

## Sheet (3)

### Key and coupling

1)

Design the rectangular key for a shaft of 50 mm diameter . The shearing and crushing stresses for the key material are 42Mpa and 70 Mpa

Solution

Given :D=50mm ,  $\tau = 42\text{MPa}$  ,  $\sigma_c=70\text{ Mpa}$  , w =16mm, t = 10mm

For calculating torque transmitted:-

$$T = l * w * \tau * \frac{d}{2} = l * 16 * 42 * \frac{50}{2} = 16800 \text{ N-mm} \quad (1)$$

Torsional shearing strength :-

$$T = \frac{\pi}{16} * \tau * d^3 = \frac{\pi}{16} * 42 * (50)^3 = 1.03 * 10^6 \text{ N-mm} \quad (2)$$

∴from equation (1),(2)

$$L = 1.013 * 10^6 / 16800 = 61.31 \text{ mm}$$

$$T = l * \frac{t}{2} * \sigma_c * \frac{d}{2} = l * \frac{10}{2} * 70 * \frac{50}{2} = 8750 \text{ /N-mm} \quad (3)$$

From equations (2) and (3):-

$$L = 1.03 * 10^6 / 8750 = 117.7 \text{ mm} \approx 120 \text{ mm}$$

2) A 45mm diameter shaft is made of steel with a yield strength of 400 Mpa . A parallel key of size 14mm wide and 9mm thick made of steel with a yield strength of 340 Mpa is to be used . Find the required length of the key . if the shaft is loaded to transmit the maximum permissible torque . use maximum shear stress theory and assume a factor of safety of 2.

Solution

---

---

---

---

---

---

3) A 15KW , 960 R.P.M motor has a mild steel shaft of 40mm diameter and the extension being 75mm. The permissible shear and crushing stresses for the mild steel key are 56 Mpa and 112 Mpa. Design the keyway in the motor shaft extension . Check the shear strength of the key against the normal strength of the shaft .

**Solution**

Given:  $P=15\text{KW}=15*10^3\text{W}$  ,  $N=960\text{ R.P.M}$  ,  $d=40\text{mm}$  ,  $l=75\text{mm}$  ,  $\tau=56\text{Mpa}$  ,  $\sigma_c=112\text{Mpa}$

The torque transmitted by the motor :-

$$T = \frac{P \cdot 60}{2\pi N} = \frac{15 \cdot 10^3 \cdot 60}{2 \cdot \pi \cdot 960} = 149 \cdot 10^3 \text{ N-mm}$$

$W$ =width of the key

Considering the torque in shearing , we know that the torque transmitted (T) :-

$$149 \cdot 10^3 = l \cdot w \cdot \tau \cdot \frac{d}{2} = 75 \cdot w \cdot 56 \cdot \frac{40}{2} = 84 \cdot 10^3 w$$

$$W = 149 \cdot 10^3 / 84 \cdot 10^3 = 1.8\text{mm}$$

The width of keyway is too small , the width of keyway should be at least  $d/4$

$$\frac{d}{4} = \frac{40}{4} = 10\text{mm}$$

Since  $\sigma_c = 2\tau$  therefore the a square key of  $w = 10\text{mm}$  and  $t = 10\text{mm}$  is adopted according to H.F.Moore

the shaft strength factor ,

$$e = 1 - 0.2\left(\frac{w}{d}\right) - 1.1\left(\frac{h}{d}\right) = 1 - 0.2\left(\frac{10}{20}\right) - \left(\frac{10}{2 \cdot 40}\right) = 0.8125$$

strength of the shaft with keyway,

$$= \frac{\pi}{16} \cdot \tau \cdot d^3 \cdot e = \frac{\pi}{16} \cdot 56 \cdot (40)^3 \cdot 0.8125 = 571844 \text{ N}$$

And shear strength of the key ,

$$L \cdot w \cdot \tau \cdot \frac{d}{2} = 75 \cdot 10 \cdot 56 \cdot 20 = 840000 \text{ N}$$

$$\frac{\text{Shear strength of the key}}{\text{Shear strength of the shaft}} = \frac{840000}{571844} = 1.47$$

-----