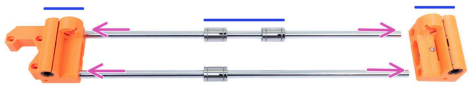
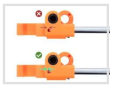
9. X-axis: assembly





NOW, PLEASE BE VERY CAREFUL! Gently insert the rod straight into the bearings, do not apply too much force and do not tilt the rod!

In case you manage to push out balls from the bearings, please count them. One or two balls are ok, if there are more of them, please consider ordering new bearings.

Insert the rods with bearings fully into the printed parts. **The holes in the printed parts must be clean**. Inspect the holes inside for dirt or filament residue.

Insert the rods very carefully. Do not tilt the rods too much.

Ensure the correct orientation of the parts and rods.

There is a special opening in the top/bottom of both X-ends. Check if you pressed the smooth rod all the way in.