

# COST/M TO RUN SPEED CONVERSION FORMULA:

$$\left( \frac{\text{MACHINE RATE}}{\text{COST/M}} \right) \times 1000 = \text{RUN SPEED}$$

FOR EXAMPLE: GLUER IS COSTED AT \$30/M  
IF GLUE LAP IS LESS THAN 15 INCHES, ADD  
\$2/M FOR EACH ADDITIONAL INCH. I WILL  
ASSUME GLUE MACHINE RATE/HOUR IS \$30.

GLUER = \$30      STANDARDS: GLUE LAP LENGTH / BLANK WIDTH

JOINT		9999	
GLUE LENGTH	15	1000	= \$30/M
	16	938	32/M
	17	882	34/M
	18	833	36/M
	19	789	38/M
	20	750	40/M
ETC,		- - - -	- ECT,