



Report 8D

Generated By: Terry O'Brien Generated On: 15 Aug 2011

I. COMPLAINT INFORMATION

Corrective actions

Origination Date	02 Jun 2011					
Sales Name	Dawn Baker	Sales Office	Dunstable			
Telephone		Fax Number				
Email	dawn.baker@scapa.com					
Customer Complaint Ref						
Customer Name	BDK Industrial Products Ltd					
SAP Customer Number	101378	Customer Order N°				
Customer Part Number						
1) Invoices And Items	s On Complaint					
(a) SAP Invoice Number	9100242657	Invoice Date	06 May 2011			
- Material	145571	Batch	193152/193			
	Material Description					
	A11T0 TP Clear 2mm x 19mm x 16.5m PE					
2) Problem Description						
Poor slitting						
Same problem as complaint 100153						
Actions Requested From The Customer						
Actions Requested From T						
Actions Requested From T Replacement 48 rolls from	he Customer					
	he Customer					
Replacement 48 rolls from	he Customer					
Replacement 48 rolls from	he Customer a different batch					

II. EVALUATION AND ACTION

Sample/photo Received	Yes						
Date							
Process Owner	Lyndsey Cadwallader						
Team Leader	prochford						
Is Complaint Valid?	Yes Return The Goods	Yes	Dispose The Goods	No			
Comments							
Andy to continue to check t	future orders.						
1) Analysis							
Same issue as complaint 1	00153.						
All corrective actions comp	leted as in complaint, 100153, latest order ins	pected and passed as good.					
Author	Andy Bufton	Date	08 Jun 2011				
2) Root Causes							
Operators not removing "ra	ats tails" & not giving consistent clean slit on ro	oll edges.					
Author	Paul Rochford	Date	06 Jun 2011				
3) Possible Solutions							
Operators briefed & shown	required quality.						
Randon checks to be made							
Future oerders to be inspec	cted.						
Author	Andy Bufton	Date	31 May 2011				
4) Implemented Perm Corrective Actions							
Operators briefed & shown	required quality.						
Randon checks to be made	e by supervisors.						
Future oerders to be inspected.							
Author	Andy Bufton	Date	31 May 2011				
Estimated Date		Implementation Date					
Validation Date		·					
validation Date							
5) Corrective Actions Validation							
Operators briefed & shown							
Randon checks to be made by supervisors.							
Future oerders to be inspec	ctea.						
Author	Andy Bufton	Date	31 May 2011				

6) Preventive Actions

Operators briefed & shown required quality.						
Randon checks to be made by supervisors.						
Future oerders to be inspec	cted.					
Author	Andy Bufton	Date	31 May 2011			
Estimated Date		Implementation Date				
Validation Date						
7) Review Of Documentation						
(a) MSR						
Reviewed?	No					
Reference		Date				
(b) Flow chart, control plan, work inspection instructions						
Reviewed?	No					
Reference		Date				
(c) FMEA						
Reviewed?	No					
Reference		Date				
(d) Customer specification						
Reviewed?	No					
Reference		Date				

8) Congratulate The Team