

- Using M3x10 screw fix the Y-belt-holder to the Y-carriage. Tighten the screw and ensure the printed part is parallel with the "axis" between the Y-motor and Y-belt-idler.
- Use the hole on the left, see the picture.
- Guide the belt along the Y-axis, around the pulley on the Y-motor and back.
- Make sure the belt is inside the frame, not under!
- Pro tip: Temporarily push the Y-axis motor cable into the bottom of the extrusion. It will make the assembly easier.
- Push the belt through the Y-belt-idler and back to the "center" of the Y-carriage.

