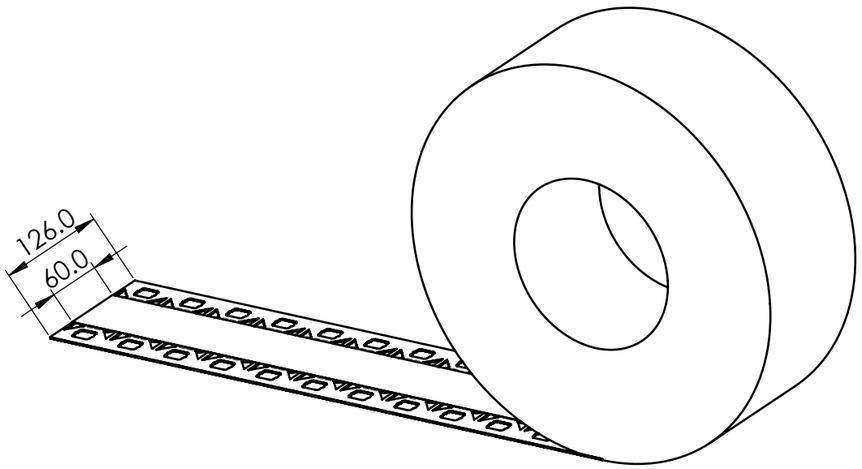

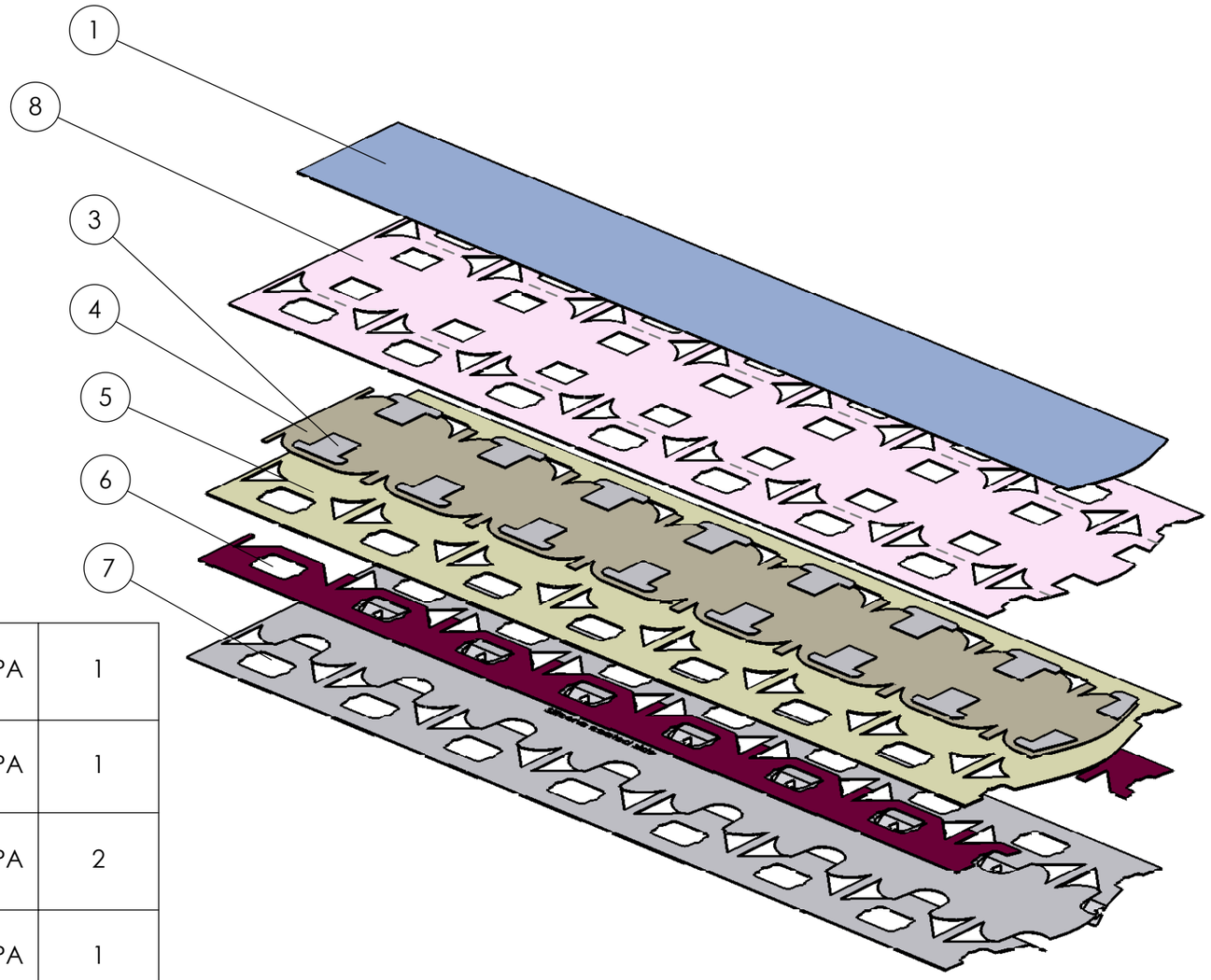

ITEM NO.	TP No.	PART NAME	MATERIAL	MFG. CAT No.	VENDOR	QTY / Pattern repeat
8		Protective release liner	70-120 mic' polycoated white liner treated on both sides with easy release silicone	90gsm DS white	SCAPA	1
7	86-605	Release liner	Silicone coated 75 mic' white PET	SPT75/1 white by Cotek	SCAPA	1
6		Anchor transfer adhesive	hypoallergenic pressure sensitive acrylic adhesive	RX1348U	SCAPA	2
5		Dry carrier	Soft, Conformable and flexible PS nonwoven	Tan meltblown nonwoven (RX1195)	SCAPA	1
4		Lid transfer adhesive strap	hypoallergenic pressure sensitive acrylic adhesive	RX1348U	SCAPA	1
3	86-009	Stiffener	0.1mm transparent PET film SC with medical PSA	Enviromex PW1W2 by PSG + RX1311U by Scapa	SCAPA	12
2	/	/	/	/	/	/
1	86-003	Masking liner	70-120 mic' polycoated white liner treated on both sides with easy release silicone	90gsm DS white	SCAPA	1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.

GENERAL TOLERANCES ARE:

DECIMALS ±0.3 ANGLES ± 1°

MATERIAL:

PROJECT SA MD Patch

APPROVALS		DATE	SIGN
DRAWN	Yossi B.	11/10/10	
DESIGNED	Yossi B.	11/10/10	
CHECKED	Giora A.	11/10/10	

Third Angle Projection | Do not Scale Drawing

SCALE 1:1 | SHEET 1 OF 2

TransPharma

TITLE
SA MicroDerm patch Roll
W/ feeding patterns and W/O pads

SIZE A3 | DWG. NO. Sketch | REV. 01

265.9
Pattern repeats along web

Perforation line
cuts up to Item 7 (Typ)

□13 $^{0}_{-0.3}$ Typ
Cutting item 8

16.1 Typ

15.1 Typ

Cutting thru all
layers (Typ)

A

70.5

36.2

0

DATUM

21.3

60±2

126±1

0 6.5 45 51.5 90 96.5 135 141.5 180 186.5 225 231.5

3

1

SECTION A-A
SCALE 1 : 1

30°±10°
Typ

□13 $^{0}_{-0.3}$

DETAIL A
SCALE 2.5 : 1
Typ

Notes:

1. See BOM on page 1
2. The non specified dimensions will be done according to the Patch assy sheet CAD file.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM.	PROJECT	SA MD Patch		
GENERAL TOLERANCES ARE:	APPROVALS		DATE	SIGN
DECIMALS ±0.3 ANGLES ± 1°	DRAWN	Yossi B.	11/10/10	
	DESIGNED	Yossi B.	11/10/10	
MATERIAL:	CHECKED	Giora A.	11/10/10	
	Third Angle Projection		Do not Scale Drawing	
	SCALE 1:1		SHEET 2 OF 2	

TransPharma

TITLE
SA MicroDerm patch Roll
W/ feeding patterns and W/O pads

SIZE	DWG. NO.	REV.
A3	Sketch	01