



## Report 8D

Generated By: Roy Shawdale Generated On: 13 Jun 2011

## I. COMPLAINT INFORMATION

Origination Date	19 May 2011						
Sales Name	Thomas Drews	Sales Office	Mannheim				
Telephone		Fax Number					
Email	thomas.drews@scapa.com						
Customer Complaint Ref							
Customer Name	Stokvis Danmark A/S						
SAP Customer Number	100091	Customer Order N°					
Customer Part Number							
1) Invoices And Items On Complaint							
(a) SAP Invoice Number	9100241749	Invoice Date	14 Apr 2011				
- Material	139305	Batch					
	Material Description						
	Y968 Laminat 1280mm x 100m Stokvis 0V						
2) Problem Description							
Customer alleges that we have supplied a roll of 139305 ( Y968 ) with creases as shown in the attached pictures. This roll							
cannot be used by the end user Struerrs. Can we please investigate?							
Actions Requested From The Customer							
3) Containment Actions							

## II. EVALUATION AND ACTION

Sample/photo Received	Yes							
Date	07 Jun 2011							
Process Owner	Eberhard Sägewitz							
Team Leader								
Is Complaint Valid?	No	Return The Goods		No	D	ispose The Goods	Yes	
Comments								
According to our analysis, the defect was already in the raw material. Typical wrinkles coming from our line show a different patter, they are not so sharp and go through the full width of the web and not only partially.  The raw material is supplied to us from the customer, therefore I'd suggest to close this complaint, otherwise we'd have to raise a supplier complaint to customer.  Nevertheless, the operators have been informed about the defect and we'll try to capture the winkles before we send them out								
next time.								
1) Analysis								
wrinkles in the material								
Author	Andreas Berginger		D	ate		10 Jun 2011		
2) Root Causes								
Author			D	ate				
3) Possible Solutions								
Author			D	ate				
4) Implemented Perm Corrective Actions								
Author			D	ate				
Estimated Date			Ir	mplementation Date				
Validation Date								
5) Corrective Actions Validation								
Author			D	ate				

## 6) Preventive Actions

Author		Date				
Estimated Date		Implementation Date				
Validation Date						
Validation Date						
7) Review Of Docum	entation					
•						
(a) MSR						
	No					
Reviewed?	No					
Reference		Date				
receive		Bate				
(b) Flow chart, control plan	n, work inspection instructions					
Reviewed?	No					
Reference		Date				
Releielice		Date				
(c) FMEA						
Reviewed?	No					
Reference		Date				
(d) Customer and differentian						
(d) Customer specification						
Reviewed?	No					
Reference		Date				

8) Congratulate The Team