

- First, slide the fan in the Fan-shroud and make sure it is aligned properly.
- Second, fix the fan in place using one M3x20 screw. **Tighten carefully**, or you will damage the fan's casing.
- Turn the extruder around and insert the M3n nut. No need to pull it in, we will use the screw.
- If you have trouble inserting the nut, try pulling it in with the fan removed, by using a shorter screw from the SPARE bag. Be careful so the other nut doesn't fall off!
- Attach the remaining M3x20 screw from the other side of the print fan and tighten it up. **Be** careful, you might damage the fan casing.
- Guide the cable according to the picture in the channel. Bend it slightly towards the extruder. **DON'T stretch the cable!**

