

# Operational Efficiency & Power Generation Performance Analysis of NTPC Stations

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Sector: Energy & Power Utilities

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## 2. Executive Summary

### Problem

Thermal power generation is hindered by operational inefficiencies. The fleet operates at an average **Daily Capacity Factor (DCF) of 65.9%**, significantly below the potential demonstrated by top performers. A "Low Capacity" segment trails high performers by **11.8%**, and **607,137.78 MW** of cumulative capacity has been lost to outages.

### Approach

We utilized a dataset of 7,500 records spanning 2017–2026. The raw data was cleaned and transformed in Google Sheets to build a 7-point KPI framework. The analysis focuses on the gap between **Total Monitored Capacity (3,033,314 MW)** and **Total Available Capacity (2,426,176 MW)** to quantify losses.

### Key Insights

- **Generation Volume:** Total Power Generation over the period stands at **49,620.6 MU**.
- **Reliability Gap:** There is a massive gap between Monitored and Available capacity, driven by the **607k MW** outage volume.
- **Asset Reliance:** "High Capacity" units are efficient but only contribute **26.97%** of the total generation share.
- **Critical Failures:** **70** specific "Zero Generation" events were detected, flagging units with chronic starting issues.

### Key Recommendations

Launch a "Performance Turnaround" for the bottom 25% of units, deploy a technical task force to UP (the highest outage contributor), and align maintenance strictly with the August low-demand window.

## 3. Sector & Business Context

### Sector Overview

The Indian power sector is transitioning towards higher efficiency to meet growing energy demands. Thermal power plants (NTPC) remain the backbone of this supply. Operational efficiency (PLF/PAF) is critical for profitability and grid stability.

### Current Challenges

- Aging infrastructure leading to frequent forced outages.
- Coal availability issues affecting Plant Load Factors (PLF).
- Variability in demand requiring flexible operation, which stresses equipment.

## Why this problem was chosen

Maximizing the utilization of existing assets is more cost-effective than building new capacity. Identifying specific underperforming units and outage trends offers immediate opportunities for operational improvement and cost saving.

## 4. Problem Statement & Objectives

### Formal Problem Definition

"To analyze historical daily power generation data to identify factors contributing to suboptimal Capacity Utilization Factors (CUF) and quantify the impact of outages across NTPC stations."

### Project Scope

Analysis of daily generation reports, outage data, and coal stock levels for monitored NTPC stations (2017-2026).

### Success Criteria

- Accurate tracking of the 7 core KPIs
- Visual identification of state-wise bottlenecks
- Quantification of revenue loss.

## 5. Data Description

### Exact Dataset Source

- Source: Government of India / NTPC Daily Generation Reports (<https://ndap.niti.gov.in/dataset/7686>)
- Access: Data provided via RawDataset.csv.

### Data Structure

The dataset is a time-series record of daily operations for individual power station units.

### Columns Explanation (Key Columns)

- **Name of the power station:** Name of the specific unit.
- **Monitored capacity:** Installed capacity of the unit (MW).
- **Available capacity:** Capacity actually available for generation (MW).
- **Power generation under todays actual:** Actual energy generated on the date (MU - Million Units).
- **Capacity under outage:** Capacity unavailable due to forced or planned maintenance (MW).
- **Coal Stock:** Days of coal stock available (critical for thermal plants).

## Data Size

- 7,500 rows and 16 columns.

## Data Limitations

- Inconsistent date formats in the raw source.
- Significant missing values in Coal Stock and Maintenance Start Date.
- Partial data for the year 2026.

## 6. Data Cleaning & Preparation

All primary cleaning and transformation steps were executed in Google Sheets prior to analysis, as evidenced by the transition from RawDataset.csv to Cleaned.csv.

### Missing Values Handling

- Coal Stock: 2,042 missing values in raw data were imputed with 0 or treated as "Not Available" to prevent calculation errors.
- Capacity under outage: Null values (7 records) were filled with 0, assuming no outage if not reported.

### Outlier Treatment

- Calculated Daily\_Capacity\_Factor. Values exceeding 100% or effectively 0% were flagged using the Zero\_Gen\_Flag for further inspection.

### Transformations

- Date Standardization: Converted various text formats into a standard Date format.
- Text Cleaning: "Name of the power station" was cleaned to "Station\_Clean" by removing underscores and standardizing spacing.

### Feature Engineering

- Daily\_Capacity\_Factor: Calculated to normalize performance comparisons.
- Capacity\_Category: Created to segment stations into "High" vs "Low" buckets based on performance thresholds.
- Zero\_Gen\_Flag: A binary/text flag created to instantly identify days with 0 generation.

### Assumptions

- Blank Outage implies the station was fully operational.
- Monitored Capacity is constant for the day.

## 7. KPI & Metric Framework

KPI Name	Value	Why it matters

<b>1. Total Power Generation</b>	<b>49,620.6 MU</b>	The primary output metric; total energy delivered to the grid.
<b>2. Avg Daily Capacity Factor</b>	<b>65.9%</b>	The efficiency score. Measures actual generation vs. potential.
<b>3. High Capacity Gen Share</b>	<b>26.97%</b>	Measures reliance on top-performing assets vs. the rest of the fleet.
<b>4. Total Outage</b>	<b>607,137.78 MW</b>	The volume of lost capacity due to technical or maintenance issues.

## 8. Exploratory Data Analysis (EDA)

### Trend Analysis

- Yearly Growth: Power generation shows a steady upward trend from 2017 to 2022, peaking at ~6,924 MU (in this sample dataset), followed by a slight stabilization.
- Seasonality: March and April are the peak performance months (Avg Gen > 7.3 MU), likely due to pre-monsoon demand. August sees the lowest average generation (6.46 MU), possibly due to monsoon maintenance or lower demand.

### Comparison Analysis

- State-wise: Uttar Pradesh performs poorly on reliability metrics, contributing the highest volume of outages.
- Station-wise: Talcher (Old) TPS Unit 2 is the top performer with ~99.4% average DCF. In contrast, stations like Dadri (NCTPP) show high variability.

## Distribution Analysis

- The Daily\_Capacity\_Factor is bimodal. Most stations operate either at high efficiency (>80%) or very low efficiency/shutdown (<20%), validating the need for the "High/Low" capacity segmentation.

## Correlation

- Strong negative correlation observed between Outage (MW) and Daily\_Capacity\_Factor. High outage days directly cripple efficiency.

## 9. Advanced Analysis

### Segmentation (Capacity Category Analysis)

- We segmented stations into "High Capacity" and "Low Capacity".
- Insight: The "High Capacity" segment operates at 79.3% DCF with minimal outages. The "Low Capacity" segment operates at 67.5% DCF but accounts for the vast majority of the recorded outage MW (~98% of outage volume comes from this segment).
- Conclusion: The problem is not systemic across all NTPC stations but concentrated in specific "problem assets."

### Anomaly Detection (Zero Gen Analysis)

- 70 events were flagged where generation was exactly 0.
- These are not random; they cluster in specific stations (e.g., Faridabad CCPP, Dadri CCPP). This suggests specific units have chronic starting/technical issues.

## 10. Dashboard Design

### Dashboard Implemented

A comprehensive dashboard was designed in Google Sheets utilizing the processed data.

### Dashboard Top Line KPI Strip

Displays the 7 key metrics:

- High Cap Share (26.97%)
- Total Gen (49,620.6)
- Avg DCF (65.9%)
- Outage (607k)
- Available Cap (2.4M)
- Monitored Cap (3.0M)
- Zero Gen (70)

## Visualizations

- **Year-wise Trend Analysis:** Line chart showing generation growth over time (Pivot 3).
- **Month-wise Seasonality:** Column chart highlighting the August dip (Pivot 6).
- **State-wise Performance:** Stacked Bar Chart comparing Monitored vs. Available Capacity per state (Pivot 2).
- **Capacity Category Analysis:** Donut/Pie chart showing the 26.97% High Capacity share (Pivot 4).
- **Zero Generation & Outage Analysis:** Chart tracking the breakdown of the 70 critical failure events (Pivot 5).
- **Station Performance Summary:** Bar chart/Table highlighting top and bottom performing stations (Pivot 1).

## Interactive Elements

- Year
- Month
- State
- Station Name
- Capacity Category

## 11. Insights Summary

- **Efficiency Gap:** A significant **11.8% efficiency gap** exists between capacity categories. "High Capacity" units operate at an average Daily Capacity Factor (DCF) of **79.3%**, while "Low Capacity" units trail significantly at **67.5%**.
- **Massive Capacity Loss:** The fleet lost a staggering **607,137.78 MW** (cumulative daily) to outages over the analysis period, driving a wedge between the Total Monitored Capacity (3,033,314 MW) and Actual Available Capacity.
- **Regional Disparity: Uttar Pradesh** is the primary bottleneck, accounting for **~23%** of the total outage volume among the top 5 worst-performing states. The state's "Stacked" performance bar shows a disproportionately high ratio of Outages to Generation.
- **Operational Benchmark: Talcher (Old)** consistently sets the fleet standard, operating near **100% DCF**, proving that high efficiency is achievable even with older assets.
- **Asset Reliance Risk:** Despite their superior performance, "High Capacity" units only contribute **26.97%** of the total generation share, revealing an over-reliance on lower-efficiency units for the bulk of power production.
- **Seasonal Vulnerability:** Generation drops by **~12% in August** compared to the peak in March. This seasonal dip represents a predictable low-demand window that is currently underutilized for planned maintenance.

- **Chronic Failures:** 70 specific instances of "Zero Generation" were detected. These are not random but cluster in specific units (e.g., Faridabad, Dadri), indicating chronic technical failures rather than fleet-wide fuel shortages.
- **Coal Availability:** While coal stock data had gaps (27% missing), existing records show a clear correlation where periods of "0" stock align with sharp drops in generation, validating fuel logistics as a secondary performance driver.
- **Maintenance Misalignment:** Maintenance schedules do not consistently align with the August low-demand season, leading to avoidable generation losses during higher-demand months.

## 12. Recommendations

Insight	Recommendation	Impact & Feasibility
<b>Low Capacity Underperformance</b>	<p><b>Recommendation 1: Performance Turnaround Program</b></p> <p>Initiate a targeted operational review for the bottom 25% of stations (specifically the "Low Capacity" category). Focus on bringing their Daily Capacity Factor (DCF) from the current average of 67.5% up to a target of 75%.</p>	<p><b>High Impact:</b> Raising the baseline efficiency of these units would add massive generation volume without new infrastructure.</p> <p><b>Medium Feasibility:</b> Requires process changes and potential retrofitting.</p>
<b>High Outages in UP</b>	<p><b>Recommendation 2: Technical Task Force for UP</b></p> <p>Deploy a specialized technical audit team to Uttar Pradesh stations (the highest outage contributor) to diagnose specific equipment failure</p>	<p><b>High Impact:</b> Reducing UP's disproportionate outage volume by even 20% would significantly cut fleet-wide losses.</p> <p><b>High Feasibility:</b> Can be executed immediately</p>

	patterns (e.g., Boiler tube leaks vs. Turbine vibrations).	using existing engineering resources.
<b>70 Zero Gen Events</b>	<p><b>Recommendation 3: Automated "Zero-Gen" Protocol</b></p> <p>Implement an automated "Zero-Gen Alert" system that flags any unit reporting 0 generation and requires a mandatory Root Cause Analysis (RCA) report within 24 hours of occurrence.</p>	<p><b>Medium Impact:</b> Prevents repeated failures by enforcing accountability and rapid diagnosis.</p> <p><b>High Feasibility:</b> purely a process and software implementation.</p>
<b>Seasonal Dip in August</b>	<p><b>Recommendation 4: Strategic Maintenance Scheduling</b></p> <p>Align planned annual maintenance (overhauls) strictly with the <b>August</b> low-generation window (observed ~12% dip) to ensure maximum availability during peak demand months (March/April).</p>	<p><b>Medium Impact:</b> Optimizes availability when the grid needs it most.</p> <p><b>High Feasibility:</b> Requires only planning and scheduling adjustments.</p>

### 13. Impact Estimation

By implementing the targeted recommendations—specifically the "Performance Turnaround" for the Low Capacity segment and the technical audit in Uttar Pradesh—the potential value delivered is estimated as follows:

- **Generation Recovery**

- **Current State:** The analysis recorded a cumulative daily outage volume of **~607,137 MW**.
  - **Target:** A conservative reduction of **10%** in outage volume through improved maintenance planning and RCA.
  - **Recovered Capacity:**  $607,137 \text{ MW} * 10\% = 60,714 \text{ MW}$  (cumulative daily).
- **Energy Gain**
  - Converting this recovered capacity into actual energy units (Million Units - MU):  
 $\text{Energy} = 60,714 \text{ MW} * 24 \text{ hours} * 0.001 = 1,457 \text{ MU}$
- **Financial Impact**
  - Assuming an average revenue realization (tariff) of **Rs 4.00 per unit: Revenue Recovered** =  $1,457 \text{ MU} * \text{Rs } 0.4 \text{ Crores/MU} = \text{Rs } 582.8 \text{ Crores}$
- **Efficiency Lift**
  - Recovering this lost generation would improve the overall fleet Daily Capacity Factor (DCF) by approximately **1.5%**, shifting the fleet average from 65.9% to **~67.4%**.

## 14. Limitations

While the analysis provides robust insights, the following limitations in the source dataset and methodology should be noted:

- **Data Completeness (Fuel Correlation):** The **Coal Stock** column contained approximately **27% missing data**. This significant gap limits the ability to definitively correlate every instance of low generation with fuel shortages, although available data does show a strong positive correlation.
- **Assumption Risks (Outage Reporting):** In the absence of explicit "0" values, null (blank) entries in the **Outage** column were treated as "Zero Outage" (fully operational). If these blanks actually represented unreported data rather than zero outages, the total outage volume and associated financial loss may be under-reported.
- **Causality Constraints:** The dataset is descriptive rather than diagnostic. It effectively tracks **that** an outage occurred and **when**, but it lacks specific "Reason Codes" (e.g., Boiler Tube Leakage vs. Generator Protection Trip). Therefore, while we can quantify the loss, the specific mechanical root cause requires a secondary technical dataset.

## 15. Future Scope

To further enhance operational efficiency, we propose three advanced analytics initiatives for the next phase:

- **Predictive Maintenance (PbM):** Integrate IoT sensor data (vibration, temperature) with Machine Learning to predict equipment failures before they cause "Zero Generation" events.

- **Coal Logistics Optimization:** Incorporate external railway and supply chain data to model "Days of Stock" accurately, overcoming the current 27% data gap.
- **Financial Dashboarding:** Add real-time "Cost of Generation" and revenue data to the dashboard, transforming operational metrics into financial actionable insights.

## 16. Conclusion

This project successfully transformed raw operational data into actionable business intelligence. We identified that performance issues are not systemic across the fleet but are concentrated in a specific subset of "Low Capacity" stations and regional inefficiencies in Uttar Pradesh. By addressing the **11.8% efficiency gap** and the critical **607,137 MW outage volume**, NTPC stands to recover potentially **₹582+ Crores** in lost revenue opportunity while enhancing national grid reliability.

## 17. Appendix

- Data Dictionary: (Included in Section 5)
- Logic Used:  
 $\text{Daily\_Capacity\_Factor} = (\text{Generation} / (\text{Monitored} * 0.024)) * 100$   
 Outage = Cleaned version of Capacity under outage
- Files Reference:  
 DVA Capstone - RawDataset.csv  
 DVA Capstone - Cleaned.csv  
 DVA Capstone - Calculations\_Pivots.csv  
 DVA Capstone - Dashboard.csv

## 18. Contribution Matrix

Team Member	Dataset & Sourcing	Cleaning	KPI & Analysis	Dashboard	Report Writing	PPT
Mansi Agarwal	✓	✓	✓	-	-	-

Aditya Samadhiya	—	—	✓	✓	✓	✓
Deepanshu	✓	—	—	✓	✓	—
Kapish Rohilla	—	✓	—	—	✓	✓
Harshit Kudhial	✓	✓	—	—	—	—
Prashant Pandey	✓	✓	—	—	—	—