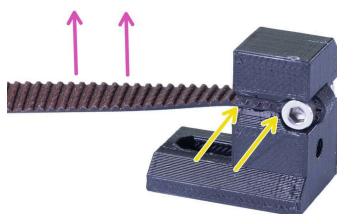









34. Y-axis: Assembling the belt



- Take the Y-belt-tensioner (bigger of the two printed parts).
- Insert M3n nut, all the way in.
-  Use the screw pulling technique.
-  Bend second end of the belt around the screw and push it in the holder as in the picture. Use an Allen key to push the belt in.
- Make sure the bent part and the end are within the width of the printed part.
-  Teeth on the belt must be facing up!
-  Tighten the screw until you reach the nut, don't over tighten the screw, you will deform the belt.
-  Hold the nut from the other side until the screw reaches its thread.



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