

CUSTOMERS SPECIAL REQUIREMENT (Cable Tape Products)

TRD 684 Issue D dated 01/07/2011

P1310 (SFR10/103) - Nexans France, Paillart & Lyon sites

Reason for Issue: Addition of Lyon site (account 105188). Addition of statement for packing of coils and maximum carton weight (following complaint 100579).

Replaces: TRD 684 issue C dated 18/10/2010 and TRD 686 issue A dated 10/06/2011.

REASON FOR TR:

Reason 1: CUSTOMER SPECIFICATION

Reason 2: JOINT FREE/COILS IN BAGS/CARTON LABELING

PRODUCTS AFFECTED:	P1310	SFR10/103
CUSTOMER ACCOUNTS:	105187 105188	Nexans France (Paillart) Nexans France (Lyon)

RELATED SPECIFICATIONS: FRPA0251 Ed 03

SPECIAL PROCESS REQUIREMENTS:

MANUFACTURE:

- All coils **must be JOINT FREE**
- Each **individual coil must have label applied** to the inside of the core stating the following:
 - Product Name (SFR10/103)
 - Supplier Name (Scapa)
 - Batch Number
 - Customers Order Number
- All coils to be packed in plastic bags
- Pack wrapped coils in cartons to fit the OD of the coils. No mixed sizes in cartons. Pack wrapped coils **flat in carton** and **insert air pillows in the corners of the carton** to minimise movement of coil during transportation.
- Do **NOT** pack coils into the carton on their side.
- Each **individual carton to weigh no more than 35kg**

MARKING AND LABELLING:

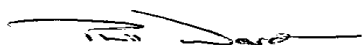
- **Carton Label** - additional: please ensure **customers order number** and **nett weight of the carton** are stated on the carton label
- **Pallet Marking** - please ensure **Gross Weight** of the pallet and **Nett weight** of the pallet are clearly marked.

RELEASE NOTE REQUIREMENT: Test report to be supplied.

INSPECTION TIME REQUIRED FOR RELEASE: 24 hours

Approval

Originated, approved & issued by:



Quality Assurance Officer
Scapa UK Limited