JOB NUMBER: 208491-00-01

CAL

GRADE

FACTORY TICKET

JOB START DATE:

Customer Name: Hershey Foods Corporation Shipto: Hershey Foods Corporation

REQ DATE: 06/23/15

DUE DATE:

Estimate:

DIE#

TOTAL UP

CAD#

100 Hershey Place

S San Francisco, CA 94080

SHEETS

NET SHEET

06/23/2015 11995

| F/B | FG Item # | Job Qty | Part# | Description | #UP | Last Job# | Case# | Count | Case/ | Pal | #Cases |
|-----|------------|---------|------------|---|-----|-----------|-----------|-------|-------|-----|--------|
| 1-1 | CHOCOLATE | 75,000 | CHOCOLATE | Chocolate Ice Creme SBS18 Paper Inttlntl | 3 | 208233 | C20x20x24 | 5 | 00 | 50 | 165 |
| 1-2 | VANILLA | 50,000 | VANILLA | Vanilla Ice Creme Sealed End | 2 | 208233 | C24x24x24 | 5 | 00 | 50 | 165 |
| L-3 | STRAWBERRY | 25,000 | Strawberry | Strawberry Ice Creme Sealed End | 1 | 208233 | C24X20X12 | 5 | 00 | 50 | 165 |

DIE SIZE

| SBS | 0.01800 | 50,000 24" x 25" | | 24" x 24-5 | /8" | 6 Strawberry Cad# | | | | | | |
|------|------------|--------------------|-------|------------|-----|-------------------|---------------------|-------|---------|--|--|--|
| PASS | ASS INK | INK NAME | ITEMS | INK LBS | PA | SS INK | INK NAME | ITEMS | INK LBS | | | |
| В | AQ Coating | Aqueous Coating | 1-3 | 171.98 | В | P-BLACK | PROCESS BLACK | 1-3 | 20.64 | | | |
| В | P-CYAN | PROCESS CYAN | 1-3 | 20.64 | В | P-MAGENTA | PROCESS MAGENTA | 1-3 | 20.64 | | | |
| В | P-YELLOW | PMS PROCESS YELLOW | 1-3 | 20.64 | В | PMS012C | PMS YELLOW 012 C SE | 1,2 | 57.33 | | | |
| В | PMS021C | PMS ORANGE 021C | 2 | 22.93 | В | PMS032C | PMS RED 032C | 3 | 11.47 | | | |
| В | PMS334C | PMS Green 334C | 1 | 17.20 | | | | | | | | |

| MACHINE | MR WASTE | MR HRS | RUN | SPEED | SPOIL% | MATERIAL | FOR | MACHINE | SIZE | TOTAL | REQUIRED |
|---------------------|----------|-----------|-----|-------|--------|----------|-----|---------|------|-------|----------|
| NEW SHEETER | | | | | | | | | | | |
| 408 HEIDY 7C + COAT | | | | | | | | | | | |
| BMA CUTTER | | | | | | | | | | | |
| WINDOW MACHINE | ACETATE | WINDOW 1 | .00 | | 4x4 | 120 | | | | | |
| WINDOW MACHINE | ACETATE | WINDOW 1 | .00 | | 4x4 | 120 | | | | | |
| WINDOW MACHINE | ACETATE | WINDOW 1 | .00 | | 4x4 | 120 | | | | | |
| BOBST DOMINO GLUER | Glue for | Estimat | es | | 0x0 | 58.333 | | | | | |
| BOBST DOMINO GLUER | Glue for | r Estimat | es | | 0x0 | 58.333 | | | | | |
| BOBST DOMINO GLUER | Glue for | Estimat | es | | 0x0 | 58.333 | | | | | |

DEPARTMENT INSTRUCTION NOTES

DIE CUTTING DIE CUTTING Die Cutting Note #2 PRINTING ISO Notes PrePress Approval Needed.

ISO Form required on all Jobs

DIE CUTTING Die Cutting Notes for Form 1 DIE CUTTING

Special Materials

Miscellaneous - SubContract

Prep

LABEL ITEM1

Job#: 208491-0

Customer: Hershey Foods Corporation

Purchase Order#: Part #: CHOCOLATE

Description: Chocolate Ice Creme

Case Count: 500

Case/Pal:

50

LABEL ITEM2

Job#: 208491-0

Customer: Hershey Foods Corporation

Purchase Order#: Part #: VANILLA

Description: Vanilla Ice Creme

Case Count: 500

Case/Pal: 50 LABEL ITEM3

Job#: 208491-0

Customer: Hershey Foods Corporation

Purchase Order#: Part #: Strawberry

Description: Strawberry Ice Creme

Case Count: 500

Case/Pal: 50