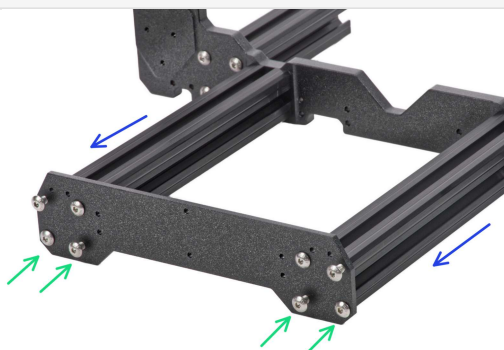






7. Y-axis: front plate assembly



-  Rotate the frame with longer extrusions towards you.
 -  Place the front plate on the extrusions and secure it with M5x16r screws, **DON'T TIGHTEN** them yet!
 -  Now, tighten the screws fully, but **ON A DIAGONAL**, see the second picture. As soon as you finish the first, tighten the second pair. Then proceed to the second long extrusion.
-  **Be cautious when tightening** these screws to avoid damaging the Allen key slot. **Ensure the Allen key is fully inserted into the screw head. Tighten the screw firmly but gently.**



Next →

