

DIM. AND TOL

UNLESS OTHERWISE SPECIFIED:

MACHINE ALLOWANCE

FILLETS R 2

CORNERS R 2

3



DRAFT EXT

2° INT

1°

WALL THICK

BSC

4

3 MIN

D	X	Y	Z
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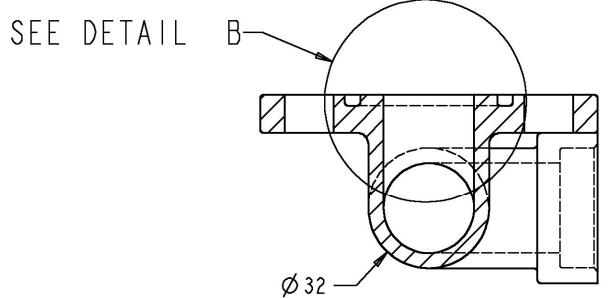
D	4	A	B/C
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DATUMS

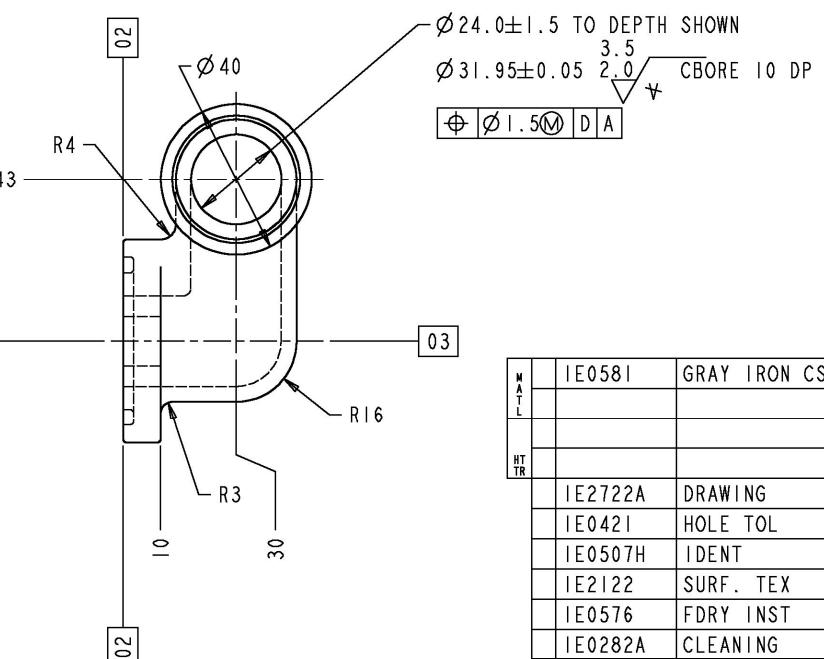
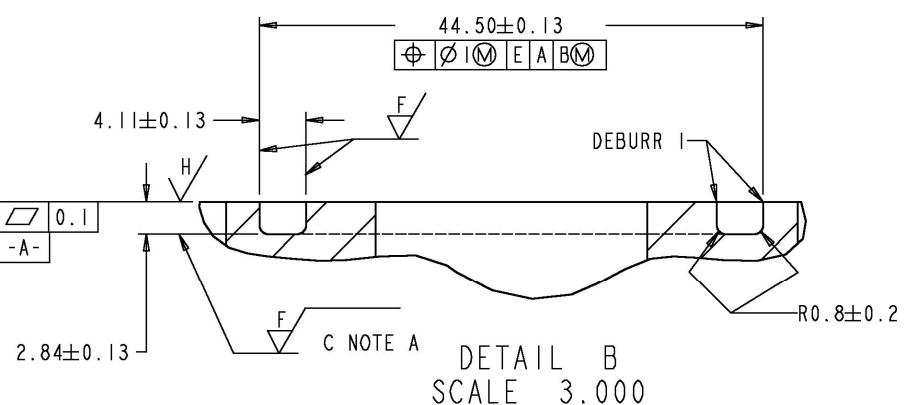
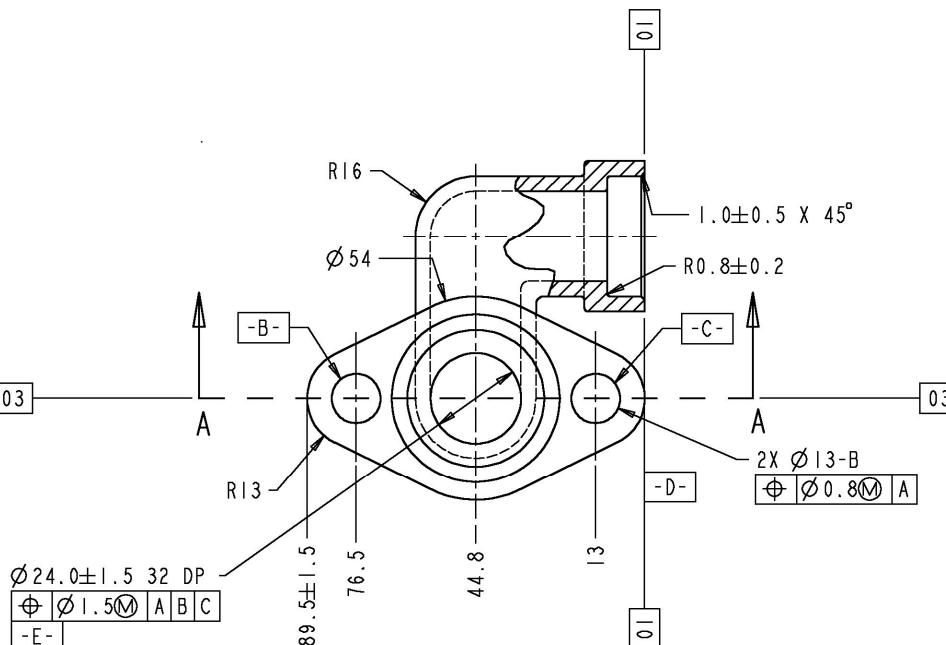
&amp;

ESTAB BY

DATUM TARGETS ON ROUGH SURFACE



SECTION A-A



NOTE A: NO RADIAL CHATTER MARKS

MATERIAL	IE058I	GRAY IRON CSTG
HT TR		
IE2722A	DRAWING	
IE042I	HOLE TOL	
IE0507H	IDENT	
IE2122	SURF. TEX	
IE0576	FDRY INST	
IE0282A	CLEANING	
IE001I	INTPR & TOL	
SPEC NO.		NAME
IN PROCESS	PROD.	OTHER
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN mm		
DIMENSIONS W/O TOL ARE BASIC		
THIRD ANGLE PROJECTION	SHEET 1 OF 1	
DWG CONTROL	A354	
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VFR	CHG	
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