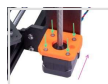
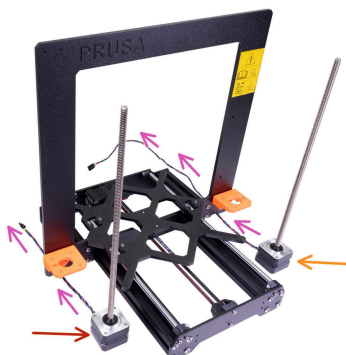







4. Z-axis: assembling the motors




For the following step, please prepare:

-  Z motor left (labeled Z axis left, shorter cable)
-  Z motor right (labeled Z axis right, longer cable)
-  M3x10 screw (8x)

 See the second picture. The motor with the shorter cable (red arrow) is on the left, the motor with the longer cable (orange arrow) is on the right!

 **ATTENTION: Motor cables must be oriented towards the frame!** Adjust (rotate) the motor. There is a small cutout in the frame on the lower edge for each cable.

 Secure each motor with four M3x10 screws. Tighten evenly and carefully as you might break the printed parts.



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