

DIM. AND TOL



UNLESS OTHERWISE SPECIFIED:

MACHINE ALLOWANCE 3 ✓

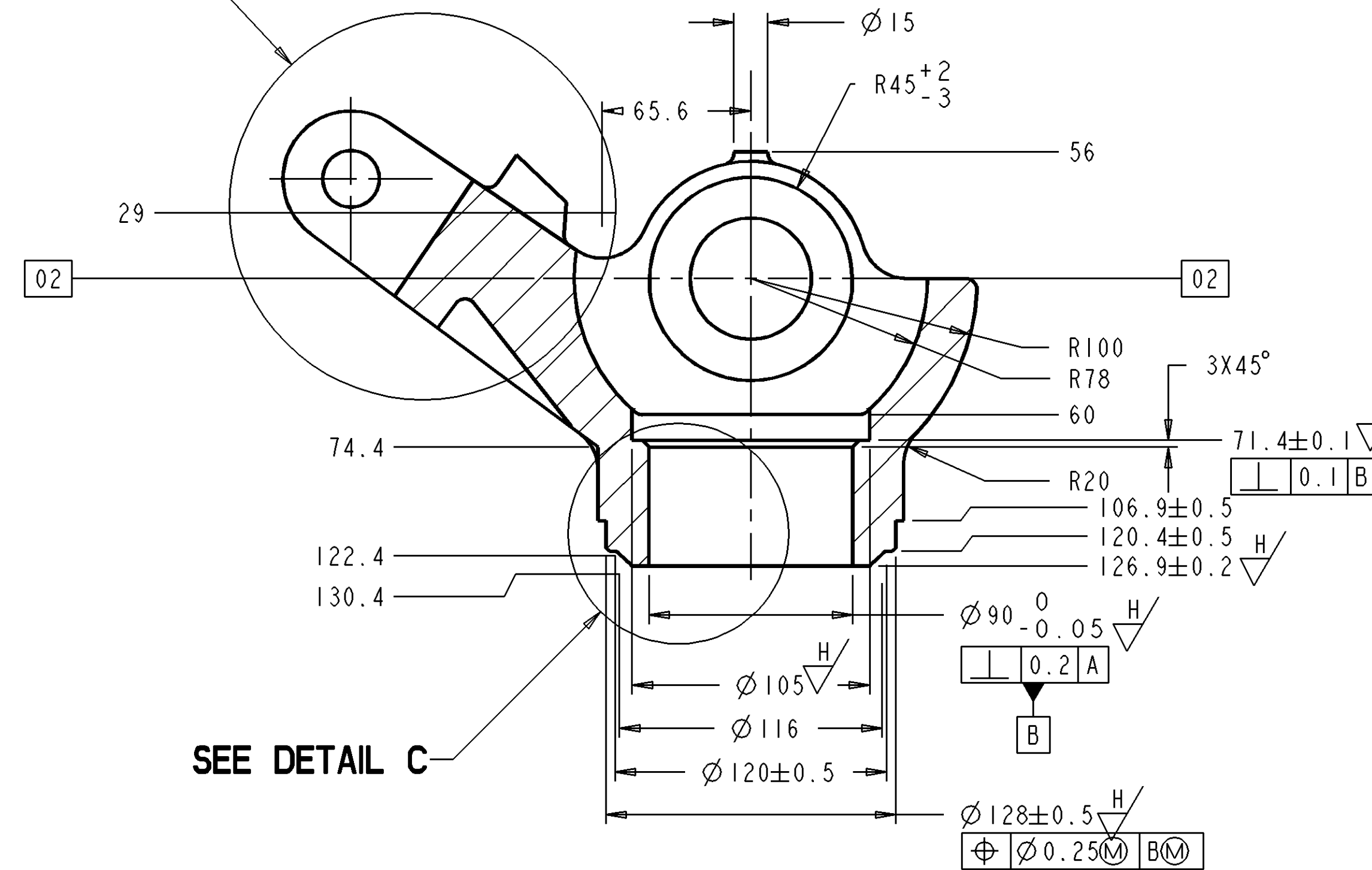
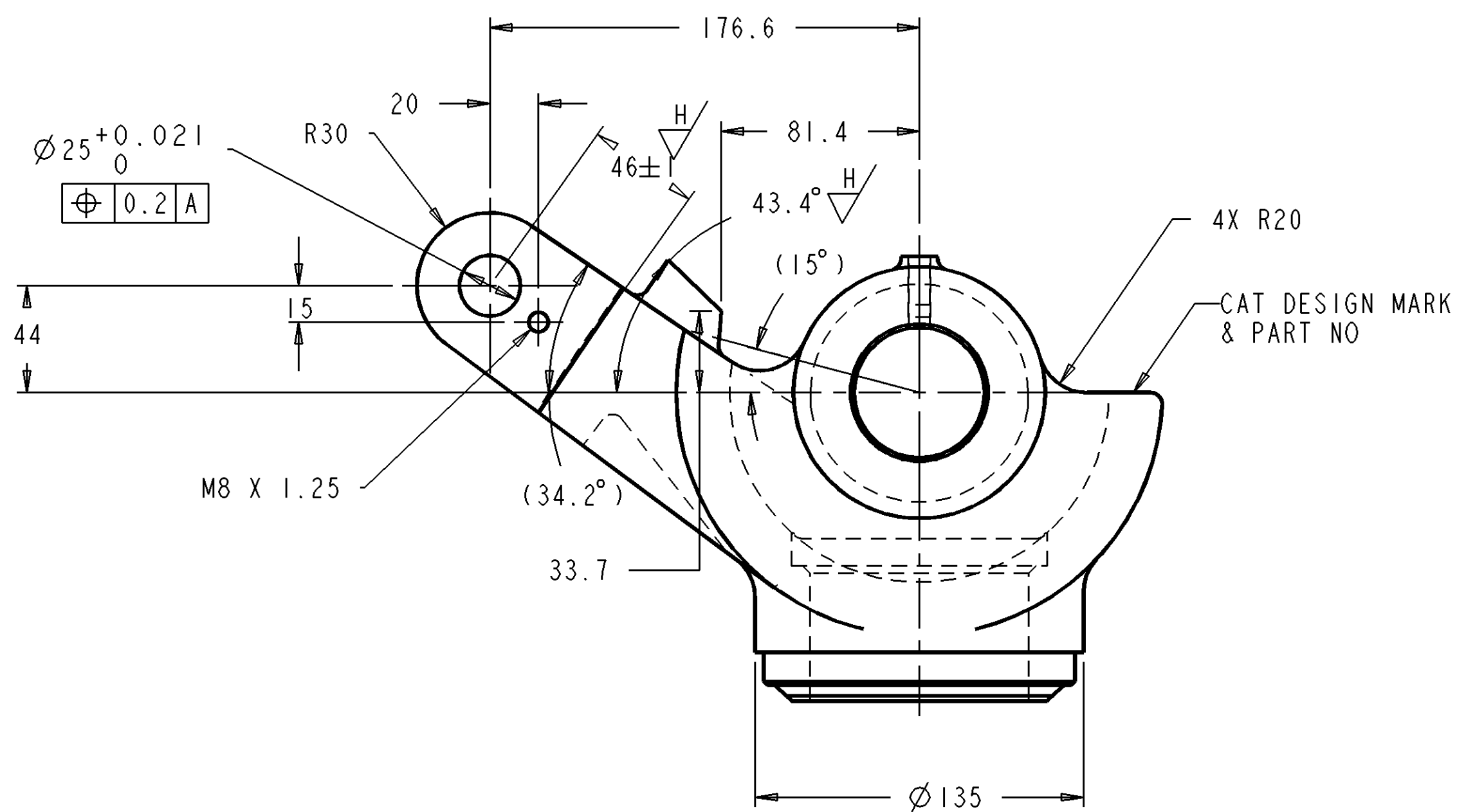
FILLETS R 5 CORNERS R 5

DRAFT EXT 1 ° INT 3 °

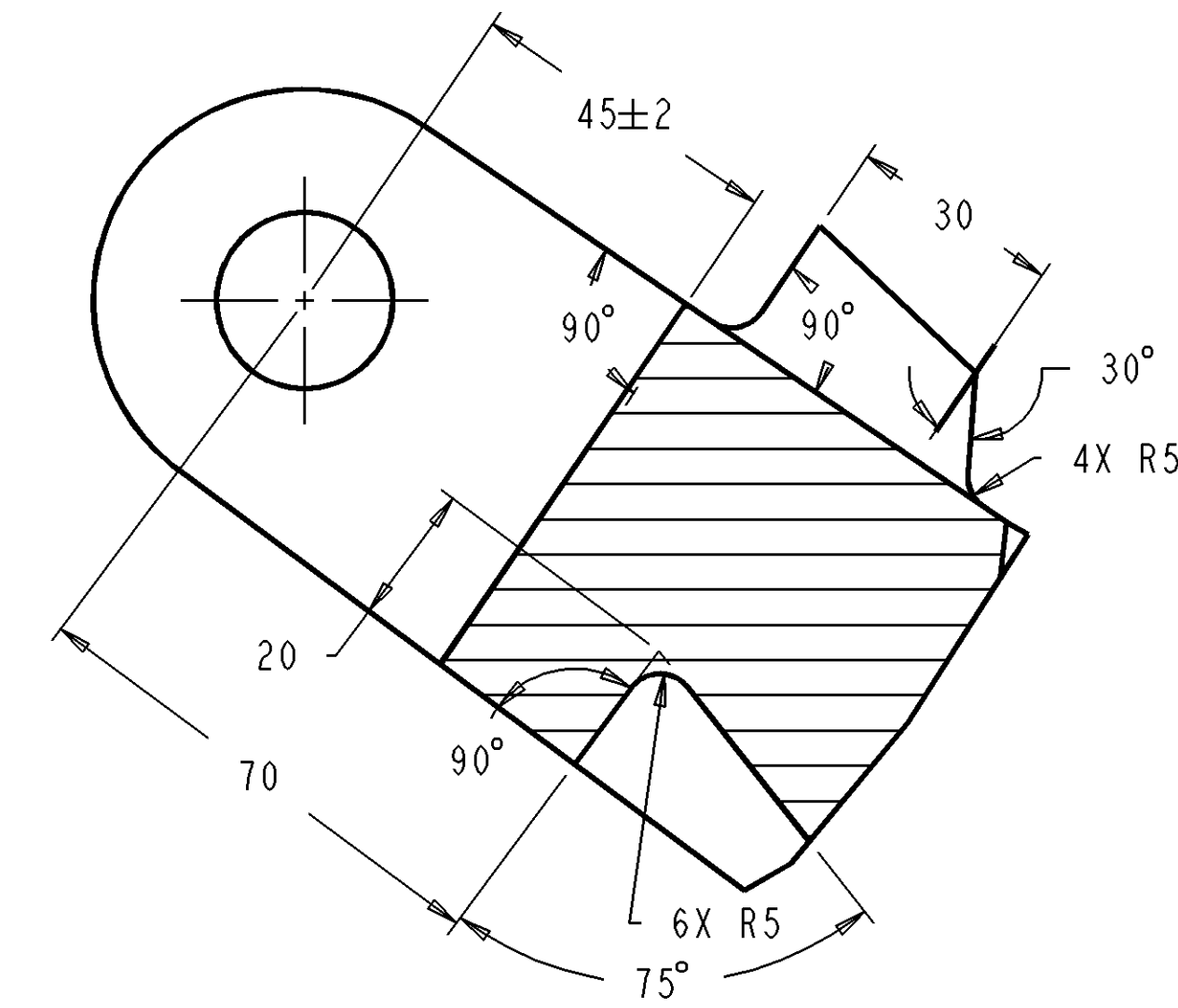
WALL THICK 22 BSC 20 MIN

	4	XYZ		5	A B
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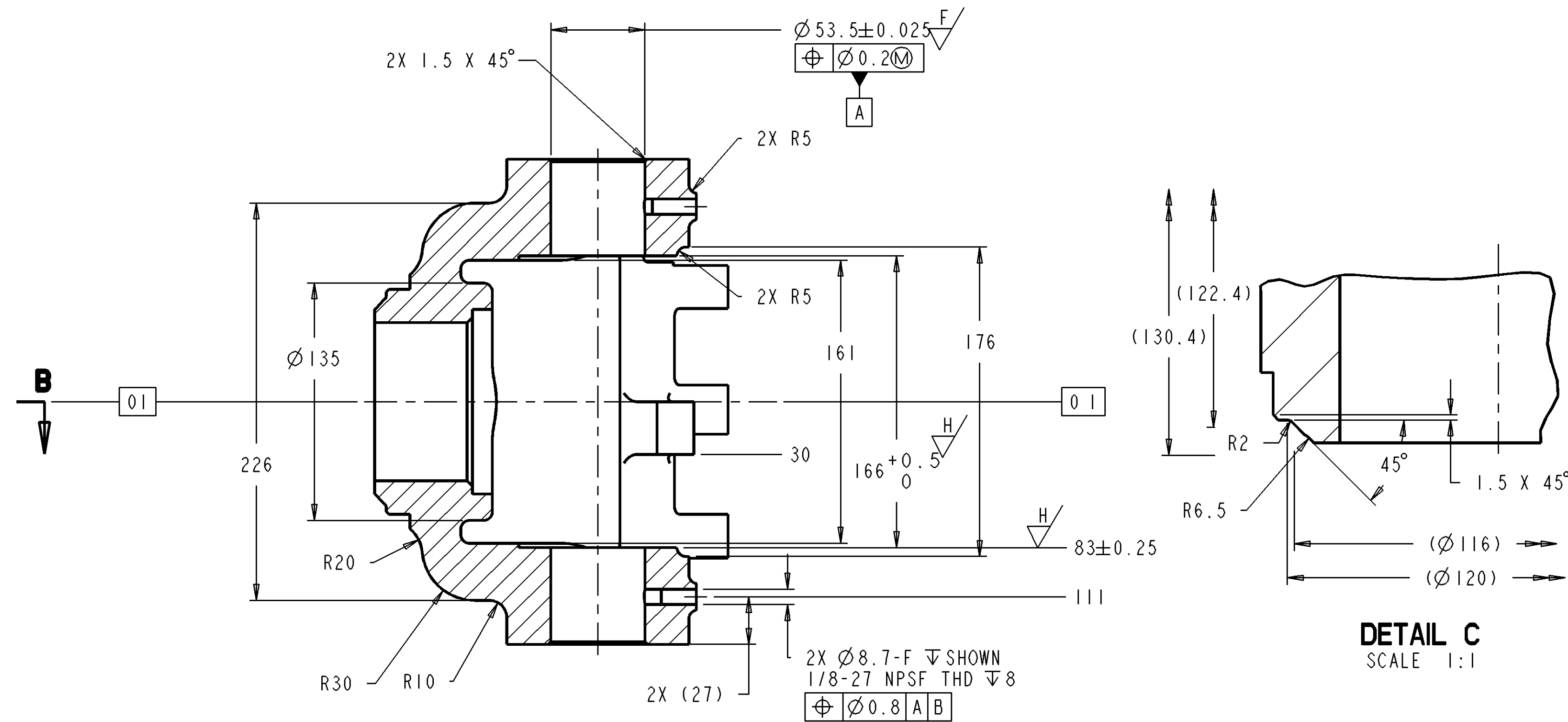
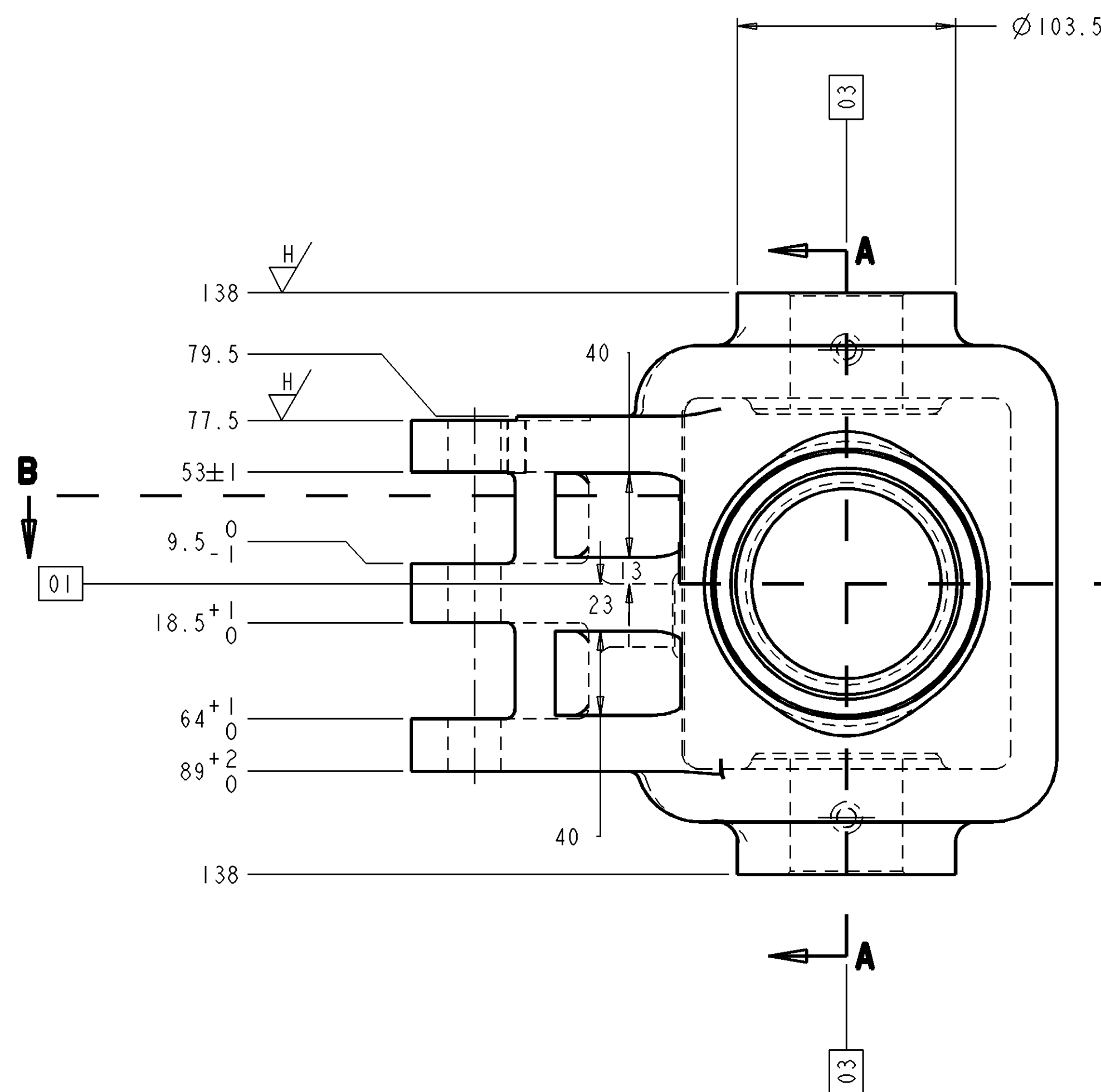
DATUMS X, Y & z ESTABLISHED BY
DATUM TARGETS ON ROUGH SURFACE



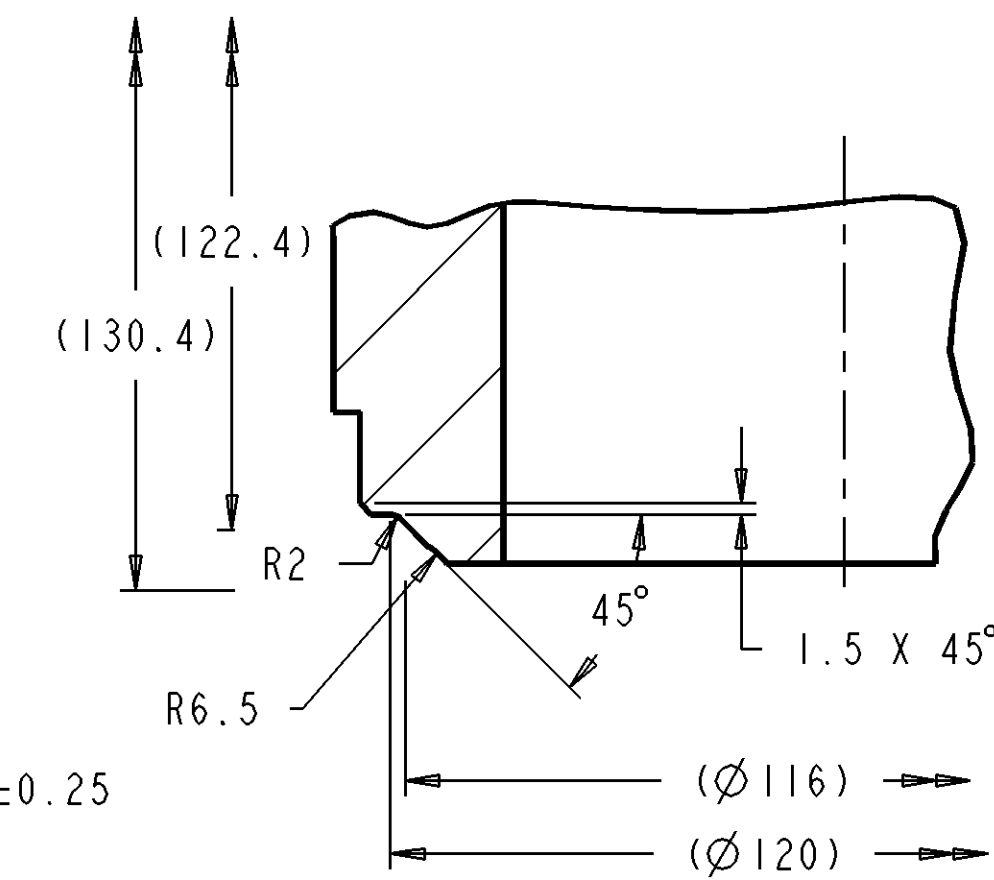
SECTION B-B



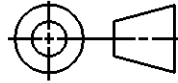
DETAIL D
SCALE 1:1



SECTION A-A



DETAIL C
SCALE 1:1

W A L L	IE0596A	DCTL IRON CSTG		
H T R				
N O T E	IE2722A	DRAWING		
	IE2650	THD		
	IE2122	SURF. TEX		
	IE0576A	FDY INST		
	IE0507D	IDENT		
	IE0421	HOLE TOL		
	IE0013Y	CONFIDENTIALITY		
	IE0012A	INTERPRETATION		
	IE0008	THD		
	IE0011	INTPR & TOL		
Caterpillar: Confidential Yellow				
	PROD.	<input checked="" type="checkbox"/> OTHER		
UNLESS OTHERWISE SPECIFIED		VERSION	PRIMARY	<input checked="" type="checkbox"/>
DIMENSIONS ARE IN mm		TYPE	SECONDARY	
DIMENSIONS W/O TOL ARE BASIC				
	THIRD ANGLE PROJECTION	SHEET	OF	
		DWG CONTROL CH218		
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SPINDLE -RH				
417-4765				
	VER	CHG		
	D	02		D

UNLESS OTHERWISE SPECIFIED
ALL RADIUS TO BE R5