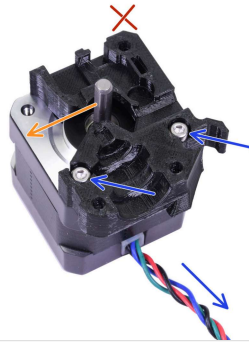










9. Bondtech gear assembly



-  Take the Extruder-motor-plate and secure it using **two M3x10 screws**. Use the cable as a guide to properly orient the part.
-  Resist the temptation to place a screw in the third hole! Leave it for later ;)
-  Rotate the shaft as in the picture. Flat part must face in the direction of the arrow.
-  Slide the gear on the shaft, the set screw must be facing against the flat part of the shaft. Tighten the screw slightly.
-  There is a "channel" for the filament inside the printed part. Align approximately the teeth on the gear with it.
-  Don't tighten the screw fully yet. We must align the gear first. See the next step.

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