

	Universal Packaging Company (Pvt) Ltd	Effective Date
	Certificate Of Analysis	12.12.2022
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Customer Name:	UNILEVER	Job Name:	REEL RIN 500G REVISED AW 24X500G
Job card #:	23100137	Structure:	PET (10μ) + M.LDPE (60μ)
Dispatched Date:	27-Oct-23	Production Date:	25/Oct/23
Best Before:	6 Months	Sampling Plan:	SOP-QA-11-19
Vehicle Number:	C-2715	Dispatch Quantity:	210,811.00

S.NO	Parameters	Target	Min	Max	Test method	Unit	Results
1	Grammage	71.52	65.07	79.97	ISO 536	g/m ²	75.1
2	Reel Width	450	449	451	Internal	mm	450
3	Coef of Fr. Dynamic face\face	0.25	0.22	0.28	ASTM D1894	Number	0.27
4	Coef of Fr. Dynamic Reverse\Reverse	0.23	0.2	0.26	ASTM D1894	Number	0.24
5	Coef of Fr. Static face\face	0.23	0.2	0.26	ASTM D1894	Number	0.26
6	Coef of Fr. Static Reverse\Face	0.25	0.22	0.28	ASTM D1894	Number	0.25
7	Lamination Strength	1.25	1.1	-	F 904-98	N/15mm	2.46
8	Repeat Length	220	218	222	Internal	mm	220
9	Seal Strength	10	7.3	-	ASTM F88	N/15mm	34
10	Tensile Strength @ Break (CD)	41	37	-	ASTM D882	N/mm ²	39
11	Tensile Strength @ Break F-max (CD)	45	37	-	ASTM D882	N/15mm	42
12	Tensile Strength @ Break (MD)	32	27	-	ASTM D882	N/mm ²	31
13	Tensile Strength @ Break F-max (MD)	35	27	-	ASTM D882	N/15mm	30
14	Thickness	72.75	65.98	79.53	DIN 53370	μ	74

Remarks: Storage condition, Temperature should be below 30°C & 50% humidity.

Note: System generated document signature donot required.

Universal Packaging Company(pvt) Ltd. Plot No : GA-65-66-A4-A5, Korangi Creek National Industrial park, Korangi Town
Karachi,Pakistan