

CUSTOMER NAME:Hershey Foods Corporation

SHIP TO:Hershey Foods Corporation  
100 Hershey Place  
S San Francisco, CA 94080

DUE DATE:  
06/23/2015  
PROD DATE:

ESTIMATE:  
11995  
OVER%:  
10.00%

LAYOUT:  
Die#Choc  
UNDER%:  
10.00%

CREATED BY:  
asi

F/B	FG	ITEM/PO#/Ln#	#UP	FORM/JOB	QTY	NAME/DESCRIPTION	CARTON SIZE/STYLE	CASE#/COUNT	ORDER TYPE/CAD#
1-1	CHOCOLATE		3		75,000	Chocolate Ice Creme	7x5x4	C20x20x24	Repeat
					75,000	SBS18 Paper Inttlntl	Seal End Full Overla	500	CHOCOLATE CAD#
1-2	VANILLA		2		50,000	Vanilla Ice Creme	7x5x4	C24x24x24	Repeat
					50,000		Seal End Full Overla	500	Vanilla Cad#
1-3	STRAWBERRY		1		25,000	Strawberry Ice Creme	7x5x4	C24X20X12	Repeat
					25,000	Sealed End	Seal End Full Overla	500	Strawberry Cad#

F#	BOARD CODE	SHEETS	HOUSE	SHEET SIZE	MIN SHEET SIZE	PO#	STOCK DUE	VENDOR
1	SBS18	25,000	24-1/2x25		24x25	00	06/28/2015	INTERNATIO
1	SBS18 24.50 x 25"	25,000	24-1/2x25		24x25	00		

MACHINE	MR WASTE	MR HRS	RUN	SPEED	SPOIL	INPUT	GOOD SHTS/PCS	OPER INIT/DATE
NEW SHEETER	0	0.60	20000		0	25,613		
408 HEIDY 7C + COAT	0	8.00	3500		0	25,612		
BMA CUTTER	100	3.90	9000		510	25,612		
WINDOW MACHINE	0	4.00	4500		0	75,000		
WINDOW MACHINE	0	0.25	4500		0	49,998		
WINDOW MACHINE	0	0.25	4000		0	25,002		
BOBST DOMINO GLUER	0	4.50	5750		0	75,000		
BOBST DOMINO GLUER	0	0.25	5750		0	49,998		
BOBST DOMINO GLUER	0	0.25	5750		0	25,002		

PRINTING		LBS	F/B			LBS	F/B
UNIT 1: AQ Coating	Aqueous Coating	515.954	F	UNIT 6: PMS012C	PMS YELLOW 012 C SE	171.985	F
UNIT 2: P-BLACK	PROCESS BLACK	61.914	F	UNIT 7: PMS021C	PMS ORANGE 021C	45.863	F
UNIT 3: P-CYAN	PROCESS CYAN	61.914	F	UNIT 8: PMS032C	PMS RED 032C	11.466	F
UNIT 4: P-MAGENTA	PROCESS MAGENTA	61.914	F	UNIT 9: PMS334C	PMS Green 334C	51.595	F
UNIT 5: P-YELLOW	PMS PROCESS YELLOW	61.914	F	UNIT10:			

PrePress Approval Needed.  
ISO Form required on all Jobs

Printing Notes for Form 1  
PrePress Approval Needed.  
ISO Form required on all Jobs

FG Item #	Description	Notes
STRAWBERRY	Strawberry Ice Creme	Printing Spec Notes

DIE CUTTING

Die Cutting Notes for Form 1

Die Cutting Note #2

<u>FG Item #</u>	<u>Description</u>	<u>Notes</u>
STRAWBERRY	Strawberry Ice Creme	CC Spec Notes this is line 1 CC Spec notes line 2

VANILLA

Vanilla Ice Creme

Spec Note for Vanilla

WINDOWING

<u>RM Item #</u>	<u>Name</u>	<u>Width</u>	<u>Length</u>	<u>Linear Feet Needed</u>
ACE100	ACETATE WINDOW 1.00	4.00	4.00	50,000

<u>FG Item #</u>	<u>Description</u>	<u>Notes</u>
STRAWBERRY	Strawberry Ice Creme	Window Spec Notes

FINISHING

General Notes for all forms / Form 0

Corrugated

<u>RM Item #</u>	<u>Length</u>	<u>Width</u>	<u>Depth</u>	<u>No. of Cases</u>	<u>Case Count</u>
C20x20x24	20.5000	20.2500	24.7500	300	500
C24X20X12	24.0000	20.0000	12.0000	50	500
C24x24x24	24.0000	24.0000	24.0000	100	500

Pallet

<u>RM Item #</u>	<u>Name</u>	<u>Length</u>	<u>Width</u>	<u>No of Pallets</u>
PALLET	PALLET	48.5000	46.5000	6

Layer Pads

<u>RM Item #</u>	<u>Length</u>	<u>Width</u>	<u>Depth</u>	<u>Qty</u>
TRAY	14.0000	12.0000	10.0000	12

Adhesive

<u>RM Item #</u>	<u>Description</u>
GLUE	Glue for Estimates

<u>FG Item #</u>	<u>Description</u>	<u>Notes</u>
STRAWBERRY	Strawberry Ice Creme	Case Packing Spec Notes

OTHER NOTES

LABEL ITEM1

FG Item #: CHOCOLATE

Cust Name: Hershey Foods Corporation

Shipto : Hershey Foods Corporation

PO# :

Cust P/N : CHOCOLATE

Descriptn: Chocolate Ice Creme

Qty/Case : 500

Qty/Pal : 50



CHOCOLATE 20849100

LABEL ITEM2

FG Item #: VANILLA

Cust Name: Hershey Foods Corporation

Shipto : Hershey Foods Corporation

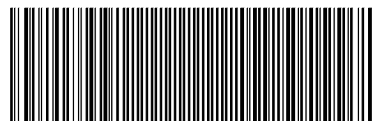
PO# :

Cust P/N : VANILLA

Descriptn: Vanilla Ice Creme

Qty/Case : 500

Qty/Pal : 50



VANILLA 20849100

LABEL ITEM3

FG Item #: STRAWBERRY

Cust Name: Hershey Foods Corporation

Shipto : Hershey Foods Corporation

PO# :

Cust P/N : Strawberry

Descriptn: Strawberry Ice Creme

Qty/Case : 500

Qty/Pal : 50



STRAWBERRY 20849100

