



# Report 8D

Generated By: Celine Mandon Generated On: 28 Jun 2011

### I. COMPLAINT INFORMATION

Origination Date	20 May 2011					
Sales Name		Sales Office				
Telephone		Fax Number				
Email						
Customer Complaint Ref						
Customer Name	SC Lear Corp. Romania SRL					
SAP Customer Number	109161	Customer Order N°				
Customer Part Number						
1) Invoices And Items On Complaint						
2) Problem Description						
Constant delivery problems since long time ago. Always on a limit to stop the production.						
Actions Requested From The Customer						
3) Containment Actions						

#### II. EVALUATION AND ACTION

Sample/photo Received	No						
Date							
Process Owner	Celine Mandon						
Team Leader	adavies						
Is Complaint Valid?	Yes	Return The Goods		Dispose The Goods			
Comments							
1) Analysis							
This complaint refers to 3139. Due to processing issues and higher than forecasted demand, we have been failing to meet requested delivery dates.							
Author	Andrew Davies		Date	21 Jun 2011			
2) Root Causes							
Quality concerns with cotton supply extending processing time.							
Capacity constraints on coa	-			04.10044			
Author	Andrew Davies		Date	21 Jun 2011			
3) Possible Solutions							
Improve quality of incoming cloth to resolve processing problems.  Increase coating capacity.							
Author	Andrew Davies		Date	21 Jun 2011			
4) Implemented Perm Corrective Actions							
Cotton supplier has been visited and is changing their method of finishing to improve consistancy of quality .  Addition coating capacity has been put in place.							
Author	Andrew Davies		Date	21 Jun 2011			
Estimated Date	21 Jun 2011		Implementation Date	21 Jun 2011			
Validation Date	05 Aug 2011						
5) Corrective Actions Validation							
Additional coating capacity in place.  Improved quality cloth delivery due late July.							
Author	Andrew Davies		Date	21 Jun 2011			

#### 6) Preventive Actions

Improve forecast to enable better responsiveness to increases in demand.						
Author	Andrew Davies	Date	21 Jun 2011			
Estimated Date	28 Jun 2011	Implementation Date	28 Jun 2011			
Validation Date	28 Jun 2011					
7) Review Of Documentation						
(a) MSR						
Reviewed?	No					
Reference		Date				
(b) Flow chart, control plan, work inspection instructions						
Reviewed?	No					
Reference		Date				
(c) FMEA						
Reviewed?	No					
Reference		Date				
(d) Customer specification						
Reviewed?	No					
Reference		Date				

## 8) Congratulate The Team