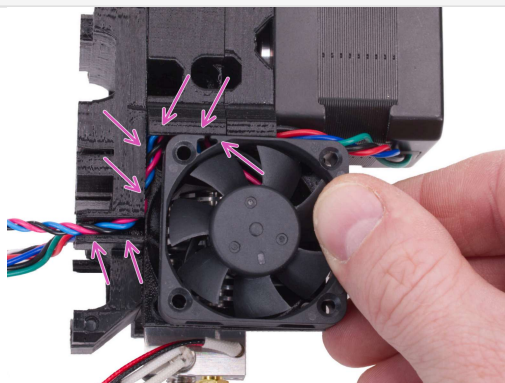


30. Hotend fan assembly (version B)



 **The fan has two sides, one has a sticker. Make sure, this side is facing inside the extruder.**



First, guide the fan cable as shown in the picture. Maintain this orientation.



Place the fan on the extruder and proceed in the following way:



Make sure the motor cable is fully inserted in the channel



The hotend fan cable must be guiding from the top left around the corner down.



Slide the fan close to the X-carriage and **GENTLY PUSH** the cable in using an Allen key. Before you push the fan all the way to the left, place the cable in the X-carriage channel.



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