# International Rectifier

### **AUTOMOTIVE MOSFET**

### IRF2804PbF IRF2804SPbF IRF2804LPbF

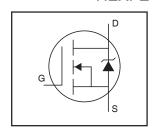
HEXFET® Power MOSFET

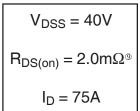
#### **Features**

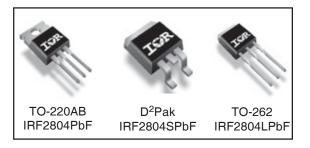
- Advanced Process Technology
- Ultra Low On-Resistance
- 175°C Operating Temperature
- Fast Switching
- Repetitive Avalanche Allowed up to Tjmax
- Lead-Free

#### **Description**

Specifically designed for Automotive applications, this HEXFET® Power MOSFET utilizes the latest processing techniques to achieve extremely low on-resistance per silicon area. Additional features of this design are a 175°C junction operating temperature, fast switching speed and improved repetitive avalanche rating . These features combine to make this design an extremely efficient and reliable device for use in Automotive applications and a wide variety of other applications.







### **Absolute Maximum Ratings**

	Parameter	Max.	Units	
I <sub>D</sub> @ T <sub>C</sub> = 25°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Silicon Limited)	270	Α	
I <sub>D</sub> @ T <sub>C</sub> = 100°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (See Fig. 9)	190	U	
I <sub>D</sub> @ T <sub>C</sub> = 25°C	Continuous Drain Current, V <sub>GS</sub> @ 10V (Package Limited)	75	·	
I <sub>DM</sub>	Pulsed Drain Current ①	1080		
P <sub>D</sub> @T <sub>C</sub> = 25°C	Maximum Power Dissipation	300	W	
	Linear Derating Factor	2.0	W/°C	
$V_{GS}$	Gate-to-Source Voltage	± 20	V	
E <sub>AS</sub>	Single Pulse Avalanche Energy (Thermally Limited) ②	540	mJ	
E <sub>AS</sub> (tested)	Single Pulse Avalanche Energy Tested Value ①	1160		
I <sub>AR</sub>	Avalanche Current ①	See Fig.12a,12b,15,16	Α	
E <sub>AR</sub>	Repetitive Avalanche Energy ®		mJ	
TJ	Operating Junction and	-55 to + 175	°C	
T <sub>STG</sub>	Storage Temperature Range			
	Soldering Temperature, for 10 seconds	300 (1.6mm from case )		
	Mounting torque, 6-32 or M3 screw	10 lbf•in (1.1N•m)		

#### Thermal Resistance

	Parameter	Тур.	Max.	Units
$R_{\theta JC}$	Junction-to-Case		0.50®	°C/W
$R_{\theta CS}$	Case-to-Sink, Flat, Greased Surface	0.50		
$R_{\theta JA}$	Junction-to-Ambient		62	]
$R_{\theta JA}$	Junction-to-Ambient (PCB Mount, steady state)®		40	

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#### Static @ T<sub>J</sub> = 25°C (unless otherwise specified)

	Parameter	Min.	Тур.	Max.	Units	Conditions
V <sub>(BR)DSS</sub>	Drain-to-Source Breakdown Voltage	40			V	$V_{GS} = 0V, I_D = 250\mu A$
$\Delta BV_{DSS}/\Delta T_{J}$	Breakdown Voltage Temp. Coefficient		0.031		V/°C	Reference to 25°C, I <sub>D</sub> = 1mA
R <sub>DS(on)</sub> SMD	Static Drain-to-Source On-Resistance		1.5	2.0	mΩ	V <sub>GS</sub> = 10V, I <sub>D</sub> = 75A ④
R <sub>DS(on)</sub> TO-220	Static Drain-to-Source On-Resistance		1.8	2.3	Ī	V <sub>GS</sub> = 10V, I <sub>D</sub> = 75A ④
V <sub>GS(th)</sub>	Gate Threshold Voltage	2.0		4.0	V	$V_{DS} = V_{GS}, I_{D} = 250 \mu A$
gfs	Forward Transconductance	130			S	$V_{DS} = 10V, I_{D} = 75A$
I <sub>DSS</sub>	Drain-to-Source Leakage Current			20	μΑ	$V_{DS} = 40V, V_{GS} = 0V$
				250	Ī	$V_{DS} = 40V, V_{GS} = 0V, T_{J} = 125^{\circ}C$
I <sub>GSS</sub>	Gate-to-Source Forward Leakage			200	nA	V <sub>GS</sub> = 20V
	Gate-to-Source Reverse Leakage			-200	Ī	V <sub>GS</sub> = -20V
$Q_g$	Total Gate Charge		160	240	nC	$I_D = 75A$
$Q_{gs}$	Gate-to-Source Charge		41	62	Ī	$V_{DS} = 32V$
$Q_{gd}$	Gate-to-Drain ("Miller") Charge		66	99	Ī	V <sub>GS</sub> = 10V ④
t <sub>d(on)</sub>	Turn-On Delay Time		13		ns	$V_{DD} = 20V$
t <sub>r</sub>	Rise Time		120		Ī	$I_D = 75A$
t <sub>d(off)</sub>	Turn-Off Delay Time		130		Ī	$R_G = 2.5\Omega$
t <sub>f</sub>	Fall Time		130		Ī	V <sub>GS</sub> = 10V ④
L <sub>D</sub>	Internal Drain Inductance		4.5		nΗ	Between lead,
						6mm (0.25in.)
L <sub>S</sub>	Internal Source Inductance		7.5		Ī	from package
						and center of die contact
C <sub>iss</sub>	Input Capacitance		6450		рF	$V_{GS} = 0V$
C <sub>oss</sub>	Output Capacitance		1690		Ī	$V_{DS} = 25V$
C <sub>rss</sub>	Reverse Transfer Capacitance		840		1	f = 1.0MHz, See Fig. 5
Coss	Output Capacitance		5350		İ	$V_{GS} = 0V$ , $V_{DS} = 1.0V$ , $f = 1.0MHz$
Coss	Output Capacitance		1520		İ	$V_{GS} = 0V, V_{DS} = 32V, f = 1.0MHz$
C <sub>oss</sub> eff.	Effective Output Capacitance		2210		1	$V_{GS} = 0V, V_{DS} = 0V \text{ to } 32V$

### **Diode Characteristics**

	Parameter	Min.	Тур.	Max.	Units	Conditions	
Is	Continuous Source Current			270		MOSFET symbol	
	(Body Diode)				Α	showing the	
I <sub>SM</sub>	Pulsed Source Current			1080		integral reverse	
	(Body Diode) ①					p-n junction diode.	
$V_{SD}$	Diode Forward Voltage			1.3	٧	$T_J = 25$ °C, $I_S = 75A$ , $V_{GS} = 0V$ ④	
t <sub>rr</sub>	Reverse Recovery Time		56	84		$T_J = 25^{\circ}C, I_F = 75A, V_{DD} = 20V$	
$Q_{rr}$	Reverse Recovery Charge		67	100	nC	di/dt = 100A/µs ④	
t <sub>on</sub>	Forward Turn-On Time	Intrinsic turn-on time is negligible (turn-on is dominated by LS+LD)					

#### Notes:

- Repetitive rating; pulse width limited by max. junction temperature. (See fig. 11).
- ② Limited by  $T_{Jmax}$ , starting  $T_J = 25^{\circ}C$ , L=0.24mH,  $R_G = 25\Omega$ ,  $I_{AS} = 75A$ ,  $V_{GS} = 10V$ . Part not recommended for use above this value.
- $\label{eq:loss_def} \begin{tabular}{ll} \begin{tabular}{ll} $I_{SD} \leq 75A, \ di/dt \leq 220A/\mu s, \ V_{DD} \leq V_{(BR)DSS}, \\ $T_J \leq 175^{\circ}C. \end{tabular}$
- 4 Pulse width  $\leq$  1.0ms; duty cycle  $\leq$  2%.
- $\ ^{\odot}$  C  $_{oss}$  eff. is a fixed capacitance that gives the same  $\ ^{\odot}$  charging time as C  $_{oss}$  while V  $_{DS}$  is rising from 0 to 80% V  $_{DSS}.$
- 6 Limited by  $T_{Jmax}$ , see Fig.12a, 12b, 15, 16 for typical repetitive avalanche performance.
- This value determined from sample failure population. 100% tested to this value in production.
- This is applied to D<sup>2</sup>Pak, when mounted on 1" square PCB (FR-4 or G-10 Material). For recommended footprint and soldering techniques refer to application note #AN-994.
- - 10 TO-220 device will have an Rth value of 0.45°C/W.

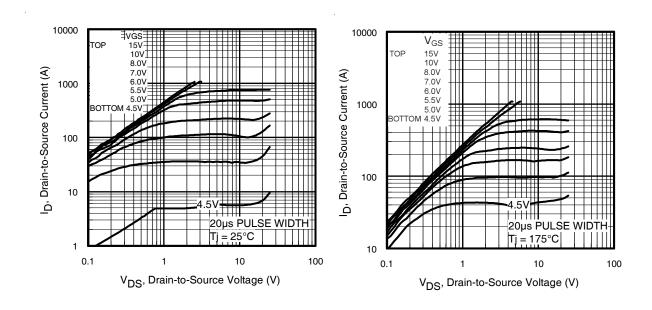


Fig 1. Typical Output Characteristics

Fig 2. Typical Output Characteristics

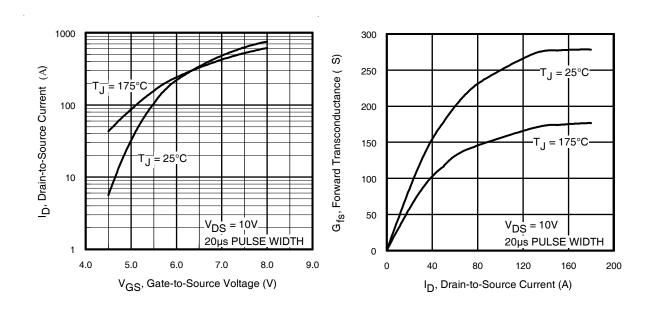
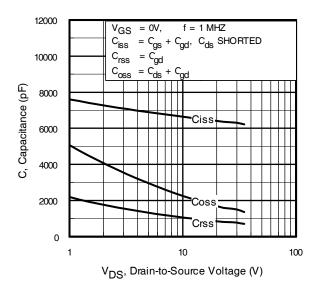
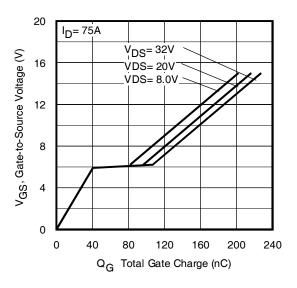


Fig 3. Typical Transfer Characteristics

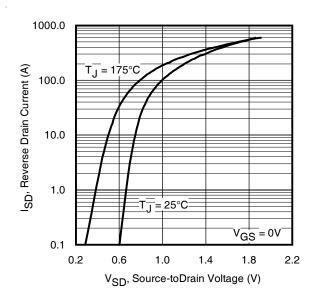
Fig 4. Typical Forward Transconductance vs. Drain Current





**Fig 5.** Typical Capacitance vs. Drain-to-Source Voltage

**Fig 6.** Typical Gate Charge vs. Gate-to-Source Voltage





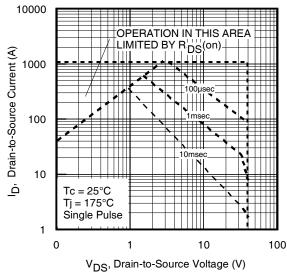
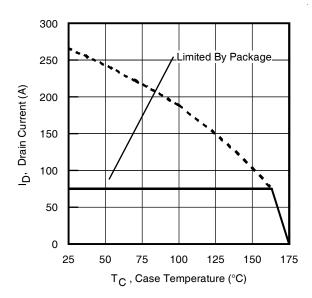
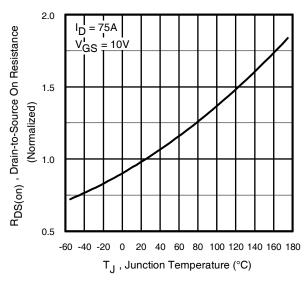


Fig 8. Maximum Safe Operating Area





**Fig 9.** Maximum Drain Current vs. Case Temperature

**Fig 10.** Normalized On-Resistance vs. Temperature

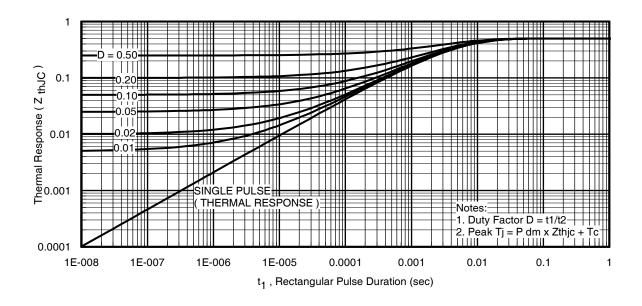


Fig 11. Maximum Effective Transient Thermal Impedance, Junction-to-Case

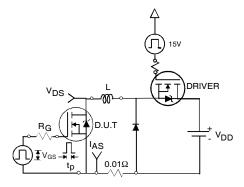


Fig 12a. Unclamped Inductive Test Circuit

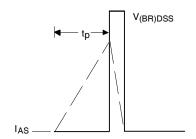


Fig 12b. Unclamped Inductive Waveforms

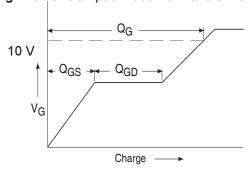
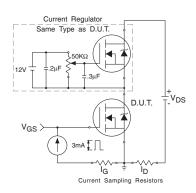
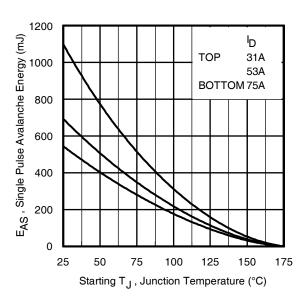


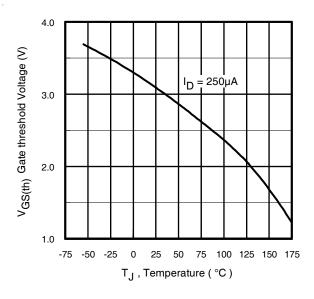
Fig 13a. Basic Gate Charge Waveform



**Fig 13b.** Gate Charge Test Circuit 6



**Fig 12c.** Maximum Avalanche Energy vs. Drain Current



**Fig 14.** Threshold Voltage vs. Temperature www.irf.com

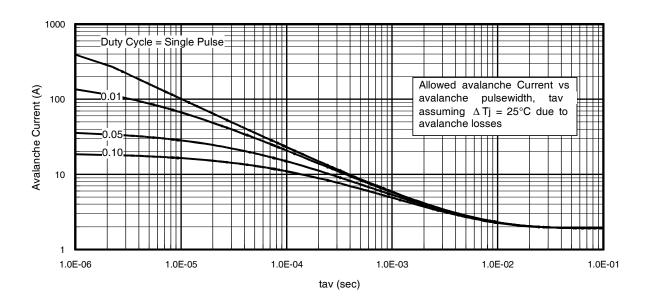


Fig 15. Typical Avalanche Current Vs. Pulsewidth

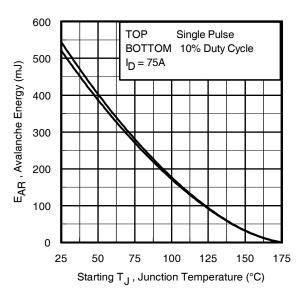


Fig 16. Maximum Avalanche Energy vs. Temperature

#### Notes on Repetitive Avalanche Curves, Figures 15, 16: (For further info, see AN-1005 at www.irf.com)

- 1. Avalanche failures assumption: Purely a thermal phenomenon and failure occurs at a temperature far in excess of  $T_{jmax}$ . This is validated for every part type.
- 2. Safe operation in Avalanche is allowed as long as Timax is not exceeded.
- 3. Equation below based on circuit and waveforms shown in Figures 12a, 12b.
- 4. P<sub>D (ave)</sub> = Average power dissipation per single avalanche pulse.
- 5. BV = Rated breakdown voltage (1.3 factor accounts for voltage increase during avalanche).
- 6. I<sub>av</sub> = Allowable avalanche current.
- 7.  $\Delta T$  = Allowable rise in junction temperature, not to exceed T<sub>imax</sub> (assumed as 25°C in Figure 15, 16).  $t_{av}$  = Average time in avalanche.

D = Duty cycle in avalanche =  $t_{av} \cdot f$ 

 $Z_{th,JC}(D, t_{av})$  = Transient thermal resistance, see figure 11)

 $P_{D\;(ave)}$  = 1/2 (  $1.3 \cdot BV \cdot I_{av})$  =  $\Delta T/\; Z_{thJC}$ 
$$\begin{split} I_{av} &= 2\triangle T/\left[1.3 \cdot BV \cdot Z_{th}\right] \\ E_{AS\;(AR)} &= P_{D\;(ave)} \cdot t_{av} \end{split}$$

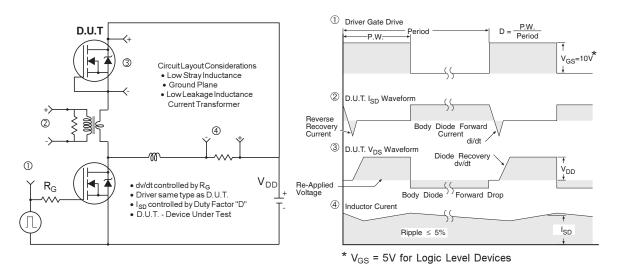


Fig 17. Peak Diode Recovery dv/dt Test Circuit for N-Channel HEXFET® Power MOSFETs

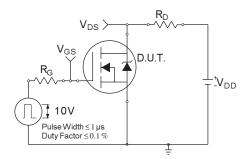


Fig 18a. Switching Time Test Circuit

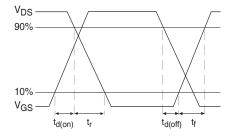
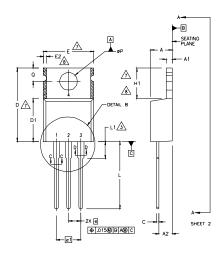


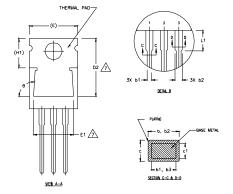
Fig 18b. Switching Time Waveforms

### IRF2804/S/LPbF

### TO-220AB Package Outline

Dimensions are shown in millimeters (inches)





#### NOTES:

- DIMENSIONING AND TOLERANCING PER ASME Y14.5 M-1994.
  DIMENSIONS ARE SHOWN IN INCHES [MILLIMETERS],
  LEAD DIMENSION AND FINISH UNCONTROLLED IN L1.
  DIMENSION D & E DO NOT INCLUDE MOLD FLASH. MOLD FLASH
  SHALL NOT EXCEED .005" (0.127) PER SIDE. THESE DIMENSIONS ARE
  MEASURED AT THE OUTERNOST EXTREMES OF THE PLASTIC BODY.
- DIMENSION 61 & c1 APPLY TO BASE METAL ONLY, CONTROLLING DIMENSION : INCHES, THERMAL PAD CONTOUR OPTIONAL WITHIN DIMENSIONS E,H1,D2 & E1
- DIMENSION E2 X H1 DEFINE A ZONE WHERE STAMPING AND SINGULATION IRREGULARITIES ARE ALLOWED,

SYMBOL	MILLIM	ETERS	INCI		
	MIN.	MAX.	MIN.	MAX.	NOTES
Α	3,56	4,82	.140	.190	
A1	0.51	1,40	.020	.055	
A2	2,04	2.92	.080	.115	
b	0.38	1.01	.015	.040	
ь1	0.38	0.96	.015	.038	5
b2	1.15	1.77	.045	.070	
b3	1,15	1,73	.045	.068	
С	0.36	0.61	.014	.024	
c1	0.36	0.56	.014	.022	5
D	14,22	16.51	.560	.650	4
D1	8.38	9.02	.330	.355	
D2	12,19	12.88	.480	.507	7
Ε	9,66	10,66	.380	.420	4,7
E1	8.38	8.89	.330	.350	7
e	2.54 BSC		.100		
e1	5.08		.100 BSC .200 BSC		
H1	5.85	6,55	.230	.270	7,8
L	12,70	14.73	.500	.580	
L1	-	6,35	-	.250	3
øΡ	3.54	4.08	.139	.161	
0	2.54	3,42	.100	.135	
Ø	90.	-93 <b>*</b>	90*-		

#### LEAD ASSIGNMENTS

- HEXFET 1.- GATE 2.- DRAIN 3.- SOURCE
- IGBTs, CoPACK 1.- GATE 2.- COLLECTOR 3.- EMITTER

### DIODES

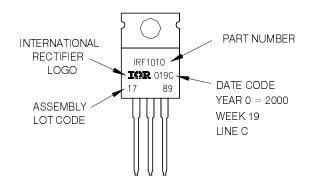
### TO-220AB Part Marking Information

EXAMPLE: THIS IS AN IRF1010

LOT CODE 1789

ASSEMBLED ON WW 19, 2000 IN THE ASSEMBLY LINE "C"

Note: "P" in assembly line position indicates "Lead - Free"

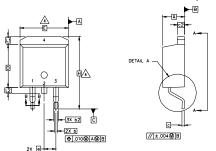


### IRF2804/S/LPbF

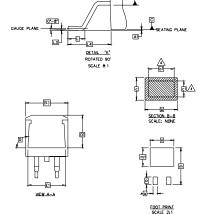
## International Rectifier

### D<sup>2</sup>Pak Package Outline

Dimensions are shown in millimeters (inches)







#### NOTES:

- 1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994
- 2. DIMENSIONS ARE SHOWN IN MILLIMETERS [INCHES].
- 3. DIMENSION D & E DO NOT INCLUDE MOLD FLASH, MOLD FLASH SHALL NOT EXCEED 0.127 [.005"] PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTMOST EXTREMES OF THE PLASTIC BODY.

4. DIMENSION 61 AND c1 APPLY TO BASE METAL ONLY.

5. CONTROLLING DIMENSION: INCH.

S Y		DIMEN	ISIONS		Ņ
M B O	MILLIM	ETERS	IN	NOTES	
L	MIN.	MAX.	MIN.	MAX.	S
Α	4.06	4.83	.160	.190	
A1	0.00	0.254	.000	.010	
b	0,51	0.99	.020	.039	
ь1	0,51	0.89	.020	.035	4
b2	1,14	1,78	.045	.070	
С	0.38	0.74	.015	.029	
c1	0.38	0.58	.015	.023	4
c2	1,14	1.65	.045	.065	
D	8,51	9.65	.335	.380	3
D1	6.86		.270		
E	9.65	10,67	.380	.420	3
E1	6.22		.245		
e	2.54	BSC	.100 BSC		
н	14.61	15.88	.575	.625	
L	1.78	2.79	.070	.110	
L1		1.65		.065	
L2	1,27	1,78	.050	.070	
L3	0.25	BSC	.010	BSC	
L4	4.78	5.28	,188	.208	
m	17.78		.700		
m1	8.89		.350		
n	11,43		.450		
0	2.08		.082		
р	3,81		.150		
R	0.51	0.71	.020	.028	
θ	90"	93"	90,	93*	

#### LEAD ASSIGNMENTS

### HEXFET

1.- GATE 2, 4.- DRAIN 3.- SOURCE

#### IGBTs, CoPACK

1.- GATE
2, 4.- COLLECTOR
3.- EMITTER

#### DIODES

1.- ANODE • 2, 4.- CATHODE 3.- ANODE

\* PART DEPENDENT.

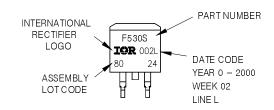
### D<sup>2</sup>Pak Part Marking Information

EXAMPLE: THIS IS AN IRF530S WITH

LOT CODE 8024

ASSEMBLED ON WW 02, 2000 IN THE ASSEMBLY LINE "L"

Note: "P" in assembly line position indicates "Lead — Free"

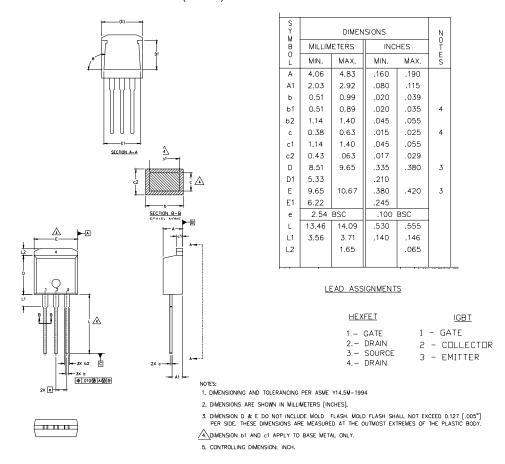


OR PARTNUMBER INTERNATIONAL RECTIFIER F530S LOGO DATE CODE **IØR** P002 P = DESIGNATES LEAD - FREE PRODUCT (OPTIONAL) 80 24 **ASSEMBLY** YEAR 0 = 2000 LOT CODE WEEK 02 A = ASSEMBLY SITE CODE

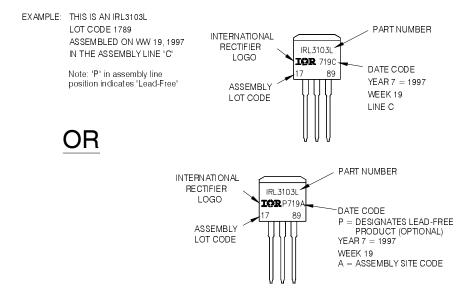
### IRF2804/S/LPbF

### TO-262 Package Outline

Dimensions are shown in millimeters (inches)

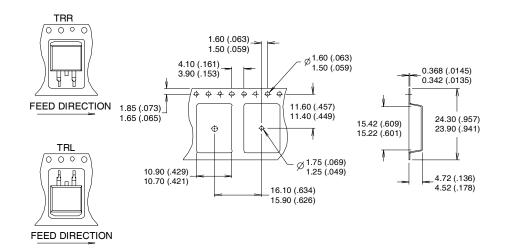


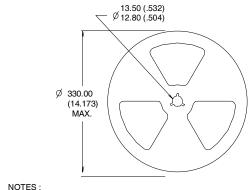
### TO-262 Part Marking Information

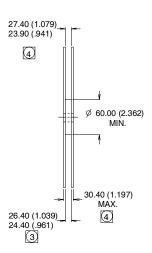


### D<sup>2</sup>Pak Tape & Reel Information

Dimensions are shown in millimeters (inches)







COMFORMS TO EIA-418.

- CONTROLLING DIMENSION: MILLIMETER.
- DIMENSION MEASURED @ HUB.
  INCLUDES FLANGE DISTORTION @ OUTER EDGE.

TO-220AB package is not recommended for Surface Mount Application.

Data and specifications subject to change without notice. This product has been designed and qualified for the Automotive [Q101] market. Qualification Standards can be found on IR's Web site.



IR WORLD HEADQUARTERS: 233 Kansas St., El Segundo, California 90245, USA Tel: (310) 252-7105 TAC Fax: (310) 252-7903

Visit us at www.irf.com for sales contact information. 08/05

Note: For the most current drawings please refer to the IR website at: <a href="http://www.irf.com/package/">http://www.irf.com/package/</a>