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**University of
Central Lancashire**
UCLan

Instructions for Operation and Admin

Work Tracking System

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1 Quick guide

This Work Tracking system records the amount of time a job spends at different stages of production, for example, how long a product is worked on at the welding station and then at the painting station.

1.1.1 Loading admin page

To load the admin pages in a browser, on a network connected to the server, navigate to:

`<Server IP Address>/timelogger/pages/overview_client.php`

replacing ‘<Server IP Address>’ with the relevant IP address for the server set up on the network.

1.1.2 Adding a jobs

On the Add Jobs page jobs can be added manually or by uploading a CSV file containing information for multiple jobs.

To add jobs manually enter the details required for the job and press the 'Add job' button.

If adding jobs using a CSV file first create a CSV file with the relevant headers, a template of which can be downloaded from the Add Jobs page. Browse for the file and press the 'Upload file' button. A list of jobs will be displayed including any jobs that could not be added, with the reason it was not added.

If a Job ID is not entered one will be generated automatically and displayed.

1.1.3 Users

On the Users page users can be added, deleted and their QR code downloaded. To add a user, enter their name into the input box and press the 'Add User' button, a unique ID will be generated as well as a QR code which should be downloaded and printed.

1.1.4 Clocking On and Off

A user can clock onto or off a job using the app. This is done by selecting a location from the dropdown menu, which will display locations specified through the web interface, and then using the camera view displayed in the app to scan a user QR code and a job QR code. The current status of the job at the selected location (work in progress, stage complete, or (job) complete) should be chosen from the dropdown.

Once the details entered are correct, press the send button to submit them. The server will determine whether the user is clocking on or off, and an appropriate message will be displayed at the bottom of the app.

2 Usage Guide

2.1 Stations

Each production area should have a station name associated with it, for example welding, assembly or painting.

Multiple scanners (phone or tablets) can have the same station name so that, for example, if a large area of the factory floor is being utilised for welding, with more than one station named welding, the workers can clock on through one unit and clock out of another.

Alternatively each user can carry a phone or tablet with them and select what station they are clocking on or off from.

DigitME2 Work Tracking System

Overview | Add Job | Users | Work Hours | Clocked On Users | Time Sheets | Routes | Scanners | Production

Active Scanner Stations

Scanner Station Name	Last Seen	Version
----------------------	-----------	---------

Scanner Location Names

New Location Name 14/14

Add New Location Name

Delete Location Name

Select a scanner...

Delete Location Name

Resources: [User Manual](#)

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Figure 1: Stations Page

2.1.1 Adding Scanner Locations

Scanner locations are the location names that the app will use. To add additional location names:

- Using the navigation bar navigate to the Scanners page.
- Enter the location name into the New Location Name text box.
- Click Add New Location Name. If this succeeds a confirmation message will be displayed.

2.1.2 Deleting Locations

Extra location names may be deleted from the system.

- Using the navigation bar navigate to the Stations page.
- Select the desired location from the Delete Location Name dropdown.
- Press the 'Delete Location Name' button. Once this is complete a confirmation message will be shown.

2.2 Routes

A Route is a list of stations and their order of usage that a product follows to reach its completed state.

For example, a part might be processed at a CNC station, assembly station and a painting station in that order. Such a part's route could be called 'Main_Production_Route' and would be as follows:

DigitME2 Work Tracking System

Overview | Add Job | Users | Work Hours | Clocked On Users | Time Sheets | Routes | Settings

Routes

Load Existing Route: Main Production Route

Route Name: Main Production Route

Route Description: Cutting, Welding, Painting, Assembly, QC, Shipping

Add Route Stage: Assembly

Append to list

Delete last stage

Save this route

Delete this route

Resources: User Manual

Figure 2: Routes Page

A route may be built up by adding the names of locations. Locations are specified on the Scanners page.

By using routes the current production stage recorded for the job, as shown on the Overview page, will display the current stage in the route that a job has progressed to. The Current production stage will not show any stations that are not on the route or activity on previous stations in the route after it has progressed beyond it.

If the requireStageComplete configuration option was selected at installation an entry in the time log must be marked as stage complete at a station before the current production stage will indicate the next stage in the route. (By default this option is not selected)

Notes:

- Routes are an optional feature and do not have to be used for the system to function fully and correctly.

-Route names are case sensitive.

2.2.1 Adding new routes

- Enter the name of the new route in the 'Route Name' box.
- Choose the name of the station to be added to the route from the 'Add station' dropdown and press 'Append to list' button.
- Add all stations required in the order they are to be visited.
- Press 'Save this route' before navigating away from the page or changing route name selection.

2.2.2 Editing routes

- Select route to be edited from 'Load Existing Route' dropdown.
- To add a station select from the 'Add station' dropdown and press 'Append to list'.
- To change a Route's order stations must be removed accordingly using 'Delete last stage' button and then added in the required order. Stations can only be removed using the last stage button.
- Press 'Save this route' before navigating away from page or changing route name selection.

2.2.3 Renaming Route

- Select route to be renamed from 'Load Existing Route' dropdown.
- Enter the new name of the route in the 'Route Name' box.
- Press 'Save this route' before delete the old route name from the current routes

2.2.4 Deleting routes

- Select route to be deleted from 'Load Existing Route' drop down.
- Press 'Delete this route' before navigating away from the page or changing route name selection

2.3 Adding jobs

DigitMe2 Work Tracking System

Overview | Add Job | Users | Work Hours | Clocked On Users | Time Sheets | Routes | Scanners | Products | Stoppages

Add New Jobs

Details
Job ID: 20/20
Customer Name:
Expected Time: HH:MM
Job Due Date: dd / mm / yyyy
Description: 200/200
Charge for Job (£):
Number of Units:
Total Parts:
Product ID: Select a Product...
Priority: None

Route
Load Existing Route: Select a route...
Route Name:
Route Description:
Add station:
Append to list
Delete last stage

Upload a CSV file
CSV Template
Select a CSV file to upload:
Browse... No file selected.
Upload File

Add Job Details

Search existing jobs

Search

Figure 3: Add New Jobs Page

2.3.1 Adding a job manually

- Enter job details:
 - all input fields are optional
 - if a Job ID is not entered one will generate automatically and display in the Job ID input box once the job has been created
 - a Job ID can only be made up of letter, numbers and underscores. It must also not start with any of the prefixes the system uses which are 'Job_', 'user_', 'stpg_' and 'prtd_'.
 - changing a Route Description on this page will change the actual route unless a new route name is entered.
- Press 'Add Job Details' before navigating away from the page.
- Download and print the QR code, this can also be done from this job's Record page, accessible from the current job's table. It is advised that when printed QR codes should be no smaller than 15mm.

2.3.2 Adding a job with CSV files

- Create CSV following the format described below.
- Populate all details required for the jobs into the CSV file.
- On the Add New Jobs page, on the right-hand side, press the 'Browse...' button, select the new CSV file and press 'Upload File'.
- The jobs will be displayed including any jobs that could not be added with the reason it was not added.
- Format

The headings for the CSV file are:

jobId,expectedDuration,description,routeName,dueDate,totalChargeToCustomer,unitCount,totalParts,productId,priority,customerName

These **exact headings** must be used, they are case sensitive, their order does not matter. Headers must be on row 1, immediately followed by data and no other data information should be included below jobs.

The values entered in the CSV file must meet the conditions:

- jobId- 20 characters or less, made up of letters, numbers and underscores. It must also not start with any of the prefixes the system uses which are 'Job_', 'user_', 'stpg_' and 'prtd_'.
- expectedDuration- given in the form HH:MM
- description- 200 characters or less
- routeName- an existing route when adding jobs from a CSV file
- dueDate- in the form YY/MM/DD or YYYY/MM/DD or YY-MM-DD or YYYY-MM-DD
- totalChargeToCustomer- as ££.pp pounds & pence or pounds ££ and cannot be negative
- unitCount- cannot be negative

- totalParts- cannot be negative
- productId- existing product
- priority- number 0-4 (None-0, Low-1, Medium-2, Hight-3, Urgent-4)
- customerName- 50 characters or less

2.4 Managing users

DigitMe2 Work Tracking System

Overview | Add Job | **Users** | Work Hours | Clocked On Users | Time Sheets | Routes | Scanners | Products | Stoppages

Add New Users

New user name 50/50

Existing Users

☒ Sort by when users were added ☐ Sort alphabetically

User Name	User ID	QR Code	Delete user
Sophie	user_0020	Download QR code	<input type="button" value="Delete user"/>
Beth	user_0019	Download QR code	<input type="button" value="Delete user"/>
Harry	user_0018	Download QR code	<input type="button" value="Delete user"/>
Charlie	user_0017	Download QR code	<input type="button" value="Delete user"/>
Robin	user_0016	Download QR code	<input type="button" value="Delete user"/>
Alex	user_0015	Download QR code	<input type="button" value="Delete user"/>
Danny	user_0014	Download QR code	<input type="button" value="Delete user"/>

Figure 4: Manage Users Page

2.4.1 Adding users

- Enter the user name to be displayed for the employee.
- Press 'Add user', a user ID will be assigned automatically by the system.
- Download and print QR code using generated link or Existing Users table.
It is advised that when printed QR codes should be no smaller than 15mm.

2.4.2 Deleting users

- Confirm that they are not clocked on.
- In the existing users table locate the user.
- Press the 'Delete user' button on the relevant row.

Notes:

-Clock on events of deleted users in Works Logs will be listed as 'User Deleted'.

2.5 Products

Product ID	Current Job	QR Code	Delete Product
Product_A	Job_0000000000000001	Download QR code	Delete Product
Product_B	Job_0000000000000002	Download QR code	Delete Product
Product_C	Job_0000000000000003	Download QR code	Delete Product

Figure 5: Products Page

Products can be used if a particular job is to be run repeatedly so that a new QR code does not have to be printed each time. A QR code for a product can be used like a job QR code, however, all the time logged will be placed on that product's Current Job.

When adding jobs select the product from the drop down or enter it into the CSV file. When a new job is added for a product it is set as its Current Job, consequently a product can only have a single job being worked on at a time, the previous job should be complete before adding another.

2.5.1 Add product

- Enter the ID for the product; it can only be made up of letters, numbers and underscores.
- Press 'Add Product' and a QR code download link should appear.
- Download and print QR code using generated link or Existing Products table.

It is advised that when printed QR codes should be no smaller than 15mm.

Notes:

-Products are an optional feature and do not have to be used for the system to function fully and correctly.

2.6 Stoppage Reasons

Reason ID	Name	QR Code	Delete stoppage
stpg_0001	Break Down	Download QR code	Delete Reason
stpg_0011	Customer Request	Download QR code	Delete Reason
stpg_0012	Delivery	Download QR code	Delete Reason

Figure 6: Stoppages Reasons Page

The stoppages functionality can be used to log the time, location and reason for stoppages on a job. A list of stoppages recorded for a job can be viewed on a job's record page. A stoppage can be recorded at a scanner using a stoppage reason QR code from a set located at the scanner and a job QR code or on a job's record page.

2.6.1 Adding stoppage reason

- Enter a name for the stoppage reason.
- Press 'Add user', a user ID will be assigned automatically by the system.
- Download and print QR code using generated link or Existing Users table.
It is advised that when printed QR codes should be no smaller than 15mm.

Notes:

-Stoppages are an optional feature and do not have to be used for the system to function fully and correctly.

2.7 Work hours

The screenshot shows the 'DigitME2 Work Tracking System' interface. At the top is a red navigation bar with the system name and a menu bar containing: Overview, Add Job, Users, Work Hours (selected), Clocked On Users, Time Sheets, Routes, Scanners, Products, and Stoppages. Below the navigation bar is the 'Work Hours' section. It starts with the text 'Start and end times for each day (24 hr)'. There is a table with four columns: Day Start, Lunch Start, Lunch Finish, and Day Finish. The rows represent the days of the week: Monday, Tuesday, Wednesday, Thursday, Friday, Saturday, and Sunday. Each cell in the table contains a time value and a small circular icon with a cross. The times are: Monday-Friday (08:00, 12:00, 13:00, 17:00), Saturday (00:00, 00:00, 00:00, 00:00), and Sunday (00:00, 00:00, 00:00, 00:00). Below the table is a checkbox labeled 'Allow users to clock onto multiple jobs simultaneously' which is currently unchecked. A 'Save' button is located below the checkbox. At the bottom left, there is a link for 'Resources: User Manual'. At the bottom right, there are logos for the University of Central Lancashire (UCLan) and the European Union European Regional Development Fund.

	Day Start	Lunch Start	Lunch Finish	Day Finish
Monday:	08 : 00	12 : 00	13 : 00	17 : 00
Tuesday:	08 : 00	12 : 00	13 : 00	17 : 00
Wednesday:	08 : 00	12 : 00	13 : 00	17 : 00
Thursday:	08 : 00	12 : 00	13 : 00	17 : 00
Friday:	08 : 00	12 : 00	13 : 00	17 : 00
Saturday:	00 : 00	00 : 00	00 : 00	00 : 00
Sunday:	00 : 00	00 : 00	00 : 00	00 : 00

☐ Allow users to clock onto multiple jobs simultaneously

Save

Resources: [User Manual](#)

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Figure 7: Work Hours Page

Work hours are used so that the time workers spend outside normal operating hours on a particular job can be recorded as 'Overtime'. The amount of overtime spent on a job is shown on the Overview page table and on the job's record page. If a day is not normally a work day, the start and end times should be set to 00:00. In this case, any time on that day will be considered overtime.

2.7.1 Lunch Period Times (configuration option at install)

If the addLunchBreak configuration option was selected at installation (by default not selected) then times for a lunch period can be selected on this page. If a user clocks on before the lunch period starts and only clocks off after lunch, a break will be added for the defined lunch period. Adding a break will split the entry in two separate entries in the time log the first ending at the start of lunch and the second entry starting at the end of lunch.

If in addition to addLunchBreak trimLunch configuration option is also selected then any work time is prevented from being added to jobs during lunch. If a user clocks off during lunch the time recorded will be altered to the start of lunch. Similarly if a user clocks on during the lunch period this will be altered to start at the end of the lunch. Finally if a user clocks on and off during lunch they will be recorded as clocking off at the same time they clocked on so that zero time will be added to the job.

Notes:

-The system does not support a 24 Hr operating schedule.

-It is recommended to only make changes to these settings when no users are clocked on.

2.8 Clocking On and Off

2.8.1 Clocking On and Off in App

2.8.1.1 Select a Station

If not using the App as a static station select the correct station from the drop down.

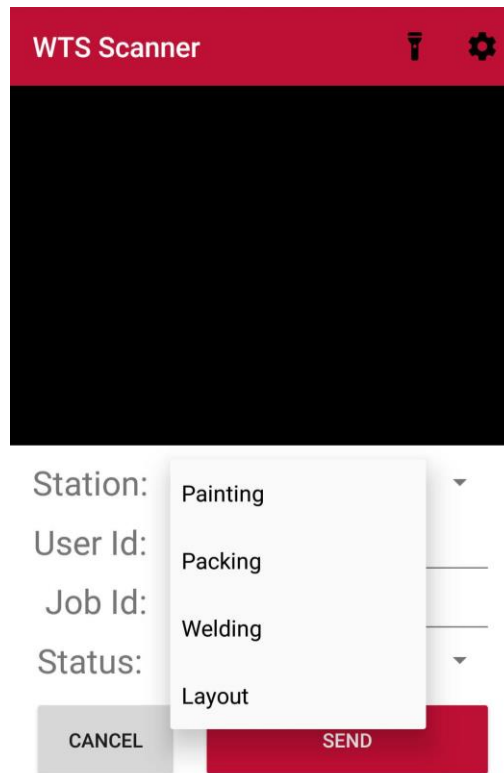


Figure 8- Selecting Station

2.8.1.2 Scan or Enter User Id

Using the camera code scanner or by entering the code manually to fill the User Id field. If entering manually then the 'user_' prefix does not need to be enter, only the 4 digit number e.g. '0052' has to be entered.

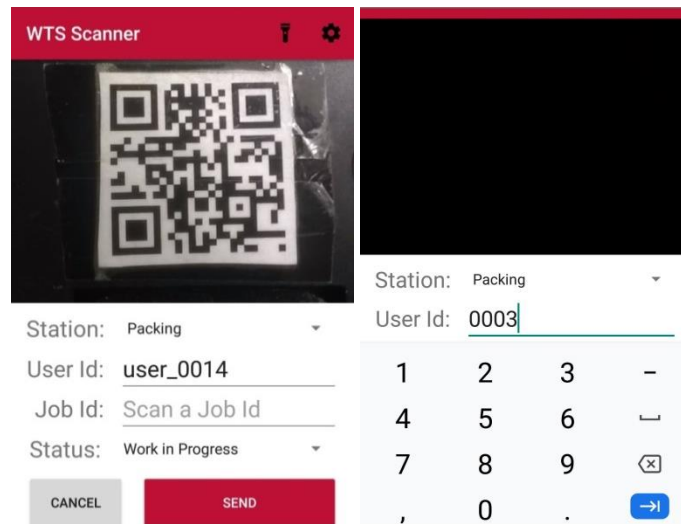


Figure 9- Scanning (left) and manually entering (right) User ID

2.8.1.3 Scan or Enter Job Id

Using the camera code scanner or by entering the code manually to fill the Job Id field. Any prefix MUST be included

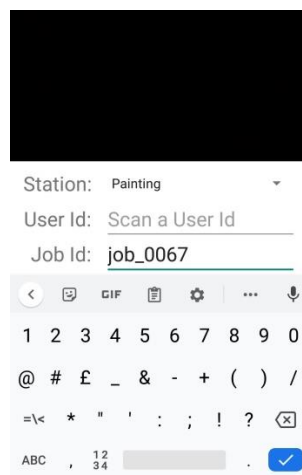


Figure 10- Manually entering Job Id code

2.8.1.4 Select Status

If clocking off a job select a job status from the three available options. (When clocking on job status will always automatically be set to work in progress no matter what is selected)

Work in progress- All work has NOT been finished at the current stage of production.

Stage Complete- All work has been finished at the current stage of production. (if server configuration option requireStageComplete is set to true then the routes current stage will not progress until the previous stage has an entry marked Stage Complete)

Complete- All work has been finished on the job.

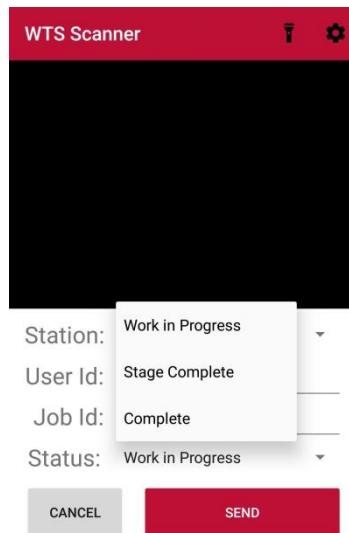


Figure 11- Selecting Work Status

2.8.1.5 Send and Wait for response

Once the details entered are correct press the send button to submit it and wait for confirmation message which will indicate if you clocked on or off.

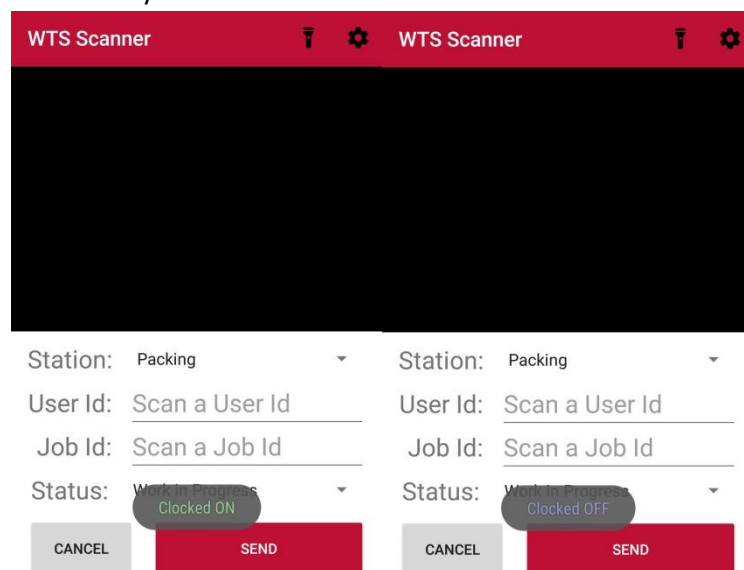


Figure 12- Clock ON (left) and Clock OFF (right)

2.8.1.6 Enter Quantity Complete

If the 'Record Quantity Complete' app settings option is switched on and the user has just clocked off a pop up will be shown asking them to enter the number of units complete while they were clocked on.

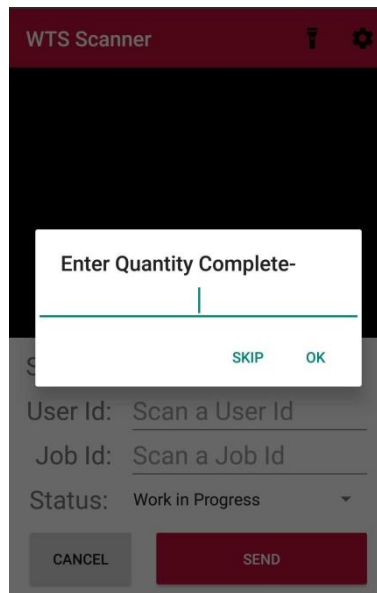


Figure 13- Quantity Complete Dialogue Box

2.8.2 Failure to clock off

If a user fails to clock off they will automatically be clocked off at midnight and recorded as clocking off at the same time as they clocked on so that the duration for the record will be shown as 00:00. In the event of an automatic clock off at midnight no time will be added to the Total Worked Time for the job and the Job Status at station for this record will be recorded as 'Unknown'.

2.8.3 Viewing currently clocked on users

To view users currently clocked on and which jobs they are working on, navigate to the 'Clocked On Users' page.

Users can be individually clocked off jobs by admin from this page by pressing the 'Clock Off' button for that user. The work status in the log will be recorded as "Unknown" when clocked off by admin in this way.

DigitMe2 Work Tracking System						
Overview Add Job Users Work Hours Clocked On Users Time Sheets Routes Scanners Products Stoppages						
Currently Clocked On Users						
Job ID	Product ID	User Name	Station	Clocked On	Clock Off	
Job_0000000000000001	Product_A	Alex	Assembly	15:16:10	Clock Off	
Job_0000000000000002	Product_B	Sophie	CNC	15:16:23	Clock Off	

Figure 14: Current Users Page

2.9 Current jobs

2.9.1 System overview

- On the system Overview page all jobs in the system can be viewed in table form.
- Jobs can be sorted, searched and filtered using start/end date, search text, completed and priority etc.
- Under Display options use the top two check boxes to select which jobs to highlight. If 'Highlight jobs with close/overdue deadline' is checked, use the 'Close deadline day count' to highlight jobs with deadlines within the specified number of days.
- Subsequent check boxes select which columns to include in the table.
- Stoppages column shows the reason and location of the last two unresolved stoppages.
- To access a jobs record page and logs, click on the relevant row in the table.

DigitMe2 Work Tracking System

[Overview](#) | [Add Job](#) | [Users](#) | [Work Hours](#) | [Clocked On Users](#) | [Time Sheets](#) | [Routes](#) | [Scanners](#) | [Products](#) | [Stoppages](#)

Current Jobs
☒ Show Controls

Sorting options

- ☐ Sort by when jobs were added (newest first)
- ☐ Sort by when jobs were added (oldest first)
- ☐ Sort by when jobs are due (soonest first)
- ☒ Sort by when jobs are due (latest first)
- ☐ Sort alphabetically by job ID
- ☐ Sort by priority

- ☐ Show urgent jobs first
- ☐ Sub-sort by priority

Search jobs

- ☒ Display jobs created within selected time period

Start date:
 End date:
- ☐ Display jobs due within selected time period

Start date:
 End date:

- ☐ Only show urgent jobs ☒ Hide completed jobs

Display options

Close to due date count:

- ☒ Highlight jobs with close/overdue deadline
- ☒ Highlight Priority
- ☒ Show customer Name
- ☒ Show product ID
- ☒ Show description
- ☒ Show number of units
- ☒ Show total parts
- ☒ Show current status
- ☒ Show stage of production
- ☒ Show job created timestamp
- ☒ Show due date
- ☒ Show expected duration
- ☒ Show total worked time
- ☒ Show total overtime
- ☒ Show job efficiency
- ☒ Show stoppages
- ☒ Show Notes
- ☐ Retain Display Options

Key

- Overdue
- Close to Overdue
- Urgent
- High Priority
- Medium Priority
- Low Priority

[Click here to download current data as CSV](#)

Job ID	Product ID	Customer Name	Description	Number of Units	Total Parts	Job Status	Production Stage	Job Added	Job Due	Expected Duration (HH:MM)	Total Worked Time
job1		Customer A	test job	50	250	Pending	welding	2021-05-11 11:04:00	2021-05-26	10:45	00:00

- The display options selection can be retained using the last check box. This will cause the overview table column selection to be stored and used next time the overview page is loaded.

Figure 15: Overview Page

Job ID	Product ID	Description	Number of Units	Job Status	Production Stage	Job Added	Job Due	Expected Duration (HH:MM)	Total Worked Time (HH:MM)	Total Overtime (HH:MM)	Efficiency (m)
job_0000000000000005			0	Pending		2019-04-18 13:58:12	2019-04-27	00:00	00:00	00:00	
job_0000000000000002	Product_B		0	Work in Progress		2019-04-18 13:49:39	2019-04-27	00:00	00:52	00:00	0.0000
job_0000000000000003	Product_C		0	Work in Progress		2019-04-18 13:49:47	2019-04-27	00:00	01:56	00:03	0.0000
job_0000000000000006			0	Pending		2019-04-18 13:58:19	2019-04-29	00:00	00:00	00:00	
job_0000000000000001	Product_A		0	Work in Progress		2019-04-18 13:49:28	2019-04-29	00:00	07:48	01:20	0.0000
job_0000000000000008			0	Pending		2019-04-18 14:02:49	2019-04-29	00:00	00:00	00:00	
job_0000000000000007			0	Pending		2019-04-18 13:58:23	2019-04-29	00:00	00:00	00:00	
job_0000000000000004			0	Pending		2019-04-18 13:51:52	2019-04-29	00:00	00:00	00:00	

Figure 16: Jobs table with jobs close to overdue and priority

Job ID	Product ID	Description	Number of Units	Job Status	Production Stage	Job Added	Job Due	Expected Duration (HH:MM)	Total Worked Time (HH:MM)	Total Overtime (HH:MM)	Efficiency (m)
job_0000000000000005			0	Pending		2019-04-18 13:58:12	2019-04-27	00:00	00:00	00:00	
job_0000000000000002	Product_B		0	Work in Progress		2019-04-18 13:49:39	2019-04-27	00:00	00:52	00:00	0.0000
job_0000000000000003	Product_C		0	Work in Progress		2019-04-18 13:49:47	2019-04-27	00:00	01:56	00:03	0.0000
job_0000000000000006			0	Pending		2019-04-18 13:58:19	2019-04-29	00:00	00:00	00:00	
job_0000000000000001	Product_A		0	Work in Progress		2019-04-18 13:49:28	2019-04-29	00:00	07:48	01:20	0.0000
job_0000000000000008			0	Pending		2019-04-18 14:02:49	2019-04-29	00:00	00:00	00:00	
job_0000000000000007			0	Pending		2019-04-18 13:58:23	2019-04-29	00:00	00:00	00:00	
job_0000000000000004			0	Pending		2019-04-18 13:51:52	2019-04-29	00:00	00:00	00:00	

Figure 17: Jobs table ordered by due date and sub sorted by priority

2.10 Job Record

From a job's record page, the details of the page can be viewed and edited, the list of stoppages can be viewed, a stoppage can be recorded and a log of time spent clocked onto the job can be viewed.

To access, click on the relevant entry in the table on the system overview page.

DigitMe2 Work Tracking System

Overview | Add Job | Users | Work Hours | Clocked On Users | Time Sheets | Routes | Scanners | Products | Stoppages

Job Record

Job ID: Job_0000000000000001

Current Status: Work In Progress

Product: Product_A

Production Route Name: Select a route...

Production Route Stage: Select a route...

Description: 200/200

Number of units: 0

Due Date: 29 / 04 / 2019

Expected Duration: 00:00

Total Worked Time: 07:50

Total Overtime: 01:20

Charge to Customer (£): 0

Generated Value per Minute (£): 0.0

Priority: High

Job Created: 2019-04-18 13:49:28

Notes:

Mark Job Complete | Delete Job | Duplicate Job | Save Changes

[Download Job QR code](#)

Stoppages:

Select a station... Select a reason...

Add Stoppage

Station Name	Reason	Description	Date	Time	Status
CNC	Break Down	Machine A power loss	2019-04-18	15:18:46	resolve
Admin	Delivery		2019-04-18	15:18:08	resolve

Work Log

Figure 18: Job Record Page

2.10.1 Updating job details

To update details, amend the required information and press 'Save'

before navigating away from page.

2.10.1.1 Changing job ID

If the job ID is changed the QR code will also change and will need to be reprinted.

2.10.2 Delete job

Deleting a job will permanently delete all records of a job including work log and stoppages log.

2.10.3 Duplicating a record

Duplicating a record will save any changes to the current job and copy all user changeable values to a new job with an automatically generated ID (this can be changed). Values such as worked times, stoppages stage and status will not be moved across to the duplicate.

2.10.4 Marking a Job as Complete

To mark a job as complete the 'Mark Job Complete' button can be pressed on the job details page and reversed if necessary to mark the job as in progress again by pressing the same button. A job will also be marked as complete if the 'Stage complete button on the front of a scanner is pressed when clocking of the last stage in a route.

2.10.5 Stoppages Log

The stoppages log lists the location, reason, time and date of all recorded stoppages for the individual job.

To record stoppages select a station, reason and press 'Add Stoppage'.

Marking a stoppage as resolved can be used for internal purposes and will hide this stoppage from being displayed on the overview page.

2.10.6 Work Log

Work Log

☐ Display records between start and end dates

☐ Collapse Records

Start date:

End date:

Worked time in the selected date range 07:50

Overtime in the selected date range 01:20

[Click here to download the currently displayed table as CSV](#)

Station Name	User Name	Record Date	Start Time	Finish Time	Duration (HH:MM)	Overtime(HH:MM)	Job Status at Station
Assembly	Alex	2019-04-18	15:16:10		00:01	00:00	Work in Progress
Painting	Alex	2019-04-18	15:03:24	17:23:59	02:20	00:23	Work in Progress
Painting	Sophie	2019-04-18	13:27:14	14:07:57	00:40	00:00	Work in Progress
CNC	Sophie	2019-04-18	09:35:59	11:58:14	02:22	00:00	Work in Progress
Assembly	Alex	2019-04-18	09:06:16	10:03:24	00:57	00:00	Unknown
Assembly	Sophie	2019-04-18	08:03:15	09:30:42	01:27	00:56	Work in Progress

Figure 19: Work Log on Job Record Page

The work log displays a list of all the entries of users clocked on to the individual job including the location, date, durations, clock on time and clock off time.

The job status at a station, at time of clock off, is by default "Work in Progress" but can be marked as "Stage Complete" when clocking off at a scanner. If a user fails to clock off and so is clocked off when clocking on another job, at midnight or by admin the status of the job for this log will be recorded as 'unknown'.

The link directly above the table will download a csv file of the table currently displayed.

2.10.6.1 Collapse Records

Collapsing a job's work log will shrink the table so entries for each individual station are reduced to a single row, the total duration and overtime spent at that station can be viewed with the last status recorded at the station.

2.10.7 Work Log Record

DigitMe2 Work Tracking System

Overview | Add Job | Users | Work Hours | Clocked On Users | Time Sheets | Routes | Scan

Work Log Record

Station Name	User Name	Record Date	Start Time	Finish Time	Duration (HH:MM)	Overtime(HH:MM)	Job Status at Station
Painting	Alex	2019-04-18	15:03:24	17:23:59	02:20	00:23	workInProgress

Job ID

Job_0000000000000001

Station

Painting

UserName

Alex

Date

2019-04-18

Start Time

15:03:24

End Time

17:23:59

Duration(HH:MM)

02:20

Overtime(HH:MM)

00:23

Job Status at Station

Work in Progress

Save Changes

Delete

Insert Break

Start Time

-- : -- : --

End Time

-- : -- : --

Insert

DigitMe2 Work Tracking System

Overview | Add Job | Users | Work Hours | Clocked On Users | Time Sheets | Routes | Sca

Work Log Record

Station Name	User Name	Record Date	Start Time	Finish Time	Duration (HH:MM)	Overtime(HH:MM)	Job Status at Station
Assembly	Alex	2019-04-18	15:16:10		00:00	00:00	workInProgress

Job ID

Job_0000000000000001

Station

Assembly

UserName

Alex

Date

2019-04-18

Start Time

15:16:10

End Time

-- : -- : --

Duration(HH:MM)

00:00

Overtime(HH:MM)

00:00

Job Status at Station

Work in Progress

Save Changes

Delete

Insert Break

Start Time

-- : -- : --

End Time

-- : -- : --

Insert

Figure 20: Work log event page for a closed and open record

To view and edit an individual work log record click on its (uncollapsed) row in the work log table on the job's record page.

When changing start or end times make sure the user was not clocked onto any other job at this time as the system will not prevent this. Changing the status of the log will not change the current status of the job, even if the log record being edited is the most recent.

2.10.7.1 Manually Inserting a Break

Manually adding a break will split the recorded time into two separate logs, the first ending at the start of the break and the second starting at the end of the break.

Notes:

-Both Duration and Overtime are rounded down to closest minute.

2.11 Reviewing timesheets

To review the amount of time a user has spent clocked onto jobs:

- Navigate to the 'Time Sheets' page
- Select the user from the drop down menu
- Enter the date range to be viewed
- Press the 'Fetch Time Sheet' button.

Total timed worked and overtime worked will only be displayed if users are not allowed to clock onto multiple jobs.

2.12 Station server connection

For Instructions on setting and changing the app server IP please see 'Work_Tracking App_Instructions.pdf' in the software folder 'Work_Tracking_Software', a copy of which should be included in Home folder on your server.

2.13 Record Quantity Completed (configuration option at install)

The quantity of units completed can be recorded when clocking off and then reviewed in the jobs Time Log. Recording quantity is a configuration option that can be selected at install and in app settings; see installation and app instructions, a copy of which should be included in 'Work_Tracking_Software' folder on your server, for information on how to select configuration options.

2.13.1 Recording Quantity

When clocking off at a scanner, after presenting the two QR codes, if the user was successful in clocking off the screen will prompt them to enter a quantity. Using the keypad or keyboard the user should enter the quantity of units completed while clocked on followed by pressing enter. If the user does not want to enter a quantity then they can press enter without inputting a quantity value.

2.13.1.1 Multi User Clock Off

If multiple user clocking has been selected as a configuration option the user will only be prompted to enter a quantity completed if a single user is scanned and they are clocking off.

Notes:

-If there is a significant delay between key presses the scanner will timeout at this point the user has already clocked off and so no more action needs to be taken.

2.13.2 Reviewing Quantity Records

The number of units completed can be reviewed in the Work Log on the jobs Record page. By default the work log will show all individual records, if the "Collapse Record" option is selected it will shrink the table so entries for each individual station are reduced to a single row with the total number quantity completed at that station. When records are collapsed the additional column titled outstanding will be displayed which show the number of units for the job minus the number completed giving the number of units still to be completed at that station (this will not be displayed if a date range is being used). The quantity completed while clocked on can be edited on the logs record page by clicking on the entry in the work log while not collapsed.

3 Troubleshooting

3.1 Work time or duration negative

If a work time or duration is negative this indicates that users are not automatically being clocked off at midnight so, please see this troubleshooting section.

3.2 Users not being clocked off at midnight

- Confirm the `start_job_tracking_server.sh` script is being run correctly on the server as a crontab job and set up as in installation instructions specifies
- On the Machine the server is running on open a browser window and load page `localhost/pypmyadmin`
- On left hand side bar expand work tracking
- Click on Events from the options available under `work_tracking` in the side bar
- Ensure that 'Event scheduler status' on the page is set as ON
- Ensure that Event autoClockOff's status is ENABLED

3.3 Scanner indicator LED Red

- If there is a significant delay between presenting the QR codes the scanner will time out and indicate an error. Wait for the error message to clear and the LED to return to the light blue colour, before attempting to clock on/off again.
- If the scanner loses connection with the server the indicator LED will turn red, wait momentarily and the connection should return automatically. If the problem persists check the network connection.

3.4 Scanner indicator LED Flashing Red

- A red flashing indicator LED on start-up indicates that the screen has a malfunction, notify admin as the screen's connections need to be checked and may have to be replaced.

3.5 Add Jobs with CSV "No Request" message

- Close and restart the browser

3.6 QR code not present when linked clicked

- Notify admin.
- Check that 'Image' and 'qrcode' libraries are installed on the server.