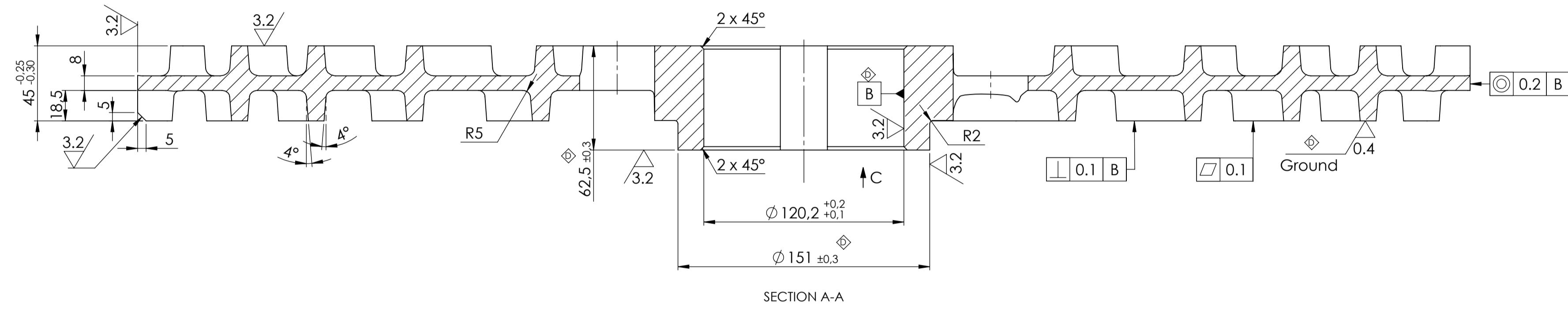
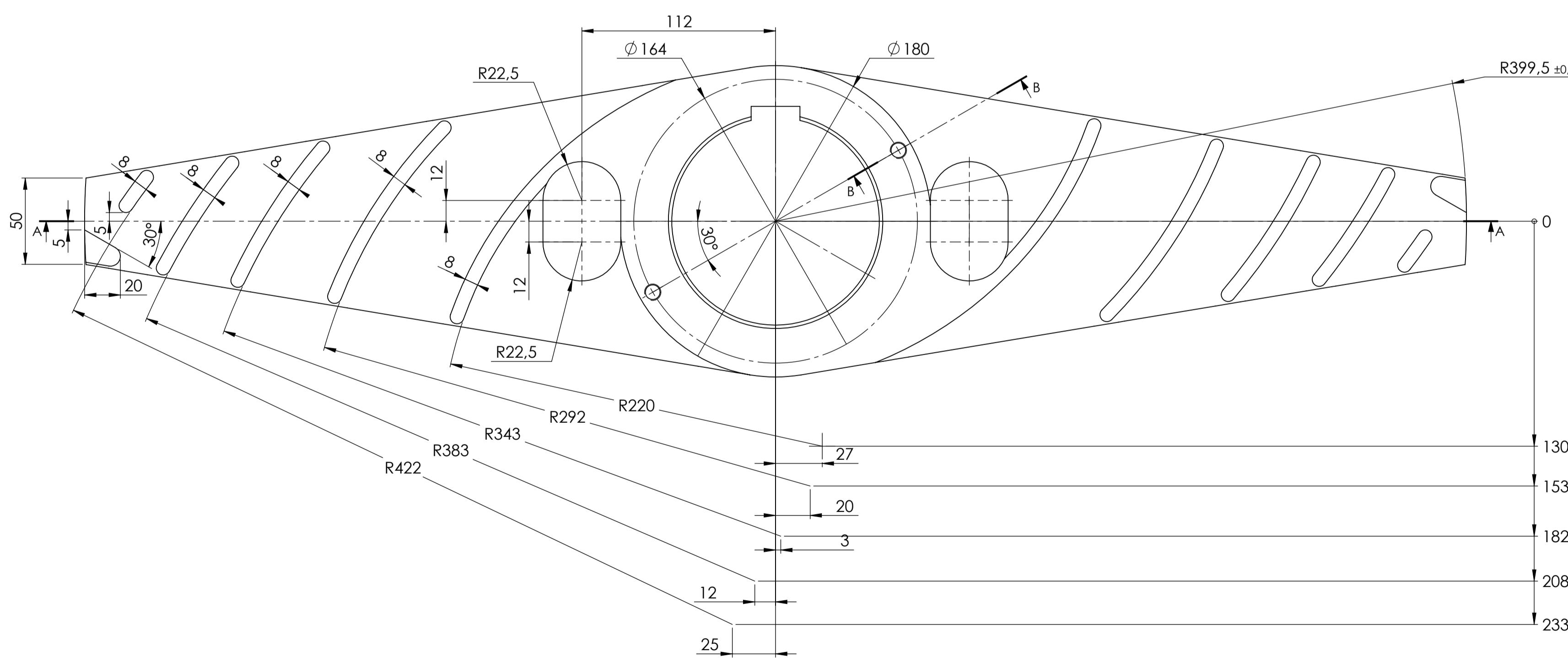


Distance of clearance for grinding process is 15 mm  
Depth is 0,2 mm

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## SECTION A



Rev.D: Max. hardness added, bottom side ground finish added, tolerances changed, datum reference changed.

Dimensions without indications of tolerance according to DS/ISO 2768 mK

◇ Brinell Hardness ≤ 160 HB  
Tested according to ISO 6506-1:2005

General tolerance for casting : GTB 16.  
Same winglayout on top and bottom side.

Finish		Material EN-GJS-400-15(GGG40)	Dimension 799x180x62,50		
			Scale 1:2	Eur.proj. 	Type <b>AMC/SNE</b>
				Replaces:	
				Replaced by:	
Scraper Wing Bottom 2-arm 0° - Ø799 Skrabevinge Bund 2-arm 0° - Ø799		Approval date 2021-01-13	App. by odo	Status <b>Approved</b>	
		Drawing date 2021-01-13	Drw. by 2222	F. Drawing No. <b>1296070</b>	Variant name
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