

Modelo:

[Llavero Aston Martin](#)

Dimensiones utilizadas para el diseño:

- **X:** 100 mm
- **Y:** 24 mm
- **Z:** 6.4 mm

Parámetros de impresión modificados:

Quality		
	> Layer Height	> 0.06 mm
Walls		
	> Wall Thickness	> 0.8 mm
	> Wall Line Count	> 2
	> Horizontal Expansion	> -0.006 mm
Infill		
	> Infill Density	> 20%
	> Infill Pattern	> Triangles

TIME ESTIMATION

Infill:	00:05	3%
Inner Walls:	00:08	4%
Outer Wall:	00:59	30%
Retractions:	00:35	18%
Skin:	01:11	36%
Skirt:	00:12	6%
Travel:	00:06	3%

MATERIAL ESTIMATION

PLA 0.87m	6.9g	€ 0.00
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