



**POLITECNICO**  
MILANO 1863

# **Quality Data Analysis**

## **4- Time series modeling via ARIMA**

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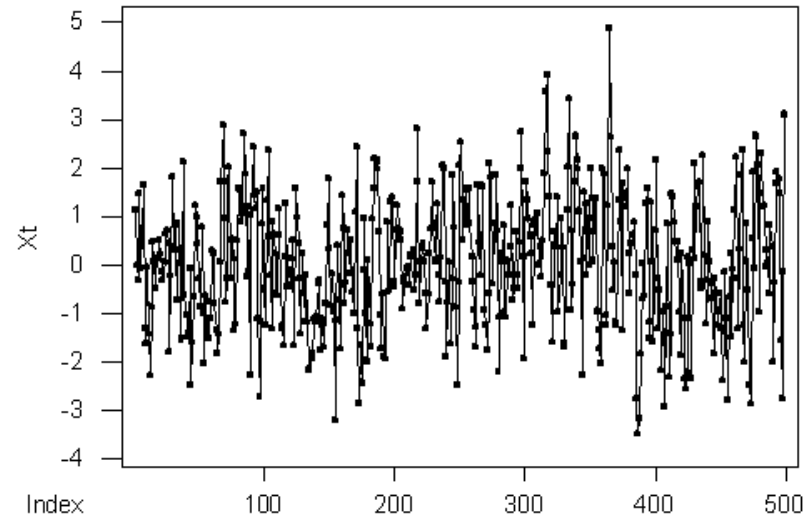
Reference:

“Statistical Process Adjustment for Quality Control”, Del Castillo – Wiley

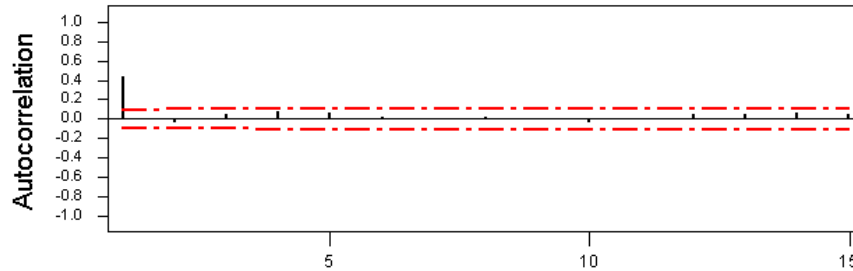
“Time Series Analysis – 3rd edition”, Box Jenkins Reinsel – Prentice Hall

# Why ARIMA?

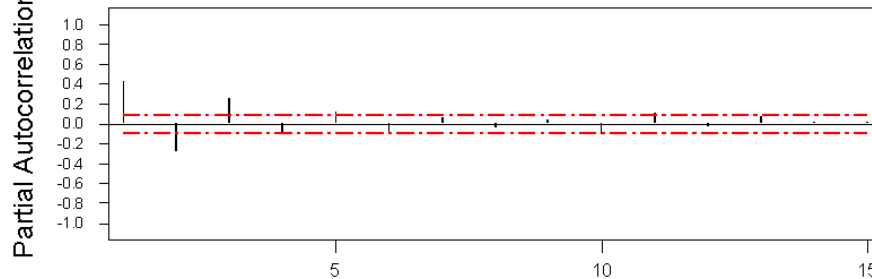
## Example



Autocorrelation Function for  $X_t$



Partial Autocorrelation Function for  $X_t$



Example: 500 consecutive observations from a productive process

? Identification ?

More general models: ARIMA

# Time series and stationarity

Let  $\{X_t\}$  be a discrete time series, then:

The time series is *strictly (or strongly) stationary* if its properties do not depend on modifications of the time origin

I.e., the joint distribution of:  $X_{t_1}, X_{t_2}, X_{t_3}, \dots, X_{t_m}$   
coincides with the joint distribution of  $X_{t_1+k}, X_{t_2+k}, X_{t_3+k}, \dots, X_{t_m+k} \quad \forall k$

We refer to *weak stationarity of order  $f$*  if all the moments of the series up to order  $f$  only depend on the time difference between the time series data

E.g.: stationarity of 2<sup>nd</sup> order: 
$$\begin{cases} E(X_t) = \mu \\ Cov(X_t, X_{t-k}) = \gamma_k \end{cases} \quad \forall t = 1, 2, \dots$$

Remind:  $Cov(X_t, X_{t-k}) = \gamma_k = E[(X_t - \mu)(X_{t-k} - \mu)] \quad k = 0, \pm 1, \pm 2, \dots$

$$\varepsilon_t \sim \text{NID}(0, \sigma_\varepsilon^2)$$

General mode for stochastic model (linear)

$$X_t = \xi + \phi_1 X_{t-1} + \dots + \phi_p X_{t-p} - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t$$

Most of stationary processes can be modeled by including:

- An autoregressive term of degree p - AR(p) term
- A ‘moving average’ term that links the observation at time t to previous q random errors - MA(q) term

Let's study the details

# AutoRegressive Models AR(p)

Model AR(1)

(Markov process)

$$X_t = \xi + \phi_1 X_{t-1} + \varepsilon_t \quad \varepsilon_t \sim NID(0, \sigma^2)$$

For a stationary process:  $E(X_t) = \mu$

$$E(X_t) = \xi + \phi_1 E(X_{t-1}) + 0 \Rightarrow (1 - \phi_1)\mu = \xi$$

$$X_t = (1 - \phi_1)\mu + \phi_1 X_{t-1} + \varepsilon_t$$

$$X_t - \mu = \phi_1 (X_{t-1} - \mu) + \varepsilon_t \quad \tilde{X}_t \equiv X_t - \mu = \phi_1 (\tilde{X}_{t-1}) + \varepsilon_t$$

Let's introduce the backward shift (backshift) operator  $B : BX_t = X_{t-1}$

$$\tilde{X}_t = \phi_1 (\tilde{X}_{t-1}) + \varepsilon_t = \phi_1 (B\tilde{X}_t) + \varepsilon_t \Rightarrow \boxed{(1 - \phi_1 B)\tilde{X}_t = \varepsilon_t}$$

Generally speaking: AR(p) model:

$$X_t = \xi + \phi_1 X_{t-1} + \phi_2 X_{t-2} + \dots + \phi_p X_{t-p} + \varepsilon_t$$

Analogously, for a stationary process:  $E(X_t) = \mu$

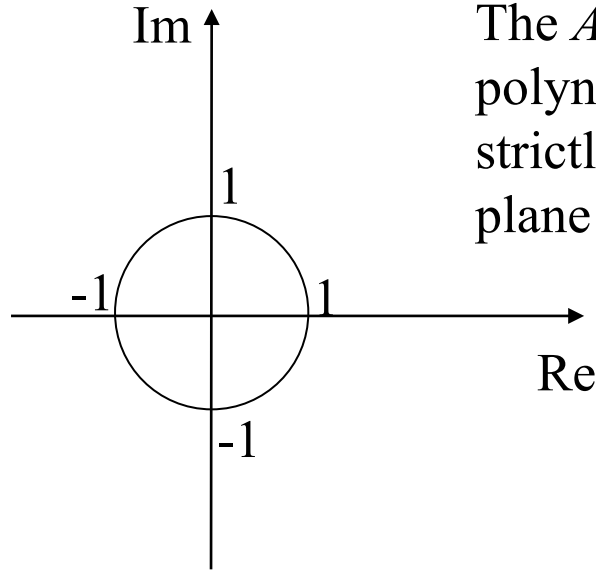
$$(1 - \sum_{i=1}^p \phi_i) \mu = \xi \Rightarrow \tilde{X}_t \equiv X_t - \mu = \sum_{i=1}^p \phi_i \tilde{X}_{t-i} + \varepsilon_t$$

Backshift operator  $B : X_{t-2} = BX_{t-1} = B(BX_t) = B^2 X_t$

$$\tilde{X}_t = \sum_{i=1}^p \phi_i B^i \tilde{X}_t + \varepsilon_t \Rightarrow \boxed{A(B) \tilde{X}_t = \varepsilon_t}$$

$$\text{where } A(B) = 1 - \sum_{i=1}^p \phi_i B^i$$

# Stationarity



The  $AR(p)$  process is stationary if and only if the polynomial  $A(B)$  is stable, i.e., all of its roots lie strictly outside the unit circle in the complex plane

E.g.:  $AR(1) : (1 - \phi_1 B) \tilde{X}_t = \varepsilon_t$

$$A(B) = 1 - \phi_1 B = 0 \Rightarrow B = \frac{1}{\phi_1} \quad \begin{cases} |\phi_1| < 1 & \text{stationary} \\ |\phi_1| \geq 1 & \text{non stationary} \end{cases}$$

The Jury's test is used to test the stability of  $AR(p)$  processes

## Some intuitive remarks

$$\begin{aligned}\tilde{X}_t &= \phi_1(\tilde{X}_{t-1}) + \varepsilon_t = \phi_1(\phi_1(\tilde{X}_{t-2}) + \varepsilon_{t-1}) + \varepsilon_t = \phi_1^2 \tilde{X}_{t-2} + \phi_1 \varepsilon_{t-1} + \varepsilon_t = \\ &= \phi_1^2 (\phi_1(\tilde{X}_{t-3}) + \varepsilon_{t-2}) + \phi_1 \varepsilon_{t-1} + \varepsilon_t = \phi_1^3 \tilde{X}_{t-3} + \phi_1^2 \varepsilon_{t-2} + \phi_1 \varepsilon_{t-1} + \varepsilon_t = \\ &= \dots = \sum_{i=0}^{\infty} \phi_1^i \varepsilon_{t-i}\end{aligned}$$

$|\phi_1| < 1 \Rightarrow$  The past ‘*shocks*’ ( $\varepsilon_{t-1}$ ) less and less influence the current observation  $\tilde{X}_t$  as the age of the shock (i) increases

$\phi_1 = 1 \Rightarrow$  ‘*random walk*’ – particular type of non-stationary AR(1) process



## Moments of an AR(p) process

Mean: For stationary process:  $E(X_t) = \mu$

$$\text{Remind: } (1 - \sum_{i=1}^p \phi_i) \mu = \xi \Rightarrow \mu = \frac{\xi}{(1 - \sum_{i=1}^p \phi_i)}$$

$$\text{E.g.: stationary AR(1) } (|\phi_1| < 1): \mu = \frac{\xi}{(1 - \phi_1)}$$

Autocovariance and autocorrelation:

It can be shown (try!)  
that:

$$\begin{aligned} \gamma_k &= \text{Cov}(X_t, X_{t-k}) = E[(X_t - \mu)(X_{t-k} - \mu)] = E[(\tilde{X}_t)(\tilde{X}_{t-k})] \\ &= \phi_1 \gamma_{k-1} + \phi_2 \gamma_{k-2} + \dots + \phi_p \gamma_{k-p} \quad k = 1, 2, \dots \end{aligned}$$

$$\rho_k = \frac{\gamma_k}{\gamma_0} = \phi_1 \rho_{k-1} + \phi_2 \rho_{k-2} + \dots + \phi_p \rho_{k-p} \quad k = 1, 2, \dots,$$

The same finite difference equation of the original AR(p) process applies also to the autocovariance and autocorrelation functions

**Variance:**  $\sigma_X^2 = \gamma_0 = \phi_1 \gamma_{-1} + \phi_2 \gamma_{-2} + \dots + \phi_p \gamma_{-p} + E(\varepsilon_t \tilde{X}_t) =$  (Autocovariance:  
symmetric function)  
 $= \phi_1 \gamma_1 + \phi_2 \gamma_2 + \dots + \phi_p \gamma_p + \sigma_\varepsilon^2$



Divide the terms by  $\sigma_X^2 = \gamma_0$

$$1 = \phi_1 \rho_1 + \phi_2 \rho_2 + \dots + \phi_p \rho_p + \frac{\sigma_\varepsilon^2}{\sigma_X^2} \Rightarrow \sigma_X^2 = \frac{\sigma_\varepsilon^2}{1 - \sum_{i=1}^p \phi_i \rho_i}$$

E.g.: stationary AR(1) ( $|\phi_1| < 1$ ):

$$\gamma_0 = \sigma_X^2 = \frac{\sigma_\varepsilon^2}{1 - \phi_1 \rho_1}$$

$$\gamma_k = \phi_1 \gamma_{k-1} \quad k = 1, 2, \dots \quad \gamma_1 = \phi_1 \gamma_0 = \frac{\phi_1 \sigma_\varepsilon^2}{1 - \phi_1 \rho_1} \quad \gamma_2 = \phi_1 \gamma_1 = \frac{\phi_1^2 \sigma_\varepsilon^2}{1 - \phi_1 \rho_1} \quad \dots \quad \gamma_k = \frac{\phi_1^k \sigma_\varepsilon^2}{1 - \phi_1 \rho_1}$$

$$\rho_k = \frac{\gamma_k}{\gamma_0} \quad k = 1, 2, \dots,$$

$$\rho_1 = \phi_1$$

$$\rho_2 = \phi_1^2$$

$$\dots \quad \rho_k = \phi_1^k$$

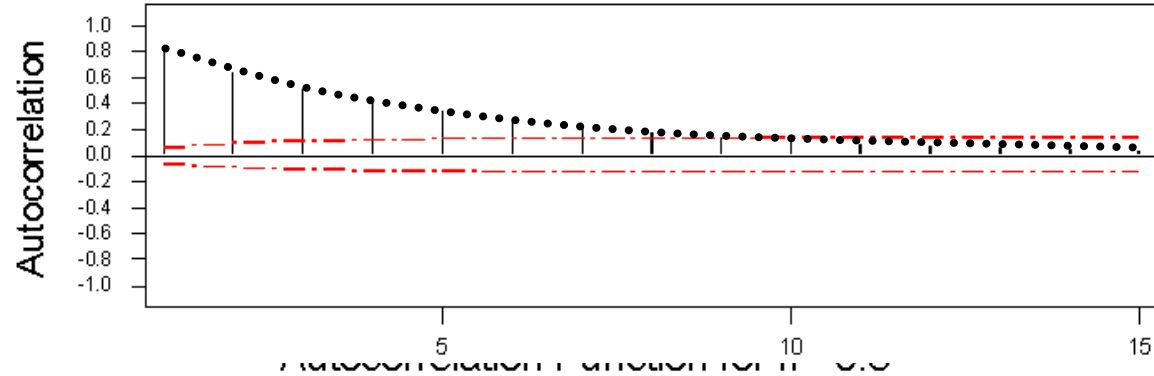
For a stationary AR(1) process, the autocorrelation function (ACF)  
 “geometrically decays” (if time was ‘continuous’, the decay would be  
 exponential)

$$\rho_k = \phi_1^k$$

Autocorrelation Function for  $\phi_1=0.8$

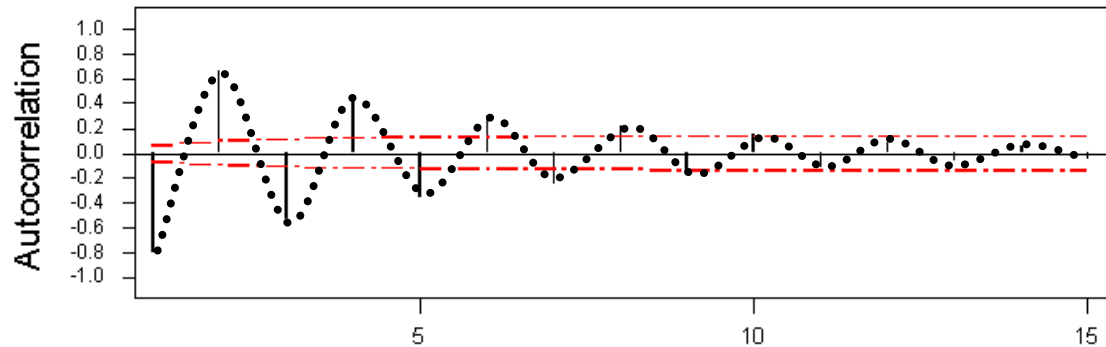
$$SACF : \hat{\rho}_k = r_k$$

$$(\phi_1 = 0.8)$$



$$SACF : \hat{\rho}_k = r_k$$

$$(\phi_1 = -0.8)$$

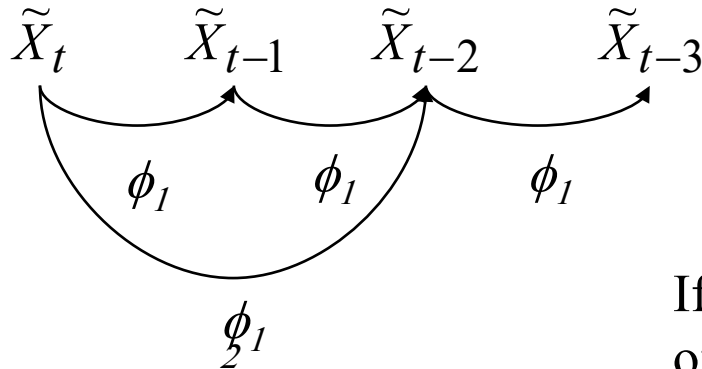


Note: It's a general result, true for every stationary  $AR(p)$  process

How to identify the order  $p$  of an  $AR(p)$  process?

→ Partial AutoCorrelation Function

$$\tilde{X}_t = \phi_1(\tilde{X}_{t-1}) + \varepsilon_t = \phi_1^2 \tilde{X}_{t-2} + \phi_1 \varepsilon_{t-1} + \varepsilon_t = \phi_1^3 \tilde{X}_{t-3} + \phi_1^2 \varepsilon_{t-2} + \phi_1 \varepsilon_{t-1} + \varepsilon_t$$



If one tries to estimate the coefficients  $\phi_{li}$  of the  $AR(1)$  model in an incremental way:

$$\tilde{X}_t = \phi_1(\tilde{X}_{t-1}) + \varepsilon_t$$

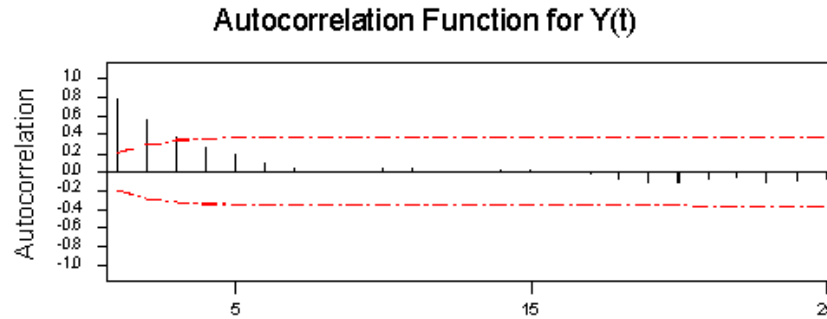
$$\tilde{X}_t = \phi_1^2(\tilde{X}_{t-2}) + \phi_1 \varepsilon_{t-1} + \varepsilon_t$$

$$\tilde{X}_t = \phi_{11} \tilde{X}_{t-1} + \phi_{12} \tilde{X}_{t-2} + \varepsilon_t$$

↓  
0

## Example: AR(1)

$$X_t = \xi + \phi_1 X_{t-1} + \varepsilon_t \quad \xi = 0.5 \quad \phi_1 = 0.8$$



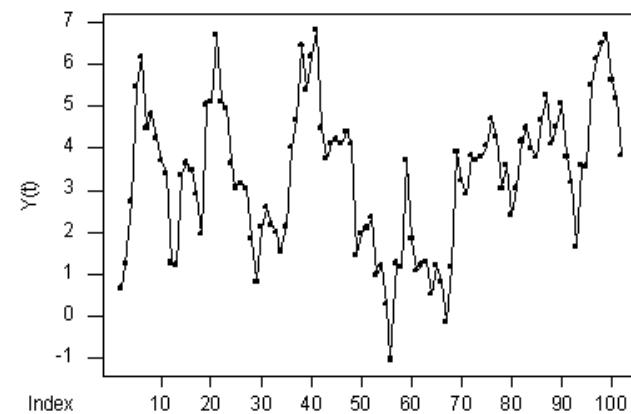
Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ
1	0.77	7.76	62.08	3	0.37	2.23	109.47	5	0.18	1.02	120.29	7	0.04	0.22	121.48
2	0.56	3.79	94.78	4	0.26	1.48	116.71	6	0.10	0.53	121.30				

### Regression Analysis: Y(t) versus Y(t)\_1

The regression equation is  $Y(t) = 0.792 + 0.773 Y(t)_1$

Predictor	Coef	SE Coef	T	P
Constant	0.7917	0.2337	3.39	0.001
Y(t)_1	0.77308	0.06212	12.44	0.000

S = 1.064      R-Sq = 61.2%      R-Sq(adj) = 60.9%



## Regression Analysis: Y(t) versus Y(t)\_2

The regression equation is:  $Y(t) = 1.52 + 0.565 Y(t)_2$

Predictor	Coef	SE Coef	T	P
Constant	1.5199	0.3070	4.95	0.000
Y(t)_2	0.56527	0.08198	6.90	0.000

S = 1.396      R-Sq = 32.9%      R-Sq(adj) = 32.2%

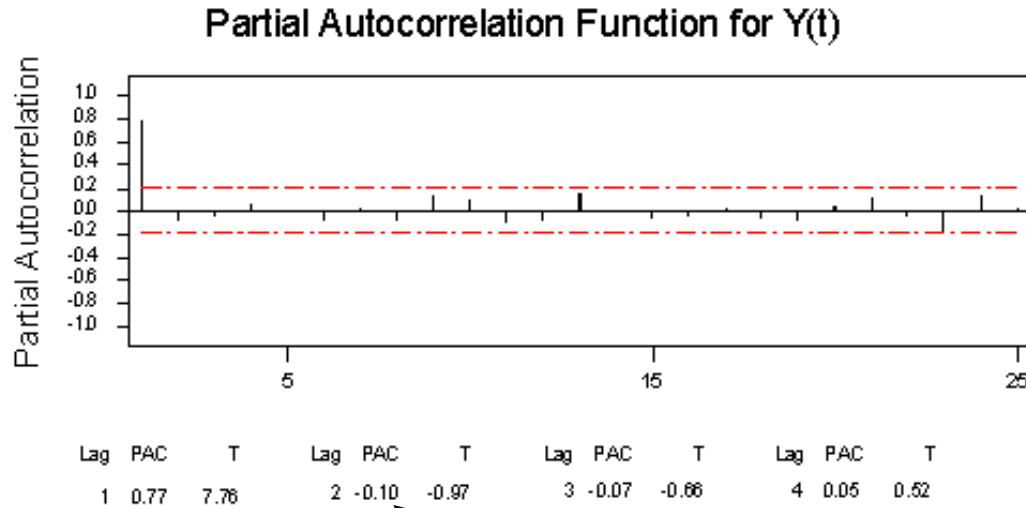
## Regression Analysis: Y(t) versus Y(t)\_1, Y(t)\_2

The regression equation is

$$Y(t) = 0.858 + 0.848 Y(t)_1 - 0.096 Y(t)_2$$

Predictor	Coef	SE Coef	T	P
Constant	0.8578	0.2485	3.45	0.001
Y(t)_1	0.8482	0.1020	8.31	0.000
Y(t)_2	-0.0958	0.1014	-0.94	0.347

S = 1.070      R-Sq = 61.0%      R-Sq(adj) = 60.2%



IDENTIF  
↓  
AR(1)  
↓  
FIT  
↓  
CHECK  $e_t \sim N$

### Regression Analysis: Y(t) versus Y(t)\_1, Y(t)\_2

The regression equation is

$$Y(t) = 0.858 + 0.848 Y(t)_1 - 0.096 Y(t)_2$$

## Non stationary AR(1) process: random walk with

$$X_t = \xi + X_{t-1} + \varepsilon_t$$

$\xi \neq 0$  : "drift"

$$X_t = \xi + X_{t-1} + \varepsilon_t = \xi + \xi + X_{t-2} + \varepsilon_{t-1} + \varepsilon_t =$$

$$= 3\xi + X_{t-3} + \varepsilon_{t-2} + \varepsilon_{t-1} + \varepsilon_t = \dots = t\xi + \sum_{i=0}^{t-1} \varepsilon_{t-i}$$

$$E(X_t) = \mu_t = t\xi$$

$$V(X_t) = t\sigma_\varepsilon^2$$

It's possible to demonstrate that, being  $X_0=0$ :  $\gamma_{k,t} = t\sigma_\varepsilon^2$  and  $\rho_k = 1 \quad \forall k$

$$X_t = \xi + X_{t-1} + \varepsilon_t$$

$\xi \neq 0$  : "drift"

$$X_t = \xi + X_{t-1} + \varepsilon_t = \xi + \xi + X_{t-2} + \varepsilon_{t-1} + \varepsilon_t =$$

$$= 3\xi + X_{t-3} + \varepsilon_{t-2} + \varepsilon_{t-1} + \varepsilon_t = \dots = t\xi + \sum_{i=0}^{t-1} \varepsilon_{t-i}$$

$$E(X_t) = \mu_t = t\xi$$

$$V(X_t) = t\sigma_\varepsilon^2$$

It's possible to demonstrate that, being  $X_0=0$ :  $\gamma_{k,t} = t\sigma_\varepsilon^2$  and  $\rho_k = 1 \quad \forall k$

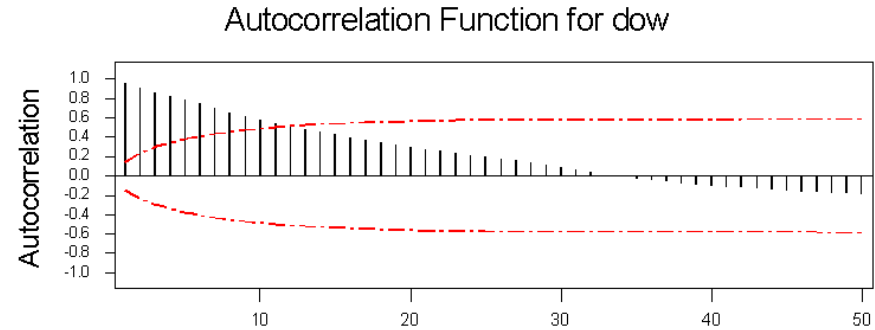
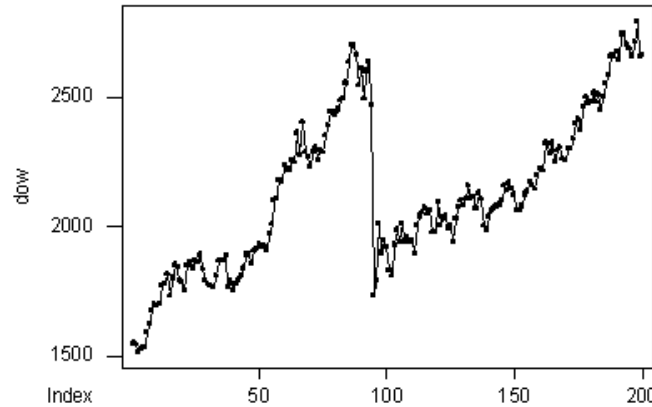
Thus, the ACF does not exhibit a decreasing trend.

Generally speaking, if the ACF (SACF) does not exhibit decreasing trend (or a very slowly decreasing trend) the process is not stationary



# Example: Down Jones

(dow.dat)



## Regression Analysis: dow versus dow\_1

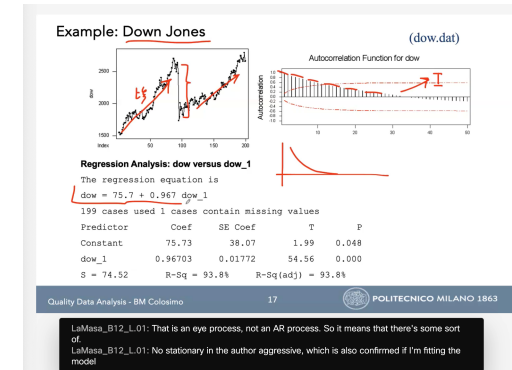
The regression equation is

$$\text{dow} = 75.7 + 0.967 \text{ dow}_1$$

199 cases used 1 cases contain missing values

Predictor	Coef	SE Coef	T	P
Constant	75.73	38.07	1.99	0.048
dow_1	0.96703	0.01772	54.56	0.000

S = 74.52      R-Sq = 93.8%      R-Sq(adj) = 93.8%



$$X_t | X_{t-1} = \beta_0 + \beta_1 X_{t-1} + \epsilon_t$$

$\beta_1 = \rho_1$   
 $\beta_1 \neq 1$

**AR(2):**

$$X_t = \xi + \phi_1 X_{t-1} + \phi_2 X_{t-2} + \varepsilon_t$$

Stationarity conditions (from Jury's test):

Demonstrate that:  $|\phi_2| < 1$   $\phi_1 + \phi_2 < 1$   $\phi_2 - \phi_1 < 1$

$$\mu = \frac{\xi}{(1 - \phi_1 - \phi_2)}$$

$$\rho_k = \frac{\gamma_k}{\gamma_0} = \phi_1 \rho_{k-1} + \phi_2 \rho_{k-2} + \dots + \phi_p \rho_{k-p} \quad k = 1, 2, \dots,$$

$$\sigma_X^2 = \frac{\sigma_\varepsilon^2}{1 - \phi_1 \rho_1 - \phi_2 \rho_2}$$

$$\begin{cases} \rho_1 = \phi_1 + \phi_2 \rho_1 \\ \rho_2 = \phi_1 \rho_1 + \phi_2 \end{cases} \Rightarrow \begin{cases} \phi_1 = \frac{\rho_1(1 - \rho_2)}{1 - \rho_1^2} \\ \phi_2 = \frac{\rho_2 - \rho_1^2}{1 - \rho_1^2} \end{cases}$$

Remark: point estimate of AR(2) process parameters can be achieved through autocorrelation coefficients estimate for lags 1 and 2 – extendable to AR(p) processes

AR(2):  $X_t = \xi + \phi_1 X_{t-1} + \phi_2 X_{t-2} + \varepsilon_t$

Stationarity conditions (from Jury's test):  $A(\beta) = 0$

Demonstrate that:  $|\phi_2| < 1$   $\phi_1 + \phi_2 < 1$   $\phi_2 - \phi_1 < 1$

$\mu = \frac{\xi}{(1 - \phi_1 - \phi_2)}$   $\rho_k = \frac{\gamma_k}{\gamma_0} = \phi_1 \rho_{k-1} + \phi_2 \rho_{k-2} + \dots + \phi_p \rho_{k-p} \quad k = 1, 2, \dots,$

$\sigma_X^2 = \frac{\sigma_\varepsilon^2}{1 - \phi_1 \rho_1 - \phi_2 \rho_2}$

$\begin{cases} \rho_1 = \phi_1 + \phi_2 \rho_1 \\ \rho_2 = \phi_1 \rho_1 + \phi_2 \end{cases} \Rightarrow \begin{cases} \phi_1 = \frac{\rho_1(1 - \rho_2)}{1 - \rho_1^2} \\ \phi_2 = \frac{\rho_2 - \rho_1^2}{1 - \rho_1^2} \end{cases}$

Remark: point estimate of AR(2) process parameters can be achieved through autocorrelation coefficients estimate for lags 1 and 2 – extendable to AR(p) processes

## Moving Average models: MA(q)

When the process can be represented by a weighted average of random shocks,  $\varepsilon_t$ , the process is referred to as a *moving average* process

$$MA(q) : X_t = \mu - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t$$

$$\tilde{X}_t = X_t - \mu = -\theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t$$

“moving average”: observation at time  $t$  can be estimate as average of random shock at time  $t$  ( $\varepsilon_t$ ) and its previous  $q$  shocks

(even though the term is improper, as the sum of weights  $\theta_i$  is not necessarily equal to 1)

With the backshift operator:  $\tilde{X}_t = (1 - \theta_1 B - \theta_2 B^2 - \dots - \theta_q B^q) \varepsilon_t \equiv C(B) \varepsilon_t$

MA(q) processes are always **stationary**

## Moments of a MA(q) process

Mean:

$$E(X_t) = E(\mu - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t) = \mu$$

Variance:

$$\begin{aligned} \gamma_0 &= \sigma_X^2 = V(X_t) = V(\mu - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t) \\ &= (1 + \theta_1^2 + \theta_2^2 + \dots + \theta_q^2) \sigma_\varepsilon^2 \end{aligned}$$

Autocovariance:

$$\begin{aligned} \gamma_k &= \text{Cov}(X_t, X_{t-k}) = E[(X_t - \mu)(X_{t-k} - \mu)] = E(\tilde{X}_t \tilde{X}_{t-k}) = \\ &= E[(\varepsilon_t - \theta_1 \varepsilon_{t-1} - \dots - \theta_q \varepsilon_{t-q})(\varepsilon_{t-k} - \theta_1 \varepsilon_{t-k-1} - \dots - \theta_q \varepsilon_{t-k-q})] \end{aligned}$$

$$\gamma_k = \begin{cases} (-\theta_k + \theta_1 \theta_{k+1} + \theta_2 \theta_{k+2} + \dots + \theta_{q-k} \theta_q) \sigma_\varepsilon^2 & k = 1, 2, \dots, q \\ 0 & k > q \end{cases}$$

## Autocorrelation:

$$\rho_k = \frac{\gamma_k}{\gamma_0} = \begin{cases} \frac{(-\theta_k + \theta_1\theta_{k+1} + \theta_2\theta_{k+2} + \dots + \theta_{q-k}\theta_q)}{1 + \theta_1^2 + \theta_2^2 + \dots + \theta_q^2} & k = 1, 2, \dots, q \\ 0 & k > q \end{cases}$$

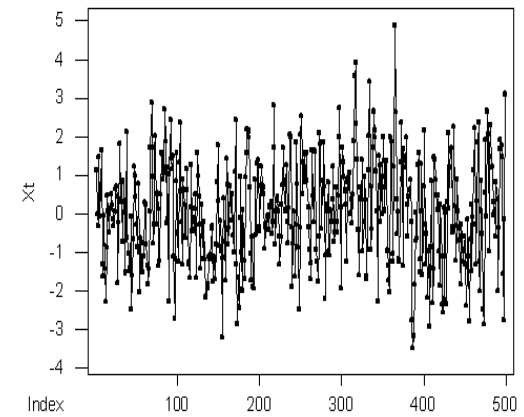
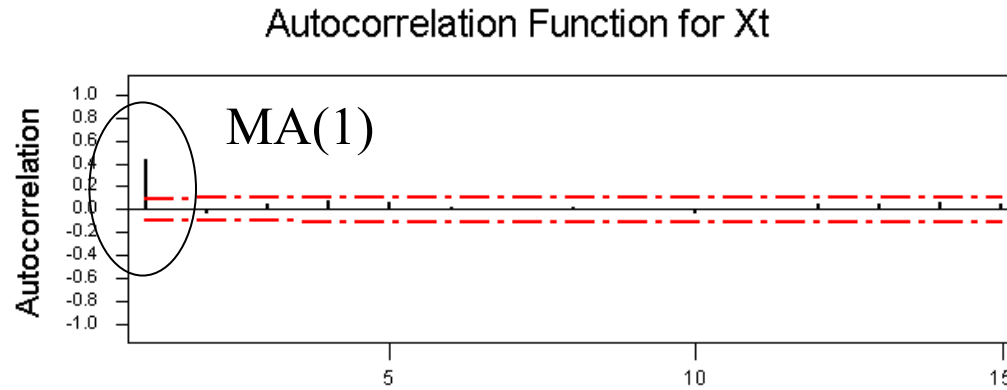
By means of the SACF one can identify a MA process and its order  $q$ , depending on the number of lags such that  $r_k \neq 0$

Special cases:

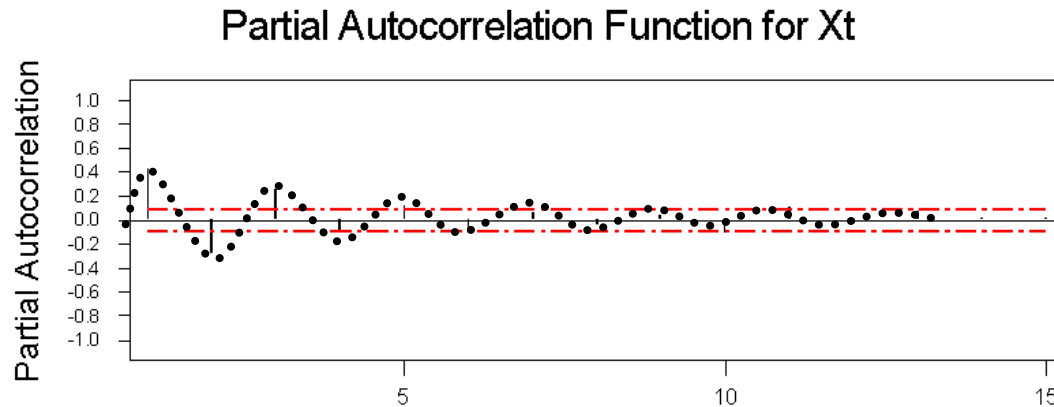
$$\text{MA(1): } X_t = \mu - \theta_1\varepsilon_{t-1} + \varepsilon_t \quad E(X_t) = \mu \quad \gamma_0 = (1 + \theta_1^2)\sigma_\varepsilon^2 \quad \rho_k = \begin{cases} \frac{-\theta_1}{1 + \theta_1^2} & k = 1 \\ 0 & k > 1 \end{cases}$$

$$\text{MA(2): } X_t = \mu - \theta_1\varepsilon_{t-1} - \theta_2\varepsilon_{t-2} + \varepsilon_t$$
$$E(X_t) = \mu \quad \gamma_0 = (1 + \theta_1^2 + \theta_2^2)\sigma_\varepsilon^2$$
$$\rho_k = \begin{cases} \frac{-\theta_1 + \theta_1\theta_2}{1 + \theta_1^2 + \theta_2^2} & k = 1 \\ \frac{-\theta_2}{1 + \theta_1^2 + \theta_2^2} & k = 2 \\ 0 & k > 2 \end{cases}$$

# Initial example: it was a MA(1) process



Example: 500  
consecutive  
observations from a  
productive process



## ARMA(p,q) models

A model that includes both the AR(p) and the MA(q) terms:

$$X_t = \xi + \phi_1 X_{t-1} + \dots + \phi_p X_{t-p} - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t$$

$$\tilde{X}_t = X_t - \mu = \phi_1 \tilde{X}_{t-1} + \dots + \phi_p \tilde{X}_{t-p} - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t$$

$$(1 - \phi_1 B - \dots - \phi_p B^p) \tilde{X}_t = (1 - \theta_1 B - \dots - \theta_q B^q) \varepsilon_t$$

$$A(B) \tilde{X}_t = C(B) \varepsilon_t$$

ARMA process is stationary if its AR part is stationary (it is invertible if its MA part is invertible)

Moments of an ARMA(p,q) process      Mean:  $E(X_t) = \mu = \frac{\xi}{1 - \sum_{i=1}^p \phi_i}$

Autocovariance and autocorrelations (obtained by multiplying by  $\tilde{X}_{t-k}$ ):

$$\begin{aligned}\gamma_k &= \phi_1 \gamma_{k-1} + \phi_2 \gamma_{k-2} + \dots + \phi_p \gamma_{k-p} & k \geq q+1 \\ \rho_k &= \frac{\gamma_k}{\gamma_0} = \phi_1 \rho_{k-1} + \phi_2 \rho_{k-2} + \dots + \phi_p \rho_{k-p} & k \geq q+1\end{aligned}$$

Apart from the first  $q$  lags, the ACF “resembles” the ACF of an AR( $p$ ) process.

Generally speaking, one tries to fit an ARMA( $p,q$ ) model after trying to fit (unsuccessfully – residual diagnostics) either an AR and/or an MA ‘pure’ model



## ARIMA (p,d,q) models

Most industrial processes are **not stationary**: when no control action is applied, the process mean tends to depart from the target

A **non-stationary ARIMA** model exhibit a stationary/non stationary behaviour that depends on the **AR term of the model (roots of A(B) polynomial)**. Particularly:

1. Roots lie strictly outside the unit circle in complex plane: ***stationarity***
2. Roots lie strictly inside the unit circle in complex plane: ***'explosive' non stationarity***
3. Roots lie on the unit circle in complex plane: ***'homogeneous' non stationarity***

Case 2 is pretty rare in production processes.

$$A(B)\tilde{X}_t = A_p'(B)(1-B)^d \tilde{X}_t = C_q(B)\varepsilon_t$$

Where:

- $A_p'(B)$  is the degree p polynomial (AR term) with all roots falling outside the unit circle;
- d is the degree of the I term (integrated) within the ARIMA model
- $C_q(B)$  is the degree q polynomial of MA term

In order to deal with ARIMA (p,d,q) processes, one has to transform the process into a stationary one by applying the *difference* operator (nabla)

$$\nabla X_t \equiv X_t - X_{t-1} = (1 - B)X_t$$

By inverting the  $\nabla$  operator one gets the sum operator:

$$SX_t \equiv \sum_{i=-\infty}^t X_i = (1 + B + B^2 + B^3 + \dots)X_t = \frac{X_t}{1 - B} = \frac{1}{\nabla} X_t = \nabla^{-1} X_t$$

Under the assumption of infinite number of elements. In the ‘continuous’ domain, integrals replaces sums: this is where the name ‘Integrated’ in ARIMA model originates from

Example 1: random walk

$$X_t = X_{t-1} + \varepsilon_t$$

$$\nabla X_t = X_t - X_{t-1} = \varepsilon_t \quad \text{The process becomes a white noise (stationary)}$$

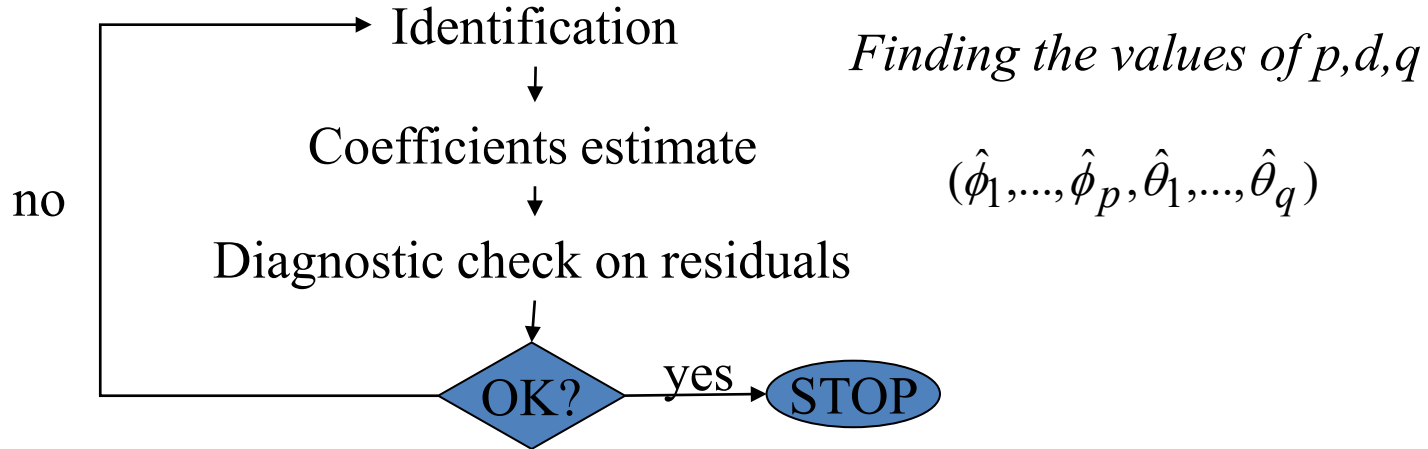
Example 2: ARIMA(0,1,1)=IMA(1,1)

A process that often occurs in industrial applications is IMA(1,1)

$$(1 - B)X_t = -\theta_1 \varepsilon_{t-1} + \varepsilon_t$$

## Development of an $ARIMA(p,d,q)$ model

Iterative procedure:



### Identification of an $ARIMA(p,d,q)$ process

Goal: finding values of  $p, d, q$  from a given time series  $\{x_t\}$

One has to use the SACF (Sample Auto Correlation Function) and the SPACF (Sample Partial Autocorrelation Function)

## Identification: $d$ parameter

1. **Non-stationarity ( $I$  term)**: inferred when the SACF does not exhibit an exponential decay (e.g., linear decay)
2. If the process seems to be non-stationary: apply difference operator. If the resulting time series still exhibit a non-stationary behaviour, iterative application of difference operator is required

Pay attention to “overdifferencing”:

Simple way to detect “overdifferencing” consists of computing:

$$Var(x_t), Var(\nabla x_t), \dots, Var(\nabla^n x_t)$$

Choose  $d$  such that the variance of the series  $\nabla^d x_t$  is minimized

## Identification of other parameters ( $p, q$ )

Check the SACF and SPACF patterns, reminding that:

- AR( $p$ ): the SACF shows “exponential decay” whereas the SPACF is used to choose the degree  $p$
- MA( $q$ ): the SACF is used to choose the degree  $q$  whereas the SPACF shows “exponential decay”
- ARMA( $p, q$ ) resembles an AR( $p$ ) after  $q$  lags.

Attention: fundamental principle (Box Jenkins): “**PARSIMONY**”

*Most processes can be represented in terms of time series having low values of  $p$  and  $q$  – they are easier to interpret*

*Values of  $p$  or  $q$  equal to (or larger than) 3 are rarely observed in practise*

## After the identification step ( $p, d, q$ ) – coefficients estimation

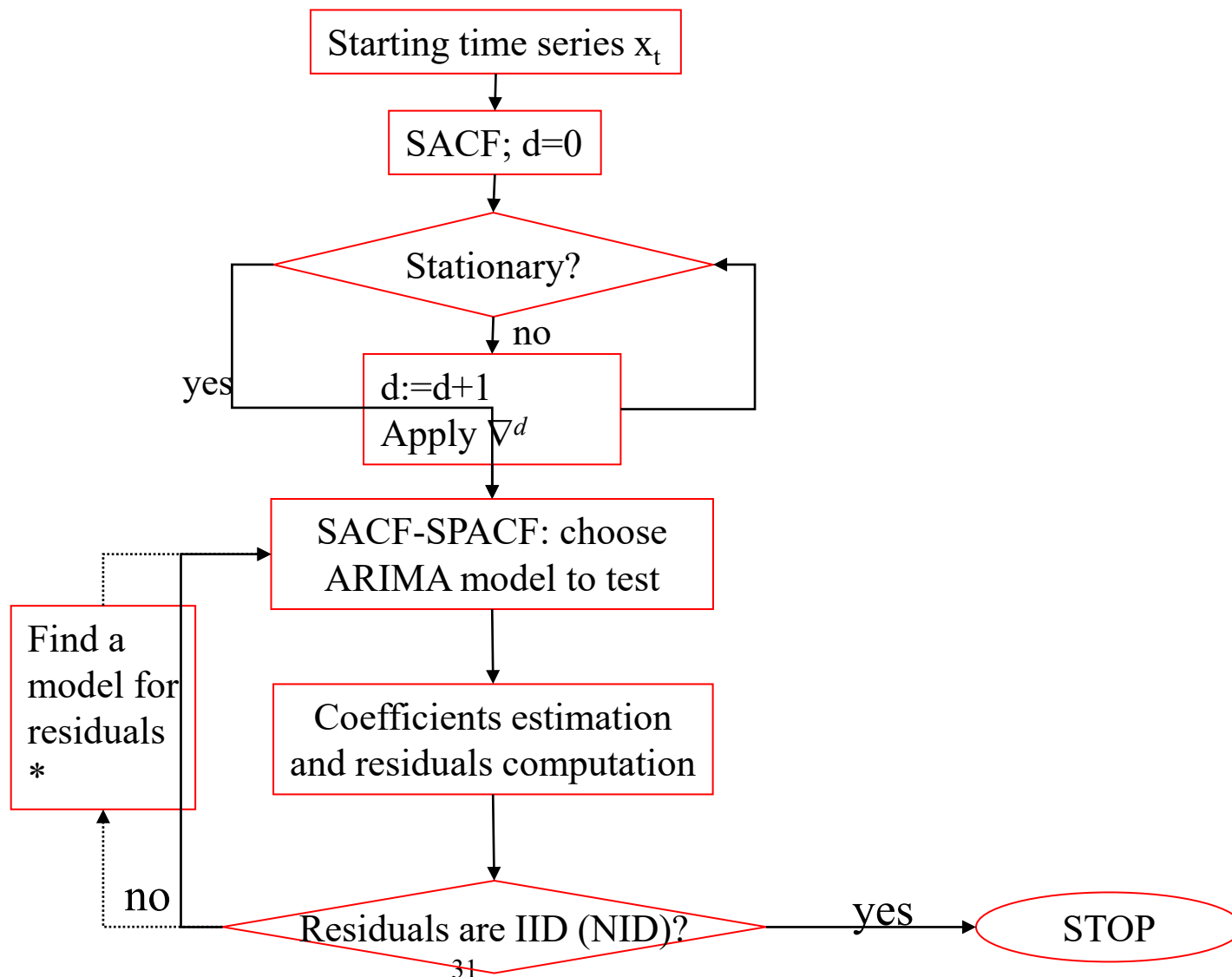
Maximum likelihood method (not covered in this course) –implemented in Minitab

Note:

We noticed that regression (least squares method) can be used for AR( $p$ ) models too:  
When  $n$  is large enough, the two methods converge to the same results

## After coefficients estimation – Residuals computation and diagnostics

1. LBQ test
2. Normality test (if required for residual chart – SCC – presented in next slides)



\* One can try to identify and fit an ARMA( $p_e, q_e$ ) model on residuals

$$\hat{A}_{p_e}(B)e_t = \hat{C}_{q_e}(B)a_t$$

If the model is correct ( $a_t = \text{IID}$ ), such a model can be combined with the original ARIMA( $p, d, q$ ) model, as follows:

$$\hat{A}(B)\nabla^d \tilde{X}_t = \hat{C}(B)e_t \quad e_t = \frac{\hat{C}_{q_e}(B)}{\hat{A}_{p_e}(B)}a_t$$

$$\hat{A}(B)\nabla^d \tilde{X}_t = \hat{C}(B)\frac{\hat{C}_{q_e}(B)}{\hat{A}_{p_e}(B)}a_t$$

$$\hat{A}(B)\hat{A}_{p_e}(B)\nabla^d \tilde{X}_t = \hat{C}(B)\hat{C}_{q_e}(B)a_t$$

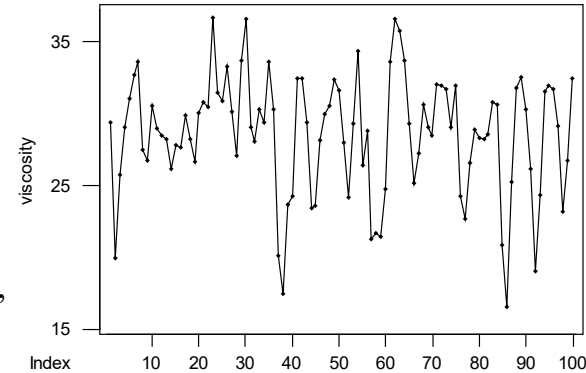
The result is an ARIMA( $p+p_e, d, q+q_e$ ) – pay attention to the parsimony principle



# Example: viscosity data

Viscosity of a chemical product

(source: Montgomery D.C., Johnson, L.A., Gardiner, J.S.,  
Forecasting and Time Series Analysis – McGraw-Hill)



## Runs Test: viscosity

Stationarity seems ok

viscosit

K = 28.5696

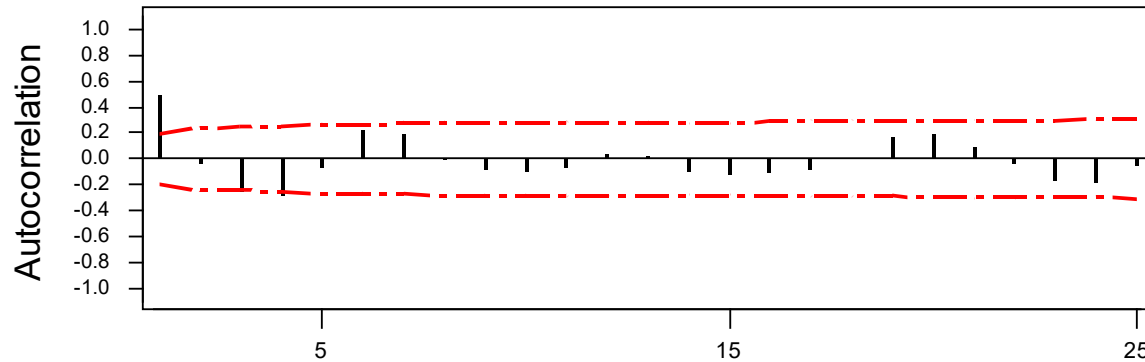
The observed number of runs = 37

The expected number of runs = 50.0200

57 Observations above K 43 below

The test is significant at 0.0076

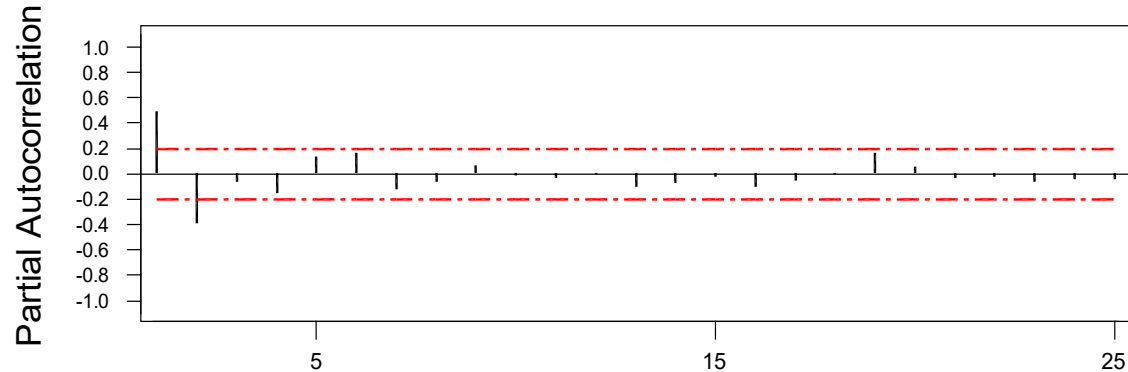
## Autocorrelation Function for viscosity



Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ
1	0.49	4.94	25.13	8	-0.01	-0.08	51.19	15	-0.12	-0.87	57.41	22	-0.04	-0.30	68.37
2	-0.05	-0.41	25.39	9	-0.09	-0.66	52.16	16	-0.11	-0.78	58.95	23	-0.17	-1.12	72.13
3	-0.26	-2.16	32.73	10	-0.11	-0.75	53.44	17	-0.09	-0.62	59.96	24	-0.19	-1.22	76.74
4	-0.28	-2.22	41.25	11	-0.07	-0.53	54.08	18	0.00	0.03	59.96	25	-0.06	-0.41	77.27
5	-0.07	-0.54	41.82	12	0.03	0.22	54.19	19	0.16	1.08	63.06				
6	0.22	1.63	46.99	13	0.01	0.09	54.21	20	0.18	1.24	67.29				
7	0.20	1.42	51.18	14	-0.11	-0.74	55.54	21	0.08	0.53	68.12				

- Stationarity seems ok
- SACF seems to exhibit an exponential decay

## Partial Autocorrelation Function for viscosity



Lag	PAC	T	Lag	PAC	T	Lag	PAC	T	Lag	PAC	T
1	0.49	4.94	8	-0.06	-0.62	15	-0.02	-0.22	22	-0.03	-0.27
2	-0.39	-3.88	9	0.06	0.64	16	-0.10	-1.00	23	-0.07	-0.65
3	-0.06	-0.60	10	-0.02	-0.18	17	-0.05	-0.52	24	-0.04	-0.42
4	-0.15	-1.50	11	-0.03	-0.34	18	-0.00	-0.05	25	-0.05	-0.46
5	0.13	1.33	12	-0.00	-0.03	19	0.16	1.64			
6	0.16	1.62	13	-0.11	-1.05	20	0.05	0.53			
7	-0.13	-1.26	14	-0.07	-0.71	21	-0.04	-0.36			

Let's try with an AR(2)

## ARIMA Model: viscosity

ARIMA model for viscosity

Final Estimates of Parameters

Type		Coef	SE Coef	T	P
AR	1	0.7187	0.0923	7.79	0.000
AR	2	-0.4344	0.0922	-4.71	0.000
Constant		20.5061	0.3279	62.53	0.000
Mean		28.6516	0.4582		

Number of observations: 100

Residuals: SS = 1042.78 (backforecasts excluded)

MS = 10.75 DF = 97

Modified Box-Pierce (Ljung-Box) Chi-Square statistic

Lag	12	24	36	48
Chi-Square	12.2	21.1	28.3	38.0
DF	9	21	33	45
P-Value	0.202	0.451	0.701	0.759

**Estimated model**  $X_t = 20.506 + 0.7187X_{t-1} - 0.4344X_{t-2}$

Estimated model

$$X_t = 20.506 + 0.7187X_{t-1} - 0.4344X_{t-2}$$

## Regression Analysis: viscosity versus viscosity\_1, viscosity\_2

The regression equation is

$$\text{viscosity} = 20.1 + 0.707 \text{ viscosity}_1 - 0.406 \text{ viscosity}_2$$

98 cases used 2 cases contain missing values

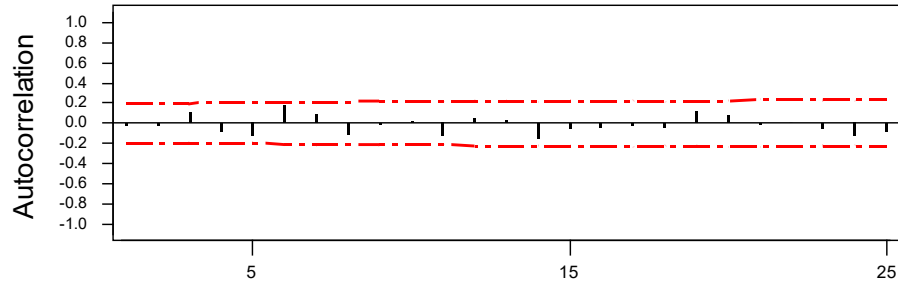
Predictor	Coef	SE Coef	T	P
Constant	20.081	2.613	7.68	0.000
Viscos_t-1	0.70672	0.09112	7.76	0.000
Viscos_t-2	-0.40594	0.09119	-4.45	0.000

S = 3.223

R-Sq = 38.9%

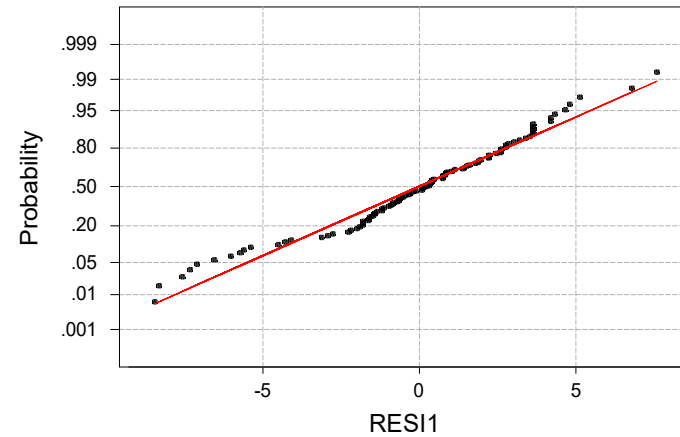
R-Sq(adj) = 37.6%

## Autocorrelation Function for RES11



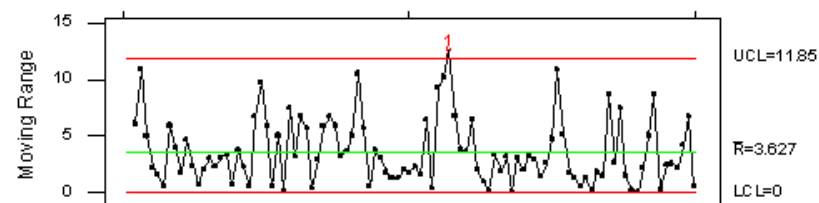
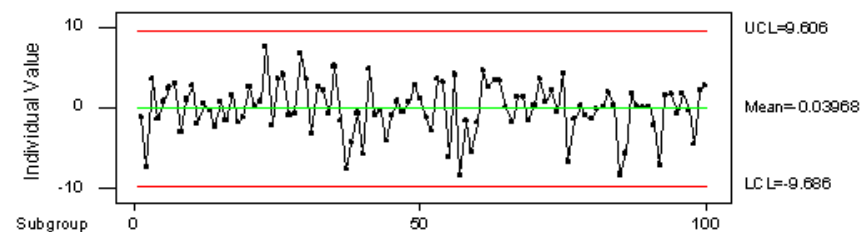
Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ
1	-0.02	-0.25	0.06	8	-0.12	-1.09	9.89	15	-0.05	-0.45	15.67	22	0.00	0.04	18.58
2	-0.02	-0.22	0.11	9	-0.01	-0.11	9.90	16	-0.05	-0.44	15.97	23	-0.06	-0.49	19.00
3	0.11	1.08	1.33	10	0.01	0.10	9.92	17	-0.03	-0.26	16.07	24	-0.13	-1.09	21.13
4	-0.09	-0.91	2.25	11	-0.14	-1.25	12.03	18	-0.04	-0.35	16.27	25	-0.08	-0.71	22.08
5	-0.13	-1.29	4.12	12	0.04	0.34	12.20	19	0.11	0.96	17.76				
6	0.17	1.68	7.43	13	0.03	0.24	12.28	20	0.08	0.69	18.56				
7	0.09	0.86	8.36	14	-0.16	-1.46	15.36	21	-0.01	-0.09	18.58				

## Normal Probability Plot

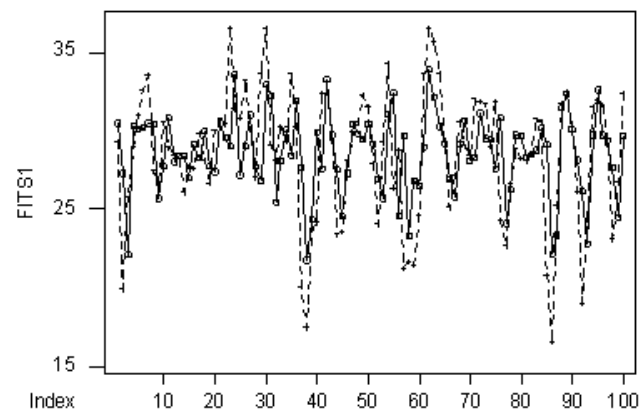


SCC

I and MR Chart for RES11

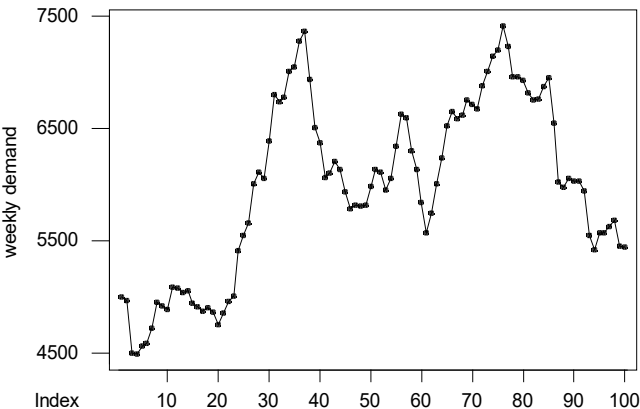


FVC

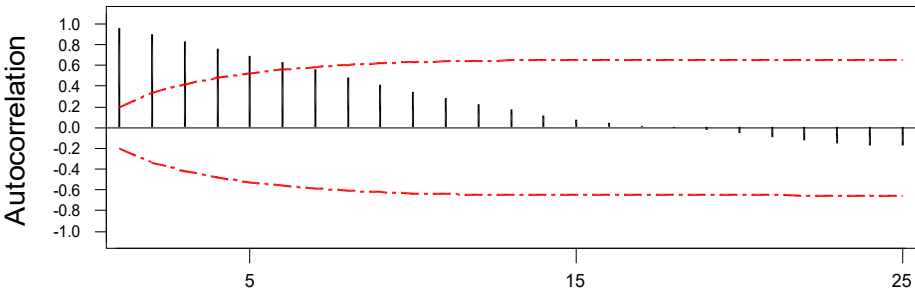


100 data – weekly demand of plastic containers from plastic injection moulding (drug production sector)

(source: Montgomery D.C., Johnson, L.A., Gardiner, J.S., Forecasting and Time Series Analysis – McGraw-Hill)



Autocorrelation Function for weekly deman

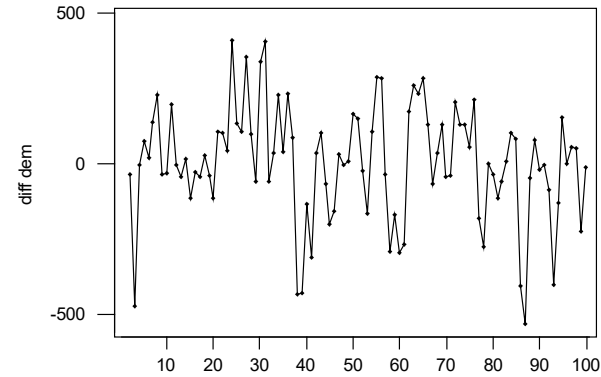


It looks like a non-stationary process

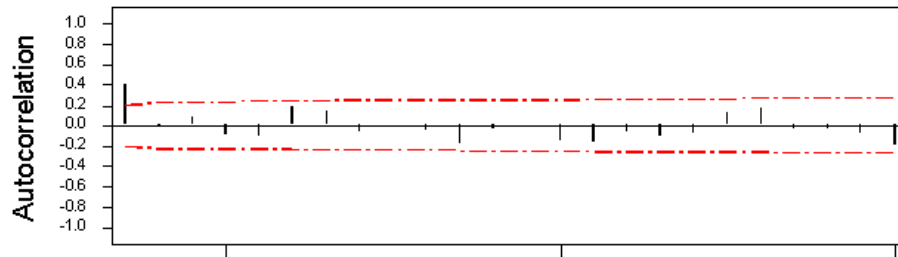
Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ
1	0.96	9.61	95.13	8	0.48	1.58	466.81	15	0.08	0.23	520.48	22	-0.13	-0.38	524.39
2	0.90	5.32	179.07	9	0.41	1.32	486.06	16	0.05	0.14	520.75	23	-0.16	-0.47	527.61
3	0.83	3.93	251.61	10	0.34	1.08	499.54	17	0.02	0.05	520.78	24	-0.17	-0.53	531.68
4	0.76	3.14	312.62	11	0.28	0.87	508.60	18	-0.01	-0.02	520.79	25	-0.18	-0.54	535.97
5	0.69	2.61	363.79	12	0.23	0.70	514.59	19	-0.03	-0.08	520.87				
6	0.63	2.23	406.78	13	0.17	0.53	518.10	20	-0.05	-0.17	521.26				
7	0.56	1.89	440.93	14	0.12	0.36	519.78	21	-0.09	-0.28	522.34				



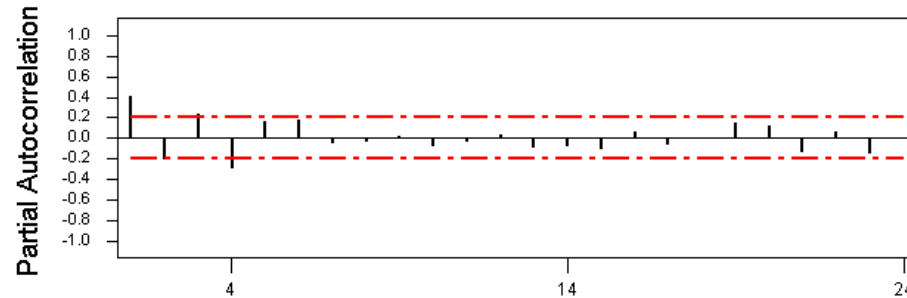
Let's apply the  $\nabla$  operator:



Autocorrelation Function for diff dem



Partial Autocorrelation Function for diff dem



After differencing:  
MA(1)

Thus, model IMA(1,1):

$$A(B)\tilde{X}_t = A_p'(B)(1-B)^d \tilde{X}_t = C_q(B)\varepsilon_t$$

### ARIMA Model: weekly demand

Final Estimates of Parameters

Type		Coef	SE Coef	T	P
MA	1	-0.7331	0.0688	-10.66	0.000

Differencing: 1 regular difference

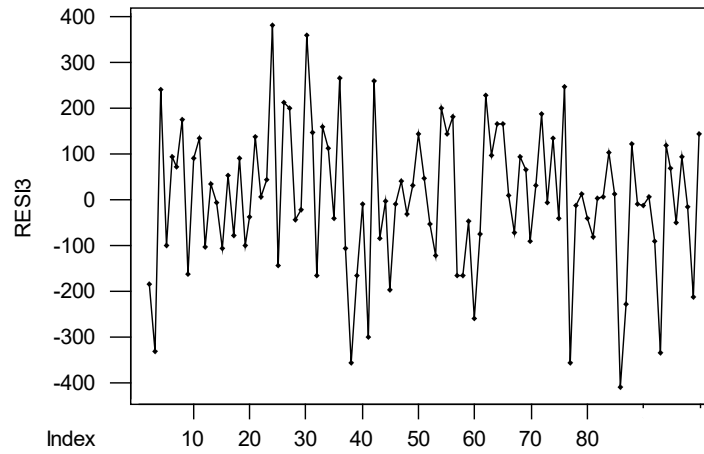
Number of observations: Original series 100, after differencing 99

Residuals: SS = 2405478 (backforecasts excluded)

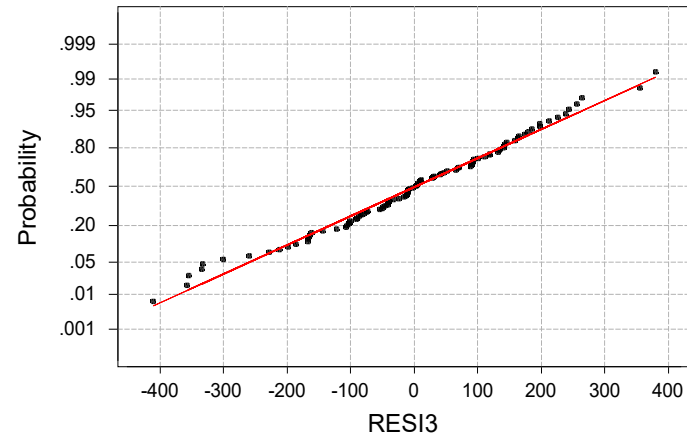
MS = 24546 DF = 98

Modified Box-Pierce (Ljung-Box) Chi-Square statistic

Lag	12	24	36	48
Chi-Square	21.6	41.1	67.8	89.7
DF	11	23	35	47
P-Value	0.028	0.012	0.001	0.000



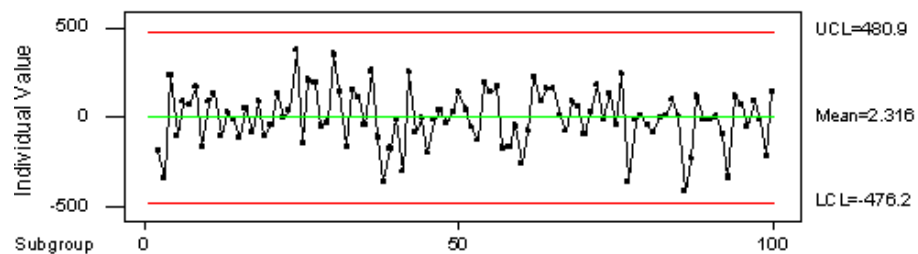
Normal Probability Plot



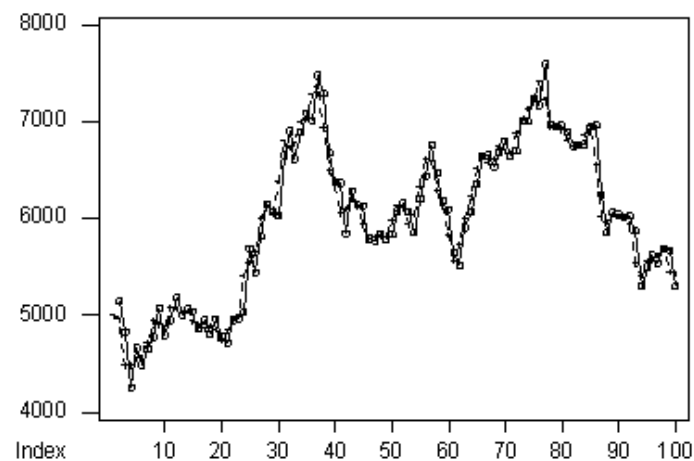
Average: 2.31596  
StDev: 156.653  
N: 99

Anderson-Darling Normality Test  
A-Squared: 0.383  
P-Value: 0.390

SCC



FVC



**Additional slides**

# Moments of an AR(p) process

**Mean:** For stationary process:  $E(X_t) = \mu$

$$\text{Remind: } (1 - \sum_{i=1}^p \phi_i) \mu = \xi \Rightarrow \mu = \frac{\xi}{(1 - \sum_{i=1}^p \phi_i)}$$

$$\text{E.g.: stationary AR(1) } (|\phi_1| < 1): \mu = \frac{\xi}{(1 - \phi_1)}$$

$$E(\varepsilon_i \varepsilon_j) = \begin{cases} 0 & \text{for } i \neq j \\ \sigma_\varepsilon^2 & \text{for } i = j \end{cases}$$

**Autocovariance and autocorrelation:**

$$\begin{aligned} \gamma_k &= \text{Cov}(X_t, X_{t-k}) = E[(X_t - \mu)(X_{t-k} - \mu)] = E[(\tilde{X}_t)(\tilde{X}_{t-k})] = \left. \begin{aligned} &= E[(\phi_1 \tilde{X}_{t-1} + \phi_2 \tilde{X}_{t-2} + \dots + \phi_p \tilde{X}_{t-p} + \varepsilon_t)(\tilde{X}_{t-k})] = \\ &= E(\phi_1 \tilde{X}_{t-1} \tilde{X}_{t-k}) + E(\phi_2 \tilde{X}_{t-2} \tilde{X}_{t-k}) + \dots + E(\phi_p \tilde{X}_{t-p} \tilde{X}_{t-k}) + E(\varepsilon_t \tilde{X}_{t-k}) = \\ &= \phi_1 \gamma_{k-1} + \phi_2 \gamma_{k-2} + \dots + \phi_p \gamma_{k-p} \quad k = 1, 2, \dots \end{aligned} \right| \begin{matrix} 0 \\ \uparrow \\ 0 \end{matrix} \end{aligned}$$

$$\rho_k = \frac{\gamma_k}{\gamma_0} = \phi_1 \rho_{k-1} + \phi_2 \rho_{k-2} + \dots + \phi_p \rho_{k-p} \quad k = 1, 2, \dots,$$

## Invertibility of a MA(q) process – (briefly)

Note: the *invertibility* concept for MA(q) processes is analogous to the stationarity concept for AR(p) processes

A time series process is invertible if it can be expressed as an AR process as follows:

$$\tilde{X}_t = \pi_1 \tilde{X}_{t-1} + \pi_2 \tilde{X}_{t-2} + \dots + \varepsilon_t$$

Where the sum is allowed to have an infinite number of terms, but it must converge to a finite value

Example - MA(1):  $\tilde{X}_t = -\theta_1 \varepsilon_{t-1} + \varepsilon_t = (1 - \theta_1 B) \varepsilon_t$

$$\varepsilon_t = \frac{1}{1 - \theta_1 B} \tilde{X}_t = \sum_{i=0}^{\infty} \theta_1^i B^i \tilde{X}_t$$

Invertibility condition for a MA(1) process:  $|\theta_1| < 1$

## Moments of a MA(q) process

Mean:

$$E(X_t) = E(\mu - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t) = \mu$$

Variance:

$$\begin{aligned} \gamma_0 &= \sigma_X^2 = V(X_t) = V(\mu - \theta_1 \varepsilon_{t-1} - \theta_2 \varepsilon_{t-2} - \dots - \theta_q \varepsilon_{t-q} + \varepsilon_t) = \\ &= (1 + \theta_1^2 + \theta_2^2 + \dots + \theta_q^2) \sigma_\varepsilon^2 \end{aligned}$$

Autocovariance:  $\gamma_k = \text{Cov}(X_t, X_{t-k}) = E[(X_t - \mu)(X_{t-k} - \mu)] = E(\tilde{X}_t \tilde{X}_{t-k}) =$   
 $= E[(\varepsilon_t - \theta_1 \varepsilon_{t-1} - \dots - \theta_q \varepsilon_{t-q})(\varepsilon_{t-k} - \theta_1 \varepsilon_{t-k-1} - \dots - \theta_q \varepsilon_{t-k-q})]$

$$E(\varepsilon_i \varepsilon_j) = \begin{cases} 0 & \text{for } i \neq j \\ \sigma_\varepsilon^2 & \text{for } i = j \end{cases}$$

for

$$k < q$$

$$\begin{aligned} &= E\left[ \left( \varepsilon_t - \theta_1 \varepsilon_{t-1} - \dots - \theta_k \varepsilon_{t-k} - \theta_{k+1} \varepsilon_{t-(k+1)} - \dots - \theta_q \varepsilon_{t-q} \right) \right. \\ &\quad \left. \left( \varepsilon_{t-k} - \theta_1 \varepsilon_{t-(k+1)} - \dots - \theta_{q-k} \varepsilon_{t-(k+q-k)} - \dots - \theta_{q-1} \varepsilon_{t-(k+q-1)} - \theta_q \varepsilon_{t-(k+q)} \right) \right] \end{aligned}$$

$$\gamma_k = \begin{cases} (-\theta_k + \theta_1 \theta_{k+1} + \theta_2 \theta_{k+2} + \dots + \theta_{q-k} \theta_q) \sigma_\varepsilon^2 & k = 1, 2, \dots, q \\ 0 & k > q \end{cases}$$

