

- Take all the smooth rods and compare their lengths. For Y-carriage you need mid-sized rods (330 mm).
- NOW, PLEASE BE VERY CAREFUL! Gently insert the rod straight into the bearings, do not apply too much force and do not tilt the rod!
- If you can't slide the smooth rod easily, check the two bearings are aligned properly.
- In case you manage to push out balls from the bearings, please count them. One or two balls are ok, if there are more of them, please consider ordering new bearings.

