

- Take the IR-sensor cable and **locate the end with the smaller connector**.
- Place cable in the X-carriage, use the small printed overhangs to keep the cable inside.
- The distance between the connector and the X-carriage should be around 15 mm (0.6 inch). We will adjust it later.
- Guide the cable through the slot. Carefully inspect the slot to memorize its shape since it is the best visible now. You'll need to guide other cables through here later.

