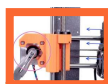
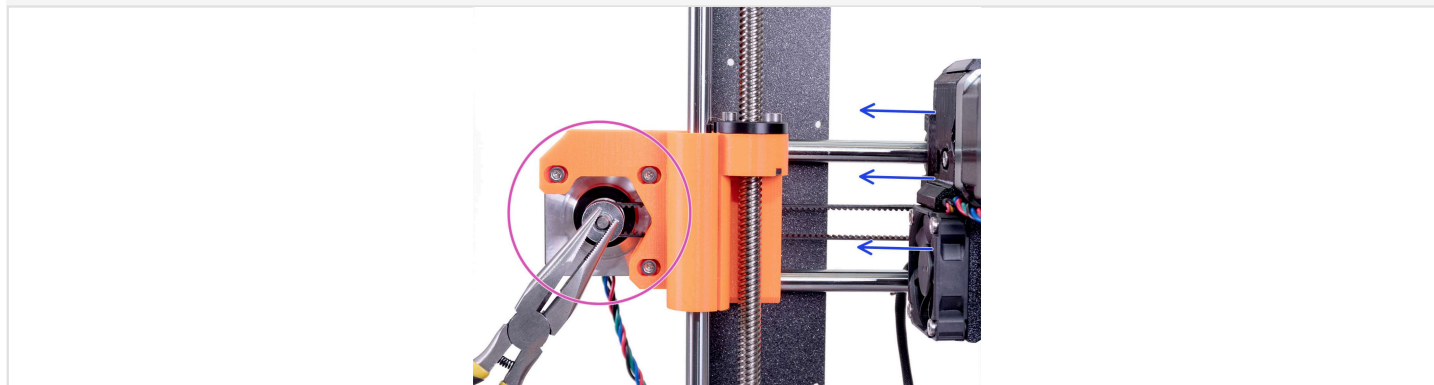


## 57. Testing the X-axis belt



- Use the technique described below to test if the belt is properly stretched.
- Use pliers to hold the X-axis motor shaft.
- Move the extruder towards the X-axis motor. Don't use excessive force.
- If the belt is stretched properly, you should feel a resistance and the extruder won't move at all. If the belt is too loose, it will deform (create a "wave") and jump over the teeth on the pulley.
- ① Belt too loose? Return to step 49 and repeat all steps until now. You have to rotate the motor and retighten the belt in the X-carriage. Shortening the belt length by moving one or two teeth outside X-carriage should be enough.



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