

- Push the cables from the Extruder **THROUGH** the X-carriage-back. Start with IR-sensor cable, then the extruder motor and hotend fan.
  - There are two variants of the hotend fan cable, see the detail. The connectors are the same.
- Next, add the print fan and SuperPINDA sensor cables.
- Cables from hotend are **NOT GOING** through the X-carriage-back!
- Carefully insert the nylon filament and then slide the X-carriage-back towards the X-axis.

