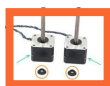









3. Placing the Z-screw covers



For the following steps, please prepare:

-  Z-axis motor (2x)
-  Note each Z-axis motor has different cable length. The shorter one must be on the left side, longer on the right side.
-  Z-screw-cover (2x)
-  Remove the trapezoidal nuts from the motors. **DON'T THROW** them away, you will need them!
-  The **new kit units no longer have trapezoidal nuts on the motor rods**. They are included inside the motor kit box.
-  Screw the Z-screw covers onto both leadscrews.
-  Covers should be screwed fully to the motor, but not too tight! The motor must be able to spin freely!



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