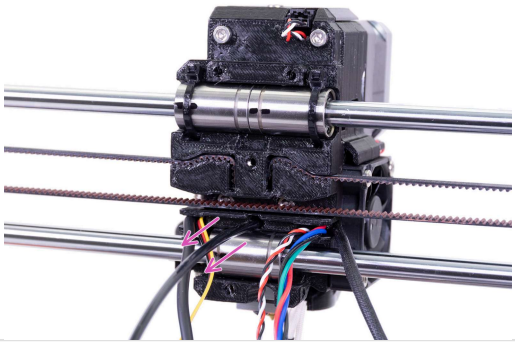
61. Nylon guide assembly



- **Locate the hole** for the NYLON filament just above the bottom bearing. **Refer to the picture to make sure it is the correct one**. Using the smallest Allen key, ensure there are no obstacles inside.
- Using the pliers **insert the NYLON filament with the pointed end into the slot**. Twist the filament while pushing it in. Hold the extruder with your other hand.

⚠ **BE EXTREMELY CAREFUL** as the pliers tend to slide and you can easily damage the wires!!!

- To check if the filament is seated properly, gently pull it with your hand. The X-axis should bend a little, but the filament must remain in the slot.
- If you have issues, try to adjust the tip on the filament.