










## 43. Fan-shroud assembly (both fan versions) ▾



-  Insert M3nS nut in the Fan-shroud, all the way in.
-  Ensure correct alignment using the Allen key.
-  See the protrusion on the Fan-shroud and the groove in the extruder.
-  Slide the Fan-shroud into the extruder. Make sure that both protrusions on the Fan-shroud fit in the grooves on the extruder (see the picture).
-  **To mount the fan-shroud, select the appropriate version according to the type of hotend fan:**
  -  **Version A:** Secure it using the M3x20 screw. Don't overtighten the screw, you can break the plastic casing. Also make sure the fan can rotate freely.
  -  **Version B:** Secure it using the M3x22b screw. Don't overtighten the screw, you can break the plastic casing. Also make sure the fan can rotate freely.



Next →

