

- Before you continue to guide the belt through the X-axis, please release two M3 screws on the X-end until they detach from the motor. It must be possible to move the motor freely to the sides.
- Rotate the X-axis motor as indicated towards the frame.
- Insert the flat part of the X-GT2 belt into the X-carriage as in the second picture.
- (i) Use a screwdriver or the smallest Allen key to push the belt in.
- There will be belt overhang on this side, **DON'T TRIM IT** yet.

