R Chart
for Airfoil Cross−Flow MAX fake part

Group summary statistics

Group

Number of groups = 4155
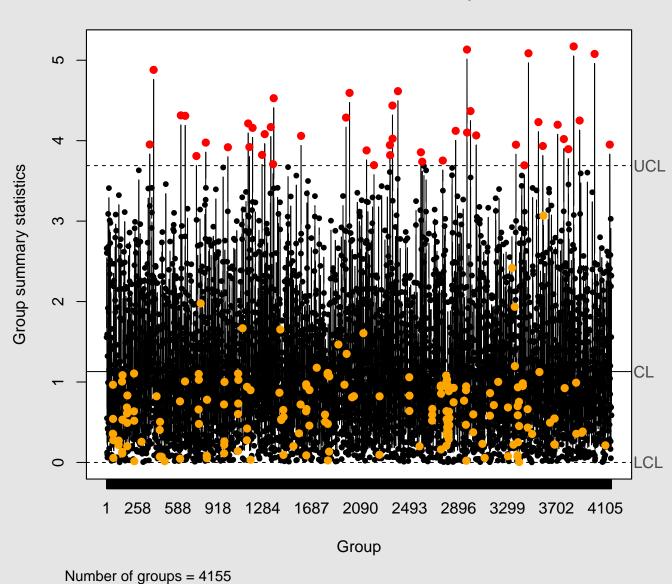Center = 1.129412   LCL = 0   Number beyond limits = 45
StdDev = 1.001251   UCL = 3.690122   Number violating runs = 175