






## 28. Aligning the smooth rods



 **IMPORTANT:** proper alignment of the smooth rods is crucial to reduce noise and overall friction.

-  Ensure all M3x10 screws on Y-holders are slightly loosened, so the printed parts are able to move.
-  Move the Y-carriage back and forth across the entire length of the smooth rods to align them.
-  Then move the carriage to the front plate and tighten all screws in the front-Y-holders.
-  Move the Y-carriage to the rear plate and tighten all screws in the back-Y-holders.

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