HUGHES/DECORR QUALITY CHECKSHEET

QUALITY CHECK SHEET REVISION 06 DATE 04/19/02 APPROVED BY C

				AF	PPROVED BY_A	1.00
INCOMING	QUANTITY	SIZE	SCORES L	INER VI	SIBLE DAMAGE	
mer zernen	INSPECTION F M	i		INSPECTION	F M L	
	BOARD QUALITY	OPERATOR SIGN		BOARD/SCORES		VISIBLE DAMAGE
CUTTER	LENGTH & WIDTH		BANDSAW	SIZE - L.W IN		
SLITTER	SCORES	VISIBLE DAMAGE		SIZE - L.W OUT		OPERATOR SIGN
	LINE CLEARANCE			LINE CLEARANCE		
				GLUE COVERAGE	TTT	VISIBLE DAMAGE
		A Property of the	7	GLUE BOND		
	BOARD/SCORES	VISIBLE DAMAGI	E	GLUE JOINT GAP		
	SIZE - L.W IN		CLOSURE	TAPE ALIGNMENT		
PRESSES	SIZE - L.W OUT	FIRST OFF MATCHES	7	TAPE ADHESION		
	CALIPER IN CALIPER OUT	APPROVED SPEC	c	FOLDS CORRECTLY		OPERATOR SIGN
AND	PRINT QUALITY	 		LINE CLEARANCE		
AND	LAY-OUT(REGISTRATION)		7	QTY PER BUNDLE		7
8	COLOUR MATCH	INK BATCH #		BUNDLES PER SKID		
ROTARY	SLOT DEPTH	H	PILING	QTY ON FULL SKID(S)		OPERATOR SIGN
	FOLDS CORRECTLY	OPERATOR SIGN	¬	QTY ON PARTIAL SKID		
	LINE CLEARANCE	OFF.		NUMBER OF SKIDS		
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				
		STATE CAMAC		I.D .MARKERS	4	VISIBLE DAMAGE
LAMINATOR	BOARD QUALITY	VISIBLE DAMAG	E	FINAL INSPECTION		
	GLUE COVERAGE			PALLETIZED AS PER ORDER PACK	*	
	LEAD EDGE		SHIPPING	QTY PER BUNDLE		
	ADHESION		_	QTY ON FULL SKID(S)	40	
	LABELS	OPERATOR SIGN	N	QTY ON PARTIAL SKILL	'	
	LINE CLEARANCE			# OF SKIDS		OPERATOR SIGN OFF
				TOTAL QTY		
	BOARD QUALITY	VISIBLE DAMAGE	T p militio	VISIBLE DAMAGE		
	SIZE - L.W IN	OPERATOR SIG	FINAL	CORRECT OTY		SHIPPER SIGN OFF
	SIZE - L.W OUT		CHECK	QC SHEET COMPLETE	:D	
FLATBED	LAYOUT(REGISTRATION)				1	
	SCORES	SALE PRIMA		(PARTIAL RUN(S))	VARIANCE	APPROVAL
	FOLDS CORRECTLY	OPERATOR SIGN				

ANY VARIATION OR NONCONFORMANCE MUST BE REVIEWED BY YOUR SUPERVISOR

ORDER COMPLETE YES NO

LINE CLEARANCE

JOB TICKET	Production Specification	item name: COPP. FALSE BT
Job Information:	Production ID:	
Job#: 1547-00 Overrun: 10.00% Est#: 1625 Underrun: 0.00%	Our Order#: 1547 FG#: DSCHPL12285A16 CustPart#: 52010-16	Ord Date: 03/25/03 Whs: Due Date: ON 03/31/03 Bin:
sold To: SCHERING-PLOUGH HEALTHCARE PRO 6400 NORTHAM DRIVE MISSISSAUGA, ON L4V 1J1	Order Information: PO #: Job Qty: 640 Cust Part#: 52010 Item Name: COPPERTONE WAL-MART SKID	Item Description: Style: Scored Sheet (5) Size: 13.06 x 29.04 x 0.00 Joint: NO JOINT Adders: CORRSCOR3
Board: Shts Req'd: 640 Sq Ft: 2.717 W:29.04 L:13.06 MSF:1.74 Board: 275 BC 275 BC Sheets Supplier: INDEP001 PO#:1535 Score: 5.11 4.05 4.10 4.10 4.05 5.11	Printing: PRINTING PLATE #: Ink 1: Ink 2: Ink 3: Ink 4: Color Desc: PLAIN	Die # Loc: MAIN FLOOR Gross Size: W:29.04 L:13.06 Slit: W:1 L:1 Net Size: W:29.04 L:13.06 Die Size: W:29.04 L:13.06 Uie Size: W:29.04 L:13.06 Blank Size: W:29.04 L:13.06 Impressions: 640 D/C Style:
Machine Routing SU: Start FARMOUT COMPLETE	Stop Total RUN: Hours Start	Stop Total QTY: In Out Waste
	9	The state of the s
Packing: Pallet ID: P-48 # Per Bndl: 25 # Per Unit: 160 24 Stacks / 1 Layers Pallet: 48 x 40	Sheets Received No. of Bundles No. of Totals	No. of Skids/Bags Quantity Completed Partial
Floor Comments		Shipping Info: Ship To #: NOVA NOVA PACK LIMITED 40 CARL HALL ROAD TORONTO, ON
		Item PO #: