

Guidelines for Scapa Dunstable Industrial BU **(includes Transportation, Consumer, Electronics) materials**

Notes for use with these guidelines:

IJFs are to be used for new Cat. B and Cat. C materials only when the 1st Customer Order is received.

For Capability / Price Indications / Quotations - cost simulations can be made with the Product Manager on Request

GNPI (Global New Product Initiation) should be used for alternative constructions, thicknesses, colours, adhesives and liners.

Dunstable is not able to offer shrink wrapping or blister packing.

Own label cores: origination costs are ~ £2,800 / ~ €3.300 / ~ USD 4,500.
The minimum quantity equates to ~ 25,000 rolls at 25mm wide. Use IJF for own label cores.

Standard Lengths are as per the Cat. A log list.

New information: an additional sheet includes all those Cat. C and D products (make to order) that are available as: non stock lines and non customer specific. In most cases the typical log MOQ is included. For volume flexibility and lead times, please enquire with Dunstable Supply Chain (Jason Hadfield) / Demand Planning (Neil Guest)

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PVC	Single sided foam products	
105735	3024 White Log 3.3mm x 1110mm x 9m	
105747	3099 Black Log 12mm x 1180mm x 6m	
105748	3099 Black Log 3mm x 1220mm x 25m	
105750	3099 Black Log 4.5mm x 1210mm x 15m	
105751	3099 Black Log 6mm x 1210mm x 12m	
105752	3099 Black Log 9mm x 1180mm x 8m	
105796	3124 White Log 4mm x 1110mm x 15m	
105800	3124 White Log 5mm x 1110mm x 12m	
105839	3154 White Log 3mm x 1220mm x 25m	
105840	3154 White Log 4.5mm x 1210mm x 15m	
105843	3154 White Log 6mm x 1210mm x 12m	
105915	3204 White Log 3mm x 1220mm x 25m	
105942	3209 Black Log 3mm x 1220mm x 25m	
105945	3209 Black Log 4.5mm x 1210mm x 15m	
105946	3209 Black Log 6mm x 1210mm x 12m	
105989	3239 Black Log 2.5mm x 1110mm x 30m	
106019	3257 Grey Log 1.5mm x 1220mm x 50m	
106021	3257 Grey Log 3mm x 1220mm x 25m	
106024	3257 Grey Log 4.5mm x 1210mm x 15m	
106026	3257 Grey Log 6mm x 1210mm x 12m	
106095	3259 Black Log 1.5mm x 1220mm x 50m	
106096	3259 Black Log 10.5mm x 1180mm x 7m	
106097	3259 Black Log 12mm x 1180mm x 6m	
106098	3259 Black Log 15mm x 1180mm x 5m	
106100	3259 Black Log 3mm x 1220mm x 25m	
106102	3259 Black Log 4.5mm x 1210mm x 15m	
106106	3259 Black Log 6mm x 1210mm x 12m	
106109	3259 Black Log 7.5mm x 1180mm x 10m	
106112	3259 Black Log 9mm x 1180mm x 8m	
106301	3492 Green Log 3mm x 1110mm x 25m	
151273	3492 Green Log 4.5mm x 1110mm x 20m	
106338	3507 Grey Log 0.8mm x 1220mm x 60m	
106339	3507 Grey Log 1.5mm x 1220mm x 50m	
106340	3507 Grey Log 2.5mm x 1220mm x 30m	
106341	3507 Grey Log 3mm x 1220mm x 25m	
106342	3507 Grey Log 4.5mm x 1210mm x 15m	
106343	3507 Grey Log 6mm x 1210mm x 12m	
106470	3509 Black Log 0.8mm x 1220mm x 80m	
106471	3509 Black Log 1.5mm x 1220mm x 50m	
106472	3509 Black Log 3mm x 1220mm x 25m	
106473	3509 Black Log 4.5mm x 1210mm x 15m	
106474	3509 Black Log 6mm x 1210mm x 12m	
106552	3594 White Log 3mm x 1220mm x 25m	
106553	3594 White Log 4.5mm x 1210mm x 15m	
PE		
108087	3824 White Log 1mm x 960mm x 60m Scapa	
108088	3824 White Log 2mm x 960mm x 40m Scapa	
128524	3824 White Log 3mm x 960mm x 25m Scapa	
108090	3824 White Log 4mm x 960mm x 20m Scapa	
108092	3824 White Log 6mm x 960mm x 12m Scapa	
108093	3829 Black Log 10mm x 960mm x 7m Scapa	
108094	3829 Black Log 2mm x 960mm x 40m Scapa	
128526	3829 Black Log 3mm x 960mm x 25m Scapa	
108096	3829 Black Log 4mm x 960mm x 20m Scapa	
108097	3829 Black Log 5mm x 960mm x 15m Scapa	MOQ: 8 logs.
108098	3829 Black Log 6mm x 960mm x 12m Scapa	
PVC	Double sided foam products	
106760	5164 White Log 0.8mm x 1200mm x 60m	
106761	5164 White Log 1.5mm x 1200mm x 40m	
106763	5164 White Log 3mm x 1200mm x 25m	
106765	5164 White Log 4.5mm x 1200mm x 15m	
106865	5169 Black Log 0.8mm x 1200mm x 60m	
106867	5169 Black Log 1.5mm x 1200mm x 40m	
106868	5169 Black Log 2mm x 1200mm x 30m	
106869	5169 Black Log 3mm x 1200mm x 25m	
106870	5169 Black Log 4.5mm x 1200mm x 15m	
106935	5179 Black Log 1.5mm x 1200mm x 40m	
106937	5179 Black Log 3mm x 1200mm x 25m	
106939	5179 Black Log 4.5mm x 1200mm x 15m	
106941	5179 Black Log 6.5mm x 1200mm x 10m	
PE		
156578	5004 White Log 3mm x 1200mm x 25m	
144024	5404 White Log 1mm x 1200mm x 60m AP	
145303	5404 White Log 2mm x 1200mm x 30m AP	
147392	5409 Black Log 1mm x 1200mm x 60m AP	
160737	5409 Black Log 2mm x 1200mm x 30m AP	
149974	5429 Black Log 1mm x 1200mm x 60m	5409 on polycoat release paper
144025	5434 White Log 1mm x 1200mm x 60m AP	
107053	5454 White Log 3mm x 1200mm x 25m	
107097	5464 White Log 1mm x 1200mm x 60m	
107098	5464 White Log 1mm x 1200mm x 60m BH	Blue HDPE liner. Strictly MOQ: 7 logs. Can revert to 1 with more sales
107102	5464 White Log 2mm x 1200mm x 30m	

107161	5469 Black Log 1mm x 1200mm x 60m	
139129	5499 Black Log 0.5mm x 1200mm x 50m	
139196	5499 Black Log 0.8mm x 1200mm x 50m	
107201	5474 White Log 1mm x 1200mm x 60m	
107205	5474 White Log 1mm x 1200mm x 60m BKS	Scapa logo branded paper liner
147793	5474 White Log 1.5mm x 1200mm x 40m	
107210	5474 White Log 2mm x 1200mm x 30m	
107322	5479 Black Log 1mm x 1200mm x 60m	
107342	5574 White Log 0.8mm x 1200mm x 60m	
107374	5589 Black Log 0.8mm x 1200mm x 60m	
PU		
107434	5669 Black Log 0.4mm x 1200mm x 60m	
107435	5669 Black Log 0.8mm x 1200mm x 60m	

AFT (acrylic foam tape) products		NEW! Promote products
168263	AS123K White Log 0.64mm x 500mm x 33m PR	New generation
168264	AS127K White Log 1.14mm x 500mm x 33m PR	New generation
168259	AS163M Grey Log 0.64mm x 500mm x 33m PR	New generation
168260	AS167M Grey Log 1.14mm x 500mm x 33m SPE	New generation
168261	AS1230 Grey Log 0.64mm x 500mm x 33m PE	New generation
162053	AS1250 Grey Log 0.8mm x 500mm x 33m PE	New generation
151270	AS1270 Grey Log 1.1mm x 500mm x 33m PE	New generation
168265	AS1270 White Log 1.14mm x 500mm x 33m PE	New generation
168262	AS12B0 Grey Log 1.5mm x 500mm x 20m PE	New generation
168231	AS1670 Grey Log 1.1mm x 500mm x 33m SPE	New generation
168368	AS163P Black Log 0.64mm x 500mm x 33m PE	New generation
168388	AS1B00 WhiteTCT Log 0.25mmx1000mmx50m PR	NEW! Thermal conductive
170764	AS1B60 White TCT Log 1mm x 475mm x 20m PR	NEW! Thermal conductive
159167	AS1100 Clear Log .25mm x 500mm x 33m PR	1st generation range
159162	AS1130 Clear Log .64mm x 500mm x 33m PE	1st generation range
159165	AS1130 TL Log .64mm x 500mm x 33m PE	1st generation range
159157	AS1139 White Log .64mm x 500mm x 33m PR	Available until Sept-13 - AS123K will replace
159163	AS1160 Clear Log 1mm x 500mm x 33m PE	1st generation range
150133	AS1160 Clear Log 1mm x 1000mm x 33m SPE	1st generation range
159166	AS1170 TL Log 1.1mm x 500mm x 33m PE	1st generation range
159164	AS11B0 Clear Log 1.5mm x 500mm x 20m PE	1st generation range
145152	AS11T0 Clear Log 2mm x 450mm x 16.5m PE	1st generation range
AFFT (acrylic foam film tape) products		NEW! Promote products
167923	AS70930 Black log 0.3mm x 1000mm x 50m P	
167924	AS75025 Black PET .25mm x 1000mm x 50m PR	
167925	AS71525 White TCT .25mm x 1000mm x 50m PR	NEW! Thermal conductive

Foam Rolls:

Slit from Category A Logs - Minimum width 5mm. Narrower must be trialled. Width increments are 1mm.

Lead Time - Despatch within 5 days for 1 log quantity or less

Products	Core mm	Carton label	Packaging	Widths mm	MOQ
Slit from Cat. A logs	76mm white plain plastic except 3829/3824 which have a cardboard Scapa branded core	Scapa	Stacked with interleaving in plain brown carton	Minimum width is 5mm. The maximum is the usable width of the log Note: we cannot generally slit rolls narrower than the material thickness (but slitting trials can be carried out for validation)	1 Carton 500mm high To calculate the carton quantity = 500mm <i>divided</i> by the required width

AFT and AFFT / TCT Rolls:

Products	Core mm	Carton label	Packaging	Widths mm	MOQ
Slit from Cat. A logs	76mm white plain plastic	Scapa	Stacked with interleaving in plain brown carton	Minimum width is 6mm. The maximum is the usable width of the log	1 carton at 80mm high (for widths up to 25mm). And 1 carton at 160mm high for widths greater than 25mm.

Foam bobbins(spools): (excludes AFT)

Some guidelines:

For foam tape bobbins our width capability is from 6mm to 32mm.

In general the foam tape must be at least twice as wide as its thickness - so for example 3mm thick x 6mm wide is possible. 3mm x 4mm wide is not.

For a foam spool enquiry > 6mm thick, please always refer to Dunstable Site / Product Management.

Scapa offers two bobbin core dimensions: either 76mm Inner Diameter (ID) or 153mm ID.

The standard core widths (also known as the 'traverse') are: 76mm x 500mm and 153mm x 180mm or 250mm. Other combinations are possible

The typical overall outer diameter of Scapa foam bobbins is ~400mm

It is important to ask potential customers the basic information about core size and get a reply.

Note: Scapa Dunstable can easily and accurately calculate the maximum length of a foam bobbin for you, as long as we have all foam and core dimensions

The cores have a siliconised cardboard surface allowing all the material to be utilized.

The 76mm ID core is plain. The 153mm ID core x 180mm wide is plain. The 153mm ID core x 250mm wide is Scapa branded

Note: there are only a small number of products in the standard foam range which cannot be supplied in bobbin (spool) format (**see ...Cat. B&C information sheet**)

Products	Thickness mm	Colour	Pads/ Die cuts	Plain available ?	Alternative liners for Double sided foams						Non Standard Colours	Non Standard Lengths	Non Standard Cores	Spool wound bobbins
					Scapa logo paper BKS	Blue HDPE (plastic) BH	Green plastic GPP	Blue Paper BLP	Yellow LDPE (plastic) YL	Amber Paper AP				
3024	3.3	White	Yes	Yes	Not Applicable						GNPI	IJF	38mm	IJF
3099	3; 4.5; 6; 9; 12.	Black	Yes	Yes							GNPI	IJF	38mm	IJF
3124	4; 5.	White	Yes	Yes							GNPI	IJF	38mm	Enquire
3154	3; 4.5; 6; 12.	White	Yes	Yes							GNPI	IJF	38mm	IJF
3204	3;	White	Yes	Yes							GNPI	IJF	38mm	IJF
3209	3; 4.5; 6.	Black	Yes	Yes							GNPI	IJF	38mm	IJF
3239	2.5.	Black	Yes	Yes							GNPI	IJF	38mm	IJF
3257	1.5; 3; 4.5; 6.	Grey	Yes	Yes							GNPI	IJF	38mm	IJF
3259	1.5; 3; 4.5; 6; 7.5; 9; 10.5; 12; 15.	Black	Yes	Yes							GNPI	IJF	38mm	IJF
3492	3; 4.5. 0.8; 1.5;	Green	Yes	Yes							GNPI	IJF	38mm	No
3507	2.5; 3; 4.5; 6	Grey	Yes	Yes							GNPI	IJF	38mm	IJF
3509	0.8; 1.5; 3; 4.5; 6. (Note: 0.8mm is 80M)	Black	Yes	Yes							GNPI	IJF	38mm	IJF
3594	3; 4.5.	White	Yes	Yes							GNPI	IJF	38mm	IJF
3824	1; 2; 3; 4; 6.	White	Yes	No							Enquire	IJF	No	No
3829	2; 3; 4; 5; 6; 10.	Black	Yes	No							Enquire	IJF	No	No
5164	0.8; 1.5; 3; 4.5.	White	Yes	Yes	No	Yes	Yes	No	No	No	GNPI	IJF	38mm	IJF
5169	0.8; 1.5; 2; 3; 4.5.	Black	Yes	Yes	No	Yes	Yes	No	No	No	GNPI	IJF	38mm	IJF
5179	1.5; 3; 4.5; 6.5.	Black	Yes	Yes	No	Yes	Yes	No	No	No	GNPI	IJF	38mm	IJF
5004	3	White	Yes	Yes	No	Yes	Yes	No	No	No	GNPI	IJF	38mm	IJF
5404	1; 2	White	Yes	Yes	No	Yes	Yes	No	No	Yes	GNPI	IJF	38mm	IJF
5409	1; 2	Black	Yes	Yes	No	Yes	Yes	No	No	Yes	GNPI	IJF	38mm	IJF
5434	1	White	Yes	Yes	No	Yes	Yes	No	No	Yes	GNPI	IJF	38mm	IJF
5454	3	White	Yes	Yes	Yes	Yes	Yes	No	No	No	GNPI	IJF	38mm	IJF
5464	1; 2	White	Yes	Yes	Can wind in	Yes	Yes	Yes	No	No	GNPI	IJF	38mm	IJF
5469	1	Black	Yes	Yes	No	Yes	Yes	Yes	No	No	GNPI	IJF	38mm	IJF
5474	1; 1.5; 2	White	Yes	Yes	Yes	Yes	Yes	No	No	Possible - enquire	GNPI	IJF	38mm	IJF
5479	1	Black	Yes	Yes	Yes	Yes	Yes	No	No	Possible - enquire	GNPI	IJF	38mm	IJF
5499	0.5; 0.8	Black	Yes	Yes	No	Yes	Yes	No	No	No	GNPI	IJF	38mm	IJF
5574	0.8	White	Yes	Yes	Yes	Yes	Yes	No	No	No	GNPI	IJF	38mm	IJF
5589	0.8	Black	Yes	Yes	No	Yes	Yes	No	Yes	No	GNPI	IJF	38mm	IJF
5669	0.4; 0.8	Black	Yes	Yes	No	Yes	Yes	No	Yes	No	GNPI	IJF	38mm	IJF

Make to order Cat. C and D

Material	Material description	Comments July 2013
PVC	Single sided foam products	Lead times: in general all these products are 4-5 weeks
131950	3009 Black Log 6mm x 1110mm x 12m	3209 with removable PET liner. MOQ 90 logs
140857	# 3097 Grey Log 3mm x 1220mm x 25m	Grey version of 3099. Typical MOQ 63 logs.
140858	# 3097 Grey Log 4.5mm x 1210mm x 15m	Grey version of 3099. Typical MOQ 72 logs.
140859	3097 Grey Log 6mm x 1210mm x 12m	Grey version of 3099. Typical MOQ 90 logs.
140880	# 3097 Grey Log 9mm x 1180mm x 8m	Grey version of 3099. Typical MOQ 63 logs.
140881	# 3097 Grey Log 12mm x 1180mm x 6m	Grey version of 3099. Typical MOQ 81 logs.
150843	# 3099 Black Log 7.5mm x 1180mm x 10m	Typical MOQ 54 logs
150844	# 3099 Black Log 10mm x 1180mm x 10m	Typical MOQ 54 logs
150924	9763 (3099) Black Log 15mm x 1180mm x 6m	Typical MOQ 90 logs
105824	3127 Grey Log 3mm x 1110mm x 25m C/B	Grey version of 3124. Typical MOQ 90 logs
123999	3127 Grey Log 4mm x 1110mm x 15m C/B	Grey version of 3124. Typical MOQ 85 logs
105825	3128 Brown Log 4mm x 1110mm x 15m	Brown version of 3124. Typical MOQ 90 logs
167952	# 3129 Black Log 3mm x 960mm x 25m	Black version of 3124. Typical MOQ 100 logs.
105422	3129 Black Log 5mm x 1110mm x 12m	Black version of 3124. Typical MOQ 90 logs.
105838	3154 White Log 12mm x 1180mm x 6m	Typical MOQ 81 logs
148810	3204 White Log 1.5mm x 1220mm x 50m	Typical MOQ: 72 logs
105916	3204 White Log 4.5mm x 1210mm x 15m	Typical MOQ: 80 logs
105917	3204 White Log 6mm x 1210mm x 12m	Typical MOQ: 90 logs
131939	# 3224 White Log 4.5mm x 1110mm x 15m	3204 on fixed PET backing. MOQ 80 logs
105442	# 3279 Black Log 7.5mm x 1100mm x 7.5m P/L	High temperature version of 3259. MOQ: enquire
106294	# 3308 Brown Log 3mm x 1220mm x 25m	Light brown foam. MOQ 50 logs.
109460	# 3589 Black Log 3mm x 1110mm x 30m FR pes	Black version of 3594 on fixed PET backing. Typical MOQ: 40 logs
147625	3599 Black Log 3mm x 1220mm x 25m	Black version of 3594. MOQ: 40 logs
151035	9762 White Log 1.5mm x 1200mm x 50m Cork	Development product - white foam laminated to cork. MOQ: 72 logs.
146892	9646 (3539) Black Log 1mm x 1180mm x 100m	3509 with fixed PET liner. Typical MOQ: 10 logs

Make to order Cat. C and D cont'd...

Double sided foam products

125539	2152 Black Log 1mm x 1040mm x 50m Scapa	MOQ 20 logs. Not stock line. Long lead time. Promote 5409 or 5469.
166947	9869 (5169) Black Log 6mmx1200mmx15m BH	NEW! 6mm thick 5169. Typical MOQ 77 logs.
162310	9869 (5169) Black Log 6mm x 1200mm x 10m	NEW! 6mm thick 5169. Typical MOQ 100 logs.
107046	5414 White Log 1mm x 1200mm x 60m	Make to order (Cat C). MOQ 14 logs
1xxxxx	5499 Black Log 0.64mm x 1200mm x 60M	Thickness intended for the PV Solar market. MOQ: enquire
150294	5599 Black Log 0.5mmx1200mmx100m	NEW! Tough, high density thin, PE; Automotive grade acrylic adhesive. MOQ: 8 logs

Other AFT products

170105	AS1120 Clear Log 0.5mm x 1000mm x 33m PE	MOQ 30 logs.
170106	AS1150 Clear Log 0.8mm x 1000mm x 33m PE	MOQ 15 logs.
159300	AS1160 Clear Log 1mm x 1000mm x 33m P	Plain paper liner. Typical MOQ 16 logs.

Please note: the above is just a selection of non stock line AFT products and materials. A variety of thickness : liner : colour : width : options are available on request.

The standard MOQ for make to order AFT products varies from 600 - 1,200 square metres.

Flexibility is sometimes possible. Please enquire.