	Universal Packa	12.12.2022			
	omversar r den				
	Certif	Rev:0			
	RI	Page 1 of 1			
Customer Name:	UNILEVER	Job Name:	REEL SUNLIGHT GREEN RS. 50		
	ONIEEVEN	Job Hame.	SINGLE LANE 25% EXTRA CP		
Job card #:	23080038	Structure:	PET (10μ) + M.LDPE (50μ)		
Dispatched Date:	12-Aug-23	Production Date:	08-Aug-23		
Best Before:	6 Months	Sampling Plan:	SOP-QA-11-19		

Vehicle Number:

JV-3412

S.NO	Parameters	Target	Min	Max	Test method	Unit	Results
				,			
1	Grammage	62.32	56.79	67.85	ISO 536	g/m²	65.2
2	Reel Width	360	359	361	Internal	mm	360
3	Coef of Fr. Dynamic face\face	0.25	0.22	0.28	ASTM D1894	Number	0.23
4	Coef of Fr. Dynamic Reverse\Reverse	0.23	0.2	0.26	ASTM D1894	Number	0.22
5	Coef of Fr. Static face\face	0.23	0.2	0.26	ASTM D1894	Number	0.25
6	Coef of Fr. Static Reverse\Face	0.25	0.22	0.28	ASTM D1894	Number	0.27
7	Lamination Strength	1.25	1.1	-	F 904-98	N/15mm	3.2
8	Repeat Length	180	179	181	Internal	mm	180
9	Seal Strength	40	32	-	ASTM F88	N/15mm	35
10	Tensile Strength @ Break (CD)	48	44	-	ASTM D882	N/mm²	47
11	Tensile Strength @ Break (MD)	37	32	-	ASTM D882	N/mm²	35
12	Thickness	62.32	56.59	68.05	DIN 53370	μ	64

Remarks: Storage condition, Temperature should be below $30^{\circ}\text{C}~\&~50\%$ humidity.

4398.64

Note: System generated document signature donot required.

Dispatched Qty:

Universal Packaging Company(pvt) Ltd. Plot No : GA-65-66-A4-A5, Korangi Creek National Industrial park, Korangi Town Karachi, Pakistan