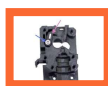
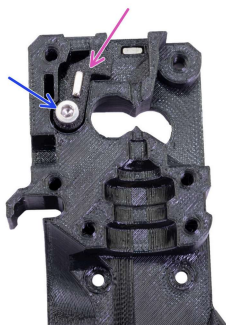











6. FS-lever assembly



-  Insert the FS-lever in the body.
-  Secure the part with a M3x18. Tighten it, but ensure the lever can move freely.
-  The M3x18 screw is secured into the plastic part without the nut.
-  **WARNING:** make sure the following procedure is done right, otherwise the **filament sensor won't work!!!**
-  Insert the bigger magnet (20x6x2) in the Extruder-body, it will stick out:
 -  **Incorrect setup:** magnets are attracting each other, thus the **lever is pulled to the left.**
 -  **Correct setup:** magnets are repelling each other, thus the **lever is pushed to the right.**



Next →

