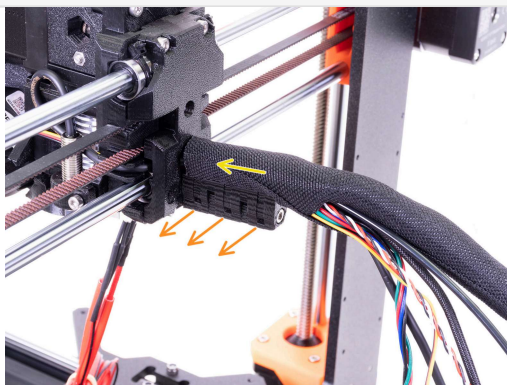









68. Tightening the textile sleeve



-  Open one end of the textile sleeve and slide it on the cable bundle leading from the extruder.
Don't forget to include the black nylon filament inserted earlier!
-  Leave the cables from the hotend out for now.
-  Length of the first wrap should be slightly longer than the cable-holder part, about 5 cm is enough.
-  Gently twist the sleeve to make it smaller and tighter around the cables, orient the sleeve's seam downwards, then slide the sleeve towards the extruder.
-  **Take 3 zip ties** and insert them into the **lower row** of holes on the cable-holder.
-  Twist the sleeve again (without twisting the cables inside) and tighten the zip ties.
-  **IMPORTANT:** Cut the remaining part of each zip tie using pliers as closest to its head as possible. Note the correct position of each zip ties's head (slightly off-centre to the left).



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