

### 3. Placing the Z-screw covers



#### For the following steps, please prepare:

Z-axis motor (2x)

ⓘ Note each Z-axis motor has different cable length. The shorter one must be on the left side, longer on the right side.

Z-screw-cover (2x)

Remove the trapezoidal nuts from the motors. **DON'T THROW** them away, you will need them!

⚠ The **new kit units no longer have trapezoidal nuts on the motor rods**. They are included inside the motor kit box.

Screw the Z-screw covers onto both leadscrews.

⚠ Covers should be screwed fully to the motor, but not too tight! The motor must be able to spin freely!



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