Go Live of Version Two of SAP Mii

SAP Mii software version two has gone live at Windsor & Renfrew in August and is going live at Inglewood in the first week of September.

Mii is short for Manufacturing Integration and Intelligence. It helps to improve the connection between the plant floor and the rest of the enterprise. Set up correctly it can ensure that all data that affects manufacturing is visible in real time – including information about orders, materials, equipment status, costs, and product quality.

The reaction from the people using the new version of Mii developed with Dell Perot has been extremely positive!

Santos Mendez at Windsor using xMii on the slitting work centre SL01.
Windsor was the first site to go live on the new version of Mii.
All major issues found during the Go Live were resolved before Renfrew went live.

Gordon Kubisheski at Renfrew using Mii on the slitting work centre SLT017.

This was the first work centre to Go Live at Renfrew site.

In the picture the bar code reader gun is the grey and yellow object on the table.

The operator work centre entry screen, with easy to use icons to move to other screens:

Welcome to the New Scapa Production Entry Application

Work Station: SL05 Logout **Operator:** Order Sea

MATERIAL NUMBER	DESCRIPTION	TARGET QTY		TO DATE	ORDER #	BATCH	STATUS	TIME REM	AVAIL CHK
155369	SP357E 60#/[A,A]/48GA 27IN X 540FT	2.00	PC	0.00	1948590	---	R	1.40	G
156456	RX743S 60#/[A,A]/48GA 6.8IN X 800FT	8.00	PC	0.00	1945755	---	R	1.03	G
70538	SP357E 60#/[A,A]/48GA LOG 27IN X 1620FT	8.00	PC	0.00	1945182	---	R	0.80	G
155082	UL0430 4MIL HDPE/[A] 54IN X 1050FT	7.00	PC	0.00	1942806	---	C	8.00	G

SETUP
RUN
DOWNTIME
INVENTORY
PROD INFO
DEFECT
LABELS

CLEAR PLACEHOLDER

RELEASE PRODUCTION ORDER

Welcome To Scapa
Operator Dashboard

Scapa

Please Select Production
Order To Begin Setup

The supervisor work centre screen, this has no Setup, Run and Downtime icons; bookings must be done by at the work centre only.

Welcome to the New Scapa Production Entry Applic

Work Station: CT02 - Coater2 Logout **Operator:** Order Sea

MATERIAL NUMBER	DESCRIPTION	TARGET QTY		TO DATE	ORDER #	BATCH	STATUS	TIME REM	AVAIL CHK
67812	815GR MASTER ROLL	1400.00	YD	1200.00	1942862	---	R	0.29	G
67817	617LP MASTER ROLL 55.5"	4324.32	YD	0.00	1938330	---	R	0.00	G
67757	574NS MASTER ROLL 55.25"	2000.00	YD	1950.00	1944835	---	R	2.06	G
66739	RX1230P FAB/[A]/PP/[R]/76# JUMBO 59.5"	4400.00	YD	0.00	1942047	---	C	4.17	G
71937	P1135A 5MIL/[A]/UNCOAT 1000D JUMBO 59.25"	1539.24	YD	0.00	1942856	---	C	4.85	G
66259	U754 53#/[A]/2MIL LN JUMBO 52.25"	21500.00	YD	0.00	1942434	---	C	11.77	G

INVENTORY
PROD INFO
DEFECT
LABELS

CLEAR PLACEHOLDER

RELEASE PRODUCTION ORDER

Welcome To Scapa
Operator Dashboard

Scapa

Please Select Production
Order To Begin Setup

The improved version of the system will improve product costing accuracy in North America. Mii captures actual times per production order in ways that the SAP system in Europe (without Mii) cannot.

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