





Report 8D

Generated By: Serena Olmo Generated On: 21 Nov 2011

I. COMPLAINT INFORMATION

Origination Date	17 Oct 2011			
Sales Name	Lorenzo Frattini	Sales Office	Ghislarengo	
Telephone		Fax Number		
Email	Lorenzo.frattini@scapa.com			
Customer Complaint Ref				
Customer Name	Technologic Tapes, S.L.			
SAP Customer Number	113218	Customer Order N°		
Customer Part Number				
1) Invoices And Items On Complaint				
(a) SAP Invoice Number	9200304320	Invoice Date	05 Sep 2011	

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- Material	143439	Batch	
	Material Description		
	43240 550? 455mm x 25m Dura PE azul		
- Material	143439	Batch	0000568943
	Material Description		
	43240 550? 455mm x 25m Dura PE azul		
- Material	143439	Batch	0000590286
	Material Description		
	43240 550? 455mm x 25m Dura PE azul		

2) Problem Description

Batch numbers 2003796 / 1994464

On the logs there are scratches , on the front and on the back, where there is no adhesive

Actions	Requested	From	The	Customer

3) Containment Actions

II. EVALUATION AND ACTION Sample/photo Received Yes Date 02 Nov 2011 Process Owner Eberhard Sägewitz Team Leader esaegewitz Is Complaint Valid? Yes Return The Goods No Dispose The Goods Yes Comments 1) Analysis sample show the problem Eberhard Sägewitz 18 Nov 2011 Author Date 2) Root Causes touching adhesive tape on a part in the ofen Eberhard Sägewitz 18 Nov 2011 Author Date 3) Possible Solutions Author Date 4) Implemented Perm Corrective Actions checking the tape run flow through the ofen of the pagendarm machine. Author Eberhard Sägewitz Date 18 Nov 2011 Estimated Date 18 Nov 2011 18 Nov 2011 Implementation Date 18 Nov 2011 Validation Date 5) Corrective Actions Validation checking the tape run flow through the ofen of the pagendarm machine. Eberhard Sägewitz 18 Nov 2011 Author Date

6) Preventive Actions

Author Date

Estimated Date

Validation Date

(a) MSR				
Reviewed?	No			
Reference		Date		
(b) Flow chart, control plar	n, work inspection instructions			
Reviewed?	No			
Reference		Date		
(c) FMEA				
Reviewed?	No			
Reference		Date		
(d) Customer specification				
Reviewed?	No			
Reference		Date		

8) Congratulate The Team

7) Review Of Documentation