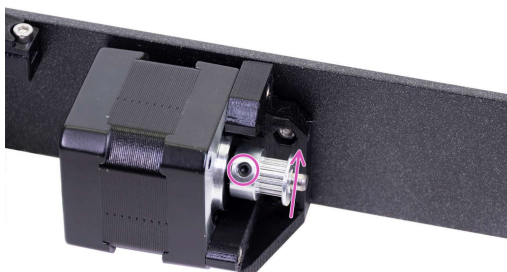








29. Assembling the Y-motor pulley



-  There is a flat part on the motor shaft, rotate it similarly to the first picture. See the direction of the arrows.
-  Place a GT2-16 pulley on the Y-motor shaft as shown in the picture.
-  Don't press the pulley against the motor. Leave a gap so the pulley can rotate freely.
-  One of the screws must be facing directly against the pad (flat part) on the shaft. Slightly tighten the first screw.
-  Turn the shaft and slightly tighten the second screw.
-  Don't tighten the pulley firmly yet, we'll get to that later.



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