

# Report 8D

Generated By: Celine Mandon Generated On: 06 Oct 2011

## I. COMPLAINT INFORMATION

Origination Date	20 Sep 2011				
Sales Name	Thierry Derome	Sales Office	Mannheim		
Telephone	+49 (0)171 3729520	Fax Number	-		
Email	thierry.derome@scapa.com				
Customer Complaint Ref					
Customer Name	LEONI Wiring Systems Pitesti S.R.L.				
SAP Customer Number	136090	Customer Order N°			
Customer Part Number					
1) Invoices And Items	s On Complaint				
(a) SAP Invoice Number	9200304649	Invoice Date	08 Sep 2011		
- Material	125549	Batch	0000605636		
	Material Description				
	3510 Black 38mm x 10m Scapa Auto				
2) Problem Description					
Too tight, adhesive on the back on the roll					
Actions Requested From The Customer					
3) Containment Actions					

#### II. EVALUATION AND ACTION Sample/photo Received Yes Date 30 Sep 2011 Process Owner Stefano Roncarolo Team Leader sroncarolo Is Complaint Valid? Yes Return The Goods Dispose The Goods Comments 1) Analysis Too hight unwind force 04 Oct 2011 Author Stefano Roncarolo Date 2) Root Causes The support is too much fleecy and generates the hight unwind force after the coating. 04 Oct 2011 Author Stefano Roncarolo Date 3) Possible Solutions The support is too fleecy in some zone and after the coating generate too high unwind forrce on some rolls. We have a meeting with the supplier to avoid in the future the issue. Author Stefano Roncarolo Date 04 Oct 2011 4) Implemented Perm Corrective Actions The support is too fleecy in some zone and after the coating generate too high unwind forrce on some rolls. We have a meeting with the supplier to avoid in the future the issue. Author Stefano Roncarolo Date 03 Oct 2011 **Estimated Date** 03 Oct 2011 Implementation Date 04 Oct 2011 Validation Date

Date

5) Corrective Actions Validation

Author

## 6) Preventive Actions

We have a meeting with the supplier to avoid in the future the issue.					
The have a meeting with the capping to arou in the locate.					
Author	Stefano Roncarolo	Date	03 Oct 2011		
Estimated Date	03 Oct 2011	Implementation Date	04 Oct 2011		
Validation Date					
7) Review Of Documentation					
(a) MSR					
Reviewed?	No				
Reference		Date			
(b) Flow chart, control plan, work inspection instructions					
Reviewed?	No				
Reference		Date			
(c) FMEA					
Reviewed?	No				
Reference		Date			
(d) Customer specification					
Reviewed?	No				
Reference		Date			

# 8) Congratulate The Team