

- FINAL CHECK! The fan is oriented with the cable facing up, then the cable goes through the upper channel all the way to the X-carriage. In the X-carriage don't forget to use both channels. Make sure the CABLE ISN'T PINCHED along the way!
- Use the three M3x16b screws to fix the fan in place. Don't over tighten them, you can break the fan's plastic casing. Also make sure the fan can rotate freely.
- (i) Note that the screws are "self-tapping" in the printed parts. There are no nuts.
- Leave the last hole empty, for now.

