PRUSA RESEARCH
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3D printers   Materials   Parts & Accessories   Software   3D Models   Applications   Con

27. Installing the Y-carriage
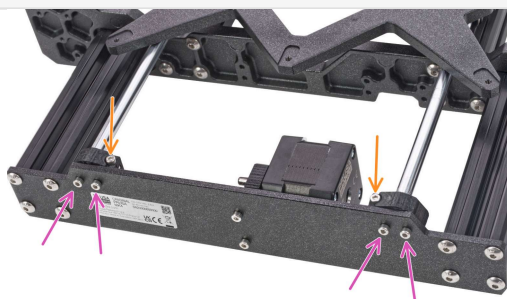
- Take the Y-carriage including smooth rods with rod holders and place them in YZ-frame. Make sure, that **two bearings are on the left side** (see the picture, there are two pairs of the screw holes on the left and one pair on the right).

- Secure each front holder with two M3x10 screws. **Tighten both screws equally, but not completely**. We will tighten them fully later on.

- Insert the M3x10 screw into the hole in each front holder and tighten it.

- Take the second pair of the Y-rod-holders and secure them with M3x10 screws on the rear plate (with shorter extrusions). Tighten both screws equally, but not completely. We will tighten them fully later on.

- Insert the M3x10 screw into the hole in each rear holder and tighten it.

- (i) In case the M3nS nuts keep falling out, please flip the frame upside down. Tighten both printed parts and then return the frame to the previous position.

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