

M & F Commercial Corporation Pvt. Ltd.

Quality Analysis Report

Name Of Supplier / Manufacturer:				M			
Product Name:	Lifebuoy 140 Gms x 108 (5 Ply) (2684N)				Production Start Date:	28 - 08 - 2021	
Product Code:	9007325		67533568				
Flat Blank Size (mm)	501	1379					
PO No.:	4521139956				Delivery Date:	31 - 08 - 2021	
Lot No. / Job Card No.:	00037558				Sampling Size:	According to the WI PC-08	
Lot Size (# of Unit) :	10,095				Accepted %:	100 %:	



Outer Appearance		
Item Check	Criteria	Results / Observation
Color Shade	Standard	Yes
Shape	Standard	Yes
Print Mis-registration	Standard	Yes
Foreign Particles	Visually	Yes
Dent / Damage	Standard	Yes
Moisture	Manually	Yes Up To 6% To 8%

Critical Dimensions and Values :

Sample No.:

S.No	Property	UMA	Target	Max	Min	A	B	C	D	E	F	G	H	I	J	Avg.	
1	Weight (g)	UMA-1324	449		413	503	506	529	491	503						506	
2	Wall Thickness (mm)	UMA-5253	5.00		4.60	5	5	5	5	5						5	
3	Edge Crush Resistance (kN/m)	UMA-1340	6.80		6.26	8	8	8	8	8						8	
4	Bursting Strength (KPa)		980		902	1,199	1,209	1,155	1,030	1,043						1,127	
5	Grammage (g/m2)	UMA-1306	650		598	728	733	765	710	728						733	
6	Length (mm)	UMA-1334	364	367	361	364	364	364	364	364						364	
7	Width (mm)	UMA-1334	308	311	305	308	308	308	308	308						308	
8	Height (mm)	UMA-1334	193	196	190	193	193	193	193	193						193	
9	Top Load Strength	Toppi-T804	2,684		2,469	3,872	3,872	3,872	3,732	3,872						3,872	

Comments: -

Amir

Tested By Lab Incharge

Khalid

Approved By Quality Manager

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