










## 6. X-end-idler: bearing assembly



 **ATTENTION:** be very careful during the tightening, check the nut orientation and **DO NOT** use excessive force, you can break this part.

-  Insert the M3nN nyloc nut in the X-end-idler.
-  In case you can't press the nut in, **don't use excessive force**. Leave the nut for now and proceed with the other components for this step.
-  Insert the 623h bearing into the X-end idler.
-  Secure it in place using an M3x18 screw.
-  Now, if needed, use the M3 screw to pull the nut in.
-  Place your finger on the bearing and ensure it can rotate freely. If needed adjust the screw.



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