

- Using a finger on your left hand push the belt down. Some force should be needed for bending the belt, BUT don't try to overstretch the belt as you might damage the printer.
- You can change the tension in the belt by adjusting the M3x30 screw below the Y-carriage.
 - Tighten the screw, bring the parts closer and thus increase the overall tension.
 - **Release the screw**, parts will move apart, the overall tension will decrease.

