

- __ Take the **SHORTER** aluminum extrusions and place them next to the frame.
- \bigwedge Short extrusions must be placed on the side where are the hexagonal recesses.
- Note: screws are inserted from the opposite side of the frame. If you need to manipulate with the frame, make sure the extrusions are on the correct side.
- Ensure you are using the correct holes, see the second picture. Use the M5x16 screws to connect extrusions to the frame. Tighten the screws just slightly!
- Now, tighten the screws fully, but **ON A DIAGONAL**, see the last picture. As soon as you finish the first, tighten the second pair. Then proceed to the second short extrusion.
 - Be cautious when tightening these screws to avoid damaging the Allen key slot. Ensure the Allen key is fully inserted into the screw head. Tighten the screw firmly but gently.

