

M & F Commercial Corporation Pvt. Ltd.

Quality Analysis Report

Name Of Supplier / Manufacturer:				M	
Product Name:	Lifebuoy 72g x 108 (New) (3 PLY) (1307N)			Production Start Date:	28 - 08 - 2021
Product Code:	9007201		67533572		
Flat Blank Size (mm)	398	1164			
PO No.:	4521019922			Delivery Date:	31 - 08 - 2021
Lot No. / Job Card No.:	00037398			Sampling Size:	According to the WI PC-08
Lot Size (# of Unit) :	8,060			Accepted %:	100 %:



Outer Appearance		
Item Check	Criteria	Results / Observation
Color Shade	Standard	Yes
Shape	Standard	Yes
Print Mis-registration	Standard	Yes
Foreign Particles	Visually	Yes
Dent / Damage	Standard	Yes
Moisture	Manually	Yes Up To 6% To 8%

Critical Dimensions and Values :

Sample No.:

S.No	Property	UMA	Target	Max	Min	A	B	C	D	E	F	G	H	I	J	Avg.	
1	Weight (g)	UMA-1324	177		163	188	190	196	197							193	
2	Wall Thickness (mm)	UMA-5253	3.00		2.60	3	3	3	3							3	
3	Edge Crush Resistance (kN/m)	UMA-1340	5.00		4.60	6	6	6	6							6	
4	Bursting Strength (KPa)		980		902	927	898	895	902							905	
5	Grammage (g/m2)	UMA-1306	380		350	406	410	423	425							416	
6	Length (mm)	UMA-1334	312	315	309	312	312	312	312							312	
7	Width (mm)	UMA-1334	255	258	252	255	255	255	255							255	
8	Height (mm)	UMA-1334	143	146	140	143	143	143	143							143	
9	Top Load Strength	Toppi-T804	1,307		1,202	1,890	1,890	1,799	1,768							1,837	

Comments: -

Amir

Tested By Lab Incharge

Khalid

Approved By Quality Manager

NOTE: THIS IS A COMPUTER-GENERATED DOCUMENT AND IT DOES NOT REQUIRE A SIGNATURE OR STAMP.