

	Universal Packaging Company (Pvt) Ltd		Effective Date
	Certificate Of Analysis		12.12.2022
	REC-QA-34-22		Rev:0
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<b>Customer Name:</b>	UNILEVER	<b>Job Name:</b>	REEL SUNLIGHT PINK Q3 RS. 50 SINGLE LANE CP
<b>Job card #:</b>	23090127	<b>Structure:</b>	PET (10μ) + M.LDPE (50μ)
<b>Dispatched Date:</b>	22-Sep-23	<b>Production Date:</b>	09/18/23
<b>Best Before:</b>	6 Months	<b>Sampling Plan:</b>	SOP-QA-11-19
<b>Dispatched Qty:</b>	1041551.00 PCS	<b>Vehicle Number:</b>	JU-8755

S.NO	Parameters	Target	Min	Max	Test method	Unit	Results
1	Grammage	62.32	56.79	67.85	ISO 536	g/m <sup>2</sup>	64.4
2	Reel Width	360	359	361	Internal	mm	360
3	Coef of Fr. Dynamic face\face	0.25	0.22	0.28	ASTM D1894	Number	0.25
4	Coef of Fr. Dynamic Reverse\Reverse	0.23	0.2	0.26	ASTM D1894	Number	0.21
5	Coef of Fr. Static face\face	0.23	0.2	0.26	ASTM D1894	Number	0.24
6	Coef of Fr. Static Reverse\Face	0.25	0.22	0.28	ASTM D1894	Number	0.22
7	Lamination Strength	1.25	1.1	-	F 904-98	N/15mm	3.4
8	Repeat Length	180	179	181	Internal	mm	180
9	Seal Strength	40	32	-	ASTM F88	N/15mm	37
10	Tensile Strength @ Break (CD)	48	44	-	ASTM D882	N/mm <sup>2</sup>	45
11	Tensile Strength @ Break (MD)	37	32	-	ASTM D882	N/mm <sup>2</sup>	35
12	Thickness	62.32	56.59	68.05	DIN 53370	μ	64

**Remarks:** Storage condition, Temperature should be below 30°C & 50% humidity.

**Note:** System generated document signature donot required.

Universal Packaging Company(pvt) Ltd. Plot No : GA-65-66-A4-A5, Korangi Creek National Industrial park, Korangi Town Karachi,Pakistan
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