



Universal Packaging Company (Pvt) Ltd

Certificate Of Analysis

REC-QA-34-22

Effective Date
12.12.2022

Rev:0

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Customer Name:	UNILEVER	Job Name:	9G CGS SACHET SHUBHAM 12 LANE
Job card #:	23060078	Structure:	PET (12μ) + M.PET (12μ) + LDPE (40μ)
Dispatched Date:	10-Jul-23	Production Date:	16-Jun-23
Best Before:	6 Months	Sampling Plan:	SOP-QA-11-19
Dispatch Quantity:	1876.93	Vehicle Number:	TLX 489

S.NO	Parameters	Standard	Test method	Unit	Results
1	Width	1151 - 1153	ISO-4592	mm	1152
2	Repeat length	79 - 81	Internal	mm	80
3	Grammage	76.6 - 92	ASTM-D3776	g/m ²	76.7
4	Thickness	73.7 - 90.3	ASTM-F2251	μm	75
5	Lamination Strength A to B	N\A	ASTM F904-98	gf/25mm	309
6	Lamination Strength B to C	N\A	ASTM F904-98	gf/25mm	321
7	Seal Strength	N\A	ASTM-F88	gf/25mm	6632
8	Coef of Fr. Dynamic Face/Face	N\A	ASTM-D1894	Value	0.28
9	Coef of Fr. Static Face/Face	N\A	ASTM-D1894	Value	0.31
10	Coef of Fr. Dynamic Reverse/Reverse	N\A	ASTM-D1894	Value	0.16
11	Coef of Fr. Static Reverse/Reverse	N\A	ASTM-D1894	Value	0.20

Remarks: Storage condition, Temperature should be below 30°C & 50% humidity.

Note: System generated document signature donot required.

Universal Packaging Company(pvt) Ltd. Plot No : GA-65-66-A4-A5, Korangi Creek National Industrial park, Korangi Town Karachi, Pakistan