



8. Extruder motor parts preparation



For the following steps, please prepare:

- Extruder motor (1x)
- Extruder-motor-plate (1x)
- M3x10 screw (2x)

⚠ ATTENTION: there is a set of the Bondtech gears. Make sure you have all the parts and you are using correct ones.

🟢 Use now: Bondtech gear with a set screw. If the screw is out, gently screw it in (leave space inside for the shaft).

🟡 Use later: Bondtech without a set screw, bearings and a shaft. Keep the bearings somewhere safe, they tend to roll away ;)

📄 i In the upcoming steps, always check the pictures to **ensure the correct orientation of the Bondtech gears**. Always double-check your work.



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