

M & F Commercial Corporation Pvt. Ltd.

Quality Analysis Report

Name Of Supplier / Manufacturer:				M			
Product Name:	RBL LifeBuoy 375MI x 12 (Champagne)				Production Start Date:	08 - 07 - 2021	
Product Code:	9010338		67053889				
Flat Blank Size (mm)	371	906					
PO No.:	4520866255				Delivery Date:	13 - 07 - 2021	
Lot No. / Job Card No.:	00037146				Sampling Size:	According to the WI PC-08	
Lot Size (# of Unit) :	21,640				Accepted %:	100 %:	



Outer Appearance		
Item Check	Criteria	Results / Observation
Color Shade	Standard	Yes
Shape	Standard	Yes
Print Mis-registration	Standard	Yes
Foreign Particles	Visually	Yes
Dent / Damage	Standard	Yes
Moisture	Manually	Yes Up To 6% To 8%

Critical Dimensions and Values :

Sample No.:

S.No	Property	UMA	Target	Max	Min	A	B	C	D	E	F	G	H	I	J	Avg.	
1	Weight (g)	UMA-1324	135		124	150	149	154	153	151						151	
2	Wall Thickness (mm)	UMA-5253	3.00		2.60	3	3	3	3	3						3	
3	Edge Crush Resistance (kN/m)	UMA-1340	4.40		4.05	5	5	5	5	5						5	
4	Bursting Strength (KPa)		784		721	793	814	805	819	826						811	
5	Grammage (g/m2)	UMA-1306	400		368	446	442	458	454	450						450	
6	Length (mm)	UMA-1334	287	290	284	287	287	287	287	287						287	
7	Width (mm)	UMA-1334	151	154	148	151	151	151	151	151						151	
8	Height (mm)	UMA-1334	220	223	217	220	220	220	220	220						220	
9	Top Load Strength	Toppi-T804	975		897	1,201	1,248	1,131	1,084	1,060						1,145	

Comments: -

Amir

Tested By Lab Incharge

Khalid

Approved By Quality Manager

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