




DIM. AND TOL  
UNLESS OTHERWISE SPECIFIED:

MACHINE ALLOWANCE 3 

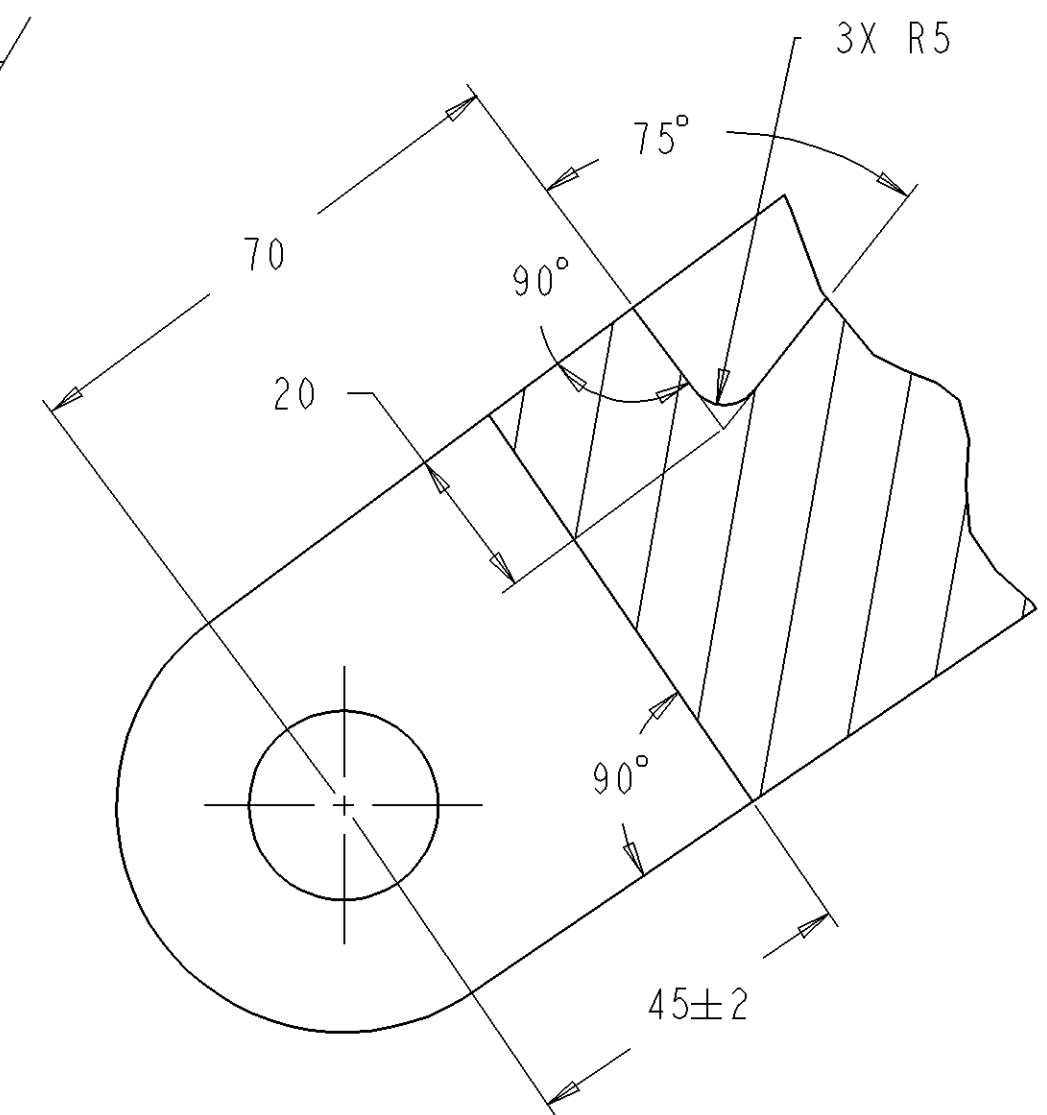
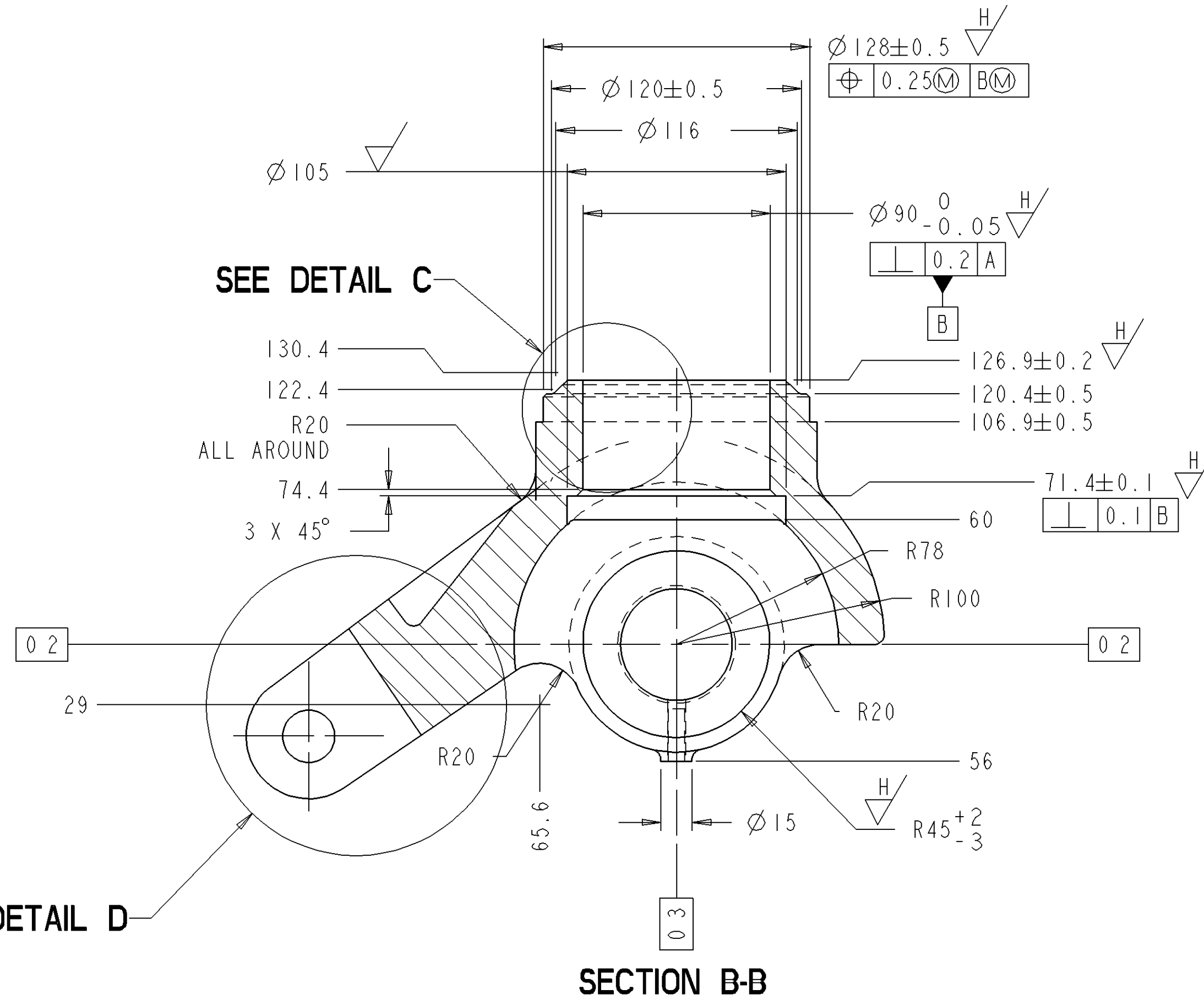
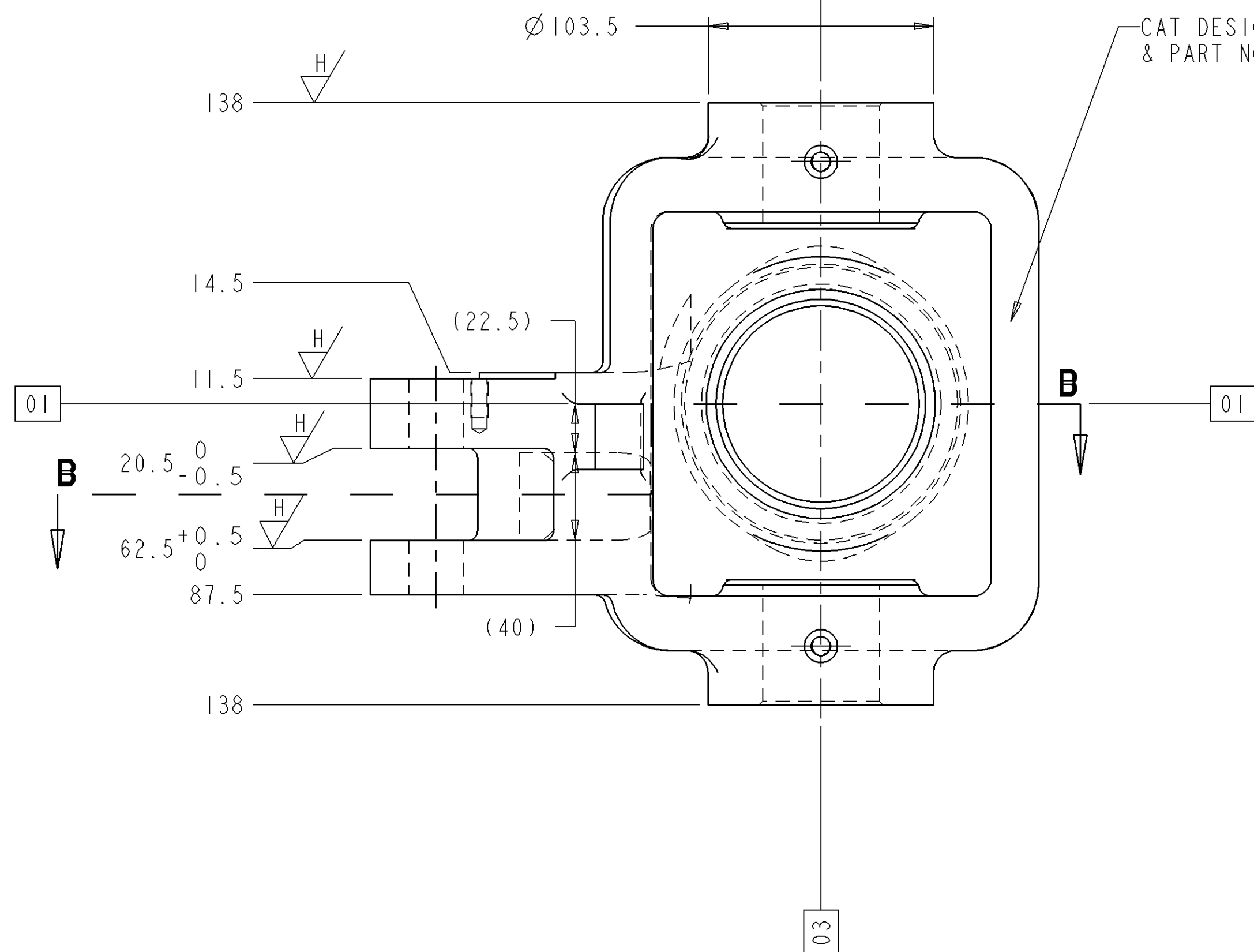
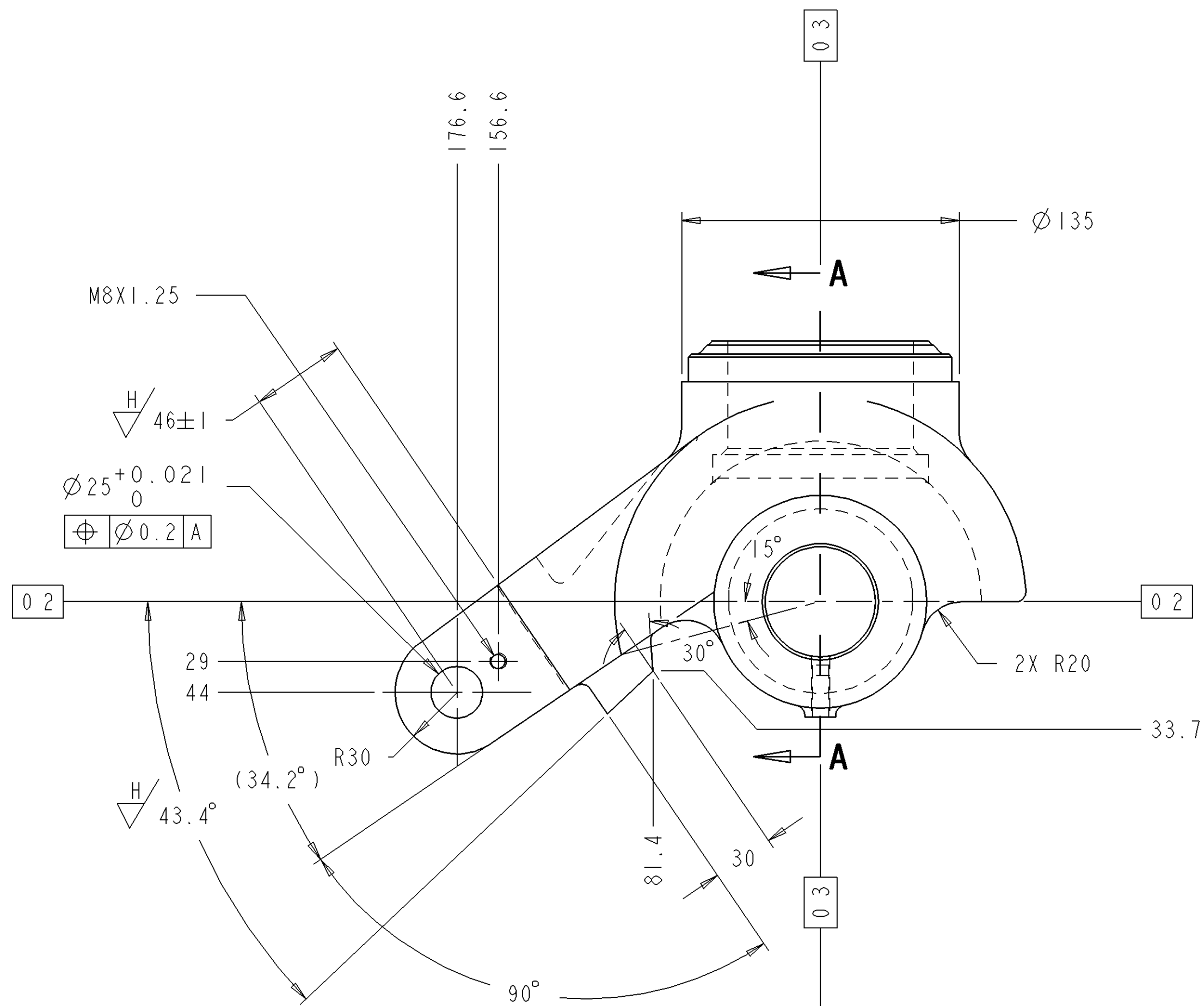
FILLETS R 5                      CORNERS R 2

DRAFT EXT 1°                      INT 3°

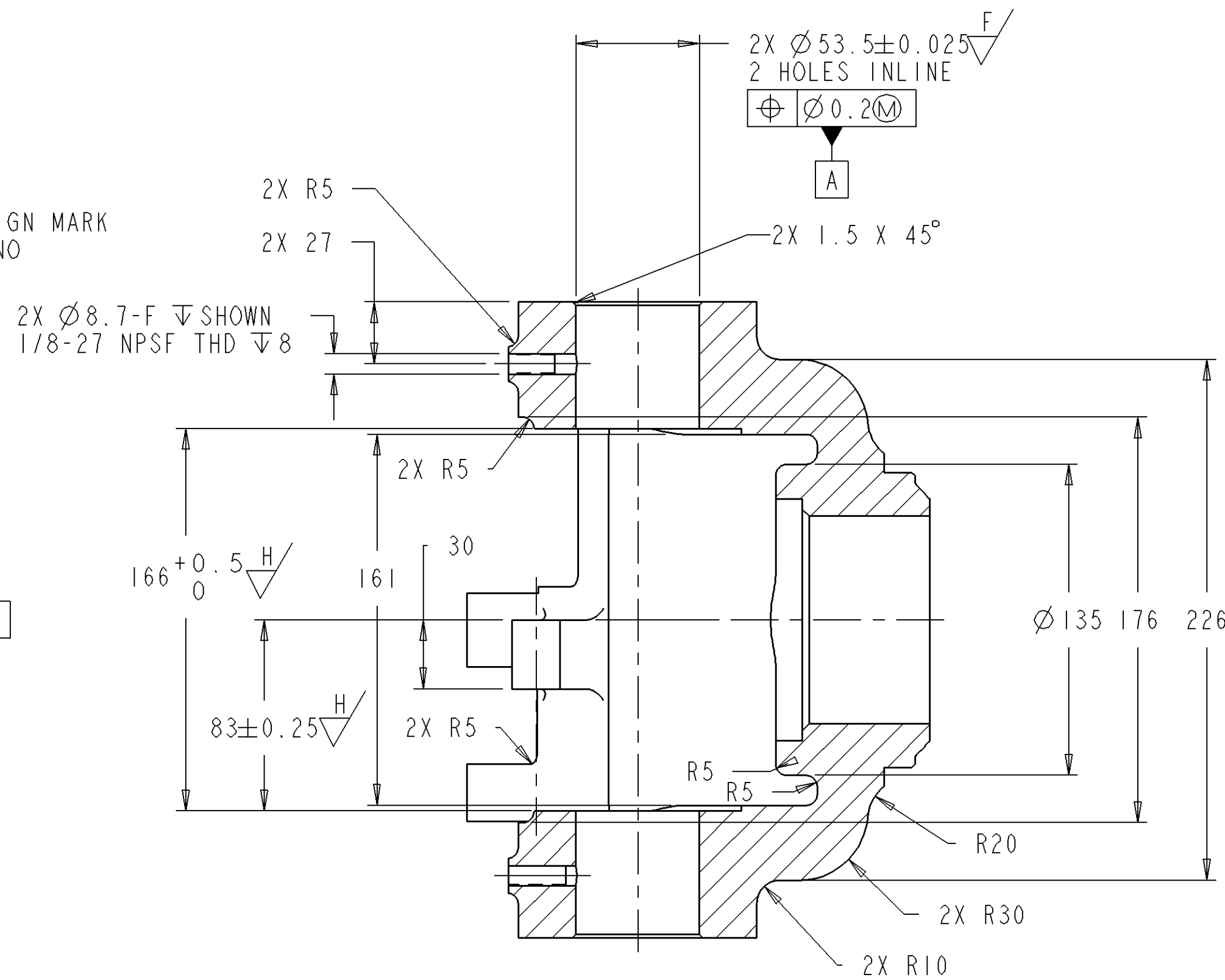
WALL THICK 22 BSC              20 MIN

	4	X	Y	Z		5	A	B
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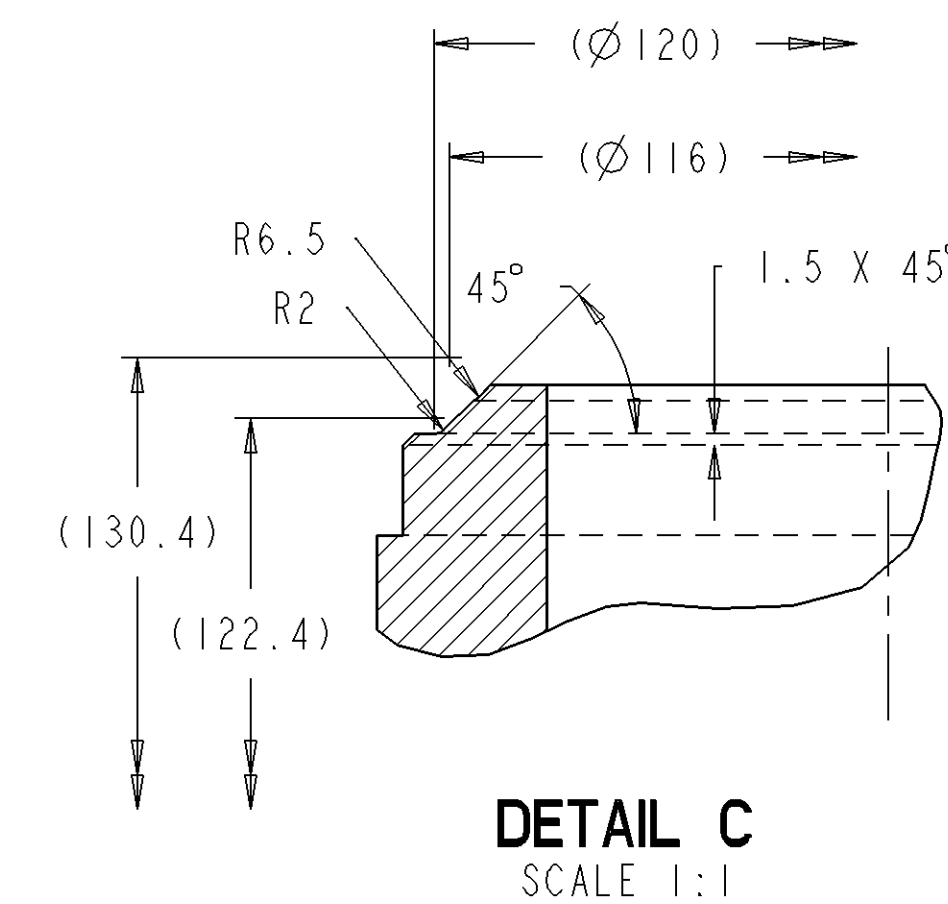
DATUMS X,Y & Z ESTABLISHED BY  
DATUM TARGETS ON ROUGH SURFACE



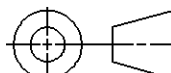
**DETAIL D**  
SCALE 1:1



**SECTION A-A**



**DETAIL C**  
SCALE 1:1

M A T T E R I A L	1E0596A	DCTL IRON CSTG		
H T T R				
	1E2722A	DRAWING		
	1E2650	THD		
	1E2122	SURF. TEX		
	1E0576A	FDRY INST		
	1E0507D	IDENT		
	1E0421	HOLE TOL		
	1E0013Y	CONFIDENTIALITY		
	1E0012A	INTERPRETATION		
	1E0008	THD		
N O T E	1E0011	INTPR & TOL		
	<b>Caterpillar: Confidential Yellow</b>			
	PROD.	X	OTHER	
UNLESS OTHERWISE SPECIFIED		VERSION	PRIMARY	X
DIMENSIONS ARE IN mm		TYPE	SECONDARY	
DIMENSIONS W/O TOL ARE BASIC				
	THIRD ANGLE PROJECTION	SHEET	OF	
		DWG CONTROL	CH218	
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SPINDLE-LH				
		VER	CHG	
417-4763		D	02	D