

- Take one Y-rod-holder and insert two M3nS nuts.
- Make sure you've pressed the nuts all the way in. You can use pliers, **BUT** be careful, you can damage the printed part.
- In case you can't press the nuts in, don't use excessive force. First, check if there isn't any obstacle in the nut trap.
- Insert one M3nS nut from the side of the Y-rod-holder.
- Ensure and adjust the alignment of each nut with the 2mm Allen key.
- Repeat this step for the remaining Y-rod-holders.

