

- Take the Y-motor-holder and insert two M3n nuts.
- in case you can't press the nuts in, don't use excessive force. Use an M3 screw from the other side and tighten it.
- Place the Y-motor-holder on the motor, ensure the correct orientation as in the picture (use the motor cable).
- Using two M3x10 screws tighten holder and motor together.

