

# Start Guide: Bicomponent Microcement Application

## 1 Surface Preparation

Surface must be clean, structurally sound and even. If the surface has joints or is made of materials with different absorbency rate, fill in the grout lines with **Microbase**, let it dry for 24 h and sand them. Then apply one coat of **Primacem** 

**PLUS** with a paint roller together with the mesh **Builtex**, let it dry for 30 min at least and apply the first coat of **Microbase**. Let the surface dry for 24 h and apply another coat of **Primacem PLUS** before applying the second **Microbase** coat.

#### **Primacem ABS**

#### **Primacem PLUS**

#### Acricem

For absorbent surfaces

For non-absorbent surfaces

For absorbent surfaces where higher grade of consolidation is required

The mesh **Builtex** must be always used on floors. The mesh can be applied together with **Primacem PLUS**, and in case of priming with **Primacem ABS** or **Acricem**, **Builtex** will be applied together with first coat of **Microbase**. Let it dry for 30 minutes before applying microcement.

## 2 Mix and application

#### **Mixing with Acricem resin**

- Pour Acricem resin in a clean container.
- Shake the pigment well before use.
- Rinse the bottle of pigment with the mixing water and pour it in the container.
- Stir the mix until a homogeneous colour is obtained.
- Pour the microcement gradually while mixing it until a homogeneous mortar is achieved. For a minimum of 4 minutes, to ensure their properties and increase the lifetime of the mixture.

### **Application**

- Protect the areas that will not be coated with painter's tape.
- Apply the first layer of microcement with a trowel and a plaster spatula.
- When the colour of microcement tones down, smooth out irregularities with a sander and then hoover the surface.
- Apply the next coat.
- Change the painter's tape after applying the first two coats of Microbase.

Microcement must be applied between 10 °C and 30 °C. Updated may 2016



Microcement for Preparation

**Microbase** is applied with a steel trowel in two layers of 1 mm each. Let it dry for 3 h between layers. Smooth out the rough areas with a 40 grit sandpaper. Let the last layer of Microbase dry for 24h before applying finish microcement.

Microcement for Finishing

Microfino is applied on walls with a rubber or a steel trowel in two layers, and Microdeck is applied on floors and walls in two coats. Smooth out Microfino layers with a 120 or 220 grit sandpaper and Microdeck with an 80 grit sandpaper. Let it dry for 24 h before sealing.

Microcement for Outdoors

**Microstone** is applied in two layers with a steel trowel over a coat of Microbase. Let it dry for 3 h between layers. Smooth out irregularities of each layer with a 40 grit sandpaper.

# 3 Sealing

Microcement must be sealed with a **polyurethane**, either water-based or solvent-based. When using Topsealer WT, first apply two coats of Prepol with a short pile roller. Let the first coat of Prepol dry for 4h and the last one for 24h. Do not use Topsealer DSV together with Prepol. Sealants are available in **matte**, **gloss and satin finish**. Topsealer WT is applied in 2 coats with a short pile paint roller,

or in "ONE COAT" with an airless gun. Let the first layer dry for 24h and smooth it out with a 400 grit sandpaper. Sanding is not required on the last coat. Let the last coat dry at least for 7 days before walking on it. Polyurethanes get their complete chemical resistances two weeks after their application, so do not use detergents nor cover the surface during these first 14 days.

# Mixing and coverage

Primacem ABS

Primacem PLUS

Acricem

Coverage: 0,10 l/m<sup>2</sup>

Coverage: 0,09 l/m<sup>2</sup>

Coverage: 0,10 l/m<sup>2</sup>

Microbase

**Coverage:** 2 manos — 2,00 kg/m<sup>2</sup>

**Mixing:** 10 kg — 3,00 l resin

Microfino

**Coverage:** 2 manos — 0,50 kg/m<sup>2</sup>

**Mixing:** 10 kg — 4,50 l resin

Microdeck
Coverage:

2 mano — 1,00 kg/m²

 $\begin{array}{c} \textbf{Mixing:} \\ 10 \text{ kg} - 3,00 \text{ I resin} \end{array}$ 

Microstone
Coverage:

2 manos — 2,00 kg/m<sup>2</sup>

**Mixing:** 10 kg — 2,70 l resin

Prepol

**Coverage:** 1 coat — 0,06 l/m<sup>2</sup>

Topsealer WT

Coverage: 2 coats — 0,15 l/m<sup>2</sup>

**Mixing:** 5 | (A) - 1 | (B)