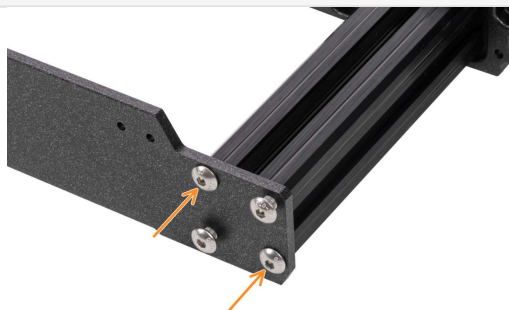









9. Y-axis: rear plate assembly



-  Ensure the frame with shorter extrusions is rotated towards you.
 -  Place the rear plate on the extrusions and secure it with M5x16r screws, **DON'T TIGHTEN** them yet!
 -  Orient the part so that the sticker is on the back of the printer.
 -  Now, tighten the screws fully, but **ON A DIAGONAL**, see the second picture. As soon as you finish the first, tighten the second pair. Then proceed to the second short extrusion.
-  **Be cautious when tightening** these screws to avoid damaging the Allen key slot. **Ensure the Allen key is fully inserted into the screw head. Tighten the screw firmly but gently.**



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