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PRUSA RESEARCH
by JOSEF PRUSA

3D printers   **Materials**   **Parts & Accessories**   **Software**   **3D Models**   **Applications**   **Con**

49. Extruder preparation and mounting ⌄
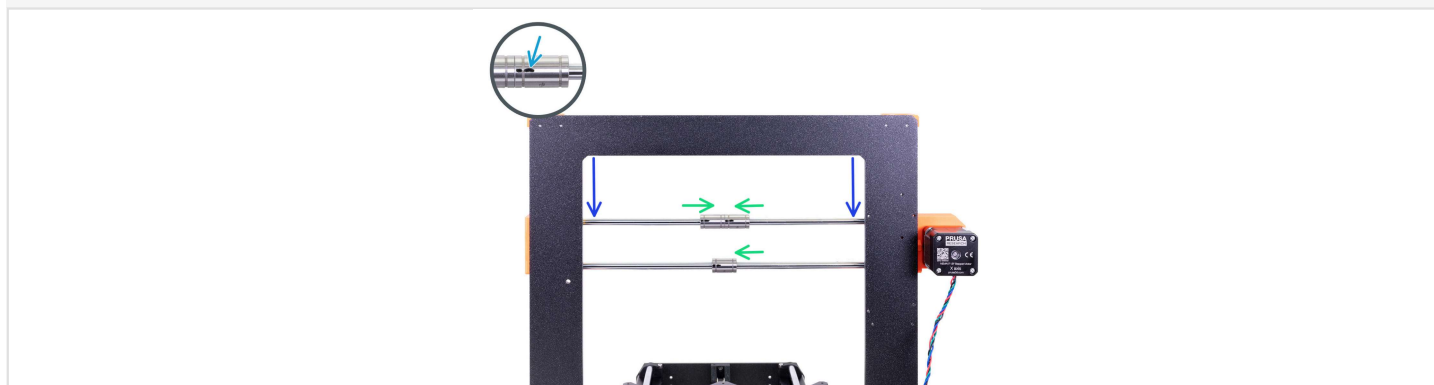
- 🟣 Insert the zip ties in the X-carriage like in the picture.

- 🔵 Lower the X-axis at about 1/3 from the top.

- 🟢 Turn the printer like in the picture with X-axis motor and shorter extrusions facing towards you. Align the bearings similarly to the picture. The exact position of the lower bearing doesn't matter for now.

- 🔵 Turn all three bearings so that the markings are facing you.

- 🟠 Place the extruder onto the bearings from the other side. Make sure the bearing openings in the X-carriage are facing towards you (together with the shorter extrusions on the frame) and the top bearings fit perfectly into the groove.

- ⚫ We will adjust the lower bearing later on.

- 🔴 Tighten and cut the zip ties.

◀◀   ◀   **Next ➡**   ▶▶