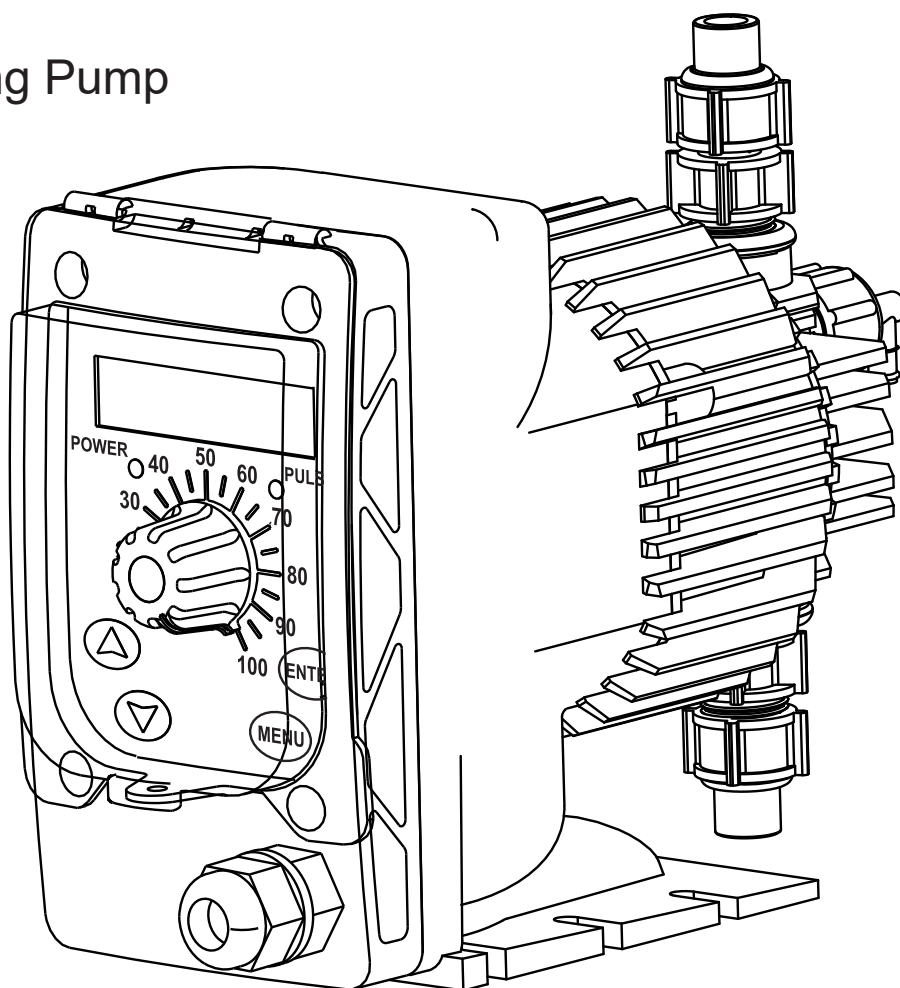


Series R Model RT

Combination Metering Pump
Timer Controller

Installation Maintenance Repair Manual



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Model RT Pump

Instruction & Maintenance Manual

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I. Introduction

This manual covers all facets of operation of the Advantage MicroTron™ pump, including unpacking, mounting, electrical and plumbing connection, and start-up. Safety, maintenance and repair, warranty, and factory information is also provided. Please read this manual completely before proceeding. Observe safety protocols and heed all warnings and precautions.

Model Numbering

MicroTron™ Series R pump model numbers define the output, pressure and control functions present on a particular pump. Your pump may be supplied with one or more of the options described in this manual. To determine what features apply to your pump, check the model number label located on the pump.

Model Number Example

			R	T	30	X	1	-	P	V	C	1	-	S
Control Function														
T	=	Dual Biocide Timers, Dual Percent Timers & Dual Water Meter Pulse Timers												
Output														
30	=	30 gallons per day at 110 psi												
55	=	55 gallons per day at 75 psi												
15	=	15 gallons per day at 150 psi												
17	=	17 gallons per day at 250 psi												
Stop Function Options														
X	=	Standard												
D	=	Auto Stop												
E	=	Flow Switch Assembly												
G	=	Flow Switch												
Voltage														
1	=	115 volt with USA plug (standard)												
2	=	220 volt no plug												
3	=	220 volt with specified plug												
L	=	115 volt with US plug and no control relay pigtail												
Pump Head Material														
P	=	Glass-Filled Polypropylene (standard)												
K	=	Kynar												
V	=	PVC												
S	=	Stainless												
Seat Material														
V	=	Viton (standard)												
F	=	Teflon												
H	=	Hypalon												
Check Ball														
C	=	Ceramic (standard)												
D	=	Ceramic single on discharge												
S	=	Stainless												
Tubing Connections														
1	=	3/8" PE, 75-200 psi (standard)												
2	=	1/4" PE, 250 psi models (standard)												
P	=	1/4" MNPT												
V	=	3/8" Clear flexible suction tubing												
Special Options														
S	=	3-function injection valve												

NOTE: This list represents our most popular options. If you have an option not covered, contact the factory or your dealer for more details.

II. Unpacking

The MicroTron™ Model RT has been shipped as a complete package, ready for installation. If the shipping carton shows any signs of damage, notify the shipping company immediately upon receipt. Advantage Controls cannot be held responsible for damage from shipping.

Unpack the carton and insure the following items are present:

- | | |
|--|-----------------------|
| 1. Model RT pump/controller | 4. Injection fitting |
| 2. Suction, discharge and bleed tubing | 5. Instruction manual |
| 3. Foot valve and weight | 6. A two wire cable |

III. Safety Considerations

NOTE: All MicroTron™ pumps are primed with water before leaving the factory. If the solution to be pumped is not compatible with water, disassemble the pump fluid end before use. After disassembly, thoroughly dry the pump head, valves, and seals before pump is reassembled and used.

A. Chemical Compatibility

MicroTron™ metering pumps are designed to work with most liquid chemicals depending upon your pump's liquid end materials of construction. A chemical resistance chart is available for determining specific compatibility with a wide variety of chemicals. If you have further compatibility questions, contact Advantage Controls service department at 1-800-743-7431.

B. Safety and Preparation

Always wear the proper protective clothing and gear when working around chemicals and chemical metering pumps. Safety glasses, gloves, and aprons are critical in preventing accidental exposure to dangerous chemicals. Liquids under pressure can present a special hazard when a line or seal is punctured resulting in the spraying of chemical many yards away. If a chemical spillage occurs, consult the Material Safety Data Sheet (MSDS) for specific instructions regarding the chemical being used.

IV. Installation

A. Mounting

The standard Model RT is prewired for easy installation. Select a secure mounting location convenient to electrical and plumbing connections that is accessible by the operator. Do not install the pump in a location where the ambient temperature exceeds 120°F (50°C). The pump is suitable for most outdoor installations, shielding from direct exposure to the elements is recommended. The properties of solutions to be metered should also be considered concerning temperature changes and effects to poly tubing.

Accessory item R00225 (plastic mounting bracket) is recommend for a secure installation.

B. Electrical

1. The **Standard** MicroTron™ pump has a voltage regulated internal power supply capable of operating in the range of approximately 95 to 135 VAC. Use a supply voltage of 100 to 120 VAC for best results. The 3-wire grounded plug must be used in a 3-wire wall plug.
2. With a 240 volt option, the MicroTron™ pump has a voltage regulated internal power supply capable of operating in the range of approximately 195 to 260 VAC. Use a supply voltage of 210 to 250 VAC for best results. Pump is supplied without a country specific plug unless otherwise specified.

CAUTION: Never remove ground wire from plug!

3. Control relay output voltage is equal to incoming line voltage with a 5 amp fuse.

- Notes:**
1. **An isolated circuit breaker with a true earth ground is highly recommended to insure uninterrupted operation.**
 2. **Low voltage signal wire (water meter signal or probe wire) should never be run in conduit with high voltage wire above 30 VAC.**

C. Chemical Injection Plumbing

1. Piping Connections

The MicroTron™ pump uses carefully matched components to achieve a predictable metering output. This predictability can only be maintained if all fitting sizes remain unaltered. **Do not** attempt to reduce tubing size. All tubing connections should be double checked to insure against leakage. If hazardous chemicals are being pumped, use shielding around discharge tubing.

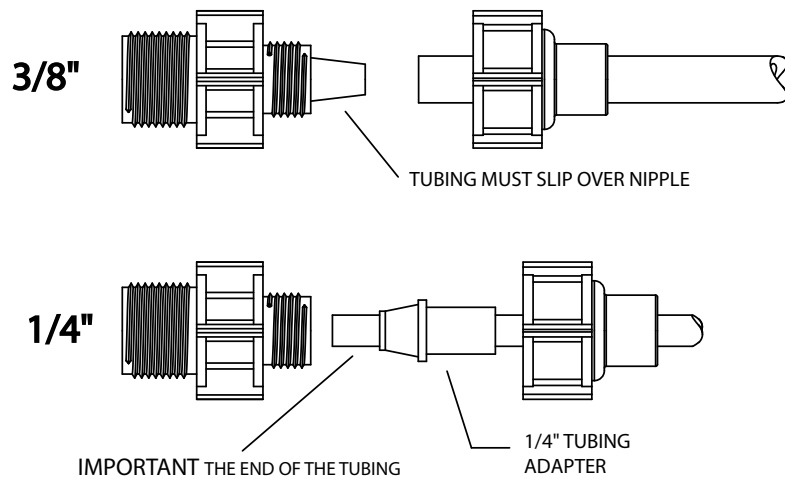
NOTE: When cutting lengths of tubing for your installation, ensure a clean, square cut. Use short lengths of tubing and as few connections as possible.

2. Tubing Nuts

Do not overtighten the tubing connectors. Tighten the fittings no more than 1/4 turn after the fitting contacts the seal. Hand tighten only. **Do not use a wrench or pliers** as they may damage the fittings. Do not use Teflon tape except on NPT fittings. **Be sure to observe applicable local plumbing codes.**

WARNING: Clear flexible tubing is not intended for pressurized use.

3. Tubing Connections



4. Suction Lift vs Flooded Suction Applications

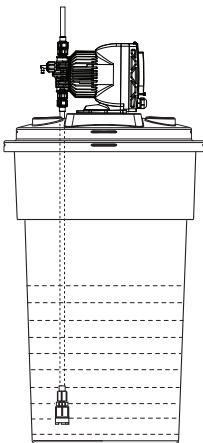
Suction Lift Installation

Mount the MicroTron™ pump around the top of the solution tank, not to exceed 5 feet from pump to bottom of tank.

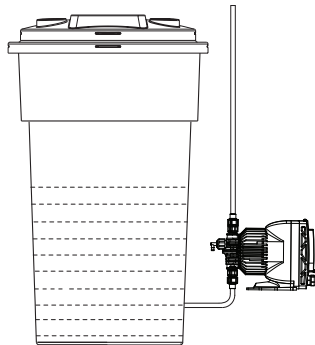
Flooded Suction

This installation is recommended for very low outputs, solutions that gasify and/or high viscosity solutions. Priming is easier and loss of prime is reduced. Failure of the pump diaphragm or rupture of the solution tubing can cause loss of solution in the tank.

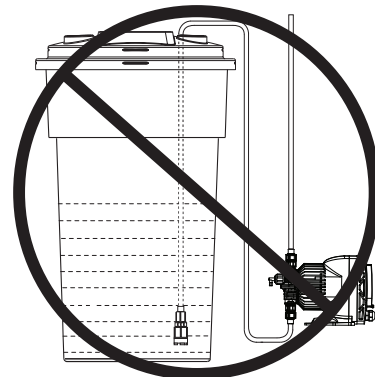
Suction lift



Flooded Suction



Not recommended

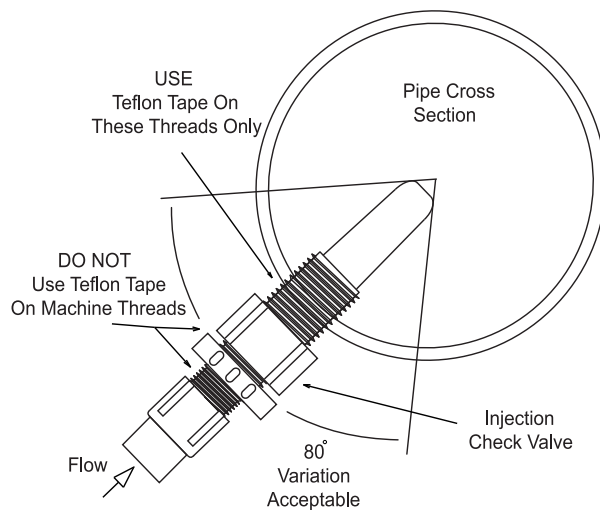


5. Foot valve installation

A weight is provided to hold the tubing and foot valve in a vertical position at the bottom of the tank. **Do not allow the foot valve to lay horizontally in the chemical container.** This defeats the action of the valve and causes the pump to lose prime. Keep suction tubing reasonably short and avoid high spots or bends.

6. Injection valve installation

The injection valve is designed to prevent a back flow and to inject chemical into the line. To work properly, this valve must be mounted within 45 degrees of vertical (see drawing). One end of the injection valve is 1/2" MNPT. Install this end into the piping system. Use Teflon tape on this fitting only. Connect the pump's discharge tubing to the opposite end of the injector. Do not use Teflon tape or joint compound on this fitting. Connect tubing between this fitting and the pump discharge fitting at the pump head.



NOTE: When installation is made into a line with zero pressure or when pumping into an open vessel, use our three-function valve to prevent syphoning.

7. Optional Three Function Valve.

Anti-siphon feature allows metering of liquids “down hill” or into the suction side of a circulating pump. It provides protection against an accidental application of suction pressure at the fluid injection point. Its Teflon coated diaphragm provides a positive anti-siphon action.

Back pressure function permits metering into atmospheric discharge (open container) without overpumping.

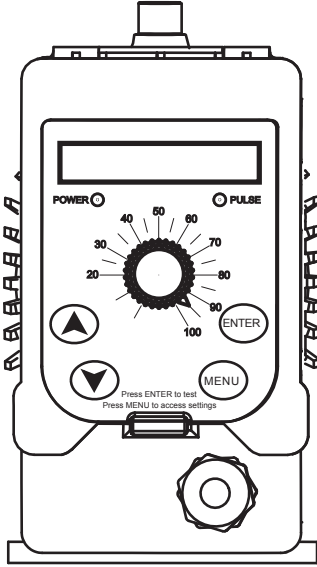
Line check permits removal of discharge tubing without release of system fluid.

8. Priming/bleed valve connection

Connect the clear poly tubing to the outlet of the bleed or priming valve. Position the free end of this tube in the chemical container. Standard head configurations include a priming valve built into the head. Clear poly tubing should be connected to the outlet of this valve, the other end of the tube should be placed in the chemical container above the fluid level.

V. Start-Up

A. Front Panel Description



All Model R pumps come with the following standard panel features:

- 1x16-backlit LCD display
- On/Off power indicator light
- Pulse or Stroke indicator light
- Up and Down arrow keys for setting adjustments
- MENU key to enter and exit pump set-up
- ENTER key to save desired adjustments

B. Run Mode Explanation

The readout will display one of two modes, Run mode and Set-up mode. Run mode is displayed only while the pump is in normal operation. The display will show the pump speed setting.

Manual activation of the relay output and pump stroking can be activated by pressing the ENTER key while the pump is in the run mode. This will manually activate both functions of the unit for 3 minutes. After three minutes the unit goes back to automatic.

If the ENTER key is pressed during the 3 minute test, it will revert to automatic.

C. Set Up Mode Explanation

To enter Set-up mode, press MENU. Notice that a cursor appears on the screen signifying that an adjustment can be made. To change the figure above the cursor press the UP or DOWN keys until the desired setting appears, then press ENTER to advance. Continue pressing ENTER to toggle past the other displays. When all settings are made, press MENU to return to run mode, and save settings.

See Menu Map on Page 11.

D. Priming the Pump

1. Settings

Plug in pump, set stroke knob to 100%.

2. Priming/Bleed valve

If fluid begins moving up suction line while pump is operating, no further priming is required. If fluid is not moving, open bleed valve approximately one turn until fluid begins to move. When suction line fills, close bleed valve. **Do not over tighten bleed valve. Damage may occur.**

3. To prime the Advantage R pump simply press the ENTER key while the pump is in Run mode. This allows the pump to stroke at the maximum STROKES/MIN setting.

E. Stroking Speed or Frequency

The R pump allows for an exact number of strokes to be set and read on the front panel LCD meter. It is adjustable from 0 to 125 strokes per minute (0 to 160 for 55 GPD). In addition, for applications requiring very low outputs the speed can be set in strokes per hour from 1 to 125.

F. Stroke Length

The stroke length can be adjusted on all MicroTron™ pumps. This adjustment is a mechanical adjustment made using the large knob on the control panel. To avoid damage to the pump, this adjustment should only be made while the pump is running at a high stroking rate.

Always start adjusting your pump's output down by reducing the pump's stroking speed or frequency. By leaving the stroke length as long as possible you decrease any chance of losing prime.

G. Calculating Output

A pump's output per minute can be determined by dividing the maximum rated gallons per day by 1440 (minutes per day). For example, a 30 gallons per day (gpd) pump at a maximum stroke length and speed setting of 125 strokes per minute (spm) will pump 0.000167 gallons per stroke (gps).

$$30 \div 1440 = 0.0208 \text{ gpm} \div 125 \text{ spm} = 0.000167$$

With this value and the pump's speed setting (strokes per minute) you can calculate your pump's output at its rated pressure. A 30 gpd pump set at 50 strokes per minute:

$$50\text{spm} \times .000167\text{gps} \times 1440 \text{ (minutes per day)} = 12.02 \text{ gallons per day}$$

Reducing the stroke length will reduce the pump's output again. If the example pump above had its stroke length reduced to 50% the 12.02 gallons per day output is reduced to 6.01. (example: $12.02 \text{ gpd} \times 0.50 = 6.01 \text{ gpd}$)

A higher product viscosity will reduce the output. Pressures lower than the pump's rating can increase the output.

VI. Feed Timer Options

Model RT pumps have the following selectable feed timer options.

A. Dual Biocide Timer

Model RT units have two 28-day event timers. Program 1 timer activates the pump to feed. Program 2 timer activates the relay output.

See Menu Map on Page 11

B. Dual Percent Timer

Model RT units have two percent timers settable for 1-100% of a 5-95 minute repeating cycle. Timer one controls the pump feed and timer two controls the relay output. These timers are sequential in operation. Timer one will complete its cycle, then timer two follows.

See Menu Map on Page 11

C. Dual Water Meter Pulse Timer

Model RT units have two timers that can accept pulse from a single contacting head water meter. Each timer can accumulate 1-100 contacts to activate the feed timer. Each timer can be set from 0 seconds to 30 minutes and 59 seconds.

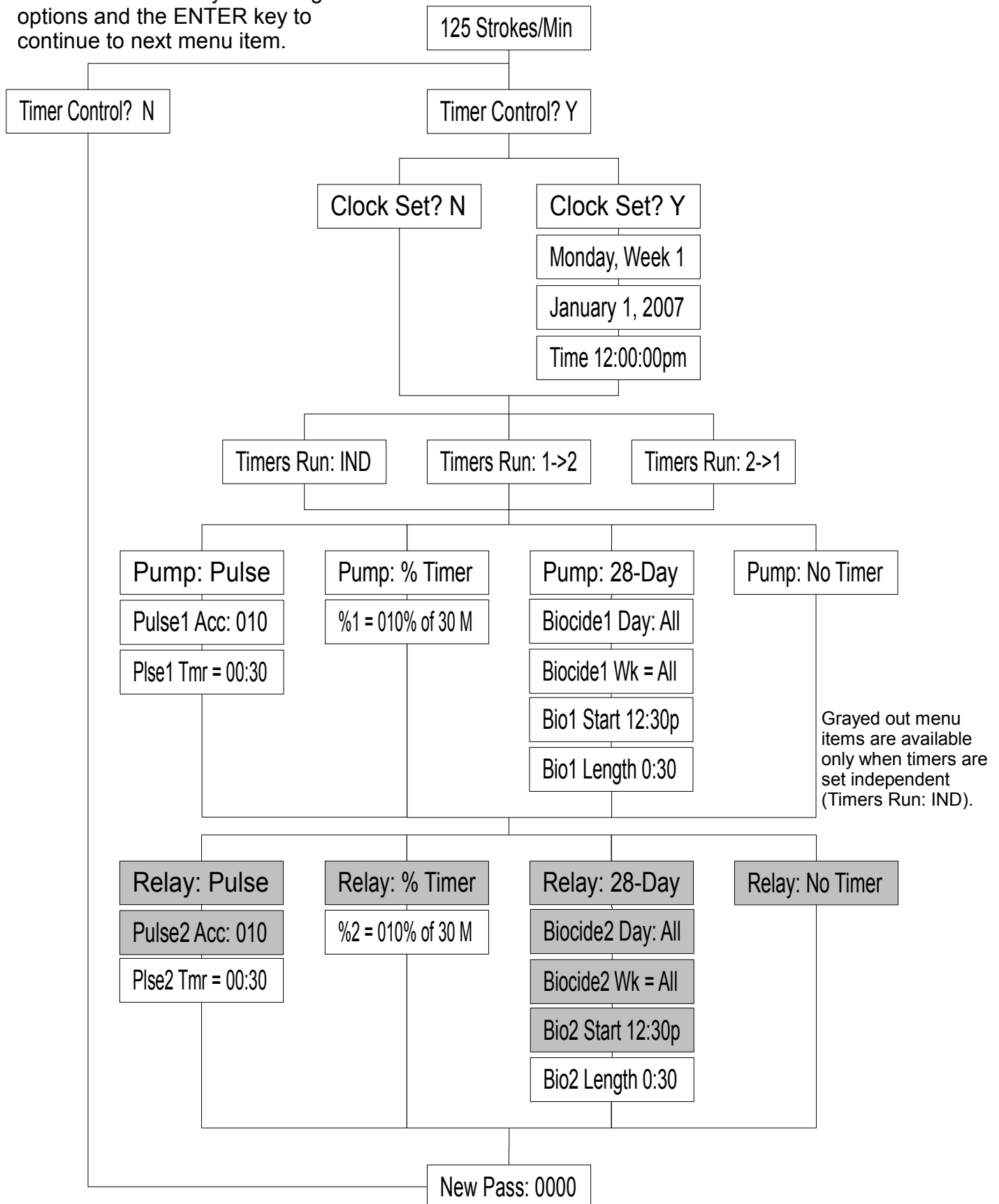
Timer one controls the pump feed and timer two controls the relay output.

NOTE: Model RT units come with a two wire cable connected to the pump for connecting to a contacting head water meter in the make-up water line.

See Menu Map on Page 11

VII. RT Menu Map

Use the ARROW keys to change options and the ENTER key to continue to next menu item.



VIII. Maintenance

The Advantage MicroTron™ pump is designed for long service life with minimum maintenance. If for any reason, maintenance is necessary or desirable, the MicroTron™ pump is easily maintained.

Before any maintenance or service is performed, observe the following precautions:

1. Disconnect the MicroTron™ pump from power source.
2. Drain chemical from discharge tubing.
3. Disconnect discharge tubing from pump.
4. If the MicroTron™ pump is used in a flooded suction application, remove foot valve from chemical container.
5. Observe relevant safety protocols when handling parts which have been in contact with hazardous chemicals.

A. Diaphragm Replacement

1. Remove fluid end cover by lightly prying it loose from the fluid end.
2. Remove the four screws attaching the fluid end to pump body.
3. Remove the fluid end from the pump body.
4. Unscrew the diaphragm from the pump shaft in a counter-clockwise direction. Be careful that diaphragm support ring does not fall out.
5. Do not allow sharp or abrasive objects to come in contact with pump parts.
6. Inspect end of shaft to assure that threads are in good condition. Replace shaft bellows if necessary. No further disassembly is recommended.
7. Screw new diaphragm onto pump shaft until it bottoms out on shoulder of shaft. It is not necessary to tighten further.
8. Replace fluid end. Make sure that screws are evenly tightened.
9. Reconnect plumbing and power. Prime the pump.

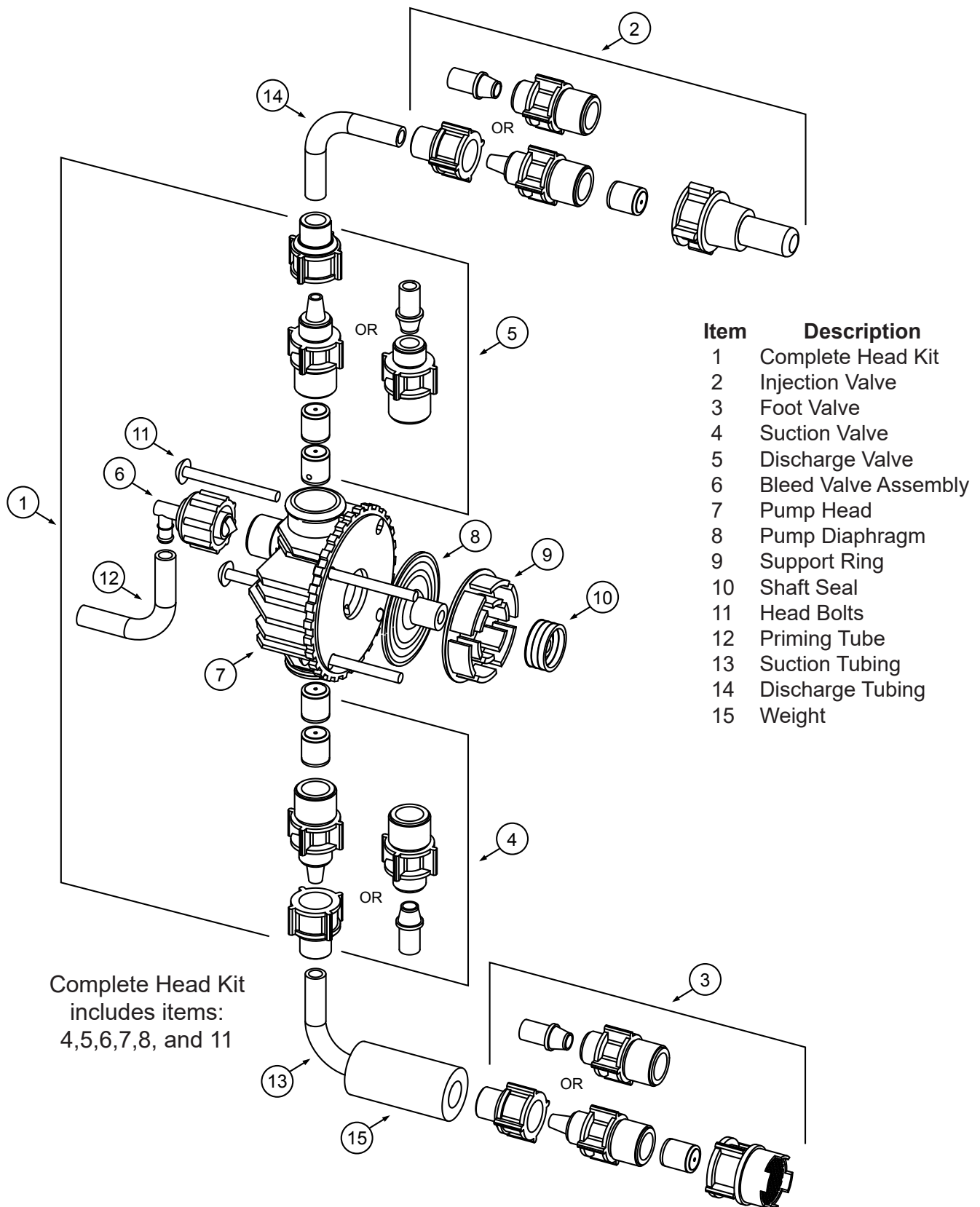
B. Suction and Discharge Check Valve Replacement

1. Disconnect suction tubing from pump.
2. Unscrew fitting from pump head.
3. Remove check valve from suction fitting and replace.
4. Remove O-ring from cavity in fluid end.
5. Remove check valve from suction side pump and replace.
6. Install new O-ring in cavity of fluid end.
7. Replace valve fitting with check valve in fluid end.
8. Replace fluid end. Make sure that screws are evenly tightened.
9. Reconnect plumbing and power. Prime the pump.

NOTES:

1. **Tighten pump head screws after pump's initial week of operation.**
2. **When installing check valves, remember that the seats are always installed at the bottom.**

C. Liquid End Diagram



D. Replacement Parts

Getting the right materials of construction for your spare parts is easy. Using positions 7-10 of the pump model number, example: RT 30X1-**KFCV**. Find the assembly needed and add the codes of your pump's liquid end after the standard prefix part number for the assembly.

Part Assemblies

Item	Description	Part Number
1.....	Complete Head Assembly 110 psi	CKR-1- _____
.....	Complete Head Assembly 150 & 250 psi	CKR-2- _____
2.....	Injection Valve Assembly	INJ- _____
Optional	3-Function Injection Valve.....	3FV- _____
3.....	Foot Valve Assembly	FTV- _____
4.....	Suction Valve Assembly.....	SUC- _____
5.....	Discharge Valve Assembly.....	DIS- _____
6.....	Priming Valve Assembly	PRI- _____

Body

K- Kynar
S- 316 Stainless

Seat

V- Viton
F- Teflon
H- Hypalon

Ball

C- Ceramic
D- Single
S- Stainless

Connection

1- 3/8" Tube
2- 1/4" Tube
3- 3/8" Tube
K- 3/8" Tube
P- 1/4" Pipe
U- 3/8" UV
V- 3/8" Clear Suction

Single Parts

12.....	Priming Tubing	R00255
13.....	Suction Tubing 3/8" Clear	R00255
.....	Suction Tubing 3/8" PE	R00122
.....	Suction Tubing 1/4" PE	R00097
14.....	Discharge Tubing 3/8" PE	R00122
.....	Discharge Tubing 1/4" PE	R00267
15.....	Weight, Suction Tubing	R00139

IX. Trouble Shooting

PROBLEM	CAUSE	REMEDY
Pump does not achieve or maintain prime	Air trapped in suction line	Straighten suction line so as to eliminate high spots.
	Foot valve contaminated or improperly installed	Inspect foot valve screen and assure that foot valve is in a vertical position below fluid level.
	Excessive lift	Maximum suction lift is 5 feet with water or fluids of similar specific gravity; less with heavier liquids such as acids. Mount pump in a lower position relative to the chemical container.
	Suction fittings not properly tightened	Check fittings. Overtightening may cause restriction. Conversely, if any leakage occurs, pump will suck air and fail to prime.
	Worn or contaminated check valves	Inspect check valves in fluid end for cleanliness. Clean or replace as necessary.
	Split or pinch in suction tube	Inspect suction tube through its full length to assure that there are no splits at the connections or other restrictions. Move any objects or equipment which impinges upon suction tube or reroute as required to assure a smooth transition from foot valve to pump.
	Low chemical level	Check fluid level in chemical supply tank.
Insufficient fluid	Stroke adjustment set too low	Check operation of stroke limiter knob. If pump delivers too low adjustable rate, check settings. Readjust as required.
	Worn or contaminated check valves	Inspect, clean or replace as necessary.
	Obstruction in suction line	Check suction line for obstructions, clogging, kinks or pinch points.
	Clogged foot valve screen	Clean or replace foot valve screen.
	Output (system) pressure too high	Relocate the injector to a lower pressure part of the the system.
	Diaphragm worn or torn	Replace diaphragm, making sure that it is screwed on fully to shoulder of shaft.
	Electronic failure	Consult dealer or factory.

Excessive fluid	Failure or lack of antisiphon valve	Inspect or add anti-siphon valve. This is caused when system is in a vacuum condition or valve in delivery applications with flooded suction which feeds systems at very low pressures.
	Excessive stroke rate	Lower the stroke rate if adjustable on your pump.
	Improper stroke length	Reduce stroke length.
Pump will not pump	System pressure too high	Check system pressure to assure that it is within system rated parameters of the pressure.
	Diaphragm improperly installed	Make sure that diaphragm is screwed fully onto shaft.
	Check valves worn or clogged	Clean or replace as required.
Pump will not run not plugged in	Pump not turned on or not plugged in	Check outlet with meter to assure that correct voltage is present and that power supply cord is in good condition and plugged in.
	Electronic failure	Consult dealer or factory.
Excessive noise	Pump not primed	Prime pump.
	No output pressure	Add an anti-siphon valve to provide 25 PSI restriction on pump discharge.

X. Manufacturer's Product Warranty

Advantage Controls warrants units of its manufacture to be free of defects in material or workmanship. Liability under this policy extends for 24 months from date of installation. Liability is limited to repair or replacement of any failed equipment or part proven defective in material or workmanship upon manufacturer's examination. Removal and installation costs are not included under this warranty. Manufacturer's liability shall never exceed the selling price of equipment or part in question.

Advantage disclaims all liability for damage caused by its products by improper installation, maintenance, use or attempts to operate products beyond their intended functionality, intentionally or otherwise, or any unauthorized repair. Advantage is not responsible for damages, injuries or expense incurred through the use of its products.

The above warranty is in lieu of other warranties, either expressed or implied. No agent of ours is authorized to provide any warranty other than the above.

30 Day Billing Memo Policy

Advantage Controls maintains a unique factory exchange program to ensure uninterrupted service with minimum downtime. If your unit malfunctions, call 1-800-743-7431, and provide our technician with Model and Serial Number information. If we are unable to diagnose and solve your problem over the phone, a fully warranted replacement unit will be shipped, usually within 48 hours, on a 30 Day Billing Memo.

This service requires a purchase order and the replacement unit is billed to your regular account for payment.

The replacement unit will be billed at current list price for that model less any applicable resale discount. Upon return of your old unit, credit will be issued to your account if the unit is in warranty. If the unit is out of warranty or the damage not covered, a partial credit will be applied based upon a prorated replacement price schedule dependent on the age of the unit. Any exchange covers only the controller or pump. Electrodes, liquid end components and other external accessories are not included.

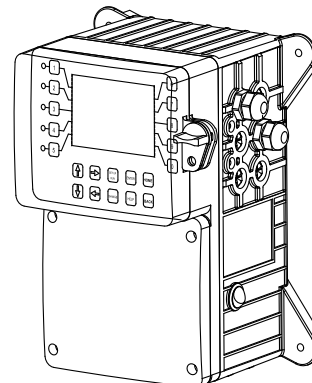
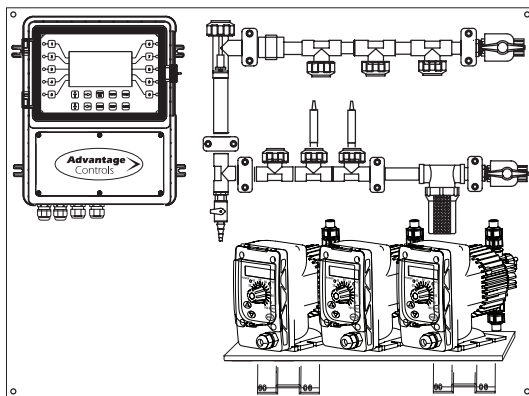
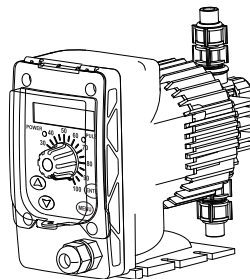
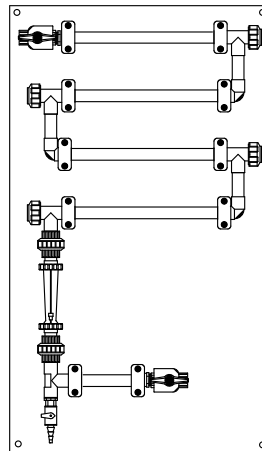
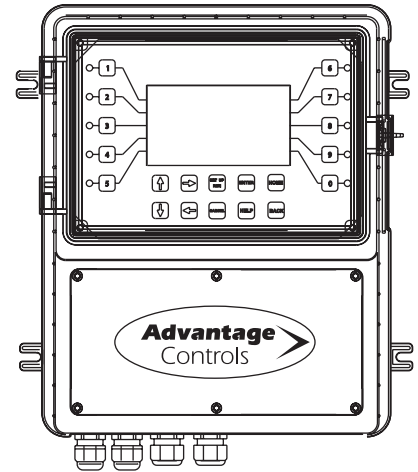
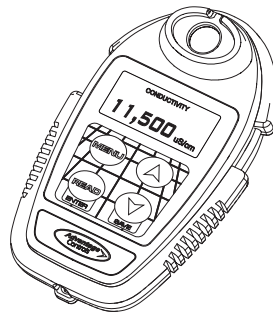
Application Notes:

Application Notes:

Get the Advantage in Water Treatment Equipment

Advantage Controls can give you the *Advantage* in products, knowledge and support on all of your water treatment equipment needs.

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- Boiler Blow Down Controllers
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- Water Meters
- Chemical Metering Pumps
- Corrosion Coupon Racks
- Chemical Solution Tanks
- Solid Feed Systems
- Feed Timers
- Filter Equipment
- Glycol Feed Systems
- Pre Fabricated Systems



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