1.0  
 Z<sup>-5</sup> ~~G00~~ F0.12;  
 R1.0

G75 X2.0 Z200 P.

G75 X18 Z-10 P~~21000~~ Q1500 F0.12;

01234;

N1  
 N2 G50 S1500;  
 N3 G91 G28 Z0.0;  
 N4 G28 V0 W0;  
 N5 M03 S1000;  
 N6 M06 T0101;  
 N7 G90 M08;  
 N8

1011

Old Senior

1 2 3

4 5 6

0 - 1 - 1 - 0

2 Sum

Joel  $2x + 3y = 5$

$$F = \frac{G_1 G_2}{r^2} \quad \text{Idk}$$

$$F = Ma$$

You take the men out  
of the city

✓ DKE R



Windmills of your mind

That Gpt is GOD lol