



Universal Packaging Company (Pvt) Ltd

Certificate Of Analysis

REC-QA-34-22

Effective Date
12.12.2022

Rev:0

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Customer Name:	UNILEVER	Job Name:	LAMINATE TM CHSKA 100MM
Job card #:	23060029	Structure:	PET (10μ)+MOPP (20μ)
Dispatched Date:	19-Jun-23	Production Date:	17/Jun/23
Best Before:	6 Months	Sampling Plan:	SOP-QA-11-19
Dispatch Quantity:	2748.23	Vehicle Number:	JU-6206

S.NO	Parameters	Standard	Test method	Unit	Results
1	Width	100± 1	ISO-4592	mm	100
2	Grammage	34.2± 1	ASTM-D3776	g/m ²	34.8
3	Thickness	32± 1	ASTM-F2251	μm	32
4	Coef of Fr. Static Face\Metal	>0.2	ASTM-D1894	Number	0.21
5	Lamination Quality	N/A	ASTM-F904	N/A	OK
6	Print Quality	N/A	Visual Test	N/A	OK
7	Machineability	N/A	Undefined	N/A	OK
8	Odour in Laminates	N/A	ISO-13302	N/A	OK

Remarks: Storage condition, Temperature should be below 30°C & 50% humidity.

Note: System generated document signature donot required.

Universal Packaging Company(pvt) Ltd. Plot No : GA-65-66-A4-A5, Korangi Creek National Industrial park, Korangi Town Karachi, Pakistan