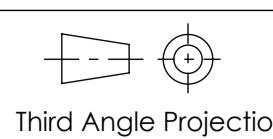


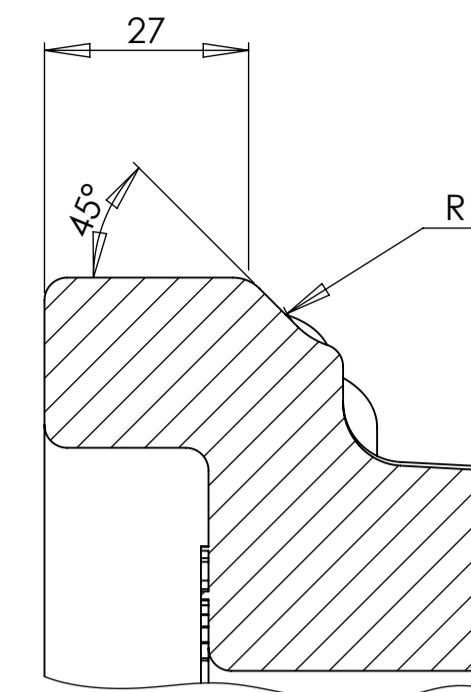
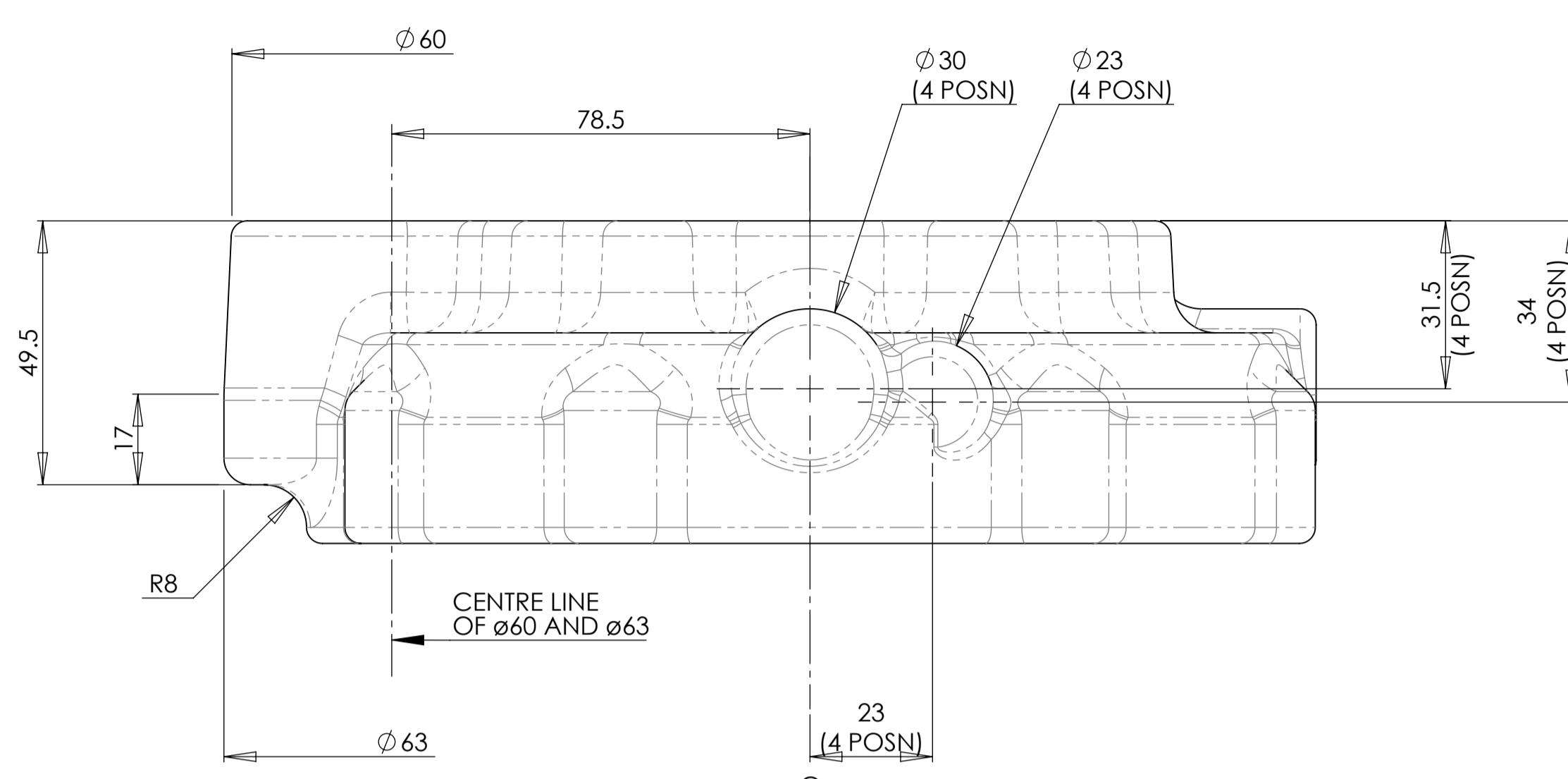
DRG. NO.  
X05J0451030C

DO NOT SCALE  
If in doubt ask.

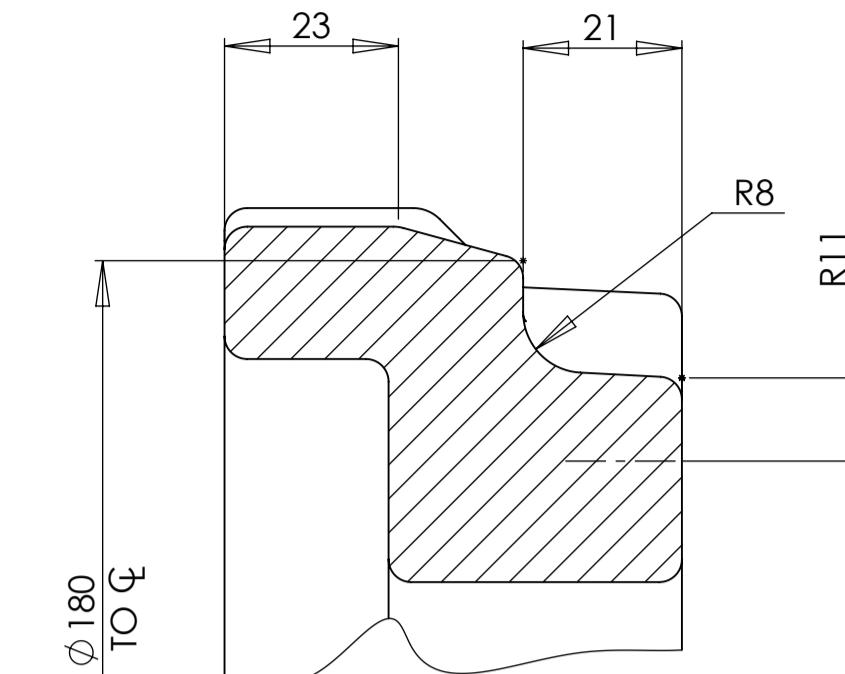


Casting tolerances to ISO 8062-3: 2007 - Min CT 8  
Angular  $\pm 0.5^\circ$   
Unless otherwise stated.

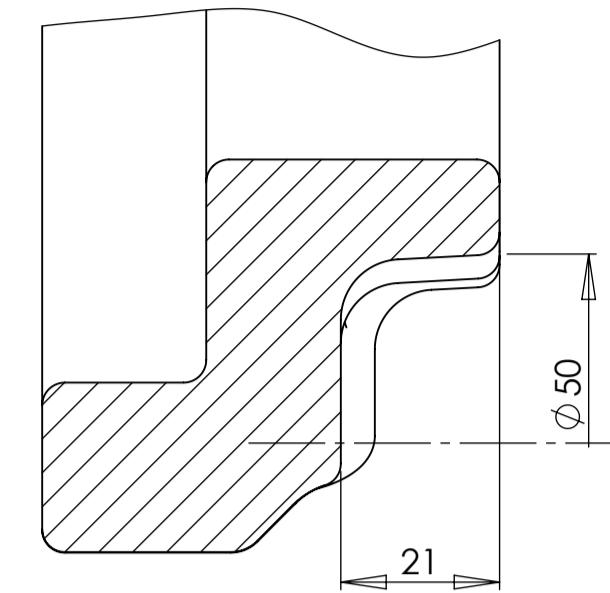
Remove All Excess Material, Runners and Riser Heads.  
All Dimensions In mm.



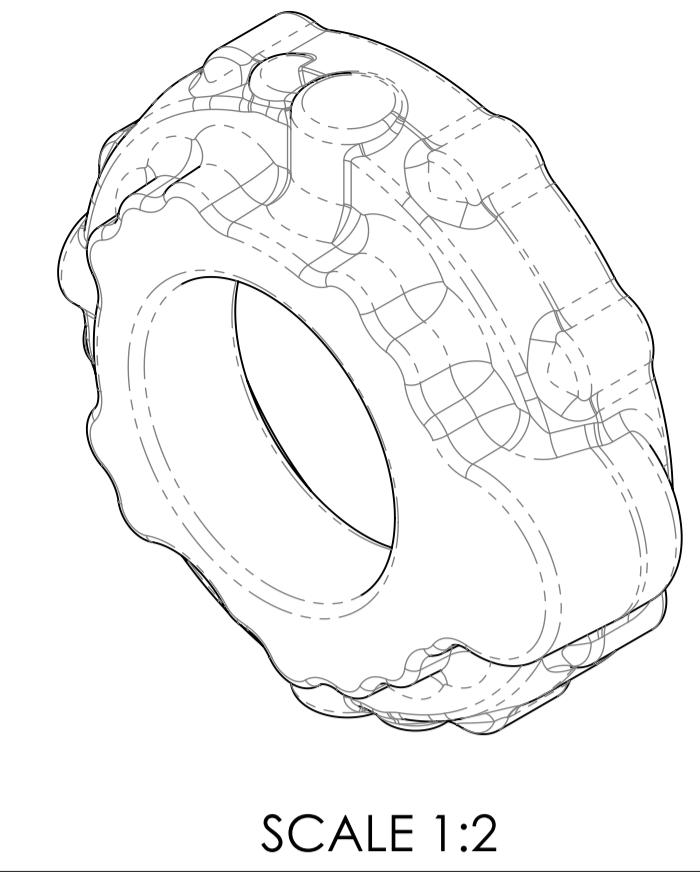
SECTION Y-Y  
8 POSN



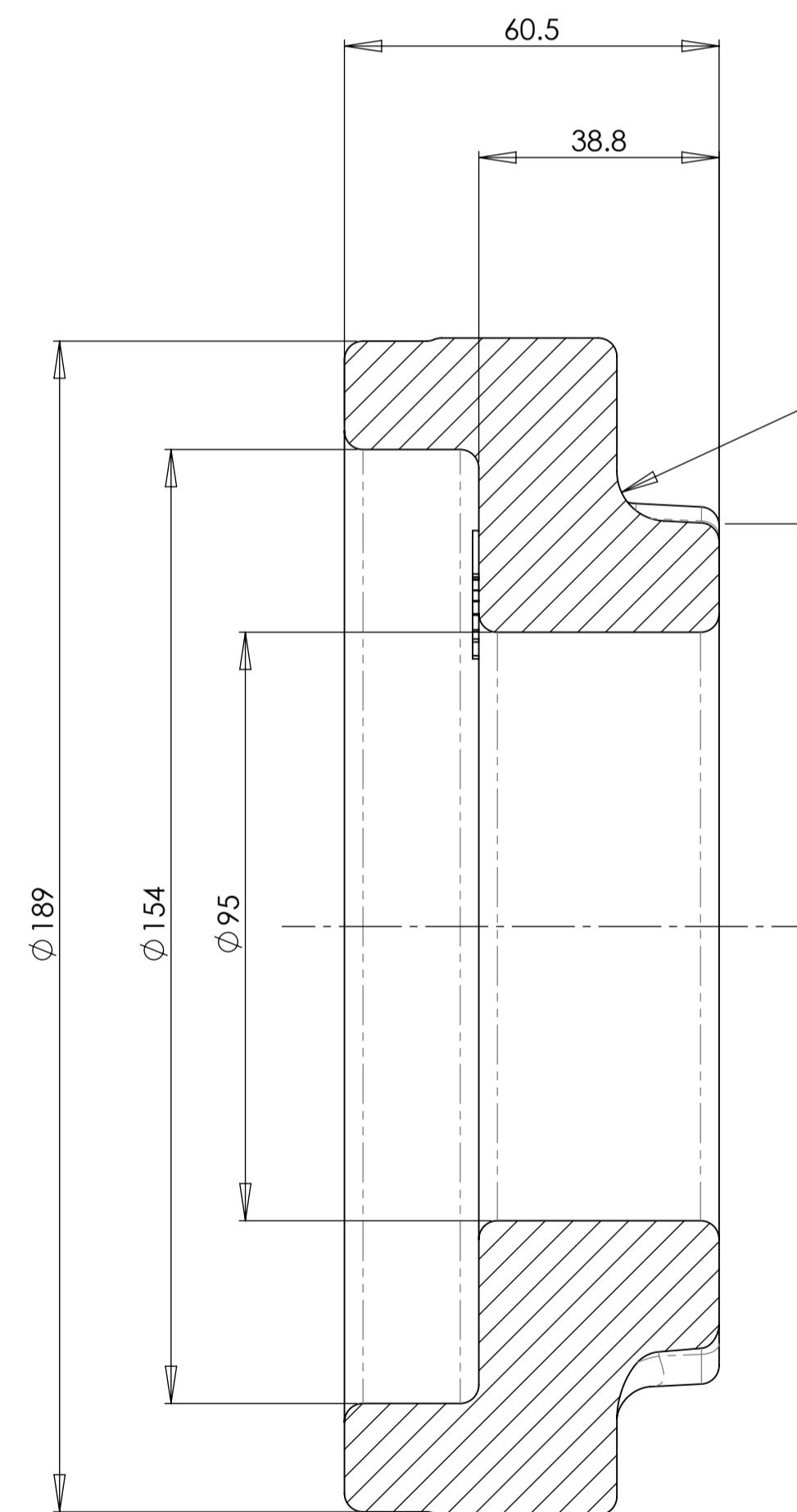
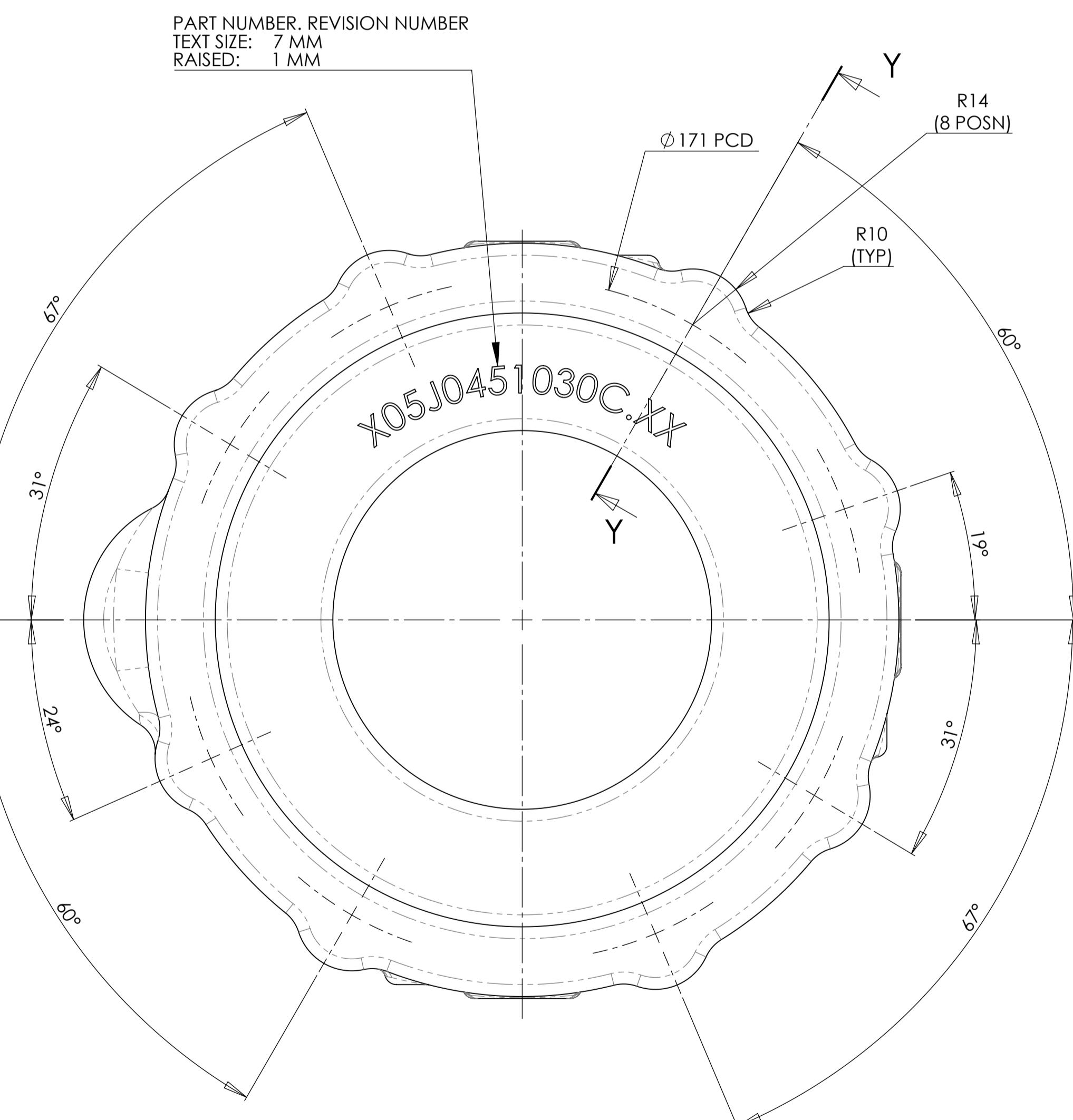
SECTION X-X



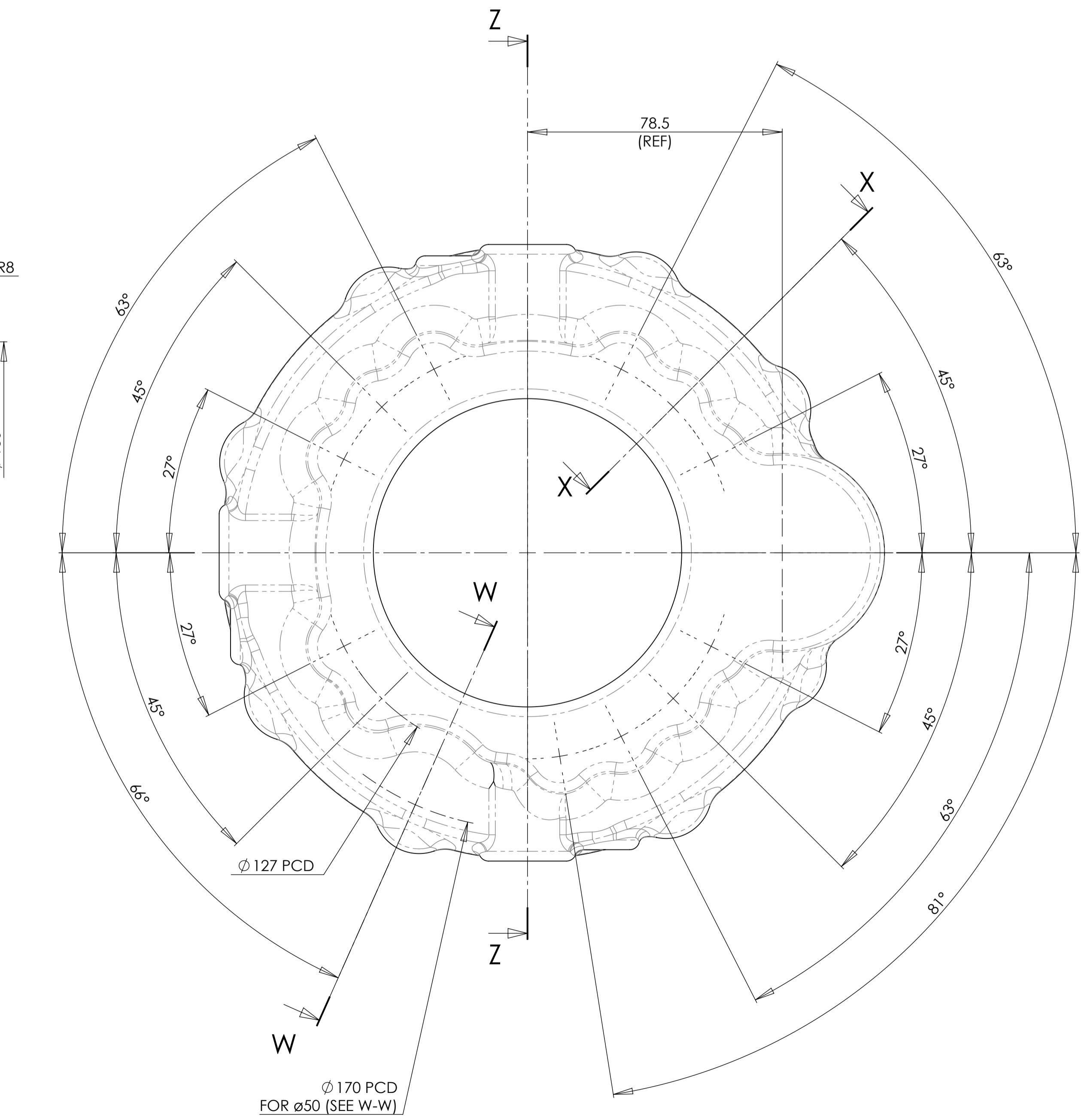
SECTION W-W



SCALE 1:2



SECTION Z-Z



NOTES:

- 1.) MISSING DIMENSIONS TO BE RETRIEVED FROM THE 3D MODEL APPLYING  $\pm 1$  mm DEVIATION.
- 2.) PARTS TO BE SUPPLIED DEBURBED AND RUST FREE.
- 3.) UNSPECIFIED RADII TO BE 3 mm.
- 4.) UNSPECIFIED DRAFT ANGLE TO BE 3°
- 5.) MATERIAL CERTIFICATE TO BE AVAILABLE FOR EACH BATCH.