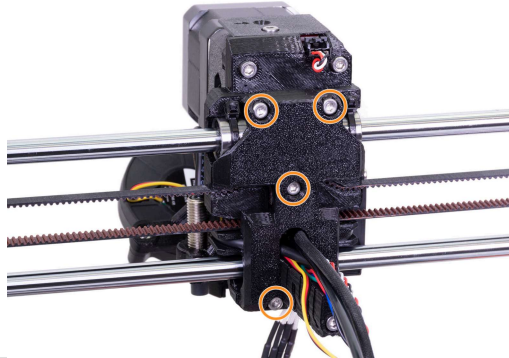




## 66. X-carriage-back assembly



**For this step, please prepare:**



M3x10 screw (4x)



**Before you tighten the X-carriage-back, arrange all cables, make sure none is pinched.**



Use all four screws and tighten the X-carriage-back.



**Tighten the screws with a reasonable force, make sure you won't deform/squeeze the bearings between the printed parts.**



Next →

