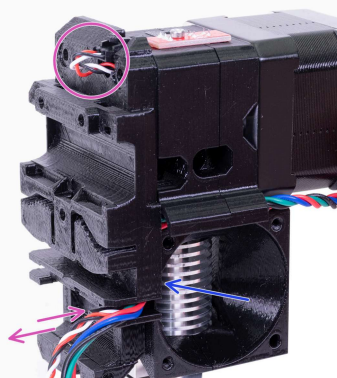







21. IR-sensor assembly



-  Place the IR-sensor on the top of the Extruder-body and secure it with the M2x8. **Make sure the black plastic "u-shaped" part is facing down.**
-  Tighten the M2x8 screw, the sensor shouldn't be able to move, but be careful the PCB isn't indestructible ;)
-  Connect the cable, mind the correct orientation of the connector and wires.
-  Leave a slack behind the sensor like in the picture. Don't create too big loop as it might interfere with the frame. If needed adjust the length by gently pulling/pushing the cable.
-  Ready? Ok, check once more no cable is pinched and **tighten both M3x10 screws** installed previously.



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