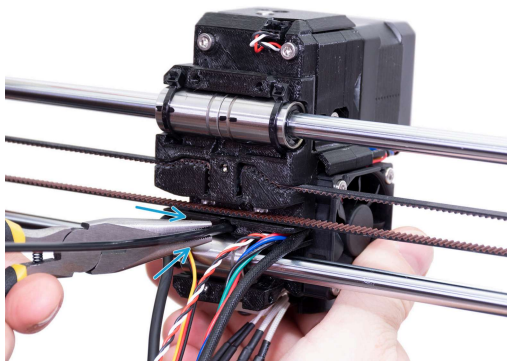







61. Nylon guide assembly



-  **Locate the hole** for the NYLON filament just above the bottom bearing. **Refer to the picture to make sure it is the correct one.** Using the smallest Allen key, ensure there are no obstacles inside.
-  Using the pliers **insert the NYLON filament with the pointed end into the slot.** Twist the filament while pushing it in. Hold the extruder with your other hand.
-  **BE EXTREMELY CAREFUL** as the pliers tend to slide and you can easily damage the wires!!!
-  To check if the filament is seated properly, gently pull it with your hand. The X-axis should bend a little, but the filament must remain in the slot.
-  If you have issues, try to adjust the tip on the filament.



Next →

