ACME-Flying Use Case

Contents

- Domain characteristics
- Data sources
- Analytical software

DOMAIN CHARACTERISTICS

Company characteristics

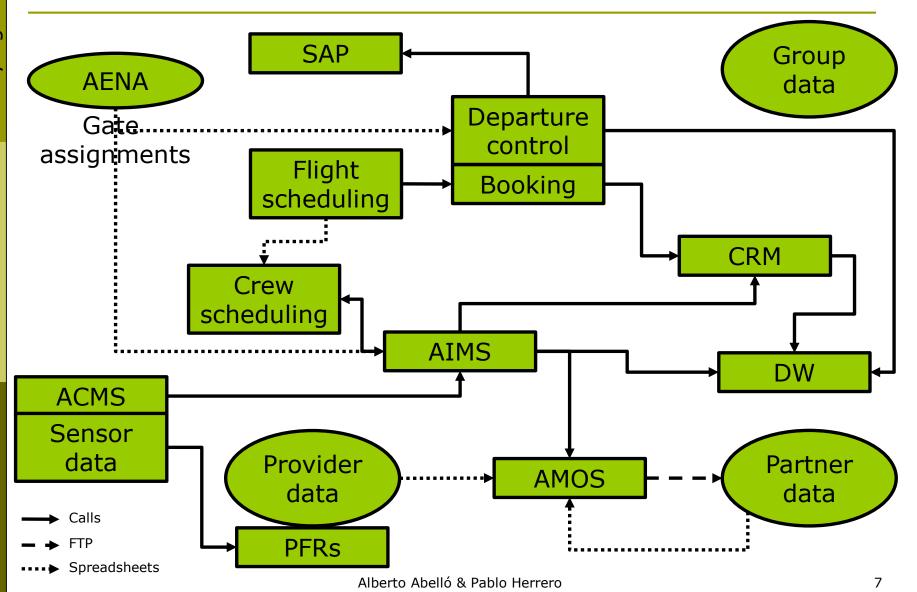
- □ Planes: 125
- Destinations: 120
- Flights:
 - Per day: ~700
 - Per year: ~300.000
- Post-Flight Report events
 - Per year: ~1.000.000
- Maintenance events:
 - Per year: ~13.000
 - ~10.000 Delays (non-programmed short)
 - ~2.400 Aircraft On Ground (non-programmed long)
 - ~350 Maintenance (programmed short)
 - □ ~100 Revision (programmed long)

Difficulties of the analysis

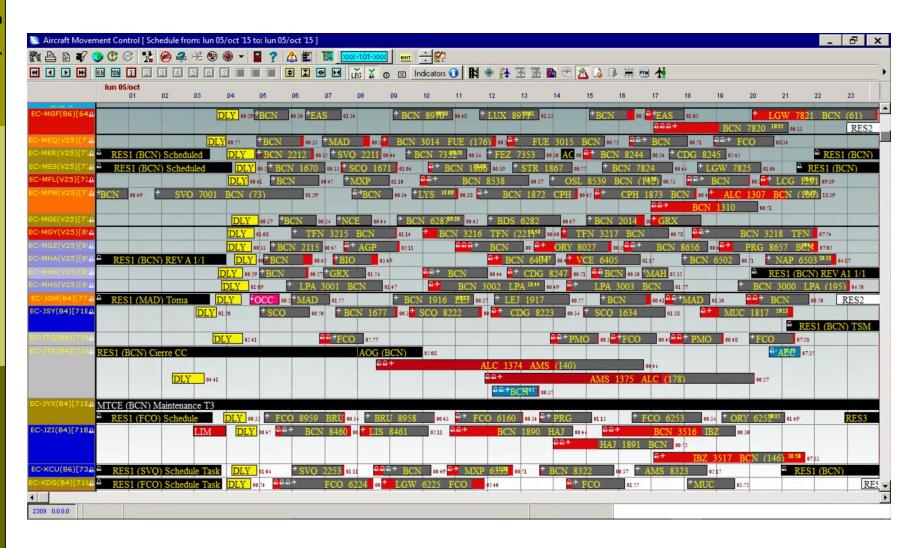
- Each plane is unique
 - Hard to train because of lack of data
- Heterogeneous information
 - Different sources
 - Different data types
 - Binary, numeric, photographs, video

DATA SOURCES

Systems diagram



Air Information Management System (I)



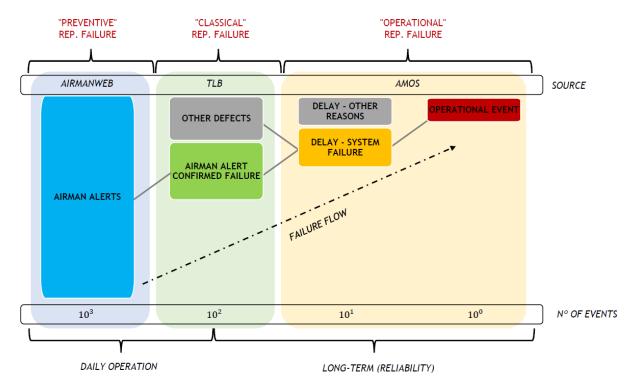
Air Information Management System (II)

Aircraft slot Aircraft Registration Slot Start (Scheduled Time Departure) Slot End (Scheduled Time Arrival) **Flights** FlightID Date-Origin-Destination-FlightNumber-AircraftRegistration Arrival Airport Departure Airport Departure Time (actual) Comes directly from ACMS Arrival Time (actual) **Aircraft** Comes directly from ACMS slot Cancelled(Boolean) Delay code (defined by IATA) **Passengers** CabinCrew FlightCrew Flight Maintenance Buffer Spare Maintenance Programmed (bool) Buffer (likely use)

Spare/backup (unlikely use)

Maintenance flow





Sensors (provided by Teledyne)

- Aircraft Condition Monitoring System
 - Technology: Radio frequency (ACARS)
 - Number of sensors per plane: 400
 - Usage: Critical messages (e.g., touch-down)
 - Sampling Frequency: 1-3 times per flight
- DAR
 - Technology: 3G/SSD
 - Number of sensors per plane: 400 (same as above)
 - Usage: Non-critical messages (e.g., valve pressure)
 - Sampling Frequency: sub-second
- FOMAX
 - Technology: 4G
 - Number of sensors per plane: 24.000
 - Usage: Monitoring of aircraft subsystems
 - Sampling Frequency: sub-second
 - Size: 10GB per flight-hour

Post-Flight Report

- Sensor Events
 - Manufacturer Serial Number
 - Timestamp
 - Sensor
 - Value



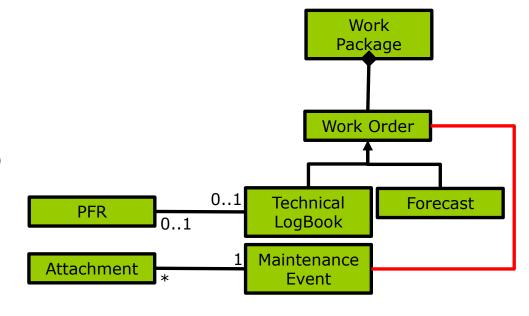
- Post-Flight Events
 - Aircraft Registration
 - Timestamp
 - Aircraft Subsystem ID (ATA code)
 - Kind of event (fault/warning)
 - Standard Message

Aircraft Maintenance Operation System (I)

- Work Orders
 - Work Order ID
 - Aircraft Registration
 - Execution date
 - Execution place
 - Subclasses (flagbased)
- Forecasted Orders (scheduled)
 - Deadline date
 - Planned date
 - Frequency (per #flights, per #days, #Miles)
 - AircraftSubsystemID (ATA)
 - ManHours forecasted
- TLB Orders (unscheduled)

(correspond to faults in PFR)

- Due date
- Deferred (Boolean)
 - MEL cathegory (3/10/30/120 days)
- Registrar (PIREP/MAREP)
 - Personnel ID (Maintenance or Pilot)
- Maintenance Events
 - Maintenance Reference (ID)
 - Aircraft Registration
 - AirportID
 - AircraftSubsystemID (ATA)
 - Timestamp
 - Duration
 - Subclasses (flagbased)
 - Delays/Safety
 - FlightID
 - DepartureDate
 - DelayCode (IATA)
 - Aircraft On Ground (AOG)/Maintenance/Revision



Aircraft Maintenance Operation System (II)

Operational interruptions (OI) Work Cancellation generating (not really recorded here) **Package** Delay generating 0..1 Duration: Minutes (Very short term) Scheduled: No Frequency: 10.000/year Work Order Safety concern generating (Return to Parking, Aborted Take Off, In Flight Turn Back, Flight Diverting) **Duration: Undetermined** 0..1**Technical Forecast** Scheduled: No **PFR** LogBook Frequency: 365/year Aircraft Out of Service (AOS) Maintenance **Attachment** Aircraft On Ground (AOG) **Event Duration: Hours** Scheduled: No Frequency: 2.400/year OI Maintenance Duration: Hours to one day (short term) Scheduled: Yes Frequency: 344/year Delav Safety **AOS** Revision Duration: Days to one month (long term) Scheduled: Yes Frequency: 107/year Maintenance **AOG** Revision

0..1

1..*

KEY PERFORMANCE INDICATORS

Aircraft utilization metrics

- Flight Hours (FH)
 - Airborne time, i.e. wheels-off to wheels-on
- Flight Cycles (TO)
 - Number of Take off
- Aircraft Days Out-of-Service (ADOS)
 - Cumulated elapsed time (measured in days) that an operational aircraft was unavailable for aircraft operations due to the requirement to perform scheduled or unscheduled maintenance
 - Aircraft Days Out-of-Service Scheduled (ADOSS)
 - Cumulated elapsed time (measured in days) that an operational aircraft was unavailable for aircraft operations due to the requirement to perform scheduled maintenance
 - Aircraft Days Out-of-Service Unscheduled (ADOSU)
 - Cumulated elapsed time (measured in days) that an operational aircraft was unavailable for aircraft operations due to the requirement to perform unscheduled maintenance
- Aircraft Days In-Service (ADIS)
 - Cumulative elapsed time (measured in days, potentially with decimals) that an aircraft was used in aircraft operation (inflight or ready for flight) and not undergoing maintenance (this is the complementary of ADOS)
- Daily Utilization (DU)
 - The ratio between the number of hours for a given period and the number of aircraft in-service for the same given period FH/ADIS
- Daily Cycles (DC)
 - The ratio between the number of take-offs for a given period and the number of aircraft in-service for the same given period TO/ADIS
- Delay Rate (DYR)
 - Delay Rate is the number of delays (between 15 minutes and 6 hours) incurred per 100 departures (DY/TO)*100
- Cancellation Rate (CNR)
 - Cancellation Rate is the number of cancellations incurred per 100 departures (CN/TO)*100
- Technical Dispatch Reliability (TDR)
 - Technical Dispatch Reliability is the percentage of departures that do not incur a delay or cancellation $100 ((DY + CN) / TO) \times 100$
- Average Delay Duration (ADD)
 - Average Delay Duration is the number of minutes in average for all delays incurred per 100 departures
 (Sum of delay duration > 15 minutes and < 6 hours / Nbr of delay duration > 15 minutes and < 6 hours) x 100

LogBook metrics

- Report Rate (RR)
 - General
 - Report Rate per hour (RRh)
 - Number of entries in the logbook per flight hour
 RRh = 1000 x (logbook count)/(total flight-hours)
 - Report Rate per cyple (RRc)
 - Number of entries in the logbook per take off RRc = 100 x (logbook count)/(total departures)
 - Depending on the role of the person reporting
 - PIREP Rate (PRR)

```
PRRh = 1000 \times (Pilot logbook count)/(total flight-hours)
PRRc = 100 \times (Pilot logbook count)/(total departures)
```

MAREP Rate (MRR)

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MRRh = 1000 \times (Maintenance logbook count)/(total flight-hours)
MRRc = 100 \times (Maintenance logbook count)/(total departures)
```

Airbus

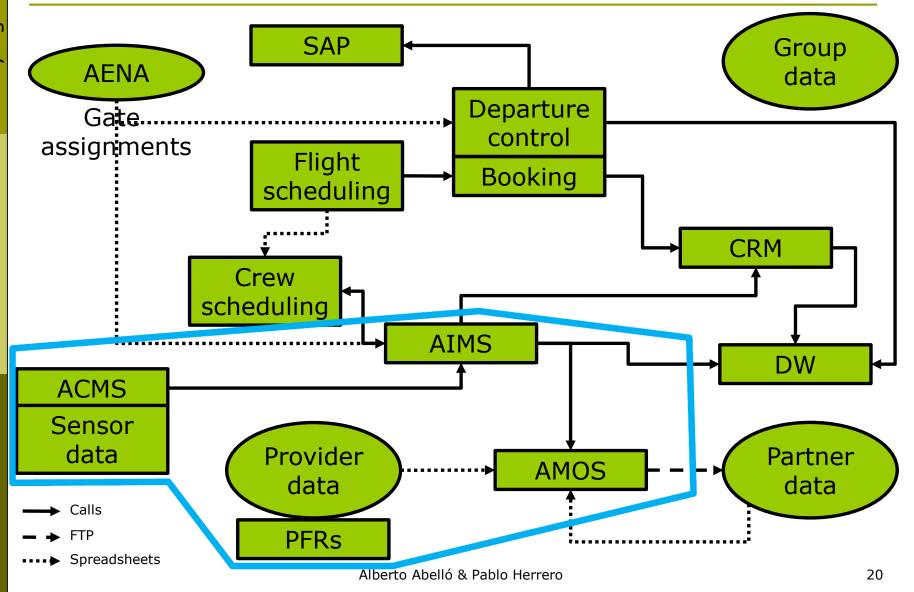
ANALYTICAL SOFTWARE

Skywise

"Extensible data pool that is harmonised to make it accessible to analytics which run across all of the inputs"

- Contains aircraft maintenance data
- SaaS
 - Multi-tenant
 - Web interface
- Features
 - Scalable
 - Standardized (allows comparison)
 - Ontological knowledge
 - Data governance
 - Regular daily extraction
 - Anonymized
 - Automatized

Relevant sources



Data flows frequency

Data Source		Airbus	Field Rep			Field Rep (if any) or Airline	Airline					CSD
Frequency		Email	Technical Message via Tech Request and validation in e- collection	E-collection (Field reps)	FSM template	ETOPS template	Spec 2000	DFT template	Misc. Files	Excel file	Airline DMC toolset	CDB template
	Events (Operational interruptions & Tech. Incidents)		D	D			D	D				
A/C Reliability	Flight hours and Take-offs per MSN (Tot and Rev)			М			М	М		М		
Relia	Technical logbook			W			W			W		
A/C	Aircraft days Out of service			М			М	М		М		
	Engine/APU removals details (Level 2)			W			W			W		
Compon	LRU removable details (Level 2) Components shop findings (Level 2)						W			W		
Con	Components shop findings (Level 2)						W			W		
	ETOPS Flight hours and Take-offs per MSN			М			М	М		М		
ETOPS	Routes					Υ						
ETC	Operator approval					Υ						
	Milestosnes and Certifications	OR										
ot Ct Mai	DMC Airline										Υ	
Fleet	Transfer of A/C								OR			OR
	Change of A/C status								OR			OR
FSM monthly	General information (Training, Operations, Engineering, Maintenance, Fuel, Services, OEB status)				M+20							

Data loading means

- Full Automatic Data Transfer
- Data Loading Interface
 - SPEC2000 files upload
 - Direct Excel extracts upload
 - Data File Transfer Template
- Manual Input by Airbus Field Service

Subsystems

Hubble

- Purpose: Search data
- User type: (new comer)

Monocle

- Purpose: Visualize and manage data flows (including code of transformation)
- User type: Developer

Countour

- Purpose: Exploratory analysis of data (descriptive analytics)
- User type: Domain expert

Report (static view of Contour)

- Purpose: Publishing descriptive analysis
- User type: Manager

Slate

- Purpose: OLAP-like dashboard analysis
- User type: Executive (decisor)

Quiver

- Purpose: Analyse flight sensors (for predictive analytics)
- User type: (not in use)

Other

Alternative to Engine Health Monitoring

- Contains engines' data
- Features
 - Pre-defined blackbox indicators