

- The fan has two sides, one has a sticker. Make sure, this side is facing inside the extruder.
  - First, guide the fan cable as shown in the picture. Maintain this orientation.
  - Place the fan on the extruder and proceed in the following way:
    - Make sure the motor cable is fully inserted in the channel
    - The hotend fan cable must be guiding from the top left around the corner down.
    - Slide the fan close to the X-carriage and **GENTLY PUSH** the cable in using an Allen key. Before you push the fan all the way to the left, place the cable in the X-carriage channel.

