

eqn for ideal case :-

$$y - xy - kx + kxy = 0$$

$$k = \frac{P_{\text{acetone}}(\text{sat})}{P_{\text{chloroform}}(\text{sat})}, \text{ ratio of saturation pressure.}$$

enriching eqn :-

$$y = \frac{R}{R+1} x + \frac{x_d}{R+1}$$

$$\text{Feed line} \Rightarrow y = \frac{q}{q-1} x - \frac{x_f}{q-1}$$

stripping section line :-
by finding intersection of feed and
enriching line :-

$$\text{if } q = 1$$

$$a = x_f$$

$$b = Ra + c \quad \left(c = \frac{x_d}{R+1} \right)$$

otherwise

$$a = (-c_2 - c_1) / (R - \theta)$$

$$b = \theta a - c_2$$

$$\text{where, } c_2 = \frac{x_f}{q-1}, \quad \theta = \frac{q}{q-1}$$

and eqn of stripping line

$$y = \text{Slope} (x - x_w) + x_w$$

$$\text{Slope} = \frac{(b - x_w)}{(a - x_w)}$$

$x_w \rightarrow$ bottom ~~feed~~ fraction

for real case :-

eqm eqn

$$Y = \frac{x}{t(1-x) + x}$$

$$t = \frac{(\text{RATIO} \times \gamma_{\text{amalg}})}{(\gamma_{\text{amalg}}) K} \quad \left[t = \frac{\sigma \times \gamma_2}{\gamma_1 \times K} \right]$$

$$K = \frac{P_1(\text{sat})}{P_2(\text{sat})}, \quad \sigma = \frac{\phi_1}{\phi_2}$$

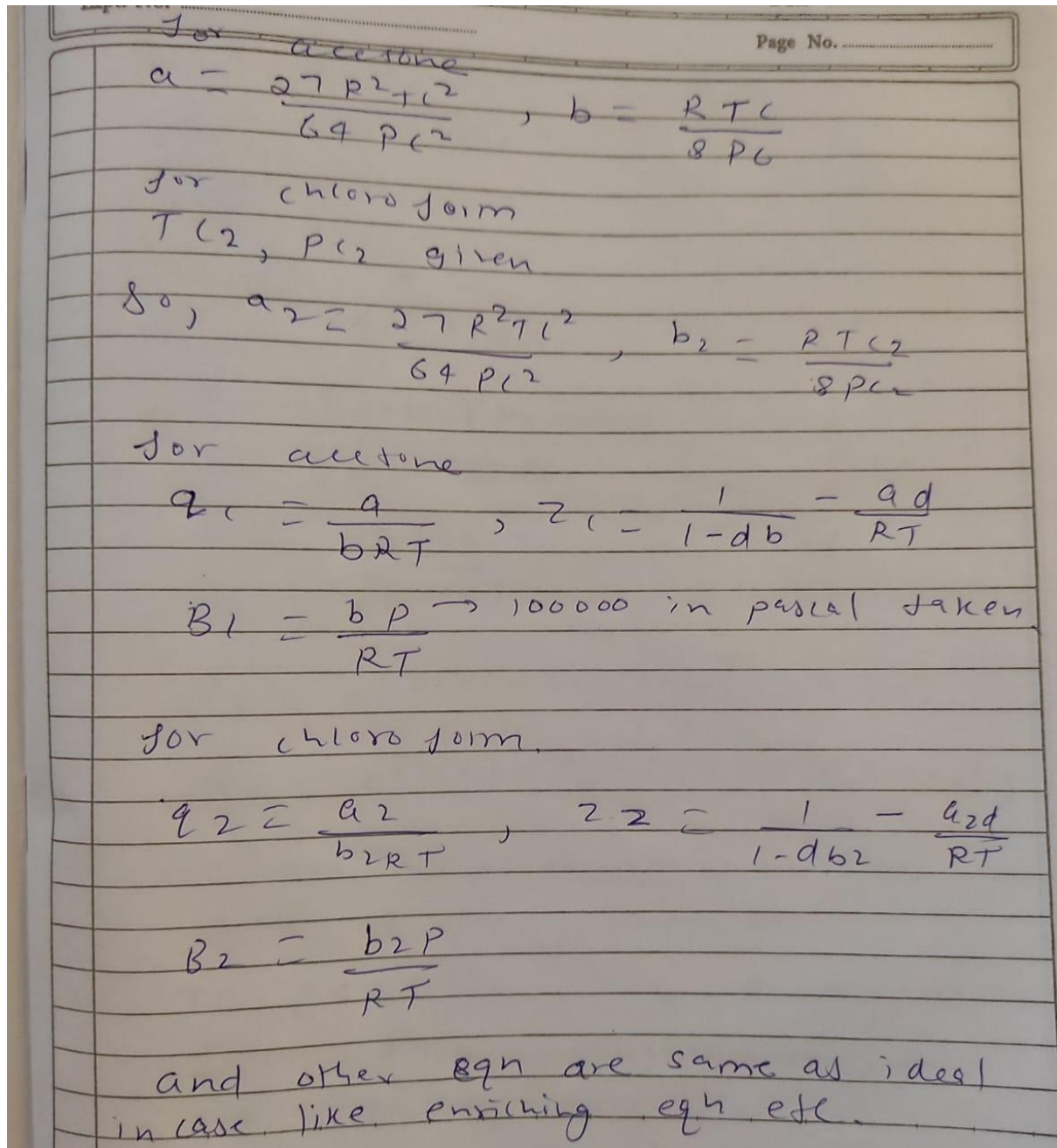
$$\phi_1 = e^{(z_1 - 1 - \log(z_1 - B_1) - q_1 B_1 / z_1)}$$

$$\phi_2 = e^{(z_2 - 1 - \log(z_2 - B_2) - q_2 B_2 / z_2)}$$

we are using 1 for acetone
and 2 for chloroform

TC , PC , TC_2 , PC_2 , R are taken
from data available online.

$\rho \rightarrow$ density also taken.



Aim:

1. Actual number of stages(trays) required to achieve separation(with graph) in a Distillation column with the help of [McCabe-Thiele](#) method.
2. Minimum number of stages(trays) required to achieve their separation (with graph)
3. Minimum Reflux Ratio

[Azeotrope tables - Wikipedia](#) Data taken from here.

References used:-

[McCabe-Thiele Plot | Neutrium](#)

<https://youtu.be/7e2iiaEckU>

<https://youtu.be/rnTL-wMhsWk>

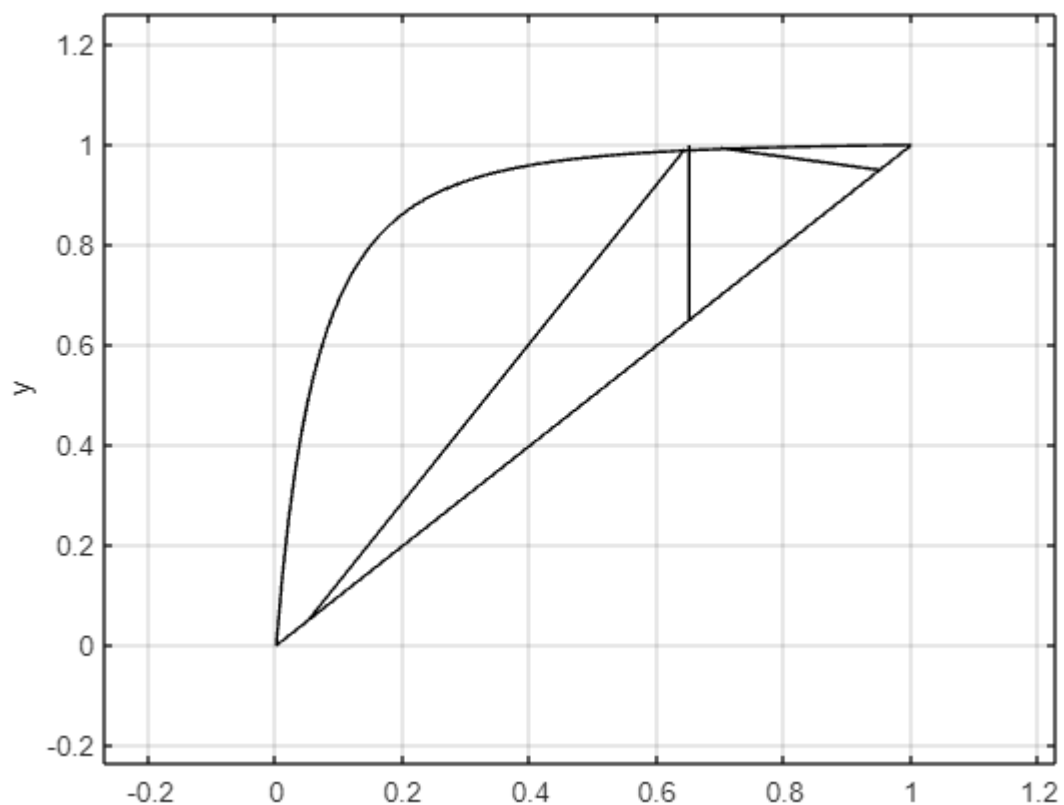
Work done by us:-

Harjap:- Feed line equation , enriching line equation , stripping line equation.

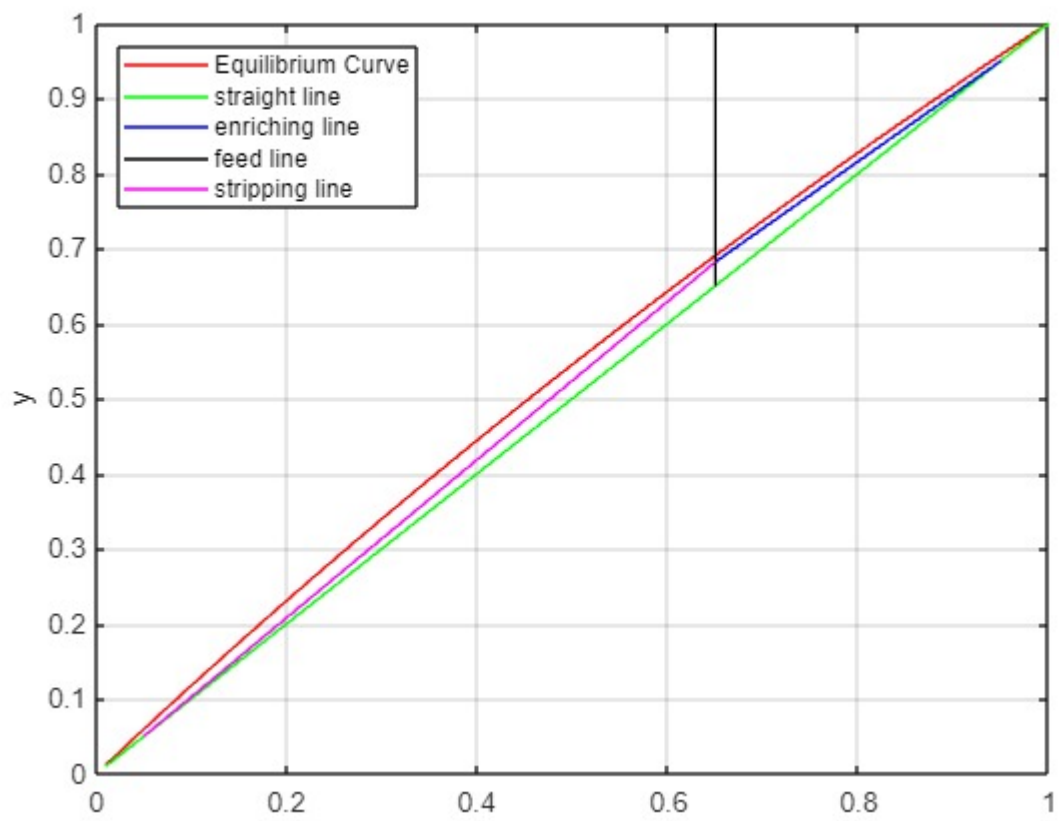
Aditya :- Stages counting for top and bottom stages.

And other things taken from previous assignment.

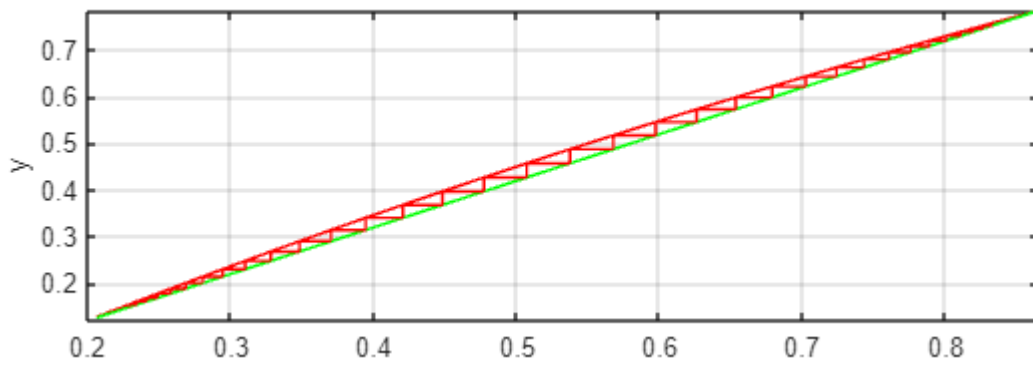
LINE PLOT FOR REAL CASE:



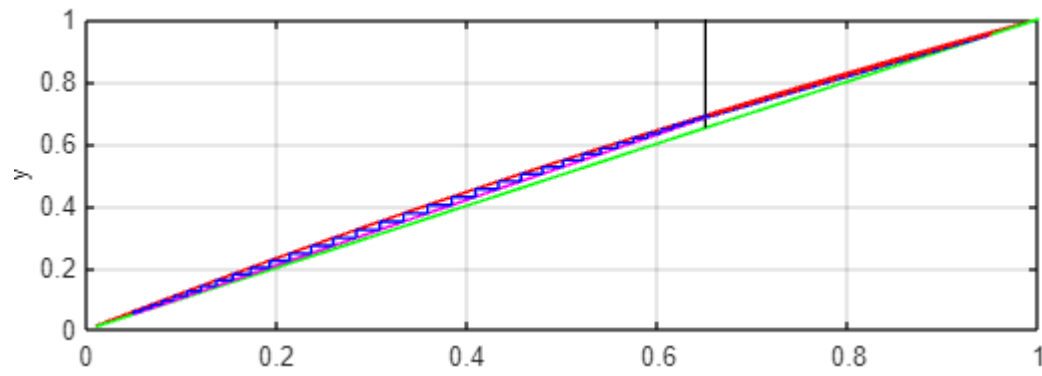
Set Up for ideal Case



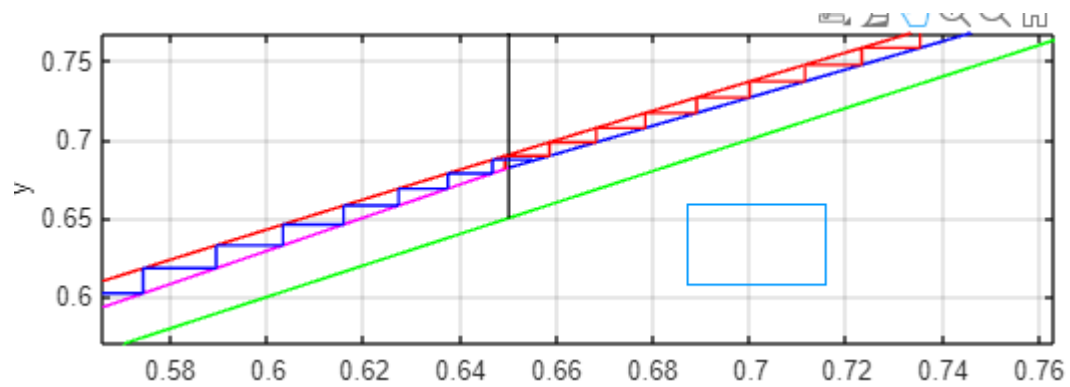
For Maximum Number of Trays in Ideal Case



TRAY Diagram for ideal Case



Zoomed IN



For Non-Ideal Solution Case ,**Enriching section strays**: