

Customer Name:Hershey Foods Corporation **Code:** HER1000 **REQ DATE:** **DUE DATE:** **Estimate:** **Print Date:**
Shipto:Hershey Foods Corporation 06/23/15 06/23/2015 11995 10/05/2015
 100 Hershey Place
 S San Francisco, CA 94080 QC/SPC#:208233-00-01-01 Overrun: 10.00% Underrun: 10.00%

F/B	FG Item/Desc	Order/Job Qty	Style	Carton	Case Size	Cases #UP	Fill?	CCCSpec/Des	Layer/Divider	Notes
1-1	CHOCOLATE	75,000	SE	C20x20x24	20.5x20.25x24.7	150	3 no	CHOCOLATE CAD#	6@14x12	BROWN
		75,000		Count 500	/Pallet 50	Ctn Size 7x5x4			0@0x0	
1-2	VANILLA	50,000	SE	C24x24x24	24x24x24	100	2 no	Vanilla Cad#	6@14x12	WHITE
		50,000		Count 500	/Pallet 50	Ctn Size 7x5x4			0@0x0	
1-3	STRAWBERRY	25,000	SE	C24X20X12	24x20x12	50	1 no	Strawberry Cad#	6@14x12	STRAWBERRY
		25,000		Count 500	/Pallet 50	Ctn Size 7x5x4			0@0x0	

BOARD CODE	VENDOR	SHEETS	LBS	SHEET SIZE	NET SHEET	DIE SIZE	DIE#	STRIPPER LOCATION
SBS18		25,000	7,050	24.5x25	24x25	24x24.625		
SBS18 24.50 x 25"		25,000	6,912	24.5x25	24x25	24x24.625		

PASS	LBS	INK NAME	ITEMS	PASS	LBS	INK NAME	ITEMS	PLATE #
F	171.98	Aqueous Coating	1-3	F	20.64	PROCESS BLACK	1-3	
F	20.64	PROCESS CYAN	1-3	F	20.64	PROCESS MAGENTA	1-3	
F	20.64	PMS PROCESS YELLOW	1-3	F	57.33	PMS YELLOW 012 C SE	1,2	
F	22.93	PMS ORANGE 021C	2	F	11.47	PMS RED 032C	3	
F	17.20	PMS Green 334C	1					

MACHINE	MR WASTE	MR HRS	RUN SPEED	SPOIL%	SHEETS PER MACHINE	SIZE	TOTAL REQUIRED	PALLET
NEW SHEETER					25,613			
408 HEIDY 7C + COAT					25,612			

DEPARTMENT INSTRUCTION NOTES
 PRINTING ISO Notes PrePress Approval Needed.
 ISO Form required on all Jobs

BMA CUTTER	25,612
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DEPARTMENT INSTRUCTION NOTES
 DIE CUTTING DIE CUTTING Die Cutting Note #2

WINDOW MACHINE	75,000	4x4	120
WINDOW MACHINE	49,998	4x4	120
WINDOW MACHINE	25,002	4x4	120
BOBST DOMINO GLUER	75,000	0x0	58.333
BOBST DOMINO GLUER	49,998	0x0	58.333
BOBST DOMINO GLUER	25,002	0x0	58.333

PALLET

LABEL ITEM1
Job#: 208491-0
Customer: Hershey Foods Corporation
Purchase Order#:
FG Item #: CHOCOLATE
Description: Chocolate Ice Creme
Count: 500

LABEL ITEM2
Job#: 208491-0
Customer: Hershey Foods Corporation
Purchase Order#:
FG Item #: VANILLA
Description: Vanilla Ice Creme
Count: 500

LABEL ITEM3
Job#: 208491-0
Customer: Hershey Foods Corporation
Purchase Order#:
FG Item #: STRAWBERRY
Description: Strawberry Ice Creme
Count: 500