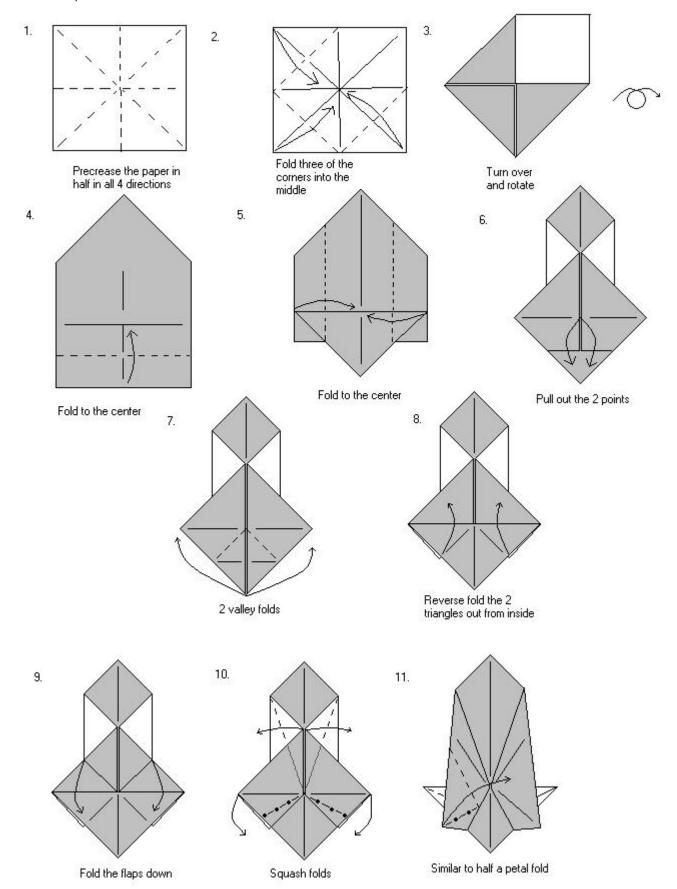
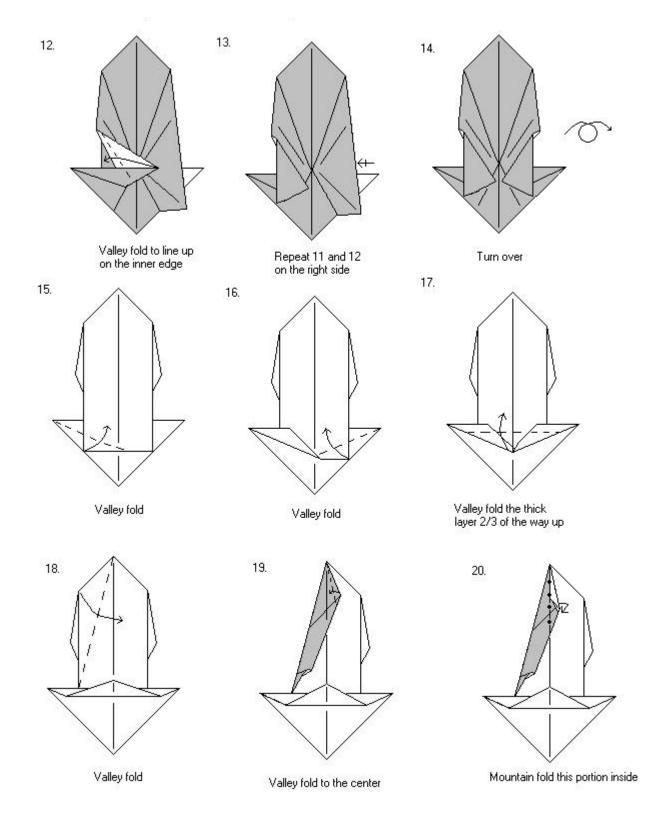
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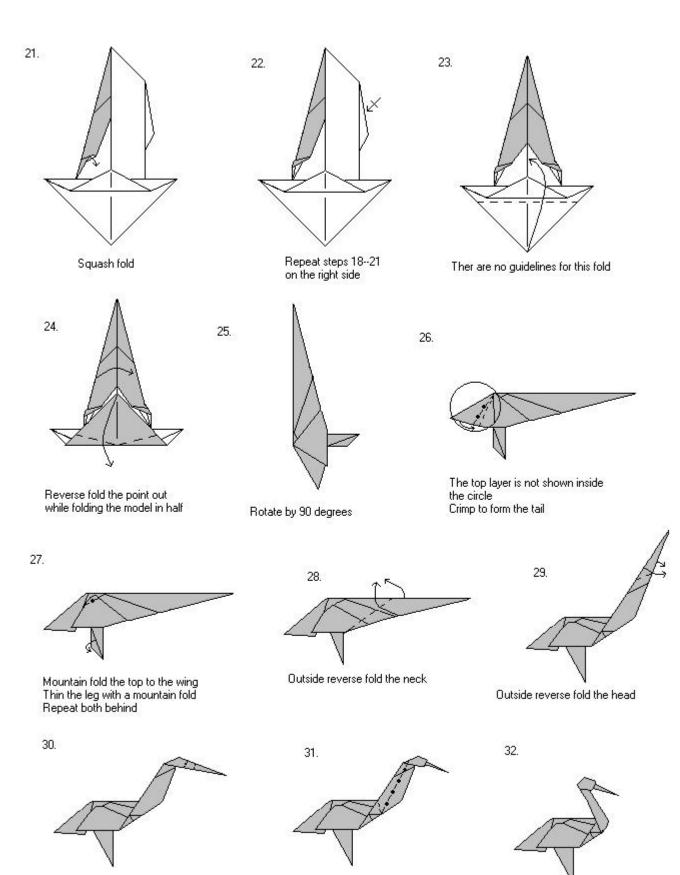
start white side up



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Crimp the neck while making it thinner

Curve the bill

Crimps to form the beak

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