

- Place the Y-carriage on a flat surface (table) with the bearings facing up.
- Push the Y-rod-holder on the rod. Align the front surface of the plastic part with the flat surface of the rod.
- Check the correct position of the Y-rod-holder. The screw hole must be facing up and on the "inner" side of the Y-carriage (see the picture).
- Repeat these steps for the remaining Y-rod-holders.

