

- Insert M3nS nut in the Fan-shroud, all the way in.
- (i) Ensure correct alignment using the Allen key.
- See the protrusion on the Fan-shroud and the groove in the extruder.
- Slide the Fan-shroud into the extruder. Make sure that both protrusions on the Fan-shroud fit in the grooves on the extruder (see the picture).
- To mount the fan-shroud, select the appropriate version according to the type of hotend fan:
  - **Version A:** Secure it using the M3x20 screw. Don't overtighten the screw, you can break the plastic casing. Also make sure the fan can rotate freely.
  - **Version B:** Secure it using the M3x22b screw. Don't overtighten the screw, you can break the plastic casing. Also make sure the fan can rotate freely.

