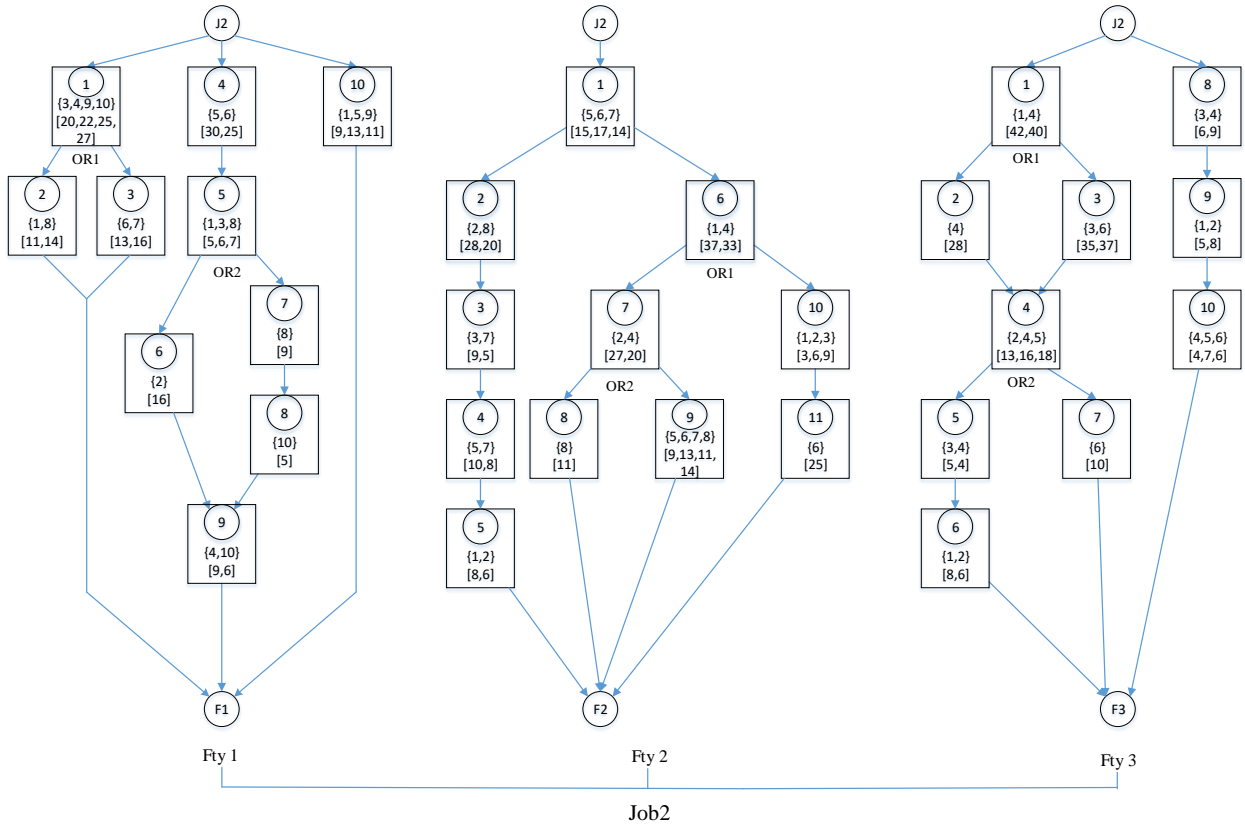
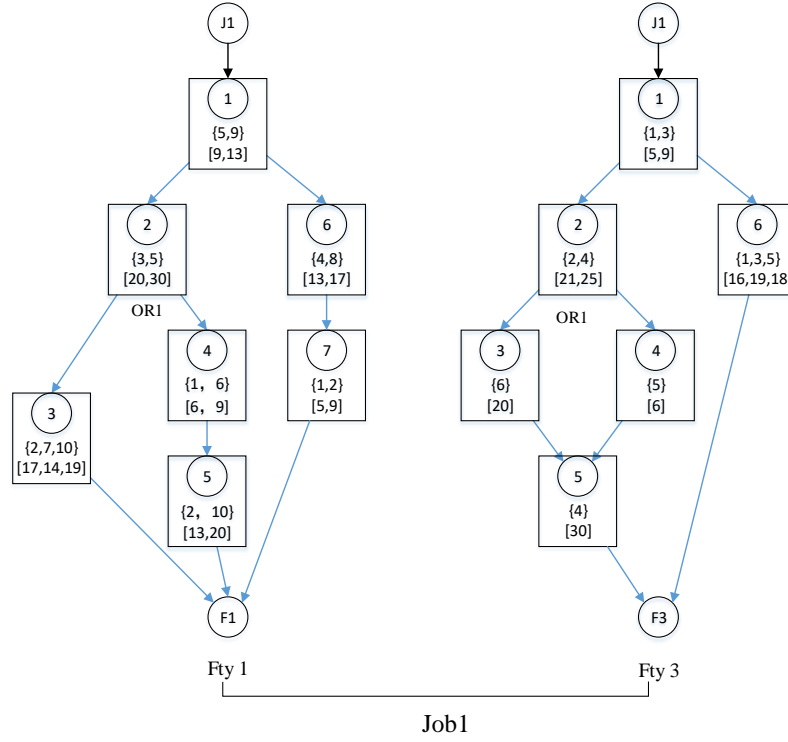
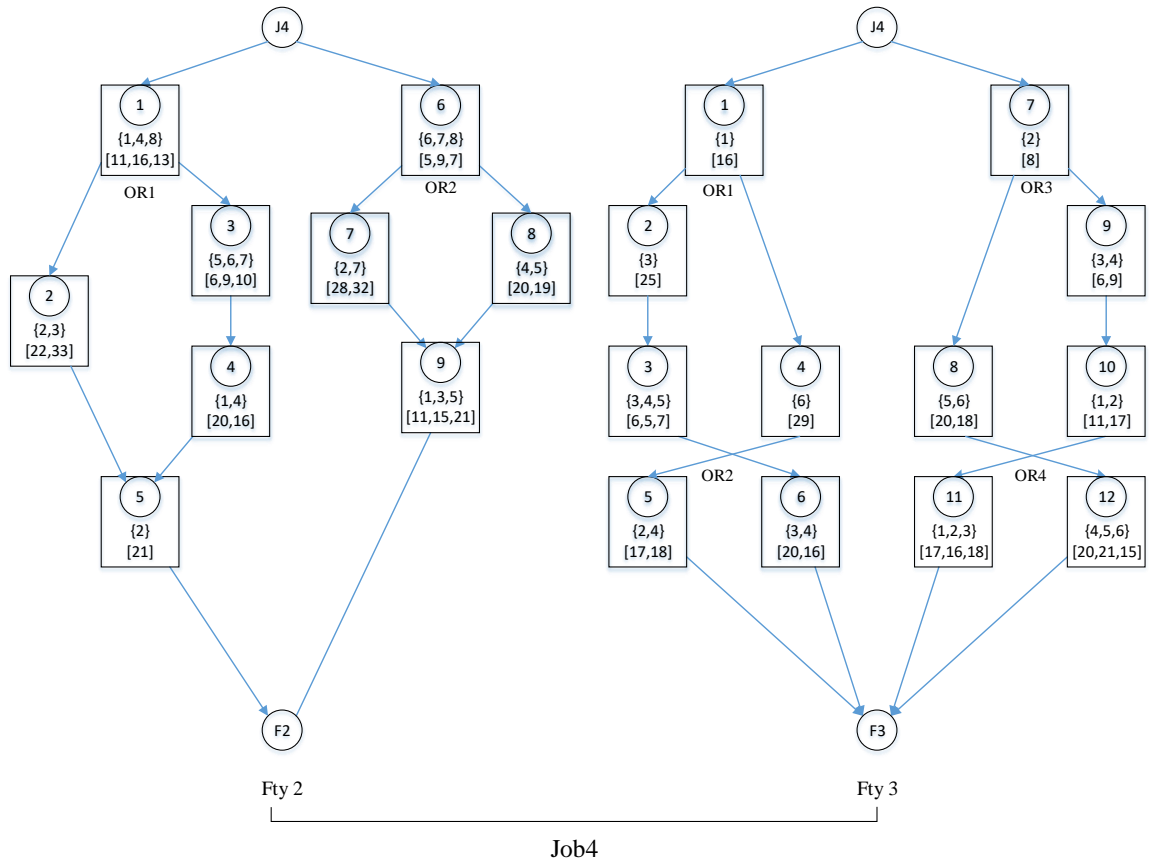
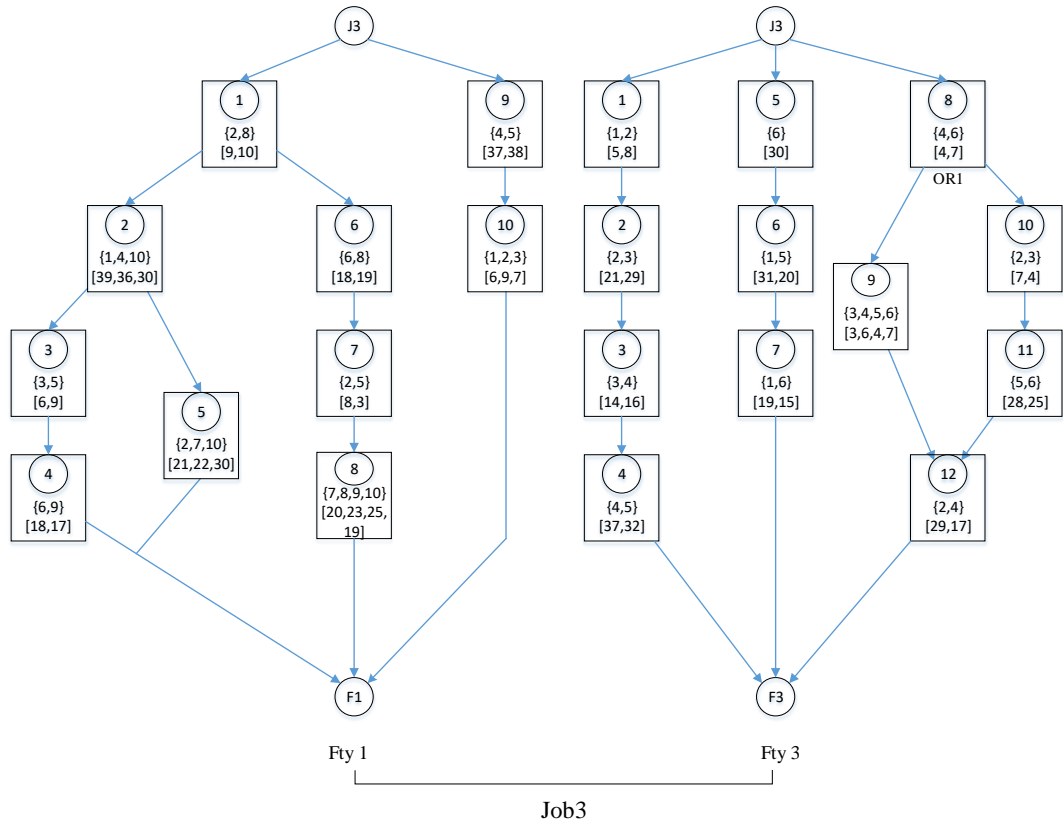


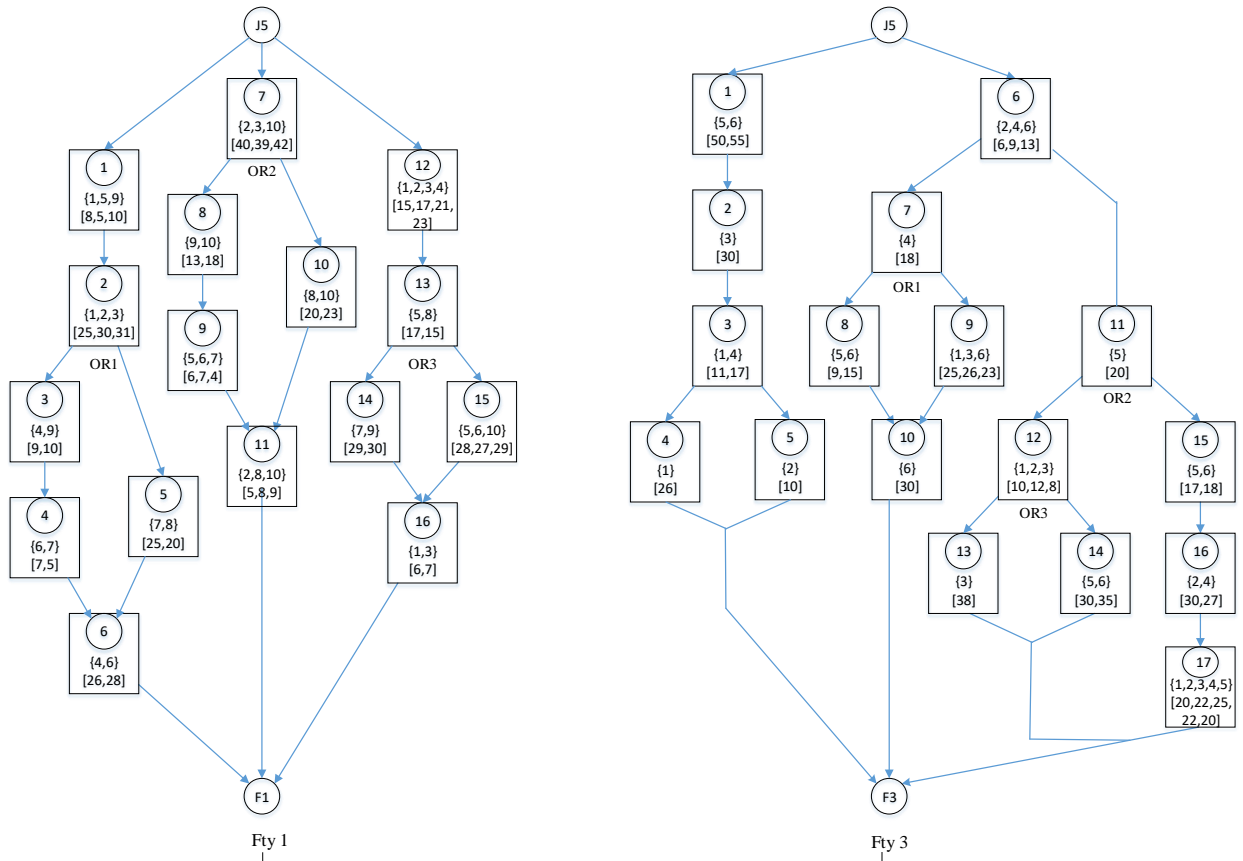
Table A.1 Transportation time

	J_1	J_2	J_3	J_4	J_5	J_6	J_7	J_8	J_9	J_{10}
Fty_1	60	60	60		60	60		60		60
Fty_2		50		50		50	50	50		50
Fty_3	70	70	70	70	70				70	

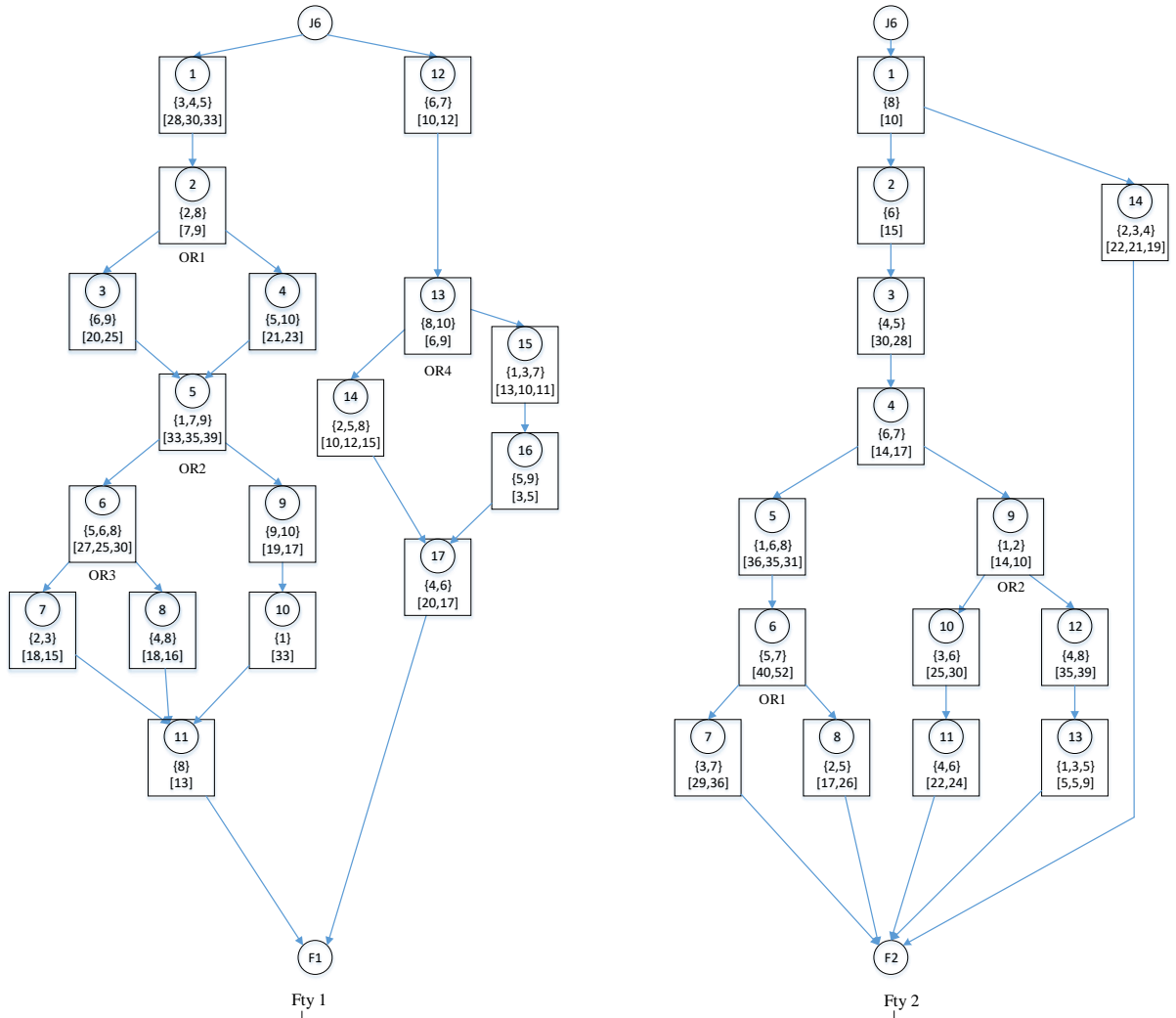
Table A.2 Flexible process plan networks: Job 1 - Job 10 (continued)



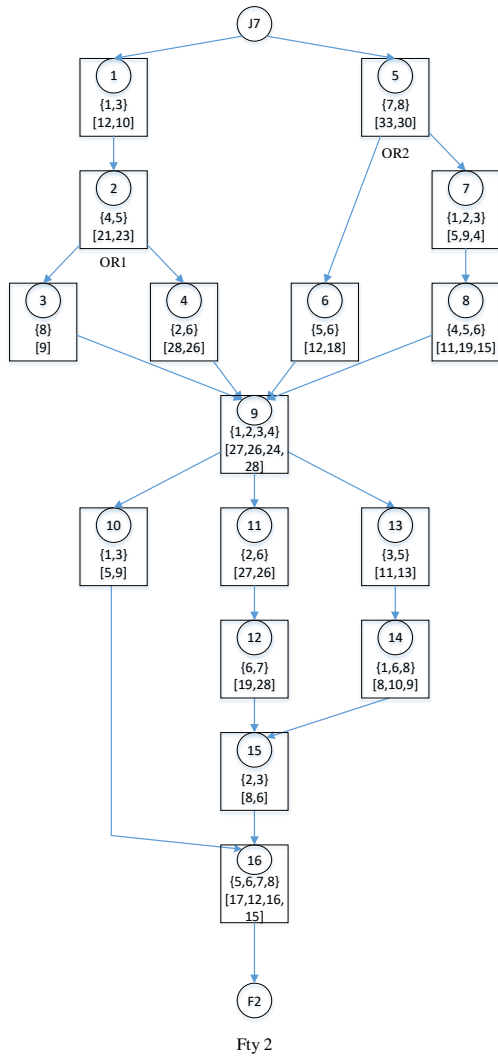




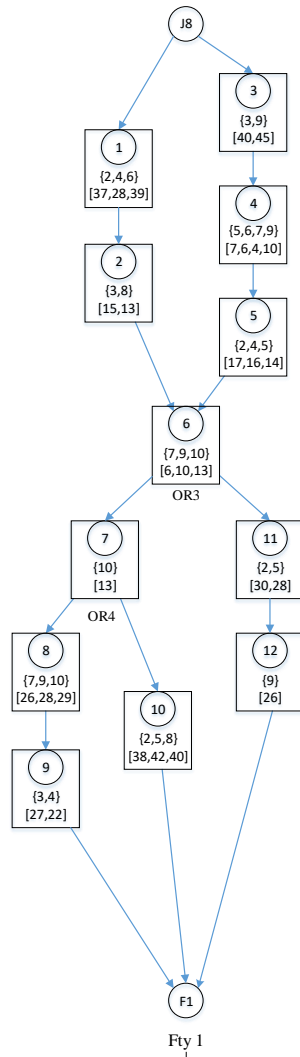
Job5



Job6

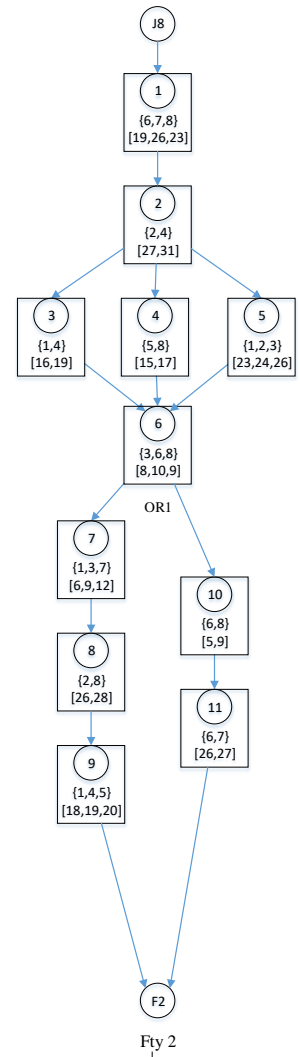


Job7

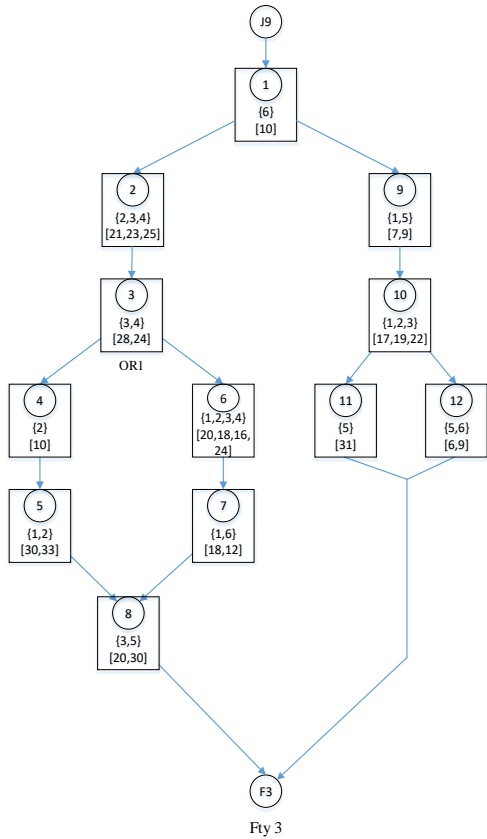


Fty 1

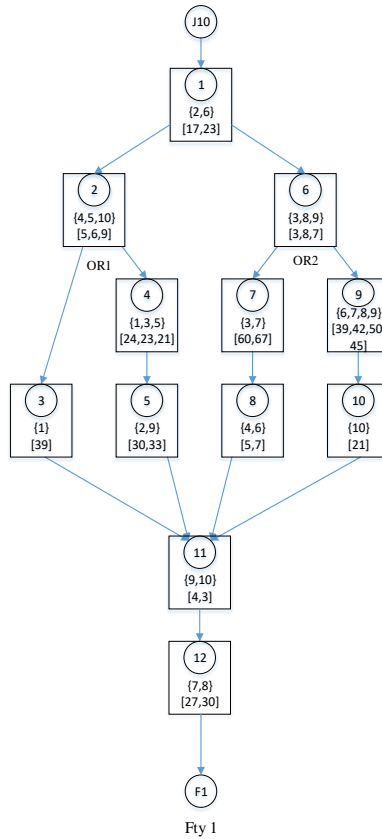
Job8



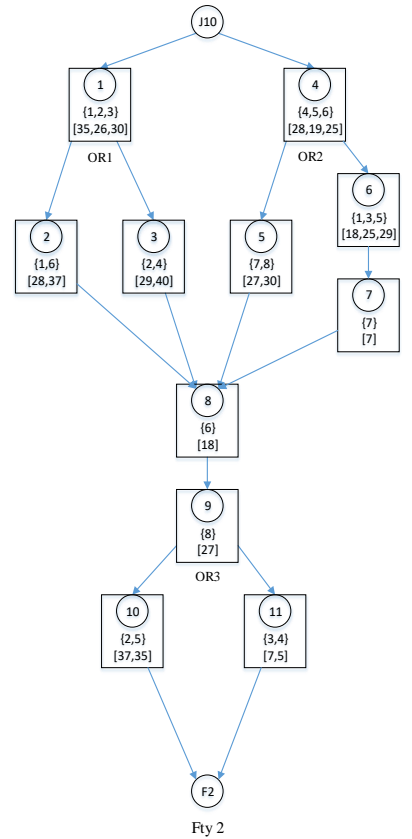
Fty 2



Job9



Fty 1



Fty 2

Job10