










5. Extruder-body assembly



-  Take the M3nS nut and insert it in the Extruder-body. **Make sure the nut is all the way in.**
-  Ensure correct alignment of the nuts using the Allen key.
-  Secure the nut using an M3x10 screw. *Tighten the screw just slightly, later on we need to add the SuperPINDA. sensor.*
-  Take two M3n nuts and insert them in.
-  Use the screw pulling technique.
-  Flip the Extruder-body and insert one M3nS nut all the way in the part.
-  Take the smaller magnet (10x6x2) and insert it carefully in the FS-lever. Majority of the magnet will be hidden inside the printed part.



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