

Bericht 8D

Generiert Von: Gabriele Robens Generiert: 20 Jun 2011

I. REKLAMATIONSDATEN

Kreiert	30 May 2011					
Verkäufer Name		Verkaufs Büro	Mannheim			
Telefon		Faxnummer				
Email	daniel.kellermann@gwk-klebetechnik.de					
Kunden reklamations ref						
Kundenname	GWK Klebetechnik GmbH					
SAP Kundennummer	110960	Kunden Bestellnummer				
Teile Nr Des Kunden						
1) Rechnungen Und	Artikel Dieser Reklamation					
(a) SAP Rechnungsnummer	9350060754	Rechnungsdatum	28 Mar 2011			
- Material	114850	Batch	14151 14			
	Materialbeschreibung 3370 Natur 1180mm x 50m Neutral					
2) Problembeschreibung						
after 25% of the winding, the tape hard rolled.						
Aktion vom Kunde gefordert						
3) Sofort Maßnahmen Am Process						

II. AUSWERTUNG UND AKTIONEN

Muster/Photo Erhalten	Yes						
Datum	06 Jun 2011						
Prozess Besitzer	Petra Zawadski						
Team Leiter							
Ist Reklamation berechtigt ?	No Material retournieren	N	Material vernichten				
Bemerkungen							
1) Analyse							
The customer is complaining in respect of Scapa 3370 Natural 1180mm x 50m logs (item 114850). The concern is stated as being "after 25% of the winding, the tape hard rolled". It therefore is perceived that the concern relates to high unwind of coils that have been subsequently slit from the logs supplied. The concern is understood to relate to material supplied under Scapa sales Order 534608/10, for 60 logs that were dispatched on 28/03/2011. The number of logs subject to compliant and claim is 24. The batch numbers for the affected goods is stated as 14151 & 14152 from 22/03/2011. Production records were checked and no concerns appear to have been reported/recorded during manufacture. A sample coil was received on 06/06/2011. On inspection, the sample coil as returned is in very poor condition, with the edges and core being very dirty. The coil shows high subjective unwind when unwound by hand and displays irregular spots of adhesive transfer to backing. The measured unwind force for the returned coil is very high, too. Photos of the returned coil and a coil from our on-site stock of 3370 have been included on the Scapa Complaints system for reference. It is supposed that possibly the returned coil may have been stored in "unfavorable" conditions (for example, direct sunlight, high or low temperature, etc) at some stage following conversion activity. The adhesive coat weight was also checked for the returned coil, which was satisfactory. The coil unwind measurement results for recent 3370 were also checked and were also satisfactory. This maybe suggests that some thing has happened to the coil, after it was slit from the log by the customer or subsequent after they have dispatched the coils?							
Autor	Philip Ward	Datum	09 Jun 2011				
2) Ursache							
Autor		Datum					
3) Mögliche Lösungen							
		1 -					
Autor		Datum					
4) Einführung Der Korrektur-Massnahmen							
Autor		Datum					
Geschtztes Plannungsdatum		Implementierungs Datum					

5) Korrekturmaßnahmen Validierung						
Autor		Datum				
Autor		Datum				
6) Vorbeugende Massnahmen						
Autor		Datum				
0 111 51						
Geschtztes Plannungsdatum		Implementierungs Datum				
Validierungsdatum						
7) Überprüfung Der Dokumentation						
(a) MSR						
Zutreffend?	No					
Referenz		Datum				
(b) Flussdiagramm, Arbeitsanweisungen						
Zutreffend?	No					
Referenz		Datum				
(c) FMEA						
Zutreffend?	No					
Referenz		Datum				
(d) Kunde Spezifikation						
Zutreffend?	No					
Referenz		Datum				

8) Gratuliere Dem Team

Validierungsdatum