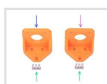
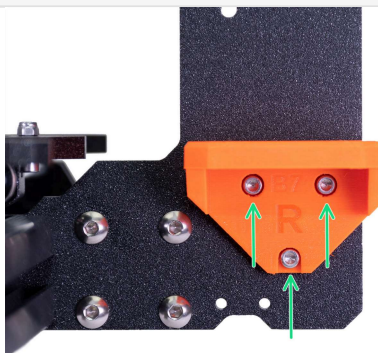




## 2. Z-axis: assembling motor holders



**⚠ WARNING: Printed parts aren't the same!** There is a left and right oriented piece. See the markings on the parts. Also note the correct orientation of the frame, the **"PRUSA" logo** and **the safety sticker must be facing towards you.**

**⬛ For the following step, please prepare:**

- ⬢ Z-axis-bottom-left (1x)**
- ⬢ Z-axis-bottom-right (1x)**
- ⬢ M3x10 screw (6x)**

**⚠ Place the printed parts next to the frame. See the left (L) and right (R) marking on the printed parts.**

- ⬢ Tighten each printed part with M3x10 screws. Don't use excessive strength during tightening!** In case of increased resistance, try to place the screws from the other side to "clean up" the hole. Then return to the front side.

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