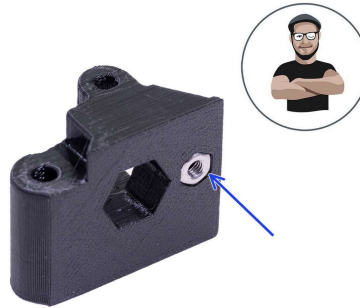









## 34. Extruder-idler assembly



-  Take M3n nut and place it in the Extruder-idler.
-  Use the screw pulling technique.
-  Insert the pulley in idler as shown in the picture.
-  Slide the shaft through the idler and pulley. Use reasonable force or you will **BREAK** the printed part. The shaft should be flush with the surface of the printed part.
-  Place your finger on the bearing and ensure it can rotate freely.

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