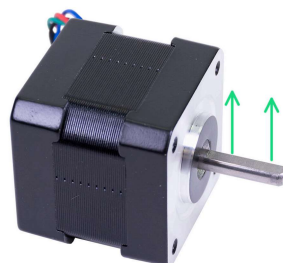









## 11. Assembling the X-axis motor pulley (part 2)



-  There is a flat part on the motor shaft, rotate it upwards.
-  Slide the Pulley on, note the **CORRECT** orientation. Compare it with the second picture!
-  One of the screws must be facing directly against the pad (flat part) on the shaft. Slightly tighten both screws.
-  Don't press the pulley against the motor. Leave a gap so the pulley can rotate freely.
-  Don't tighten the pulley firmly yet, we'll get to that later.



Next →

