

ENDURA



> Custom Cycle Clothing '08



> About Us

For 15 years, we've been manufacturing cycle sport clothing for both professional and amateur cyclists working diligently to make sure that our products and service meet the highest standards expected from our customers.

We serve clubs and teams directly as well as retailers and organised events. **Endura** products are now used worldwide by cyclists, triathletes and fitness enthusiasts who demand the best apparel available.

We pride ourselves on high quality great performing products using the best fabrics and trims. We have recently upgraded and refined our range based on the best feedback and advice available....our customers.

All of our clothing is printed using **state-of-the-art digital sublimation printers** to provide unbeatable definition and consistent quality whilst offering almost limitless graphic and design options. The only design restriction to consider is to try to keep any important design elements or logos away from seam areas as matching over seams is difficult when producing garments of varied styles and sizes.

> Ordering Procedure

1. Call us or email us for current delivery times or with any questions you may have.
2. Send us your order and design (this can be anything from electronic finished artwork to a rough sketch on our design sheet, however we do need high definition logos/graphics).
3. Arrange payment of **50% deposit** to secure production slot.
4. Artwork will be sent to you to approve layout along with a copy of your order.
5. Upon artwork and order approval (and providing we have deposit) we will begin production.
6. Clothing will be shipped out to you **free of charge** by courier to your delivery address.
5. We **guarantee delivery within 6 weeks** (of stage 5) or get an additional 20% off your final order invoice.

> Pricing & Payment Terms

All prices exclude sales tax. **Free delivery** for all of U.S. except Hawaii and Alaska which are charged at cost.

A deposit of 50% of the order value should be sent with the order and the remaining balance paid within seven days of the invoice date.

> Discounts

Discounts are based on the cost of the order before sales tax and artwork. Our discount structure is:

\$1500+ = 10% \$2500+ = 12% \$3500+ = 15% \$5300+ = 17% \$7000+ = 20% \$10000+ = 22% \$14000+ = 25%

> Minimum Order Quantities

Orders for printed clothing should contain at least 15 items of any mix of clothing (not including accessories). Orders of between 8 - 14 garments are available at 25% surcharge.

> Free Artwork

Now is the time to update your design.....**There is no cost for set-up and artwork.**

Finished designs and logos should be supplied to us.

If the design concept is to be created and developed by Endura this will be quoted separately.

> Supply of Graphics

Logos/Graphics:

Ideally digital files in Illustrator, PDF, Coreldraw or EPS format. Most other formats are acceptable provided the resolution is high enough (above 200dpi). Email electronic artwork to us at alan@endura.co.uk

We can scan high quality hard copies if electronic versions are not available. Website graphics are not suitable.

As manufacturers of the garments, our **Endura** logo is placed on the chest of tops and leg of shorts.

Colors:

There are no limits to the number of colors on your printed garments - and no extra cost. If you have access to a **Pantone®** colour chart then this is ideal for selection. You can also refer to our colour chart on page 11.



Dry-Clim™

A technically developed material composed of microfibrils designed to expel sweat and provide maximum comfort for the athlete.



Roubaix®

Ideal for cold weather cycling, Roubaix® is a lightweight, thermal fabric that stays comfortable even when wet and is quick drying.



Windtex®

A lightweight waterproof and windproof membrane combining softness, durability and superior comfort.



Lycra®

Lycra® in sportswear adds performance through technology, comfort, ease of movement and shape retention.



CoolMax®

For warm weather cycling, CoolMax® allows moisture absorption so that garments don't get clammy. Excellent moisture transport away from the skin.



Fieldsensor®

A performance fabric that provides superior muscle support and uses multi-layers and capillary action to push perspiration out towards the fabric surface to keep the wearer comfortable and dry.



Evolution™

Evolution™ fabric is a highly waterproof and moisture permeable lightweight fabric with great stretch. Its unique inner surface maintains an optimal dry feel.

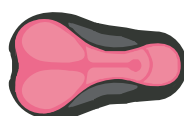


Elastic Interface®

Our men's and women's cycling pads are top of the range multi-density stretch design. Elastic Interface® pads reduce chafing and friction because they move with your body; super-soft wicking microfibre fabric next to skin provides efficient moisture management and hygiene.



600 Series (Men's)



600 Series (Women's)

Note: All our shorts and suits are available with women's specific pad. Garment codes should be suffixed with a "W" to indicate a female pad is required.



> Road Jersey (Short Sleeve)

[S \(fit guide on page 10\)](#)

Our best seller. Ideal for moderate to hot weather conditions or to wear underneath a jacket in colder conditions.

The Road Jersey comes with a choice of zips to make it perfect for all conditions. Made from fast wicking Airtex fabric. It features a 3-compartment rear elasticated pocket, elasticated sleeves and hem.

> 4005	Short Sleeve Full zip	-	\$72
> 4005C	Short Sleeve 3/4 Concealed zip	-	\$76



designtoo©



> Road Jersey (Long Sleeve)

[S \(fit guide on page 10\)](#)

Ideal for moderate weather conditions with the added protection of long sleeves.

The Road Jersey comes with a choice of zips and is made from fast wicking Airtex fabric. It features 3-compartment rear elasticated pocket, elasticated sleeves and hem.

> 4006	Long Sleeve Full zip	-	\$76
> 4006C	Long Sleeve 3/4 Concealed zip	-	\$80



> MTB Jersey

[L](#) (fit guide on page 10)

The MTB Jersey is designed with a relaxed fit for greater freedom of movement and a casual appearance.

The MTB Jersey has loose fitting sleeves and hem. It comes with a choice of zips and sleeves. Made from fast wicking Airtex fabric, it features 3-compartment rear elasticated pocket with one zipped compartment.

> 4004	Short Sleeve 3/4 zip	-	\$72
> 4004C	Short Sleeve 3/4 Concealed zip	-	\$76
> 4009	Long Sleeve 3/4 zip	-	\$76
> 4009C	Long Sleeve 3/4 Concealed zip	-	\$80



> Road Jersey (Sleeveless)

[S](#) (fit guide on page 10)

Ideal for very hot weather conditions.

The Sleeveless Road Jersey comes with a choice of longer zips for easy ventilation. Made from fast wicking Airtex fabric. It features 3-compartment rear elasticated pocket and hem.

> 4003	Sleeveless Full zip	-	\$68
> 4003C	Sleeveless 3/4 Concealed zip	-	\$72



> Downhill Jersey

[L](#) (fit guide on page 10)

Made from new polyester Airtex material in generous fit V-neck style with long sleeves, Lycra® cuffs and collar.

Baggy enough to be worn over body armour.

> 4038	Downhill Jersey	-	\$72
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> Insulating & Thermal S (fit guide on page 10)



The Argentona Top uses Dri-Clim™ brushed back waffle fabric for comfort and insulation with slightly larger fit so that it can be worn over a base layer or Road Jersey.

Made from brushed back Roubaix® thermal fabric the Roubaix® Jacket is ideal for use when the weather turns cold.

> 4008	Argentona Top	-	\$76
> 4033	Roubaix® Top	-	\$90



> Wind & Showerproof

S (fit guide on page 10)



The Windtex® Jackets are made from quality high performance windproof and showerproof fabric. These garments are perfect for more severe weather conditions. They are available in a practical Light-weight version or a thicker and warmer Fleece-lined version, both jackets have full zip front and a 3-compartment rear pocket.

PRO versions of the Windtex Jackets are also available and come with the added extras of reflective areas on sleeves and rear pockets, as well as having a zip in one of the rear pockets.

All jackets have full zip and 3-compartment rear pocket.

> 4017L	Light-weight Windtex® Jacket	-	\$98
> 4017	Fleece-lined Windtex® Jacket	-	\$98
> 4017LP	Light-weight Windtex® PRO	-	\$110
> 4017P	Fleece-lined Windtex® PRO	-	\$110



> Gilet

S (fit guide on page 10)



A light-weight wind cheater which is compact enough to be folded away when not required.

The Gilet is made from a light-weight Windtex® fabric with lower rear made from mesh to allow race number to remain visible.

The PRO version additionally features reflective tape on lower back and across front shoulders.

> 4032	Gilet	-	\$58
> 4032P	Gilet PRO	-	\$66



> Skinsuits

T (fit guide on page 10)



Our quality skinsuits are ideal for racing and time trials.

The Skinsuits are available in long or short sleeve and are made from high quality Lycra® with 3/4 length zip, market leading Elastic Interface® pads in the shorts with new improved silicone leg-gripper.

The CoolMax® Skinsuits are as above but made in CoolMax® fabric with number tags attached on rear.

> 4010	Short Sleeve	-	\$100
> 4011	Long Sleeve	-	\$104
> 4024	CoolMax® Short Sleeve	-	\$114
> 4025	CoolMax® Long Sleeve	-	\$118

Shorts are supplied in black with printed side panels as standard. Other options such as leg bands (as shown on left), U-panels etc. are available at extra cost. See page 11

www.pjwphotos.co.uk





> Cycle Shorts



Shorts in "8 panel" construction with seamless inside leg.
Made from quality Lycra® with Elastic Interface® pads and silicone leg gripper.

Also available in a high performance Fieldsensor® fabric.

> 4013	Lycra® Short	-	\$68
> 4040	Fieldsensor® Short*	-	\$84

* Note: Fieldsensor® shorts are only available in Black (can still have printed panels).
See page 11 for more information.



> Bibshorts



Made from quality Lycra® with wide shoulder straps, Elastic Interface® pads and silicone leg gripper.

Also available in a high performance Fieldsensor® fabric.

> 4015	Lycra® Bibshorts	-	\$76
> 4041	Fieldsensor® Bibshorts*	-	\$94

* Note: Fieldsensor® Bibshorts are only available in Black (can still have printed panels).
See page 11 for more information.

Shorts are supplied in black with printed side panels as standard. Other options such as colored shorts (as shown on left in red) or printed leg-bands (as shown top left) are available at extra cost. See page 11 for more information.



> **Lycra® Biblongs**



Biblongs made from quality Lycra® with double seat (no pad) so they can be worn over shorts if required. They also have foot-loops for comfortable fit.

> 4029 Lycra® Biblongs - \$74

Note: Lycra available in black or color options (image to left shows blue). See page 11.



> **Thermal Biblongs**



Designed for winter riding and made from Roubaix® thermal fabric for warmth, comfort and performance. They come with double seat (no pad) so they can be worn over shorts if required. They also have foot-loops for comfortable fit.

> 4019 Thermal Biblongs* - \$80

** Note: Thermal fabric only available in black (can still have printed panels). See page 11.*



> **Evolution™ Biblongs**



Designed for extreme winter riding made from Thermal material with Evolution™ fabric front panels for superior warmth, comfort and performance in the coldest of conditions.

Features include articulated knee design along with zip pullers on ankles for snug fit. They have a double seat (no pad) so they can be worn over shorts if required

> 4048 Evolution™ Pro Biblongs* - \$118

** Note: Thermal fabric supplied only in black (can still have printed panels). See page 11.*

All longs come with a double seat (no pad). If an Elastic Interface® pad is preferred then write "With Pad" (\$6 extra) in the additional options section of order form.



> Warmers



Leg, Arm and Knee warmers available in a choice of Lycra® or Thermal fabric.

> 4020	Lycra® Armwarmers*	-	\$24
> 4021	Thermal Armwarmers*	-	\$30
> 4020L	Lycra® Legwarmers*	-	\$30
> 4021L	Thermal Legwarmers*	-	\$36
> 4020K	Lycra® Kneewarmers*	-	\$22
> 4021K	Thermal Kneewarmers*	-	\$28

* All of above min order of **5 pairs** per garment



> Lycra® Overshoes



Printed Lycra Overshoes with cleat holes.

> 4023	Lycra® Overshoes*	-	\$22
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* min order of **5 pairs**



> Headwear

Bandana made from Airtex fabric with four panel construction for comfortable fit.

The Neck Tubes are made from high stretch grid polyester for maximum stretch and versatility.

Race Caps are quarter design cotton caps with peak.

> 4047	Bandana (min order of 5)	-	\$18
> 4022	Neck Tube (min order of 5)	-	\$18
> 4049	Race Caps*	-	\$8*

* Note: Race Caps based on order of 50+ caps. Smaller amounts are available:
For 35 - 49 Caps - \$10 each
For 20 - 34 Caps - \$12 each (min order of 20)

> Sizing Guide

Our garments are sized in letters from **XS** (Extra Small) to **XXL** (Double Extra Large). Although the sizing is standard proportions, when ordering keep in mind that size varies slightly to suit type of garment, stretch of fabric etc (see sizing considerations).

> Women's Fit

Our range is unisex fit, see the size chart below for a guideline **women's** conversion.

Shorts and skinsuits are available with **women's specific pad**. Garment codes should be suffixed with a "**W**" on the order sheet to indicate a female pad is required.

MEN'S

Chest (cm)

Waist (cm)

WOMEN'S

Approx.
Size

	XS	S	M	L	XL	XXL
Chest (cm)	87-92	92-98	99-106	107-113	114-121	122-127
Waist (cm)	71-76	76-83	84-90	91-97	98-105	106-112
Approx. Size	10	12	14	16		

Note: This chart is a guide only. If you are unsure of any sizes, samples can be provided on request prior to ordering.

> Sizing Considerations

Different garments have different types of fit. For example a Skinsuit is tight fitting (for less drag) and a Training Top is looser fitting (so it can be worn over a jersey or base layer). Most people will be familiar with this trend on specific items. Our sizing is based on a fit that suits the majority of our customers and is industry standard. If you have a specific preference for a very tight or loose fit (mostly relevant on Road Jerseys and Skinsuits) then we suggest you order a larger or smaller size as appropriate.

A key to indicate the fit of each garment is placed next to the garment name:

T = Tight fitting (skin-tight)

S = Standard fit (sporting fit)

L = Loose fitting (casual fit)

Extreme sized garments are available; XXS and XXXL sizes can be made on request with a 15% surcharge.

Altered garments are also usually available providing they are based on our standard sizes (i.e. a size Small Training Top with two inch longer sleeves). These also incur a 15% surcharge.

Our **cycle shorts/skinsuits** have standard length legs that finish above the knee.

Our sizing guide above is only a guide and we would always advise that a sample garment be tested by a member of the club/team to ensure the sizes that you are ordering are the sizes that you are expecting.

> Color Guide

If you have access to a **Pantone® color chart** then this is ideal for guiding us on the exact colors you require. The color chart below can also be used (this is just a selection of colors for easy reference, we can reproduce almost any color).

We use inks and materials that produce vibrant, high quality results, however, be aware that the same colour can vary slightly when printed on different fabrics due to the sheen and construction properties. This is normal and unavoidable.

	A	B	C	D	E	F	G
1							
2							
3							
4							
5							
6							

> Shorts

For maximum durability and color preservation we don't print on the main front and back areas of the shorts and longs - the "shorts body" - indicated below on the orange diagram. Instead the "shorts body" is made from pre-dyed fabric. Lycra® is the only fabric available with coloured "shorts body". Regardless of the fabric and colour chosen for the "shorts body", it is still possible to print any color on the printed areas of the shorts (the printed area options are shown below in red diagrams). The different colors for "shorts body" are shown here:

Lycra® options					Fieldsensor® option	Thermal options
A1 (Black)	E4	D4	B4	A4	A1 (Black)	A1 (Black)
	C5	C1	A3	D3		

Shorts have black body and printed side panels (shown below) as standard. Other options available are:

Colored Shorts Body (on Lycra® shorts only, colours shown above) = **\$6 extra**

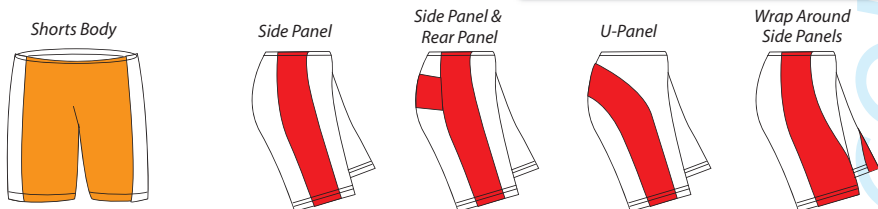
Printed Leg Bands sewn around the bottom of the legs = **\$6 extra**

Printed Side Panel & Rear Panel (as shown below) = **\$6 extra**

Printed U-Panel (as shown below) = **\$6 extra**

Printed Wrap Around Side Panels (as shown below) = **\$6 extra**

All options are available on **8 Panel Shorts, Bibshorts & Skinsuits**.
Other garments may have limited options due to fabrics used and shape and construction of panels.



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> Custom Cycle Clothing '08

t: 440-235-1050

f: 440-235-1052

e: info@endurasport.com

Endura Inc
8059 Lewis Road #313
Berea
Ohio
44017

www.endurasport.com

