

#### Specifications

#### SPECIFICATIONS:

ANSI B16.5 - Pipe Flanges and Flanged Fittings (American)

AS2129 - Flanges for Pipes, Valves and Fittings (Australian)

BS4504 - Circular Flanges for Pipe, Valves and Fittings (PN designated) - (now BS EN1092) (European)

AS4087 - Metallic Flanges for Waterworks Purposes (Australian)

BS10 - Specification for Flanges and bolting for Pipes, Valves and Fittings (British)

\*\*AS2129 is a replica of BS10 but is stated in mm rather than inches. In some sizes bolt holes are slightly larger to give better clearance

APPLICATION: Water Supply, Oil, Gas, Petrochemical, Irrigation, Fire Services, General Industry, Construction.

MARKING: All Flanges when possible will display a heat number, size, table, grade and dimensional standard

**PLATE STEEL FLANGES:** Plate flanges are mainly used for light duty, lower pressure or non-critical applications, commonly referring to AS2129, BS10 or AS4087 standards. The manufacturing method involves cutting and machining from plate steel

olerance fo

**FORGED STEEL FLANGES:** Forged Steel flanges are commonly used and specified in the Oil, Gas, Petrochemical and mining sectors, where pressure, temperature and safety considerations often specify the ANSI B16.5, ASME B16.47 or BS4504 standards. The manufacturing method involves the hot forging of suitable steels prior to final machining

#### **MATERIALS**

Mild Carbon Steel ASTM A105 ASTM A182 316L

AAP CAN ALSO OFFER A WIDE RANGE OF PRODUCTS ON REQUEST WHICH INCLUDE BS4504 (DIN) flanges from PN6 TO PN40

|                         |                         | Dimension To                      |
|-------------------------|-------------------------|-----------------------------------|
| Threaded, Socket        | Welding. Slip-On, L     | ap Joint and Blind                |
| Outside Diameter of Hub | ≤ 24                    | ± 1/16                            |
| Incide Diegostes        | Threaded                | Within limits of boring gauge     |
| Inside Diameter         | Socket Weld, Slip<br>on | ≤10, + 1/32, -0<br>≥12 + 1/16, -0 |
|                         | 10                      | + 3/32                            |

| Outside Diameter            | ≤ 12                                               | - 1/16                  |
|-----------------------------|----------------------------------------------------|-------------------------|
| of Hub                      | ≥14                                                | ± 1/8                   |
|                             | 1/16 Raised Face                                   | ± 1/32                  |
| Diameter of<br>Contact Face | 1/4 Raised face<br>tongue & Groove<br>male, female | ± 1/64                  |
|                             | Bolt Circle                                        | ± 1/16                  |
|                             | Bolt Hole Spacing                                  | ± 1/32                  |
| Drilling                    | Concentricity of bolt circle                       | NPS ≤ 2 1/2 1/32<br>max |
|                             |                                                    | NPS ≥ 3<br>1/16 max     |

≤ 18

≥ 20

≤ 18

≥ 20

Thickness

Length through the Hub

+ 1/8, -0

+3/16, -0

+1/8, -1/32

+3/16, -1/16

| or ANSI B16.5               |                                                    |                         |
|-----------------------------|----------------------------------------------------|-------------------------|
|                             | Weld Neck                                          |                         |
| Outside Diameter            | ≤ 24                                               | ± 1/16                  |
|                             | ≤ 10                                               | ± 1/32                  |
| Inside Diameter             | 12 through 18                                      | ± 1/16                  |
|                             | ≥ 20                                               | +1/8, - 1/16            |
|                             | 1/16 Raised Face                                   | ± 1/32                  |
| Diameter of<br>Contact Face | 1/4 Raised face<br>tongue & Groove<br>male, female | ± 1/64                  |
| Diameter of Hub             | ≤24                                                | ± 1/16                  |
| at Base                     | > 24                                               | ± 1/8                   |
| Diameter Of Hub             | NPS ≤5                                             | + 3/32<br>-1/32         |
| at Point Of Welding         | NPS ≥6                                             | + 5/32<br>-1/32         |
|                             | Bolt Circle                                        | ± 1/16                  |
|                             | Bolt Hole Spacing                                  | ± 1/32                  |
| Drilling                    | Concentricity                                      | NPS ≤ 2 1/2<br>1/32 max |
|                             | of bolt circle                                     | NPS ≥ 3<br>1/16 max     |
| Thickness                   | ≤ 18                                               | +1/8<br>-0              |
| MICKNESS                    | ≥ 20                                               | +3/16<br>-0             |
|                             | NPS ≤ 4                                            | ± 1/16                  |
| Length through the Hub      | 5 ≤ NPS ≤10                                        | +1/16<br>-1/8           |
|                             | NPS ≥ 12                                           | + 1/8<br>-3/16          |

#### **Temperature / Pressure Ratings ASTM A105**

**CARBON STEEL PIPE FLANGES TO ANSI B16.5 (BS.1560)** 

FORGINGS TO ASTM A105 — Not recommended for prolonged use above 427°C FORGINGS TO ASTM A350-LF2 — Not to be used above 343°C"

|           | used above 0.10 O |            |                |                  |                 |            |  |  |  |  |  |  |  |  |
|-----------|-------------------|------------|----------------|------------------|-----------------|------------|--|--|--|--|--|--|--|--|
| "TEMPERA- |                   | MAXIMUM WO | RKING PRESSURE | IN kPa BY PN (Pr | essure Numbers) |            |  |  |  |  |  |  |  |  |
| TURE      | PN20              | PN50       | PN100          | PN150            | PN250           | PN420      |  |  |  |  |  |  |  |  |
| IN °C"    | CLASS 150         | CLASS 300  | CLASS 600      | CLASS 900        | CLASS 1500      | CLASS 2500 |  |  |  |  |  |  |  |  |
| -29 to 38 | 1960              | 5110       | 10210          | 15320            | 25530           | 42550      |  |  |  |  |  |  |  |  |
| 50        | 1920              | 5010       | 10020          | 15020            | 25040           | 41730      |  |  |  |  |  |  |  |  |
| 100       | 1770              | 4640       | 9280           | 13910            | 23190           | 38650      |  |  |  |  |  |  |  |  |
| 150       | 1580              | 4520       | 9050           | 13570            | 22610           | 37690      |  |  |  |  |  |  |  |  |
| 200       | 1400              | 4380       | 8760           | 13150            | 21910           | 36520      |  |  |  |  |  |  |  |  |
| 250       | 1210              | 4170       | 8340           | 12520            | 20860           | 34770      |  |  |  |  |  |  |  |  |
| 300       | 1020              | 3870       | 7750           | 11620            | 19370           | 32280      |  |  |  |  |  |  |  |  |
| 350       | 840               | 3700       | 7390           | 11090            | 18480           | 30800      |  |  |  |  |  |  |  |  |
| 375       | 740               | 3650       | 7290           | 10940            | 18230           | 30390      |  |  |  |  |  |  |  |  |
| 400       | 650               | 3450       | 6900           | 10350            | 17250           | 28750      |  |  |  |  |  |  |  |  |
| 425       | 560               | 2880       | 5750           | 8630             | 14380           | 23960      |  |  |  |  |  |  |  |  |
| 450       | 470               | 2000       | 4010           | 6010             | 10020           | 16690      |  |  |  |  |  |  |  |  |
| 475       | 370               | 1350       | 2710           | 4060             | 6770            | 11290      |  |  |  |  |  |  |  |  |
| 500       | 280               | 880        | 1760           | 2640             | 4400            | 7330       |  |  |  |  |  |  |  |  |
| 525       | 190               | 520        | 1040           | 1550             | 2590            | 4320       |  |  |  |  |  |  |  |  |
| 540       | 130               | 330        | 650            | 980              | 1630            | 2720       |  |  |  |  |  |  |  |  |

"FLANGES ABOVE DN 600 ARE NOT INCLUDED IN ANSI B16.5 STANDARD AND THE CLASS DESIGNATIONS IN THESE LARGE DIAMETERS DO NOT IMPLY SPECIFIC TEMPERATURE/PRESSURE RATINGS"

|          | CHEMICAL PROPERTIES |            |           |         |  |  |  |  |  |  |  |  |  |
|----------|---------------------|------------|-----------|---------|--|--|--|--|--|--|--|--|--|
| CARBON   | MANGANESE           | PHOSPHORUS | SULFAR    | SILICON |  |  |  |  |  |  |  |  |  |
| .35% max | .60 - 1.05%         | .040% max  | .050% max | 0.35%   |  |  |  |  |  |  |  |  |  |

NOTE 1 — For each reduction of 0.01% below the specified carbon maximum (0.35%), an increase of 0.06% manganese above the specified maximum (1.05%) will be permitted up to a maximum of 1.35%.

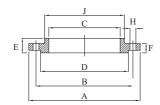
|                                                                                                                                                                              | MECHANICAL PROPERTIES |    |    |     |  |  |  |  |  |  |  |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|----|----|-----|--|--|--|--|--|--|--|--|--|
| TENSILE STRENGTH MIN, Mpa MIN, Mpa ELONGATION IN SUBJECT STRENGTH MIN, Mpa ELONGATION IN SUBJECT STRENGTH MIN, Mpa MIN, Mpa MIN, Mpa MIN, MIN, MIN, MIN, MIN, MIN, MIN, MIN, |                       |    |    |     |  |  |  |  |  |  |  |  |  |
| 485                                                                                                                                                                          | 250                   | 22 | 30 | 187 |  |  |  |  |  |  |  |  |  |

c Determined by either the 0.2% off-set method or the 0.5% extension-under-load method.

# ANSI C150 S.O.W. Flange

|             |                  |       |       | ļ     | NSI B | 16.5 C | 150 S. | .O.W. | Flange |              |                          |                 |                  |
|-------------|------------------|-------|-------|-------|-------|--------|--------|-------|--------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A     | В     | С     | D     | E      | F      | н     | J      | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| PF15        | 1/2              | 89.0  | 60.3  | 22.3  | 35.0  | 15.9   | 11.1   | 16.0  | 30.2   | 1/2          | 1.6                      | 4               | 0.5              |
| PF20        | 3/4              | 98.5  | 69.8  | 27.6  | 42.9  | 15.9   | 12.8   | 16.0  | 38.2   | 1/2          | 1.6                      | 4               | 0.9              |
| PF25        | 1                | 108.0 | 79.3  | 34.5  | 50.9  | 17.5   | 14.3   | 16.0  | 49.2   | 1/2          | 1.6                      | 4               | 0.9              |
| PF32        | 1 1/4            | 117.5 | 88.9  | 43.1  | 63.6  | 20.7   | 15.9   | 16.0  | 58.8   | 1/2          | 1.6                      | 4               | 1.4              |
| PF40        | 1 1/2            | 127.1 | 98.4  | 49.5  | 73.1  | 22.3   | 17.5   | 16.0  | 65.1   | 1/2          | 1.6                      | 4               | 1.4              |
| PF50        | 2                | 152.5 | 120.6 | 61.9  | 92.0  | 25.5   | 19.1   | 20.0  | 77.8   | 5/8          | 1.6                      | 4               | 2.3              |
| PF65        | 2 1/2            | 177.9 | 139.7 | 74.6  | 104.8 | 28.6   | 22.3   | 20.0  | 90.5   | 5/8          | 1.6                      | 4               | 3.2              |
| PF80        | 3                | 190.6 | 152.4 | 90.6  | 127.1 | 30.2   | 23.8   | 20.0  | 108.0  | 5/8          | 1.6                      | 4               | 3.6              |
| PF94        | 4                | 228.7 | 190.5 | 116.0 | 157.2 | 33.4   | 23.8   | 20.0  | 135.0  | 5/8          | 1.6                      | 8               | 5.9              |
| PF95        | 5                | 254.1 | 215.9 | 143.7 | 185.8 | 36.5   | 23.8   | 22.0  | 163.5  | 3/4          | 1.6                      | 8               | 6.8              |
| PF96        | 6                | 279.5 | 241.3 | 170.6 | 216.0 | 39.7   | 25.5   | 22.0  | 192.1  | 3/4          | 1.6                      | 8               | 8.6              |
| PF98        | 8                | 343.0 | 298.4 | 221.4 | 269.9 | 44.5   | 28.6   | 22.0  | 246.1  | 3/4          | 1.6                      | 8               | 13.6             |
| PFX25       | 10               | 406.5 | 361.9 | 276.3 | 323.9 | 49.2   | 30.2   | 26.0  | 304.9  | 7/8          | 1.6                      | 12              | 19.5             |
| PFX30       | 12               | 482.7 | 431.8 | 327.1 | 381.1 | 55.6   | 31.8   | 26.0  | 365.2  | 7/8          | 1.6                      | 12              | 29.1             |
| PFX35       | 14               | 533.5 | 476.2 | 359.1 | 412.8 | 57.2   | 35.0   | 30.0  | 400.1  | 1            | 1.6                      | 12              | 40.9             |
| PFX40       | 16               | 597.0 | 539.7 | 410.4 | 470.0 | 63.6   | 36.5   | 30.0  | 457.3  | 1            | 1.6                      | 16              | 44.5             |
| PFX45       | 18               | 635.1 | 577.8 | 461.7 | 533.5 | 68.3   | 39.7   | 33.0  | 504.9  | 1 1/8        | 1.6                      | 16              | 59.0             |
| PFX50       | 20               | 698.6 | 635.0 | 513.0 | 584.3 | 73.1   | 42.9   | 33.0  | 558.9  | 1 1/8        | 1.6                      | 20              | 75.0             |
| PFX60       | 24               | 812.9 | 749.3 | 615.9 | 692.2 | 82.6   | 47.7   | 36.0  | 663.6  | 1 1/4        | 1.6                      | 20              | 100.0            |

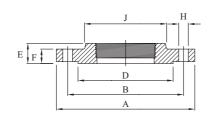




# ANSI C150 BSP Screwed Flange

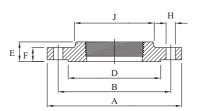
|             | ANSI B16.5 C150 BSP Screwed Flange |       |       |       |      |      |    |       |              |                          |                 |                  |  |  |
|-------------|------------------------------------|-------|-------|-------|------|------|----|-------|--------------|--------------------------|-----------------|------------------|--|--|
| AAP<br>CODE | IMPERIAL<br>SIZE                   | A     | В     | D     |      | F    | н  | J     | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |
| PFSB25      | 1                                  | 108.0 | 79.3  | 50.9  | 17.5 | 14.3 | 16 | 49.2  | 1/2          | 1.6                      | 4               | 0.9              |  |  |
| PFSB40      | 1 1/2                              | 127.1 | 98.4  | 73.1  | 22.3 | 17.5 | 16 | 65.1  | 1/2          | 1.6                      | 4               | 1.4              |  |  |
| PFSB50      | 2                                  | 152.5 | 120.6 | 92.0  | 25.5 | 19.1 | 20 | 77.8  | 5/8          | 1.6                      | 4               | 2.3              |  |  |
| PFSB80      | 3                                  | 190.6 | 152.4 | 127.1 | 30.2 | 23.8 | 20 | 108.0 | 5/8          | 1.6                      | 4               | 3.6              |  |  |
| PFSB94      | 4                                  | 228.7 | 190.5 | 157.2 | 33.4 | 23.8 | 20 | 135.0 | 5/8          | 1.6                      | 8               | 5.9              |  |  |





# ANSI C150 NPT Screwed Flange

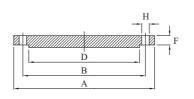
|             | ANSI B16.5 C150 NPT Screwed Flange |       |       |       |      |      |    |       |              |                          |                 |                  |  |  |
|-------------|------------------------------------|-------|-------|-------|------|------|----|-------|--------------|--------------------------|-----------------|------------------|--|--|
| AAP<br>CODE | IMPERIAL<br>SIZE                   | Α     | В     | D     | E    | F    | н  | J     | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |
| PFS15       | 1/2                                | 89.0  | 60.3  | 35.0  | 15.9 | 11.1 | 16 | 30.2  | 1/2          | 1.6                      | 4               | 0.5              |  |  |
| PFS20       | 3/4                                | 98.5  | 69.8  | 42.9  | 15.9 | 12.8 | 16 | 38.2  | 1/2          | 1.6                      | 4               | 0.9              |  |  |
| PFS25       | 1                                  | 108.0 | 79.3  | 50.9  | 17.5 | 14.3 | 16 | 49.2  | 1/2          | 1.6                      | 4               | 0.9              |  |  |
| PFS32       | 1 1/4                              | 117.5 | 88.9  | 63.6  | 20.7 | 15.9 | 16 | 58.8  | 1/2          | 1.6                      | 4               | 1.4              |  |  |
| PFS40       | 1 1/2                              | 127.1 | 98.4  | 73.1  | 22.3 | 17.5 | 16 | 65.1  | 1/2          | 1.6                      | 4               | 1.4              |  |  |
| PFS50       | 2                                  | 152.5 | 120.6 | 92.0  | 25.5 | 19.1 | 20 | 77.8  | 5/8          | 1.6                      | 4               | 2.3              |  |  |
| PFS65       | 2 1/2                              | 177.9 | 139.7 | 104.8 | 28.6 | 22.3 | 20 | 90.5  | 5/8          | 1.6                      | 4               | 3.2              |  |  |
| PFS80       | 3                                  | 190.6 | 152.4 | 127.1 | 30.2 | 23.8 | 20 | 108.0 | 5/8          | 1.6                      | 4               | 3.6              |  |  |
| PFS94       | 4                                  | 228.7 | 190.5 | 157.2 | 33.4 | 23.8 | 20 | 135.0 | 5/8          | 1.6                      | 8               | 5.9              |  |  |





# ANSI C150 Blind Flange

|             |                  |       | Į.     | ANSI B16.5 ( | C150 Blind | Flange |              |                          |                 |                  |
|-------------|------------------|-------|--------|--------------|------------|--------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A     | В      | D            | F          | н      | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| PFB15       | 1/2              | 89    | 60.3   | 35.0         | 11.5       | 16     | 1/2          | 1.6                      | 4               | 0.42             |
| PFB20       | 3/4              | 98.5  | 69.8   | 42.9         | 13.0       | 16     | 1/2          | 1.6                      | 4               | 0.61             |
| PFB25       | 1                | 108   | 79.3   | 50.9         | 14.5       | 16     | 1/2          | 1.6                      | 4               | 0.93             |
| PFB32       | 1 1/4            | 117.5 | 88.9   | 63.6         | 16.0       | 16     | 1/2          | 1.6                      | 4               | 1.36             |
| PFB40       | 1 1/2            | 127.1 | 98.4   | 73.1         | 17.5       | 16     | 1/2          | 1.6                      | 4               | 1.8              |
| PFB50       | 2                | 152.5 | 120.6  | 92.0         | 19.1       | 20     | 5/8          | 1.6                      | 4               | 2.3              |
| PFB65       | 2 1/2            | 180   | 139.5  | 104.8        | 22.3       | 20     | 5/8          | 1.6                      | 4               | 3.2              |
| PFB80       | 3                | 190.6 | 152.4  | 127.1        | 23.8       | 20     | 5/8          | 1.6                      | 4               | 4.1              |
| PFB94       | 4                | 228.7 | 190.5  | 157.2        | 23.8       | 20     | 5/8          | 1.6                      | 8               | 7.7              |
| PFB96       | 6                | 276.5 | 241.3  | 216.0        | 25.5       | 22     | 3/4          | 1.6                      | 8               | 12.0             |
| PFB98       | 8                | 343.0 | 298.4  | 269.9        | 28.6       | 22     | 3/4          | 1.6                      | 8               | 21.4             |
| PFBX25      | 10               | 406.5 | 361.9  | 232.9        | 30.2       | 26     | 7/8          | 1.6                      | 12              | 30.5             |
| PFBX30      | 12               | 482.7 | 431.8  | 381.1        | 31.8       | 26     | 7/8          | 1.6                      | 12              | 50.0             |
| PFBX35      | 14               | 533.4 | 476.25 | 412.8        | 35.1       | 28     | 1            | 1.6                      | 12              | 60.5             |
| PFBX40      | 16               | 596.9 | 539.75 | 470.0        | 36.6       | 28     | 1            | 1.6                      | 16              | -                |
| PFBX45      | 18               | 635   | 577.85 | 533.5        | 39.6       | 32     | 1 1/8        | 1.6                      | 16              | -                |
| PFBX50      | 20               | 698.5 | 635    | 584.3        | 42.9       | 32     | 1 1/8        | 1.6                      | 20              | -                |
| PFBX60      | 24               | 813   | 749.3  | 692.2        | 47.75      | 35     | 1 1/4        | 1.6                      | 20              | -                |

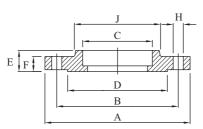




#### ANSI C150 Socket Weld Flange

|             | ANSI B16.5 C150 Socket Weld Flange |       |       |      |      |      |      |    |      |              |                       |                          |                 |                  |
|-------------|------------------------------------|-------|-------|------|------|------|------|----|------|--------------|-----------------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE                   | А     | В     | С    | D    | E    | F    | н  | J    | BOLT<br>SIZE | DEPTH<br>OF<br>SOCKET | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| PF15S       | 1/2                                | 89.0  | 60.3  | 22.3 | 35.0 | 15.9 | 11.1 | 16 | 30.2 | 1/2          | 9.6                   | 1.6                      | 4               | 0.5              |
| PF20S       | 3/4                                | 98.5  | 69.8  | 27.6 | 42.9 | 15.9 | 12.8 | 16 | 38.2 | 1/2          | 11.1                  | 1.6                      | 4               | 0.9              |
| PF25S       | 1                                  | 108.0 | 79.3  | 34.5 | 50.9 | 17.5 | 14.3 | 16 | 49.2 | 1/2          | 12.8                  | 1.6                      | 4               | 0.9              |
| PF32S       | 1 1/4                              | 117.5 | 88.9  | 43.1 | 63.6 | 20.7 | 15.9 | 16 | 58.8 | 1/2          | 14.3                  | 1.6                      | 4               | 1.4              |
| PF40S       | 1 1/2                              | 127.1 | 98.4  | 49.5 | 73.1 | 22.3 | 17.5 | 16 | 65.1 | 1/2          | 15.9                  | 1.6                      | 4               | 1.4              |
| PF50S       | 2                                  | 152.5 | 120.6 | 61.9 | 93   | 25.5 | 19.1 | 20 | 77.8 | 5/8          | 17.5                  | 1.6                      | 4               | 2.3              |

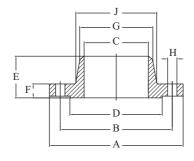




# ANSI C150 Weld Neck Flange (STD WT)

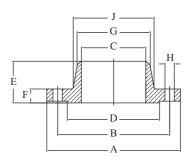
|             |                  |       |       |       | ANSI  | B16.5 ( | C150 V | Veld Ne | ck Fla | nge   |              |                          |                 |                  |
|-------------|------------------|-------|-------|-------|-------|---------|--------|---------|--------|-------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | А     | В     | С     | D     | E       | F      | G       | н      | J     | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| PFW15       | 1/2              | 89    | 60.3  | 15.8  | 35    | 47.6    | 11.1   | 21.3    | 16     | 30.2  | 1/2          | 1.6                      | 4               | 0.9              |
| PFW20       | 3/4              | 98.5  | 69.8  | 20.4  | 42.9  | 52      | 12.8   | 26.7    | 16     | 38.2  | 1/2          | 1.6                      | 4               | 0.9              |
| PFW25       | 1                | 108   | 79.3  | 26.7  | 50.9  | 55.6    | 14.3   | 33.5    | 16     | 49.2  | 1/2          | 1.6                      | 4               | 1.4              |
| PFW32       | 1 1/4            | 117.5 | 88.9  | 35.1  | 63.6  | 57      | 15.9   | 42.2    | 16     | 58.7  | 1/2          | 1.6                      | 4               | 1.4              |
| PFW40       | 1 1/2            | 127.1 | 98.4  | 40.9  | 73.1  | 61.9    | 17.5   | 48.3    | 16     | 65.1  | 1/2          | 1.6                      | 4               | 1.8              |
| PFW50       | 2                | 152.5 | 120.6 | 52.5  | 93    | 63.6    | 19.1   | 60.5    | 20     | 77.8  | 5/8          | 1.6                      | 4               | 2.7              |
| PFW65       | 2 1/2            | 177.9 | 139.7 | 62.7  | 104.8 | 69.9    | 22.3   | 73.2    | 20     | 90.5  | 5/8          | 1.6                      | 4               | 3.6              |
| PFW80       | 3                | 190.6 | 152.4 | 77.9  | 127.1 | 69.9    | 23.8   | 89.0    | 20     | 108.0 | 5/8          | 1.6                      | 4               | 4.5              |
| PFW94       | 4                | 228.7 | 190.5 | 102.3 | 157.2 | 76.3    | 23.8   | 114.4   | 22     | 135.0 | 5/8          | 1.6                      | 8               | 6.8              |
| PFW96       | 6                | 279.5 | 241.3 | 154.1 | 216.0 | 89.0    | 25.5   | 168.5   | 22     | 192.1 | 3/4          | 1.6                      | 8               | 10.9             |
| PFW98       | 8                | 343.0 | 298.4 | 202.7 | 269.9 | 101.7   | 28.6   | 219.3   | 22     | 246.1 | 3/4          | 1.6                      | 8               | 17.7             |
| PFWX25      | 10               | 406.5 | 361.9 | 254.5 | 323.9 | 101.7   | 30.2   | 273.1   | 26     | 304.9 | 7/8          | 1.6                      | 12              | 23.6             |
| PFWX30      | 12               | 482.7 | 431.8 | 304.8 | 381.1 | 114.4   | 31.8   | 323.9   | 26     | 365.2 | 7/8          | 1.6                      | 12              | 36.3             |





# ANSI C150 XS Weld Neck Flange

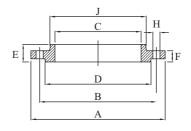
|             | ANSI B16.5 C150 XS Weld Neck Flange |       |       |       |       |       |      |       |    |       |              |                          |                 |                  |  |
|-------------|-------------------------------------|-------|-------|-------|-------|-------|------|-------|----|-------|--------------|--------------------------|-----------------|------------------|--|
| AAP<br>CODE | IMPERIAL<br>SIZE                    | A     | В     | С     | D     |       |      | G     | н  | J     | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |
| PFW50X      | 2                                   | 152.5 | 120.6 | 49.3  | 92.0  | 63.6  | 19.1 | 60.5  | 20 | 77.8  | 5/8          | 1.6                      | 4               | 2.7              |  |
| PFW65X      | 2 1/2                               | 177.9 | 139.7 | 59.0  | 104.8 | 69.9  | 22.3 | 73.2  | 20 | 90.5  | 5/8          | 1.6                      | 4               | 4.6              |  |
| PFW80X      | 3                                   | 190.6 | 152.4 | 73.7  | 127.1 | 69.9  | 23.8 | 89.0  | 20 | 108.0 | 5/8          | 1.6                      | 4               | 5.2              |  |
| PFW94X      | 4                                   | 228.7 | 190.5 | 97.2  | 157.2 | 76.3  | 23.8 | 114.4 | 20 | 135.0 | 5/8          | 1.6                      | 8               | 7.8              |  |
| PFW96X      | 6                                   | 279.5 | 241.3 | 146.3 | 216.0 | 89.0  | 25.5 | 168.5 | 22 | 192.1 | 3/4          | 1.6                      | 8               | 12.5             |  |
| PFW98X      | 8                                   | 343.0 | 298.4 | 193.7 | 269.9 | 101.7 | 28.6 | 219.3 | 22 | 246.1 | 3/4          | 1.6                      | 8               | 19.9             |  |





# ANSI C300 S.O.W. Flange

|             |                  |       |        |        | ANSI E | 316.5 C | 300 S.C | .W. Fl | ange   |              |                          |                 |                  |
|-------------|------------------|-------|--------|--------|--------|---------|---------|--------|--------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A     | В      | С      | D      | E       | F       | н      | J      | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| P3F15       | 1/2              | 95.3  | 66.6   | 22.3   | 35.0   | 22.3    | 14.3    | 16     | 38.2   | 1/2          | 1.6                      | 4               | 0.9              |
| P3F20       | 3/4              | 117.5 | 82.5   | 27.6   | 42.9   | 25.5    | 15.9    | 20     | 47.7   | 5/8          | 1.6                      | 4               | 1.4              |
| P3F25       | 1                | 123.9 | 88.9   | 34.5   | 50.9   | 27.0    | 17.5    | 20     | 54.0   | 5/8          | 1.6                      | 4               | 1.4              |
| P3F32       | 1 1/4            | 133.4 | 98.4   | 43.1   | 63.6   | 27.0    | 19.1    | 20     | 63.6   | 5/8          | 1.6                      | 4               | 1.8              |
| P3F40       | 1 1/2            | 155.6 | 114.3  | 49.5   | 73.1   | 30.2    | 20.7    | 22     | 69.9   | 3/4          | 1.6                      | 4               | 2.7              |
| P3F50       | 2                | 165.2 | 127.0  | 61.9   | 92.1   | 33.4    | 22.3    | 20     | 84.2   | 5/8          | 1.6                      | 8               | 3.2              |
| P3F65       | 2 1/2            | 190.6 | 149.2  | 74.6   | 104.8  | 38.2    | 25.5    | 22     | 100.0  | 3/4          | 1.6                      | 8               | 4.5              |
| P3F80       | 3                | 209.6 | 168.2  | 90.6   | 127.1  | 42.9    | 28.6    | 22     | 117.5  | 3/4          | 1.6                      | 8               | 5.9              |
| P3F94       | 4                | 254.1 | 200.0  | 116.0  | 157.2  | 47.7    | 31.8    | 22     | 146.1  | 3/4          | 1.6                      | 8               | 10.0             |
| P3F95       | 5                | 279.5 | 234.9  | 143.7  | 185.8  | 50.9    | 35.0    | 22     | 177.9  | 3/4          | 1.6                      | 8               | 12.7             |
| P3F96       | 6                | 317.6 | 269.8  | 170.6  | 216.0  | 52.4    | 36.5    | 22     | 206.4  | 3/4          | 1.6                      | 12              | 17.7             |
| P3F98       | 8                | 381   | 330.2  | 221.5  | 269.8  | 61.98   | 41.1    | 26     | 256.25 | 7/8          | 1.6                      | 12              | 26.3             |
| P3FX25      | 10               | 444.5 | 387.35 | 276.35 | 323.9  | 66.54   | 47.75   | 28     | 320.54 | 1            | 1.6                      | 16              | 36.8             |
| P3FX30      | 12               | 520.7 | 450.85 | 327.15 | 381.1  | 73.15   | 50.8    | 32     | 374.65 | 1 1/8        | 1.6                      | 16              | 52.2             |
| P3FX40      | 16               | 647.7 | 571.5  | 410.46 | 470    | 82.55   | 57.15   | 35     | 482.6  | 1 1/4        | 1.6                      | 20              | 74.9             |

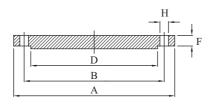




### ANSI C300 Blind Flange

|             |                  |       |        | ANSI B16.5 | 5 C300 Blir | nd Flange |              |                          |                 |                  |
|-------------|------------------|-------|--------|------------|-------------|-----------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A     | В      | D          | F           | Н         | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| P3FB15      | 1/2              | 95.3  | 66.6   | 35.0       | 14.3        | 16        | 1/2          | 1.6                      | 4               | 0.9              |
| P3FB20      | 3/4              | 117.5 | 82.5   | 42.9       | 15.9        | 20        | 5/8          | 1.6                      | 4               | 1.4              |
| P3FB25      | 1                | 123.9 | 88.9   | 50.9       | 17.5        | 20        | 5/8          | 1.6                      | 4               | 1.4              |
| P3FB32      | 1 1/4            | 133.4 | 98.4   | 63.6       | 19.1        | 20        | 5/8          | 1.6                      | 4               | 1.8              |
| P3FB40      | 1 1/2            | 155.6 | 114.3  | 73.1       | 20.7        | 22        | 3/4          | 1.6                      | 4               | 2.7              |
| P3FB50      | 2                | 165.2 | 127.0  | 92.1       | 22.3        | 20        | 5/8          | 1.6                      | 8               | 3.6              |
| P3FB80      | 3                | 209.6 | 168.2  | 127.1      | 28.6        | 22        | 3/4          | 1.6                      | 8               | 7.3              |
| P3FB94      | 4                | 254.1 | 200.0  | 157.2      | 31.8        | 22        | 3/4          | 1.6                      | 8               | 12.5             |
| P3FB96      | 6                | 317.6 | 269.8  | 216.0      | 36.5        | 22        | 3/4          | 1.6                      | 12              | 22.7             |
| P3FB98      | 8                | 381   | 330.2  | 269.8      | 41.1        | 26        | 7/8          | 1.6                      | 12              | 36.8             |
| P3FBX25     | 10               | 444.5 | 387.35 | 323.9      | 47.75       | 28        | 1            | 1.6                      | 16              | 56.8             |
| P3FBX30     | 12               | 520.7 | 450.85 | 381.1      | 50.8        | 32        | 1 1/8        | 1.6                      | 16              | 84.0             |

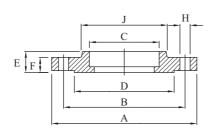




### ANSI C300 Socket Weld Flange

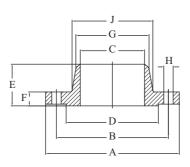
|             |                  |       |       |      | ANSI   | B16.5 | C300 S | Socke | t Weld | Flange       | •                     |                          |                 |                  |
|-------------|------------------|-------|-------|------|--------|-------|--------|-------|--------|--------------|-----------------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | А     | В     | С    | D      | E     | F      | н     | J      | BOLT<br>SIZE | DEPTH<br>OF<br>SOCKET | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| P3F15S      | 1/2              | 95.3  | 66.6  | 22.3 | 35.0   | 22.3  | 14.3   | 16    | 38.2   | 1/2          | 9.6                   | 1.6                      | 4               | 0.9              |
| P3F20S      | 3/4              | 117.5 | 82.5  | 27.6 | 42.9   | 25.5  | 15.9   | 20    | 47.7   | 5/8          | 11.1                  | 1.6                      | 4               | 1.4              |
| P3F25S      | 1                | 123.9 | 88.9  | 34.5 | 50.9   | 27.0  | 17.5   | 20    | 54.0   | 5/8          | 12.8                  | 1.6                      | 4               | 1.4              |
| P3F32S      | 1 1/4            | 133.4 | 98.4  | 43.1 | 63.6   | 27.0  | 19.1   | 20    | 63.6   | 5/8          | 14.3                  | 1.6                      | 4               | 1.8              |
| P3F40S      | 1 1/2            | 155.6 | 114.3 | 49.5 | 73.1   | 30.2  | 20.7   | 22    | 69.9   | 3/4          | 15.9                  | 1.6                      | 4               | 2.7              |
| P3F50S      | 2                | 165.2 | 127.0 | 61.9 | 77.8   | 33.4  | 22.3   | 20    | 842    | 5/8          | 17.5                  | 1.6                      | 8               | 3.2              |
| P3F80S      | 3                | 209.6 | 168.2 | 90.6 | 125    | 42.25 | 28.6   | 22    | 115.5  | 3/4          | 20.25                 | 1.6                      | 8               | 5.9              |
| P3F94S      | 4                | 254.1 | 200.0 | 116  | 154.75 | 47    | 31.8   | 22    | 143.7  | 3/4          | 22.09                 | 1.6                      | 8               | 10.0             |





### ANSI C300 Weld Neck Flange

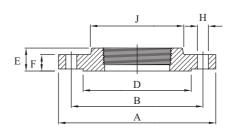
|             |                  |       |       |       | ANSI E | 316.5 C | 300 W | eld Nec | k Flan | ge    |              |                          |                 |                  |
|-------------|------------------|-------|-------|-------|--------|---------|-------|---------|--------|-------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A     | В     | С     | D      | E       | F     | G       | н      | J     | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| P3FW25      | 1                | 123.9 | 88.9  | 33.5  | 50.9   | 62      | 17.5  | 34.5    | 20     | 54.0  | 5/8          | 1.6                      | 4               | 1.8              |
| P3FW40      | 1 1/2            | 155.6 | 114.3 | 48.3  | 73.1   | 68      | 20.7  | 49.5    | 22     | 69.9  | 5/8          | 1.6                      | 4               | 3.2              |
| P3FW50      | 2                | 165.2 | 127.0 | 60.5  | 92.1   | 70      | 22.3  | 61.9    | 20     | 84.2  | 3/4          | 1.6                      | 8               | 4.1              |
| P3FW80      | 3                | 209.6 | 168.2 | 88.9  | 127.1  | 79      | 28.6  | 90.6    | 22     | 117.5 | 5/8          | 1.6                      | 8               | 6.8              |
| P3FW94      | 4                | 254.1 | 200.0 | 114.3 | 157.2  | 86      | 31.8  | 116.0   | 22     | 146.1 | 3/4          | 1.6                      | 8               | 11.4             |
| P3FW96      | 6                | 317.6 | 269.8 | 168.4 | 216.0  | 98      | 36.5  | 170.6   | 22     | 206.4 | 3/4          | 1.6                      | 12              | 19.1             |
| P3FW98      | 8                | 381   | 330.2 | 202.7 | 269.9  | 111     | 41.1  | 219.2   | 26     | 260.4 | 7/8          | 1.6                      | 12              | 30.4             |
| P3FWX25     | 10               | 444.5 | 387.4 | 254.5 | 323.9  | 117.3   | 47.7  | 273.1   | 28     | 320.5 | 1            | 1.6                      | 16              | 41.3             |
| P3FWX30     | 12               | 520.7 | 450.8 | 304.8 | 382.0  | 130     | 50.8  | 323.8   | 33.0   | 374.6 | 1 1/8        | 1.6                      | 16              | 63.6             |





### ANSI C300 NPT Screwed Flange

|             |                  |       |       | ANSI  | B16.5 C | 300 NPT | Screwe | ed Flang | е            |                          |                 |                  |
|-------------|------------------|-------|-------|-------|---------|---------|--------|----------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α     | В     | D     | E       | F       | н      | J        | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| P3FS15      | 1/2              | 95.3  | 66.6  | 35.0  | 22.3    | 14.3    | 16     | 38.2     | 1/2          | 1.6                      | 4               | 0.9              |
| P3FS20      | 3/4              | 117.5 | 82.5  | 42.9  | 25.5    | 15.9    | 20     | 47.7     | 5/8          | 1.6                      | 4               | 1.4              |
| P3FS25      | 1                | 123.9 | 88.9  | 50.9  | 27.0    | 17.5    | 20     | 54.0     | 5/8          | 1.6                      | 4               | 1.4              |
| P3FS32      | 1 1/4            | 133.4 | 98.4  | 63.6  | 27.0    | 19.1    | 20     | 63.6     | 5/8          | 1.6                      | 4               | 1.8              |
| P3FS40      | 1 1/2            | 155.6 | 114.3 | 73.1  | 30.2    | 20.7    | 22     | 69.9     | 3/4          | 1.6                      | 4               | 2.7              |
| P3FS50      | 2                | 165.2 | 127.0 | 92.1  | 33.4    | 22.3    | 20     | 84.2     | 5/8          | 1.6                      | 8               | 3.2              |
| P3FS80      | 3                | 209.6 | 168.2 | 127.1 | 42.9    | 28.6    | 22     | 117.5    | 3/4          | 1.6                      | 8               | 5.9              |
| P3FS94      | 4                | 254.1 | 200.0 | 157.2 | 47.7    | 31.8    | 22     | 146.1    | 3/4          | 1.6                      | 8               | 10.0             |

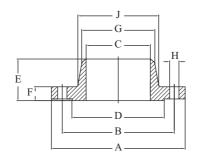




# ANSI C600 Weld Neck Flange

|             | ANSI B16.5 C600 Weld Neck Flange |       |       |       |       |      |    |       |              |                          |                 |                  |  |  |
|-------------|----------------------------------|-------|-------|-------|-------|------|----|-------|--------------|--------------------------|-----------------|------------------|--|--|
| AAP<br>CODE | IMPERIAL<br>SIZE                 | A     | В     | D     | E     | F    | н  | 7     | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |
| P6FW25X     | 1                                | 123.8 | 88.9  | 50.9  | 68.2  | 23.8 | 20 | 54    | 5/8          | 6.3                      | 4               | 1.8              |  |  |
| P6FW40X     | 1 1/2                            | 155   | 114.3 | 73.1  | 76.1  | 28.5 | 22 | 69.8  | 3/4          | 6.3                      | 4               | 3.6              |  |  |
| P6FW50X     | 2                                | 165   | 127   | 92.1  | 79.3  | 31.7 | 20 | 84.1  | 5/8          | 6.3                      | 8               | 5.4              |  |  |
| P6FW80X     | 3                                | 210   | 168.3 | 127.1 | 88.8  | 38.1 | 22 | 117.5 | 3/4          | 6.3                      | 8               | 10.4             |  |  |
| P6FW94X     | 4                                | 273.1 | 215.9 | 157.2 | 107.9 | 44.4 | 26 | 152.4 | 7/8          | 6.3                      | 8               | 19.1             |  |  |
| P6FW96X     | 6                                | 355   | 292.1 | 215.9 | 123.8 | 53.9 | 30 | 222.3 | 1            | 6.3                      | 12              | 36.3             |  |  |

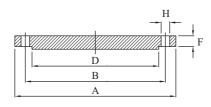




# ANSI C600 Blind Flange

|             |                  |       |       | ANSI B16. | 5 C600 Blir | nd Flange |              |                          |                 |                  |
|-------------|------------------|-------|-------|-----------|-------------|-----------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α     | В     | D         |             | н         | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| P6FB40      | 1 1/2            | 155   | 114.3 | 73.1      | 28.5        | 22        | 3/4          | 6.3                      | 4               | 3.6              |
| P6FB50      | 2                | 165   | 127   | 92.1      | 31.7        | 20        | 5/8          | 6.3                      | 8               | 4.5              |
| P6FB80      | 3                | 210   | 168.3 | 127.1     | 38.1        | 22        | 3/4          | 6.3                      | 8               | 9.1              |
| P6FB94      | 4                | 273.1 | 215.9 | 157.2     | 44.4        | 26        | 7/8          | 6.3                      | 8               | 18.6             |



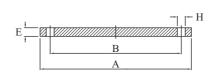


# Carbon Steel Plate Flanges Temperature-Pressure Ratings

|         |             |             | Tempe  | rature-P | ressure | Ratings  | for Cark | oon Stee | l Plate F | langes |       |       |                     |
|---------|-------------|-------------|--------|----------|---------|----------|----------|----------|-----------|--------|-------|-------|---------------------|
|         |             |             |        |          |         | Pressure | , kPa    |          |           |        |       |       | Maximum             |
| "Flange |             |             |        |          | 1       | Temperat | ure, °C  |          |           |        |       |       | hydrostatic<br>test |
| table"  | <b>– 18</b> | <b>– 50</b> | 250    | 275      | 300     | 325      | 350      | 375      | 400       | 425    | 450   | 475   | pressure            |
|         | to 120      | to 232      | 230    | 213      | 300     | 323      | 330      | 3/3      | 400       | 423    | 450   | 4/3   | kPa                 |
| D       |             | 700         | 650    | 600      | 570     | 550      | 500      | 450      | 400       | 350    |       |       | 1 050               |
| С       | 1 200       |             |        |          |         |          |          |          |           |        |       |       | 1 800               |
| Е       |             | 1 400       | 1 300  | 1 200    | 1 100   | 1 000    | 950      | 900      | 800       | 700    |       |       | 2 100               |
| F       |             | 2 100       | 2 000  | 1 800    | 1 700   | 1 600    | 1 400    | 1 300    | 1 200     | 1 100  |       |       | 3 150               |
| Н       |             | 3 500       | 3 300  | 3 100    | 2 900   | 2 600    | 2 400    | 2 000    | 2 000     | 1 700  | 1 300 | 900   | 5 250               |
| J       |             | 4 800       | 4 600  | 4 300    | 4 000   | 3 700    | 3 400    | 3 100    | 2 700     | 2 400  | 1 900 | 1 300 | 7 200               |
| K       |             | 6 200       | 5 900  | 5 500    | 5 100   | 4 700    | 4 300    | 3 900    | 3 500     | 3 100  | 2 400 | 1 600 | 9 300               |
| R       |             | 8 300       | 7 900  | 7 400    | 6 800   | 6 300    | 5 800    | 5 200    | 4 700     | 4 200  | 3 200 | 2 200 | 12 450              |
| S       |             | 12 400      | 11 800 | 11 100   | 10 300  | 9 500    | 8 700    | 7 900    | 7 100     | 6 300  | 4 800 | 3 300 | 18 600              |
| Т       |             | 19 300      | 18 400 | 17 200   | 16 000  | 14 700   | 13 500   | 12 200   | 11 000    | 9 800  | 7 500 | 5 100 | 28 950              |

#### Blind Plate Flange (Table D)

|             |                  | Pl  | late Steel Fla | nge AS2129 | (Table D - Bli | nd)          |                    |                  |
|-------------|------------------|-----|----------------|------------|----------------|--------------|--------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α   | В              | E          | н              | BOLT<br>SIZE | NUMBER<br>OF HOLES | APPROX.<br>KG/PC |
| SFBD94      | 4                | 216 | 178            | 12         | 18             | M16          | 4                  | 3.43             |
| SFBD95      | 5                | 254 | 210            | 13         | 18             | M16          | 8                  | 5.31             |
| SFBD96      | 6                | 279 | 235            | 13         | 18             | M16          | 8                  | 6.49             |
| SFBD98      | 8                | 337 | 292            | 13         | 18             | M16          | 8                  | 9.28             |
| SFBDX25     | 10               | 406 | 356            | 16         | 22             | M20          | 8                  | 16.14            |
| SFBDX30     | 12               | 457 | 406            | 19         | 22             | M20          | 12                 | 24.4             |
| SFBDX35     | 14               | 525 | 470            | 22         | 26             | M24          | 12                 | -                |
| SFBDX40     | 16               | 580 | 521            | 22         | 26             | M24          | 12                 | 43.5             |
| SFBDX45     | 18               | 640 | 584            | 25         | 26             | M24          | 12                 | -                |
| SFBDX50     | 20               | 705 | 641            | 29         | 26             | M24          | 16                 | -                |
| SFBDX60     | 24               | 825 | 756            | 32         | 30             | M27          | 16                 | -                |

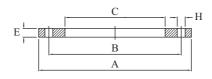




### Slip On Plate Flange (Table D)

|             |                  |     | Plate Steel | Flange AS2 | 2129 (Table | D - Slip Or | n)           |                    |                  |
|-------------|------------------|-----|-------------|------------|-------------|-------------|--------------|--------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α   | В           | С          | E           | н           | BOLT<br>SIZE | NUMBER<br>OF HOLES | APPROX.<br>KG/PC |
| SFPD94      | 4                | 216 | 178         | 116        | 12          | 18          | M16          | 4                  | 2.3              |
| SFPD95      | 5                | 254 | 210         | 144        | 13          | 18          | M16          | 8                  | 3.5              |
| SFPD96      | 6 1/2            | 279 | 235         | 167        | 13          | 18          | M16          | 8                  | 3.7              |
| SFPD96X     | 6 5/8            | 279 | 235         | 170        | 13          | 18          | M16          | 8                  | 3.7              |
| SFPD98      | 8                | 337 | 292         | 221        | 13          | 18          | M16          | 8                  | 4.8              |
| SFPDX25     | 10               | 406 | 356         | 275        | 16          | 22          | M20          | 8                  | 8.3              |
| SFPDX30     | 12               | 457 | 406         | 327        | 19          | 22          | M20          | 12                 | 11.0             |
| SFPDX35     | 14               | 525 | 470         | 359        | 22          | 26          | M24          | 12                 | 18.8             |
| SFPDX40     | 16               | 580 | 521         | 410        | 22          | 26          | M24          | 12                 | 21.7             |
| SFPDX45     | 18               | 640 | 584         | 461        | 25          | 26          | M24          | 12                 | 29               |
| SFPDX50     | 20               | 705 | 641         | 513        | 29          | 26          | M24          | 16                 | 39.9             |
| SFPDX60     | 24               | 825 | 756         | 615        | 32          | 30          | M27          | 16                 | 57               |

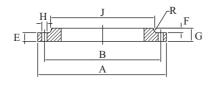




### Slip on Flange (Table D)

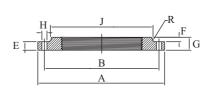
|             |                  |       | Forg  | ed Stee | l Plate F | lange I | BS 10 (1 | able D | - Slip On)   |                       |                   |                  |
|-------------|------------------|-------|-------|---------|-----------|---------|----------|--------|--------------|-----------------------|-------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A     | В     | J       | E         | F       | G        | н      | BOLT<br>SIZE | NUMBER<br>OF<br>HOLES | RADIUS<br>OF BOSS | APPROX.<br>KG/PC |
| SFDS94      | 4                | 215.9 | 177.8 | 139.7   | 9.5       | 19.0    | 28.5     | 18     | M16          | 4                     | 9.5               | 2.6              |





# Galvanised Screwed Flange (Table D)

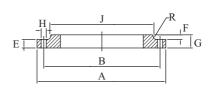
|             |                                                          |       | Forged | Steel P | late Flai | nge BS | 10 (Tab | le D - S | crewed (     | Gal)            |                   |                  |  |
|-------------|----------------------------------------------------------|-------|--------|---------|-----------|--------|---------|----------|--------------|-----------------|-------------------|------------------|--|
| AAP<br>CODE | SIZE<br>IMPERIAL                                         | Α     | В      | J       | E         | F      | G       | Н        | BOLT<br>SIZE | NUMBER<br>HOLES | RADIUS<br>OF BOSS | APPROX.<br>KG/PC |  |
| SFD94G      | 4                                                        | 215.9 | 177.8  | 139.7   | 9.5       | 19.0   | 28.5    | 18       | M16          | 4               | 9.5               | 2.6              |  |
| SFD96G      | D96G 6 279.4 234.9 196.8 12.7 19.0 31.7 18 M16 8 9.5 4.8 |       |        |         |           |        |         |          |              |                 |                   |                  |  |





#### Slip On Flange (Table E)

|             |                  |       | Forg  | ed Stee | el Plate | Flange | BS 10 | (Table | E - Slip     | On)                |                   |                  |
|-------------|------------------|-------|-------|---------|----------|--------|-------|--------|--------------|--------------------|-------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α     | В     | J       | E        | F      | G     | н      | BOLT<br>SIZE | NUMBER<br>OF HOLES | RADIUS<br>OF BOSS | APPROX.<br>KG/PC |
| SFES20      | 3/4              | 101.6 | 73.0  | 44.5    | 6.3      | 11.1   | 17.4  | 14     | M12          | 4                  | 6.3               | 0.5              |
| SFES25      | 1                | 114.3 | 82.6  | 52.4    | 7.1      | 11.1   | 18.2  | 14     | M12          | 4                  | 6.3               | 0.7              |
| SFES32      | 1 1/4            | 120.7 | 87.3  | 57.0    | 7.9      | 11.1   | 19.0  | 14     | M12          | 4                  | 6.3               | 0.7              |
| SFES40      | 1 1/2            | 133.3 | 98.4  | 69.9    | 8.7      | 12.7   | 21.4  | 14     | M12          | 4                  | 6.3               | 1.0              |
| SFES50      | 2                | 152.4 | 114.3 | 79.4    | 9.5      | 12.7   | 22.2  | 18     | M16          | 4                  | 6.3               | 1.3              |
| SFES65      | 2 1/2            | 165.1 | 127.0 | 92.9    | 10.3     | 15.9   | 26.2  | 18     | M16          | 4                  | 6.3               | 1.5              |
| SFES80      | 3                | 184.1 | 146.0 | 106.4   | 11.1     | 15.9   | 27.0  | 18     | M16          | 4                  | 6.3               | 2.1              |
| SFES94      | 4                | 215.9 | 177.8 | 139.7   | 13.7     | 19.0   | 32.7  | 18     | M16          | 8                  | 9.5               | 3.3              |
| SFES96      | 6                | 279.4 | 235.0 | 190.5   | 17.5     | 19.0   | 36.5  | 22     | M20          | 8                  | 9.5               | 6.0              |
| SFES98      | 8                | 337   | 292   | 241.3   | 21       | 22.21  | 43.21 | 22     | M20          | 8                  | 9.5               | 7.8              |
| SFESX25     | 10               | 406   | 356   | 298.5   | 24       | 26     | 50    | 22     | M20          | 12                 | 9.5               | 14.6             |

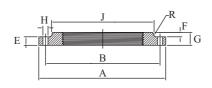




### Screwed Flange (Table E)

|             |                  |       | Forg  | ed Steel | Plate F | lange E | 3S 10 (T | able E - | Screwe       | d)                    |                   |                  |
|-------------|------------------|-------|-------|----------|---------|---------|----------|----------|--------------|-----------------------|-------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A     | В     | <u> </u> | E       | F       | G        | н        | BOLT<br>SIZE | NUMBER<br>OF<br>HOLES | RADIUS<br>OF BOSS | APPROX.<br>KG/PC |
| SFE15       | 1/2              | 95.3  | 66.7  | 38.1     | 6.3     | 9.5     | 15.8     | 14       | M12          | 4                     | 6.3               | 0.4              |
| SFE20       | 3/4              | 101.6 | 73.0  | 44.5     | 6.3     | 11.1    | 17.4     | 14       | M12          | 4                     | 6.3               | 0.5              |
| SFE25       | 1                | 114.3 | 82.6  | 52.4     | 7.1     | 11.1    | 18.2     | 14       | M12          | 4                     | 6.3               | 0.7              |
| SFE32       | 1 1/4            | 120.7 | 87.3  | 57.0     | 7.9     | 11.1    | 19.0     | 14       | M12          | 4                     | 6.3               | 0.7              |
| SFE40       | 1 1/2            | 133.3 | 98.4  | 69.9     | 8.7     | 12.7    | 21.4     | 14       | M12          | 4                     | 6.3               | 1.0              |
| SFE50       | 2                | 152.4 | 114.3 | 79.4     | 9.5     | 12.7    | 22.2     | 18       | M16          | 4                     | 6.3               | 1.3              |
| SFE65       | 2 1/2            | 165.1 | 127.0 | 92.9     | 10.3    | 15.9    | 26.2     | 18       | M16          | 4                     | 6.3               | 1.5              |
| SFE80       | 3                | 184.1 | 146.0 | 111.9    | 11.1    | 15.9    | 27.0     | 18       | M16          | 4                     | 6.3               | 2.1              |
| SFE94       | 4                | 215.9 | 177.8 | 139.7    | 13.7    | 19.0    | 32.7     | 18       | M16          | 8                     | 9.5               | 3.3              |

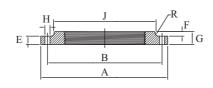




# Galvanised Screwed Flange (Table E)

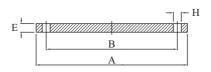
|             |                  |       | Forged | Steel P | late Flar | nge BS | 10 (Tab | le E - Sc | rewed G      | al)                   |                      |                  |
|-------------|------------------|-------|--------|---------|-----------|--------|---------|-----------|--------------|-----------------------|----------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | А     | В      | J       | E         | F      | G       | н         | BOLT<br>SIZE | NUMBER<br>OF<br>HOLES | RADIUS<br>OF<br>BOSS | APPROX.<br>KG/PC |
| SFE15G      | 1/2              | 95.3  | 66.7   | 38.1    | 6.3       | 9.5    | 15.8    | 14        | M12          | 4                     | 6.3                  | 0.34             |
| SFE20G      | 3/4              | 101.6 | 73.0   | 44.5    | 6.3       | 11.1   | 17.4    | 14        | M12          | 4                     | 6.3                  | 0.45             |
| SFE25G      | 1                | 114.3 | 82.6   | 52.4    | 7.1       | 11.1   | 18.2    | 14        | M12          | 4                     | 6.3                  | 0.57             |
| SFE32G      | 1 1/4            | 120.7 | 87.3   | 57.0    | 7.9       | 11.1   | 19.0    | 14        | M12          | 4                     | 6.3                  | 0.79             |
| SFE40G      | 1 1/2            | 133.3 | 98.4   | 69.9    | 8.7       | 12.7   | 21.4    | 14        | M12          | 4                     | 6.3                  | 1.02             |
| SFE50G      | 2                | 152.4 | 114.3  | 79.4    | 9.5       | 12.7   | 22.2    | 18        | M16          | 4                     | 6.3                  | 1.36             |
| SFE65G      | 2 1/2            | 165.1 | 127.0  | 92.9    | 10.3      | 15.9   | 26.2    | 18        | M16          | 4                     | 6.3                  | 1.7              |
| SFE80G      | 3                | 184.1 | 146.0  | 111.9   | 11.1      | 15.9   | 27.0    | 18        | M16          | 4                     | 6.3                  | 2.27             |
| SFE94G      | 4                | 215.9 | 177.8  | 139.7   | 13.7      | 19.0   | 32.7    | 18        | M16          | 8                     | 9.5                  | 3.18             |





# Blind Plate Flange (Table E)

|             |                  | PI  | ate Steel Fla | nge AS2129 | (Table E - Bl | ind)         |                    |                  |
|-------------|------------------|-----|---------------|------------|---------------|--------------|--------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A   | В             | E          | н             | BOLT<br>SIZE | NUMBER<br>OF HOLES | APPROX.<br>KG/PC |
| SFBE15      | 1/2              | 95  | 67            | 12         | 14            | M12          | 4                  | 0.64             |
| SFBE20      | 3/4              | 102 | 73            | 12         | 14            | M12          | 4                  | 0.7              |
| SFBE25      | 1                | 114 | 83            | 12         | 14            | M12          | 4                  | 0.94             |
| SFBE32      | 1 1/4            | 121 | 87            | 12         | 14            | M12          | 4                  | 0.95             |
| SFBE40      | 1 1/2            | 133 | 98            | 12         | 14            | M12          | 4                  | 1.38             |
| SFBE50      | 2                | 152 | 114           | 12         | 18            | M16          | 4                  | 1.69             |
| SFBE65      | 2 1/2            | 165 | 127           | 12         | 18            | M16          | 4                  | 1.82             |
| SFBE80      | 3                | 184 | 146           | 12         | 18            | M16          | 4                  | 2.41             |
| SFBE94      | 4                | 216 | 178           | 13         | 18            | M16          | 8                  | 3.72             |
| SFBE95      | 5                | 254 | 210           | 14         | 18            | M16          | 8                  | 5.32             |
| SFBE96      | 6                | 279 | 235           | 17         | 22            | M20          | 8                  | 8.25             |
| SFBE98      | 8                | 337 | 292           | 19         | 22            | M20          | 8                  | 12.91            |
| SFBEX25     | 10               | 406 | 356           | 22         | 22            | M20          | 12                 | 22.85            |
| SFBEX30     | 12               | 457 | 406           | 25         | 26            | M24          | 12                 | 31.2             |
| SFBEX35     | 14               | 525 | 470           | 29         | 26            | M24          | 12                 | 48.54            |
| SFBEX40     | 16               | 580 | 521           | 32         | 26            | M24          | 12                 | 65.5             |
| SFBEX45     | 18               | 640 | 584           | 35         | 26            | M24          | 16                 | 87               |
| SFBEX50     | 20               | 705 | 641           | 38         | 26            | M24          | 16                 | 114.75           |
| SFBEX60     | 24               | 825 | 756           | 48         | 33            | M30          | 16                 | 192.5            |



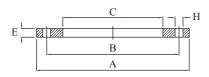


### [4] FLANGES

# Slip on Plate Flange (Table E)

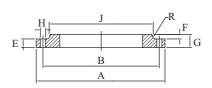
|             |                  |     | Slip On Pl | ate Steel Fl | ange AS212 | 29 (Table E) |              |                    |                  |
|-------------|------------------|-----|------------|--------------|------------|--------------|--------------|--------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α   | В          | С            | E          | н            | BOLT<br>SIZE | NUMBER<br>OF HOLES | APPROX.<br>KG/PC |
| SFPE15      | 1/2              | 95  | 67         | 23           | 12         | 14           | M12          | 4                  | 0.6              |
| SFPE20      | 3/4              | 102 | 73         | 29           | 12         | 14           | M12          | 4                  | 0.6              |
| SFPE25      | 1                | 114 | 83         | 35           | 12         | 14           | M12          | 4                  | 0.8              |
| SFPE32      | 1 1/4            | 121 | 87         | 44           | 12         | 14           | M12          | 4                  | 0.9              |
| SFPE40      | 1 1/2            | 133 | 98         | 50           | 12         | 14           | M12          | 4                  | 1.1              |
| SFPE50      | 2                | 152 | 114        | 62           | 12         | 18           | M16          | 4                  | 1.3              |
| SFPE65      | 2 1/2            | 165 | 127        | 78           | 12         | 18           | M16          | 4                  | 1.5              |
| SFPE80      | 3                | 184 | 146        | 90           | 12         | 18           | M16          | 4                  | 1.8              |
| SFPE94      | 4                | 216 | 178        | 117          | 13         | 18           | M16          | 8                  | 2.4              |
| SFPE95      | 5                | 254 | 210        | 144          | 14         | 18           | M16          | 8                  | 3.6              |
| SFPE96      | 6 1/2            | 279 | 235        | 167          | 17         | 22           | M20          | 8                  | 4.8              |
| SFPE96X     | 6 5/8            | 279 | 235        | 170          | 17         | 22           | M20          | 8                  | 4.7              |
| SFPE98      | 8                | 337 | 292        | 221          | 19         | 22           | M20          | 8                  | 7.0              |
| SFPEX25     | 10               | 406 | 356        | 275          | 22         | 22           | M20          | 12                 | 11.1             |
| SFPEX30     | 12               | 457 | 406        | 327          | 25         | 26           | M24          | 12                 | 14.2             |
| SFPEX35     | 14               | 525 | 470        | 359          | 29         | 26           | M24          | 12                 | 24.8             |
| SFPEX40     | 16               | 580 | 521        | 410          | 32         | 26           | M24          | 12                 | 31.5             |
| SFPEX45     | 18               | 640 | 584        | 461          | 35         | 26           | M24          | 16                 | 40.1             |
| SFPEX50     | 20               | 705 | 641        | 513          | 38         | 26           | M24          | 16                 | 52.3             |
| SFPEX60     | 24               | 825 | 756        | 615          | 48         | 33           | M30          | 16                 | 85.4             |





# Slip On Flange (Table H)

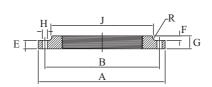
|             |                 |       | Forg  | ged Stee | el Plate I | lange | BS 10 (1 | Гable Н | - Slip On    | )                     |                   |                  |
|-------------|-----------------|-------|-------|----------|------------|-------|----------|---------|--------------|-----------------------|-------------------|------------------|
| AAP<br>CODE | SIZE<br>MPERIAL | A     | В     | 5        | Е          | F     | G        | н       | BOLT<br>SIZE | NUMBER<br>OF<br>HOLES | RADIUS<br>OF BOSS | APPROX.<br>KG/PC |
| SFHS15      | 1/2             | 114.3 | 82.6  | 47.6     | 12.7       | 9.5   | 22.2     | 18      | M16          | 4                     | 6.3               | 1.0              |
| SFHS20      | 3/4             | 114.3 | 82.6  | 47.6     | 12.7       | 11.1  | 23.8     | 18      | M16          | 4                     | 6.3               | 1.0              |
| SFHS25      | 1               | 120.7 | 87.3  | 52.4     | 14.3       | 11.1  | 25.4     | 18      | M16          | 4                     | 6.3               | 1.2              |
| SFHS32      | 1 1/4           | 133.4 | 98.4  | 63.5     | 17.5       | 11.1  | 28.6     | 18      | M16          | 4                     | 6.3               | 1.8              |
| SFHS40      | 1 1/2           | 139.7 | 104.8 | 69.9     | 17.5       | 12.7  | 30.2     | 18      | M16          | 4                     | 6.3               | 1.9              |
| SFHS50      | 2               | 165.1 | 127.0 | 92.9     | 19.0       | 12.7  | 31.7     | 18      | M16          | 4                     | 6.3               | 3.0              |
| SFHS65      | 2 1/2           | 184.1 | 146.0 | 111.9    | 19.0       | 15.9  | 34.9     | 18      | M16          | 8                     | 6.3               | 3.7              |
| SFHS80      | 3               | 205.0 | 165.1 | 130.2    | 22.2       | 15.9  | 38.1     | 18      | M16          | 8                     | 6.3               | 5.1              |
| SFHS94      | 4               | 228.6 | 190.5 | 152.4    | 25.4       | 19.0  | 44.4     | 18      | M16          | 8                     | 9.5               | 6.9              |
| SFHS96      | 6               | 304.8 | 260.3 | 215.9    | 28.6       | 19.0  | 47.6     | 22      | M20          | 12                    | 9.5               | 12.5             |





### Screwed Flange (Table H)

|             |                  |       | Forge | ed Steel | Plate Fl | lange B | S 10 (T | able H - | Screwed      | l)                    |                      |                  |
|-------------|------------------|-------|-------|----------|----------|---------|---------|----------|--------------|-----------------------|----------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α     | В     | J        | E        | F       | G       | н        | BOLT<br>SIZE | NUMBER<br>OF<br>HOLES | RADIUS<br>OF<br>BOSS | APPROX.<br>KG/PC |
| SFH20       | 3/4              | 114.3 | 82.6  | 47.6     | 12.7     | 11.1    | 23.8    | 18       | M16          | 4                     | 6.3                  | 1.1              |
| SFH25       | 1                | 120.7 | 87.3  | 52.4     | 14.3     | 11.1    | 25.4    | 18       | M16          | 4                     | 6.3                  | 1.2              |
| SFH32       | 1 1/4            | 133.4 | 98.4  | 63.5     | 17.5     | 11.1    | 28.6    | 18       | M16          | 4                     | 6.3                  | 1.8              |
| SFH40       | 1 1/2            | 139.7 | 104.8 | 69.9     | 17.5     | 12.7    | 30.2    | 18       | M16          | 4                     | 6.3                  | 1.9              |
| SFH50       | 2                | 165.1 | 127.0 | 92.9     | 19.0     | 12.7    | 31.7    | 18       | M16          | 4                     | 6.3                  | 3.0              |
| SFH65       | 2 1/2            | 184.1 | 146.0 | 111.9    | 19.0     | 15.9    | 34.9    | 18       | M16          | 8                     | 6.3                  | 3.7              |
| SFH80       | 3                | 203.2 | 165.1 | 130.2    | 22.2     | 15.9    | 38.1    | 18       | M16          | 8                     | 6.3                  | 5.1              |

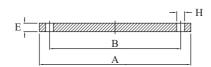




### Blind Plate Flange (Table H)

|             |                  | Pla | ate Steel Flai | nge AS2129 | (Table H - B | ind)         |                    |                  |
|-------------|------------------|-----|----------------|------------|--------------|--------------|--------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | А   | В              | E          | н            | BOLT<br>SIZE | NUMBER<br>OF HOLES | APPROX.<br>KG/PC |
| SFBH50      | 2                | 165 | 127            | 19         | 18           | M16          | 4                  | 3.07             |
| SFBH65      | 2 1/2            | 184 | 146            | 19         | 18           | M16          | 8                  | 3.87             |
| SFBH80      | 3                | 205 | 165            | 22         | 18           | M16          | 8                  | 5.41             |
| SFBH94      | 4                | 229 | 191            | 25         | 18           | M16          | 8                  | 8.07             |
| SFBH96      | 6                | 305 | 260            | 29         | 22           | M20          | 12                 |                  |

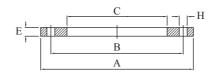




### Slip on Plate Flange (Table H)

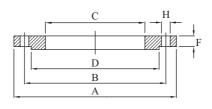
|             |                  |     | Slip on | Plate Flang | ge AS2129 | (Table H) |              |                    |                  |
|-------------|------------------|-----|---------|-------------|-----------|-----------|--------------|--------------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α   | В       | С           | E         | н         | BOLT<br>SIZE | NUMBER<br>OF HOLES | APPROX.<br>KG/PC |
| SFPH15      | 1/2              | 114 | 83      | 22          | 13        | 18        | M16          | 4                  | 0.9              |
| SFPH20      | 3/4              | 114 | 83      | 29          | 13        | 18        | M16          | 4                  | 0.9              |
| SFPH25      | 1                | 121 | 87      | 35          | 14        | 18        | M16          | 4                  | 1.0              |
| SFPH32      | 1 1/4            | 133 | 98      | 44          | 17        | 18        | M16          | 4                  | 1.6              |
| SFPH40      | 1 1/2            | 140 | 105     | 50          | 17        | 18        | M16          | 4                  | 1.7              |
| SFPH50      | 2                | 165 | 127     | 62          | 19        | 18        | M16          | 4                  | 2.6              |
| SFPH65      | 2 1/2            | 184 | 146     | 78          | 19        | 18        | M16          | 8                  | 3.1              |
| SFPH80      | 3                | 205 | 165     | 91          | 22        | 18        | M16          | 8                  | 4.2              |
| SFPH94      | 4                | 229 | 191     | 115         | 25        | 18        | M16          | 8                  | 5.7              |
| SFPH95      | 5                | 279 | 235     | 143         | 29        | 22        | M20          | 8                  | 9.6              |
| SFPH96      | 6 1/2            | 305 | 260     | 167         | 29        | 22        | M20          | 12                 | 10.5             |
| SFPH96X     | 6 5/8            | 305 | 260     | 170         | 29        | 22        | M20          | 12                 | 10.4             |
| SFPH98      | 8                | 368 | 324     | 221         | 32        | 26        | M24          | 12                 | 16.2             |
| SFPHX25     | 10               | 432 | 381     | 275         | 35        | 26        | M24          | 16                 | 21.7             |
| SFPHX30     | 12               | 489 | 438     | 327         | 41        | 30        | M27          | 16                 | 30.9             |





### DIN PN16 Slip On Plate Flanges

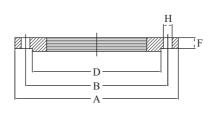
|             |                  |     |     | BS 45 | 04 PN16 | Slip Or |    |              |                          |                 |                  |
|-------------|------------------|-----|-----|-------|---------|---------|----|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | A   | В   | С     | D       | F       | н  | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| SFPPN1615   | 1/2              | 95  | 65  | 22    | 49      | 14      | 14 | M12          | 3                        | 4               | 0.6              |
| SFPPN1620   | 3/4              | 105 | 75  | 29    | 59      | 15      | 14 | M12          | 3                        | 4               | 0.9              |
| SFPPN1625   | 1                | 115 | 85  | 35    | 69      | 15      | 14 | M12          | 3                        | 4               | 1.0              |
| SFPPN1632   | 1 1/4            | 140 | 100 | 42.3  | 80      | 15      | 18 | M16          | 3                        | 4               | 1.7              |
| SFPPN1640   | 1 1/2            | 150 | 110 | 50    | 88      | 16      | 18 | M16          | 3                        | 4               | 1.8              |
| SFPPN1650   | 2                | 165 | 125 | 62    | 102     | 20      | 18 | M16          | 3                        | 4               | 2.4              |
| SFPPN1665   | 2 1/2            | 185 | 145 | 78    | 122     | 20      | 18 | M16          | 3                        | 4               | 3.0              |
| SFPPN1680   | 3                | 200 | 160 | 91    | 138     | 20      | 18 | M16          | 3                        | 8               | 3.3              |
| SFPPN1694   | 4                | 220 | 180 | 116   | 158     | 22      | 18 | M16          | 3                        | 8               | 4.0              |
| SFPPN1695   | 5                | 250 | 210 | 144   | 188     | 22      | 18 | M16          | 3                        | 8               | 4.9              |
| SFPPN1696X  | 6 5/8            | 285 | 240 | 170   | 212     | 24      | 22 | M20          | 3                        | 8               | 6.6              |
| SFPPN1696   | 6 1/2            | 285 | 240 | 167   | 212     | 24      | 22 | M20          | 3                        | 8               | 6.5              |
| SFPPN1698   | 8                | 340 | 295 | 221   | 268     | 26      | 22 | M20          | 3                        | 12              | 9.0              |





# DIN PN16 Flange Screwed BSP Thread

|             |                  |     | В   | 6 4504 PN1 | 6 Slip Scr | ewed BSP |              |                          |                 |                  |
|-------------|------------------|-----|-----|------------|------------|----------|--------------|--------------------------|-----------------|------------------|
| AAP<br>CODE | IMPERIAL<br>SIZE | Α   | В   | D          | F          | Н        | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |
| SFPN16B25   | 1                | 115 | 85  | 69         | 15         | 14       | M12          | 3                        | 4               | 1.0              |
| SFPN16B40   | 1 1/2            | 150 | 110 | 88         | 16         | 18       | M16          | 3                        | 4               | 1.8              |
| SFPN16B50   | 2                | 165 | 125 | 102        | 20         | 18       | M16          | 3                        | 4               | 2.4              |
| SFPN16B80   | 3                | 200 | 160 | 138        | 20         | 18       | M16          | 3                        | 8               | 3.3              |

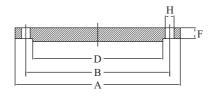




# DIN PN16 Blind Plate Flange

| BS 4504 PN16 Blind |                  |     |     |     |    |    |              |                          |                 |                  |  |
|--------------------|------------------|-----|-----|-----|----|----|--------------|--------------------------|-----------------|------------------|--|
| AAP<br>CODE        | IMPERIAL<br>SIZE | A   | В   | D   | F  | н  | BOLT<br>SIZE | RAISED<br>FACE<br>THICK. | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |
| SFPPN1650B         | 2                | 165 | 125 | 102 | 20 | 18 | M16          | 3                        | 4               | 2.6              |  |
| SFPPN1665B         | 2 1/2            | 185 | 145 | 122 | 20 | 18 | M16          | 3                        | 4               | 3.3              |  |
| SFPPN1680B         | 3                | 200 | 160 | 138 | 20 | 18 | M16          | 3                        | 8               | 4.3              |  |
| SFPPN1694B         | 4                | 220 | 180 | 158 | 22 | 18 | M16          | 3                        | 8               | 5.3              |  |
| SFPPN1695B         | 5                | 250 | 210 | 188 | 22 | 18 | M16          | 3                        | 8               | 7.7              |  |
| SFPPN1696B         | 6 1/2            | 285 | 240 | 212 | 24 | 22 | M20          | 3                        | 8               | 9.8              |  |
| SFPPN1698B         | 8                | 340 | 295 | 268 | 26 | 22 | M20          | 3                        | 12              | 15.5             |  |



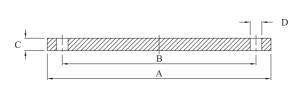


# 4087 Steel Flanges

| Classification and Allowable Pressures |                                     |                                |                                     |  |  |  |  |  |  |  |
|----------------------------------------|-------------------------------------|--------------------------------|-------------------------------------|--|--|--|--|--|--|--|
| PRESSURE CLASS                         | ALLOWABLE OPERATING<br>PRESSURE kPa | MAXIMUM OPERATING PRESSURE kPa | ALLOWABLE SITE TEST<br>PRESSURE kPa |  |  |  |  |  |  |  |
| PN16                                   | 1600                                | 1920                           | 2000                                |  |  |  |  |  |  |  |
| PN21                                   | 2100                                | 2520                           | 2625                                |  |  |  |  |  |  |  |
| PN35                                   | 3500                                | 4200                           | 4375                                |  |  |  |  |  |  |  |

### 4087 PN16 Blind Flat Faced Flange

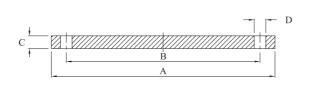
|              | 4087 PN16 Blind Flat Faced Flange |     |     |    |    |              |                 |                  |  |  |  |
|--------------|-----------------------------------|-----|-----|----|----|--------------|-----------------|------------------|--|--|--|
| AAP CODE     | IMPERIAL<br>SIZE                  | A   | В   | С  | D  | BOLT<br>SIZE | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |  |
| 4087BPN1680  | 3                                 | 185 | 146 | 11 | 18 | M16          | 4               | 2.23             |  |  |  |
| 4087BPN1694  | 4                                 | 215 | 178 | 13 | 18 | M16          | 4               | 3.05             |  |  |  |
| 4087BPN1696  | 6                                 | 280 | 235 | 13 | 18 | M16          | 8               | 7.01             |  |  |  |
| 4087BPN1698  | 8                                 | 335 | 292 | 19 | 18 | M16          | 8               | 12.84            |  |  |  |
| 4087BPN16X25 | 10                                | 405 | 356 | 19 | 22 | M20          | 8               | 18.76            |  |  |  |
| 4087BPN16X30 | 12                                | 455 | 406 | 23 | 22 | M20          | 12              | 28.53            |  |  |  |
| 4087BPN16X37 | 15                                | 550 | 495 | 30 | 26 | M24          | 12              | -                |  |  |  |
| 4087BPN16X40 | 16                                | 580 | 521 | 30 | 26 | M24          | 12              | 54.45            |  |  |  |
| 4087BPN16X45 | 18                                | 640 | 584 | 30 | 26 | M24          | 12              | 74.26            |  |  |  |
| 4087BPN16X50 | 20                                | 705 | 641 | 38 | 26 | M24          | 16              | 113.90           |  |  |  |
| 4087BPN16X60 | 24                                | 825 | 756 | 48 | 30 | M27          | 16              | 197.15           |  |  |  |





### 4087 PN21 Blind Flat Faced Flange

| 4087 PN21 Blind Flat Faced Flange |                  |      |      |    |    |              |                 |                  |  |  |
|-----------------------------------|------------------|------|------|----|----|--------------|-----------------|------------------|--|--|
| AAP CODE                          | IMPERIAL<br>SIZE | А    | В    | С  | D  | BOLT<br>SIZE | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |
| 4087BPN2194                       | 4                | 230  | 191  | 19 | 18 | M16          | 8               | 5.89             |  |  |
| 4087BPN2196                       | 6                | 305  | 260  | 24 | 22 | M20          | 12              | 12.90            |  |  |
| 4087BPN2198                       | 8                | 370  | 324  | 24 | 22 | M20          | 12              | 19.40            |  |  |
| 4087BPN21X25                      | 10               | 430  | 381  | 30 | 26 | M24          | 12              | 32.70            |  |  |
| 4087BPN21X30                      | 12               | 490  | 438  | 38 | 26 | M24          | 16              | 42.41            |  |  |
| 4087BPN21X40                      | 16               | 610  | 552  | 38 | 30 | M27          | 20              | 82.96            |  |  |
| 4087BPN21X45                      | 18               | 675  | 610  | 38 | 33 | M30          | 20              | 101.64           |  |  |
| 4087BPN21X50                      | 20               | 735  | 673  | 48 | 33 | M30          | 24              | 152.13           |  |  |
| 4087BPN21X60                      | 24               | 850  | 781  | 58 | 36 | M33          | 24              | 247.22           |  |  |
| 4087BPN21X75                      | 30               | 1015 | 940  | 58 | 36 | M33          | 28              | 355.40           |  |  |
| 4087BPN21X90                      | 36               | 1185 | 1105 | 68 | 39 | M36          | 32              | 568.27           |  |  |
| 4087BPN21X120                     | 48               | 1530 | 1441 | 88 | 42 | M39          | 40              | 1231.70          |  |  |

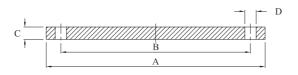




### 4087 PN35 Blind Flat Faced Flange

| 4087 PN35 Blind Flat Faced Flange |                  |     |     |    |    |              |                 |                  |  |  |
|-----------------------------------|------------------|-----|-----|----|----|--------------|-----------------|------------------|--|--|
| AAP CODE                          | IMPERIAL<br>SIZE | Α   | В   | С  | D  | BOLT<br>SIZE | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |
| 4087BPN3596                       | 6                | 305 | 260 | 31 | 22 | M20          | 12              | 16.67            |  |  |
| 4087BPN3598                       | 8                | 370 | 324 | 31 | 22 | M20          | 12              | 25.05            |  |  |
| 4087BPN35X25                      | 10               | 430 | 381 | 38 | 26 | M24          | 12              | 41.42            |  |  |
| 4087BPN35X30                      | 12               | 490 | 438 | 38 | 26 | M24          | 16              | 53.71            |  |  |
| 4087BPN35X60                      | 24               | 850 | 781 | 68 | 36 | M33          | 24              | 289.85           |  |  |

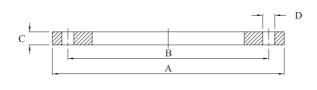




### 4087 PN16 Plate Flat Faced Flange

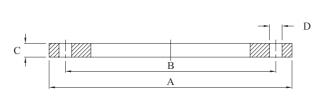
| 4087 PN16 Plate Flat Faced Flange |                  |      |      |    |    |              |                 |                  |  |  |
|-----------------------------------|------------------|------|------|----|----|--------------|-----------------|------------------|--|--|
| AAP CODE                          | IMPERIAL<br>SIZE | Α    | В    | С  | D  | BOLT<br>SIZE | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |
| 4087SPN1680                       | 3                | 185  | 146  | 11 | 18 | M16          | 4               | 1.68             |  |  |
| 4087SPN1694                       | 4                | 215  | 178  | 13 | 18 | M16          | 4               | 2.13             |  |  |
| 4087SPN1696                       | 6                | 280  | 235  | 13 | 18 | M16          | 8               | 4.32             |  |  |
| 4087SPN1698                       | 8                | 335  | 292  | 19 | 18 | M16          | 8               | 7.10             |  |  |
| 4087SPN16X25                      | 10               | 405  | 356  | 19 | 22 | M20          | 8               | 9.82             |  |  |
| 4087SPN16X30                      | 12               | 455  | 406  | 23 | 22 | M20          | 12              | 11.36            |  |  |
| 4087SPN16X37                      | 15               | 550  | 495  | 30 | 26 | M24          | 12              | -                |  |  |
| 4087SPN16X40                      | 16               | 580  | 521  | 30 | 26 | M24          | 12              | 29.57            |  |  |
| 4087SPN16X45                      | 18               | 640  | 584  | 30 | 26 | M24          | 12              | 34.83            |  |  |
| 4087SPN16X50                      | 20               | 705  | 641  | 38 | 26 | M24          | 16              | 52.25            |  |  |
| 4087SPN16X60                      | 24               | 825  | 756  | 48 | 30 | M27          | 16              | 84.90            |  |  |
| 4087SPN16X75                      | 30               | 995  | 1092 | 66 | 36 | M33          | 24              | 111.85           |  |  |
| 4087SPN16X120                     | 48               | 1490 | 1410 | 76 | 36 | M33          | 32              | 324.85           |  |  |





### 4087 PN21 Plate Flat Faced Flange

|               | 4087 PN21 Plate Flat Faced Flange |      |      |    |    |              |                 |                  |  |  |  |
|---------------|-----------------------------------|------|------|----|----|--------------|-----------------|------------------|--|--|--|
| AAP CODE      | IMPERIAL<br>SIZE                  | Α    | В    | С  | D  | BOLT<br>SIZE | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |  |
| 4087SPN2194   | 4                                 | 230  | 191  | 19 | 18 | M16          | 8               | 4.32             |  |  |  |
| 4087SPN2196   | 6                                 | 305  | 260  | 24 | 22 | M20          | 12              | 8.60             |  |  |  |
| 4087SPN2198   | 8                                 | 370  | 324  | 24 | 22 | M20          | 12              | 12.14            |  |  |  |
| 4087SPN21X25  | 10                                | 430  | 381  | 30 | 26 | M24          | 12              | 18.58            |  |  |  |
| 4087SPN21X30  | 12                                | 490  | 438  | 38 | 26 | M24          | 16              | 22.68            |  |  |  |
| 4087SPN21X40  | 16                                | 610  | 552  | 38 | 30 | M27          | 20              | 43.50            |  |  |  |
| 4087SPN21X45  | 18                                | 675  | 610  | 38 | 33 | M30          | 20              | 51.70            |  |  |  |
| 4087SPN21X50  | 20                                | 735  | 673  | 48 | 33 | M30          | 24              | 74.25            |  |  |  |
| 4087SPN21X60  | 24                                | 850  | 781  | 58 | 36 | M33          | 24              | 111.54           |  |  |  |
| 4087SPN21X75  | 30                                | 1015 | 940  | 58 | 36 | M33          | 28              | 116.73           |  |  |  |
| 4087SPN21X90  | 36                                | 1185 | 1105 | 68 | 39 | M36          | 32              | 209.58           |  |  |  |
| 4087SPN21X120 | 48                                | 1530 | 1441 | 88 | 42 | M39          | 40              | 532.82           |  |  |  |





#### 4087 PN35 Plate Flat Faced Flange

|              | 4087 PN35 Plate Flat Faced Flange |     |     |    |    |              |                 |                  |  |  |  |
|--------------|-----------------------------------|-----|-----|----|----|--------------|-----------------|------------------|--|--|--|
| AAP CODE     | IMPERIAL<br>SIZE                  | Α   | В   | С  | D  | BOLT<br>SIZE | NUMBER<br>HOLES | APPROX.<br>KG/PC |  |  |  |
| 4087SPN3594  | 4                                 | 230 | 165 | 24 | 18 | M16          | 8               | 7.44             |  |  |  |
| 4087SPN3596  | 6                                 | 305 | 260 | 31 | 22 | M20          | 12              | 16.67            |  |  |  |
| 4087SPN3598  | 8                                 | 370 | 324 | 31 | 22 | M20          | 12              | 25.05            |  |  |  |
| 4087SPN35X25 | 10                                | 430 | 381 | 38 | 26 | M24          | 12              | 41.42            |  |  |  |
| 4087SPN35X30 | 12                                | 490 | 438 | 38 | 26 | M24          | 16              | 53.71            |  |  |  |
| 4087SPN35X40 | 16                                | 610 | 552 | 48 | 30 | M27          | 20              | 104.90           |  |  |  |
| 4087SPN35X60 | 24                                | 850 | 781 | 68 | 36 | M33          | 24              | 289.85           |  |  |  |

