

- Take the Y-belt-idler and insert two M3n nuts from the top.
- Turn the idler to the other side and insert the M3nN nyloc nut. The rubber inside the nut must be facing towards you. **BE CAREFUL**, don't over tighten the screw, you can break the part!
- Make sure all three nuts are all the way in.
- In case you can't press the nuts in, don't use excessive force. Take M3 screw thread it from the opposite side of the printed part, as you tighten the screw, it will pull the nut in. Be careful not to break the idler during tightening.

