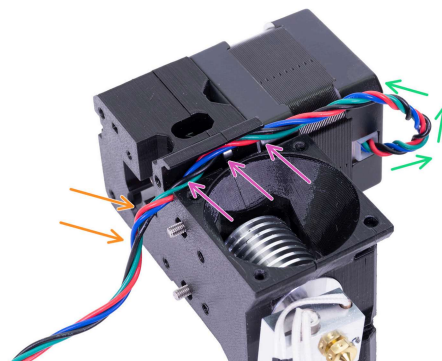


18. Assembling the X-carriage



⚠ Following cable management is **CRUCIAL** for the extruder **TO WORK PROPERLY!** Read the instructions carefully.

Start by making a small loop just below the extruder motor. Leave a slack about 2-3 cm (0.8 - 1.2 inch). *This is comes handy for easier disassembly in the future.*

Then guide the cable in the "channel" all the way to the back.

Slightly bend the cable down to form it around the edge.

ⓘ Also, prepare X-carriage, both M3x10 screws (if you haven't used them already) and the longest Allen key with the ball-end, you will need it.



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