Gap Test Fish

Modelo:

Dimensiones utilizadas para el diseño:

   X: 111 mm
   Y: 46,5 mm
   Z: 15,25 mm

Parámetros de impresión modificados:

Quality   > Layer Height   **> 0.06 mm**
Walls   > Wall Thickness   **> 0.8 mm**
                 > Wall Line Count   **> 2**
                 > Horizontal Expansion   **> -0.006 mm**
Infill   > Infill Density   **> 10 %**
                 > Infill Pattern   **> Grid**

Experimental Settings > Use Adaptive Layers

TIME ESTIMATION

Infill:	00:29	10%
Inner Walls:	00:34	12%
Outer Wall:	02:15	45%
Retractions:	00:34	11%
Skin:	00:50	17%
Skirt:	00:03	1%
Travel:	00:10	4%

MATERIAL ESTIMATION

White PLA	3.32m	26.3g	€ 0.00