

- For the following steps, please prepare:
- Extruder motor (1x)
- Extruder-motor-plate (1x)
- M3x10 screw (2x)
- ATTENTION: there is a set of the Bondtech gears. Make sure you have all the parts and you are using correct ones.
 - **Use now:** Bondtech gear with a set screw. If the screw is out, gently screw it in (leave space inside for the shaft).
 - **Use later:** Bondtech without a set screw, bearings and a shaft. Keep the bearings somewhere safe, they tend to roll away;)
- In the upcoming steps, always check the pictures to **ensure the correct orientation of the Bondtech gears**. Always double-check your work.

