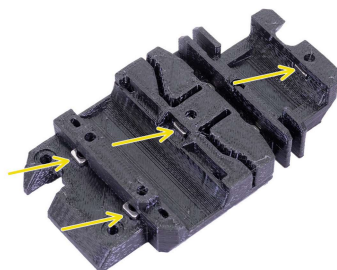






## 16. X-carriage assembly




 For the following nut insertion **USE A SCREW. THAT'S AN ORDER!!!** Seriously, use a screw to pull the nuts in, both have to be properly seated in the X-carriage.

 Take both M3n nuts and using pliers (or screw) push them in the X-carriage, then using a screw from the other side, pull them all the way in.

 Don't forget to remove the screw.

 Take all four M3nS nuts and insert them in. Ensure correct alignment using the Allen key.

 From now on, keep in mind the nuts are inside, avoid rotating the X-carriage "downwards", or the nuts might fall out.

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