

# SCILAB FOR CHEMICAL ENGINEERS

TSEC - ONLINE CERTIFICATE COURSE

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## SAMPLE PROBLEMS

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### 1 Vectors, Matrices, Polynomials

#### 1.1 Heat Exchange Network

You have a matrix that represents the temperature of different streams (4 in number) in a heat exchange network. The matrix is:

$$\text{Temperature\_Matrix} = \begin{bmatrix} 100 & 200 & 300 & 400 \\ 150 & 250 & 350 & 450 \\ 200 & 300 & 400 & 500 \end{bmatrix}$$

- a) Extract the sub-matrix representing the temperatures of the first two streams.
- b) Calculate the average temperature of each stream.
- c) If the streams need to be rearranged in reverse order, how would the temperature matrix look like?

```
1 // Given Temperature_Matrix
2 Temperature_Matrix = [100 200 300 400; 150 250 350 450; 200
   300 400 500];
3
4 // (a) Extract the sub-matrix representing the temperatures
   of the first two streams.
5 Sub_Matrix = Temperature_Matrix(:, 1:2);
6
7 // (b) Calculate the average temperature of each stream.
8 Average_Temperature = mean(Temperature_Matrix, "r");
```

```

9
10 // (c) Reverse the order of the streams.
11 Reversed_Matrix = Temperature_Matrix(:, $:-1:1);

```

## 1.2 Reactor Feed Composition

Consider a matrix representing the composition of different feed streams entering a reactor: [Components = columns; Streams = rows]

$$\text{Composition\_Matrix} = \begin{bmatrix} 0.2 & 0.3 & 0.5 \\ 0.4 & 0.3 & 0.3 \\ 0.1 & 0.2 & 0.7 \end{bmatrix}$$

- Extract the composition of the second feed stream.
- Determine the total composition of each component across all feed streams.
- Add a new feed stream with composition [0.3, 0.3, 0.4] to the matrix.

```

1 // Given Composition_Matrix
2 Composition_Matrix = [0.2 0.3 0.5; 0.4 0.3 0.3; 0.1 0.2 0.7];
3
4 // (a) Extract the composition of the second feed stream.
5 Second_Stream_Composition = Composition_Matrix(2, :);
6
7 // (b) Determine the total composition of each component.
8 Total_Composition = sum(Composition_Matrix, "r");
9
10 // (c) Add a new feed stream.
11 New_Feed_Stream = [0.3 0.3 0.4];
12 Updated_Composition_Matrix = [Composition_Matrix;
    New_Feed_Stream];

```

## 1.3 Reaction Rate Constants

You have the following polynomial equation representing the rate constants of a chemical reaction:

$$k(T) = 2T^2 + 3T + 1$$

- a) Calculate the rate constant for  $T = 300$  K.
- b) Generate a vector of rate constants for  $T = [250, 300, 350, 400]$ .
- c) Find the derivative of the polynomial and evaluate it at  $T = 300$  K.

```

1 // Given polynomial equation
2 k_T = poly([2 3 1], 'x', 'coeff');
3
4 // (a) Calculate the rate constant for T = 300 K.
5 k_300 = horner(k_T, 300);
6
7 // (b) Generate a vector of rate constants.
8 T = [250 300 350 400];
9 Rate_Constants = horner(k_T, T);
10
11 // (c) Find the derivative and evaluate at T = 300 K.
12 k_T_derivative = derivat(k_T);
13 k_300_derivative = horner(k_T_derivative, 300);

```

## 1.4 Mass Balance in Mixing Tank

A mixing tank has three inlet streams [columns] with the following flow rates (in kg/h):

$$\text{Flow\_Matrix} = \begin{bmatrix} 10 & 20 & 30 \\ 15 & 25 & 35 \\ 20 & 30 & 40 \end{bmatrix}$$

- a) Extract the flow rates of the first inlet stream.
- b) Calculate the total flow rate for each inlet stream.
- c) If the flow rates of the inlet streams are doubled, how would the flow matrix look like?

```

1 // Given Flow_Matrix
2 Flow_Matrix = [10 20 30; 15 25 35; 20 30 40];
3
4 // (a) Extract the flow rates of the first inlet stream.
5 First_Inlet_Stream = Flow_Matrix(:, 1);
6
7 // (b) Calculate the total flow rate for each inlet stream.
8 Total_Flow_Rate = sum(Flow_Matrix, "r");

```

```

9
10 // (c) Double the flow rates.
11 Doubled_Flow_Matrix = 2 * Flow_Matrix;

```

## 1.5 System of Linear Equations in Chemical Reactions

Solve the following system of linear equations representing the stoichiometry of a chemical reaction:

$$2A + B = 3C$$

$$A + 3B = 2C$$

- Formulate the system of linear equations in matrix form.
- Solve the system using matrix operations.
- Extract the sub-matrix representing the coefficients of  $A$  and  $B$ .

```

1 // (a) Formulate in matrix form
2 A = [2 1; 1 3];
3 C = [3; 2];
4
5 // (b) Solve the system using matrix operations.
6 Solution = A \ C;
7
8 // (c) Extract the sub-matrix representing coefficients of A
   and B.
9 Sub_Matrix_AB = A(:, 1:2);

```

## 1.6 Distillation Column Design

A distillation column has multiple stages [rows], and you have a matrix representing the concentration of a component at each stage:

$$\text{Concentration\_Matrix} = \begin{bmatrix} 0.1 & 0.2 & 0.3 \\ 0.4 & 0.5 & 0.6 \\ 0.7 & 0.8 & 0.9 \end{bmatrix}$$

- Extract the sub-matrix representing the concentration at the first two stages.
- Calculate the average concentration at each stage.
- Transpose the matrix and interpret the result.

```
1 // Given Concentration_Matrix
2 Concentration_Matrix = [0.1 0.2 0.3; 0.4 0.5 0.6; 0.7 0.8
   0.9];
3
4 // (a) Extract sub-matrix for first two stages.
5 Sub_Matrix_Stages = Concentration_Matrix(1:2, :);
6
7 // (b) Calculate average concentration at each stage.
8 Average_Concentration = mean(Concentration_Matrix, "c");
9
10 // (c) Transpose the matrix.
11 Transposed_Matrix = Concentration_Matrix';
```

## 1.7 Chemical Kinetics

Consider a vector representing the concentrations of a reactant over time:

$$\text{Concentration\_Vector} = [0.1, 0.15, 0.2, 0.25, 0.3]$$

- Slice the vector to extract the concentrations at the first three time points.
- Calculate the rate of change of concentration between each time point.
- Plot the concentration vs. time.

```
1 // Given Concentration_Vector
2 Concentration_Vector = [0.1 0.15 0.2 0.25 0.3];
3
```

```

4 // (a) Slice the vector.
5 Sliced_Vector = Concentration_Vector(1:3);
6
7 // (b) Calculate rate of change.
8 Rate_of_Change = diff(Concentration_Vector);
9
10 // (c) Plot concentration vs. time.
11 plot(1:length(Concentration_Vector), Concentration_Vector, '-
    o');
12 xlabel('Time');
13 ylabel('Concentration');
14 title('Concentration vs. Time');

```

## 1.8 Gas Mixture Composition

You have a matrix representing the composition of a gas mixture in different tanks [rows]:

$$\text{Gas\_Composition\_Matrix} = \begin{bmatrix} 0.2 & 0.3 & 0.5 \\ 0.4 & 0.3 & 0.3 \\ 0.6 & 0.2 & 0.2 \end{bmatrix}$$

- Extract the composition of the gases in the second tank.
- Determine the total composition of each gas component across all tanks.
- Normalize the composition of the gases in each tank.

```

1 // Given Gas_Composition_Matrix
2 Gas_Composition_Matrix = [0.2 0.3 0.5; 0.4 0.3 0.3; 0.6 0.2
    0.2];
3
4 // (a) Extract composition of gases in second tank.
5 Second_Tank_Composition = Gas_Composition_Matrix(2, :);
6
7 // (b) Determine total composition of each gas.
8 Total_Gas_Composition = sum(Gas_Composition_Matrix, "r");
9
10 // (c) Normalize the composition.
11 Row_Sum = sum(Gas_Composition_Matrix, 2);

```

```

12 Normalized_Composition = Gas_Composition_Matrix ./ Row_Sum(:,
    ones(1, size(Gas_Composition_Matrix, 2)));

```

## 1.9 Optimization of Reaction Conditions

You have a polynomial equation representing the yield of a chemical reaction as a function of temperature:

$$Y(T) = -0.01T^2 + 1.2T - 5$$

- Calculate the yield for  $T = 100$  °C.
- Generate a vector of yields for  $T = [80, 90, 100, 110, 120]$ .
- Find the temperature at which the yield is maximized.

```

1 // Given polynomial equation
2 Y_T = poly([-0.01 1.2 -5], 'x', 'coeff');
3
4 // (a) Calculate the yield for T = 100 °C.
5 Yield_100 = horner(Y_T, 100);
6
7 // (b) Generate a vector of yields.
8 Temperatures = [80 90 100 110 120];
9 Yields = horner(Y_T, Temperatures);
10
11 // (c) Find temperature at which yield is maximized.
12 Y_T_derivative = derivat(Y_T);
13 Max_Yield_Temperature = roots(Y_T_derivative);

```

## 1.10 Wastewater Treatment

A wastewater treatment plant has multiple treatment stages [rows], and you have a matrix representing the pollutant concentration at each stage:

$$\text{Pollutant\_Matrix} = \begin{bmatrix} 50 & 40 & 30 \\ 60 & 50 & 40 \\ 70 & 60 & 50 \end{bmatrix}$$

- a) Extract the sub-matrix representing the pollutant concentration at the first two stages.
- b) Calculate the average pollutant concentration at each stage.
- c) Determine the reduction in pollutant concentration from the first to the last stage.

```

1 // Given Pollutant_Matrix
2 Pollutant_Matrix = [50 40 30; 60 50 40; 70 60 50];
3
4 // (a) Extract sub-matrix for first two stages.
5 Sub_Matrix_Stages = Pollutant_Matrix(1:2, :);
6
7 // (b) Calculate average pollutant concentration.
8 Average_Pollutant_Concentration = mean(Pollutant_Matrix, "c")
9 ;
10
11 // (c) Determine reduction from first to last stage.
12 Reduction = Pollutant_Matrix($,:) - Pollutant_Matrix(1,:);

```

## 2 Loops, Conditionals, Cases

### 2.1 Temperature Distribution in a Reactor

A chemical reactor is divided into 10 equally spaced segments. The temperature at each segment needs to be calculated based on the following formula:

$$T_i = T_{i-1} + \Delta T$$

where  $T_i$  is the temperature at segment  $i$  and  $\Delta T (= 10)$  is a constant temperature difference. The temperature at the first segment is given ( $T_1 = 100$ ). Write a Scilab script using a **for** loop to compute the temperature at each segment.

*Hint:* Use a **for** loop to iterate through the segments and compute the temperature.

```

1 // Initial temperature at the first segment
2 T1 = 100;
3 delta_T = 10;
4 n = 10;
5
6 // Initialize the temperature array

```



```

7 T = zeros(1, n+1);
8 T(1) = T1;
9
10 // Calculate the temperature at each segment
11 for i = 2:n+1
12     T(i) = T(i-1) + delta_T;
13 end
14
15 // Display the temperature distribution
16 disp(T);

```

## 2.2 Concentration Profile in a Plug Flow Reactor

In a plug flow reactor, the concentration of a reactant changes along the length of the reactor. The concentration at each point can be calculated using the following equation:

$$C_i = C_{i-1}(1 - k\Delta x)$$

where  $C_i$  is the concentration at point  $i$ ,  $k$  is the reaction rate constant ( $= 0.1$ ), and  $\Delta x$  is the distance between points ( $= 0.01$ ). The initial concentration ( $C_1$ ) is given ( $= 1$ ). The total domain length  $L = 1$ . Write a Scilab script using a **while** loop to calculate the concentration profile along the reactor.

*Hint:* Use a **while** loop to compute the concentration at each point until the end of the reactor is reached.

```

1 // Initial concentration and parameters
2 // Input parameters
3 C1 = 1;
4 L = 1;
5 dx = 0.01;
6 k = 0.1;
7 Nx = L/dx;
8
9 oneminuskdx = 1 - k*dx;
10
11 // Initialize the concentration array
12 C = zeros(Nx);

```

```

13 xs = zeros(Nx);
14 C(1) = C1;
15 i = 2
16
17 // Either this loop
18 while i <= Nx
19     C(i) = C(i-1)*oneminuskdx;
20     xs(i) = xs(i-1) + dx;
21     i = i + 1;
22 end
23
24 // Or this loop for calculating the concentration profile
    along the reactor
25 while %t
26     C(i) = C(i-1)*oneminuskdx;
27     xs(i) = xs(i-1) + dx;
28     i = i + 1;
29     if i > Nx then
30         break;
31     end
32 end
33
34 // Plotting the concentration profile
35 plot(xs,C)

```

## 2.3 Batch Reactor Simulation with Nested Loops

Simulate the concentration of a reactant in a batch reactor over time for different reaction rate constants. The concentration change over time is given by:

$$C(t + \Delta t) = C(t) - k \cdot C(t) \cdot \Delta t$$

where  $\Delta t$  is the time step ( $= 0.01$ ) and  $k$  is the reaction rate constant ( $= [0.1, 0.2, 0.3]$ ). Write a Scilab script using nested loops to calculate the concentration over time for different values of  $k$ .

*Hint:* Use an outer **for** loop to iterate over different values of  $k$ , and an inner **for** loop

to simulate the concentration change over time.

```
1 // Parameters
2 C1 = 1;
3 k = [0.1, 0.2, 0.3];
4 dt = 0.01;
5 T = 10.0;
6 Nt = T/dt;
7
8 // Initialize the concentration matrix
9 C = zeros(Nt+1, length(k));
10 C(1,:) = C1*ones(1,length(k));
11
12 // Simulate the concentration over time for different k
    values
13 for j = 1:length(k)
14     for i = 2:Nt+1
15         C(i,j) = C(i-1,j) - k(j)*C(i-1,j)*dt
16     end
17 end
```

## 2.4 Cooling of a Tank with Conditional Statements

A tank is being cooled by circulating coolant. The temperature of the tank ( $T$ ) decreases at a rate dependent on the coolant flow rate ( $F$ ). The temperature decrease can be modeled as:

$$T(t + \Delta t) = T(t) - F \cdot (T(t) - T_{\text{coolant}}) \cdot \Delta t$$

If the temperature is high ( $T > 60$ ), use a different cooling rate constant. Write a Scilab script using conditionals and loops to simulate the cooling process over time. ( $T_i = 100$ ;  $T_{\text{coolant}} = 25$ ,  $F_{\text{high}} = 6$ ;  $F_{\text{low}} = 3$ ; Time = 10;  $\Delta t = 0.01$ )

*Hint:* Use an **if-else** statement inside a loop to handle different cooling rate constants based on the temperature.

```
1 // Parameters
2 T_initial = 100;
3 T_coolant = 25;
4 F_high = 6;
```

```

5 F_low = 3;
6 delta_t = 0.01;
7 time = 0:delta_t:10;
8
9 // Initialize the temperature array
10 T = zeros(1, length(time));
11 T(1) = T_initial;
12
13 // Simulate the cooling process
14 for i = 2:length(time)
15     if T > 60 then
16         F = F_high;
17     else
18         F = F_low;
19     end
20     T(i) = T(i-1) - F * (T(i-1) - T_coolant) * delta_t;
21 end
22
23 % // Display the temperature profile
24 % disp(T);
25 %

```

## 2.5 Reaction in a CSTR with Case Statements

In a Continuous Stirred Tank Reactor (CSTR), the concentration of the reactant is affected by the feed concentration, flow rate, and reaction rate constant. Write a Scilab script using a **select-case** statement to handle different scenarios where the feed concentration or flow rate changes at different time intervals. The concentration change over time is given by:

$$C(t + \Delta t) = C(t) - k \cdot C(t) \cdot \Delta t$$

$C_0 = 1; k = 0.1; F = 2; \Delta t = 0.01; \text{Time} = 10$ . For the first 10 timesteps  $F = 1$ , the following 40 timesteps  $F = 3$  and the remaining timesteps  $F = 2$

*Hint:* Use a **select-case** statement to handle different cases and a loop to simulate the concentration changes over time.

```

1 // Parameters

```

```

2 C0 = 1;
3 k = 0.1;
4 F = 2;
5 delta_t = 0.01;
6 time = 0:delta_t:10;
7
8 // Initialize the concentration array
9 C = zeros(1, length(time));
10 C(1) = C0;
11
12 // Simulate the concentration changes over time with case
    statements
13 for i = 2:length(time)
14     select i
15     case 1:11
16         F = 1; // Different flow rate for the first interval
17     case 12:51
18         F = 3; // Different flow rate for the second interval
19     else
20         F = 2; // Default flow rate
21     end
22     C(i) = C(i-1) - k * C(i-1) * delta_t;
23 end
24
25 // Display the concentration profile
26 disp(C);

```