



# Report 8D

Generated By: Celine Mandon Generated On: 04 Oct 2011

## I. COMPLAINT INFORMATION

Origination Date	30 Sep 2011				
Sales Name		Sales Office			
Telephone		Fax Number			
Email					
Customer Complaint Ref					
Customer Name	LEONI Wiring Systems				
SAP Customer Number	130569	Customer Order N°			
Customer Part Number					
1) Invoices And Items	s On Complaint				
(a) SAP Invoice Number	9200304648	Invoice Date	08 Sep 2011		
- Material	125549	Batch	0000606206		
Material		Buton	000000200		
	Material Description 3510 Noir 38mm x 10m ACRD				
	33 TO NOW SOMEWIX TOWN ACTO				
2) Problem Description					
adhesive on the back of the roll, impossible to use, see joint pictures					
Actions Requested From The Customer					
3) Containment Actions					

#### II. EVALUATION AND ACTION Sample/photo Received No Date Process Owner Stefano Roncarolo Team Leader sroncarolo Is Complaint Valid? Yes Return The Goods Dispose The Goods Comments 1) Analysis Too hight unwind force 04 Oct 2011 Author Stefano Roncarolo Date 2) Root Causes The support is too much fleecy and generates the hight unwind force after the coating. 04 Oct 2011 Author Stefano Roncarolo Date 3) Possible Solutions The support is too fleecy in some zone and after the coating generate too high unwind forrce on some rolls. We have a meeting with the supplier to avoid in the future the issue. Author Stefano Roncarolo Date 04 Oct 2011 4) Implemented Perm Corrective Actions The support is too fleecy in some zone and after the coating generate too high unwind forrce on some rolls. We have a meeting with the supplier to avoid in the future the issue. Author Stefano Roncarolo Date 03 Oct 2011 **Estimated Date** 03 Oct 2011 Implementation Date 04 Oct 2011

Date

Validation Date

Author

5) Corrective Actions Validation

### 6) Preventive Actions

We have a meeting with the supplier to avoid in the future the issue.					
The have a meeting with the capping to arou in the locate.					
Author	Stefano Roncarolo	Date	03 Oct 2011		
Estimated Date	03 Oct 2011	Implementation Date	04 Oct 2011		
Validation Date					
7) Review Of Documentation					
(a) MSR					
Reviewed?	No				
Reference		Date			
(b) Flow chart, control plan, work inspection instructions					
Reviewed?	No				
Reference		Date			
(c) FMEA					
Reviewed?	No				
Reference		Date			
(d) Customer specification					
Reviewed?	No				
Reference		Date			

# 8) Congratulate The Team