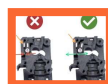
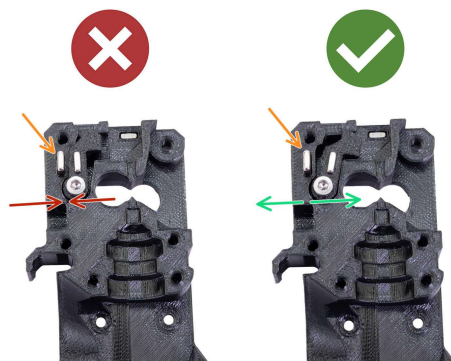


6. FS-lever assembly



Insert the FS-lever in the body.



Secure the part with a M3x18. Tighten it, but ensure the lever can move freely.



The M3x18 screw is secured into the plastic part without the nut.



WARNING: make sure the following procedure is done right, otherwise the **filament sensor won't work!!!**



Insert the bigger magnet (20x6x2) in the Extruder-body, it will stick out:



Incorrect setup: magnets are attracting each other, thus the **lever is pulled to the left.**



Correct setup: magnets are repelling each other, thus the **lever is pushed to the right.**



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