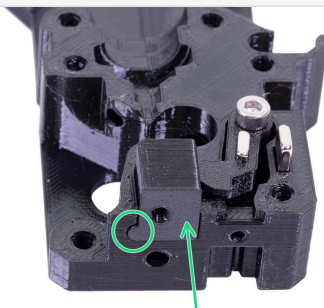









## 7. Steel ball assembly



-  Take the printed part Adapter-printer and insert the steel ball in.
-  Roll with the ball to all sides to ensure smooth movement.
-  In case of any rough surface, remove the ball and clean the inside of the printed part.
-  Place the printer part together with the steel ball in the Extruder-body. See the rounded protrusion on the printed part. It must fit to the groove in the Extruder-body. The surfaces of both parts should be almost aligned.
-  **DON'T** use any screw to secure the Adapter-printer. It should hold inside the Extruder-body by itself.



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