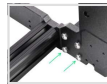
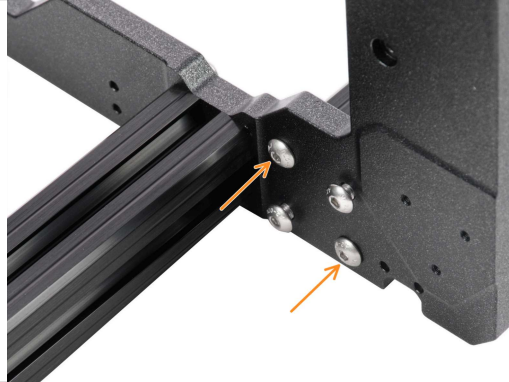










4. YZ frame - mounting the shorter extrusions



-  Take the **SHORTER** aluminum extrusions and place them next to the frame.
-  **Short extrusions must be placed on the side where are the hexagonal recesses.**
-  Note: screws are inserted from the opposite side of the frame. If you need to manipulate with the frame, make sure the extrusions are on the correct side.
-  Ensure you are using the correct holes, see the second picture. Use the M5x16 screws to connect extrusions to the frame. Tighten the screws just slightly!
-  Now, tighten the screws fully, but **ON A DIAGONAL**, see the last picture. As soon as you finish the first, tighten the second pair. Then proceed to the second short extrusion.
-  **Be cautious when tightening these screws to avoid damaging the Allen key slot. Ensure the Allen key is fully inserted into the screw head. Tighten the screw firmly but gently.**



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