

- Place the Z-axis-top-left part on the rods and align it with the frame.
- Ensure the holes in the printed part are fully aligned with the holes on the frame.
- Use two M3x10 screws to tighten the Z-axis-top-left part.
- **Don't use excessive strength during tightening.** In case of increased resistance, try to place the screws from the other side to "clean up" the hole. Then return to the front side.
- Repeat this step on the other side of the frame with Z-axis-top-right printed part.

