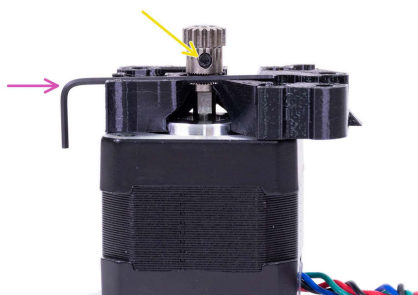


10. Bondtech gear alignment



- Take a piece of the 1.75 filament. You can use the bundled one 2x25g samples, don't use the black nylon, which is too thick. Straighten the filament as much as possible.
- Place the filament along the path and align the gear properly.
- The filament will be always slightly bent. Use it anyway for the initial alignment.
- For a final check replace the filament with an Allen key. Bear in mind, the key has slightly different size than the filament.
- Tighten the screw slightly to temporarily fix it, we will make the final check and tightening later on. **Be careful, you can strip the thread.**
- ⓘ Don't use any glue to fix the screw in place, you won't be able to release it, in such case you might have to replace the entire motor.



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