

- **▲** For the following step, please prepare:
 - Z motor left (labeled Z axis left, shorter cable)
 - Z motor right (labeled Z axis right, longer cable)
 - ▲ M3x10 screw (8x)
- See the second picture. The motor with the shorter cable (red arrow) is on the left, the motor with the longer cable (orange arrow) is on the right!
- **ATTENTION: Motor cables must be oriented towards the frame!** Adjust (rotate) the motor. There is a small cutout in the frame on the lower edge for each cable.
- Secure each motor with four M3x10 screws. Tighten evenly and carefully as you might break the printed parts.

