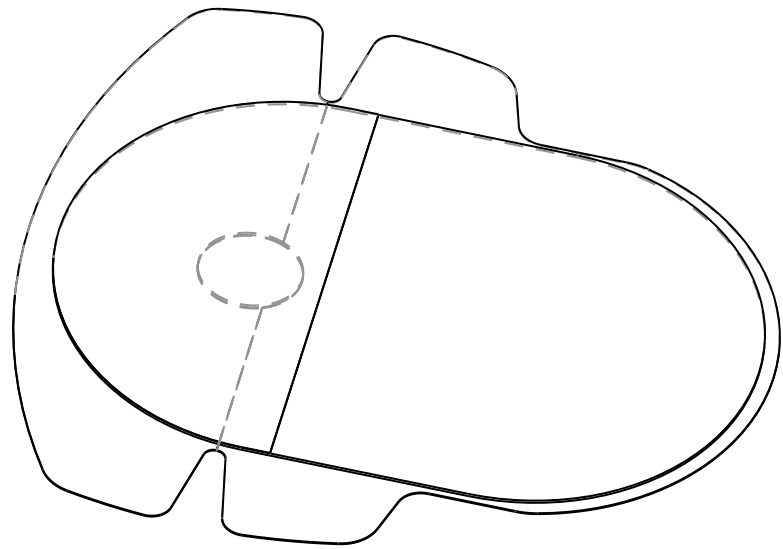
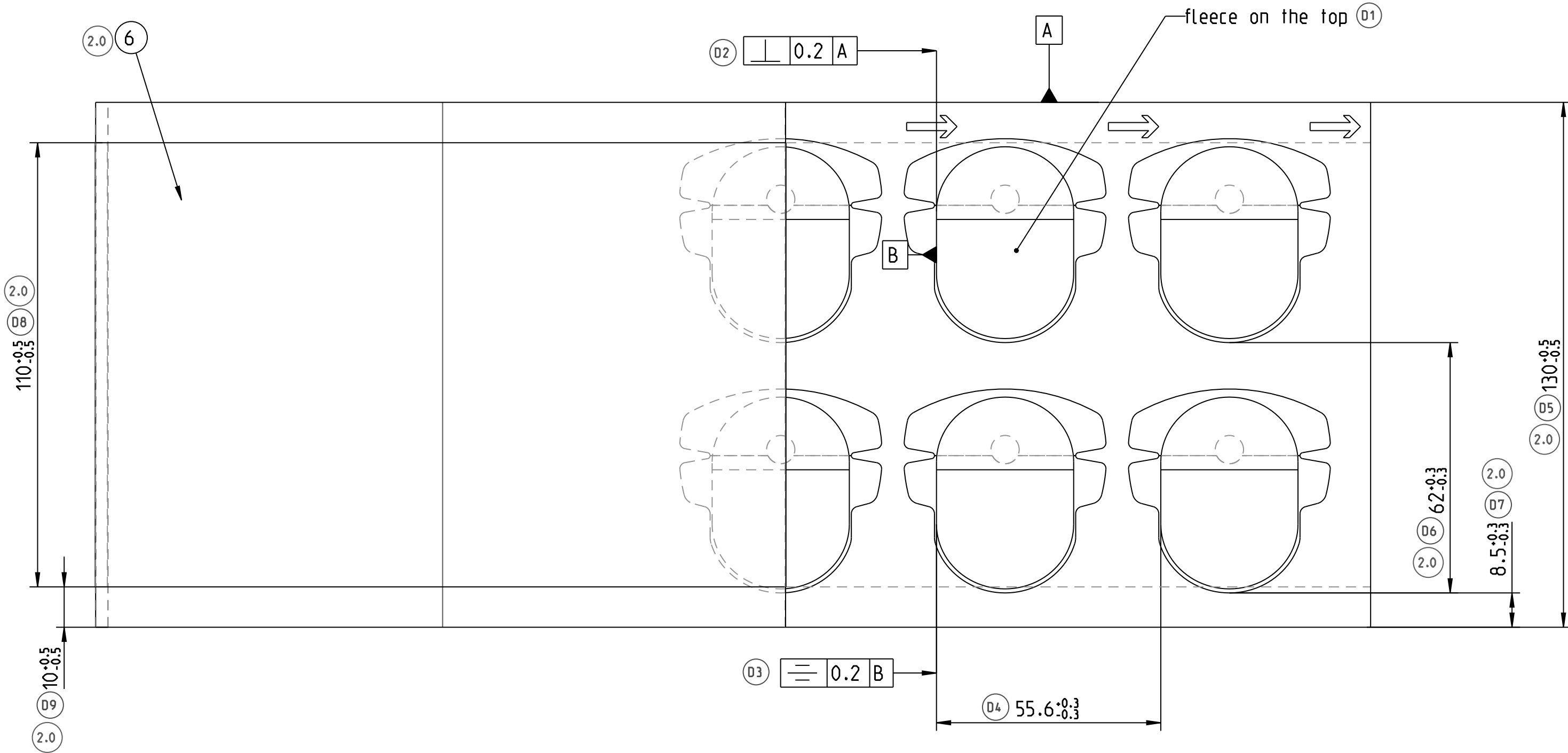
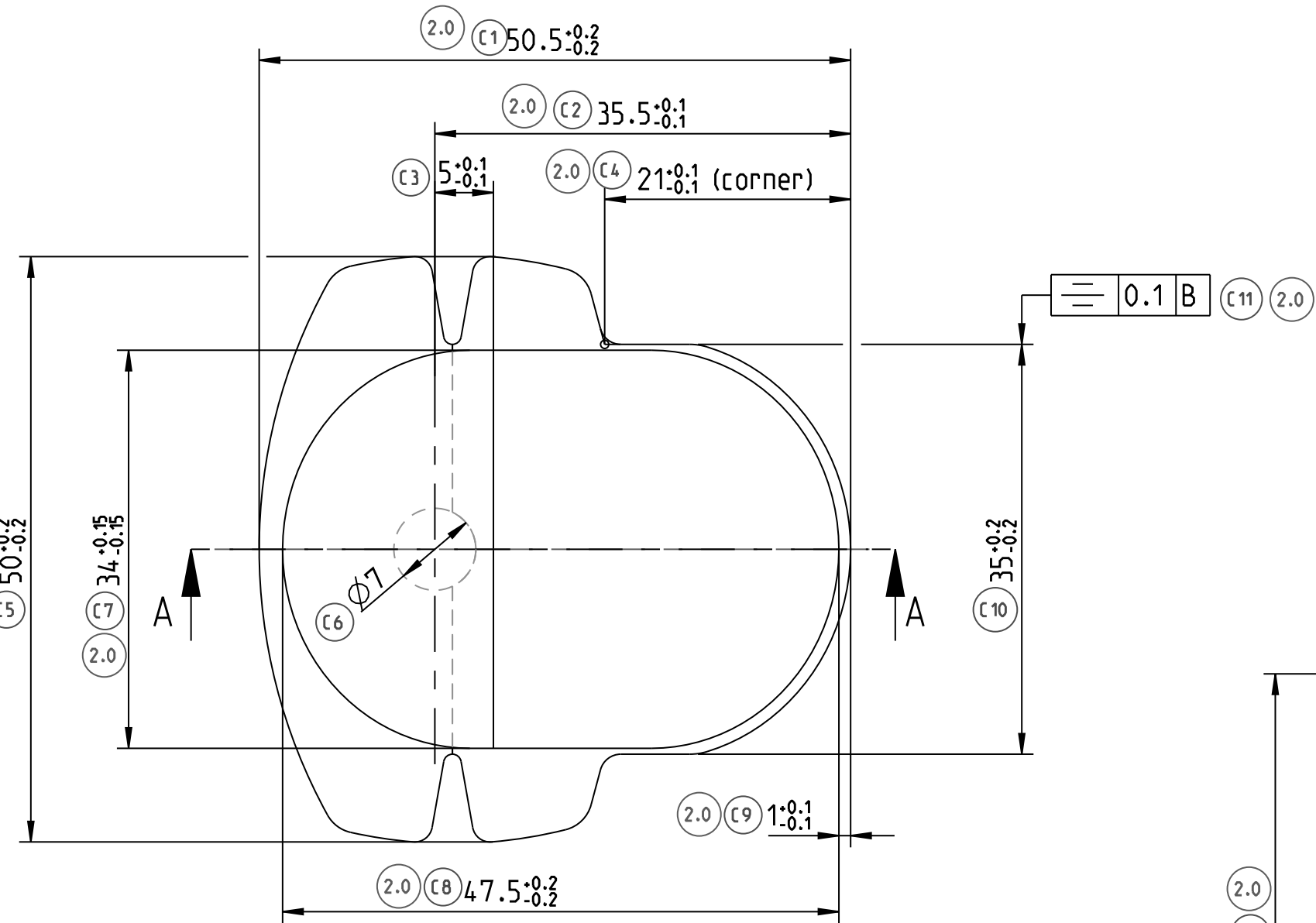
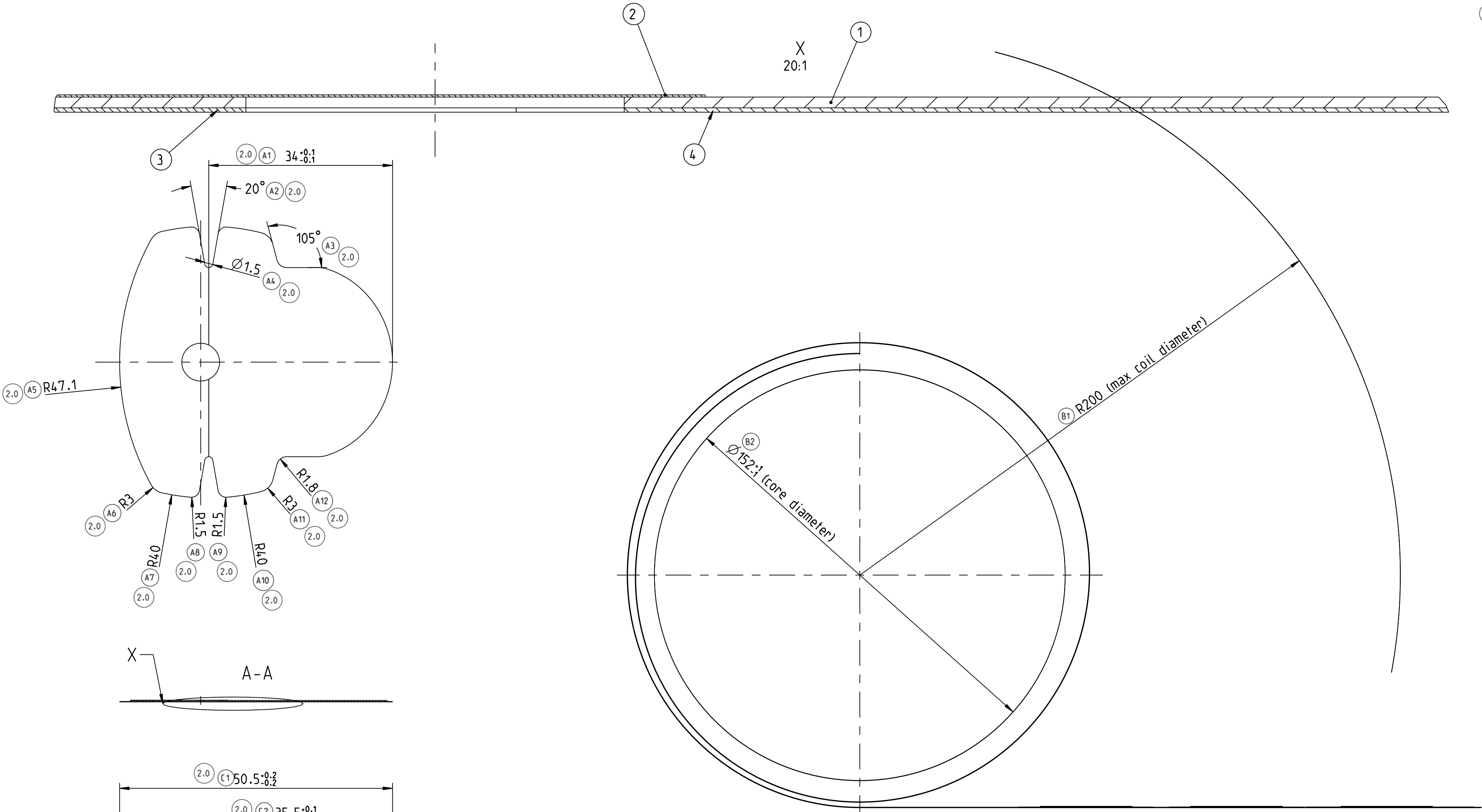


path and filename: 3-0352-1-003-00-P

The copying, reproduction and utilization of this document as well as the introduction of its contents to third parties without express authorization is prohibited. Drawings will be used solely for the purposes of design. Any other use is prohibited. The user is responsible for the correct use of the data and information provided.

Parts List for ASM Plaster							
6	1	interleaf protective layer	tbd	60g/m <sup>2</sup>	tbd	white	Scapa Europa
5	1	adhesive	acrylic 541	50g/m <sup>2</sup>	-	clear	Scapa Europa
4	1	liner	glassine release	95g/m <sup>2</sup>	82 µm	blue	Scapa Europa
3	1	liner	glassine release	95g/m <sup>2</sup>	82 µm	blue	Scapa Europa
2	1	PU-Film	Polyurethane	40g/m <sup>2</sup>	40 µm	clear	Scapa Europa
1	1	spunlace non-woven	PET	45g/m <sup>2</sup>	-	white	Scapa Europa
Pos.	Stk.	Description	Material	Weight:	Thickness:	Colour	Producer

DRAFT



Comment:

- ① 1. not dimensioned geometry defined 3D-dataset
- ② 2. verify correct execution of not dimensioned geometry
- ③ 3. UV resistant
- ④ 4. storage time 6 years
- ⑤ 5. material biocompatible regarding DIN EN ISO 10993

2.0	see change documentation ( see Index ?x)	06.08.2010	Hartinger	
1.0	start multiple-cavity mould	15.07.2010	Hartinger	
index:	change description:	date:	name:	check-:
functional dim. *	general tolerance linear dimension	scale:	1:1	formal: A1
IPC- dim. ( /cpk)	DIN 16901 -	material: (abbreviation)		unit
test dim. ( )	gen. tolerance angle. form. location	Material		mm
basic dim. ( )	ISO 2768 - mK			
reference dim. ( )				
	tolerancing: ISO 8015	colour: Farbe		
	surfaces: ISO 1302	description:		volume in cm <sup>3</sup> :
	edges: ISO 13715	Plaster ASM		0.000
	2010 date: name:	drawing number:	rev. index:	page: 1
	created: 15.July Hartinger	3-0352-1-003-00-P	1.2	1 pa.
	checked: 15.July Kloiber	project: Angled	customer: Roche	