



IJF Number: 15419

Initiator: Christine Hulme

Created Date: 15/11/2010

Summary of Completed IJF - Initiation (1/2)

Customer Details

Existing Customer Yes Customer SAP No 133274

Customer Name Dittrich & Co GmbH

Customer Country Germany

Contact Details

Contact Name Mr Andreas Muschak

Contact Position Contact Telephone

Sales Representative Daniel Eng

Material Group M5175 Business Unit Medical

Reason For IJF order

Product Owner

Description M5175 122mm x 78mm with narrow edge leading, running one across.

Barcelona Mannheim View Requested no

Word Quote Requested No



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Summary of Completed IJF - Initiation (2/2)

Site Specifics Dunstable

| | | | |
|--------|----|-----------|-----|
| Bobbin | no | Core Size | N/A |
|--------|----|-----------|-----|

Site Specific Information

| | | | |
|-------|--------|--------|-------|
| Width | 122 mm | Length | 78 mm |
|-------|--------|--------|-------|

| | | | |
|-----------|----|--------|--|
| Thickness | mm | Colour | |
|-----------|----|--------|--|

| | |
|-------|--|
| Liner | |
|-------|--|

| | |
|--------------|----|
| Double Sided | no |
|--------------|----|

| | |
|------------|--|
| Tolerances | |
|------------|--|

| | |
|-----------------|--|
| Format Comments | |
|-----------------|--|

| | |
|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Comments | Laminate 72gsm single sided paper on top of 5175 material. 2 oval shapes outer 57.5 inner 41.1. 2mm gap between 2.4mm to edge. Butterfly fold in release paper (50mm)13mm either side. DRAWING AS PER PART SP0319. UOM each? |
|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

| | | | |
|------|----------|-------------|----------------|
| Core | Standard | Selling UOM | Other(specify) |
|------|----------|-------------|----------------|

Potential Business

| | |
|--------------------------------|--|
| Annual Quantity In Selling UOM | |
|--------------------------------|--|

| | |
|-----------------------------------|------|
| 1st Order Quantity In Sellung UOM | 1000 |
|-----------------------------------|------|

| | |
|--------------|--|
| Target Price | |
|--------------|--|

| | |
|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Comments | Laminate 72gsm single sided paper on top of 5175 material. 2 oval shapes outer 57.5 inner 41.1. 2mm gap between 2.4mm to edge. Butterfly fold in release paper (50mm)13mm either side. DRAWING AS PER PART SP0319. UOM each? |
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Summary of Completed IJF - Production

Testing

Testing Required no

Comments

Product Information

Viable yes Minimum Order Quantity 25,000

Tools Required yes Suggested Costed Lot Size 25,000

Comments One tool on order and one tool in stock

Packaging Details

Special Packaging Required?

Comments

Carton/Pallet Details

Carton Quantity Cartons Per Layer

Pallet Quantity Layers Per Pallet

Specific Carton

Extra Carton Specifications

Pallet Specifications

Barcode Details

Barcode Type Barcode

Labeling Details

Labeling Specification

Labeling Comments

Production Details

Routing Med 008

Setup Time

240 mins

Quantity Per Hour

1600

Input Material Required

M5175 roll at 100mm x 200m
24934 lath slit at 115mm x 274m
55513 roll at 110mm x 1m
55473 slit at 50mm x 1m
WTC 100/128/1up
A052-0777 allow 1 core per 1000 pieces

Med Pack
2000 per hour
Packed 50 per RBGS-2080
15 bags per A081-0753
A089-0760 5 per carton

Special Instructions

M5175 roll 161430 to be used for inital trial
however for long term bespoke roll of M5175 100mm will be required

New Item To Be Purchased

yes



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Summary of Completed IJF - Data Administration

Details

| | | | |
|--------------------|----------------------------------------------------|---------------------|----|
| DA SAP part Number | 165075 | | |
| Costed Lot Size | 750 | Unit Of Measurement | PC |
| WIP Part Numbers | 73943 CLS 1562 73941 CLS 1925 73942 CLS 1200 | | |
| moq | 1500 | | |
| Commodity Code | 391990 00 | | |

Other Details

| | |
|----------|--|
| Comments | |
|----------|--|

Summary of Completed IJF - Purchasing

SAP Part Number

| | |
|---------------|--------|
| PU SAP Number | 160323 |
|---------------|--------|

Details

| | | | |
|-----------------------------|------|--------------------------|-----------|
| Description | | Country Of Origin | |
| Moq | 1500 | Commodity Code | 391990 00 |
| Commodity Country Of Origin | | Lead Time | |
| Price | | Freight Duty Information | |
| Comments | | | |



IJF Number: 15419

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Summary of Completed IJF - Finance

SMC Details

| | | | |
|-----------|--------|---------------------|-----|
| SMC Price | 248.41 | SMC Currency | GBP |
| Per Unit | 750 | Unit Of Measurement | PC |

Interco Details

| | | | |
|---------------|--------|---------------------|-----|
| Interco Price | 469.38 | Interco Currency | GBP |
| Per Unit | 1000 | Unit Of Measurement | PC |

Other Details

| | | | |
|-----------------|-----|---------------------|----|
| Costed Lot Size | 750 | Unit Of Measurement | PC |
|-----------------|-----|---------------------|----|

Comments



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Summary of Completed IJF - Commercial Planning

Is IJF Completed

Accepted/Rejected? accepted

Comments



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Created Date: 15/11/2010

Summary of Completed IJF - Log

| | | | |
|---------|----------------------------------------------------------------------------------------------------------------------------------------------------|--------|----------------------------------------------|
| Name | Christine Hulme | Date | 15/11/2010 |
| Time | 16:13.25 | Action | IJF Added |
| Name | Christine Hulme | Date | 15/11/2010 |
| Time | 16:13.25 | Action | Sent to Commercial Planning (Jason Hadfield) |
| Name | Christine Hulme | Date | 15/11/2010 |
| Time | 16:29.24 | Action | IJF Report Updated |
| Name | Jason Hadfield | Date | 16/11/2010 |
| Time | 10:04.47 | Action | Commercial Planning Report Updated |
| Comment | <p>Hi Kev,</p> <p>Christine is after this one fairly urgently so anything you can do would be greatly appreciated.</p> <p>Thanks,</p> <p>Jason</p> | | |
| Name | Jason Hadfield | Date | 16/11/2010 |
| Time | 10:04.47 | Action | Sent To Production (Kevin Ash) |
| Comment | <p>Hi Kev,</p> <p>Christine is after this one fairly urgently so anything you can do would be greatly appreciated.</p> <p>Thanks,</p> <p>Jason</p> | | |
| Name | Jason Hadfield | Date | 16/11/2010 |
| Time | 10:37.35 | Action | Delegate to - Paul Lawrence |

| | | | |
|---------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|------------------------------------|
| Name | Paul Lawrence | Date | 18/11/2010 |
| Time | 13:53.04 | Action | Takeover Ownership |
| Name | Paul Lawrence | Date | 18/11/2010 |
| Time | 14:20.32 | Action | Production report completed |
| Comment | Andrew please set up 100mm roll of M5175 Paul for first trial use 161430, please call the setup item to be called m5175 earcoup 122mm x 78mm | | |
| Name | Paul Lawrence | Date | 18/11/2010 |
| Time | 14:20.32 | Action | Sent To Purchasing (Andrew Young) |
| Comment | Andrew please set up 100mm roll of M5175 Paul for first trial use 161430, please call the setup item to be called m5175 earcoup 122mm x 78mm | | |
| Name | Andrew Young | Date | 18/11/2010 |
| Time | 14:33.58 | Action | Delegate to - Yves Malmenaide |
| Comment | Yves, we need a roll of M5175 DS PE Film 75μ 100mm x 250m to be set up for this IJF please. Specialist Conversion Department have a trial order for die-cut parts. We will make the trial from item 161430 , but for future orders, we need 100mm width. Tanks! | | |
| Name | Andrew Young | Date | 19/11/2010 |
| Time | 12:47.43 | Action | Takeover Ownership |
| Name | Andrew Young | Date | 23/11/2010 |
| Time | 09:55.27 | Action | Purchasing report completed |
| Name | Andrew Young | Date | 23/11/2010 |
| Time | 09:55.27 | Action | Sent To Production (Paul Lawrence) |
| Name | Paul Lawrence | Date | 23/11/2010 |
| Time | 10:41.07 | Action | Takeover Ownership |
| Name | Christine Hulme | Date | 08/12/2010 |
| Time | 13:33.05 | Action | Reminder Sent To - Paul Lawrence |

| | | | |
|------|----------------|--------|----------------------------------------------|
| Name | Paul Lawrence | Date | 08/12/2010 |
| Time | 13:54.40 | Action | Takeover Ownership |
| Name | Paul Lawrence | Date | 09/12/2010 |
| Time | 10:21.36 | Action | Takeover Ownership |
| Name | Paul Lawrence | Date | 09/12/2010 |
| Time | 11:28.23 | Action | Takeover Ownership |
| Name | Paul Lawrence | Date | 09/12/2010 |
| Time | 11:31.37 | Action | Takeover Ownership |
| Name | Paul Lawrence | Date | 09/12/2010 |
| Time | 13:21.28 | Action | Production report updated |
| Name | Paul Wilson | Date | 10/12/2010 |
| Time | 13:02.51 | Action | Data Administration Report Completed |
| Name | Paul Wilson | Date | 10/12/2010 |
| Time | 13:02.52 | Action | Sent To Finance (Pinal Patel) |
| Name | Marie Jamieson | Date | 16/12/2010 |
| Time | 13:40.36 | Action | Takeover Ownership |
| Name | Pinal Patel | Date | 16/12/2010 |
| Time | 14:01.34 | Action | Takeover Ownership |
| Name | Pinal Patel | Date | 16/12/2010 |
| Time | 15:26.43 | Action | Finance Completed |
| Name | Pinal Patel | Date | 16/12/2010 |
| Time | 15:26.43 | Action | Sent to Commercial Planning (Jason Hadfield) |

| | | | |
|------|----------------|--------|------------------------------------|
| Name | Jason Hadfield | Date | 16/12/2010 |
| Time | 15:47.11 | Action | Commercial Planning Report Updated |