

DEPARTMENT OF CIVIL, ENVIRONMENTAL AND GEOMATIC ENGINEERING

### Semester Project

Data-driven identificiation and classification of rail surface defectse

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#### Introduction

#### 1.1 Problem description and motivation

Railway companies need to continuously and sufficiently maintain the train tracks and optimally detect defects in order to have a more punctual and more effective train system. However, the current system is expensive, time consuming and ineffective. That is, maintenance agents need to walk along tracks and check them for defects. For visualisation purposes, there is roughly 5200 km of rails in Switzerland which needs to be inspected by 40 experienced inspectors.

In order to cope with this issue, Swiss Federal Railways (SBB) has specifically built two new diagnostic vehicles designed for defect identification among other purposes. For this, two accelerometers have been installed at the front and back of the vehicle to collect the signal responses from the wheel and the train track

A defect in train tracks can be seen as a discontinuity. As a train passes over this discontinuity, it will result in a perturbation that can be detected by sensors. It is our main assumption that each type of defect will have a specific signature that will allow its identification and classification. This is similar to the idea presented in

By successfully identifying and classifying the defects, we take one step further towards reducing delays and making trains more punctual and reliable. The first step in this process consists of identification and classification, while the second step consists of future defect prediction.

#### 1.2 Objective

The objective

#### 1.3 Defects

Evidently, a defect can be seen as a deviation from the standard train track. For the exact defect type, SBB has self-constructed a database for the individual defect definitions. Here is a few examples:

Generally, a defect can be split into two overarching types: line-defects and type-defects. For this project SBB has done the classification themselves Defect can be of any type, which defects do we want to focus on \_\_\_\_\_

insert picture, mentio boogey?

https://blog to-1dconvolutiona neuralnetworks-inkeras-for-tim sequences-3a7ff801a2cf

is this a rec nized syster

insert pictur

### 1.4 Data

Data is provided by SBB

### 1.5 Code

The code can be found on github: sdds

## Design and Implementation

First we need to analyse the data, show a few defects and their signals

appendix to more signal

#### 2.1 Peak windows

To find, we can change the parameters for the peak findings

#### 2.2 Neural network architecture

Trained a neural network, although we were only able to achieve max Based on the analysis we

#### 2.3 Visualisation

## **Evaluation**

- 3.1 Results
- 3.2 Discussion

## Conclusion and future work

- 4.1 Conclusion
- 4.2 Future work

•

•

#### 4.3 TODO

- $\bullet\,$  very fast speed, overlap between switch and ins, old vs new rail, ax1 arrow 2 arrow 3 arrow 4
- 3D plots?
- change the defect library to use pandas instead?
- visualise what the network is doing using Harry's code
- $\bullet\,$  use speed as a feature also

#### 4.4 Notes

1D convolution tutorial Height = acc length Width = the number of features Output is determined by kernnel size and height of data

Misc:

```
• pd.options.display.max_rows = 15
  • #np.bincount(y.class_label.values)/4 where does 151.5 coem from??
   whats this
def conv(df):
    11 11 11
    has to be series
    return np.vstack([v for v in df])
dup_ins = s_features.ins_joints.copy()[['accelerations']]
dup_swi = s_features.switches.copy()[['accelerations']]
dup_def = s_features.defects.copy()[['accelerations']]
dup_ins['accelerations'] = np.sum(conv(dup_ins.accelerations),1)
dup_swi['accelerations'] = np.sum(conv(dup_swi.accelerations),1)
dup_def['accelerations'] = np.sum(conv(dup_def.accelerations),1)
# s_features.ins_joints[['vehicle_speed(m/s)', 'Axle', 'campagin_ID']].duplicated()
idx_ins = dup_ins.accelerations.duplicated()
idx_swi = dup_swi.accelerations.duplicated()
idx_def = dup_def.accelerations.duplicated()
new_ins = s_features.ins_joints[~idx_ins]
new_swi = s_features.switches[~idx_swi]
new_def = s_features.switches[~idx_def]
print("Duplcated samples: ", len(dup_ins) - len(new_ins))
print("Duplcated samples: ", len(dup_swi) - len(new_swi))
print("Duplcated samples: ", len(dup_def) - len(new_def))
# Load weight example
# Could just save entire model and then load entire model
# Could also make this into a function
clf2 = NN(N_FEATURES, N_CLASSES)
clf2.prepare_data(X, y)
clf2.make_model2()
clf2.load_weights('model_01-12-2019_150004.hdf5')
clf2.predict() ### on validation set
clf2.measure_performance(accuracy_score)
   Test sample
```

# Appendix

Figure out erences

New paper with train

### Appendix A

## **Appendix**

```
import numpy as np
2
    import pandas as pd
    from scipy.signal import find_peaks
    from tqdm import tqdm
4
    class featureset():
7
         def __init__(self, obj, peak_offset=1, window_offset=0.5):
                                 = peak_offset
             self.peak_offset
             self.window_offset = window_offset
                                = makeDefectDF(obj,
10
             self.defects
11
                                                peak_offset=peak_offset,
                                                \\ \verb|window_offset| = \\ \verb|window_offset||
12
13
             self.switches
                                 = makeGenericDF(obj, "switches",
14
                                                  peak_offset=peak_offset,
                                                  window_offset=window_offset)
15
             self.ins_joints = makeGenericDF(obj, "insulationjoint",
                                                  peak_offset=peak_offset,
17
                                                  window offset=window offset)
18
         def makeSwitches(self, obj):
             self.switches11 = makeSwitchesDF(obj, "AXLE_11")
self.switches12 = makeSwitchesDF(obj, "AXLE_12")
20
21
             self.switches41 = makeSwitchesDF(obj, "AXLE_41")
             self.switches42 = makeSwitchesDF(obj, "AXLE_42")
23
24
         def makeInsJoints(self, obj):
25
             self.ins_joints11 = makeInsulationJointsDF(obj, "AXLE_11")
26
             self.ins_joints12 = makeInsulationJointsDF(obj, "AXLE_12")
27
             self.ins_joints41 = makeInsulationJointsDF(obj, "AXLE_41")
28
             self.ins_joints42 = makeInsulationJointsDF(obj, "AXLE_42")
29
30
         def makeDefects(self, obj):
31
32
             self.defect11
                                = makeDefectDF(obj, "AXLE_11")
                                = makeDefectDF(obj, "AXLE_12")
= makeDefectDF(obj, "AXLE_41")
33
             self.defect12
             self.defect41
34
                                = makeDefectDF(obj, "AXLE_42")
             self.defect42
             self.defects
                                = pd.concat([self.defect11,
36
37
                                               self.defect12,
                                               self.defect41,
                                               self.defect421)
39
40
             return self.defects
41
42
43
    def find_index(timestamps, start, end):
44
45
         Given starting and ending time timestamps it returns the indexes
         of the closest timestamps in the first arg
46
47
         params:
48
             timestamps: timestamps array to search within
49
             start, end: timestamps to be within start and end
50
         # Finds all indexes which satisfy the condition
         # nonzero gets rid of the non-matching conditions
52
53
         indexes = np.nonzero((timestamps >= start) & ( timestamps < end))[0]</pre>
```

```
55
         return indexes
56
     def find_vehicle_speed(time, obj):
57
58
         Gets the vehicle speed closest to the specified time.
59
60
              time: time at which to get the vehicle speed
61
             speed_df: needs to be obj.MEAS_DYN.VEHICLE_MOVEMENT_1HZ
62
63
64
         speed_df = obj.MEAS_DYN.VEHICLE_MOVEMENT_1HZ
         speed_times = speed_df['DFZ01.POS.VEHICLE_MOVEMENT_1HZ.timestamp'].values
65
66
         speed_values = speed_df['DFZ01.POS.VEHICLE_MOVEMENT_1HZ.SPEED.data'].values
67
68
         # Minus 1 since using > and we want value before
         bef = np.nonzero(speed_times > time)[0][0] - 1
         aft = bef + 1
70
71
72
         # Finds the closest timestamp
         idx = np.argmin([abs(speed_times[bef] - time), abs(speed_times[aft] - time)])
73
74
         closest = bef + idx # plus 0 for bef, plus 1 for after
75
76
         speed = speed_values[closest]
77
         return speed
78
79
     def get_peak_window(von, bis, find_peak_offset, window_offset, acc_time, a):
80
81
82
         First finds the highest peak within a peak finding window.
         Then this highest peak is centered by defining a window offset.
83
         Then we get the start and end index of this window
84
         These indexes are then used to index the timestamps and acceleration for the axle
86
87
             von, bis: the start and end of a defect
88
             find_peak_offset, window_offset:
                  the offset of which to search for peak, and the size of the actual
89
90
                  defect window
              acc_time, a:
91
92
                  all the accelerationn times and corresponding acceleratoins
93
             use of np.argmax() since find_peaks() does not work consistently if height is uniform.
94
95
         alternative:
96
              to find indexes
             acc_window = a_df[(aaa[time_label] >= von - find_peak_offset) &
97
98
                                (aaa[time_label] < bis + find_peak_offset)]</pre>
99
             but current method is faster
100
101
102
         # Accounting for shift between von and bis
         if von > bis:
103
104
             tmp = von
             von = bis
105
             bis = tmp
106
107
         # Find all indexes contained within the peak searching window
108
109
         indexes = find_index(acc_time,
                               von - find_peak_offset,
110
                               bis + find_peak_offset)
111
112
         # Get highest peak
113
114
         peak_idx = np.argmax(a[indexes]) + indexes[0]
115
116
         # Center the peak
117
         start = int(peak_idx - window_offset)
              = int(peak_idx + window_offset)
118
         if (start < 0) or (end > len(acc_time)):
119
             raise Warning("Out of bounds for peak centering")
120
121
122
         timestamps
                       = acc_time[start:end]
123
         accelerations = a[start:end]
         return timestamps, accelerations
124
125
     def get_severity(severity):
126
127
```

```
128
         if 'sehr' in severity:
129
130
             return 1
131
          elif 'hoch' in severity:
             return 2
132
133
         elif 'mittel' in severity:
134
             return 3
         elif 'gering' in severity:
135
             return 4
136
137
         else:
138
             return -1 # undefined
139
     def get_direction(obj):
140
141
         Gets the driving direction of the vehicle for a measurement ride
142
143
144
         direction_label = 'DFZ01.POS.FINAL_POSITION.POSITION.data.direction'
         direction = np.unique(obj.MEAS_DYN.POS_FINAL_POSITION[[direction_label]])
145
146
147
          if len(direction) == 1:
              direction = direction[0]
148
149
         else:
150
             raise Warning("Driving direction not unique")
         return direction
151
152
153
     def get_switch_component(obj):
154
          Adds the vehicle direction and returns the switch DataFrame
155
156
         component=obj.MEAS_POS.POS_TRACK[obj.MEAS_POS.POS_TRACK['TRACK.data.switchtype']==1]
157
         df_postrack = component.copy()
         df_postrack['TRACK.data.direction_vehicleref'] = df_postrack['TRACK.data.direction']
159
160
         cond_left = (df_postrack['TRACK.data.direction']=='left') & (df_postrack['DFZ01.POS.FINAL_POSITION.POSITION.data.kilom
          cond_right = (df_postrack['TRACK.data.direction']=='right')& (df_postrack['DFZ01.POS.FINAL_POSITION.POSITION.data.kilom
161
         df_postrack.loc[cond_left, 'TRACK.data.direction_vehicleref'] = 'right'
162
         df_postrack.loc[cond_right, 'TRACK.data.direction_vehicleref'] = 'left'
163
         return df_postrack
164
165
     def makeDefectDF(obj, axle='all', peak_offset=1, window_offset=0.5):
166
167
         Makes the defect dataframe containing all relevant features.
168
169
             axle: axle for which to find defect
170
171
             peak_height: this height determines the peak classification
172
         if axle == 'all':
173
             axle = ['AXLE_11', 'AXLE_12', 'AXLE_41', 'AXLE_42']
174
175
         else:
176
             axle = [axle]
177
         defect_type_names = np.unique(obj.ZMON['ZMON.Abweichung.Objekt_Attribut'])
178
179
                    = pd.DataFrame()
180
                   = 10**9
181
         nanosec
         window_offset = window_offset * 24000 # = 0.5 * 1
182
183
184
         driving_direction = get_direction(obj)
185
         for ax in axle:
186
187
              dict_def_n = dict.fromkeys(defect_type_names, 0)
                             = {defect_type_names[i] : (i + 2)
188
              defectToClass
189
                                 for i in range(len(defect_type_names))}
190
                             = 'DFZ01.DYN.ACCEL_AXLE_T.timestamp'
191
             time_label
                             = 'DFZ01.DYN.ACCEL_AXLE_T.Z_' + ax + '_T.data'
192
              acc label
              acc_time = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[time_label].values
193
                       = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[acc_label].values
194
195
196
              columns = ["timestamps", "accelerations", "window_length(s)",
                         "severity", "vehicle_speed(m/s)", "axle",
197
                         "campagin_ID", "driving_direction",
198
                         "defect_type", "defect_length(m)", "line, defect_ID",
199
                         "class_label"]
200
```

```
201
             for i, row in tqdm((obj.ZMON).iterrows(), total = len(obj.ZMON), desc="ZMON" + ax):
202
                          = row['ZMON.gDFZ.timestamp_von.' + ax[:6]]
203
                  von
                           = row['ZMON.gDFZ.timestamp_bis.' + ax[:6]]
                 bis
204
205
                  # For detecting point or range defect
206
                  interval = abs(int(von) - int(bis))/nanosec
207
                  if interval == 0:
208
                      # Point defects
209
210
                      find_peak_offset = peak_offset * nanosec
211
                      vehicle_speed
                                      = find_vehicle_speed(von, obj)
212
                  else:
213
                      ### Just using von and bis
                      find_peak_offset = 0
214
                      # Vehicle speed is found at the middle of the interval
215
216
                      midpoint
                                      = int(( von + bis)/2 )
                      vehicle_speed
                                      = find_vehicle_speed(midpoint, obj)
217
218
219
                  timestamps, acceleration = get_peak_window(von, bis,
                                                              find_peak_offset, window_offset,
220
221
                                                              acc_time, acc)
222
223
                  # Each defect type number count
224
                  d_type
                                     = row['ZMON.Abweichung.Objekt_Attribut']
                                     = dict_def_n[d_type]
225
226
                  dict_def_n[d_type] = n + 1
227
                  window_length = (timestamps[-1] - timestamps[0]) / nanosec
228
                               = get_severity(row['ZMON.Abweichung.Dringlichkeit'])
229
230
                  #print(d_type, row['ZMON.Abweichung.Dringlichkeit'])
                              = (row['ZMON.Abweichung.Linie_Nr'], row['ZMON.Abweichung.ID'])
231
                  identifier
                  defect_length = interval * vehicle_speed
232
233
234
                  temp_df = pd.DataFrame([[timestamps, acceleration, window_length,
                                            severity, vehicle_speed, ax,
235
                                            obj.campaign, driving_direction,
236
237
                                            d_type, defect_length, identifier,
238
                                           defectToClass[d_type]]],
                                          index = [d_{type} + "_{"}" + str(n) + "_{"}" + ax],
239
240
                                          columns = columns)
241
242
                  d_df = pd.concat([d_df, temp_df], axis=0)
243
         return d df
244
245
246
     def makeGenericDF(obj, type, axle='all', peak_offset=1, window_offset=0.5):
         if axle == 'all':
247
             axle = ['AXLE_11', 'AXLE_12', 'AXLE_41', 'AXLE_42']
248
249
         else:
250
             axle = [axle]
251
         # Offsets
252
         nanosec = 10**9
253
254
         sampling_freq = 24000
         window_offset = window_offset * 24000
255
256
         peak_offset = peak_offset * nanosec
257
258
         # datarame
         df = pd.DataFrame()
259
         driving_direction = get_direction(obj)
260
261
262
         for ax in axle:
              columns = ["timestamps", "accelerations", "window_length(s)",
263
                         "severity", "vehicle_speed(m/s)", "axle",
264
                         "campagin_ID", "driving_direction"]
265
266
              ### DEFECT ###
267
              if type == 'defect':
268
                 raise Warning("Not yet implemented for defects")
269
270
              ### INSULATION JOINT ###
271
272
              elif type == 'insulationjoint':
```

```
COMPONENT = obj.DfA.DFA_InsulationJoints
273
                  time_label = "DfA.gDFZ.timestamp." + ax[:-1]
274
                  columns.extend(["ID", "class_label"])
275
276
              ### SWITCHES ###
277
278
              elif type == 'switches':
                  COMPONENT = get_switch_component(obj)
279
                  time_label = "DFZ01.POS.FINAL_POSITION.timestamp." + ax[:-1]
280
281
                  columns.extend(["crossingpath", "track_name",
282
                                   "track_direction", "switch_ID", "class_label"])
283
284
              # Accelerometer accelerations
              acc_time_label = 'DFZO1.DYN.ACCEL_AXLE_T.timestamp'
285
              acc_label = 'DFZ01.DYN.ACCEL_AXLE_T.Z_' + ax + '_T.data'
286
              acc_time = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[acc_time_label].values
287
                        = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[acc_label].values
288
             acc
289
290
             for i, row in tqdm(COMPONENT.iterrows(), total = len(COMPONENT), desc=type + " " + ax):
291
292
                  timestamp = row[time_label]
293
                  if np.isnan(timestamp):
294
295
                      continue
296
297
                  timestamps, accelerations = get_peak_window(
298
                                                   timestamp, timestamp,
                                                   peak_offset, window_offset,
299
300
                                                   acc_time, acc)
301
                  window_length = (timestamps[-1] - timestamps[0]) / nanosec
302
                  severity = 5
303
                  vehicle_speed = find_vehicle_speed(timestamp, obj)
304
305
306
                  features = [timestamps, accelerations, window_length,
                              severity, vehicle_speed, ax,
307
308
                              obj.campaign, driving_direction]
309
                  ### INSULATION JOINT ###
310
311
                  if type == 'insulationjoint':
                      ID
                                   = row["DfA.IPID"]
312
                      class_label = 0
313
314
                      features.extend([ID, class_label])
315
                  elif type == 'switches':
316
317
                      # timestamp is start_time
                      # end_time
                                  = row[ax_time_label] + row[end_time_label] - row[timestamp_label]
318
                      switch_id = row['TRACK.data.gtgid']
319
                      track_name = row['TRACK.data.name']
320
                      track_direction = row['TRACK.data.direction_vehicleref']
321
                      crossingpath = str(row["crossingpath"])
                      class label = 1
323
324
                      features.extend([crossingpath, track_name,
                                      track_direction, switch_id, class_label])
325
326
327
                  temp_df = pd.DataFrame([features],
                                         index = [type + "_" + str(count) + "_" + ax],
328
                                         columns = columns)
329
330
                  df = pd.concat([df, temp_df], axis=0)
331
332
                  count += 1
333
         return df
334
335
     def save_pickle(campaign_objects, identifier, path="AiyuDocs/pickles/"):
336
337
         campaign_objects: list of objects
338
339
340
341
         defects
                    = pd.DataFrame()
         ins_joints = pd.DataFrame()
342
343
         switches = pd.DataFrame()
344
         for o in campaign_objects:
345
```

```
346
              defects = pd.concat([defects, o.defects])
347
              ins_joints = pd.concat([ins_joints, o.ins_joints])
              switches = pd.concat([switches, o.switches])
348
349
         defects.to_pickle(path + identifier + "_defects_df.pickle")
350
          switches.to_pickle(path + identifier + "_switches_df.pickle")
351
          ins_joints.to_pickle(path + identifier + "_ins_joints_df.pickle")
352
353
354
     ###
355
     ### DEPRECATED
     ###
356
357
     def makeSwitchesDF(obj, axle):
358
359
         DEPRECATED
360
         Makes a dataframe of ordinary switches and
361
362
         params:
         axle: the desired axle channel to work with
363
364
         switches = obj.MEAS_POS.POS_TRACK[obj.MEAS_POS.POS_TRACK['TRACK.data.switchtype'] == 1]
365
366
367
         # The start time of my switch with respect to axle1:
368
         ax_time_label = 'DFZ01.POS.FINAL_POSITION.timestamp.' + axle[:-1]
         timestamp_label = 'DFZ01.POS.FINAL_POSITION.timestamp'
369
370
         end_time_label = 'DFZ01.POS.FINAL_POSITION.timestamp_end'
371
                   - 'DFZ01.DYN.ACCEL_AXLE_T.timestamp'
372
         time
                   = 'DFZ01.DYN.ACCEL_AXLE_T.Z_' + axle + '_T.data'
373
         acc_time = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[time].values
374
                   = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[acc].values
375
376
377
         normal_df = pd.DataFrame()
         switches = obj.MEAS_POS.POS_TRACK[obj.MEAS_POS.POS_TRACK['TRACK.data.switchtype']==1]
378
         switches_time_label = "DFZ01.POS.FINAL_POSITION.timestamp." + axle[:-1]
379
380
         nanosec = 10**9
381
382
         find_peak_offset = 1 * nanosec
         window_offset = 12000
383
384
         columns = ["timestamps",
385
                     "accelerations"
386
387
                     "window_length(s)",
                     "severity",
388
389
                     "vehicle_speed(m/s)",
390
                     "crossingpath",
                     "driving_direction",
391
                     "axle",
392
                     "class_label"]
393
394
         driving_direction = get_direction(obj)
395
396
397
         count = 0
         for i, row in tqdm(switches.iterrows(), total = len(switches), desc="Switches" + axle):
398
399
400
              start_time = row[ax_time_label]
              end_time = row[ax_time_label] + row[end_time_label] - row[timestamp_label]
401
402
              switches_time = row[switches_time_label]
403
404
405
              if np.isnan(switches_time):
406
                  continue
407
408
              timestamps, accelerations = get_peak_window(switches_time, switches_time,
                                            find_peak_offset, window_offset,
409
410
                                            acc time. a)
411
              severity = 5
412
413
              vehicle_speed = find_vehicle_speed(switches_time, obj)
414
              actual_window_length = (timestamps[-1] - timestamps[0]) / nanosec
              crossingpath = str(row["crossingpath"])
415
416
              class_label = 1
417
              temp_df = pd.DataFrame([[timestamps,
418
```

```
419
                                        accelerations,
420
                                        actual_window_length,
421
                                        severity,
422
                                        vehicle_speed,
                                        crossingpath,
423
424
                                        driving_direction,
425
                                        axle.
                                        class_label]],
426
                                   index = ["Switches" + "_" + str(count)],
427
428
                                   columns = columns)
429
430
              normal_df = pd.concat([normal_df, temp_df], axis=0)
              count += 1
431
432
          return normal_df
433
434
435
     def makeInsulationJointsDF(obj, axle, find_peak_offset=1, window_offset=0.5):
436
         DEPRECATED
437
438
         Makes the defect dataframe containing all relevant features.
          params:
439
440
              axle: axle for which to find defect
441
             peak_height: this height determines the peak classification
442
443
          time
                   = 'DFZ01.DYN.ACCEL_AXLE_T.timestamp'
                  = 'DFZ01.DYN.ACCEL_AXLE_T.Z_' + axle + '_T.data'
444
          acc
          acc_time = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[time].values
445
446
                   = obj.MEAS_DYN.DFZ01_DYN_ACCEL_AXLE_T[acc].values
447
         normal_df = pd.DataFrame()
448
                    = obj.DfA.DFA_InsulationJoints
449
          insulation_time_label = "DfA.gDFZ.timestamp." + axle[:-1]
450
451
452
          nanosec = 10**9
         sampling_freq = 24000
window_offset = window_offset * 24000
453
454
455
          find_peak_offset = find_peak_offset * nanosec
456
457
          columns = ["timestamps",
                     "accelerations",
458
                     "window_length(s)",
459
460
                     "severity",
                     "vehicle_speed(m/s)",
461
462
                     "ID",
                     "axle",
463
                     "class_label"]
464
465
466
         driving_direction = get_direction(obj)
467
468
          for i, row in tqdm(dfa.iterrows(), total = len(dfa), desc="Insulation Joints " + axle):
469
470
              insulation_time = row[insulation_time_label]
471
              timestamps, accelerations = get_peak_window(insulation_time, insulation_time,
472
473
                                             find_peak_offset, window_offset,
474
                                             acc_time, a)
475
              actual_window_length = (timestamps[-1] - timestamps[0]) / nanosec
476
              severity = 5
477
              vehicle_speed = find_vehicle_speed(insulation_time, obj)
478
                            = row["DfA.IPID"]
479
                            = 0
480
              class_label
481
              temp_df = pd.DataFrame([[timestamps,
482
483
                                        accelerations.
                                        actual_window_length,
484
                                        severity,
485
486
                                        vehicle_speed,
487
                                        ID.
                                        driving_direction,
488
489
                                        axle,
                                        class_label]],
490
                                   index = ["InsulationJoint" + "_" + str(count)],
491
```