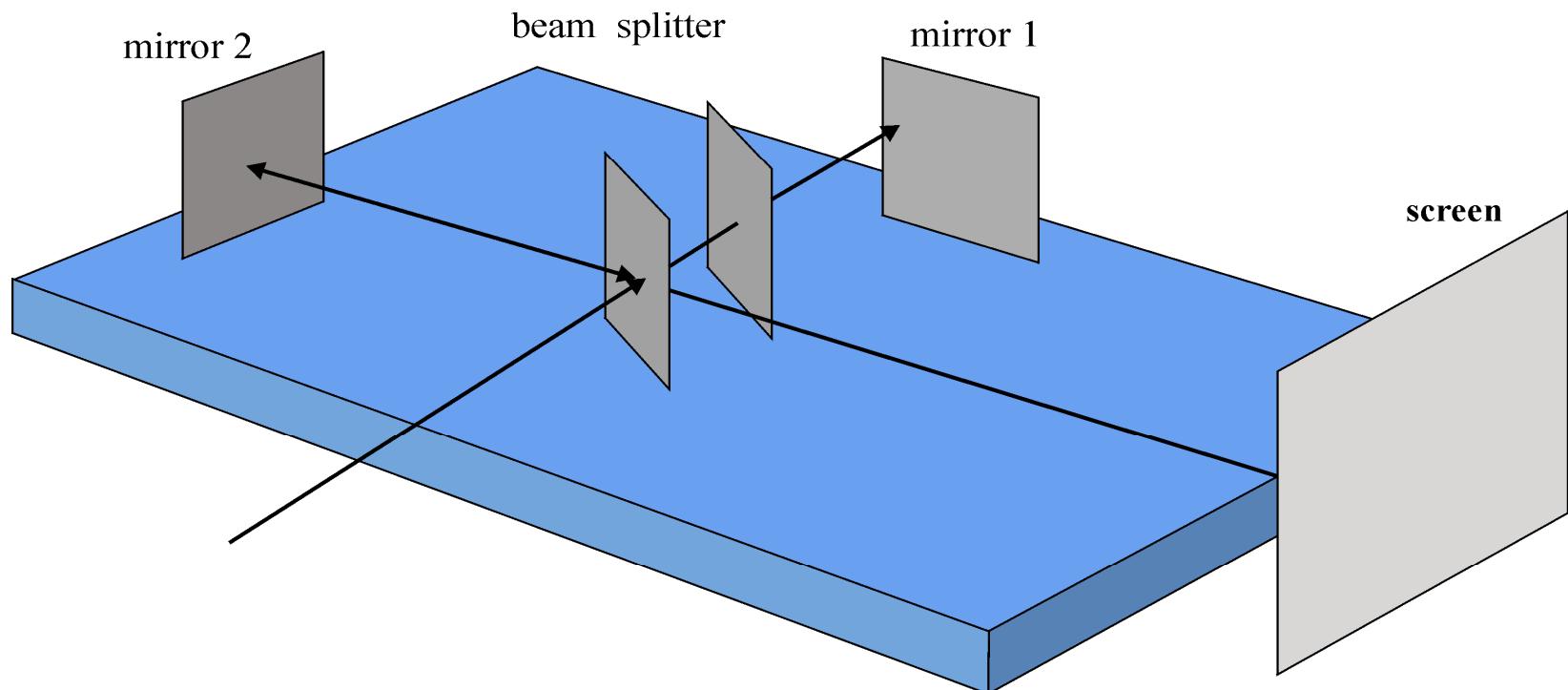


# **Chapter 5**

## **Interferometers**

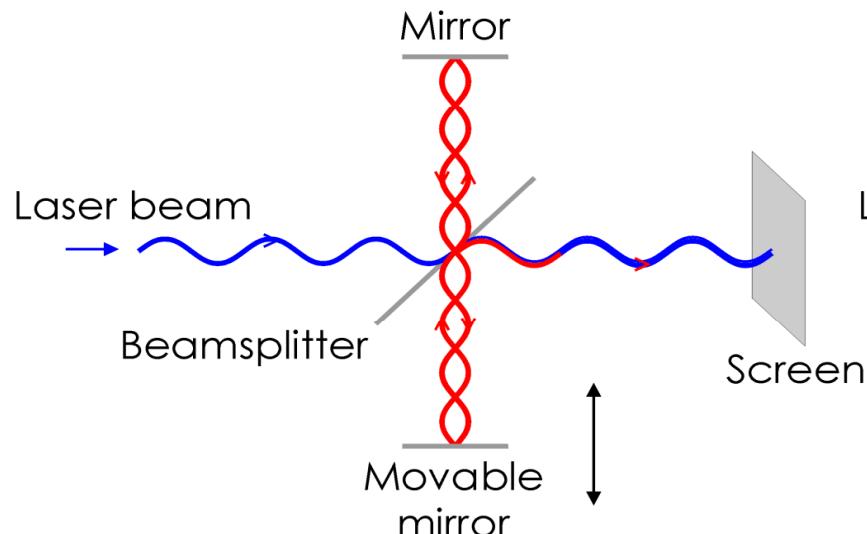
# Michelson Interferometer

optoelectronic devices

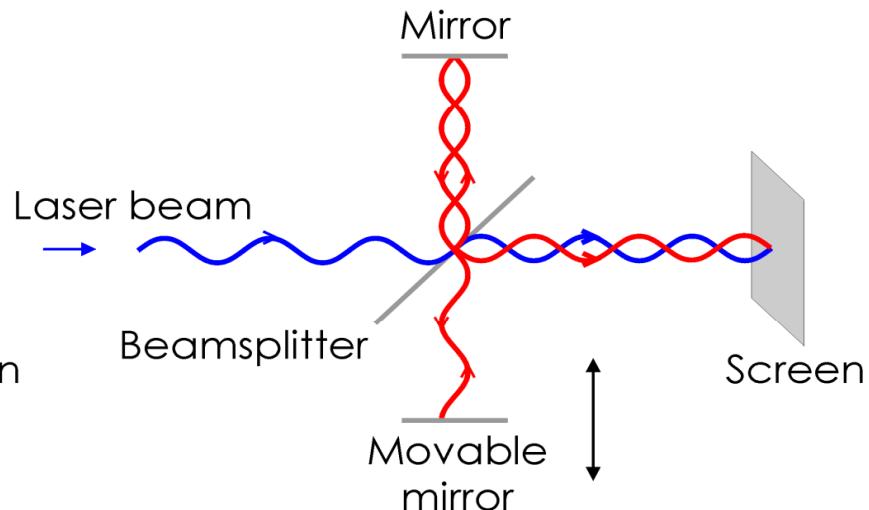


Two cases of the light interference:

constructive

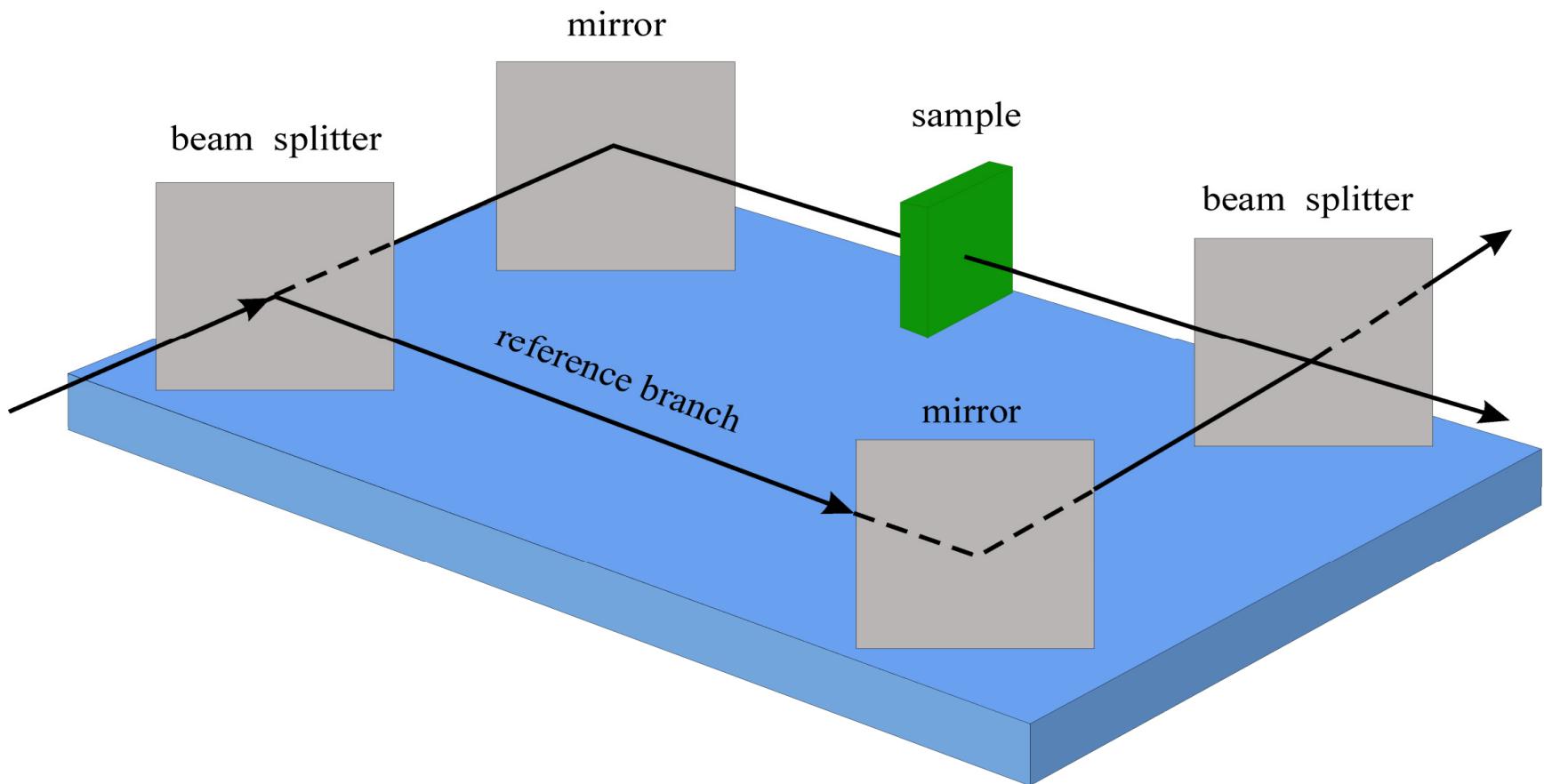


destructive



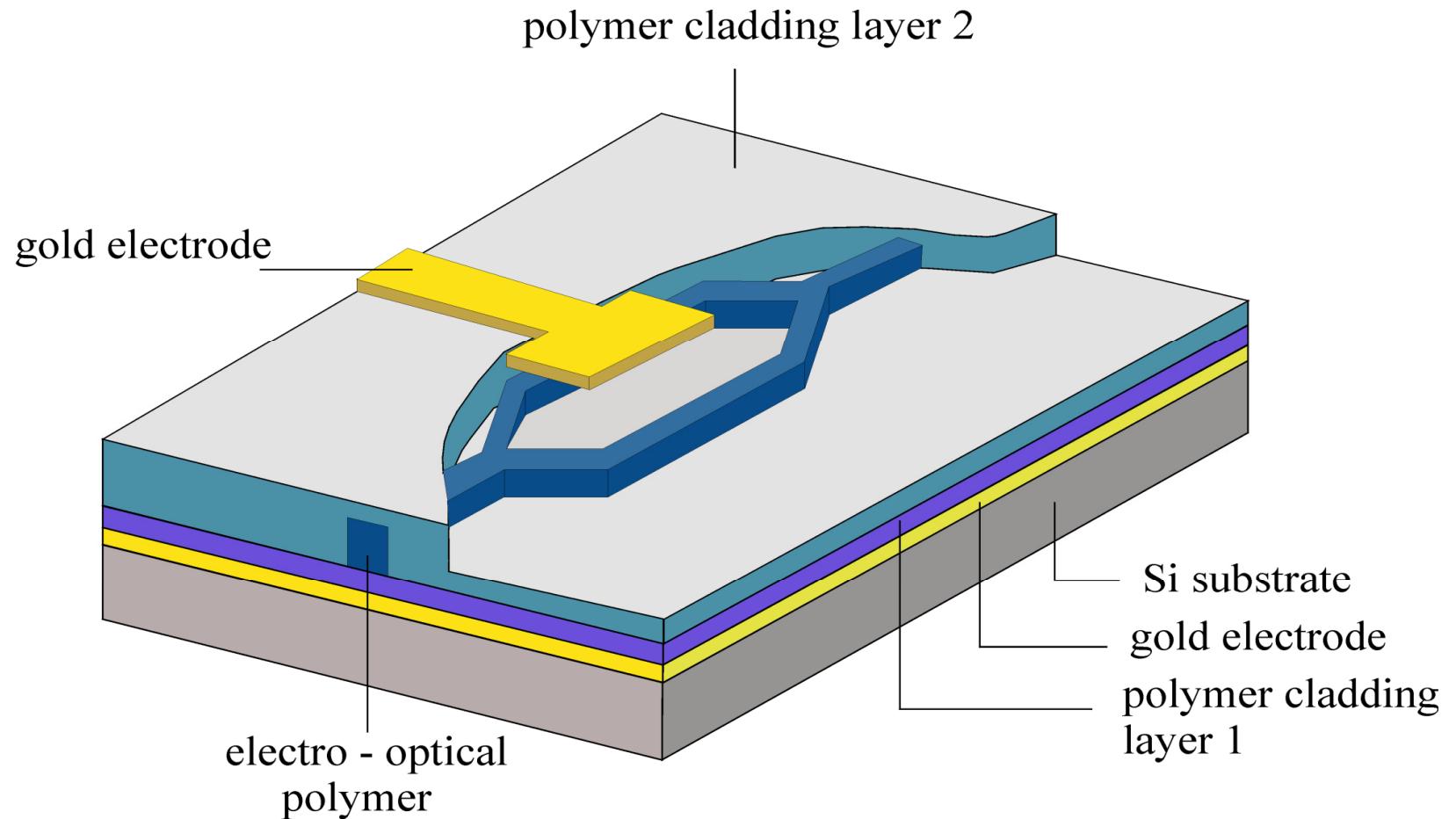
# Mach-Zehnder Interferometer

optoelectronic devices



# Mach-Zehnder Interferometer on a polymer basis

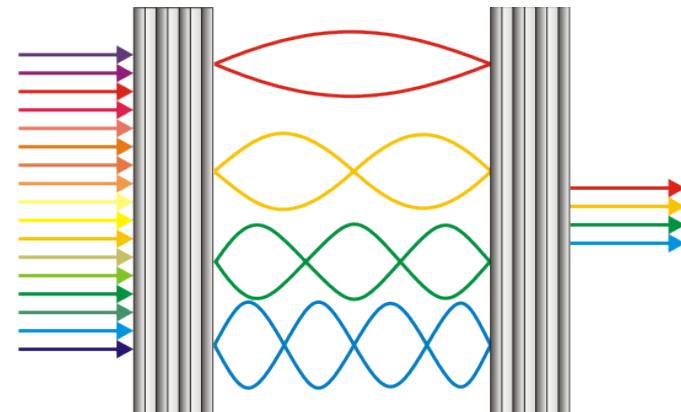
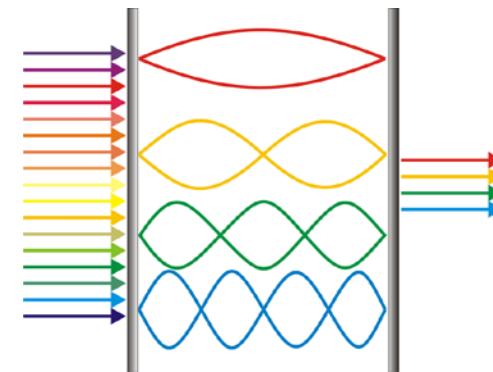
optoelectronic devices



## Fabry - Pérot (FP) Interferometers

optoelectronic devices

- This chapter (chapter 5) handles the ideal FP interferometer
  - based on 2 ideal mirrors having no extension in z-direction
  - ideal mirrors are 2D and not 3D
- Next chapter (chapter 6) handles real mirrors having an extension in z-direction.
  - real multilayer mirrors (DBR type) are 3D
- In chapter 6, real interferometer will be treated subsequently, on the basis of these real mirrors.



# Fabry - Pérot Interferometer

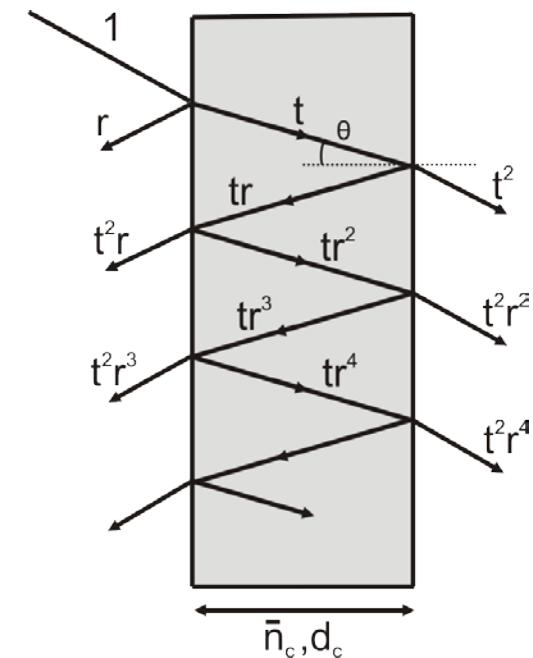
## optoelectronic devices

- Ray model with ideal unextended mirrors:
- Using two plane parallel layers (unextended 2D mirrors) with respective **electrical field** transmission and reflection coefficients ( $r$ ,  $t$ )
- The angled incidence is shown here to clearly visualize the propagation flow
- We observe constructive and destructive interferences of transmitted and reflected beams
- Summing up all rays via a mathematical series:

electrical field:

$$E_r = r(1 + t^2 e^{j\delta} + t^2 r^2 e^{j2\delta} + \dots)$$

$$E_t = t^2(1 + r^2 e^{j\delta} + r^4 e^{j2\delta} + \dots)$$



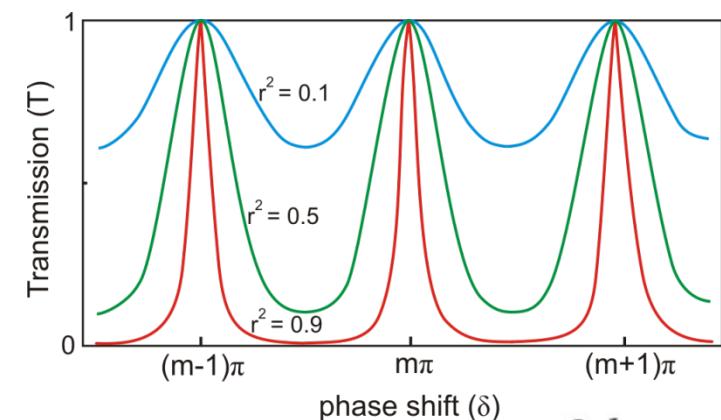
$R$  and  $T$  as the **intensity** of reflection and transmission, respectively.

$\delta$  is the roundtrip phase shift. We obtain the [Airy formula](#).

$$R = \text{Re}(E_r)^2 = \frac{\frac{4r^2}{(1-r^2)^2} \sin^2(\frac{\delta}{2})}{1 + \frac{4r^2}{(1-r^2)^2} \sin^2(\frac{\delta}{2})};$$

$$T = \text{Re}(E_t)^2 = \frac{1}{1 + \frac{4r^2}{(1-r^2)^2} \sin^2(\frac{\delta}{2})}$$

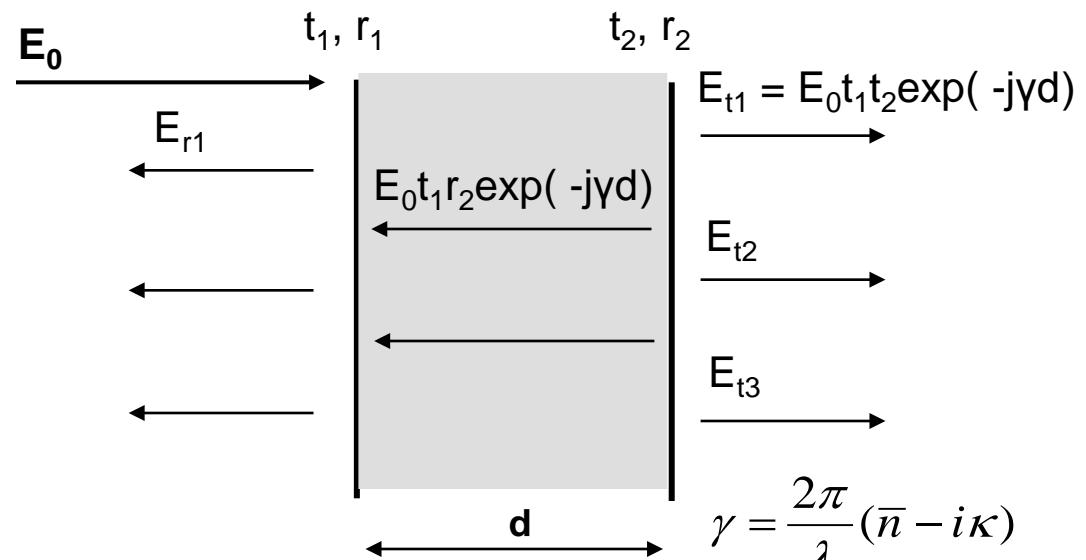
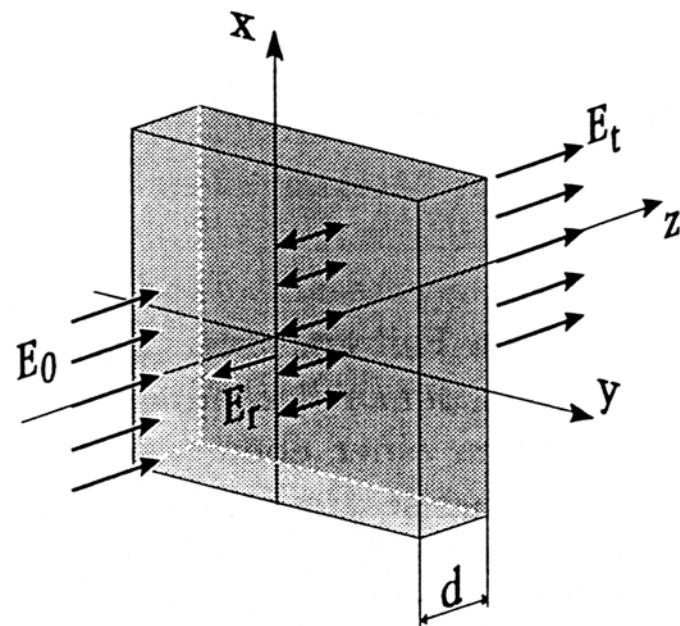
$$\text{Where, } \delta = \frac{4\pi n_c d_c \cos \theta}{\lambda}$$



Position of maxima  
depends on cavity length  $\lambda_c = \frac{2d_c}{m}$  ( air cavity )

# Fabry - Pérot (FP) etalon including absorption

optoelectronic devices



$$E_{t1} = E_0 t_1 r_2 \exp(-j\gamma d)$$

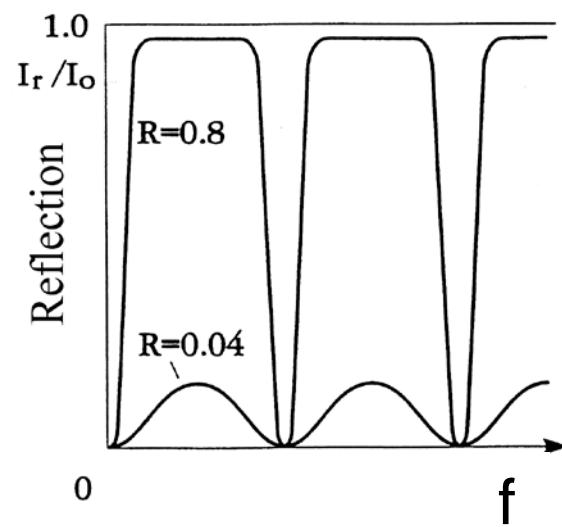
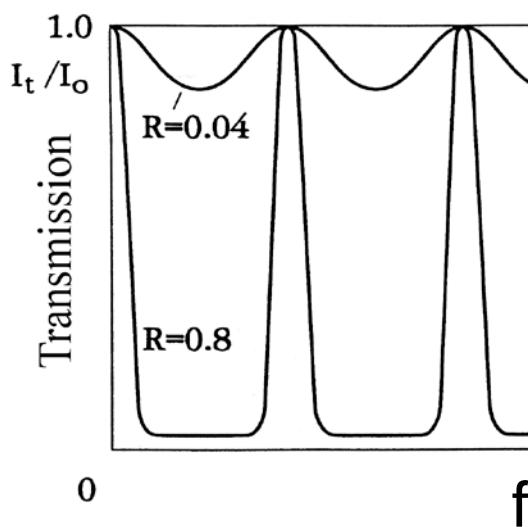
$$E_{t2}$$

$$E_{t3}$$

$$\gamma = \frac{2\pi}{\lambda} (\bar{n} - i\kappa)$$

$\kappa$  = extinction coefficient

$\gamma$  = complex refractive index

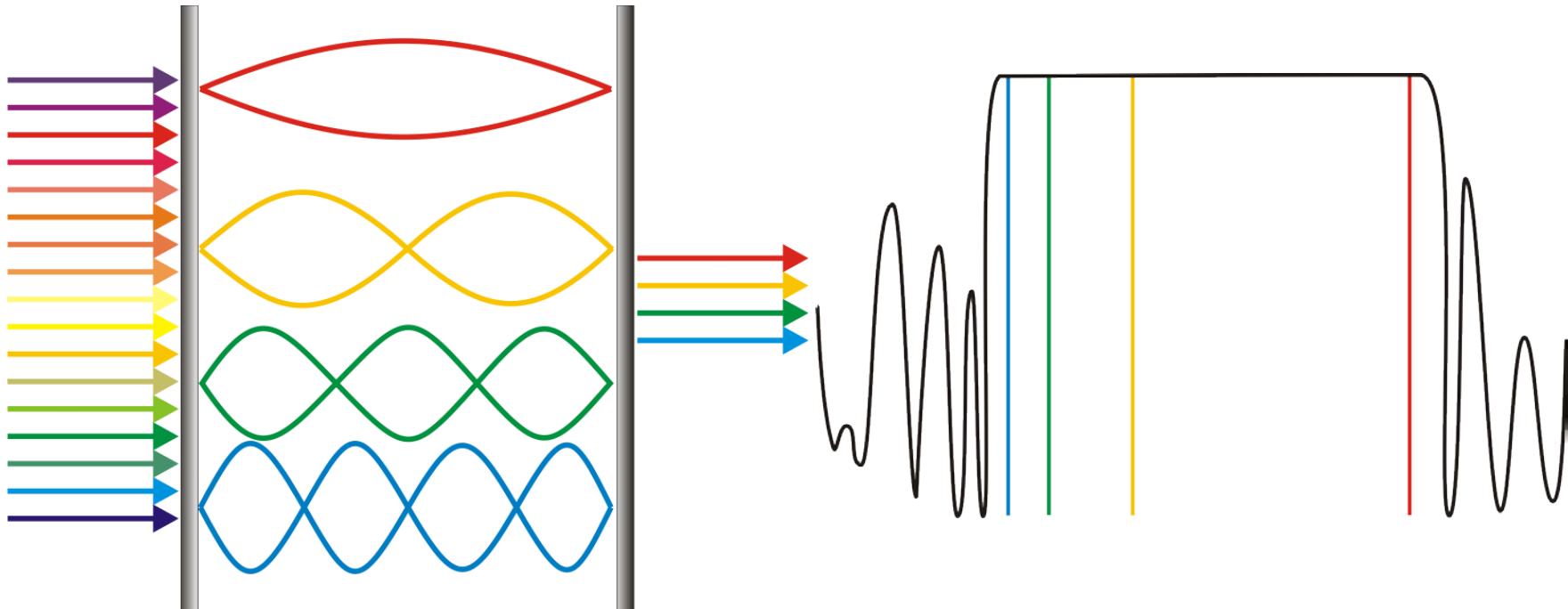


← for weak absorption

# Fabry P  rot Interferometer – ideal case, not extended mirror

optoelectronic devices

## 1. case: large cavity thickness d

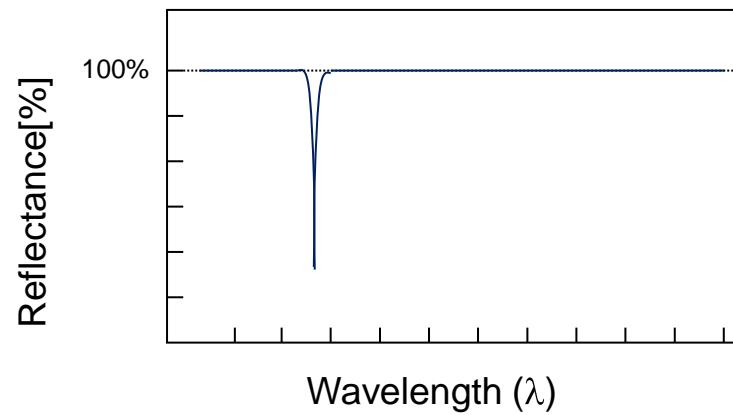
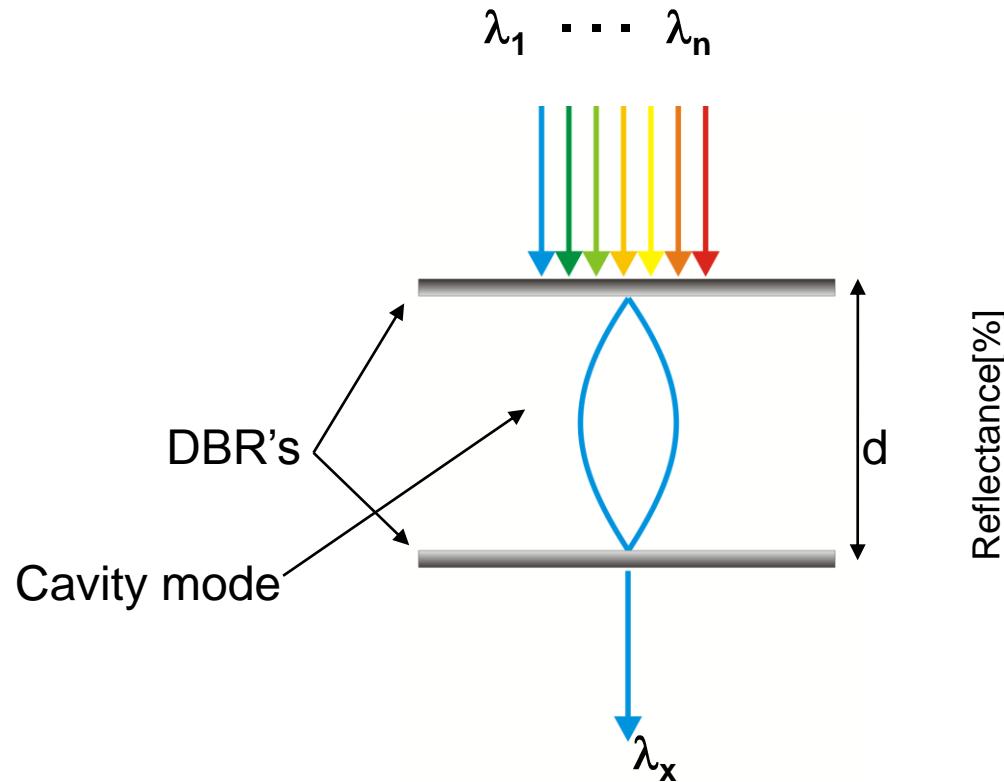


here 4 modes are located inside the spectral range of the stopband

# Fabry – Pérot Interferometer

optoelectronic devices

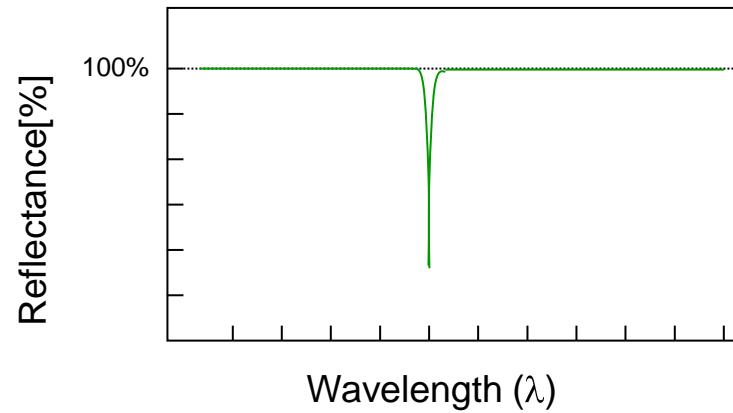
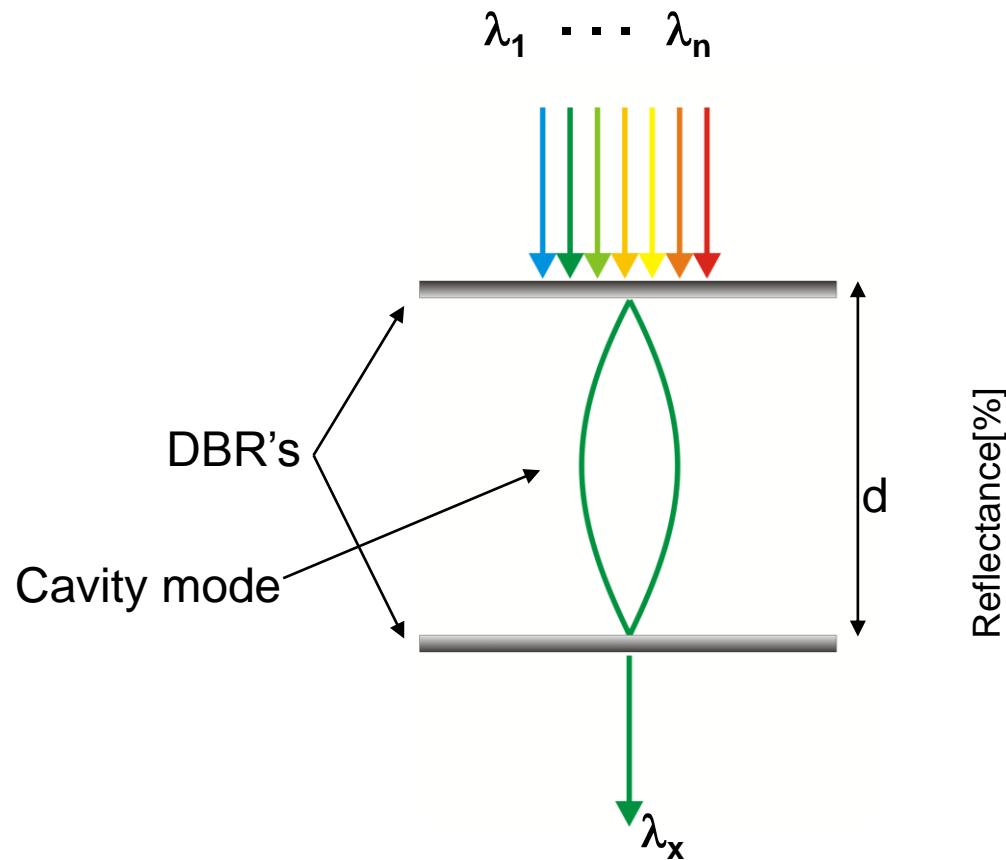
## 2. case: small cavity thickness d



only a single mode is located inside the spectral range of the stopband

# Fabry – Pérot Interferometer

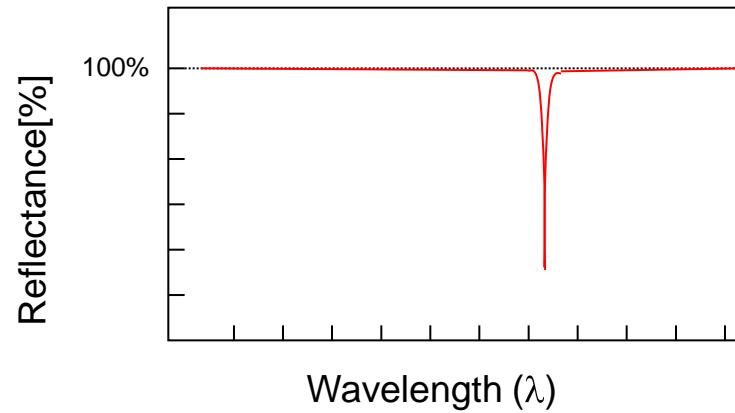
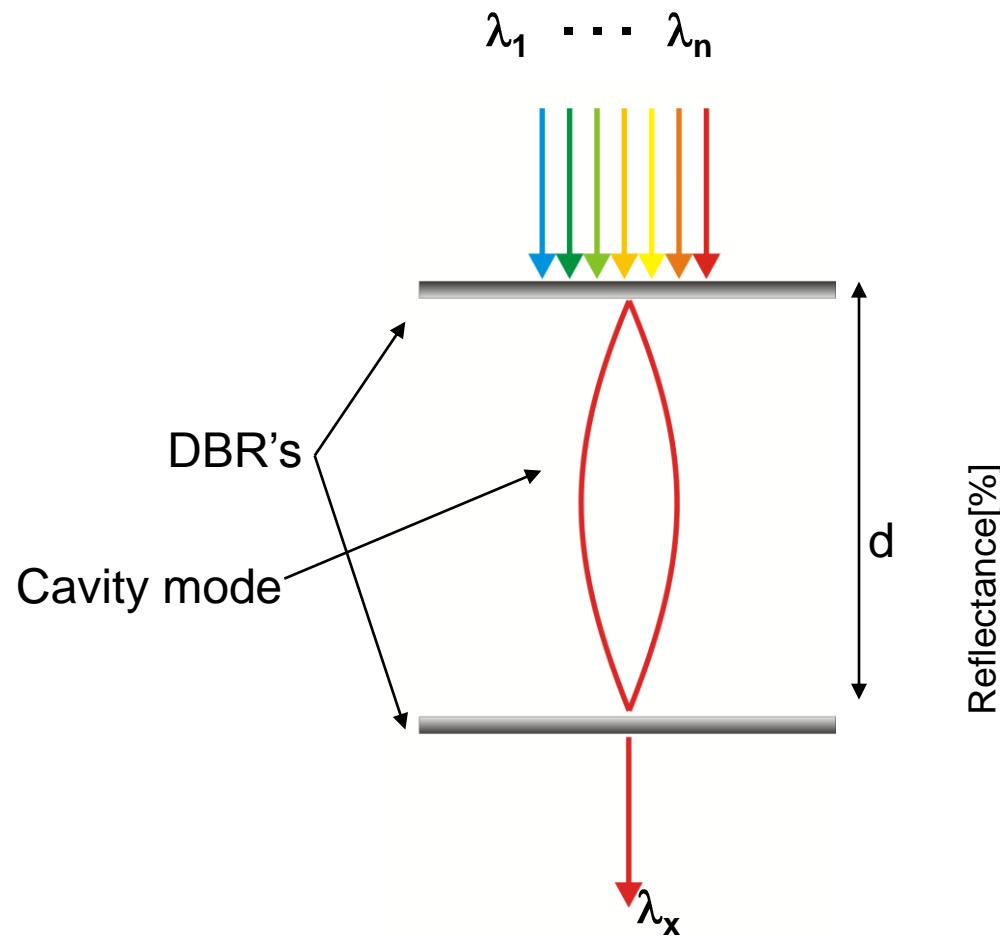
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only a single mode is located inside the spectral range of the stopband

# Fabry – Pérot Interferometer

optoelectronic devices



only a single mode is located inside the spectral range of the stopband

## Chapter 6

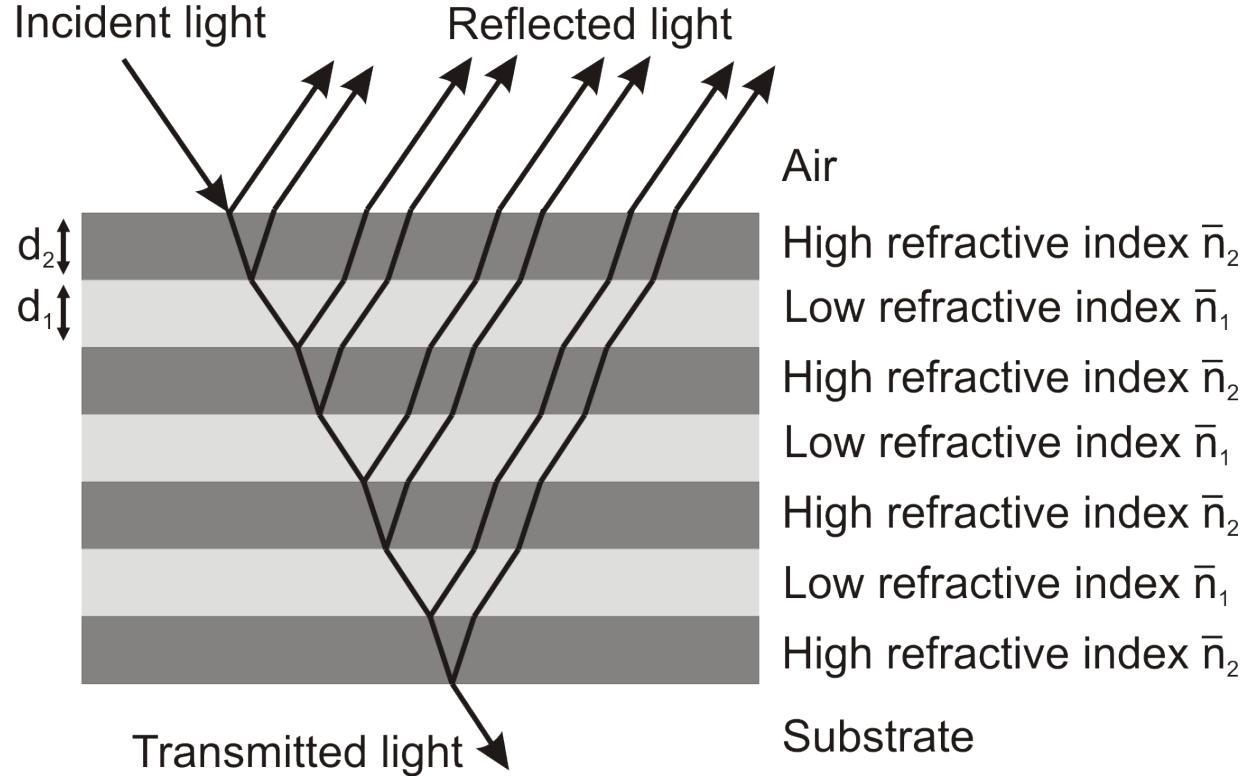
# Multilayer mirrors and interference filters

# Distributed Bragg Reflector (DBR) mirror

optoelectronic devices

A dielectric mirror including layers of high and low refractive index, alternatively.

**Angled incidence**



DBR mirrors can be designed using tailored values for  $d_1$ ,  $d_2$ ,  $\bar{n}_1$ ,  $\bar{n}_2$  to obtain very high reflectivity (very close to 100%) within a desired spectral range, which we later will indicate as “stop band”.

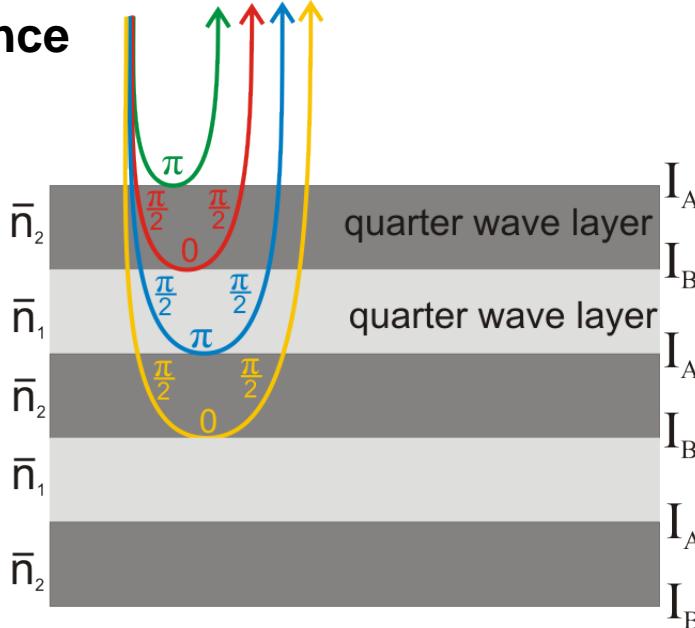
Note: in comparison, metallic mirrors (Ag, Al, Au) only reach reflectivity between 90% and 95%.

# Distributed Bragg Reflector (DBR) mirrors

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For constructive interference:  $\Delta\varphi$  phase difference has to be  $0, 2\pi, 4\pi, \dots$

Vertical  
incidence



$$\begin{array}{c} \textcolor{red}{\uparrow} \\ \textcolor{red}{\downarrow} \end{array} \quad \begin{matrix} \pi \\ \frac{\pi}{2} + \frac{\pi}{2} \end{matrix} \quad \Rightarrow \Delta\varphi = 0$$

$$\begin{array}{c} \textcolor{blue}{\uparrow} \\ \textcolor{blue}{\downarrow} \end{array} \quad \begin{matrix} \pi \\ \frac{\pi}{2} + \frac{\pi}{2} + \pi + \frac{\pi}{2} + \frac{\pi}{2} \end{matrix} \quad \Rightarrow \Delta\varphi = 2\pi$$

$$\begin{array}{c} \textcolor{yellow}{\uparrow} \\ \textcolor{yellow}{\downarrow} \end{array} \quad \begin{matrix} \pi \\ \frac{\pi}{2} + \frac{\pi}{2} + \frac{\pi}{2} + \frac{\pi}{2} + \frac{\pi}{2} + \frac{\pi}{2} \end{matrix} \quad \Rightarrow \Delta\varphi = 2\pi$$

$$\vdots \quad \Rightarrow \Delta\varphi = 4\pi$$

From Fresnel equations we obtain for vertical incidence a phase shift of  $\Delta\varphi=\pi$  if the reflection occurs at the interface  $I_A$  (low against high refractive index).

We have  $\Delta\varphi=0$  at an interface  $I_B$  (high against low refractive index)

Result for a mirror design:

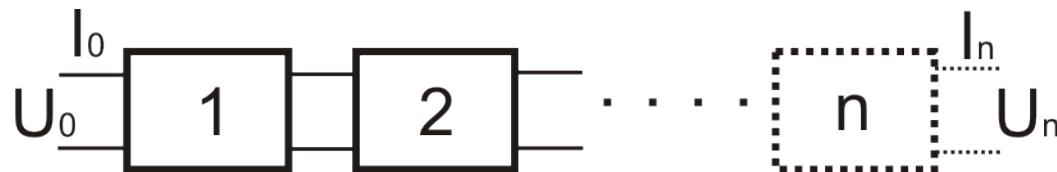
$$\text{e.g. } \overline{n}_1 d_1 = \frac{1}{4}\lambda \quad \text{e.g. } \overline{n}_2 d_2 = \frac{1}{4}\lambda$$

$$\text{(in general } d_i = \frac{\lambda}{4n_i}, \frac{3\lambda}{4n_i}, \frac{5\lambda}{4n_i} \dots)$$

## Transfer matrix method (TMM)

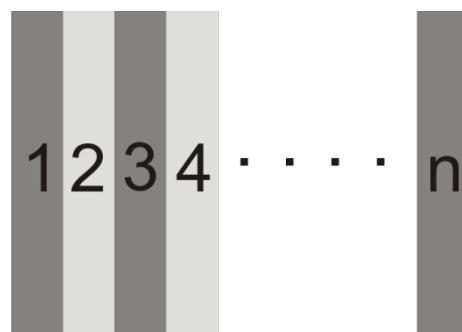
## optoelectronic devices

A chain of two-ports in electrical engineering is treated via a matrices multiplication



$$\begin{pmatrix} \mathbf{U}_n \\ \mathbf{I}_n \end{pmatrix} = \prod_{i=1}^n \underline{\underline{\mathbf{M}}}_i \begin{pmatrix} \mathbf{U}_0 \\ \mathbf{I}_0 \end{pmatrix}$$

This can be also used in optics for a stack of dielectric layers



$$\begin{pmatrix} \mathbf{E}_n \\ \mathbf{H}_n \end{pmatrix} = \prod_{i=1}^n \underline{\underline{\mathbf{M}}}_i \begin{pmatrix} \mathbf{E}_0 \\ \mathbf{H}_0 \end{pmatrix}$$

$\mathbf{E}_i$  electrical fields  
 $\mathbf{H}_i$  magnetic fields

## Transmittance T, Reflectance R and Absorption A

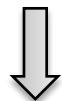
## optoelectronic devices

The sum of transmittance T, reflectance R and absorption A is always one.

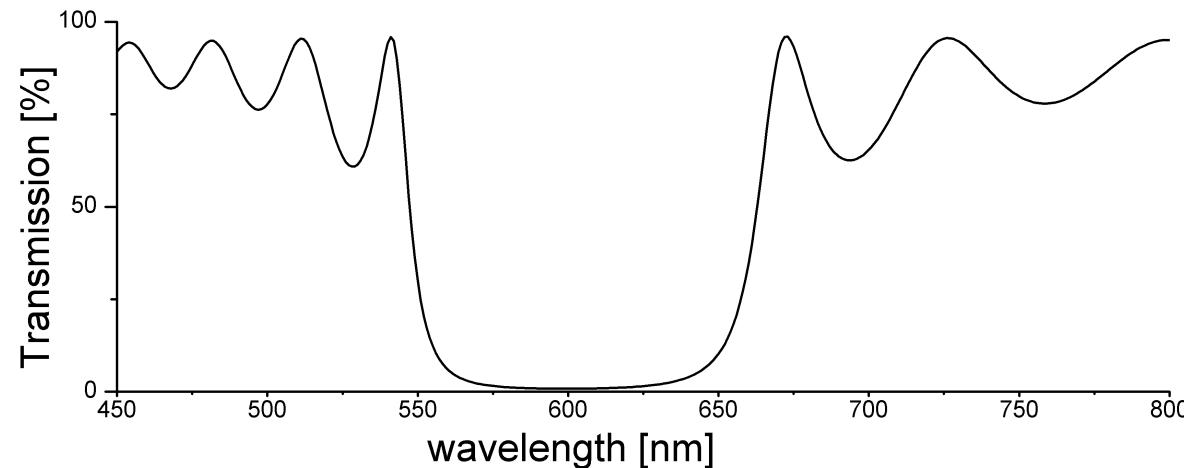
$$1 = T + R + A$$

First we consider

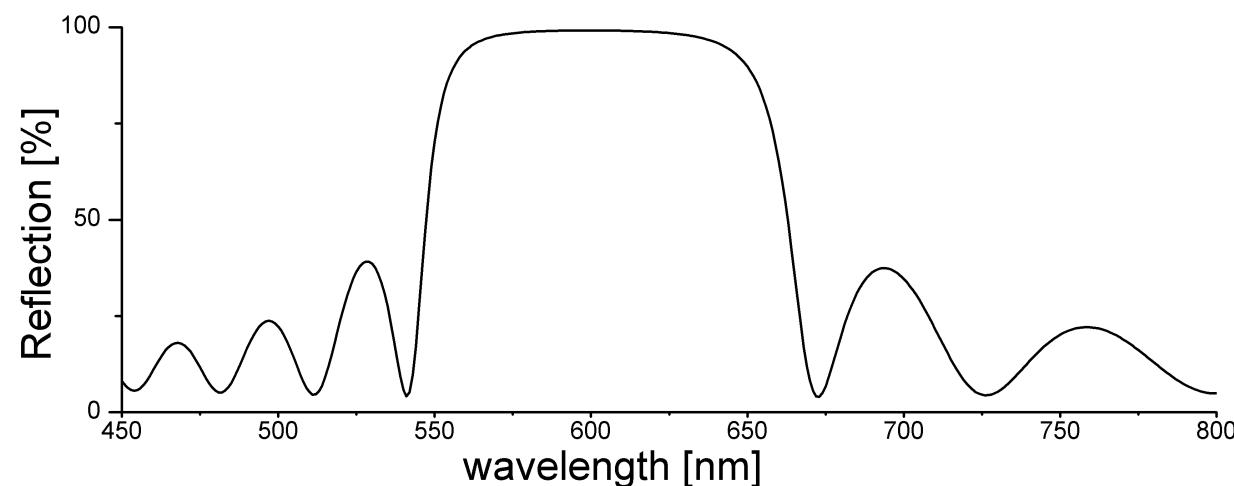
$$A = 0$$



$$1 = T + R$$



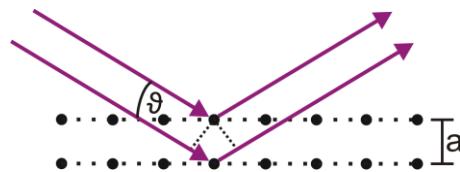
design wavelength  
600nm



# Bragg reflections of electromagnetic waves

# optoelectronic devices

X-ray diffraction at  
lattice planes of  
solid state crystals

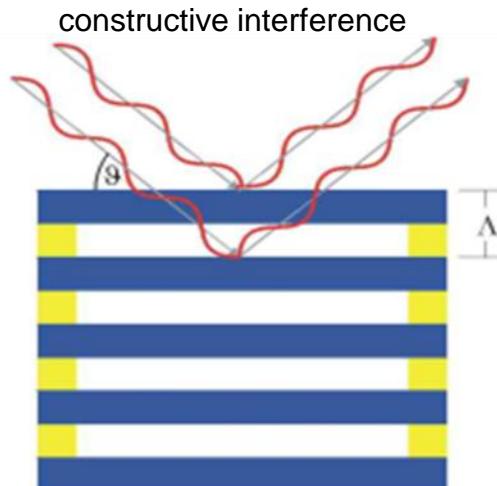


Bragg-condition:

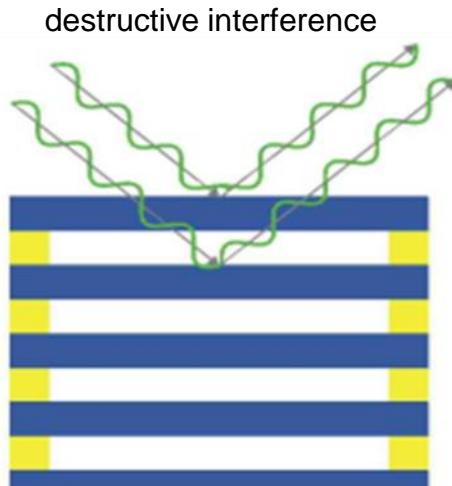
$$2a \sin \vartheta = m\lambda$$

lattice parameter:  $a \approx 0.3 \text{ nm}$   
X-ray wavelength  $\lambda$   
 $m=1, 2, 3\dots$

diffraction of light (IR) on periodically  
aligned semiconductor layers (DBR structure)



reflected lightwaves  
with matching phase



reflected lightwaves  
with opposite phase

$$\Lambda = \frac{m \lambda_B}{2 \bar{n}_{\text{eff}} \sin \vartheta}$$

lattice periodicity  $\Lambda = 90 \dots 250 \text{ nm}$   
Light wavelength  $\lambda_B = 0.6 \dots 1.5 \mu\text{m}$  (in air)

## Distributed Bragg Reflector (DBR) mirrors

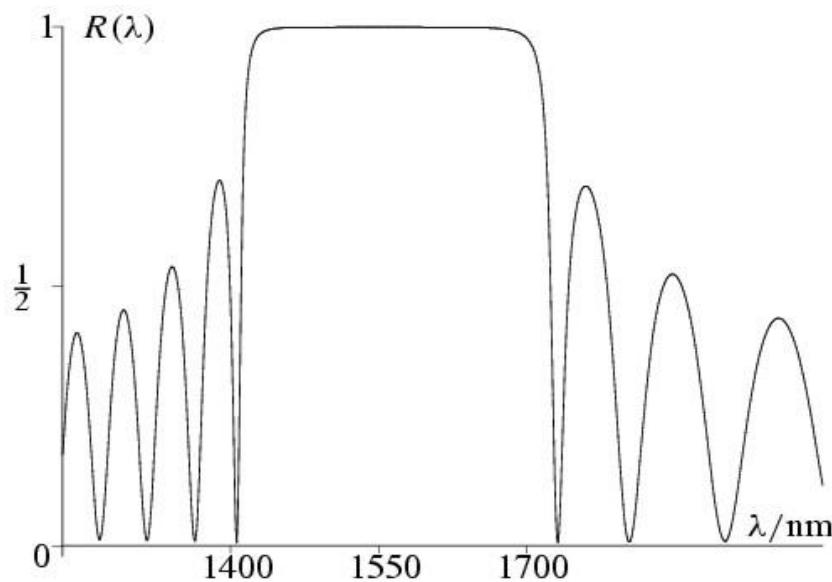
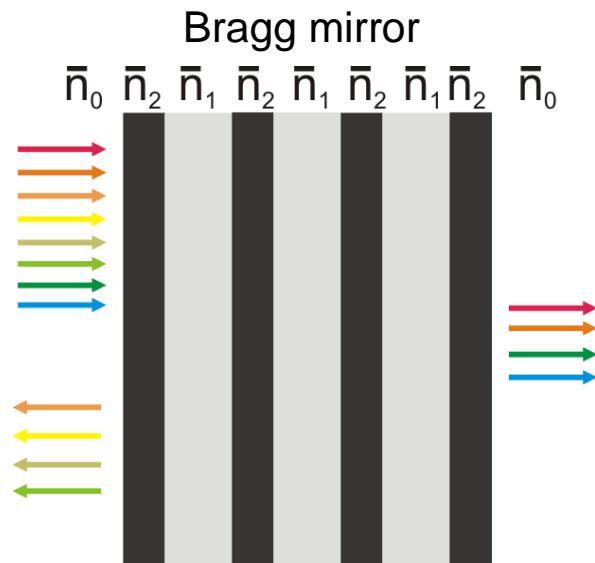
## optoelectronic devices

In chapter 5 we considered ideal mirrors having no extension.

In chapter 6 we now consider real mirrors of best reflectivity available.

Real mirrors are

- extended
- can have very high reflectivity
- are wavelength dependent
- have finite absorption

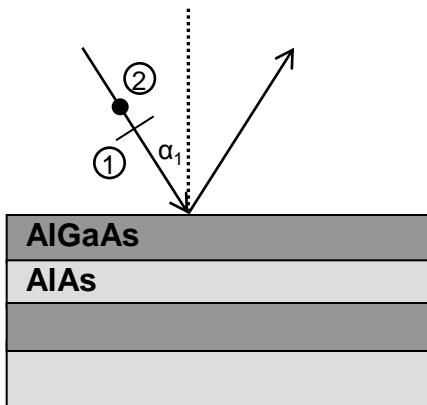


In this example the mirror is designed for a central wavelength (design wavelength) of  $1.55\mu\text{m}$ .

# Example: semiconductor DBR mirror

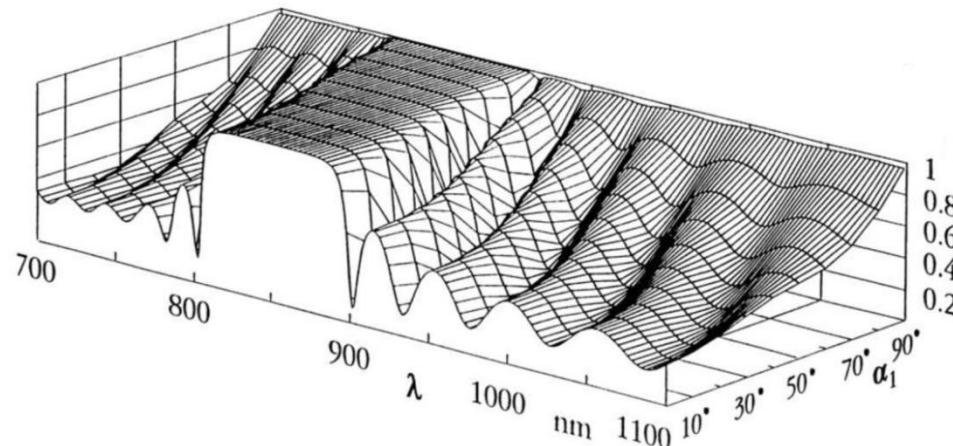
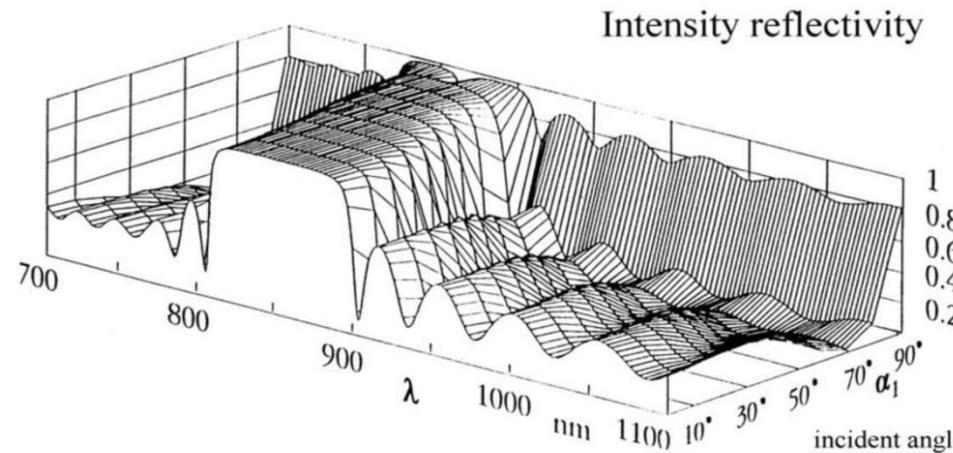
optoelectronic devices

## A multiple sequence as a multilayer mirror



- In total 20 pairs
- AlGaAs / AlAs
- 

AlGaAs	60.35 nm
AlAs	71.07 nm
GaAs Substrate	



① TM mode  
Electrical field is located in the plane of incidence

② TE mode  
Electrical field is parallel to the Bragg mirror interface

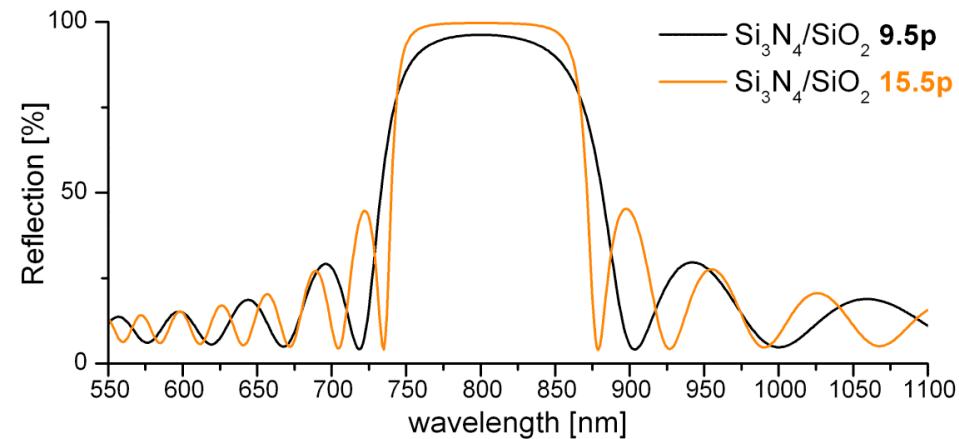
# Examples for dielectric mirrors: design wavelength 800nm

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	$\bar{n}_i$	$d_i$ [nm]
$\text{Si}_3\text{N}_4$	1.82	109.89
$\text{SiO}_2$	1.47	135.91
$\text{Si}_3\text{N}_4$	1.82	109.89
$\text{SiO}_2$	1.47	135.91
$\text{Si}_3\text{N}_4$		

⋮ 9.5p or 15.5p

	$\bar{n}_i$	$d_i$ [nm]
$\text{Si}_3\text{N}_4$	1.82	109.89
$\text{SiO}_2$	1.47	135.91
$\text{Si}_3\text{N}_4$	1.82	109.89



$\text{ZrO}_2/\text{SiO}_2$   
 $\Delta \bar{n} = 0.67$

$\bar{n}_i$	$d_i$ [nm]
2.14	93.67
1.47	135.91
2.14	93.67
1.47	135.91

$\text{TiO}_2/\text{SiO}_2$   
 $\Delta \bar{n} = 0.78$

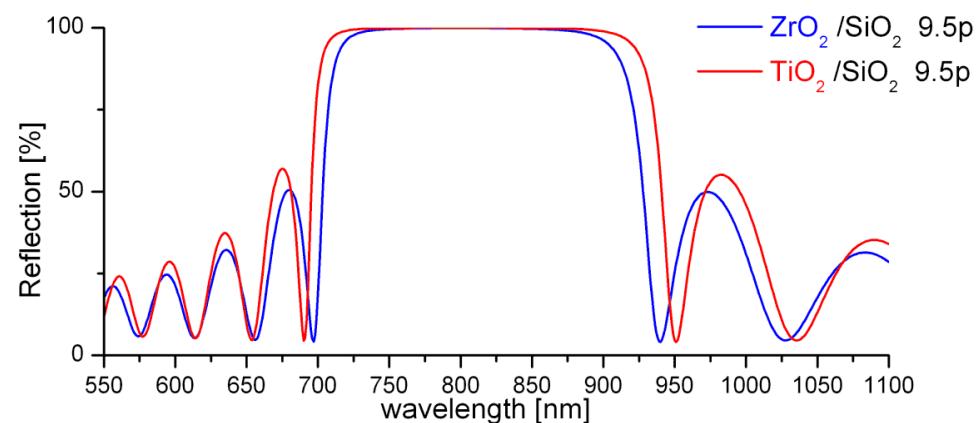
$\bar{n}_i$	$d_i$ [nm]
$\text{ZrO}_2$	2.25
$\text{SiO}_2$	1.47
$\text{ZrO}_2$	2.25
$\text{SiO}_2$	1.47

9.5p

$\bar{n}_i$	$d_i$ [nm]
2.14	93.67
1.47	135.91
2.14	93.67

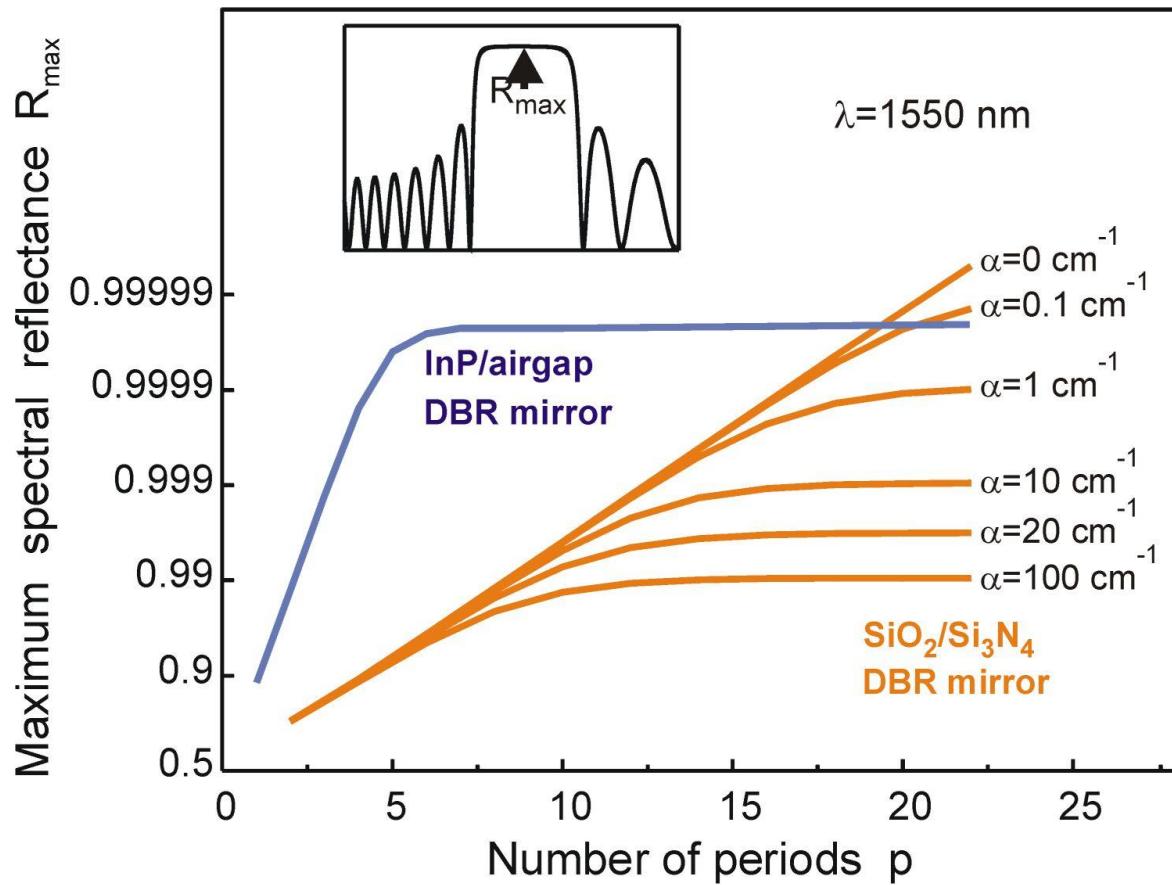
$\bar{n}_i$	$d_i$ [nm]
$\text{ZrO}_2$	2.25
$\text{SiO}_2$	1.47
$\text{ZrO}_2$	2.25
$\text{SiO}_2$	1.47



## Transmittance T, reflectance R and absorption A

## optoelectronic devices

$$\text{If } A \neq 0 \quad 1 = T + R + A$$

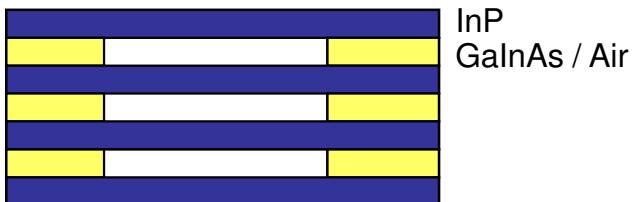
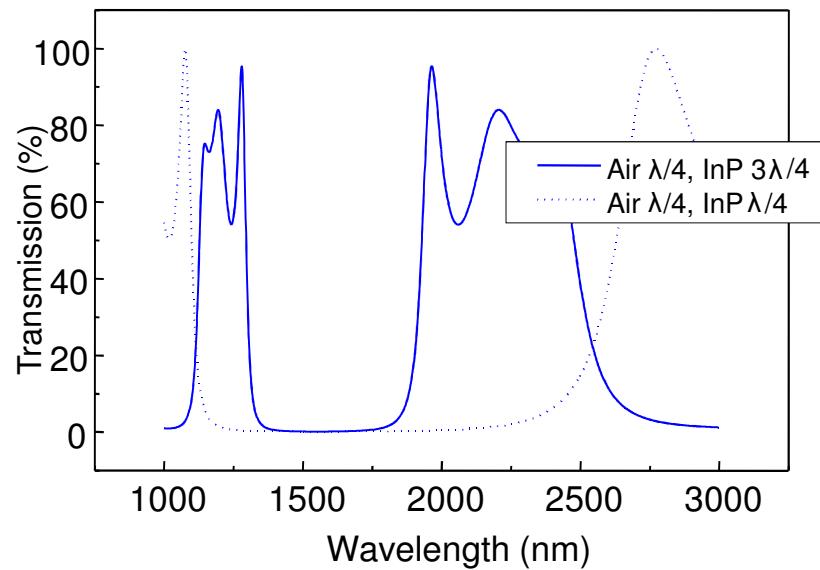
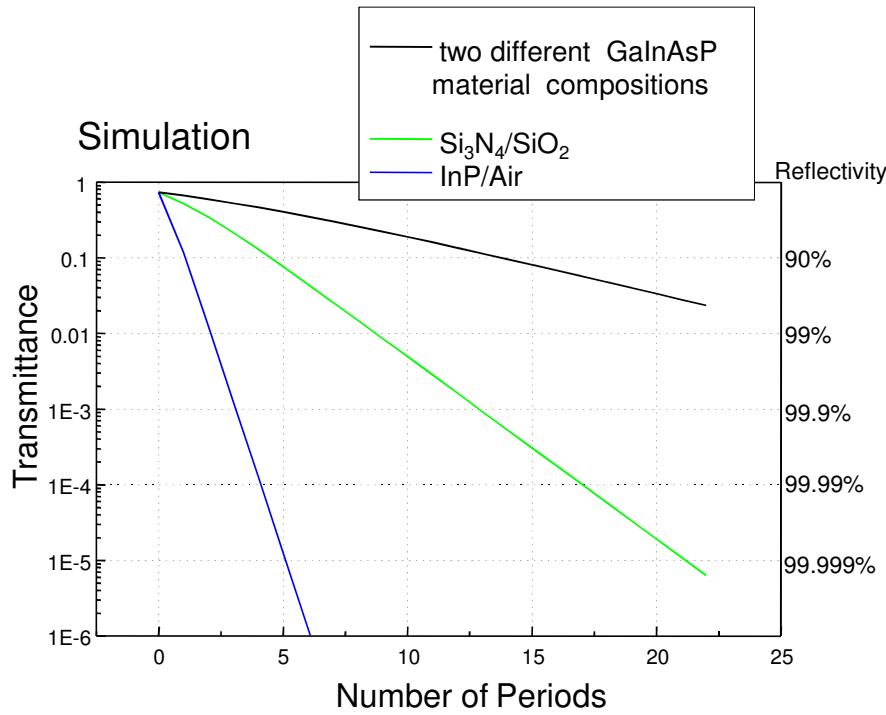


$\alpha$  = absorption coefficient

# Bragg Mirrors for Long Wavelength VCSELs and Filters

1

optoelectronic devices



- High index contrast (>1:3)
- High reflectivity (4p: 99.9%)
- Large stop-band (>300 nm)

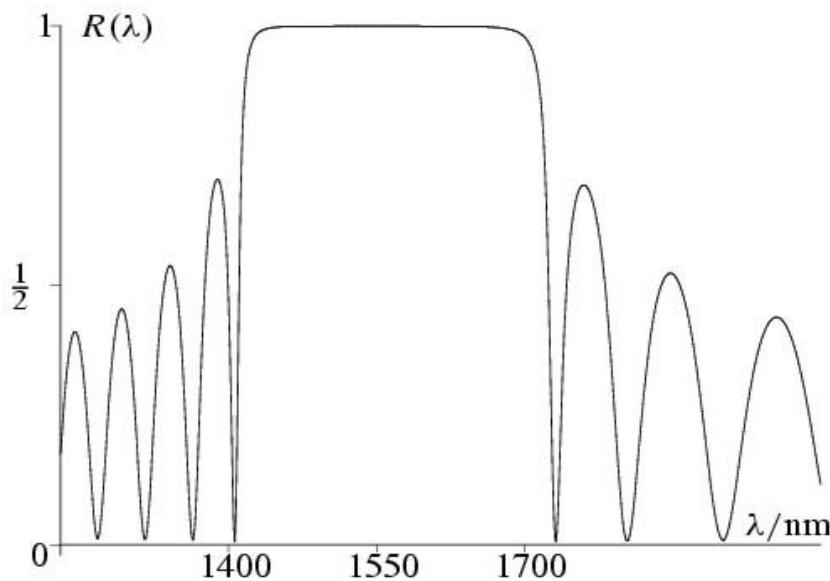
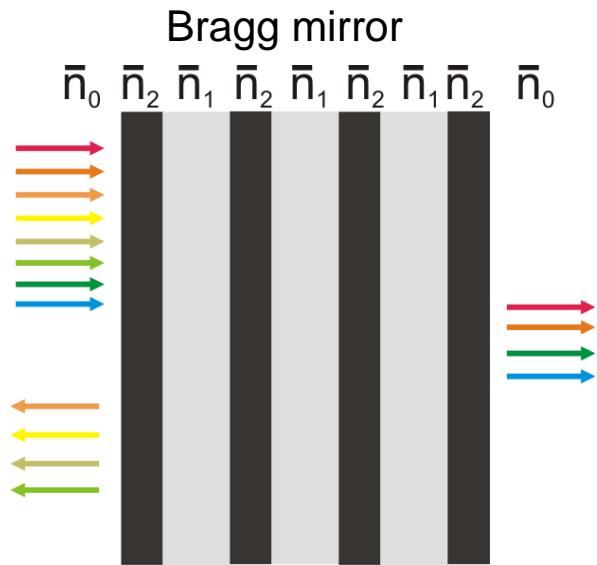
# Real mirrors of DBR type to be used in FP interferometers

optoelectronic devices

As mentioned already above:

Real mirrors are

- extended
- can have very high reflectivity
- are wavelength dependent
- have finite absorption

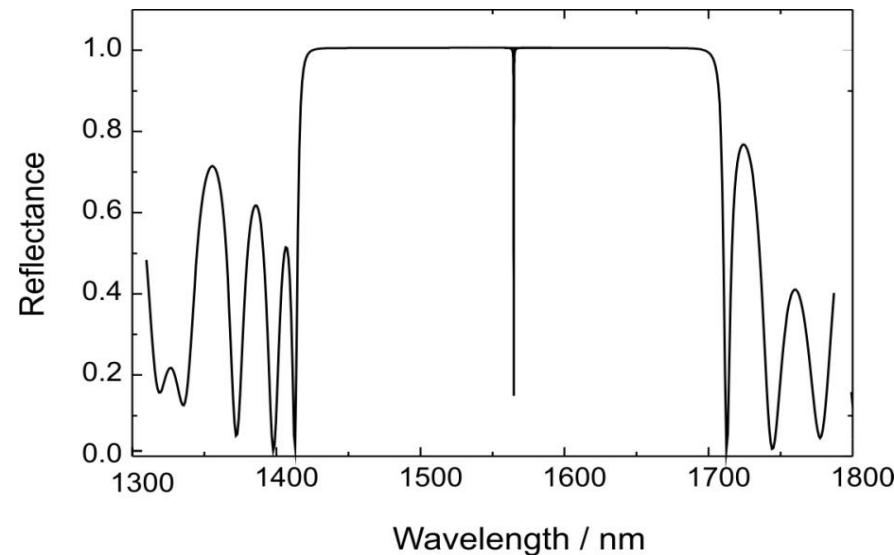
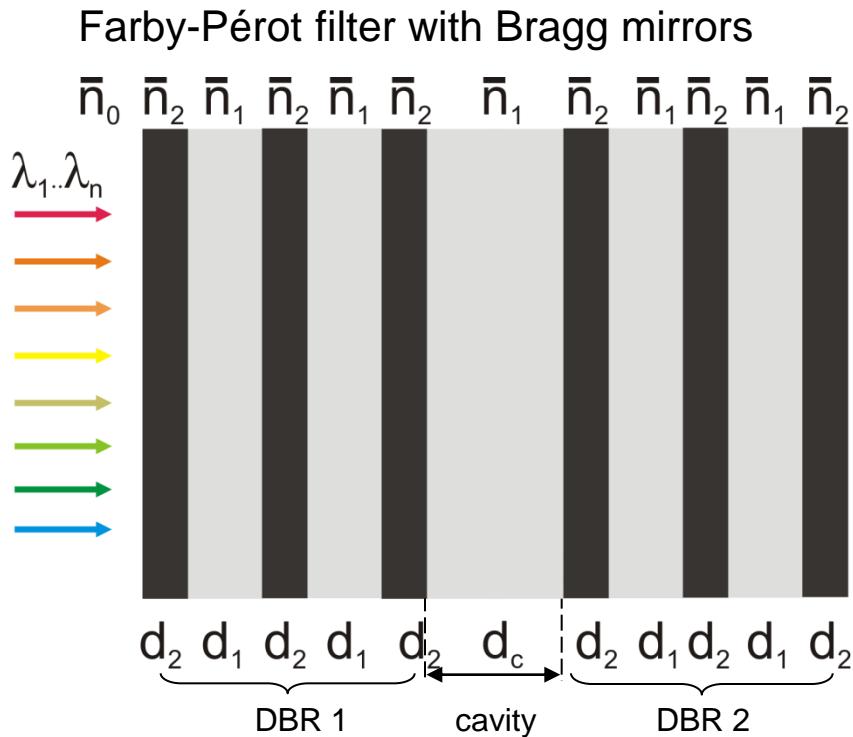


In this example the mirror is designed for a central wavelength (design wavelength) of  $1.55\mu\text{m}$ .

# FP - Interferometer (FP - Filter)

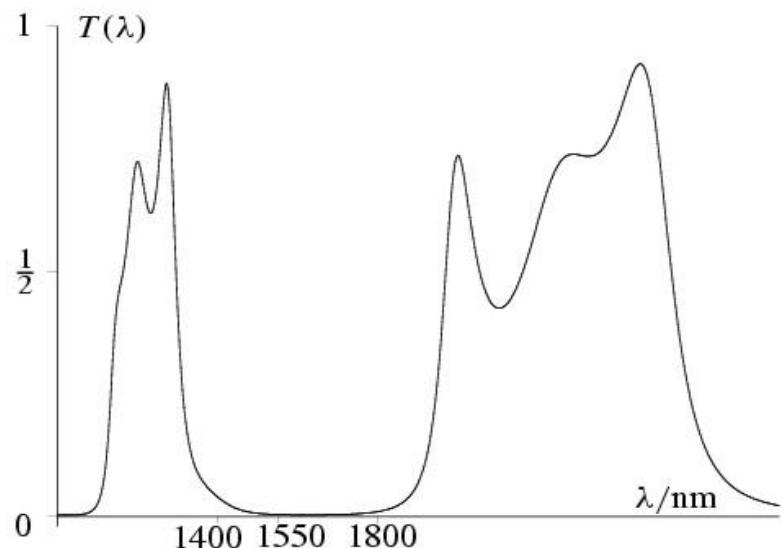
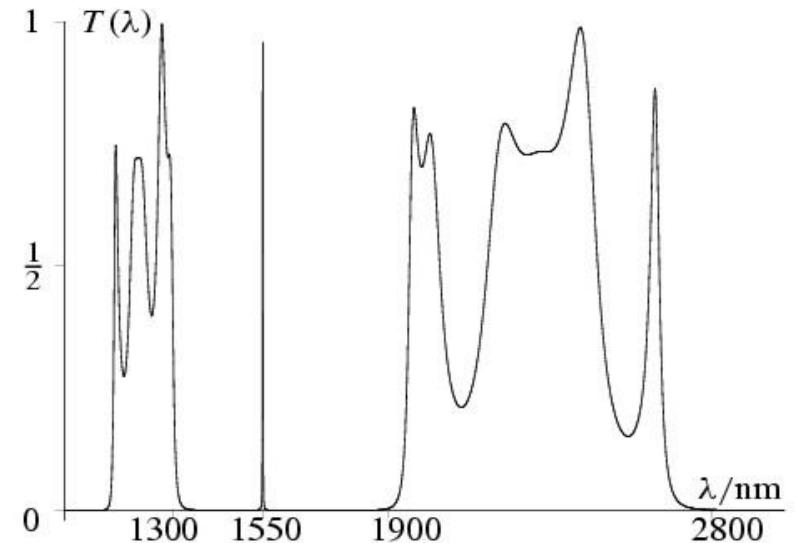
optoelectronic devices

- Replacement of the 2 unextended ideal mirror in the simple interferometer set-up (see above) by 2 Distributed Bragg Reflectors (DBRs) delivers a real Fabry - P  rot (FP) interferometer

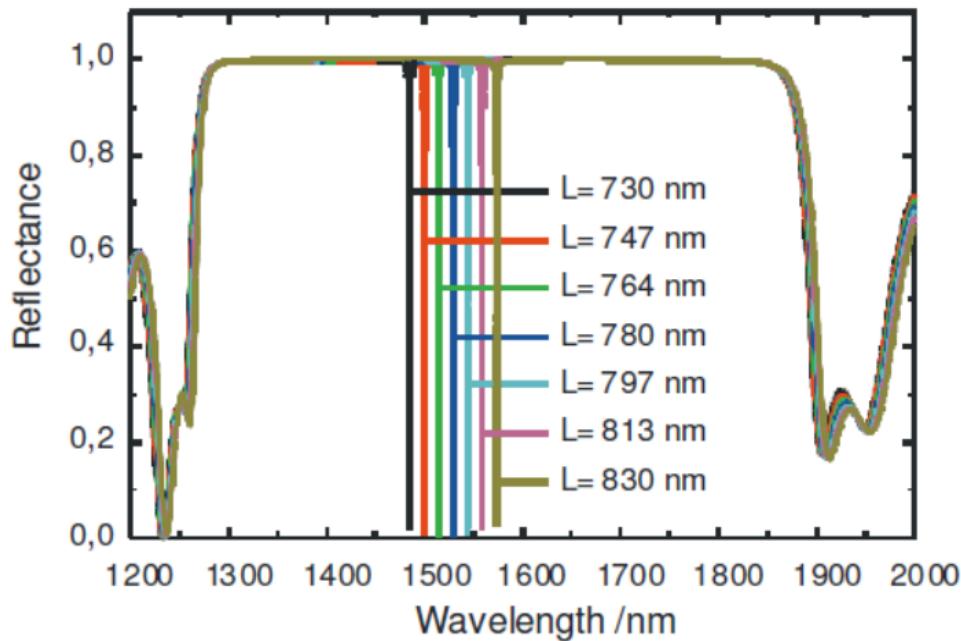
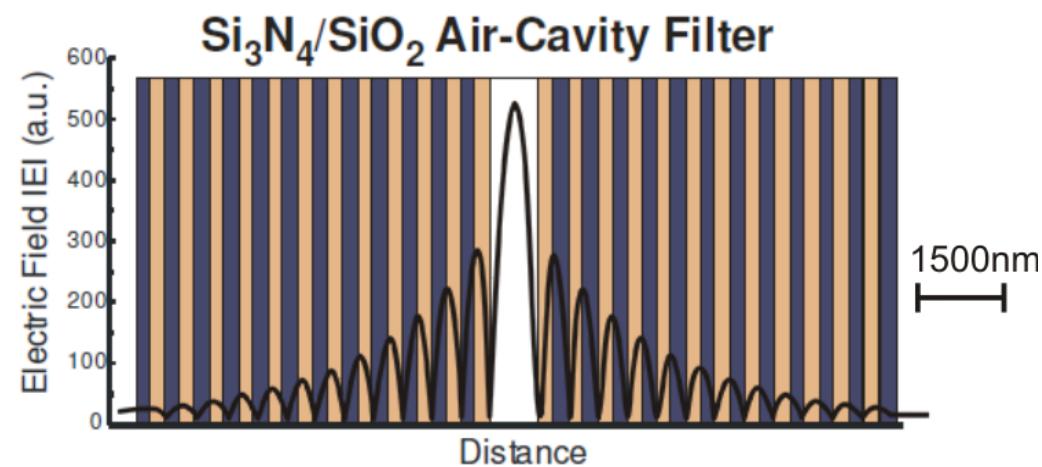
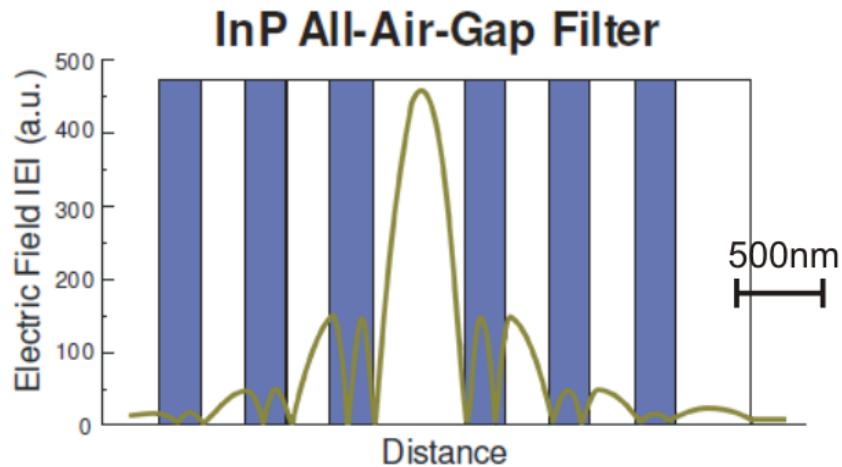


**Example : Spectra of Semiconductor multiple air-gap structures**

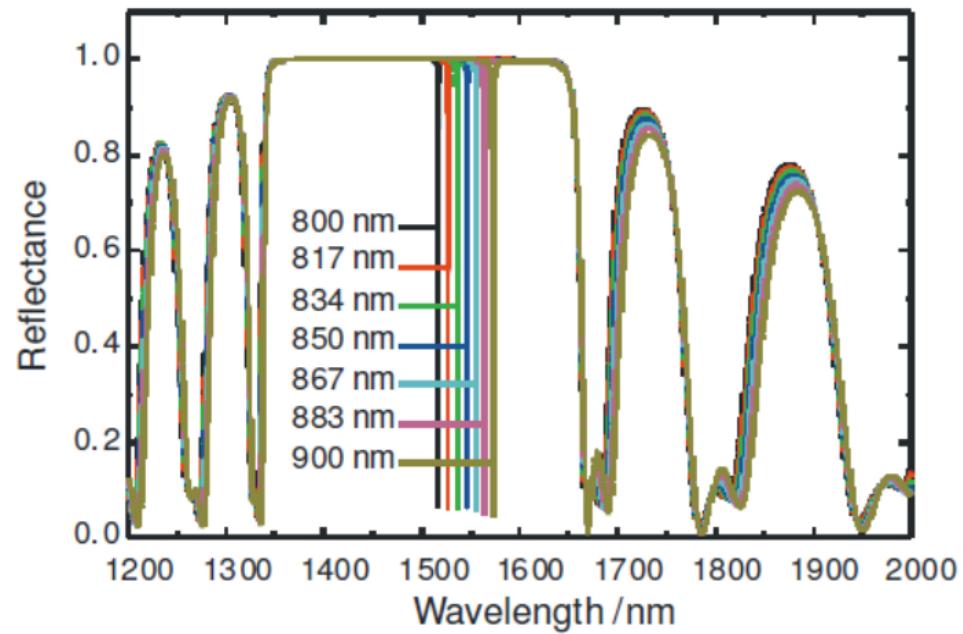
- Transmission spectra

**DBR mirror InP/air 3 periods****Fabry-Pérot filter InP/air  
( 2 DBR mirrors embedding a cavity)**

# Tunable All - Air - Gap and Dielectric Mirror Filters optoelectronic devices



Tuning:  $\Delta\lambda = 89 \text{ nm}$ ,  $\frac{\Delta\lambda}{\Delta L} = 0.89$



Tuning:  $\Delta\lambda = 56 \text{ nm}$ ,  $\frac{\Delta\lambda}{\Delta L} = 0.56$

# Fabry - Pérot filters

# optoelectronic devices

Full width at half maximum

FWHM

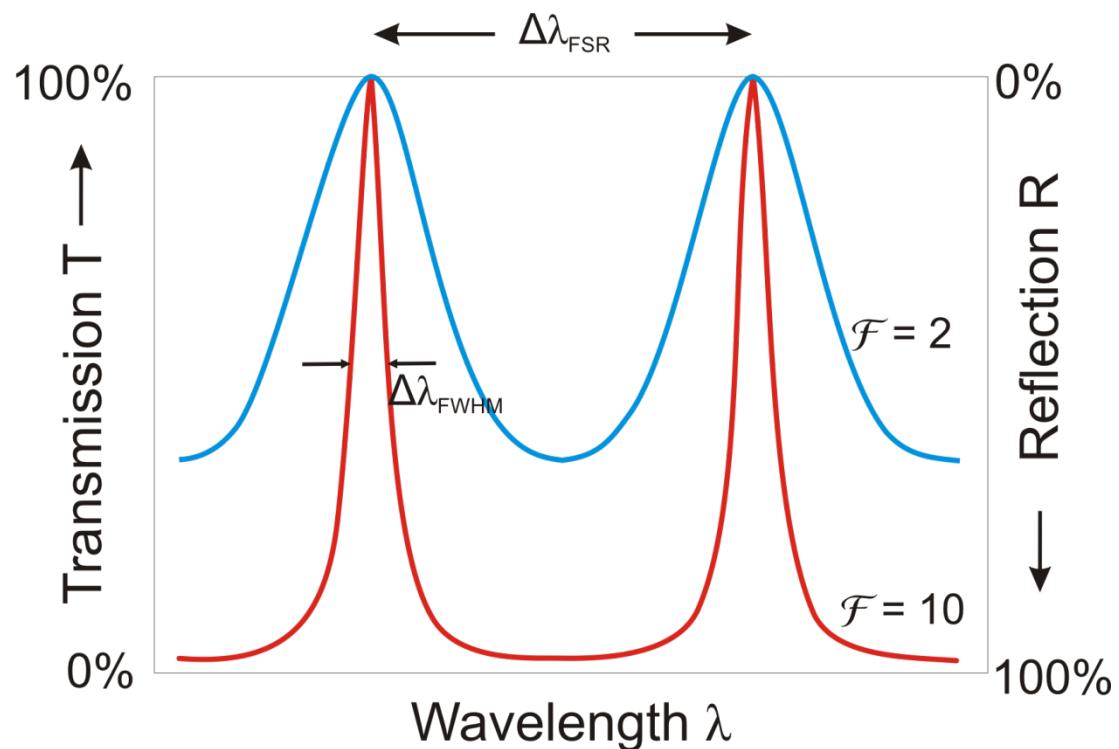
Free spectral range

FSR

Finesse

$\mathcal{F}$

$$\Delta\lambda_{\text{FWHM}} \approx \frac{(1 - RA)\lambda_c^2}{2\pi d_{c,\text{eff}}\sqrt{RA}}$$



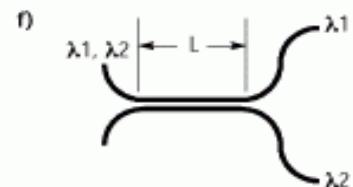
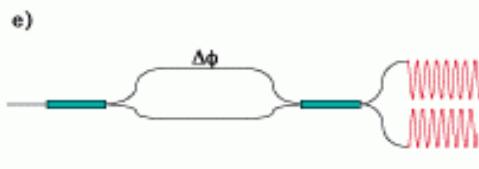
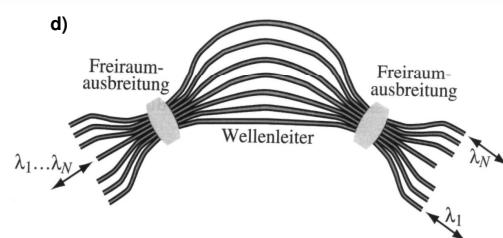
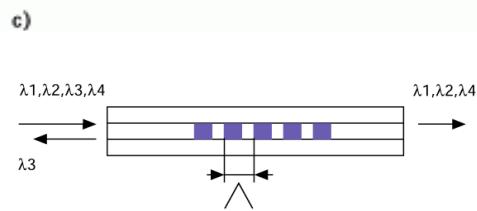
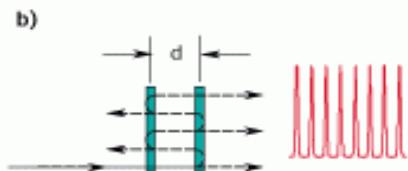
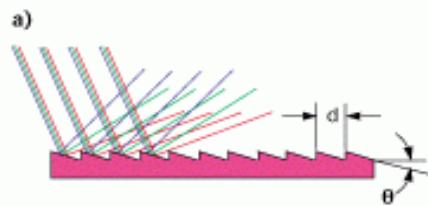
$$\Delta\lambda_{\text{FSR}} \approx \frac{1}{2d_{c,\text{eff}}} \lambda_c^2$$

$$\mathcal{F} = \frac{\Delta\lambda_{\text{FSR}}}{\Delta\lambda_{\text{FWHM}}} \approx \frac{\pi\sqrt{RA}}{(1 - RA)}$$

= how many modes are fitting closely neighbored to each other inside the FSR

# Filter types used in telecommunication networks

optoelectronic devices



a) plane grating

b) Fabry-Perot interferometer (FPI)

c) fiber Bragg grating

d) arrayed waveguide grating (AWG)

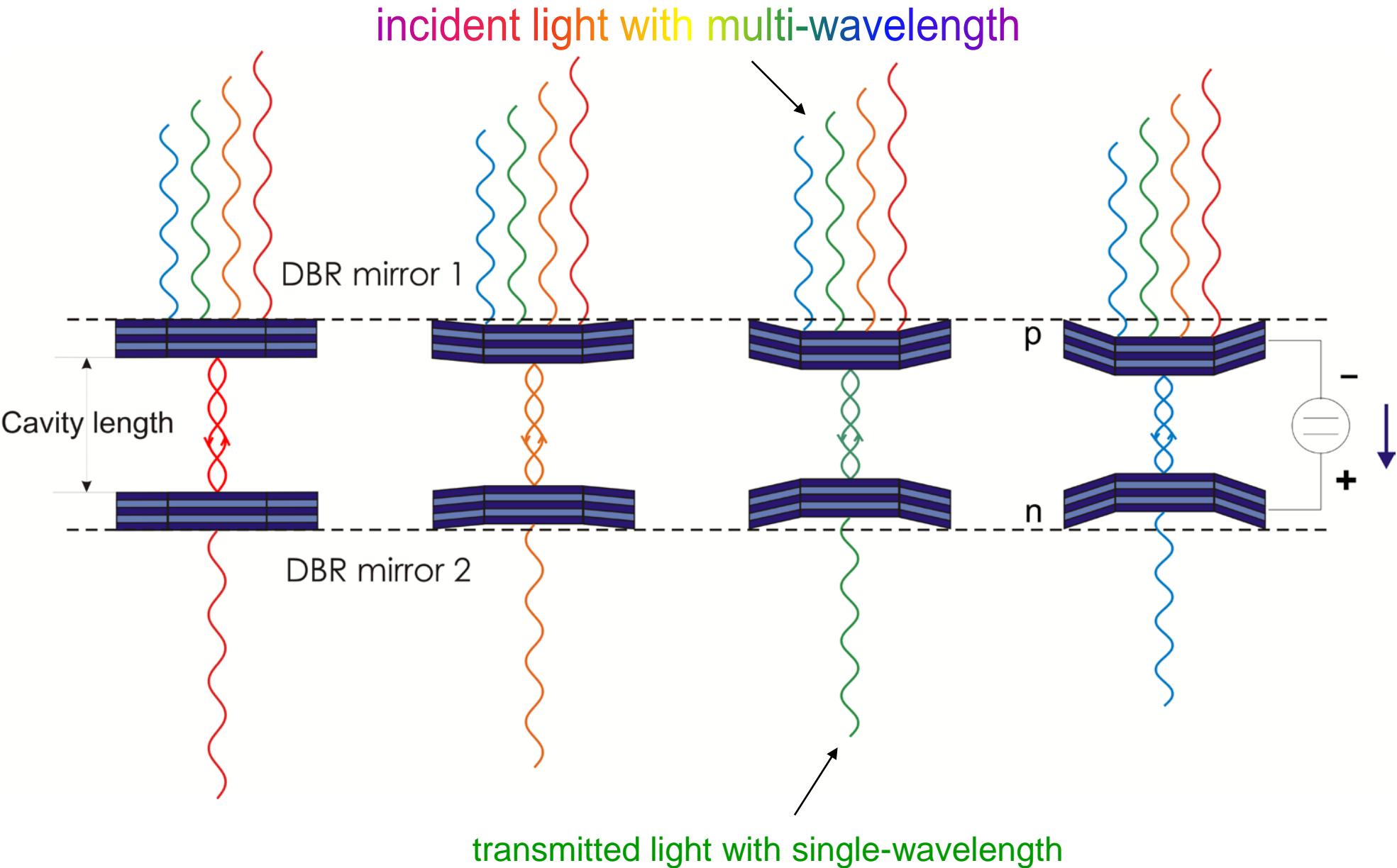
e) Mach-Zehnder interferometer (MZI)

f) fused bionic coupler / filter

[Anderson, WDM Solutions, p97, June 2001]

# Fabry – Pérot Interferometer with moving DBR mirrors

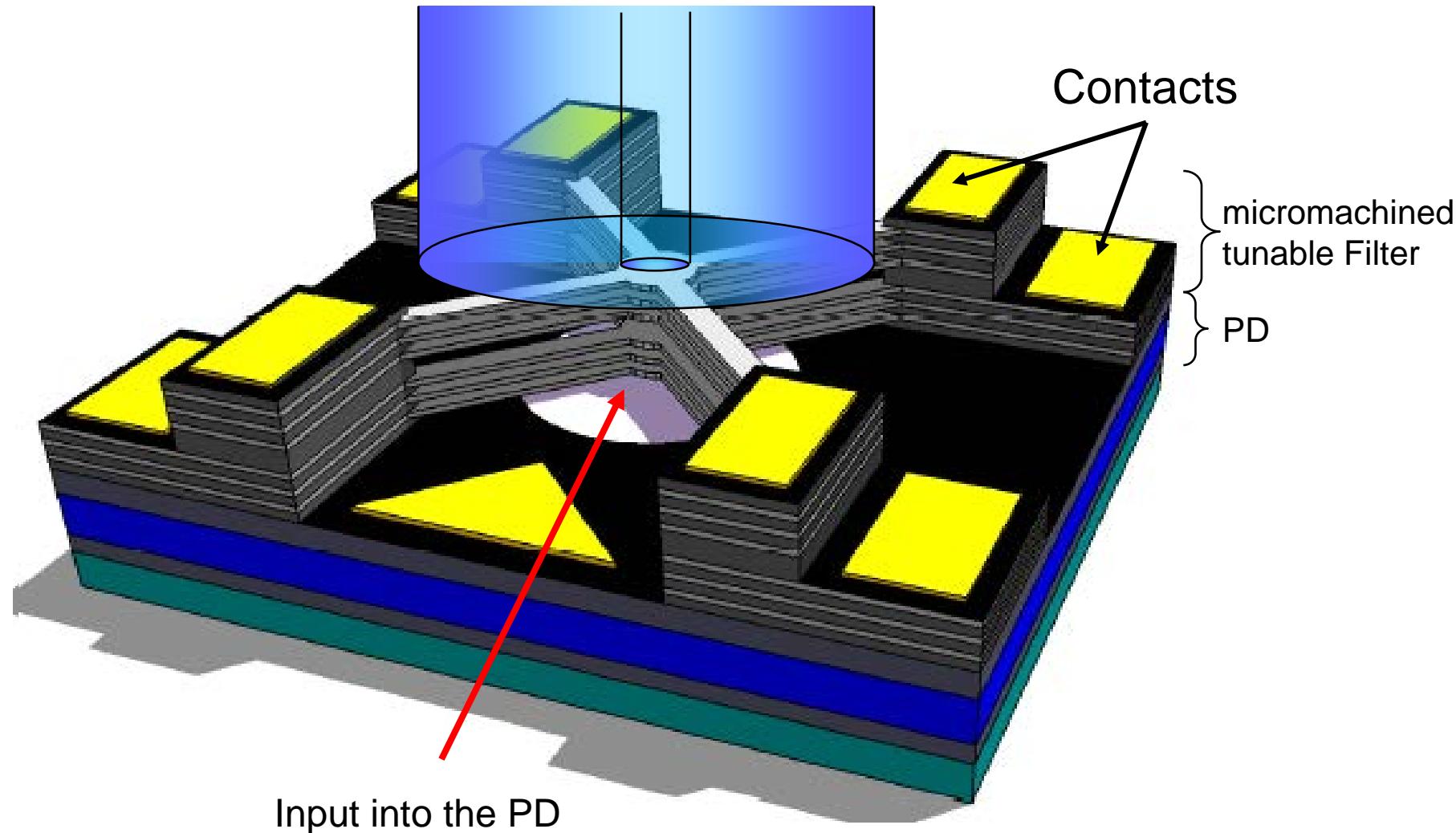
optoelectronic devices



# Integration of a photo diode (PD), a semiconductor membrane multiple air-gap FP filter and a fibre

1

optoelectronic devices

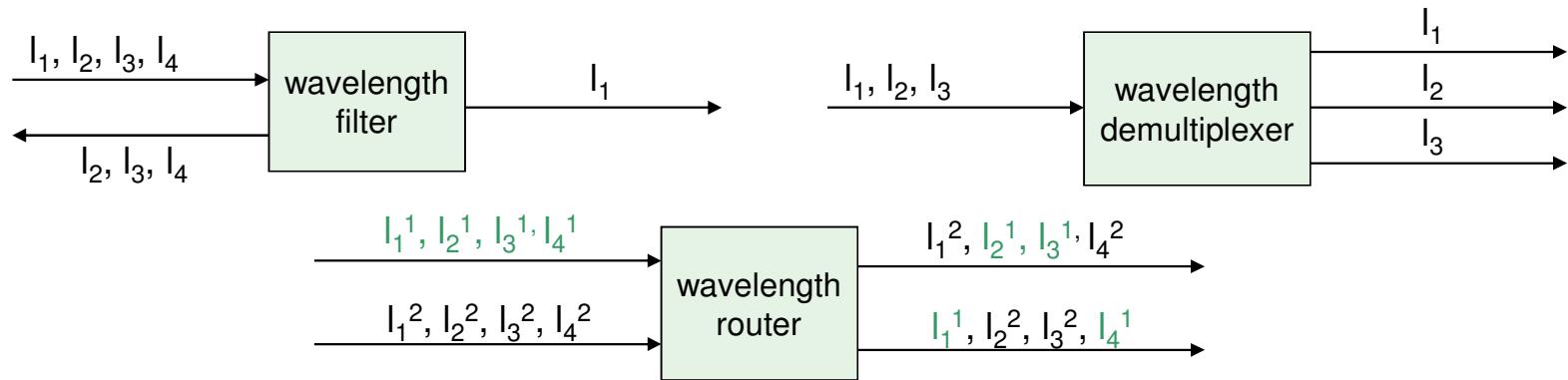


- Filters for long haul DWDM-systems
  - distance between channels 0.8 nm (ITU-T G.692)
  - sideband suppression ratio > 20 dB (ITU-T G.692)
  - FWHM < 1nm
  - FSR > 100nm
  - small loss
  - devices should be appropriate for tuning
- InP/air material module
  - high refractive index contrast
  - Bragg mirrors with high reflectivity ( $R > 99.9\%$ ) with only 3 periods
  - air-gap cavity makes micromechanical tunable devices possible
  - InP makes 1550 nm VCSEL possible

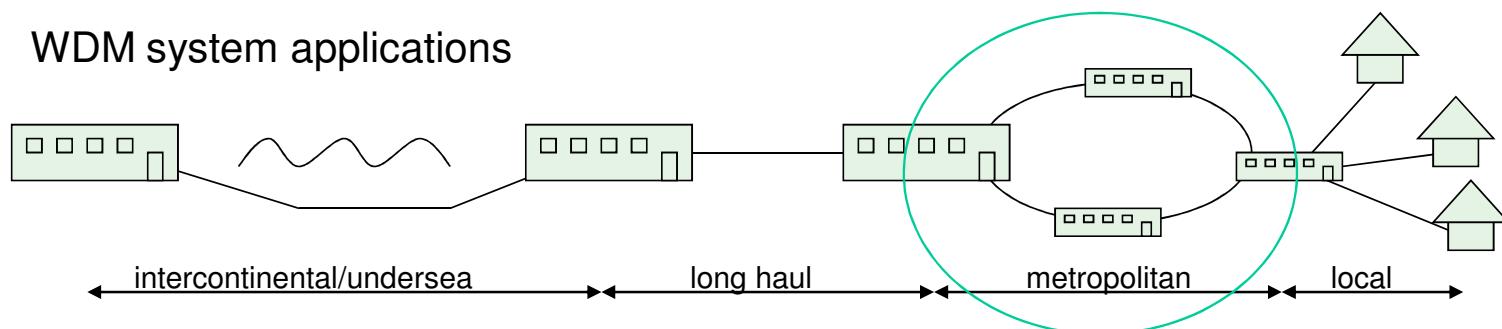
# Optical filter applications in optical networks

optoelectronic devices

- Filtering = selection of certain data channel, least change of other channels

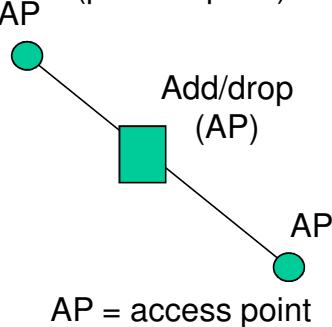
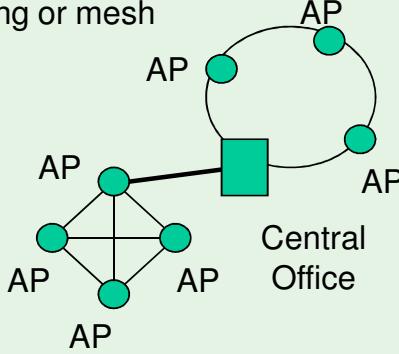
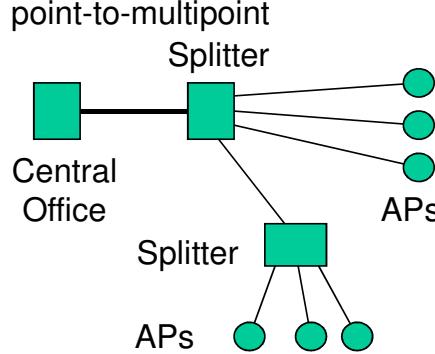


- WDM system applications



# WDM systems

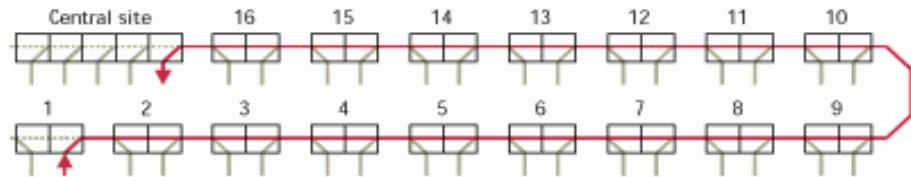
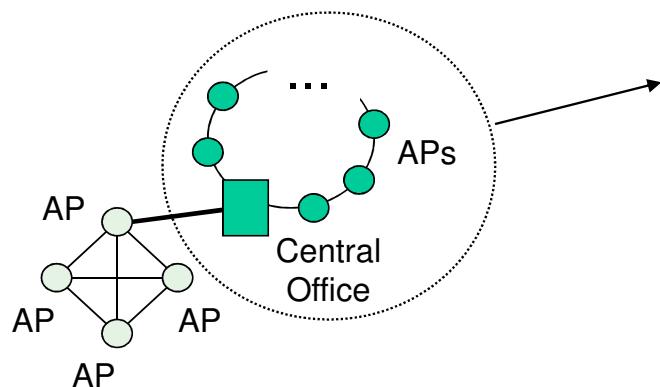
## optoelectronic devices

	Long haul	Metropolitan	B-PON (Broadband Passive Optical Networks)
<b>Distance</b>	>100km .. 1000km	<100km	<20km
<b>Channels/ Traffic</b>	uniform; 2.5Gbit/s, 10Gbit/s, (40Gbit/s)	highly diverse; (SONET, Ethernet, up to 10Gbit/s)	diverse, capacity adjustable (ATM, Eth. up to 622Mbit/s)
<b>Topology</b>	linear (point-to-point)  AP = access point	ring or mesh 	point-to-multipoint 
<b>Migration</b>	add channels (possibly)	add capacity, add new rings / connections	adjustable capacity per channel
<b>Filter cost</b>	high (few filters)	medium/low (high # of filters)	low (high # of filters)

## Requirements on filters I (insertion loss)

optoelectronic devices

- Example: metropolitan networks



### Assumptions:

2 x add/drop loss of 1.5dB, 30 x through filter count, 35dB power budget, 0.3dB/km fiber loss, no power monitor / optical supervisory channel

Through filter loss [dB]	Total loss in filters [dB]	Power budget - filter losses [dB]	Ring circumference [km]
0.50	18.0*	17.0**	60
0.75	25.5	9.5	34
1.00	33.0	2.0	7

$$* = 30 \cdot 0.5\text{dB} + 2 \cdot 1.5\text{dB}$$

$$= 18.0\text{dB}$$

$$** = 35\text{dB} - 18\text{dB} = 17\text{dB}$$

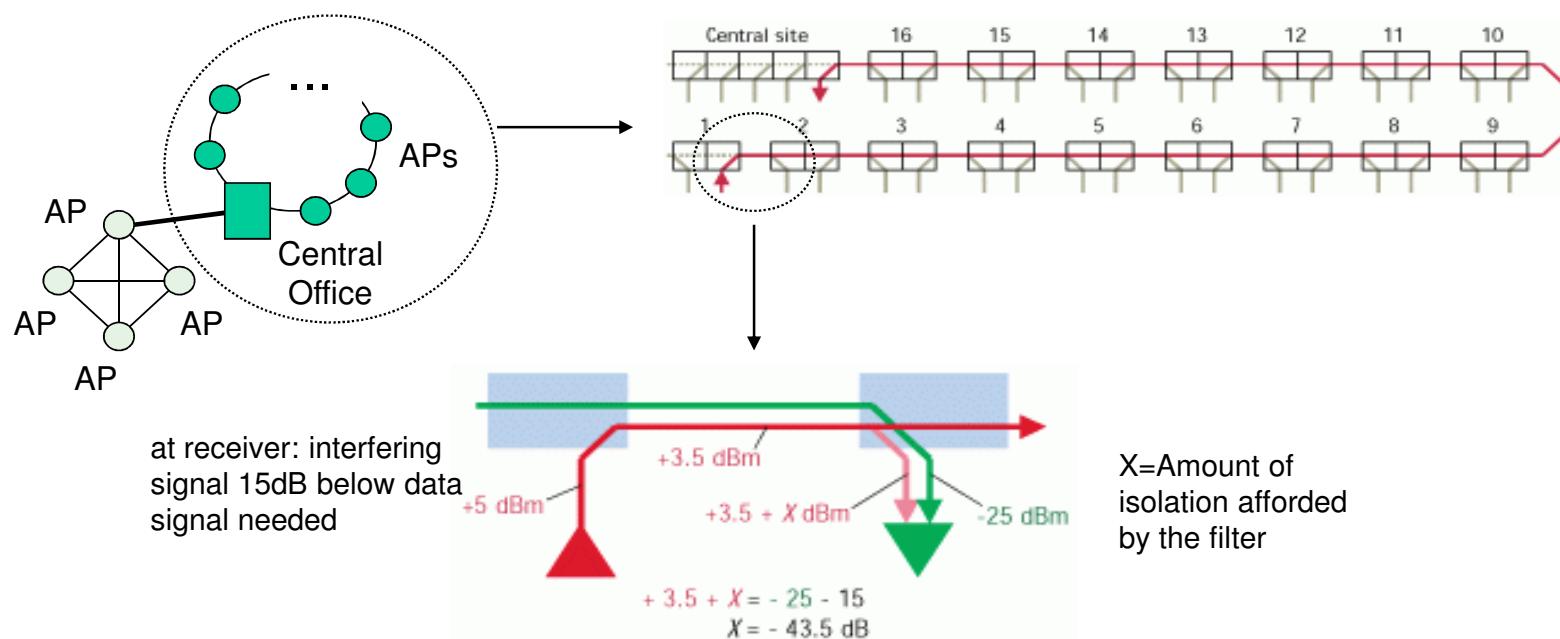
[Batchellor, WDM Solutions, p49, April 2001]

- => Small insertion loss needed

## Requirements on filters II (crosstalk)

optoelectronic devices

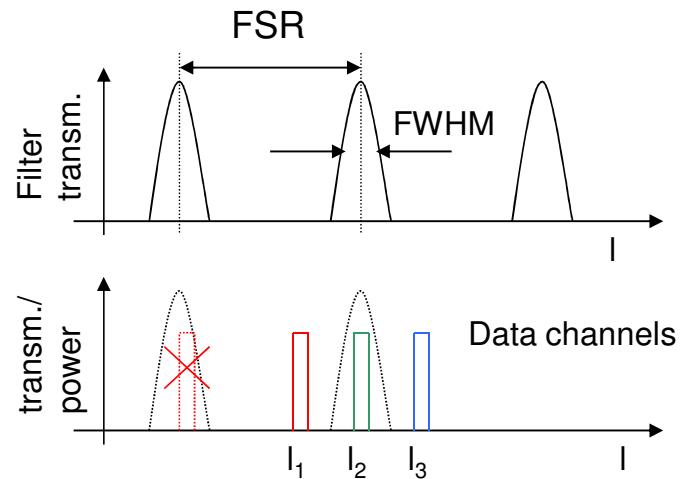
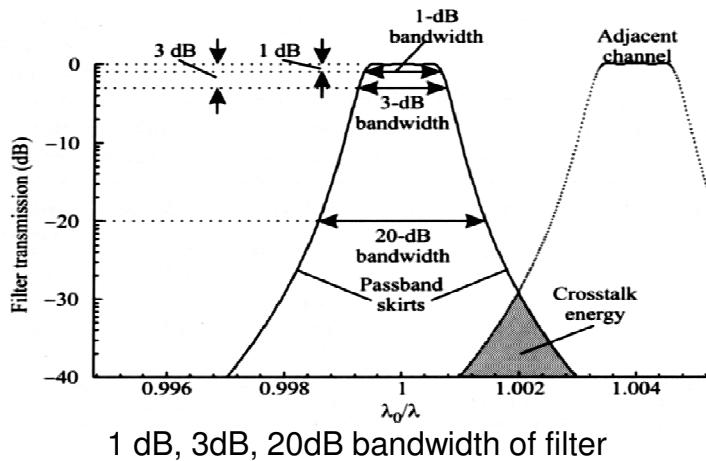
- Example: metropolitan networks



- => High isolation (small crosstalk = high Side Mode Suppression Ratio = **SMSR**) necessary

## Requirements on filters III (FSR, FWHM, Finesse) optoelectronic devices

- **Filter principle:**
  - splitting & interference of light waves
  - constructive/destructive interference
  - => periodical filter spectrum (Free Spectral Range = **FSR**)



**Separation of adjacent channels:**  
characterisation of filters by several bandwidths: 1dB bandwidth, 3dB bandwidth (**FWHM**), 20dB bandwidth

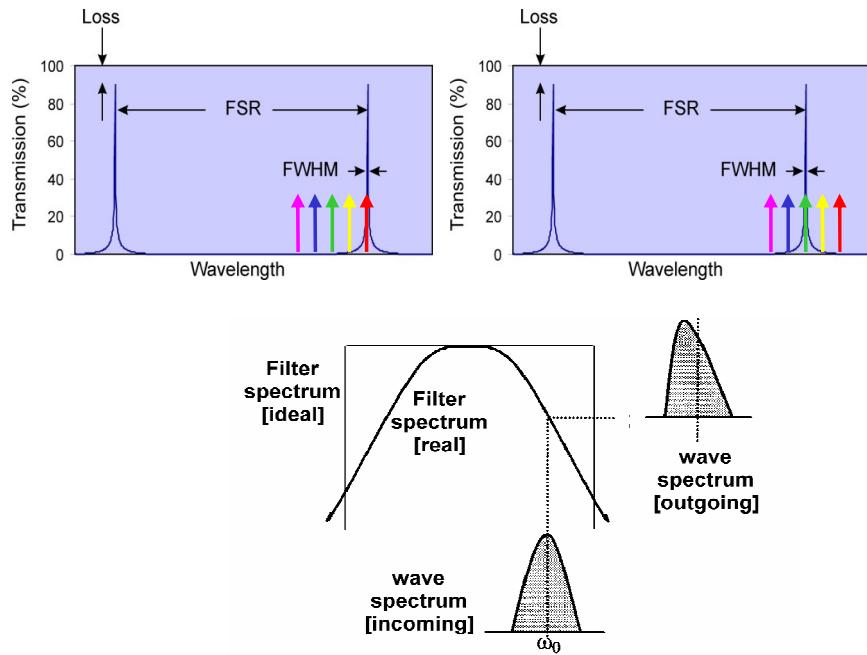
**Finesse:**

$FSR/FWHM \approx \# \text{ of channels which can be used}$

## Requirements on filters IV (Tunin, Distortion, ...)

optoelectronic devices

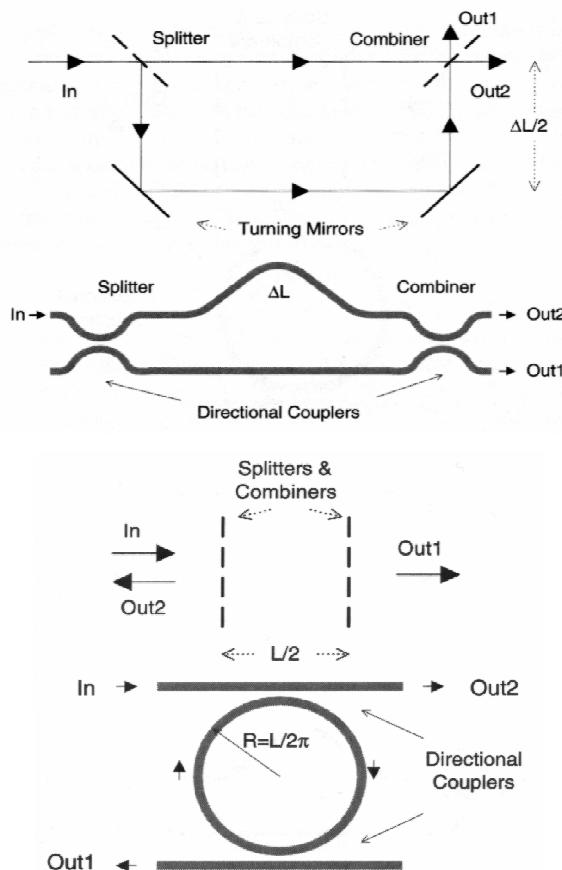
- **Tuning:**  
filter should be easily tunable to different center wavelength (channels)
- **Distortion:**  
change of spectrum caused by optical filtering
- **Further requirements: => least possible dependence on**
  - **temperature**
  - **dispersion:**  
different parts of spectrum should propagate with equal speeds
  - **polarisation:**  
waves with different polarisations should propagate with same speeds



distorted wave spectrum in cause of non-ideal filtering (outgoing wave = convolution of incoming + filter function)

## Filter classification (MA / AR filter)

optoelectronic devices



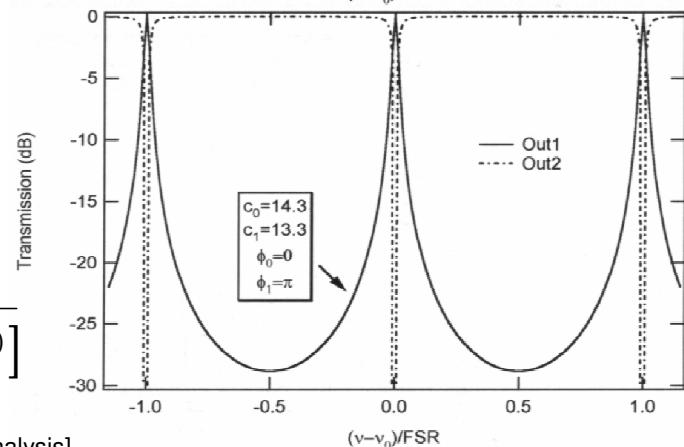
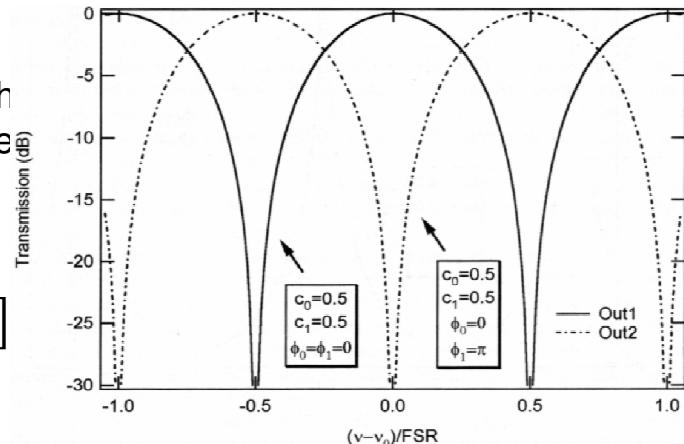
**moving average  
filter (MA)** = filters with  
finite impulse response  
(FIR)

$$H(v) = \sum_{n=0}^N [c_n e^{-j(2\pi v t n - \phi_n)}]$$

**autoregressive  
filter (AR)** = filters  
with infinite impulse  
response (IIR)

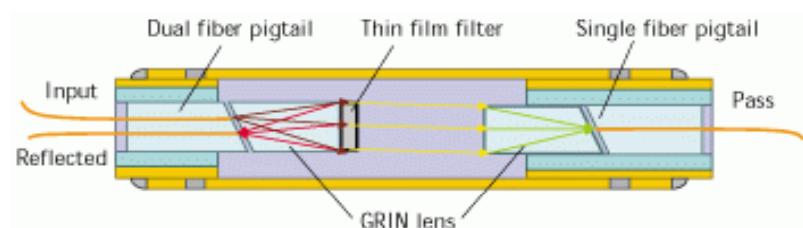
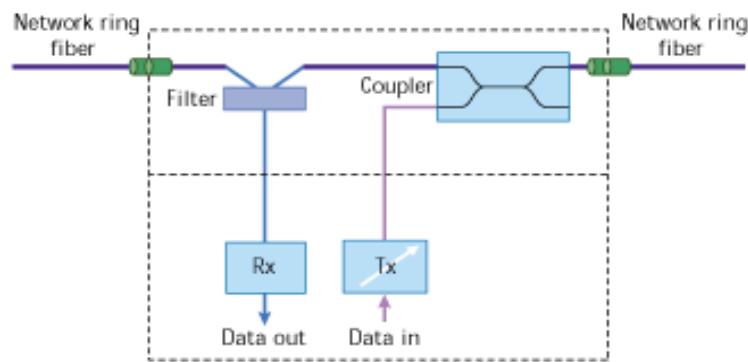
$$H(v) = \frac{1}{\sum_{n=0}^N [c_n e^{-j(2\pi v t n - \phi_n)}]}$$

[ Madsen, Optical Filter Design and Analysis]



## Outlook: Tunable FPF - application

optoelectronic devices



[Chun, WDM-Solutions, p39, May 2001]

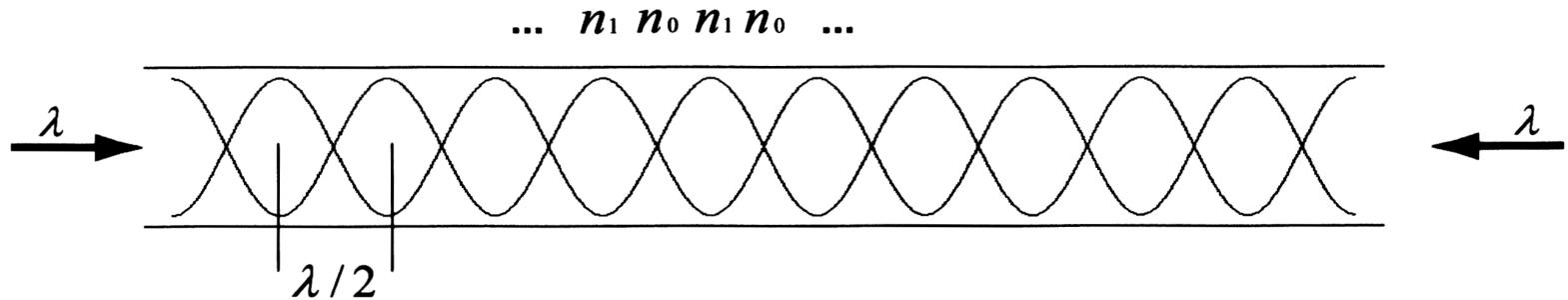
[Dhar, WDM-Solutions, p83, September 2001]

Concept for application of tunable FP filters

## Discovery of Gratings in Optical Fibres

optoelectronic devices

- Research on nonlinear properties of germania-doped fibre.  
Discovery of a photosensitivity of optical fibre.  
[Hill, 1978]



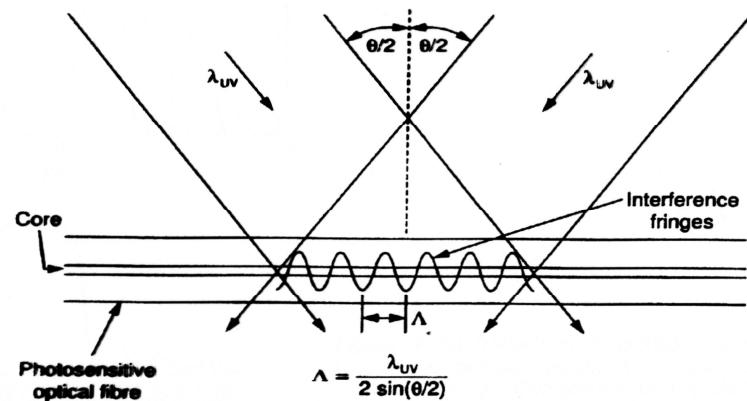
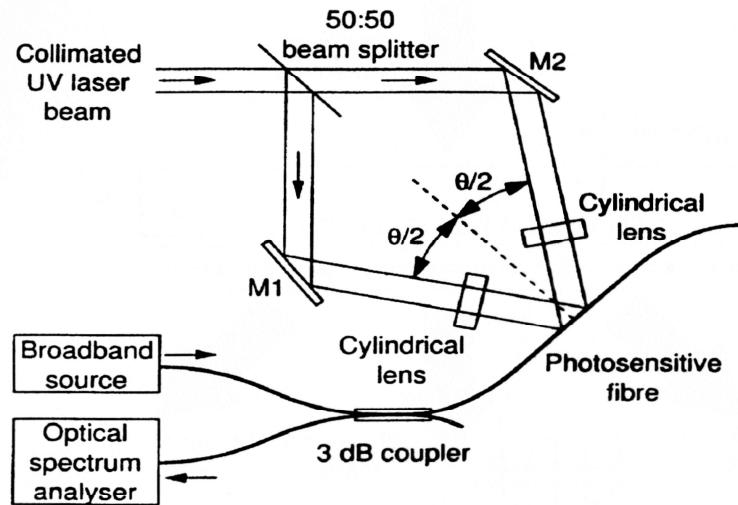
- Argon ion laser ( $\lambda \approx 488 \text{ nm}$ )
- Exposure time of several minutes
- Permanent, very narrowband bragg reflection filters

- UV radiation leads to chemical reactions in the fibre core.  
 $\lambda \approx 190\text{--}280\text{ nm}$  (absorbed only by the fibre core!)
- Refractive index change dependant on  $\text{GeO}_2$  concentration.  
 $3\text{ mol\%} \rightarrow \Delta n \approx 3 \cdot 10^{-5}$   
 $10\text{--}20\text{ mol\%} \rightarrow \Delta n \approx 10^{-3}$
- Erbium-doped fibres have typically a high  $\text{GeO}_2$  concentration!
- Additional doping materials can increase  $\Delta n$  (eg. boron,  $\text{H}_2$  ...).

# Fabrication of Fibre Bragg Gratings I

optoelectronic devices

- Direct writing of gratings through the cladding by two intersecting beams of UV light. [Meltz, 1989]

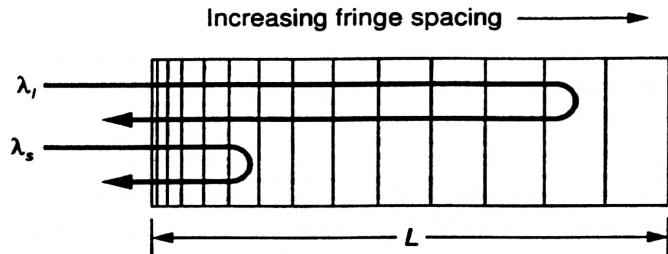


[Bennion, 1996]

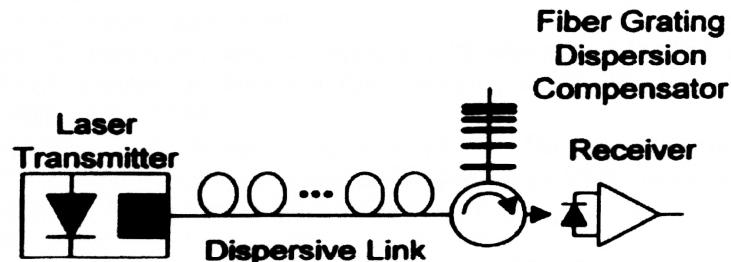
# Application of Fibre Bragg Gratings I

## optoelectronic devices

- Dispersion compensation with chirped FBGs



[Bennion, 1996]



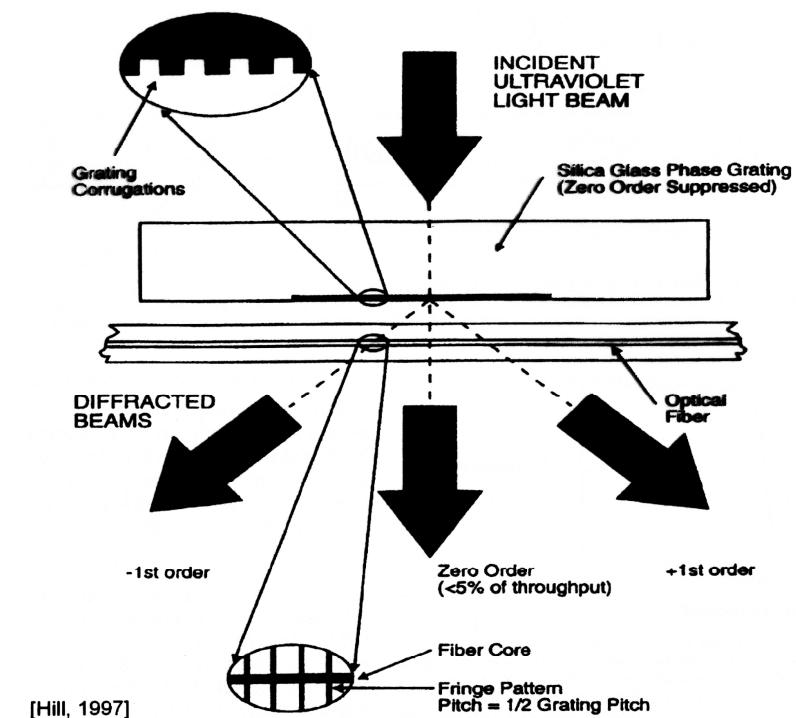
[Giles, 1997]

- e. g. 5 cm quadratically chirped gratings can compensate 800 km of fibre over a 1 nm bandwidth [Bennion, 1996].

## Applications of Fibre Bragg Gratings II

optoelectronic devices

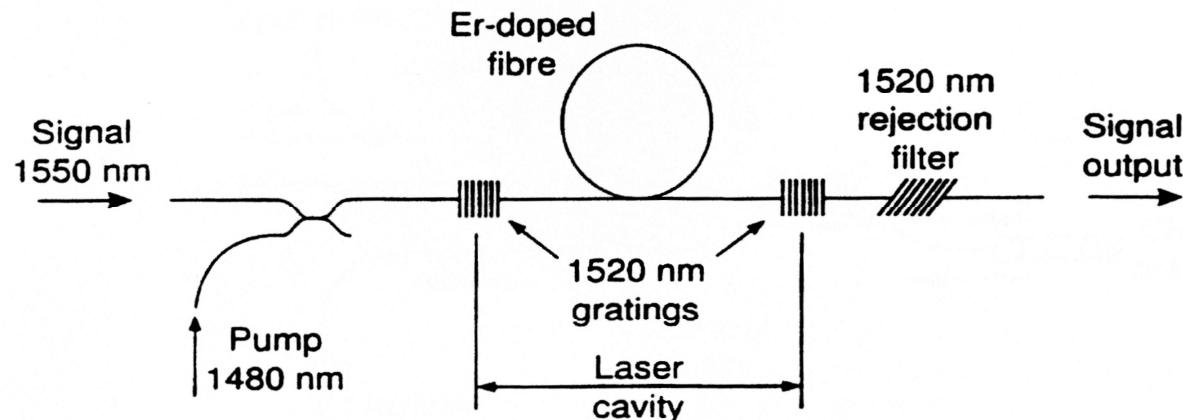
- Phase masks for direct writing of fibre bragg gratings.
- Easy to use.
- Low demands on optical devices.
- One mask for each wavelength required.



## Applications of Fibre Bragg Gratings III

### optoelectronic devices

- Efficiency improvement in erbium-doped fibre amplifiers (EDFA)



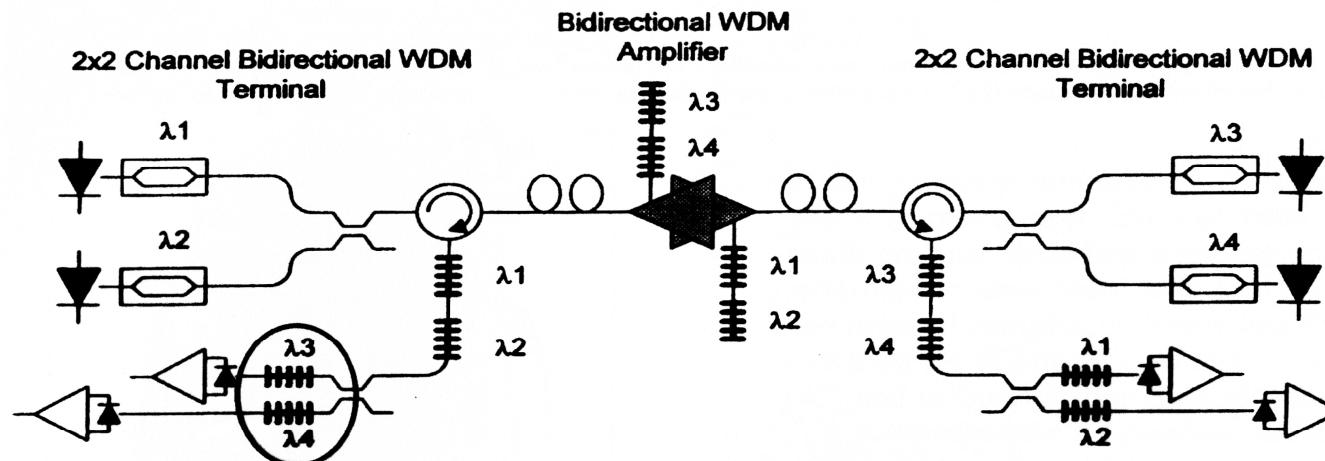
[Bennion, 1996]

- 15,2 dB gain at 1550 nm with 80 mW pump power,  
Less than 0,2 dB gain variation for input powers up to 0,32 mW  
[Bennion, 1996].

# Applications of Fibre Bragg Gratings IV

optoelectronic devices

- Filters for WDM Systems



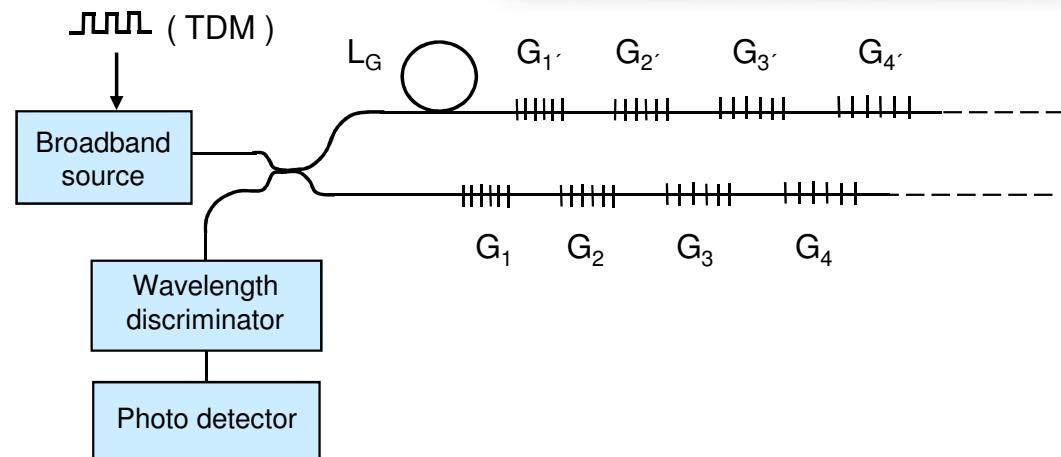
[Giles, 1997]

Filter type	Insertion Loss	Channel Spacing, Isolation	Bandwidth (FWHM)	Tuning Range	Tuning Speed	Tuning Mechanism
Micromachined FP	1 dB	2 nm/30 dB	< 0.5 nm	≈ 60 nm	100 μs	Micromechanical
FBG [Iocco 1997]	0.1 dB	1.6 nm/22 dB	< 0.2 nm	< 10 nm	2 ms	Temp., Stretching

# Applications of Fibre Bragg Gratings IV

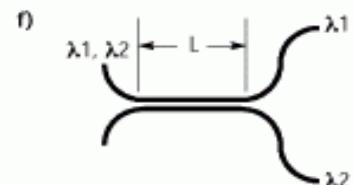
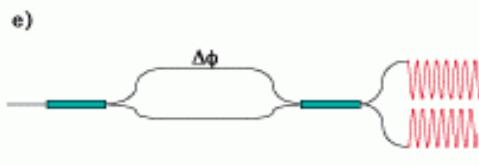
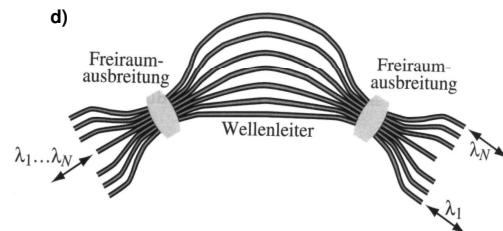
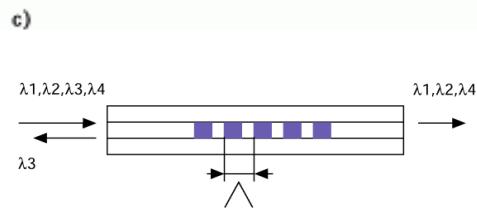
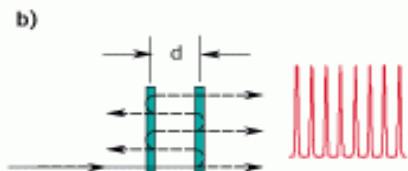
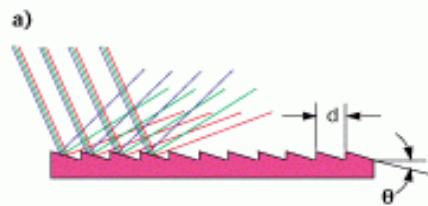
optoelectronic devices

- Sensors for strain and temperature
- e.g.  $\Delta \lambda = 13 \text{ pm} / {}^\circ\text{C}$  @ 1550 nm



# Filter types used in telecommunication networks

optoelectronic devices



a) plane grating

b) Fabry-Perot interferometer (FPI)

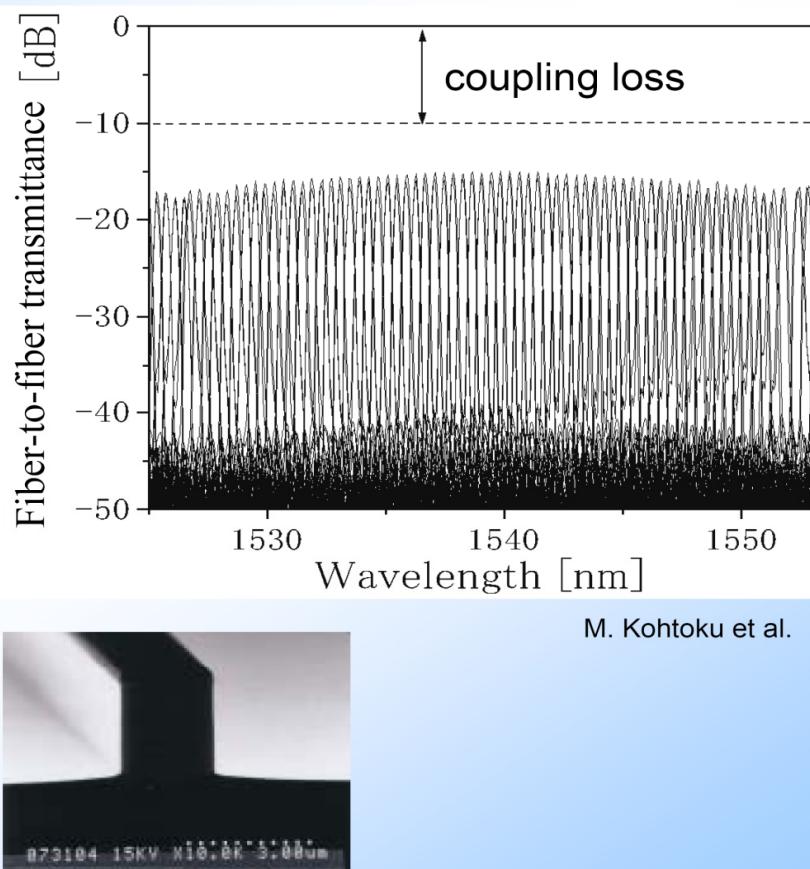
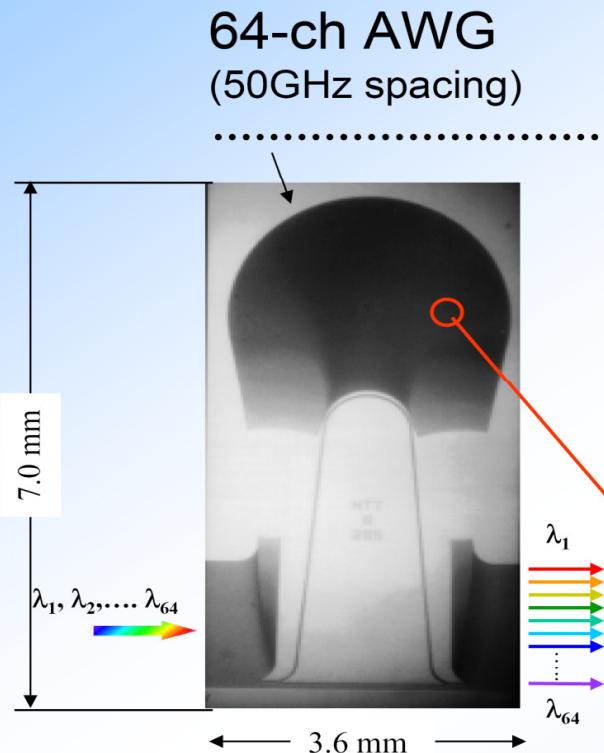
c) fiber Bragg grating

d) arrayed waveguide grating (AWG)

e) Mach-Zehnder interferometer (MZI)

f) fused bionic coupler / filter

[Anderson, WDM Solutions, p97, June 2001]



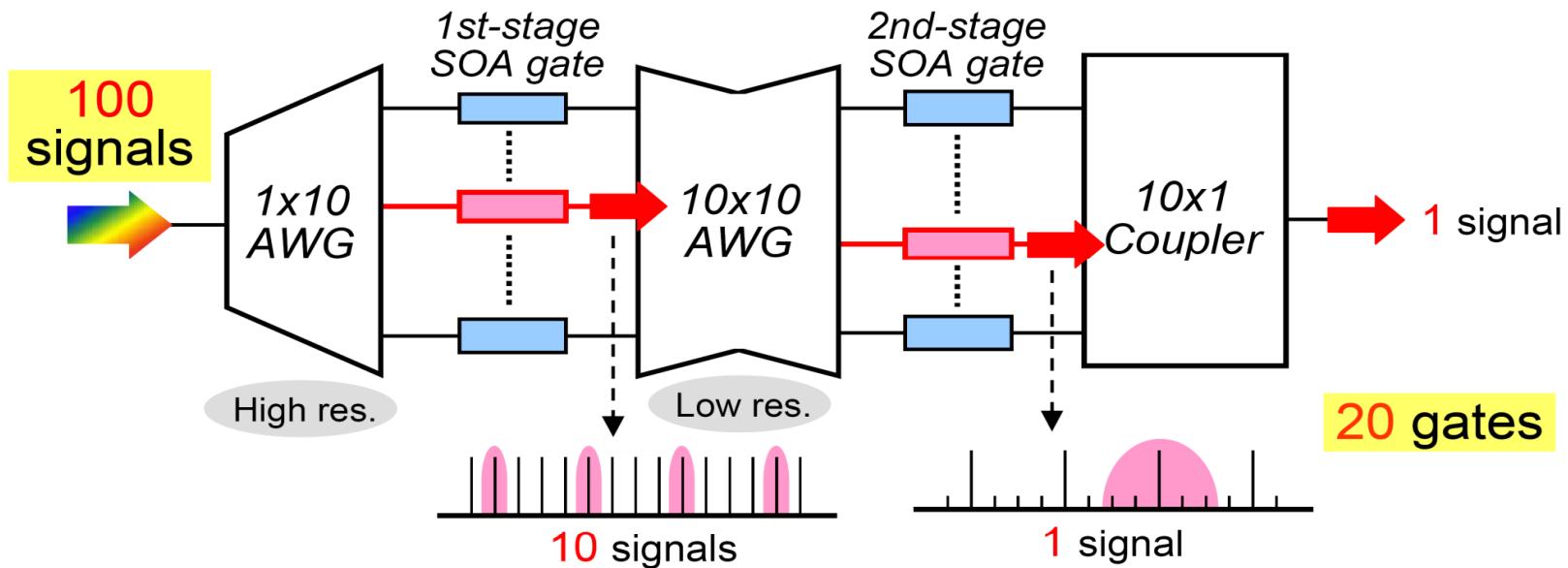
High-mesa structure

# Novel Selector for Large - Scale WDM Networks

optoelectronic devices

NTT Confidential

Concept: Two-step selection



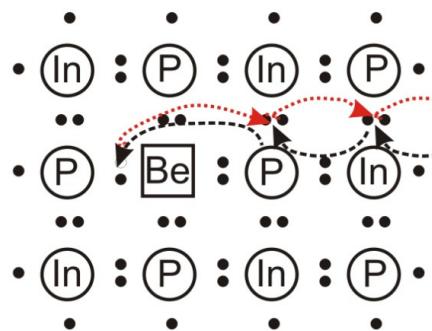
Handles “*large number of channels*” with small number of gates!

# **Chapter 7**

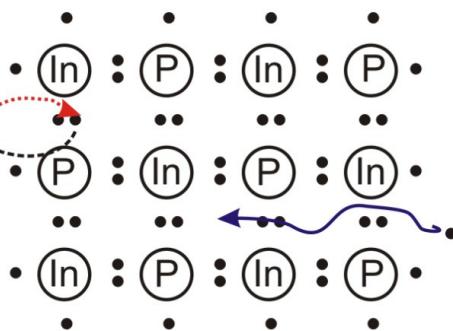
## **Introductions to lasers**

## optoelectronic devices

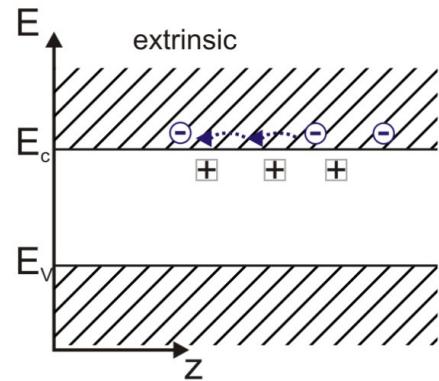
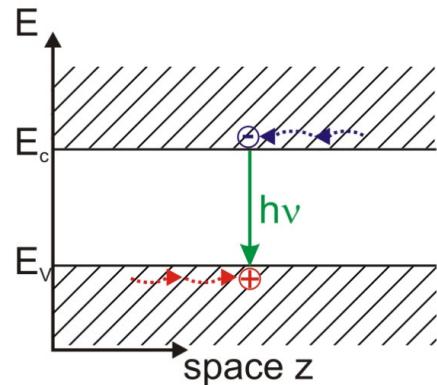
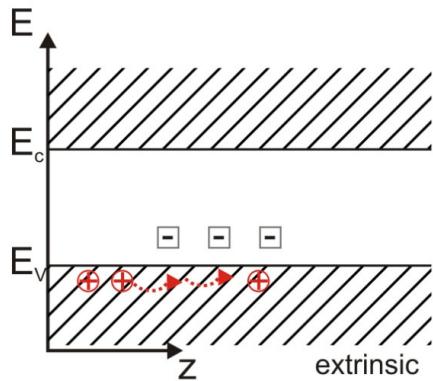
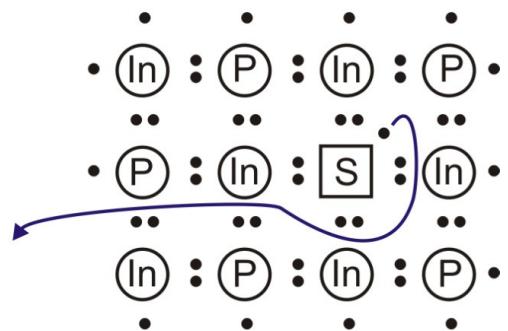
p-doped



i = intrinsic, undoped

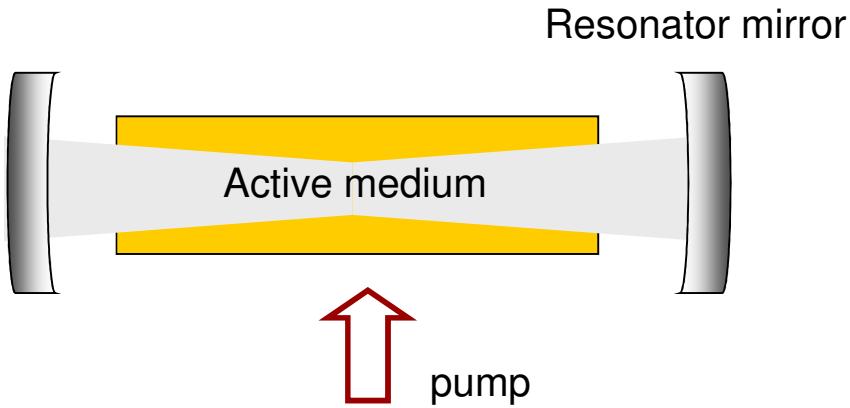


n-doped



# Lasers

Light amplification by stimulated emission of radiation



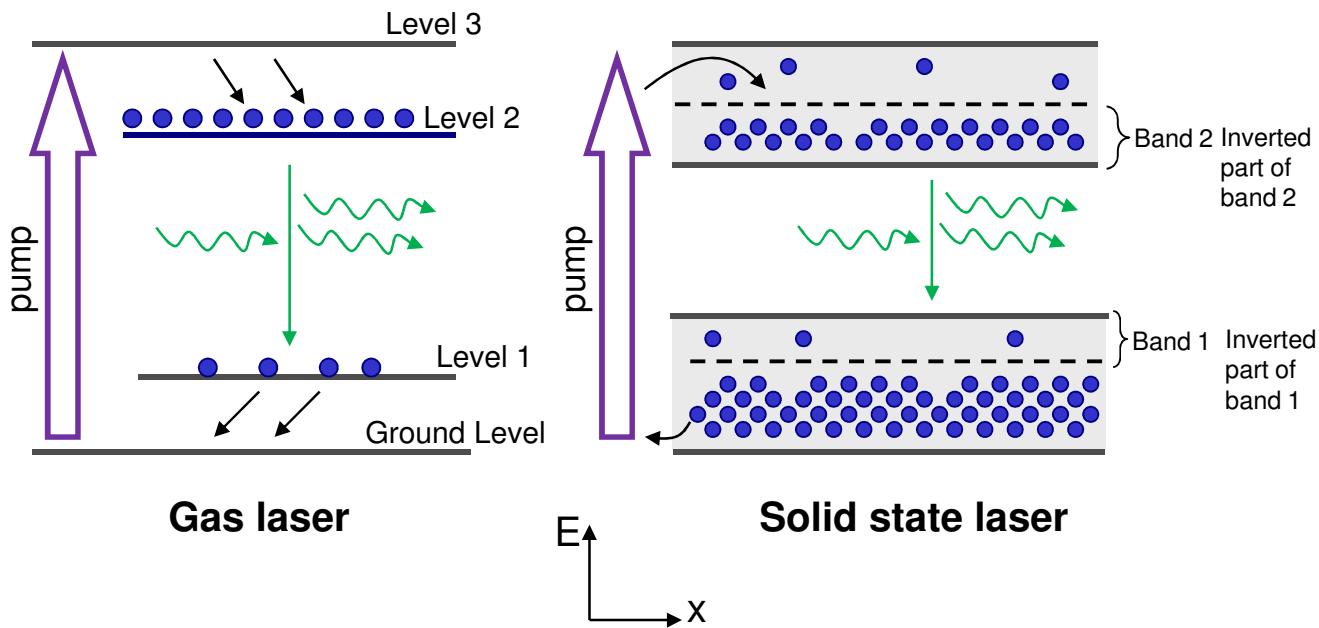
Feedback by the resonator

Light amplification by the active medium

Very strong pumping (= energy source) to obtain carrier inversion

i.e. more carriers in high energetic levels (2)

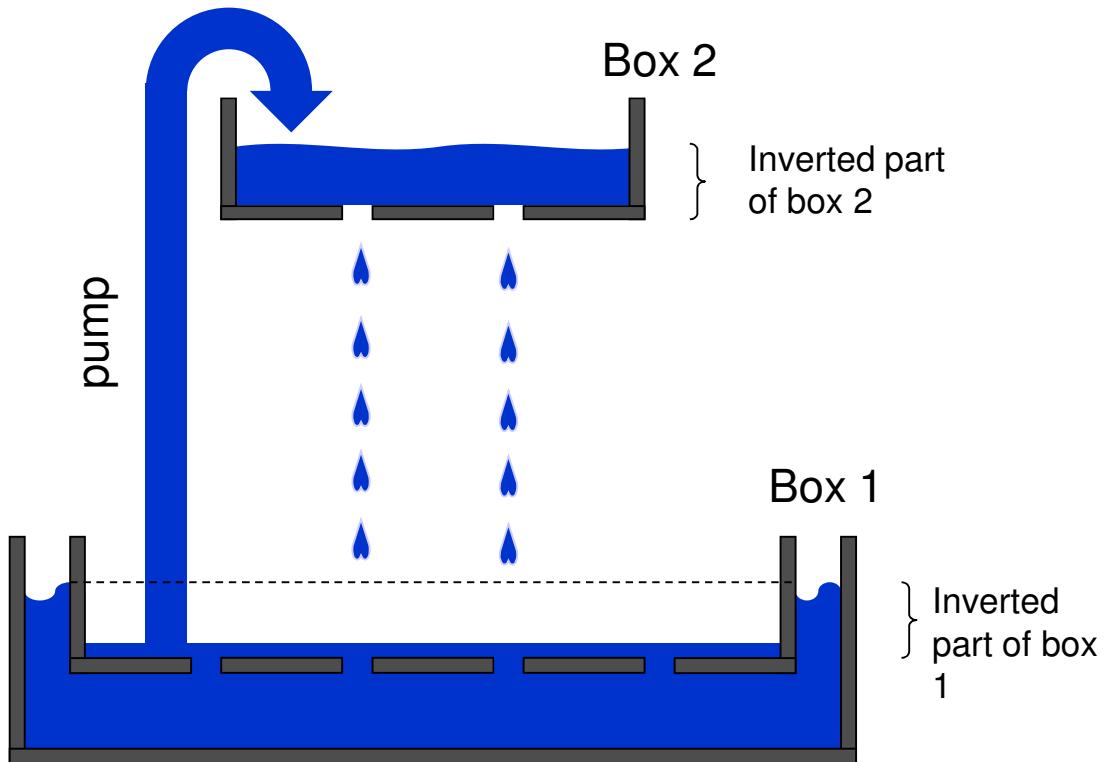
than in the low energetic levels (1)



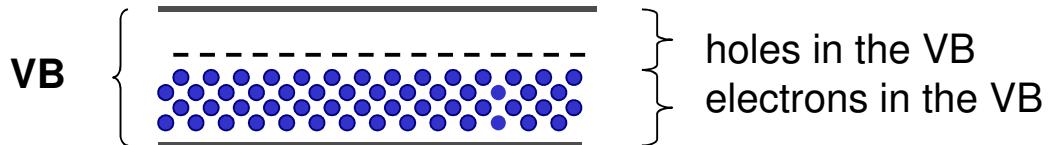
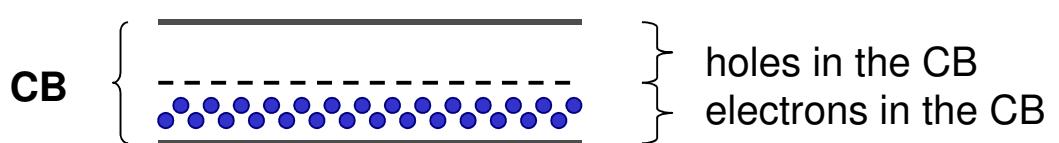
# Principle of inversion

# optoelectronic devices

Water analogy

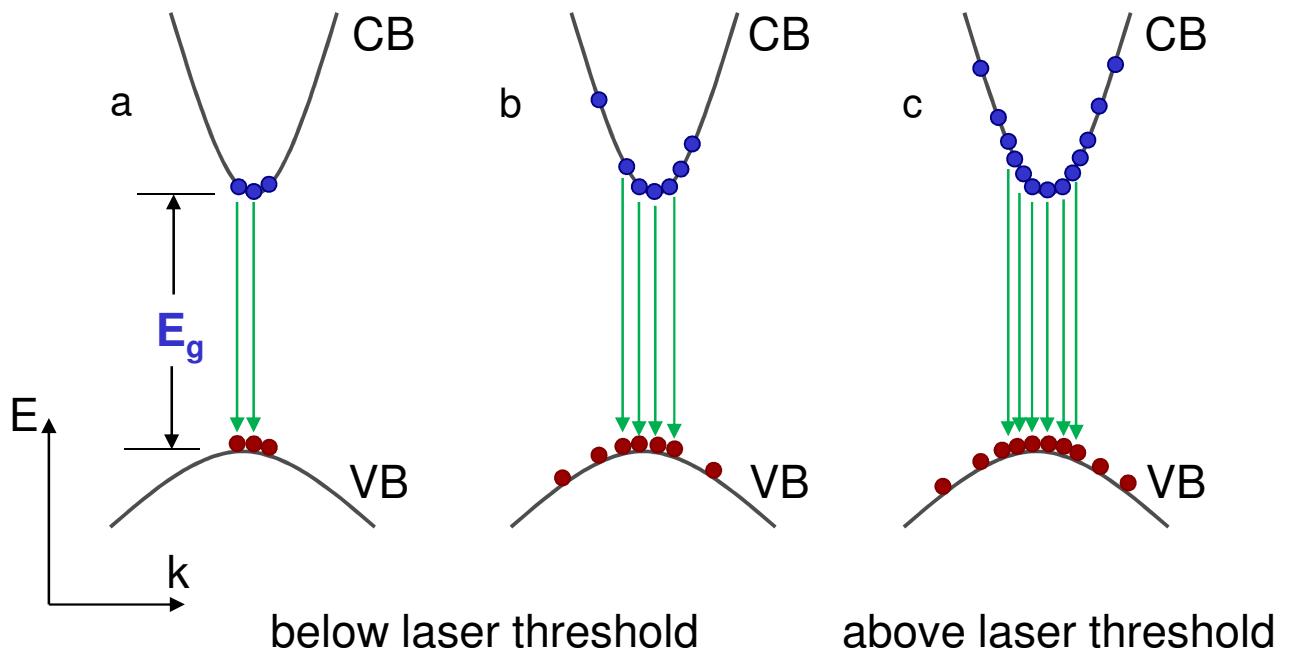


Band structure

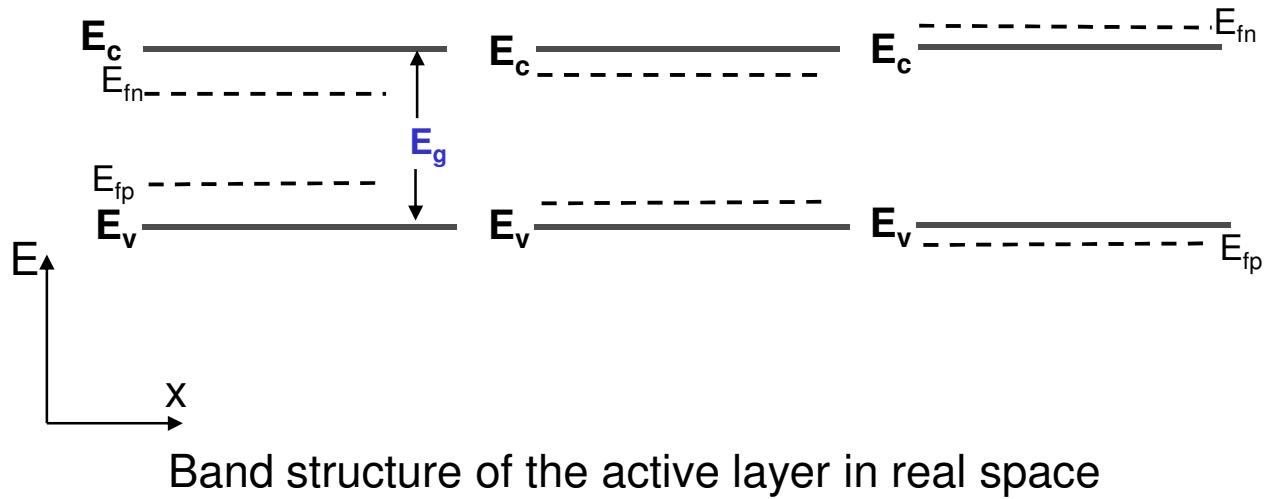


# Emmision of photons by radiative recombination of electron-hole pairs

1



Corresponding band structure of the active layer in real space including the quasi Fermi levels

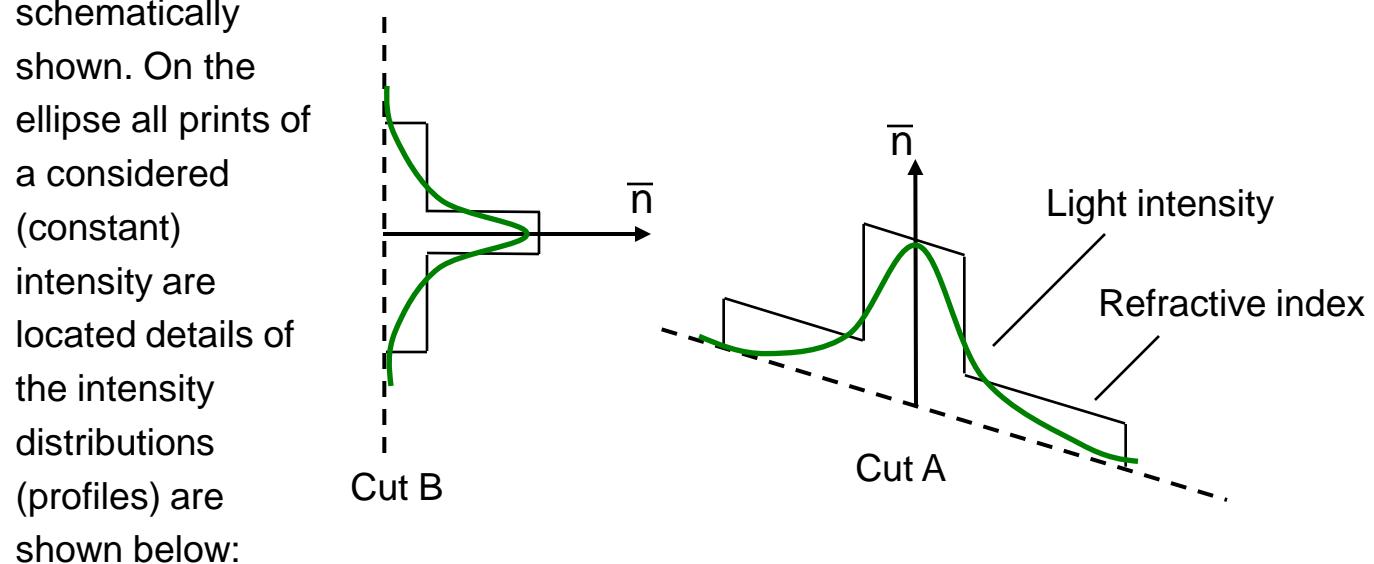
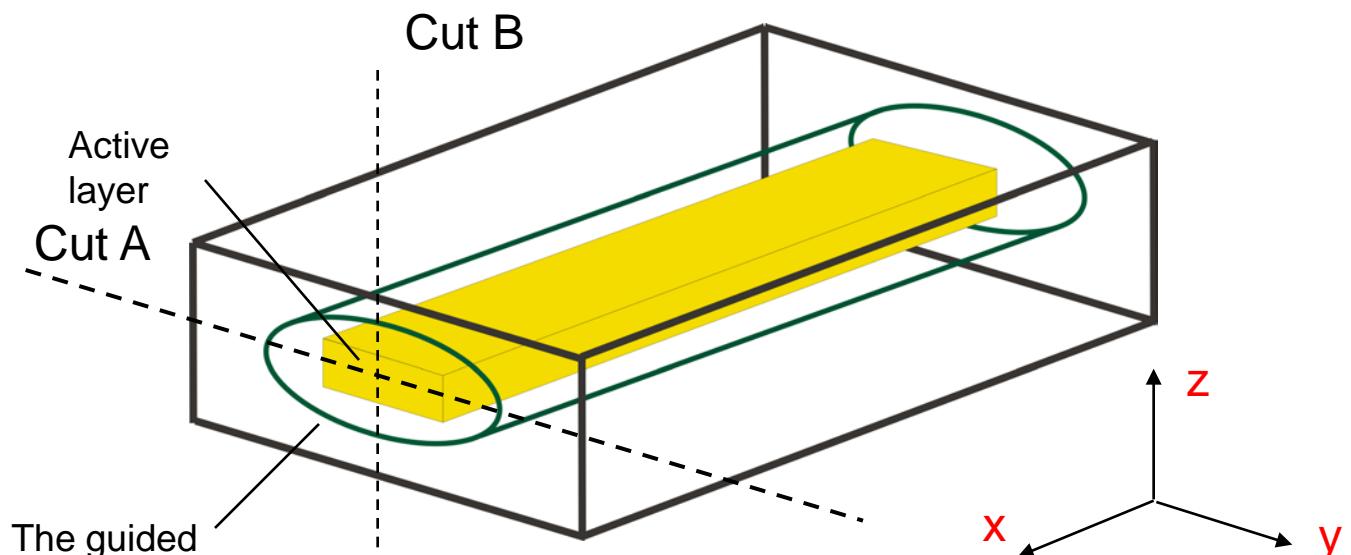


1 Additionally a **waveguide** is required :

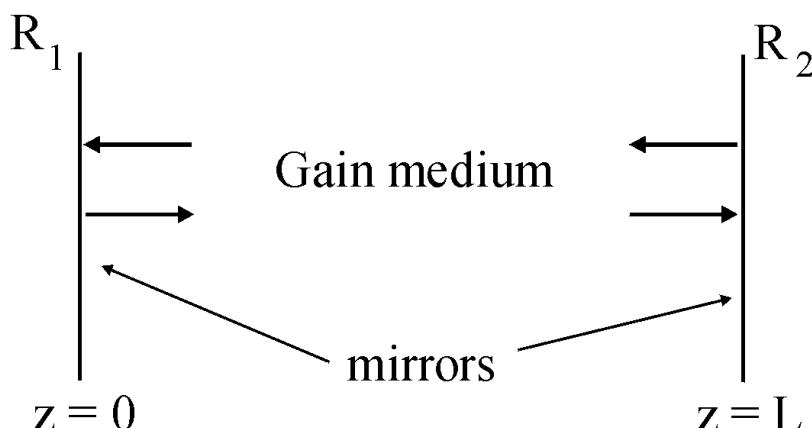
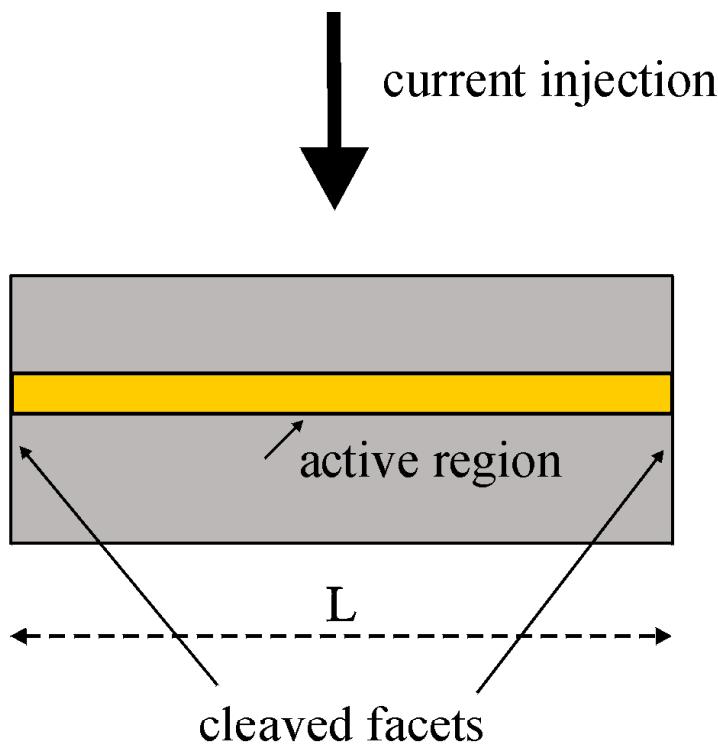
Active layer is surrounded by material of lower refractive index  $\bar{n}$

Active layer : lowest  $E_g$   $\longrightarrow$  highest  $\bar{n}$

Cladding layers : lower  $\bar{n}$   $\longrightarrow$  higher  $E_g$



Here : the active layer is homogeneous (3D active layer)



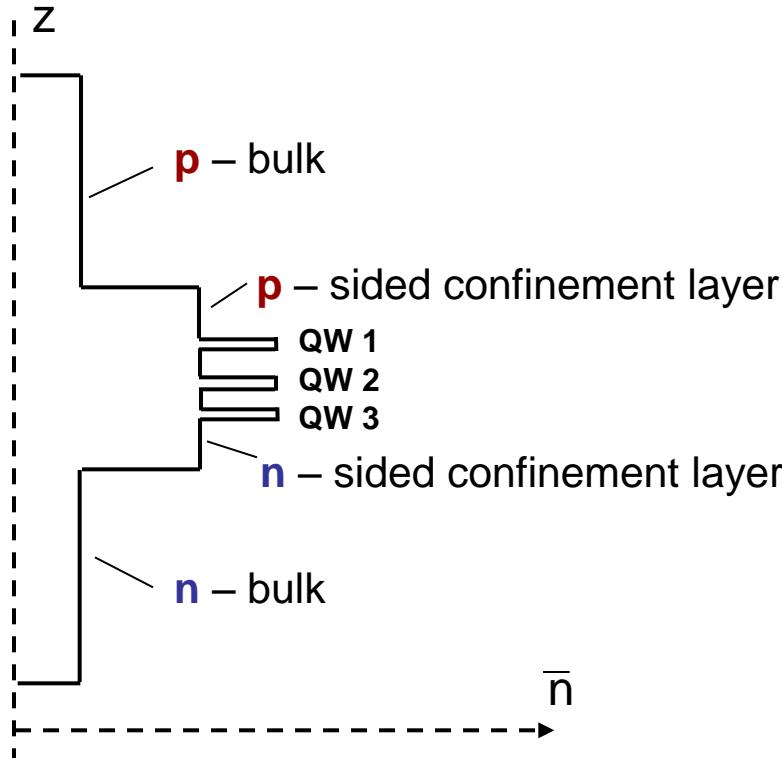
Fabry - Perot cavity

$$R \sim \left( \frac{\bar{n}_1 - \bar{n}_2}{\bar{n}_1 + \bar{n}_2} \right)^2$$

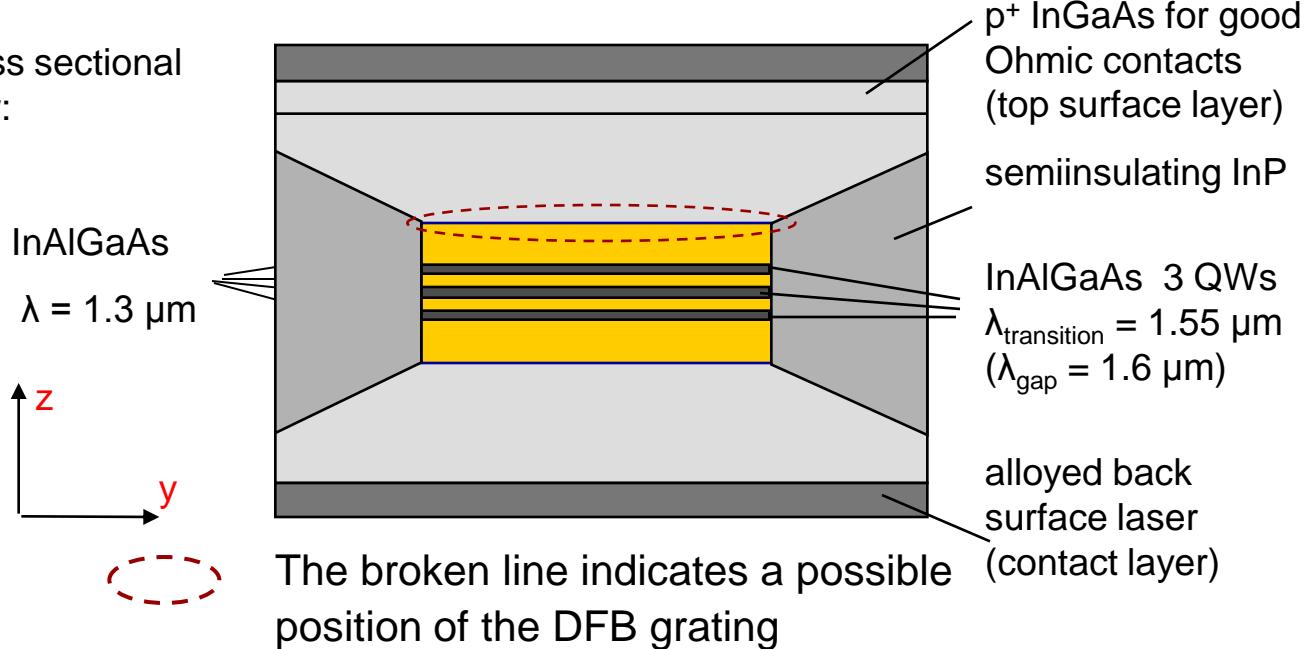
# The semiconductor laser I

## optoelectronic devices

In modern semiconductor lasers the bulk (3D) active layer is replaced by a multiple quantum well stack (2D).



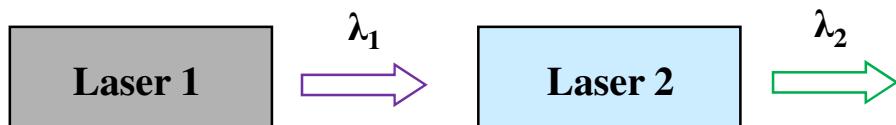
Cross sectional view:



Insulating layers on the left or right hand side of the active layer or other tricky arrangements are required to force the carriers to pass the active layer (to avoid noticeable leakage currents).

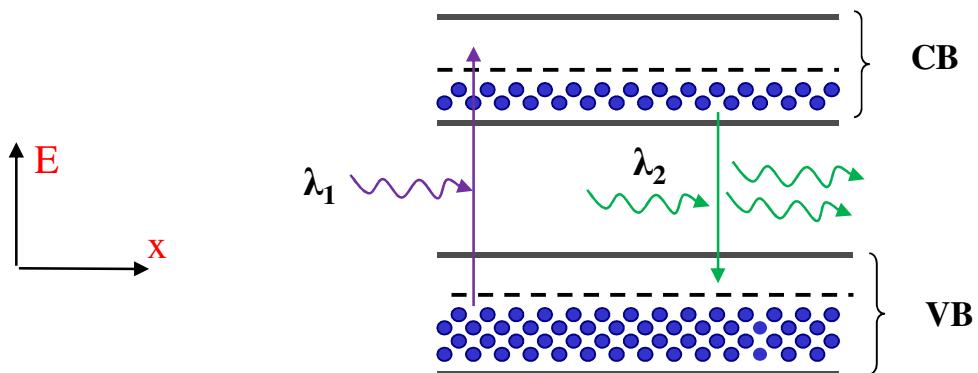
### 2. Pumping

A. Optical pumping:

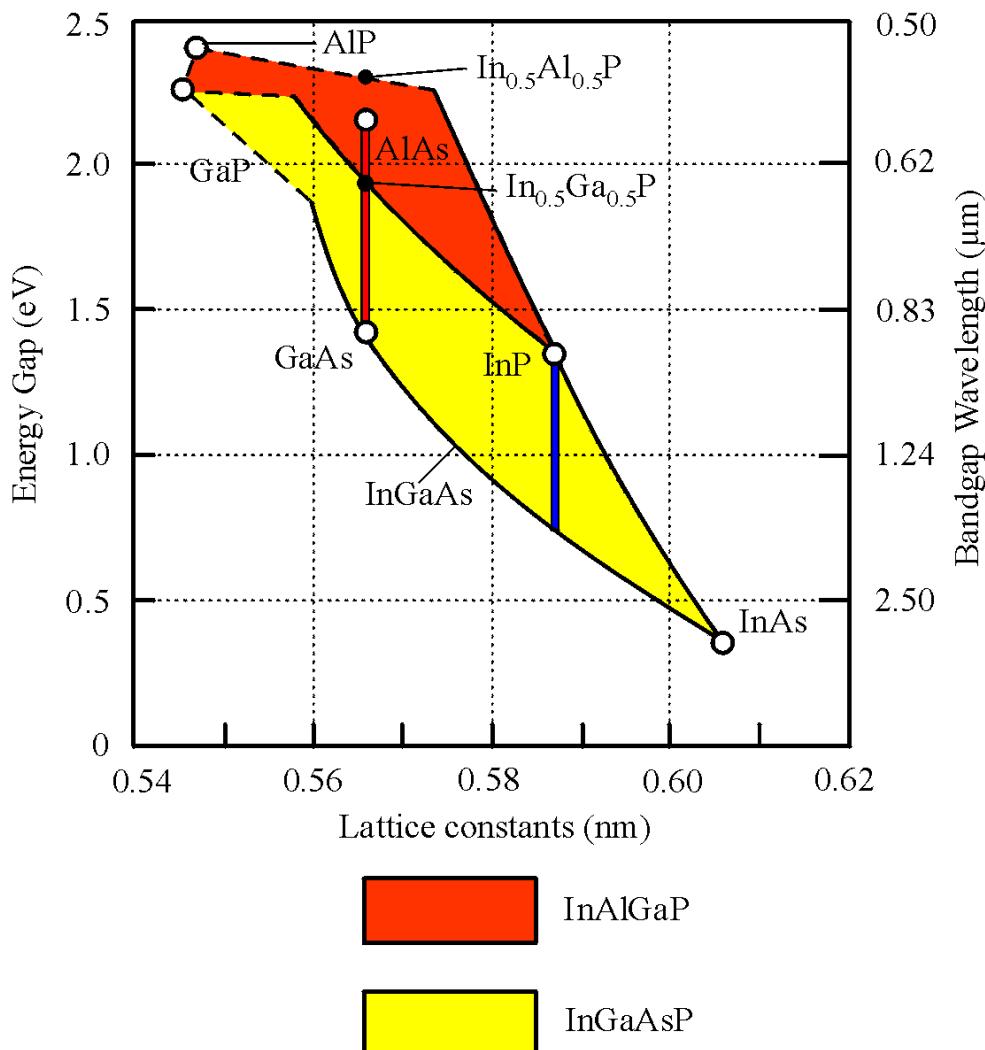


$\lambda_2$  is the designed wavelength, to be used in the application

$\lambda_1 \ll \lambda_2$ ;  $\lambda_1$  is used for pumping the active layers of laser 2



Optical pumping has to be used in the cases where no electrical pumping is possible / not yet possible. E.g. for new material systems where often p-contacts are bad or p-doping difficult.



lattice matching to **GaAs substrate**

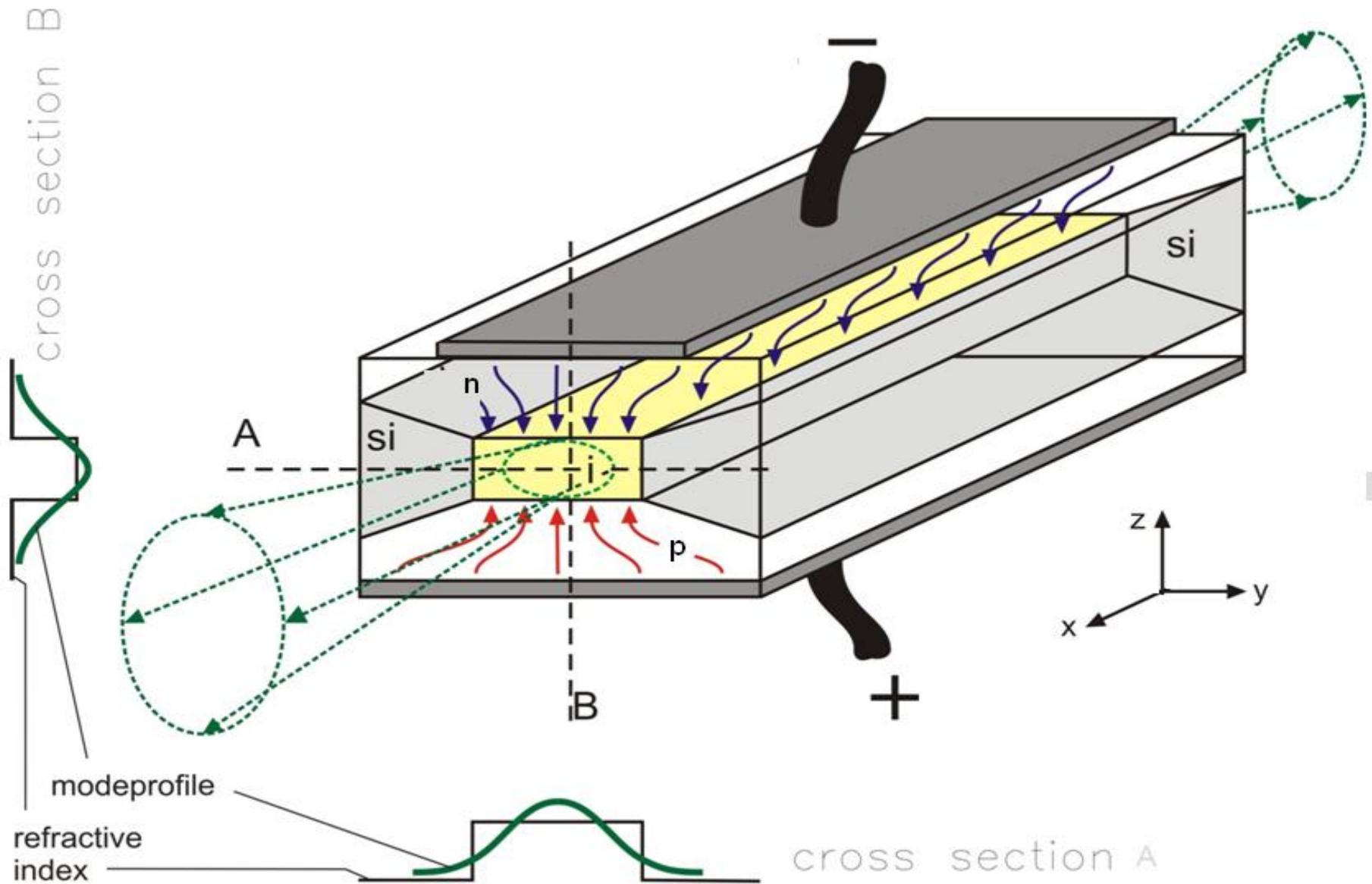
lattice matching to **InP substrate**

**Long wavelength fiber communication lasers ( $\lambda = 1.3 - 1.55 \mu\text{m}$ ) :**  
**InGaAsP on InP substrate**

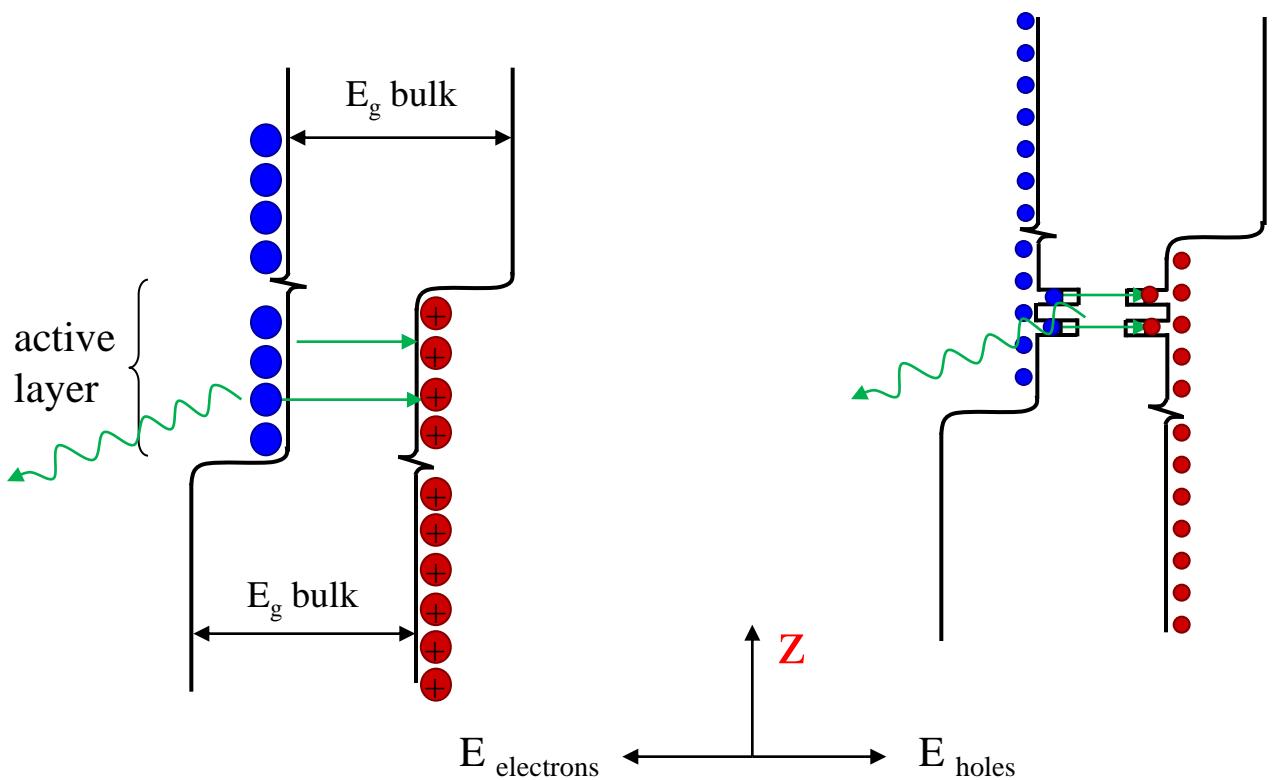
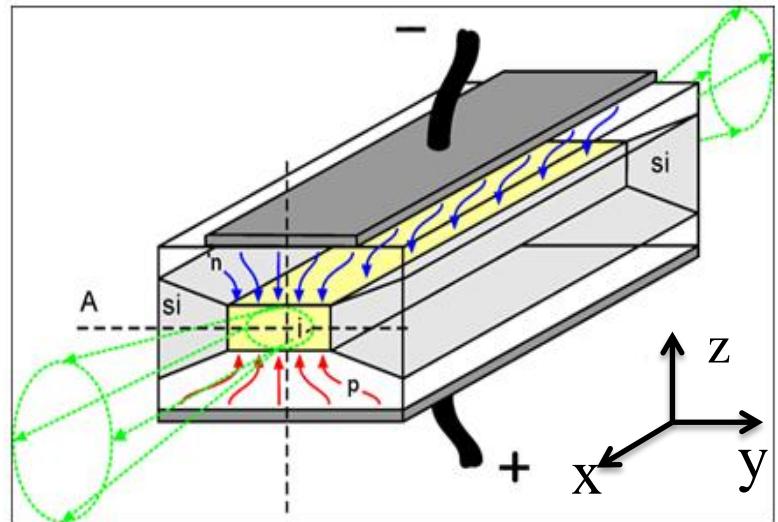
**Red lasers ( $\lambda = 620 - 690 \text{ nm}$ ) :**  
**InAlGaP on GaAs substrate**

# Schematic diagram of an edge emitting laser

optoelectronic devices



### B. Electrical pumping (in most of the cases)

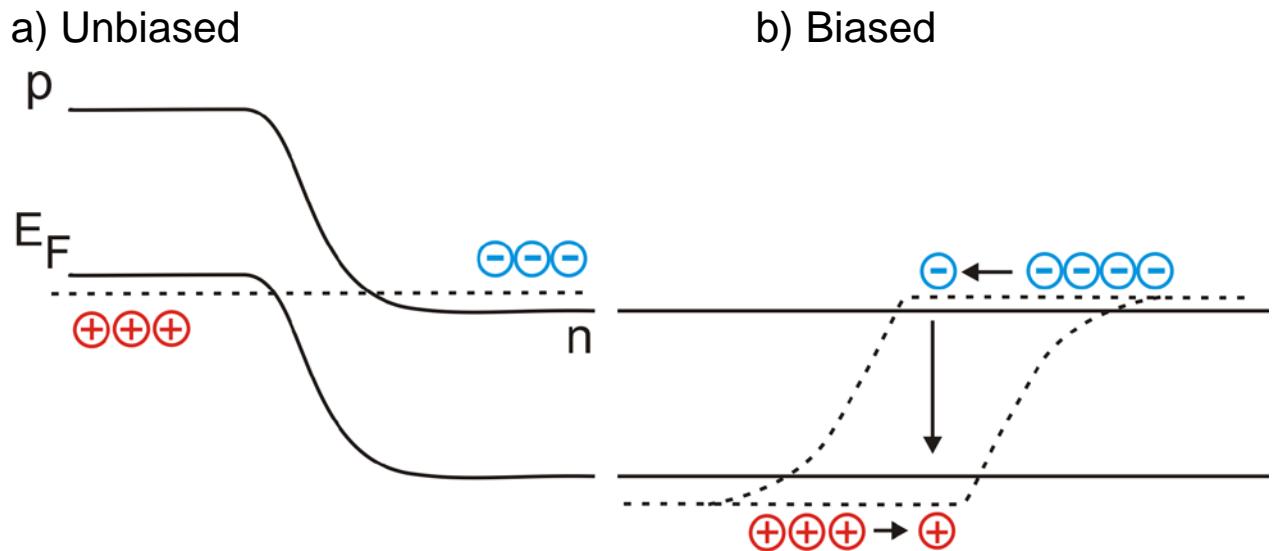


for a bulk 3D active layer

for an active layer consisting of 2 QWs

The laser transition takes place between the lowest energetic level of the CB well and the energetic lowest level of the VB well.

## Simple pn- homojunction for Semiconductor Lasers



Historically the first laser. Could only be operated at  $T = 77\text{ K}$ , since this laser has a lot of electrical and optical losses.

Since:

- No waveguide (no optical confinement)
- Enormous optical loss, only photons travelling exactly parallel to the junction are amplified.
- No efficient electrical confinement
- Enormous leakage

Solution: double heterostructure

(Source by Prof H. Kroemer, Nobel price 2000)

### Solution : double heterostructure

enables both

(1)

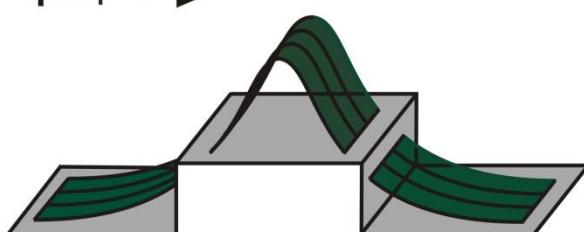
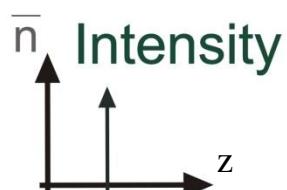
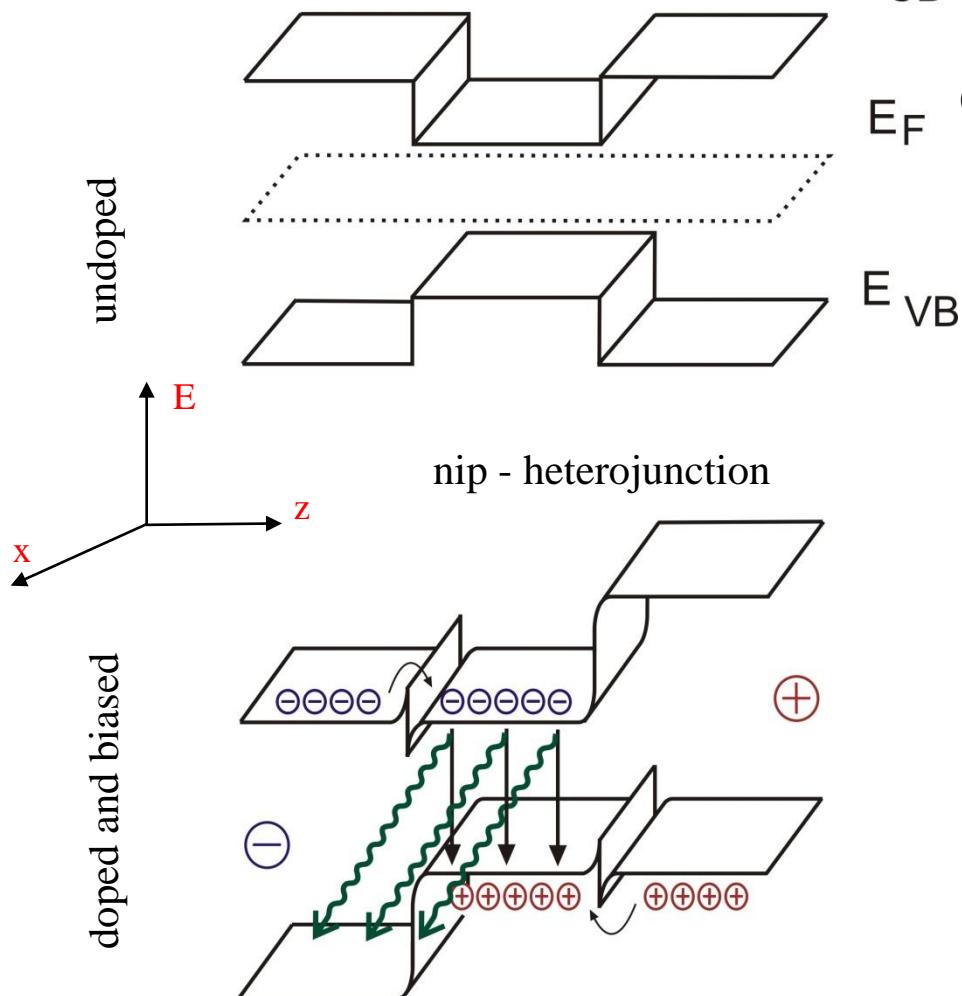
$E_{CB}$

(2)

$E_F$

Leakage  
current ↓  
reduction

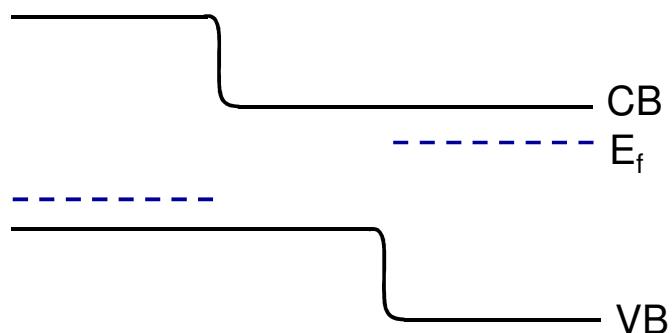
waveguiding



# The semiconductor laser structure optoelectronic devices

## pn hetero junction

no electrical and optical confinement



## pn heterojunction

electrical and optical confinement

here: active layers = quantum wells



### a) SCH – separate confinement heterostructure

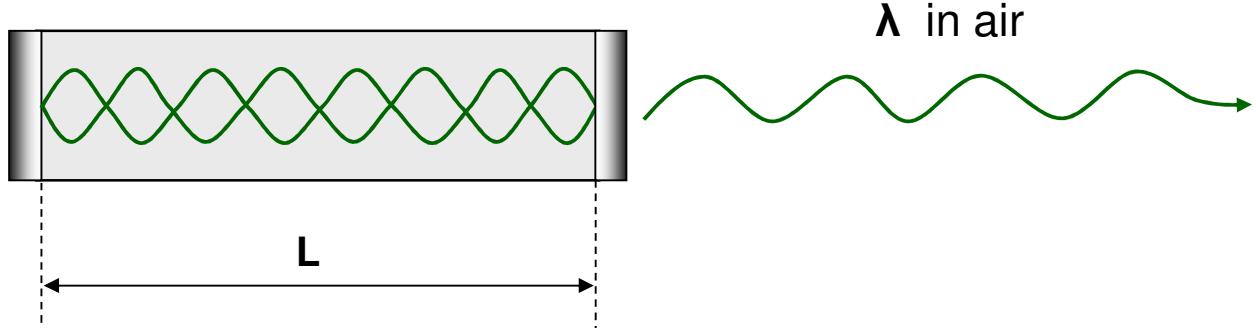


### b) GRINSCH – graded index separate confinement heterostructure



### 3. Resonator

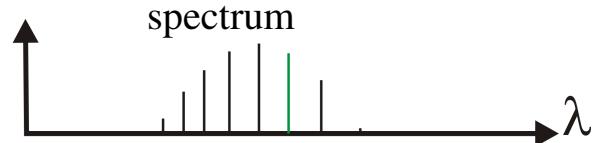
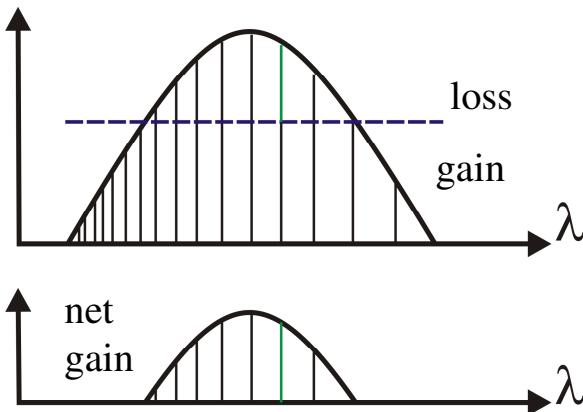
#### A. Fabry – Perot cavity:



$$L = m \cdot \frac{\lambda / \bar{n}_{\text{eff}}}{2}$$

material gain and loss

The wavelength in the semiconductor waveguide of effective refractive index  $\bar{n}_{\text{eff}}$  is  $\lambda / \bar{n}_{\text{eff}} = \lambda_{\text{Medium}}$

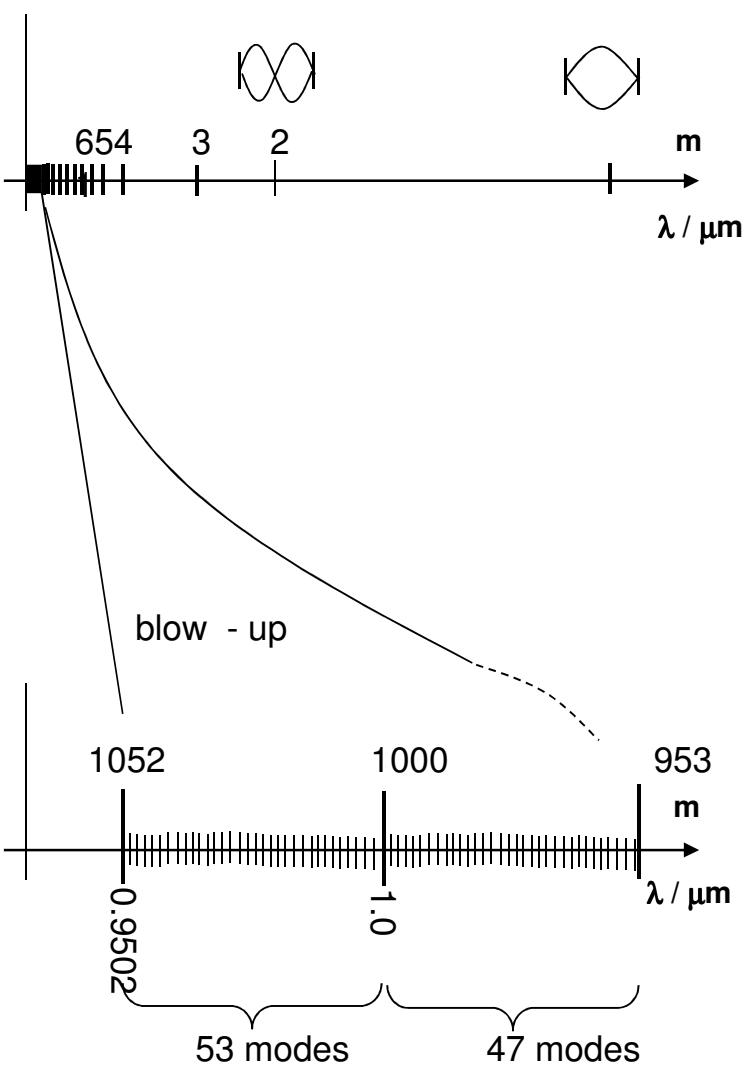


Example:  $L = 151 \mu\text{m}$ ;  $\bar{n}_{\text{eff}} = 3.31$

active medium is chosen to amplify between  $0.95$  and  $1.05 \mu\text{m}$ .

- an individual mode:  $\lambda = 1 \mu\text{m}$  corresponds to an order of  $m = 1000$
- $\lambda_{\text{Medium}} = 302 \text{ nm}$

$\lambda / \mu\text{m}$	$m$
1000	1
500	2
333	3
250	4
200	5
167	6
...	...
...	...
...	...
1,0489	953
1,0478	954
1,0476	955
...	...
...	...
...	...
1,0	1000
...	...
...	...
...	...
0,9566	1045
0,9557	1046
0,9547	1047
0,9538	1048
0,953	1049
0,952	1050
0,9511	1051
0,9502	1052



Inside the spectral gain profile of the above example, 100 FP modes are located.

This calculation does not include material dispersion  $\bar{n}_{\text{eff}} = \bar{n}_{\text{eff}}(\lambda)$  which would further make the mode spacing unequidistant!

The modes only seem to be equidistantly spaced, in reality they are not. Due to the optical losses roughly the 10 strongest modes will lase.

**FP lasers** are multimode in most cases for extremely short cavities: they can be single – mode.

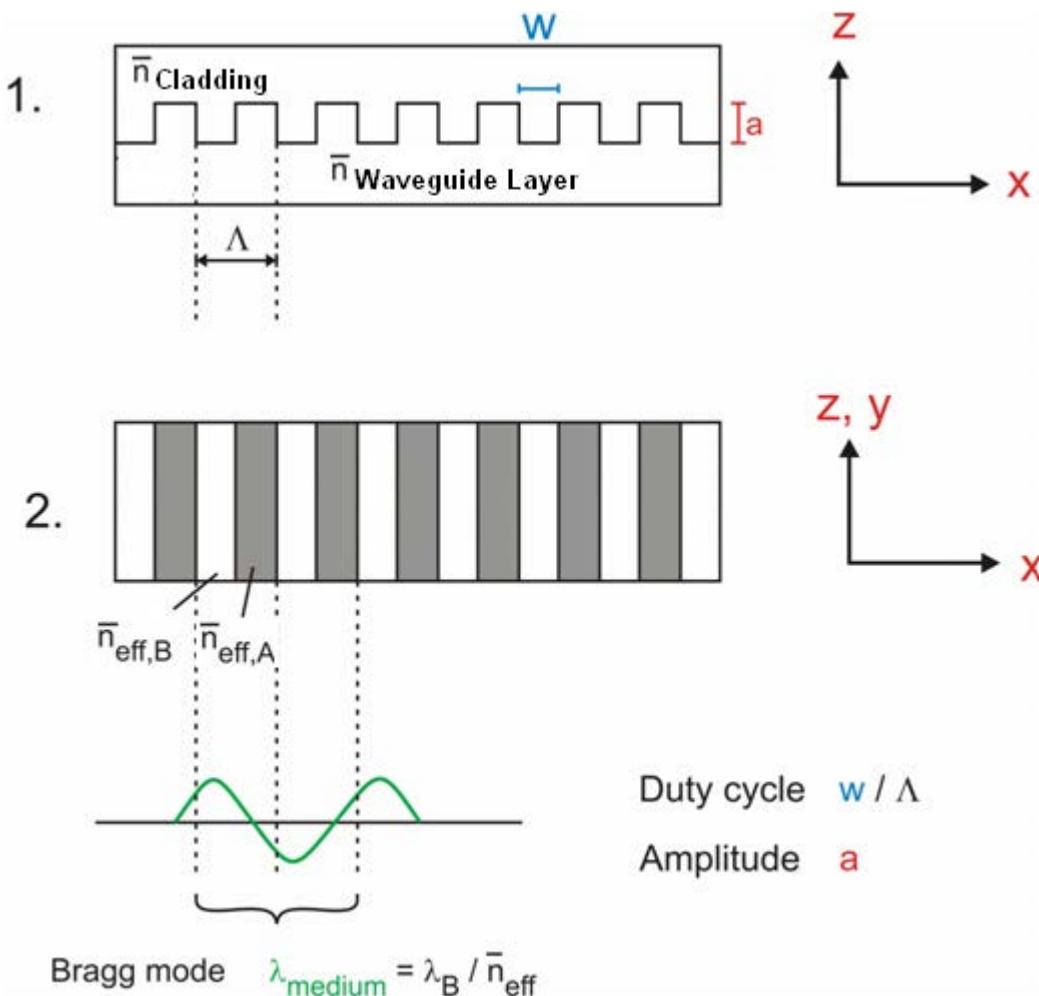
### **DFB lasers** (Distributed feedback laser)

DFB cavity (= resonator type II)

can be designed to be  
single – mode !

Bragg condition:

$$\lambda_B = 2 \cdot \bar{n}_{eff} \cdot \Lambda \cdot \frac{1}{m}$$



The light propagating in  $z$  – direction feels periodic quasi layers of higher ( $\bar{n}_{eff,A}$ ) and lower ( $\bar{n}_{eff,B}$ ) effective refractive index, as shown in the second diagram

Example:  $\Lambda = 228 \text{ nm}$ ,  $\lambda_B = 1.55 \mu\text{m}$ ,  $\bar{n}_{eff} = 3.4$ ,  $m = 1$

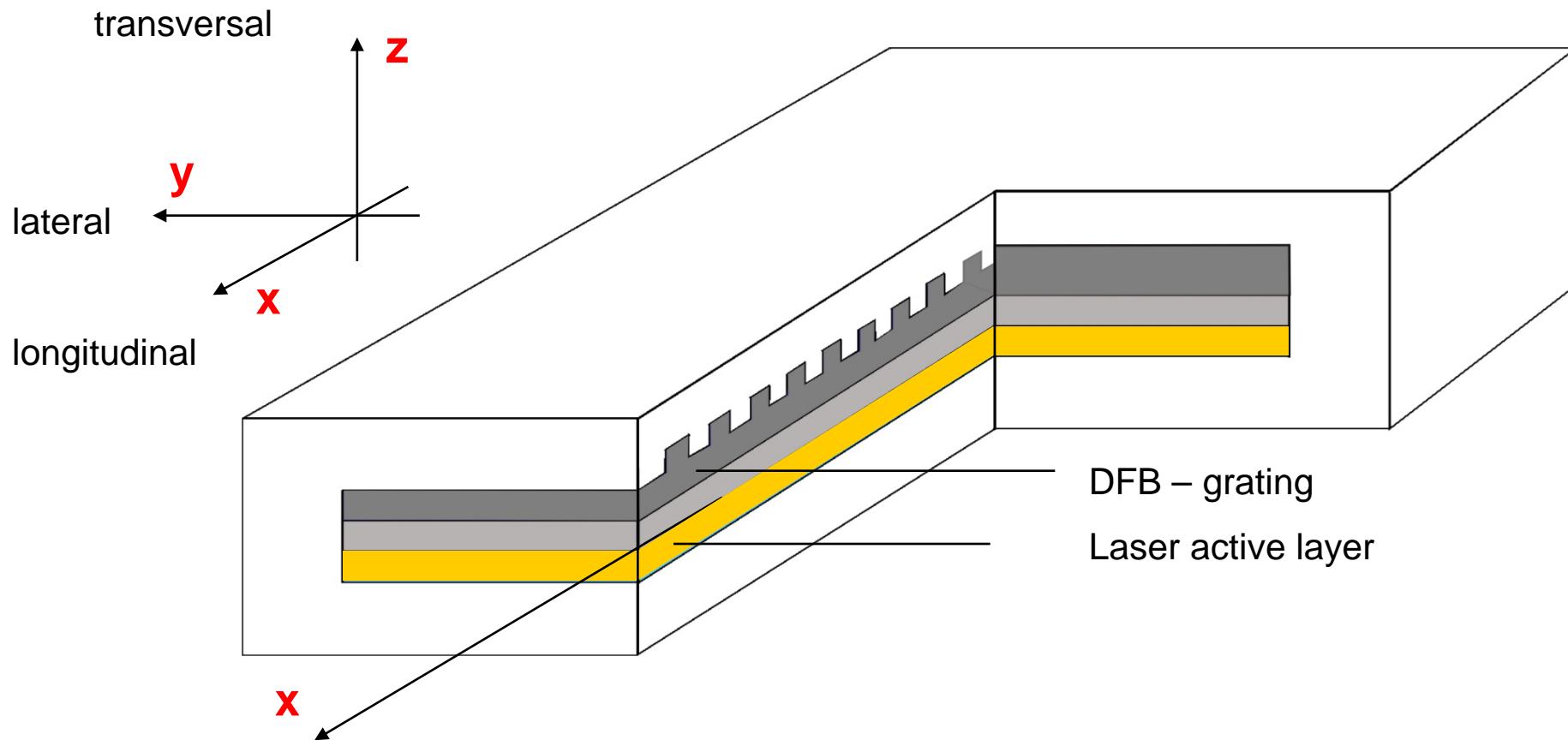
# Waveguide with integrated DBR grating

optoelectronic devices

DFB filter (without laser active layer, i. e. without current injection and carrier inversion)

DFB laser (with laser active layer and carrier inversion by current injection)

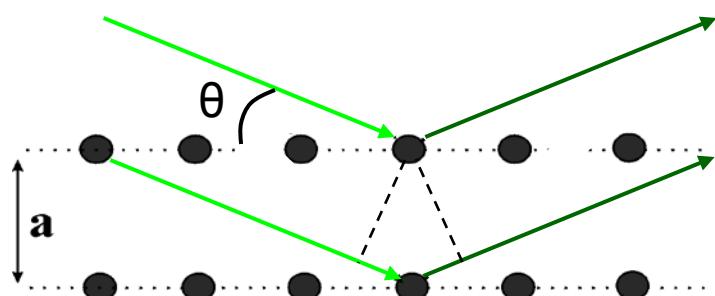
## Classification of important direction



# Illustration of the operation of a DFB grating

optoelectronic devices

X-ray diffraction at the atomic planes of a crystal



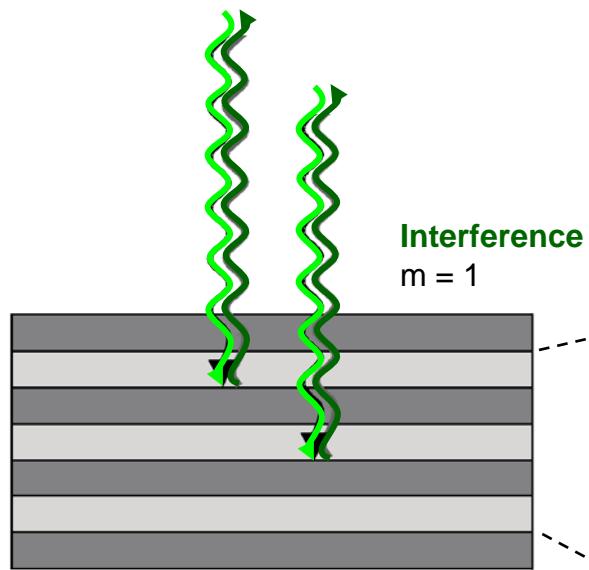
**Bragg - condition**

$$2a \cdot \sin \theta = m \cdot \lambda$$

$$m = 1, 2, 3, \dots$$

Lattice constant  $a \approx 0.5 \text{ nm}$   
wavelength in the X-ray spectrum

Diffraction of light at periodic semiconductor layers e.g. VCSEL  
(Vertical-Cavity Surface-Emitting Laser)

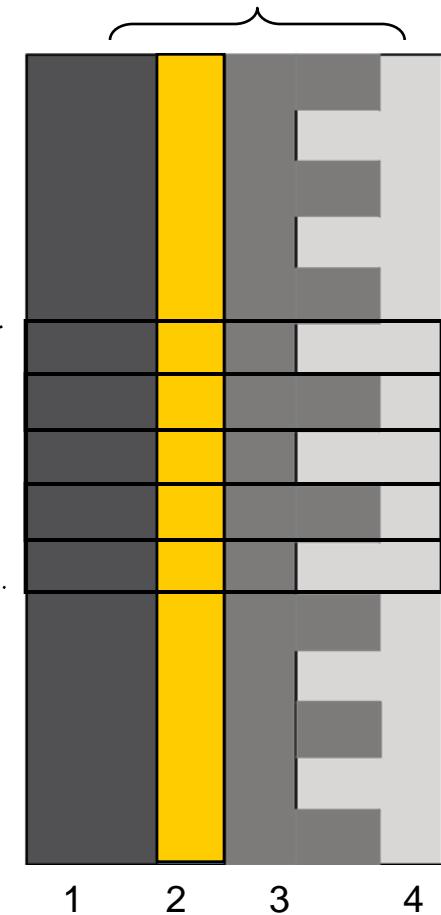


$$\Lambda = \frac{\lambda_B}{\bar{n}_{eff}} \cdot \frac{m}{2}$$

$\lambda_B$  wavelength  
of the light in air

Grating period  $\Lambda = 100 \dots 250 \text{ nm}$   
wavelength  $\lambda = 800 \dots 1600 \text{ nm}$

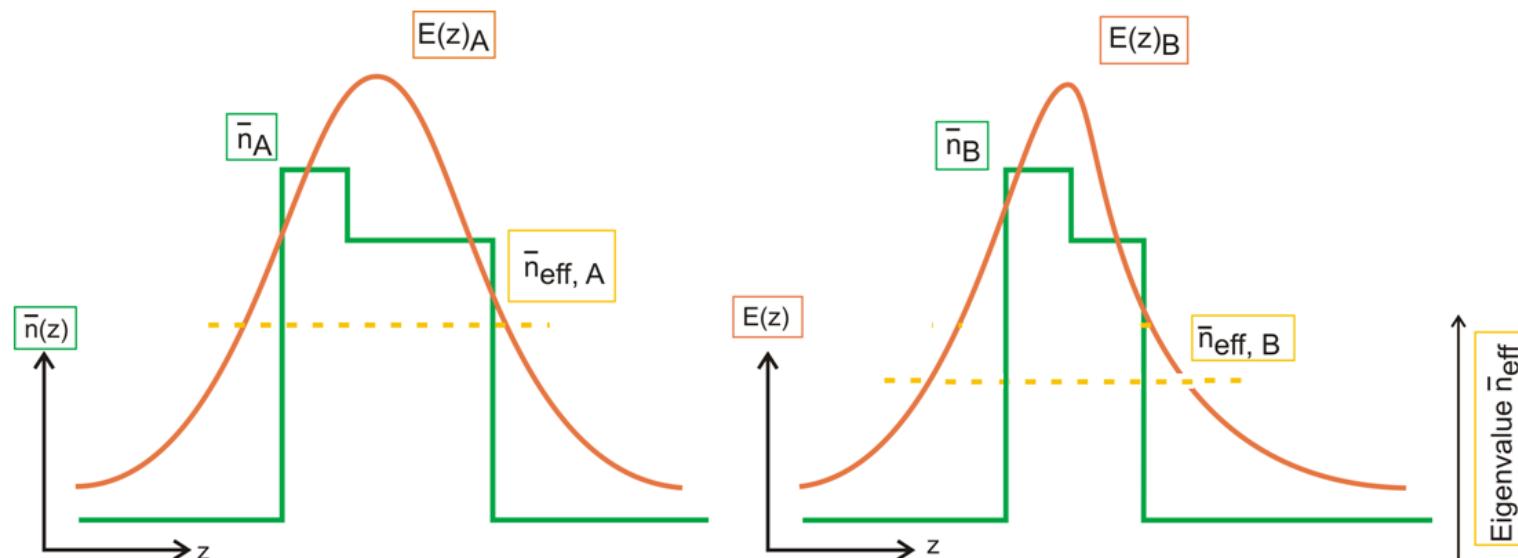
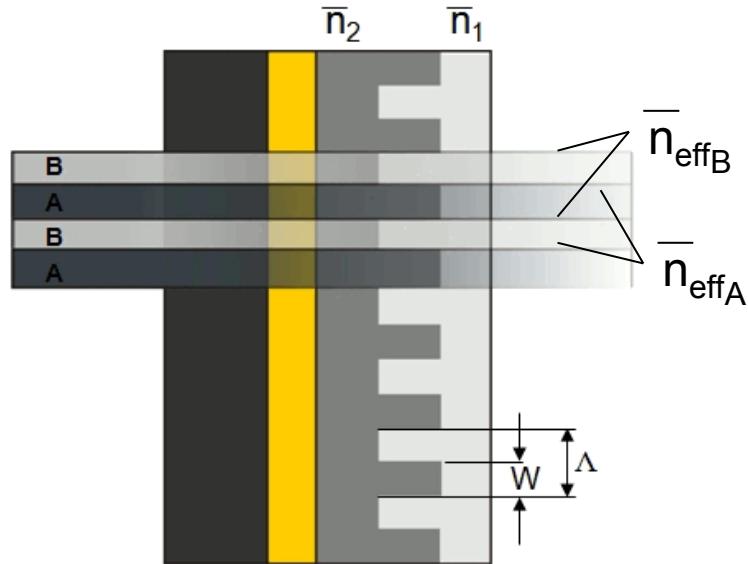
Technological realization  
waveguide

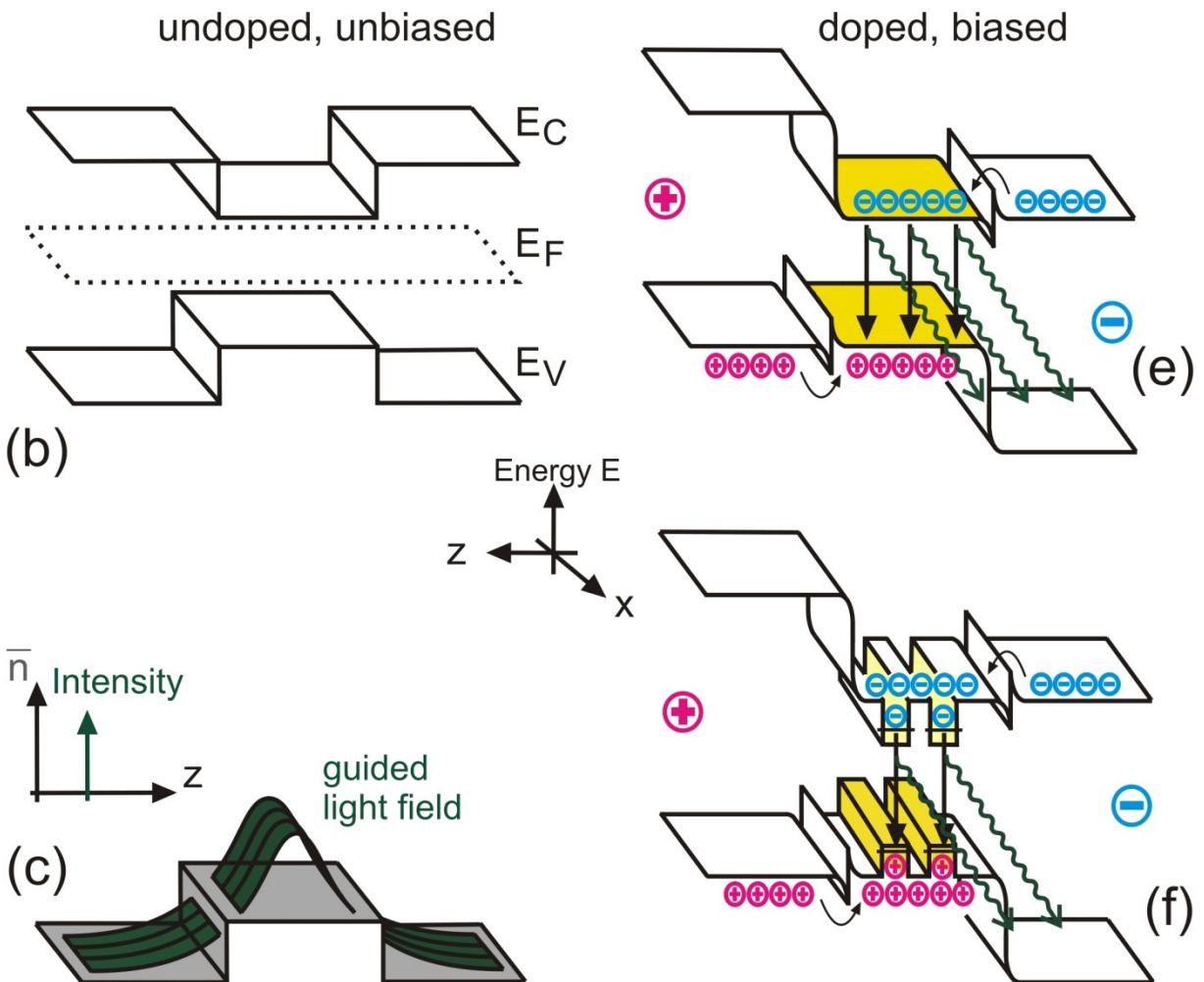
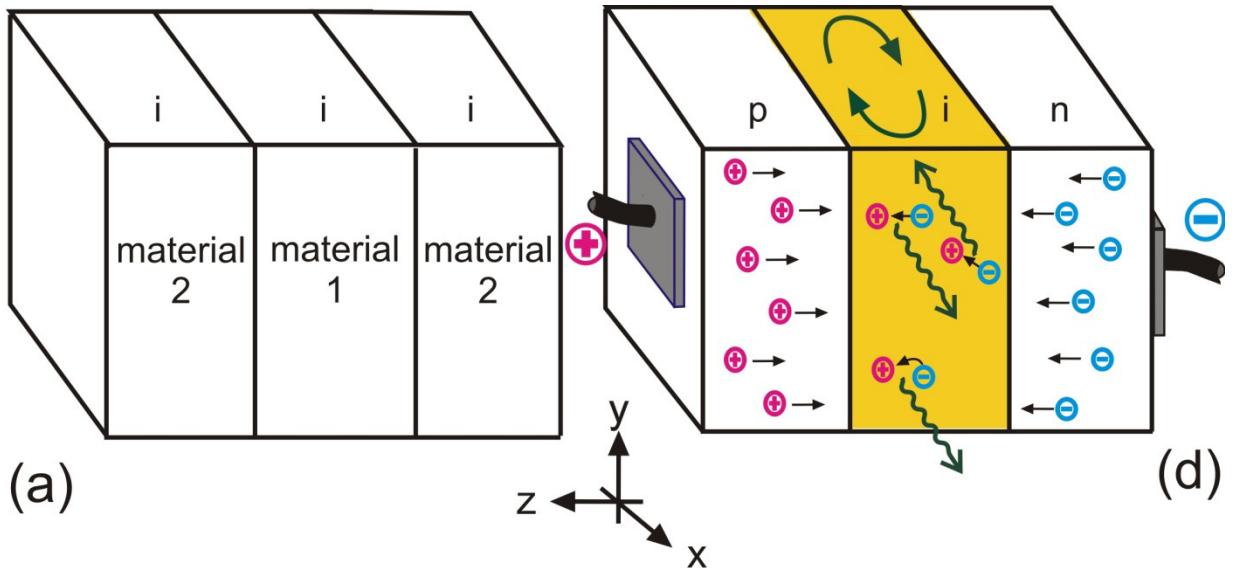


Quasi layers

A, B, A, B, ... have effective refractive indices  $\bar{n}_{\text{eff}_B}$ ,  $\bar{n}_{\text{eff}_A}$

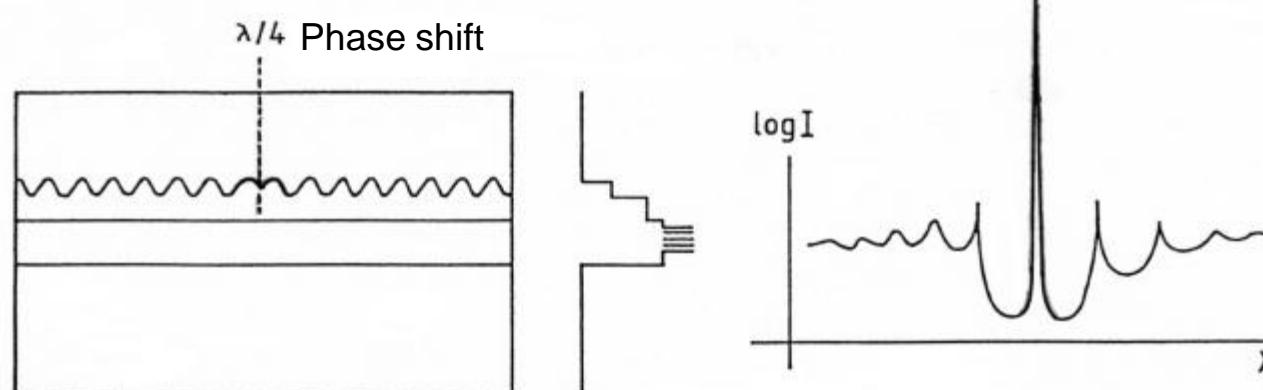
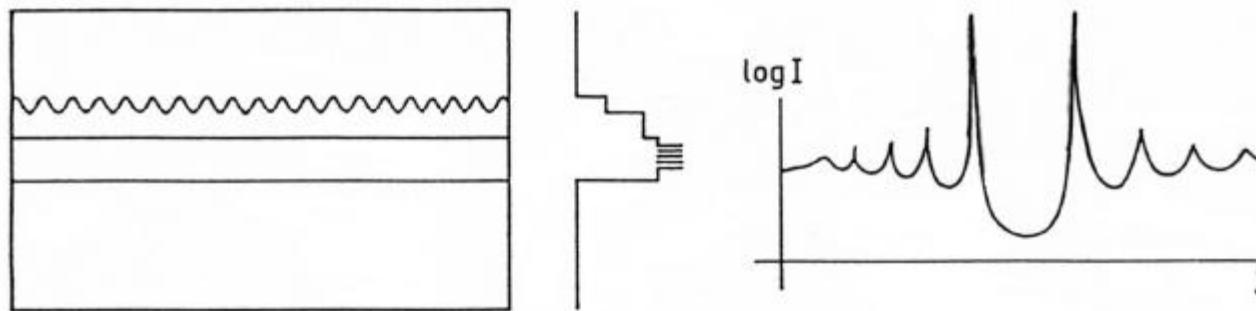
This is a result from solving Helmholtz - equation in regions A and B





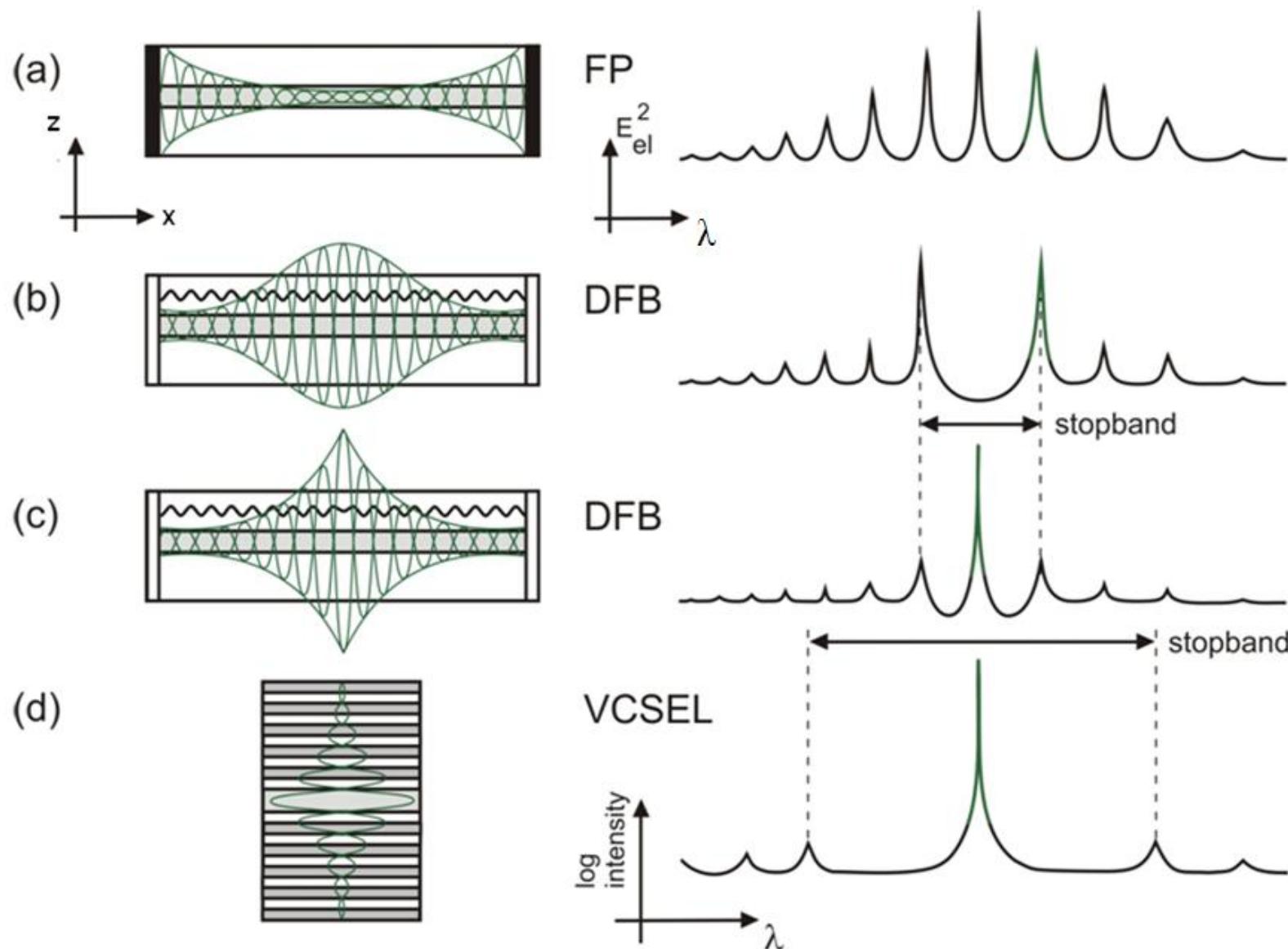
## optoelectronic devices

The high bit rate optimal transmission of news requires axial single-mode laser, for fiber transmission absorption is minimum at 1.55um



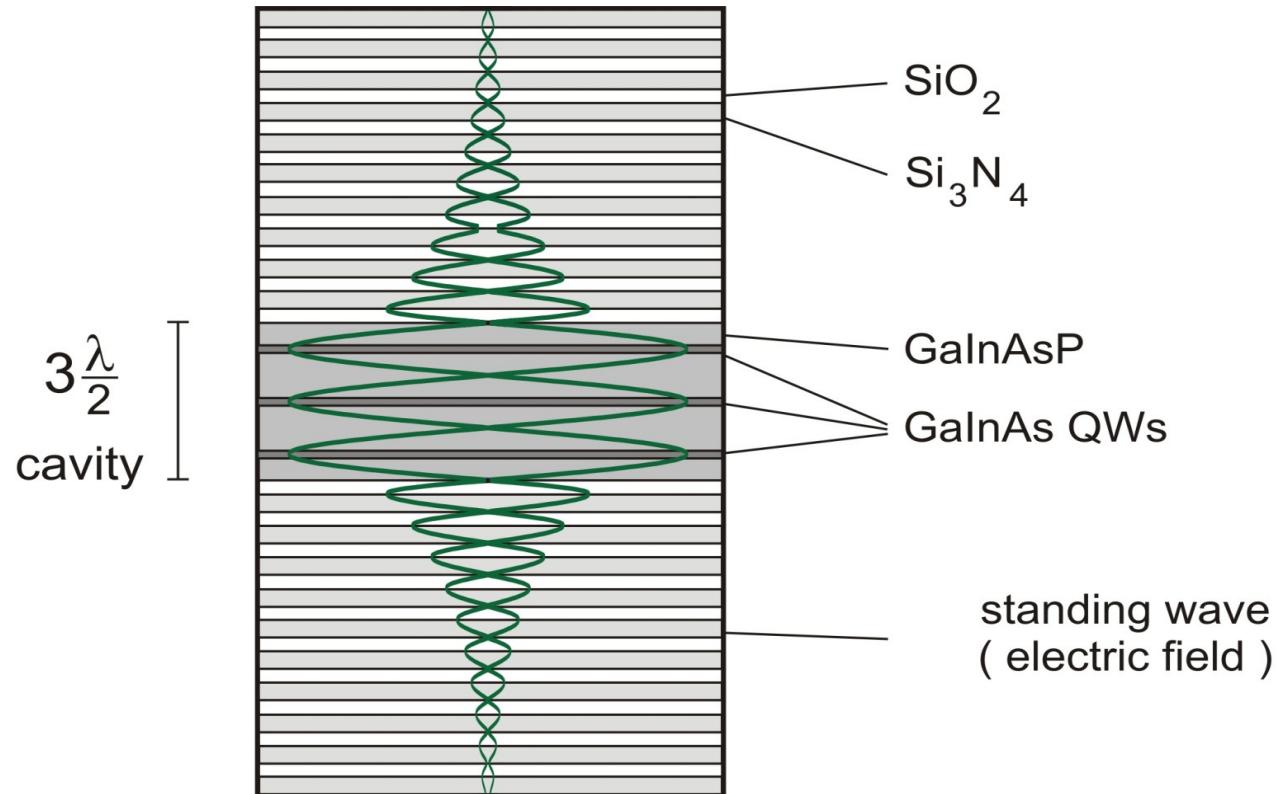
Repealing mode degeneracy

# Device cross-sections and corresponding spectra of semiconductor lasers with horizontal and vertical resonator optoelectronic devices



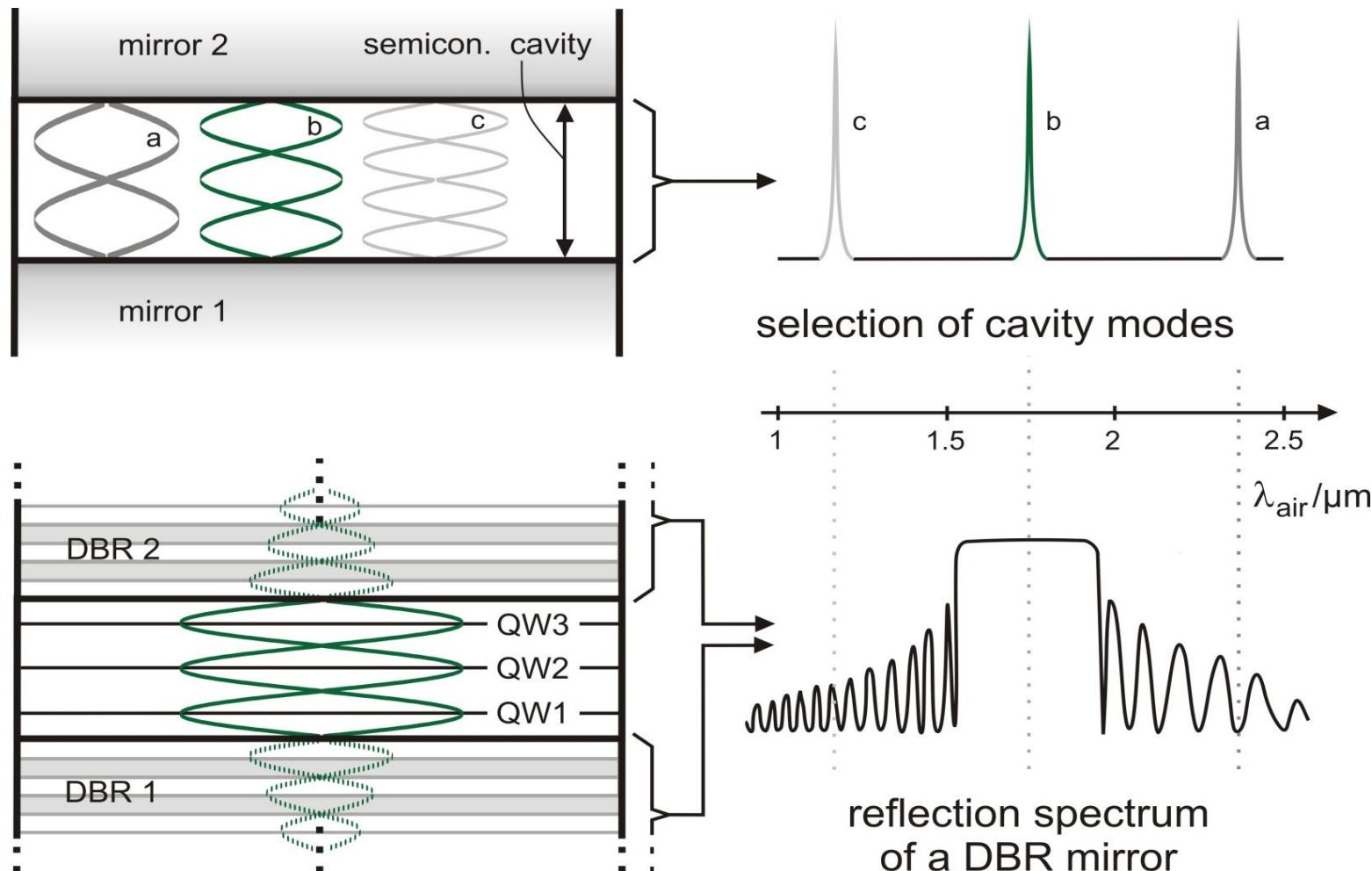
# Cross-section of the layeres VCSEL structure with standing wave of the electric field

optoelectronic devices



# Illustration of the characteristics of a VCSEL Spectrum

optoelectronic devices



Characteristic spectral components of a VC-resonator. Three standing waves in the cavity (top left) cause the formation of the Fabry-Perot modes (top right) – made clear by right brace.

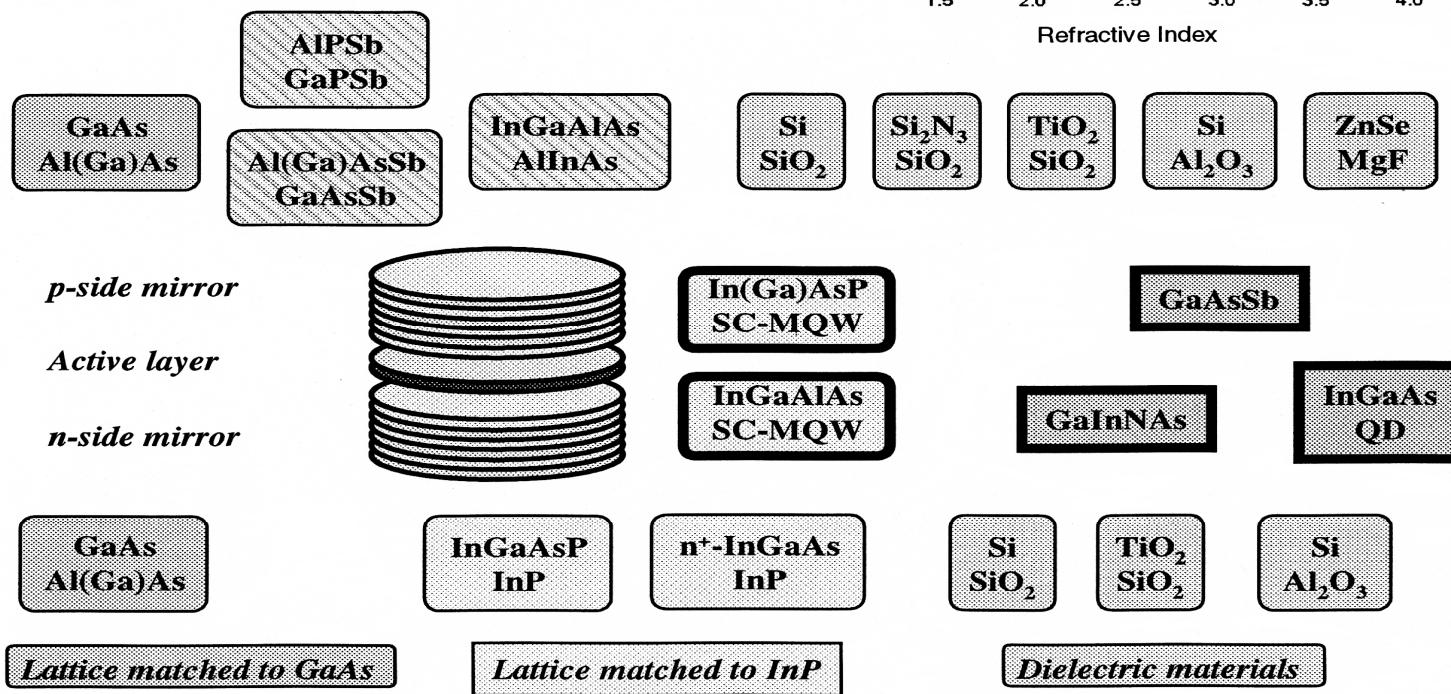
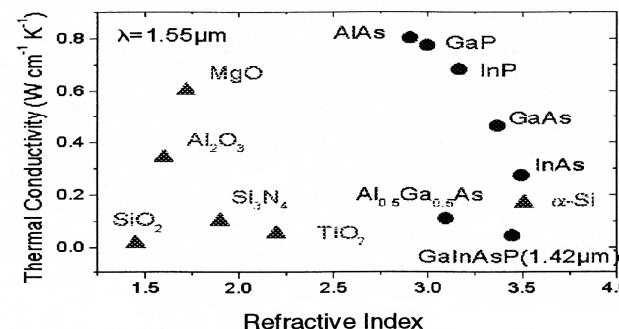
DBR mirror (bottom left) are characterized by reflection spectra (bottom right) – indicated by the two right braces.

For a short cavity length there's only single Fabry-Perot mode inside the stopband.

# Long - wavelength VCSELs: Material aspects

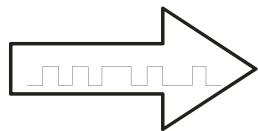
## optoelectronic devices

**Now:** Long-wavelength (LW) VCSELs much more difficult to be implemented compared to 840 nm GaAs VCSELs



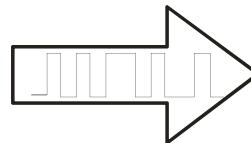
## optoelectronic devices

Data in electrical bit pattern

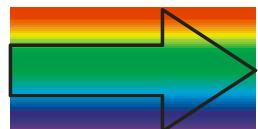


Laser

Data in optical bit pattern



Optical Data with multiple frequencies (wavelengths)



Filter

Optical Data with single frequency (wavelength)

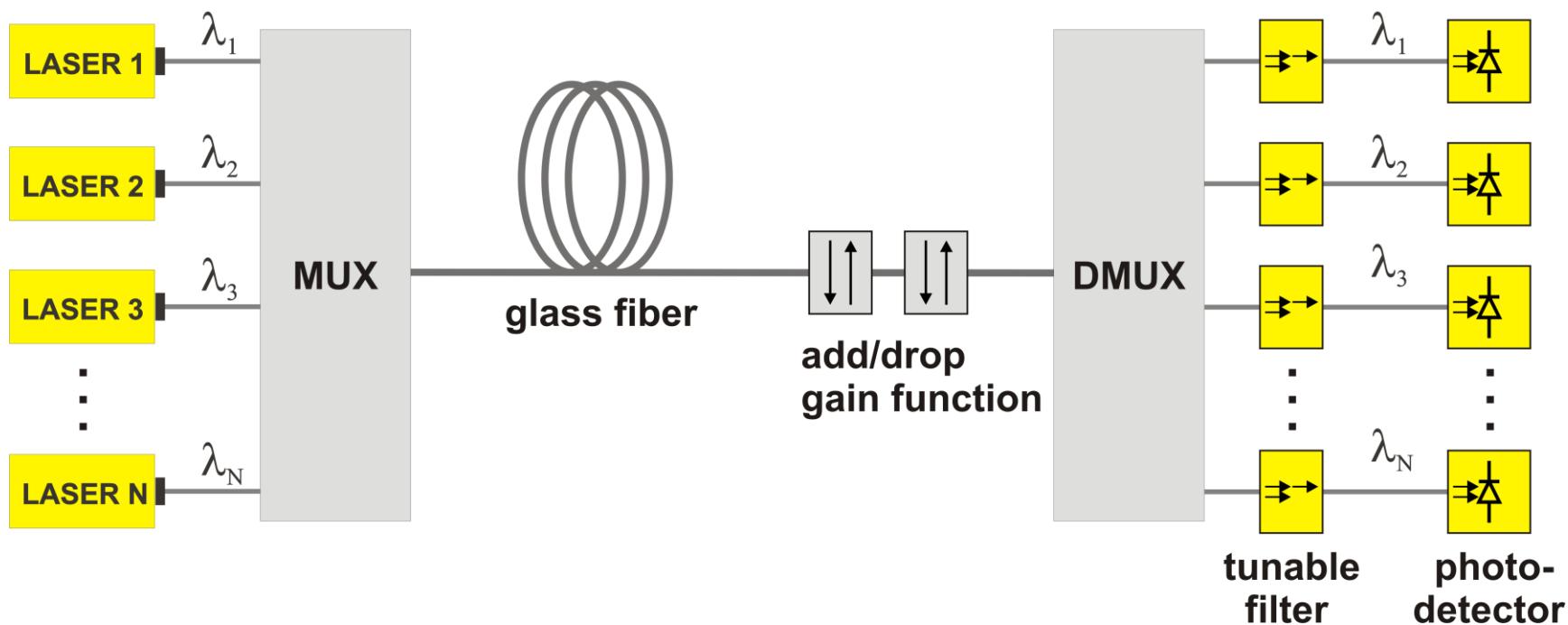


## Dense Wavelength Division Multiplex (DWDM) system

transmitter

transmission-  
medium

receiver

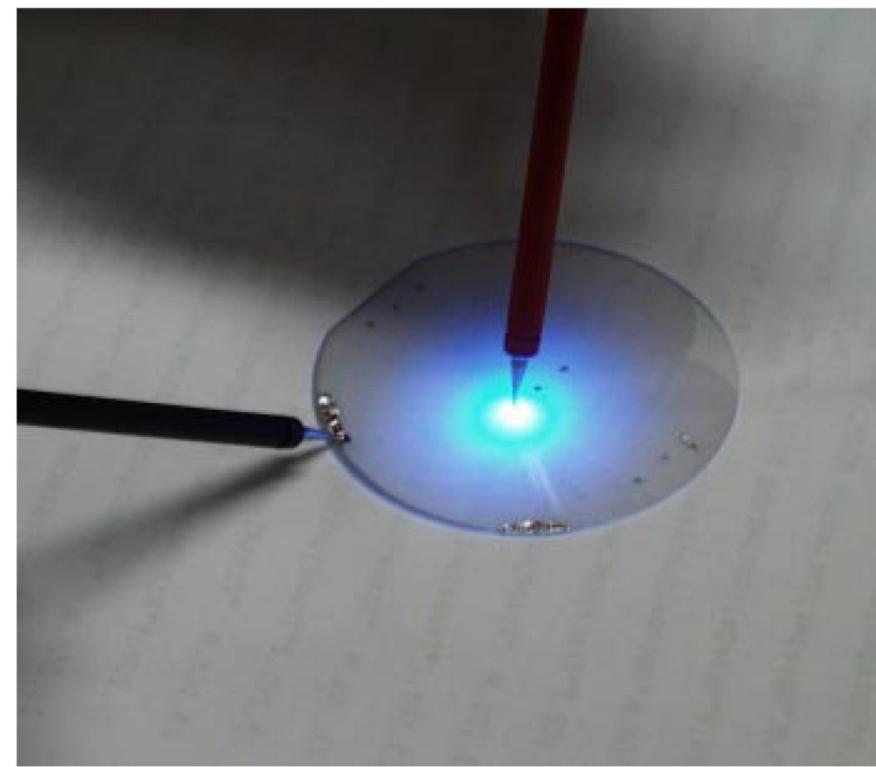
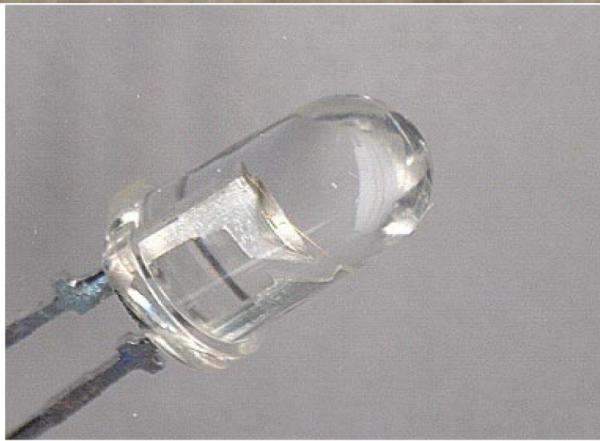


# **Chapter 8**

## **Introductions to LEDs**

## LEDs

## optoelectronic devices



## material systems

red: Al Ga As, Ga In P

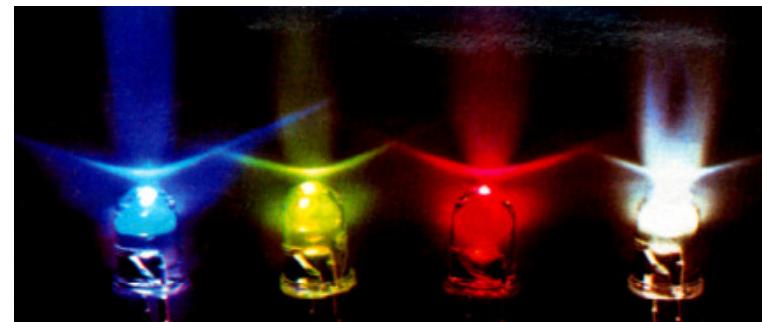
yellow: Al Ga In P, Al Ga In N

green: Ga P, Al Ga In N, Al Ga In P,  
Zn Cd Se / Zn S Se

blue: Ga In N / Al Ga In N,  
Zn Cd Se / Zn S Se

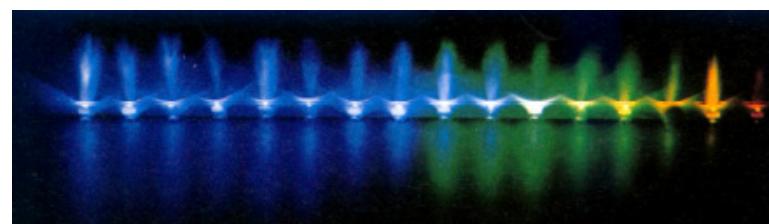
white: blue LED with white fluorescent  
conversion coating, luminescence –  
conversion LED

allows full color display



( Siemens )

( Nichia Japan )



LED colour palette on the basis of  
nitride compound semiconductors

## Traditionally classic light source

## optoelectronic devices

---

### thermal emitters

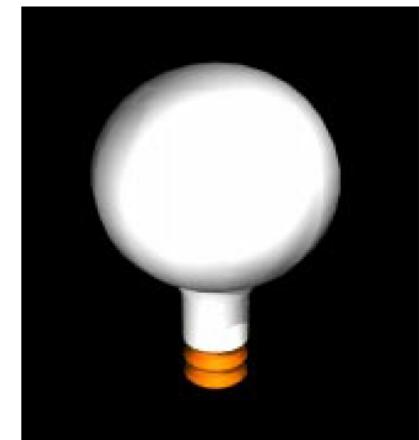
temperatures in between 1500 and 3000 K.



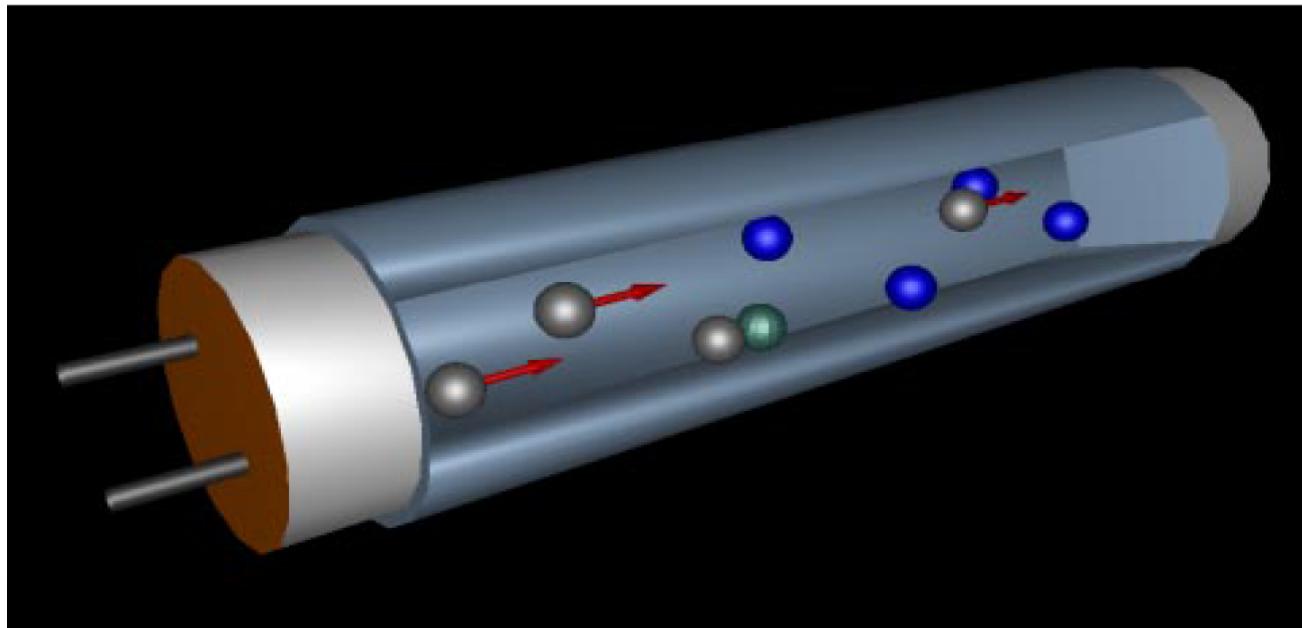
- white light yield around 5%
- lifetime incandescent lamps around 1000h

specification:

Planck's radiation law



## The best classically light source: fluorescent lamp optoelectronic devices



**principle:**

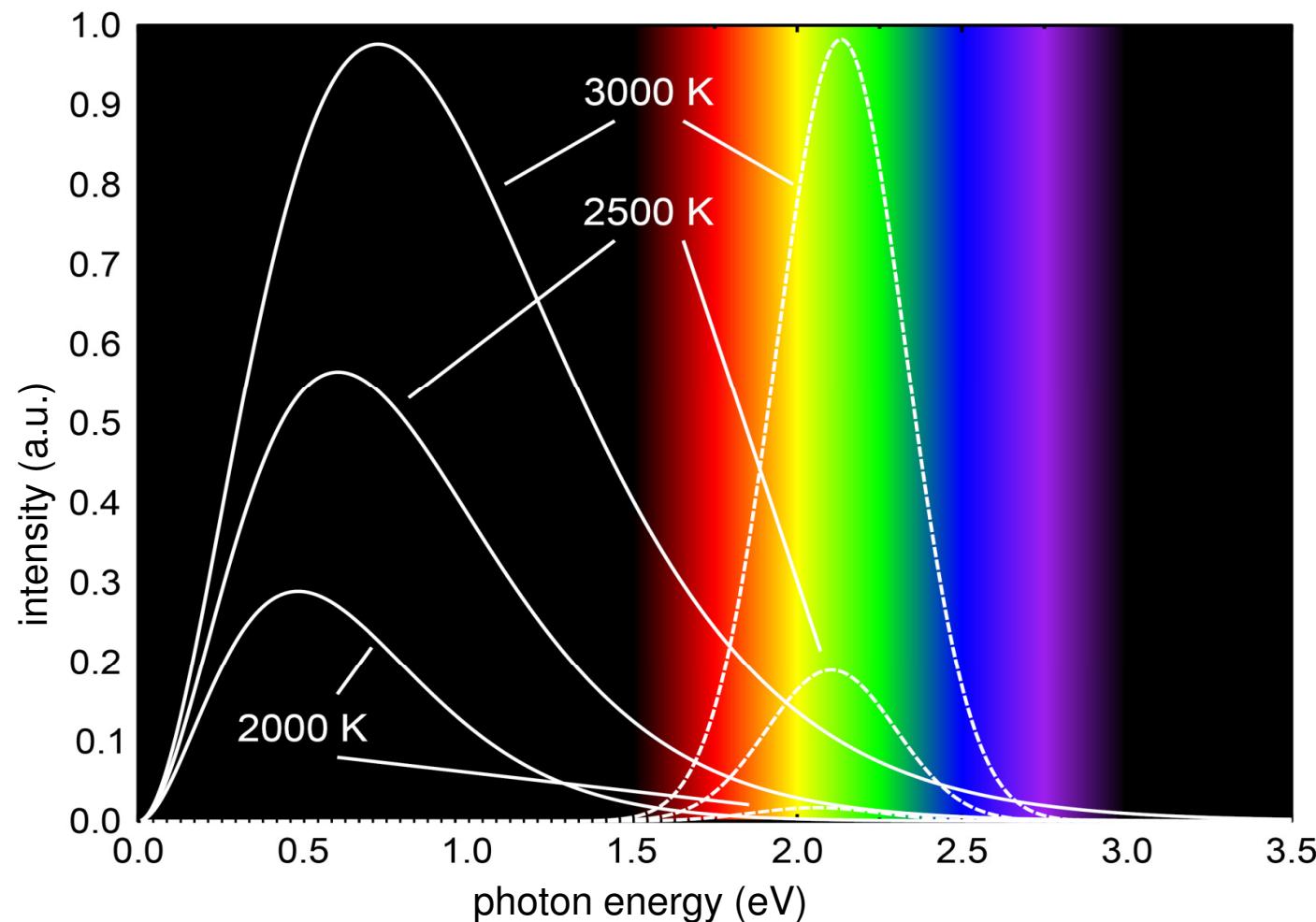
gas discharge, means excitation of atoms by collisions

→ ultraviolet light

conversion in visible light (layer of a phosphor at the wall)

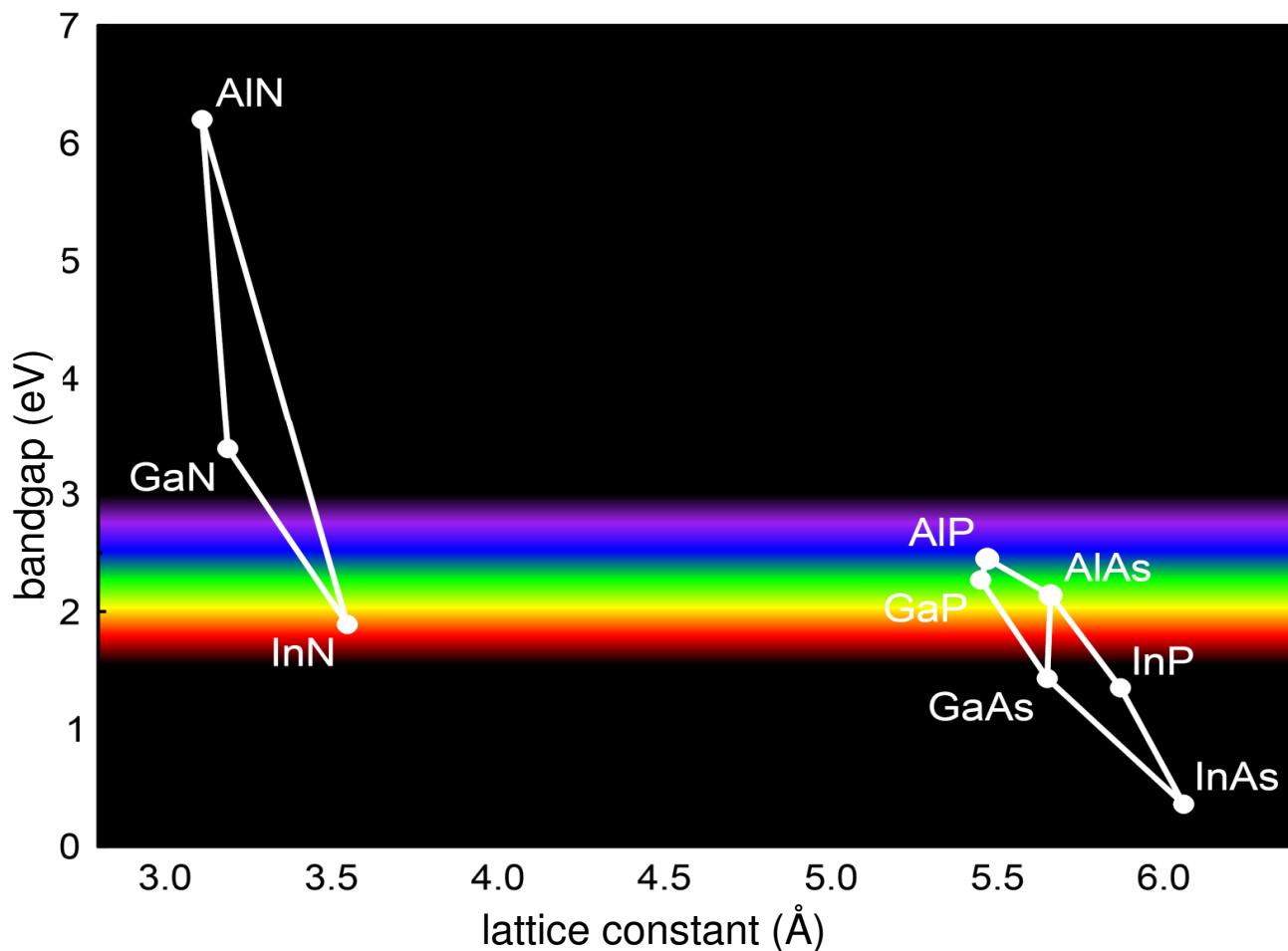
## Spectral power distribution: thermal emitter

optoelectronic devices



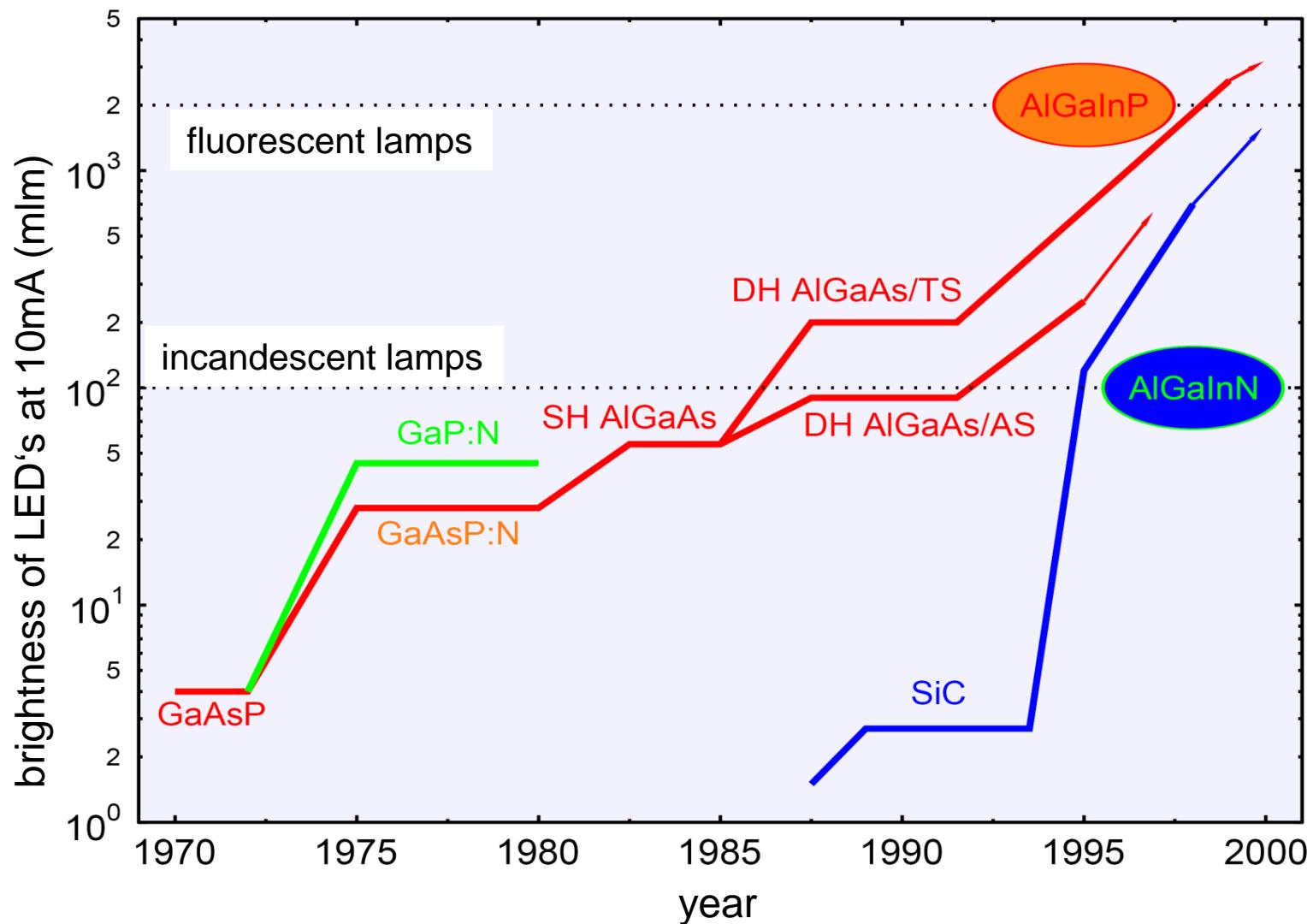
## Map of III – V – semiconductors

optoelectronic devices



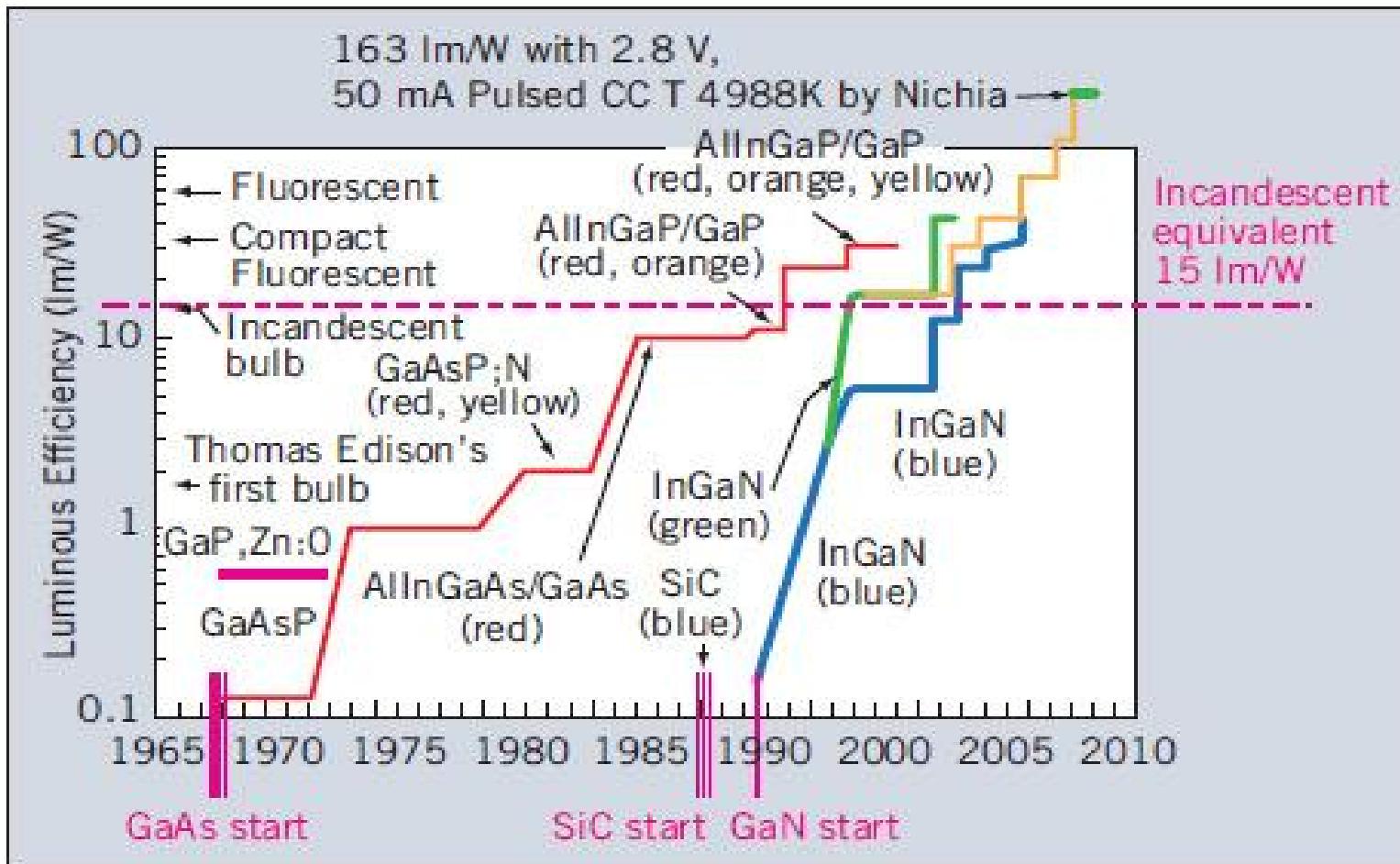
# Brightness development for visible LEDs

# **optoelectronic devices**



# Brightness development for visible LEDs

optoelectronic devices

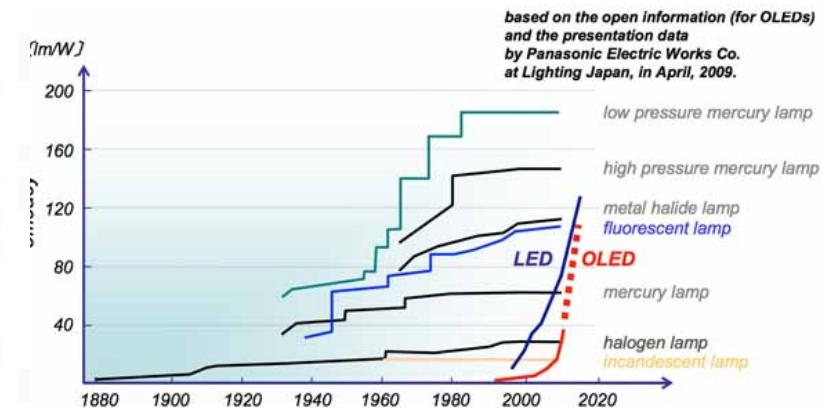
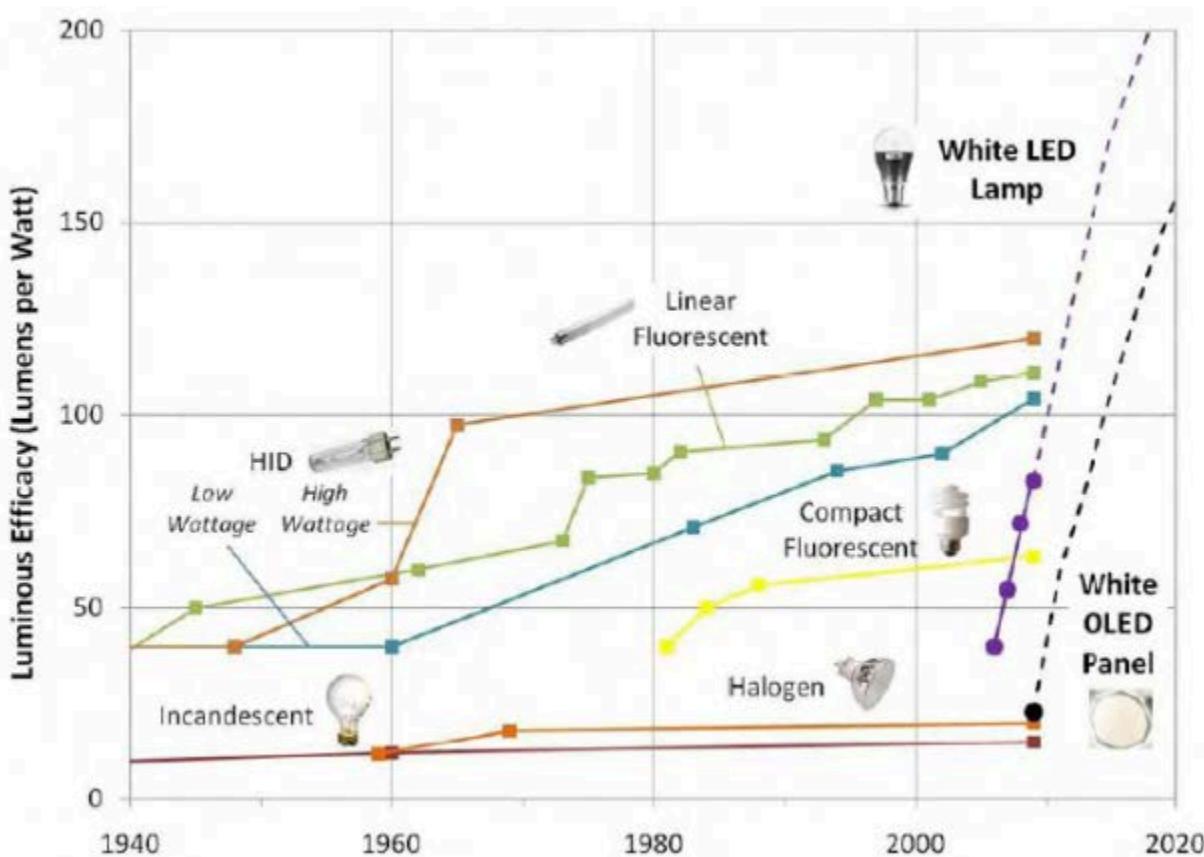


2013

> 200 lm/W

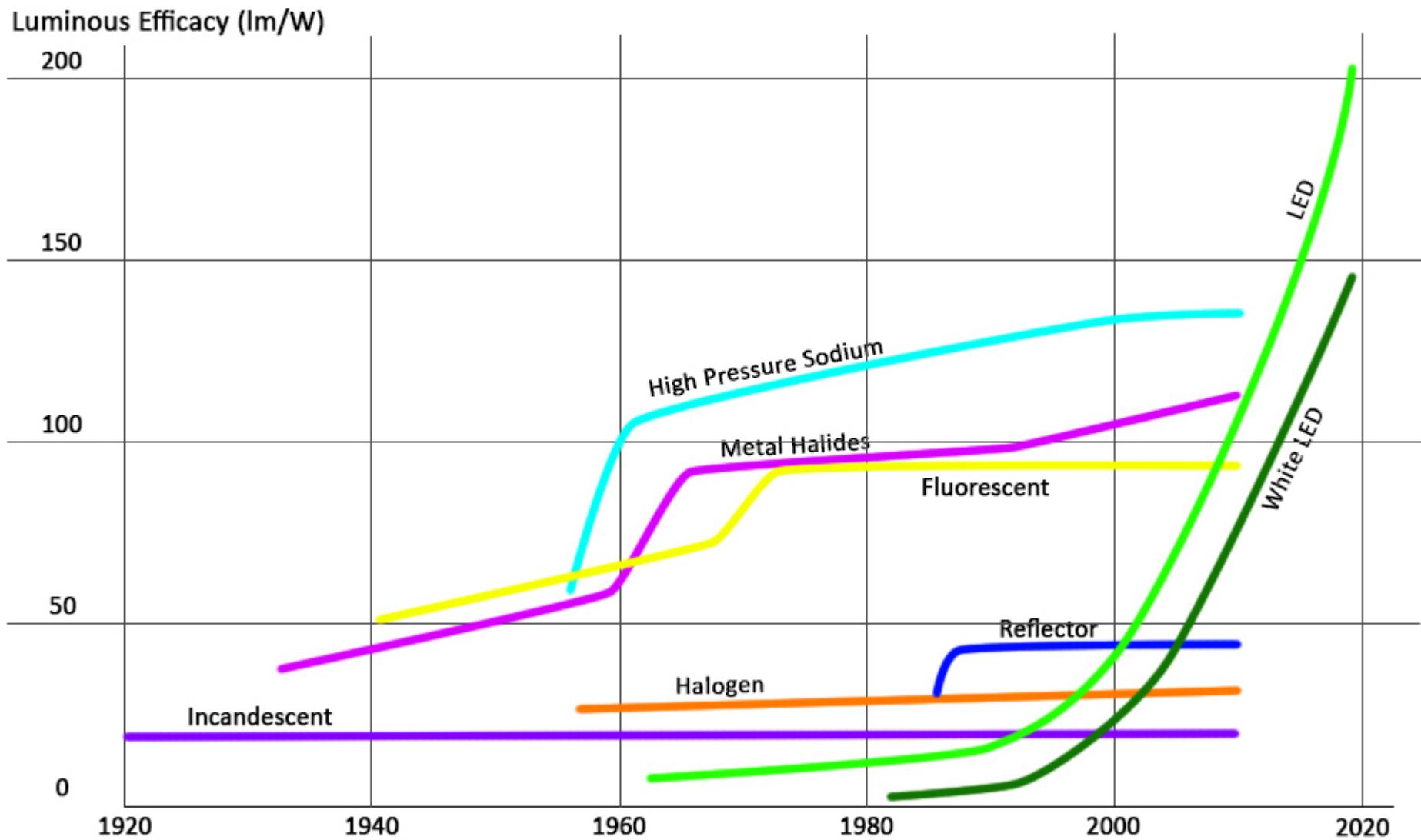
2016 > 300 lm/W

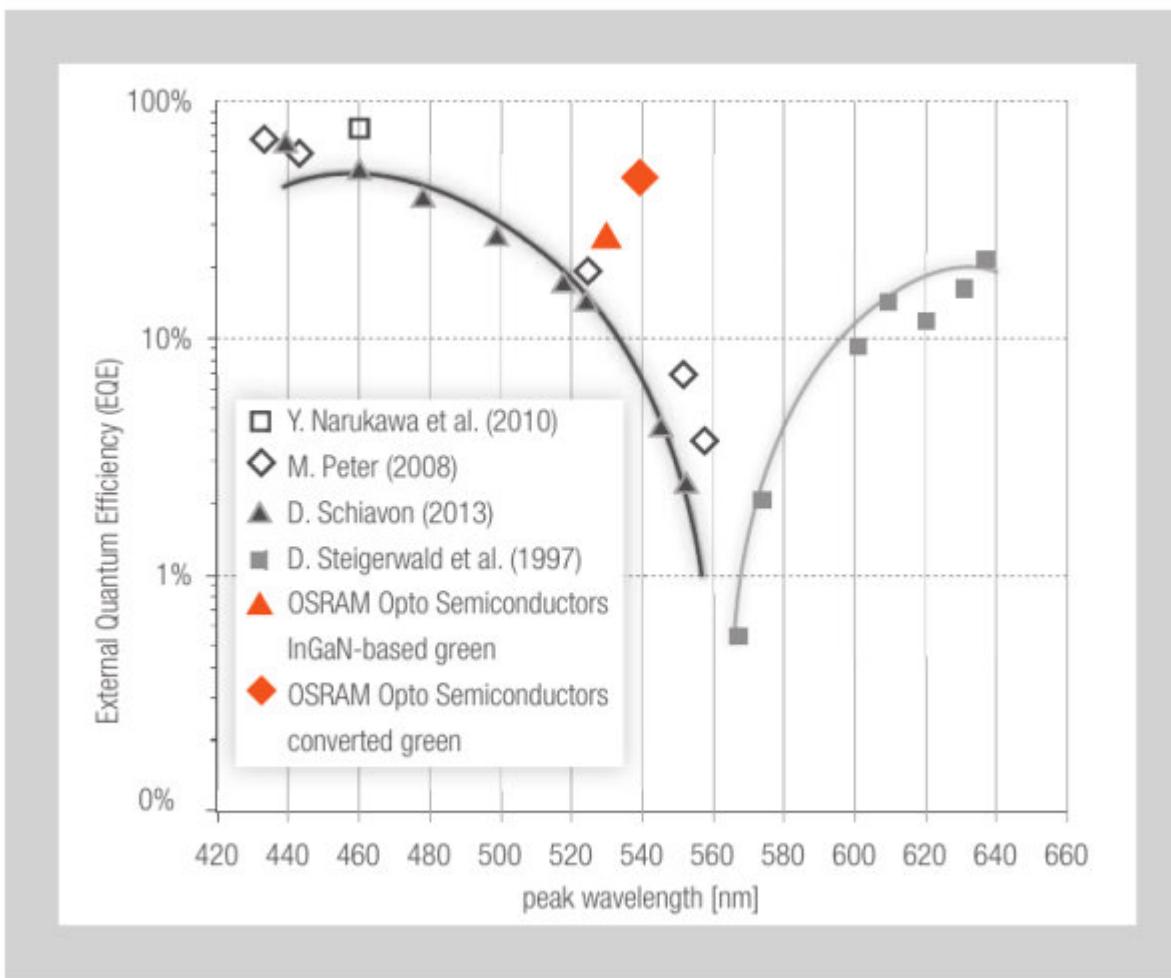
## optoelectronic devices

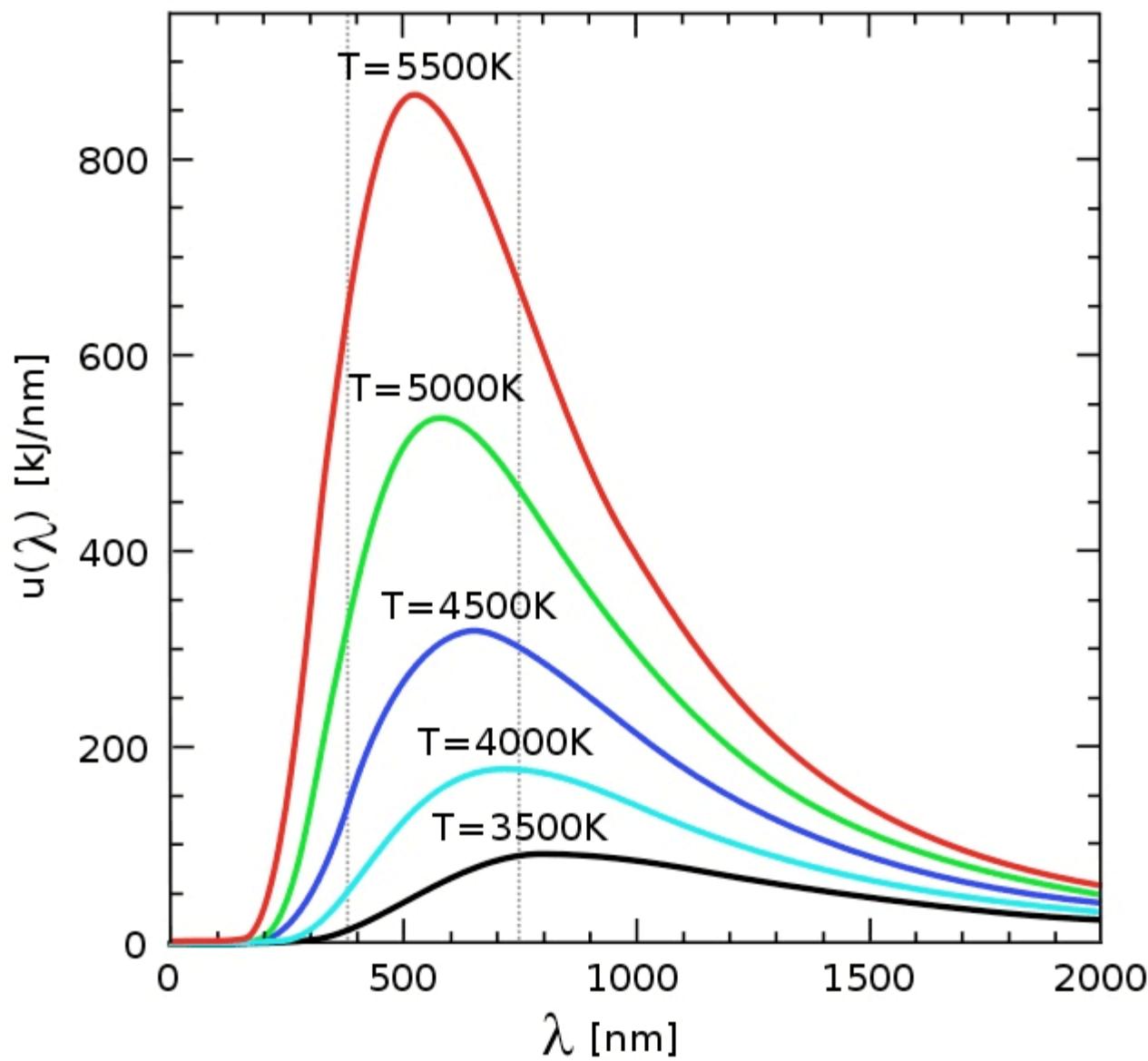


based on the open information (for OLEDs)  
and the presentation data  
by Panasonic Electric Works Co.  
at Lighting Japan, in April, 2009.

## optoelectronic devices

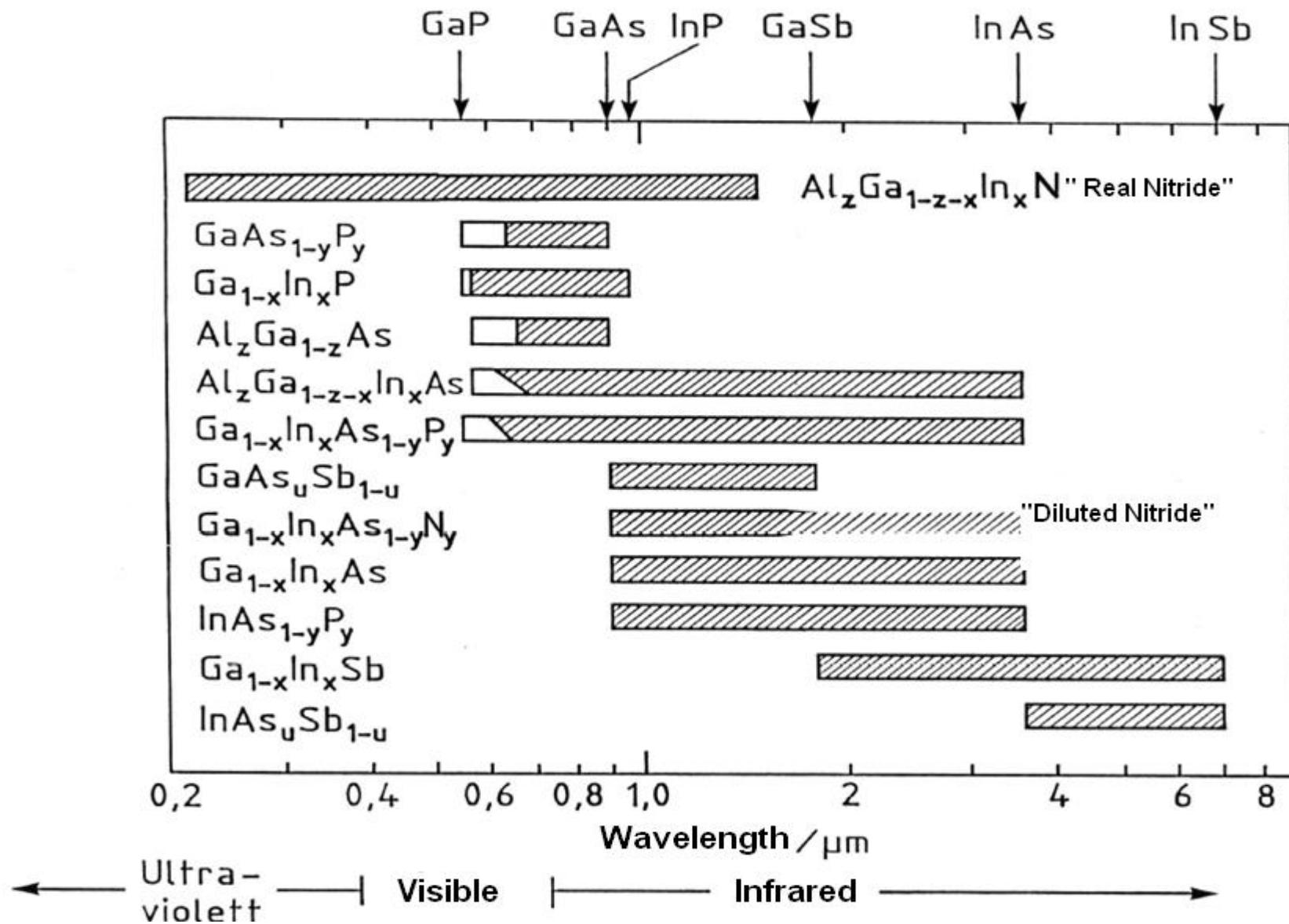






# Semiconductor materials for optoelectronics

# optoelectronic devices



## LEDs and lasers for the visible spectral range

## optoelectronic devices

---

Red : AlGaAs, GaInP

Yellow : AlGaInP, AlGaInN

Green : GaP : N, II / IV semiconductors, polymers, AlGaInN

Blue : GaInN / AlGaInN, polymers, II / IV semiconductors, ZnCdSe / ZnSSe, SiC

White : blue LED with a conversion layer which produces white fluorescence  
(luminescence conversion LED)

**Applications :** • full colors displays (10 x 20 m) for e.g. advertisement, screen

• traffic lights

• self-illuminating panelling and route signs

• white light sources (extremely large market)

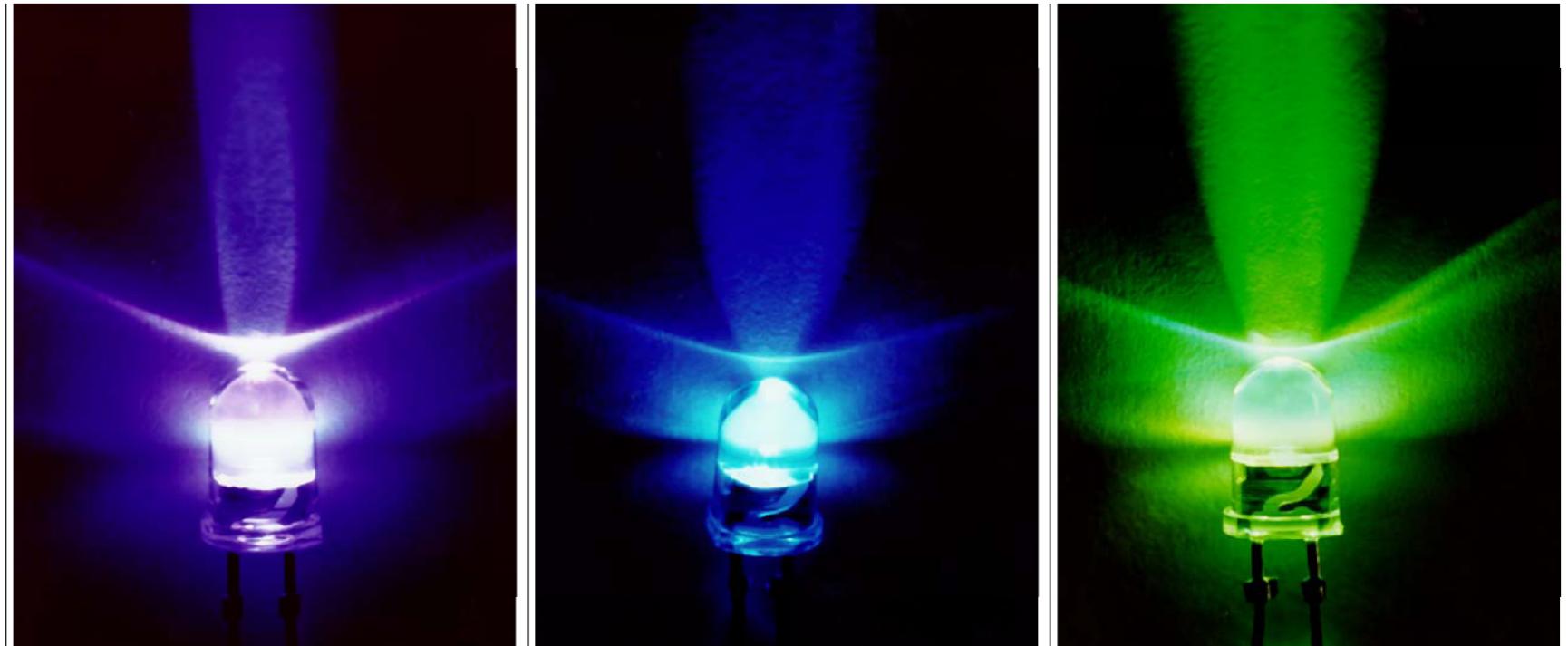
• blue lasers for optical storage - smaller focus due to the smaller  $\lambda$   
→ higher storage densities

• data communication

Bandgap of the light-active layer determines the emission wavelength of the LED or the laser !

## (AlGaN)N – based violet, blue and green LEDs

optoelectronic devices



## First - generation single - chip white LEDs

## optoelectronic devices



### Advantages:

- relatively easy to implement
- high overall efficiency as only one luminescence conversion step necessary

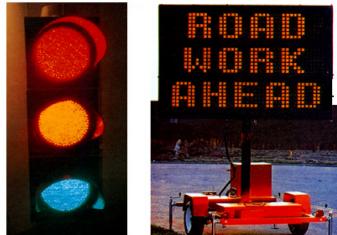
### Drawbacks:

- limited color tuning  
(only cold bluish hues of white possible)
- limited color rendering  
(particularly in the red)
- color impression dependent on viewing angle

# LEDs and lasers in visible spectral range

## optoelectronic devices

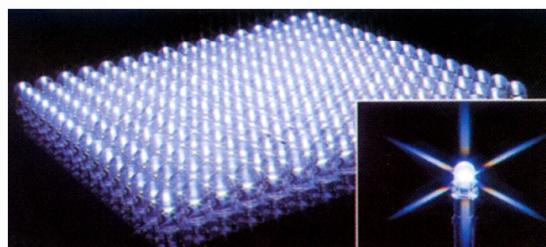
### colored LEDs



### applications

- color displays
- selfilluminated signage (buildings, traffic)
- traffic lights

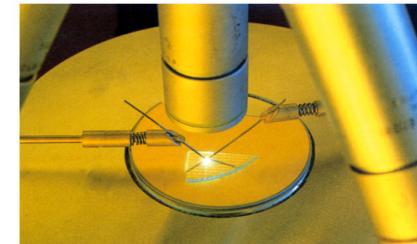
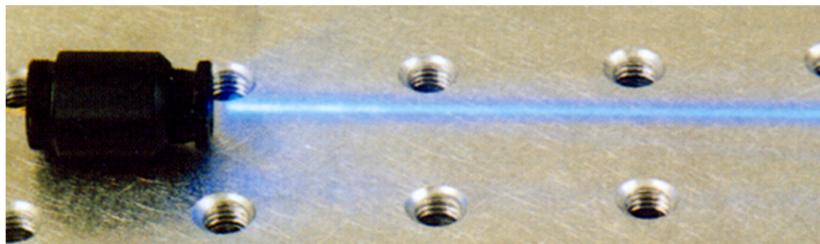
### white LEDs



- white light source (extremly large consumer market, substitute for incandescent lamps, halogen lamps and fluorescent tubes)
- signage, color displays

### blue LEDs

- optical memory with high storage density by  $\lambda \downarrow$



(Nichia, Japan)

## White LEDs / products

optoelectronic devices

14 days permanent use with a single battery set conventional torch requires 114 batteries in that period ( considerably smaller efficiency)

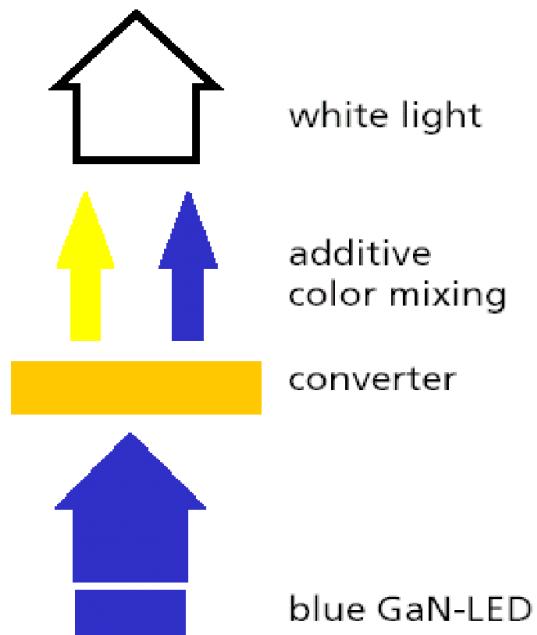


**Lucido**  
cool light

## First single - chip white LED in 1996 / 97

## optoelectronic devices

- Blue emitting (AlGaN)N based LED-chip as primary light source
- Generation of complementary color by luminescence conversion of part of the primary light in a yellow-emitting YAG:Ce phosphor
- White light via additive color mixing of primary light and converted emission

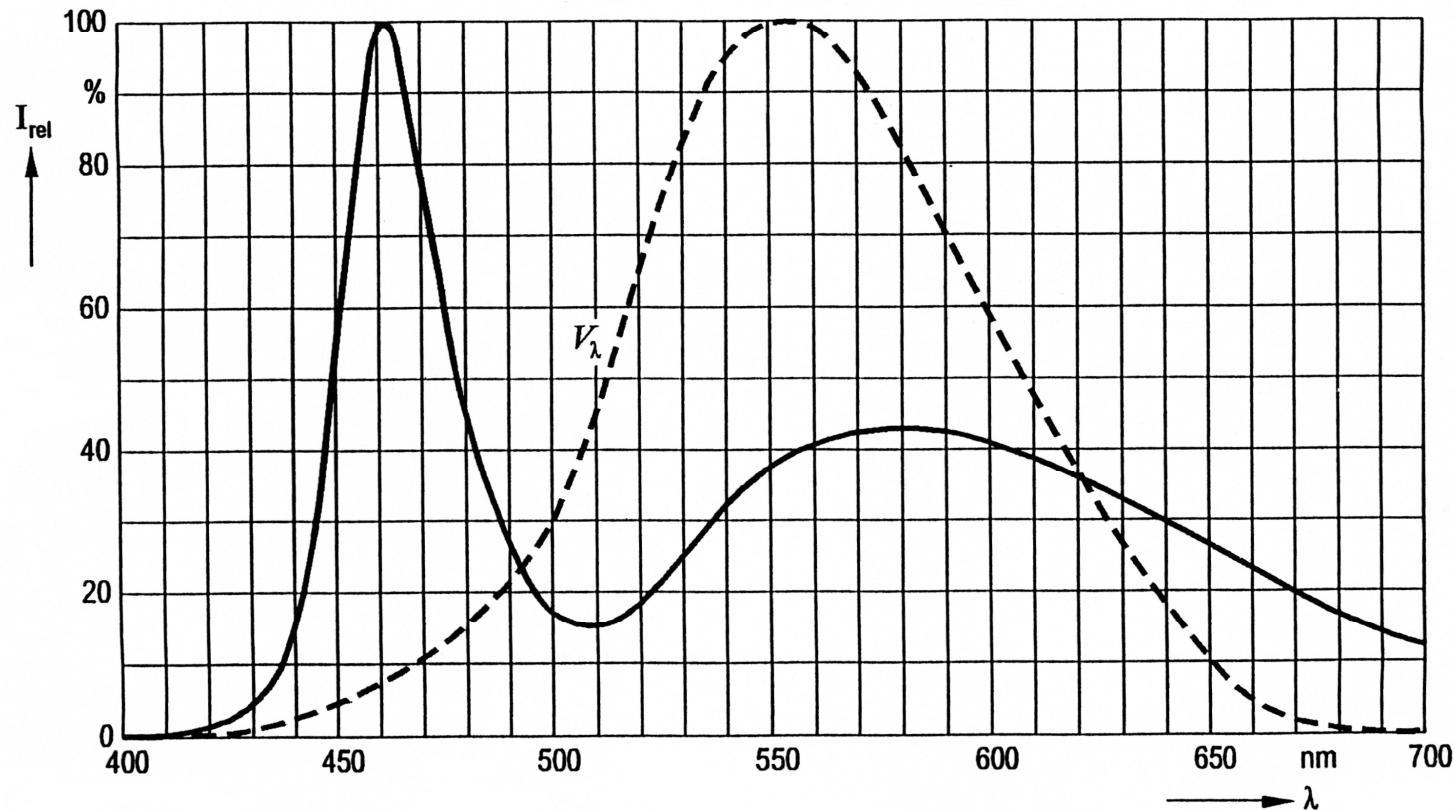


(Fraunhofer IAG, Freiburg)

# Spectrum of a Single – Chip White LED

optoelectronic devices

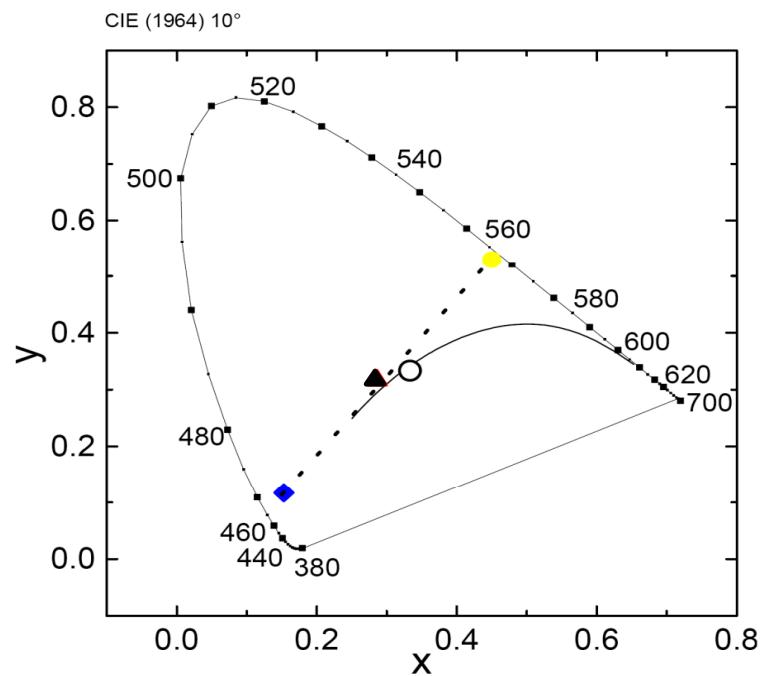
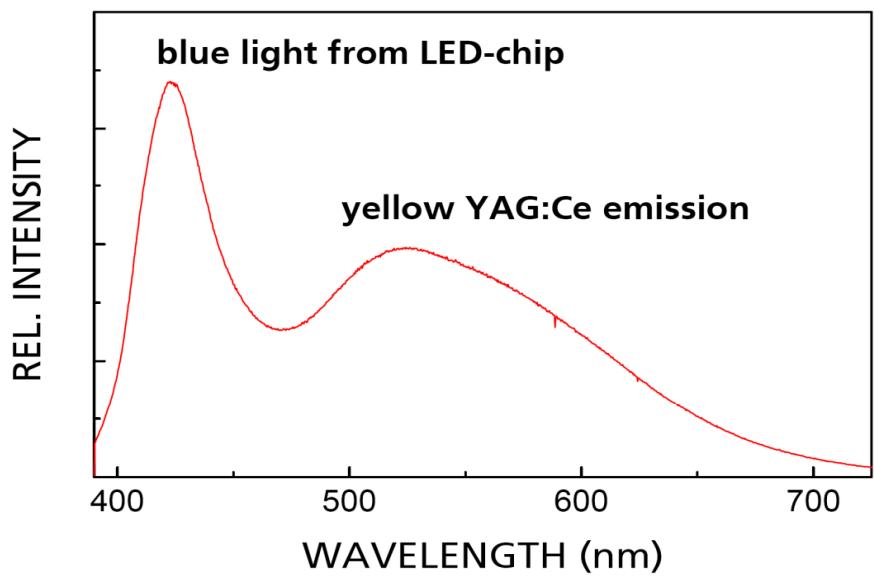
## Spectrum of a Single-Chip White LED



Relative Spectral Emission  $I_{\text{rel}} = f(\lambda)$ ,  $T_A = 25^\circ\text{C}$ ,  $I_F = 20 \text{ mA}$   
 $V(\lambda)$  = Standard eye response curve

Color temperature  $\sim 6500 \text{ K}$

## Emission spectrum and CIE color coordinates



## Improved concepts (1): two - band conversion

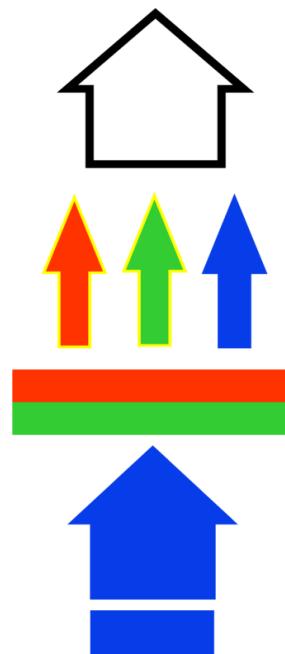
## optoelectronic devices

white light

additive  
color mixing

converter

blue GaN-LED



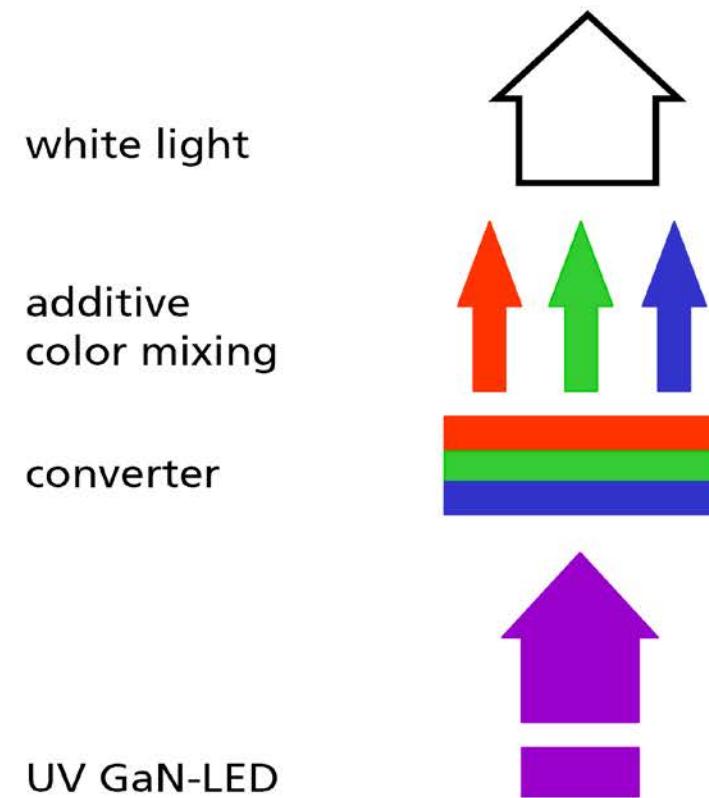
With **blue** emission from the LED chip as well as **green** and **red** emission from the luminescence converting phosphors available, improvements can be made on both

- color tunability and
- color rendering

## White Luminescence Conversion LED (2)

optoelectronic devices

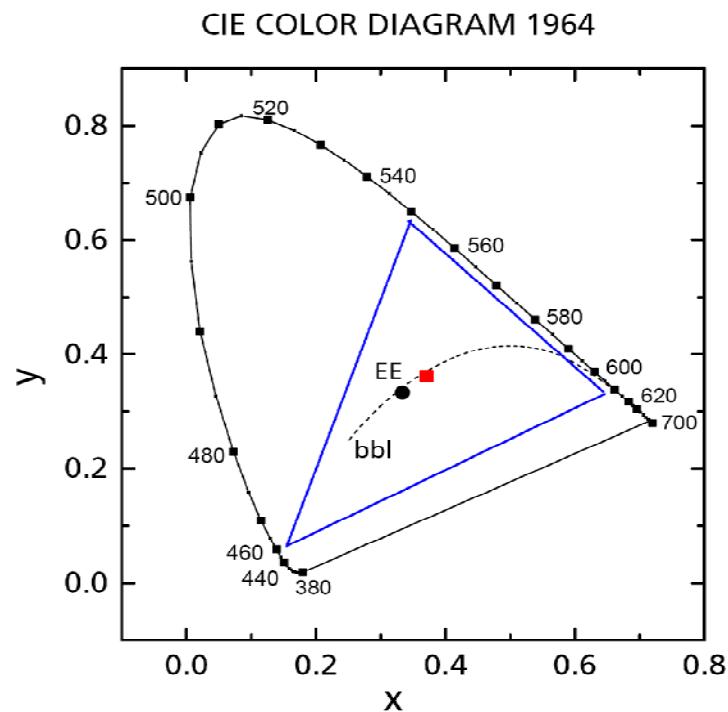
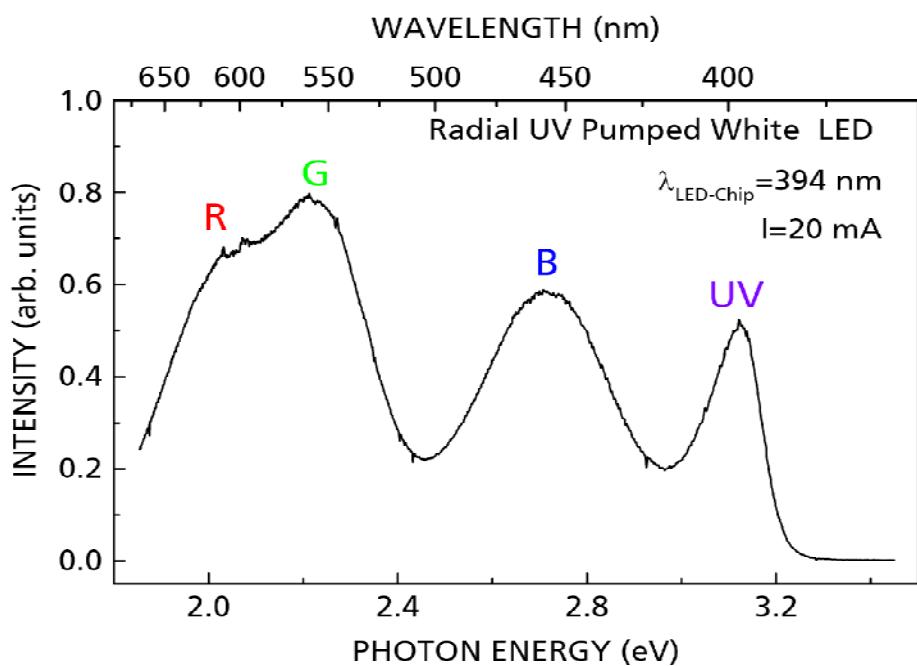
UV LED plus RGB phosphors replicating fluorescence lighting



## RGB conversion white LED

optoelectronic devices

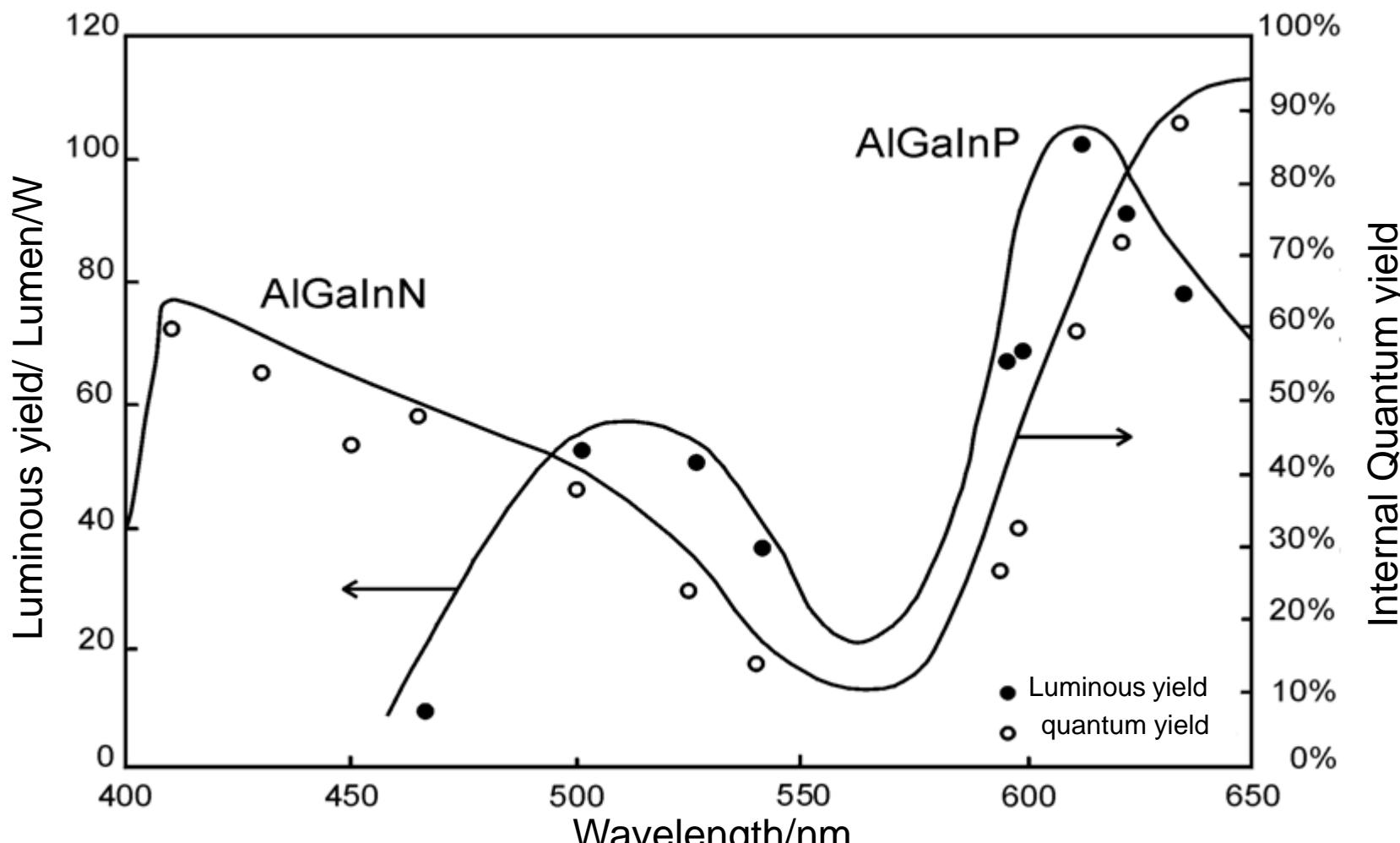
### Emission spectrum optimized LED



CIE color coordinates:  $x=0.365$ ,  $y=0.359$ , color temperature 4300 K, CRI=78

# Efficiencies of AlGaN and AlGnP LEDs in the visible spectral range

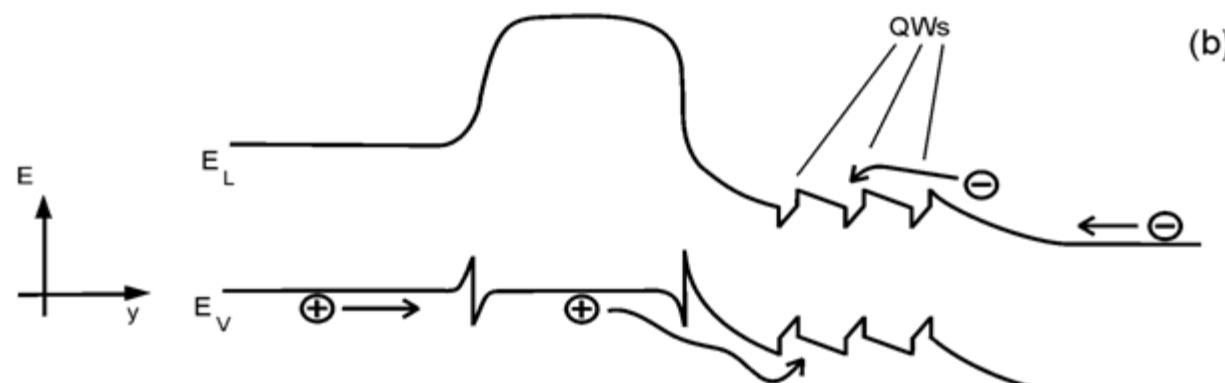
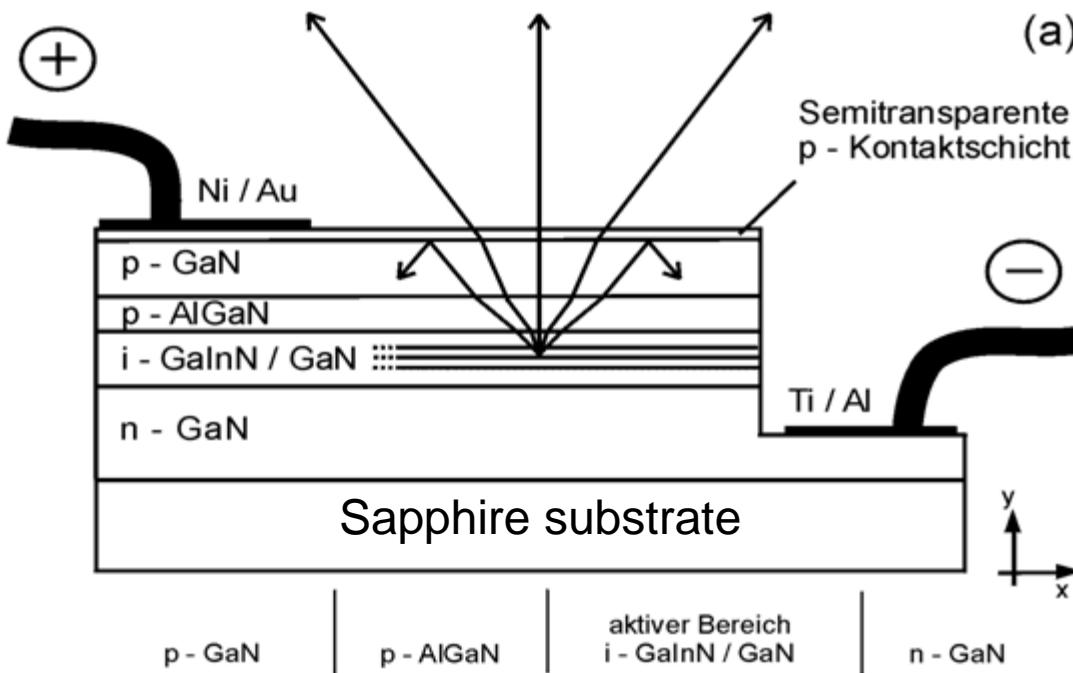
optoelectronic devices



Luminous yield and internal quantum yield as function of the central emission wavelength for AlGaN and AlGnP LEDs

# Blue AlGaN LED

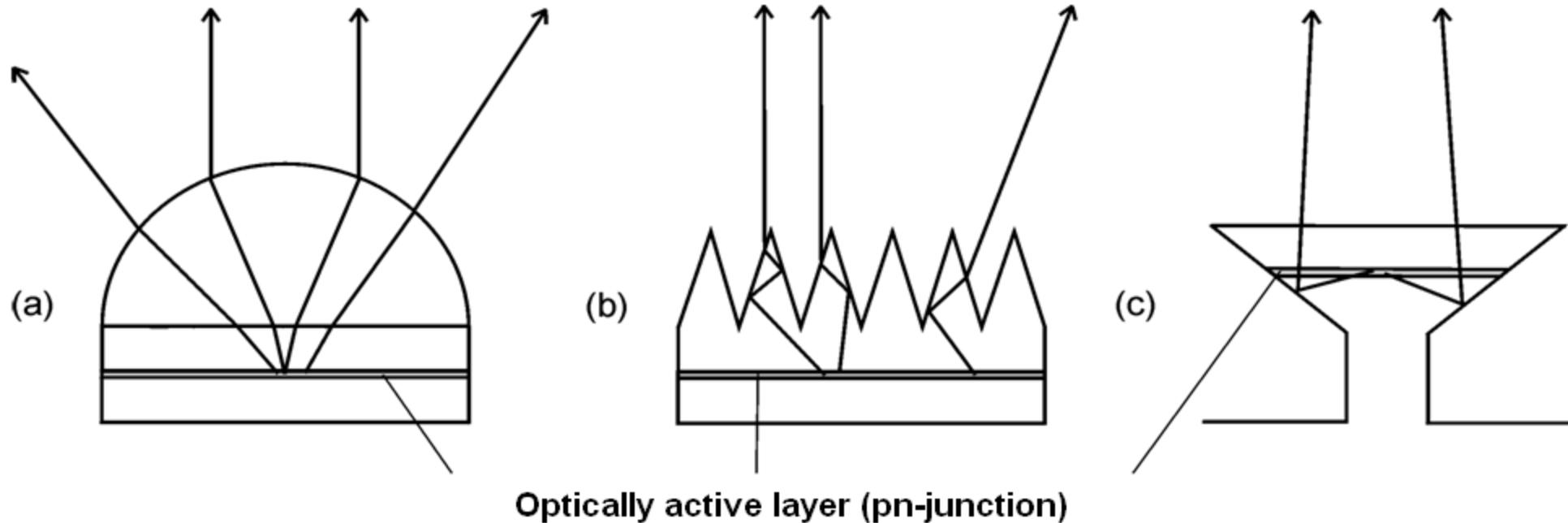
## optoelectronic devices



Schematic view of a blue AlGaN LED (top) and band structure (bottom)

# Efficient light coupling into free space

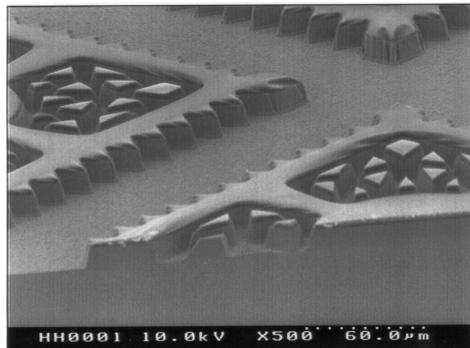
optoelectronic devices



Possibilities for increase the external efficiency in LEDs due to more efficient light extraction

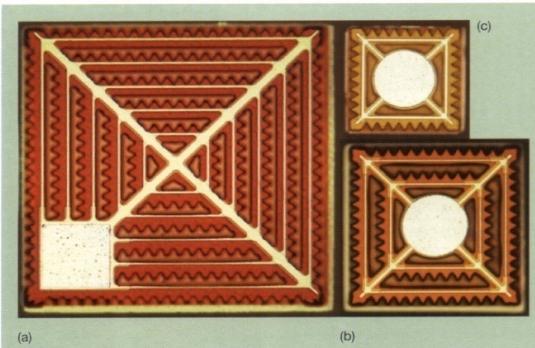
# High Power AlInGaP LEDs

## optoelectronic devices

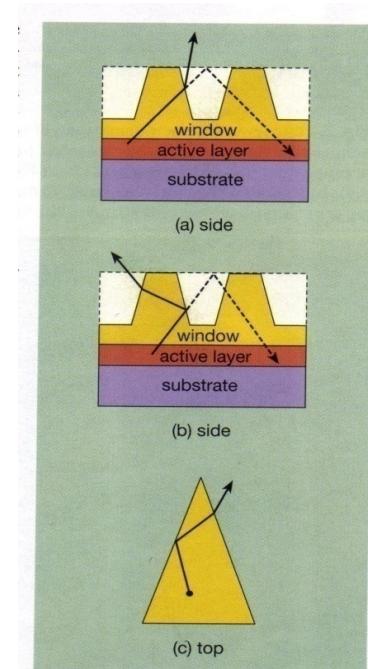


Surface texturing by RIE  
(INA Kassel)

top view:

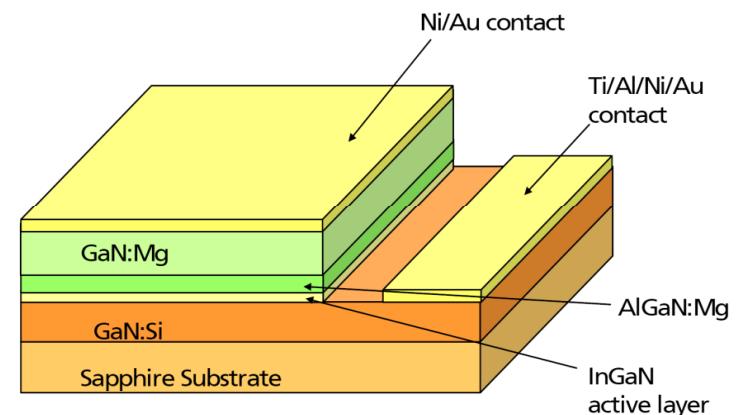
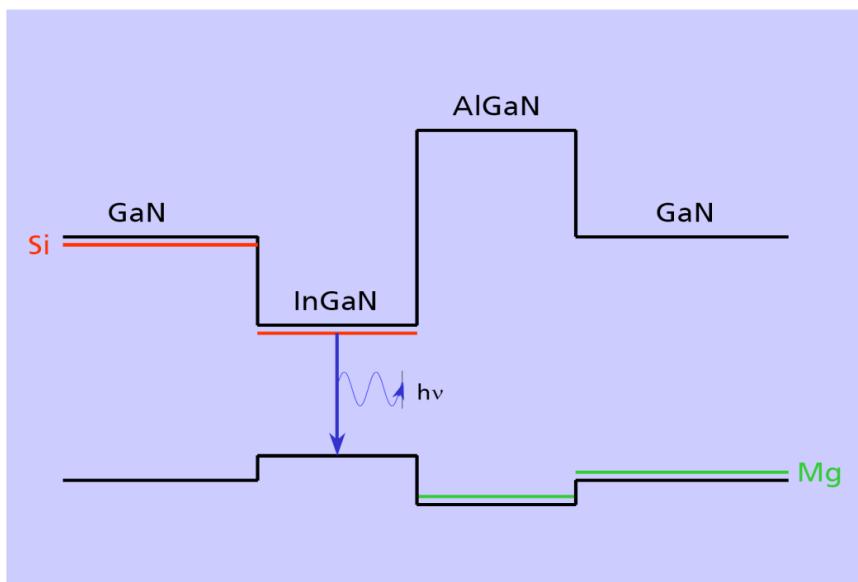


Light extraction modes



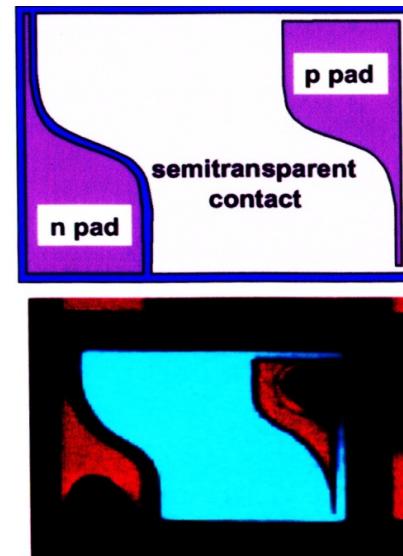
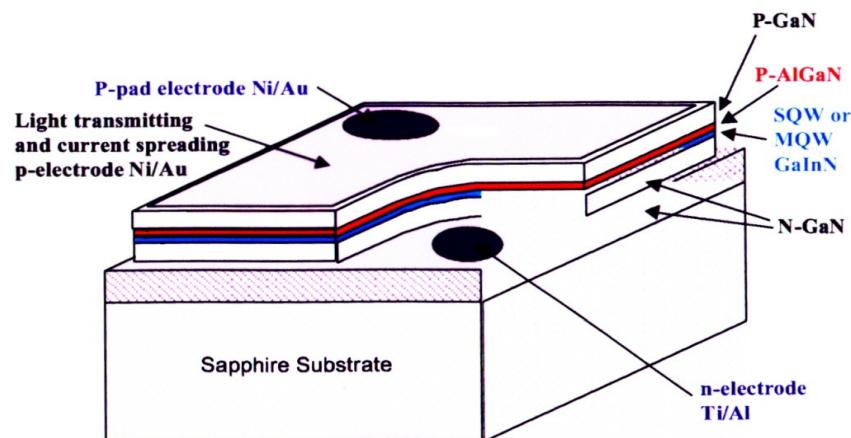
# (AlGaN)N LED: band edge profile and device layout

optoelectronic devices



# „Conventional“ InGaN LEDs

optoelectronic devices



- InGaN LEDs were “born” with a transparent substrate!
- Current-spreading is a challenge.
- Absorption in “semi-transparent” metal is significant.

# Comparison of LED & LD

## optoelectronic devices

	SC LED	SC Laser
max. bitrate (lab conditions)	10 Gb/s	50 Gb/s (direct modulation) >100 Tb/s (OTDM)
energy consumption for data transmission	0.25 fJ/bit	0.5 pJ/bit
min. linewidth with modulation	1-2 nm	<< 0.1 nm (phase modulation) ≈ 0.1 nm (direct modulation)
WDM	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
dense WDM	-	<input checked="" type="checkbox"/>

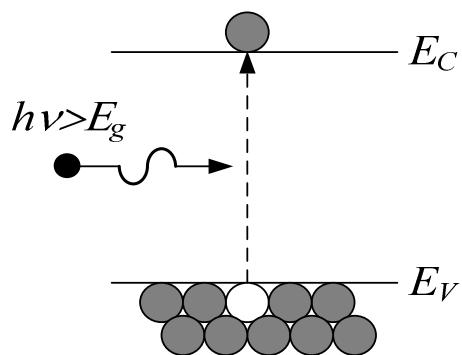
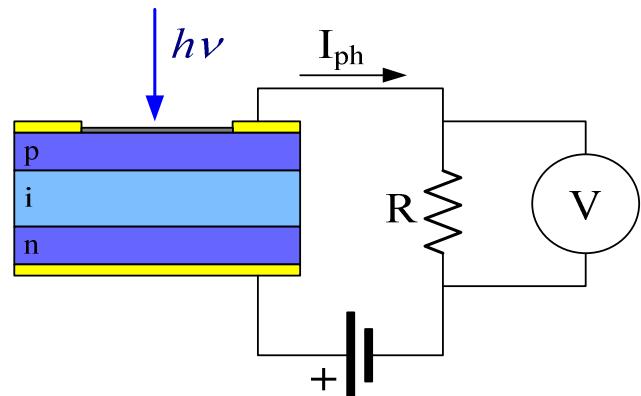
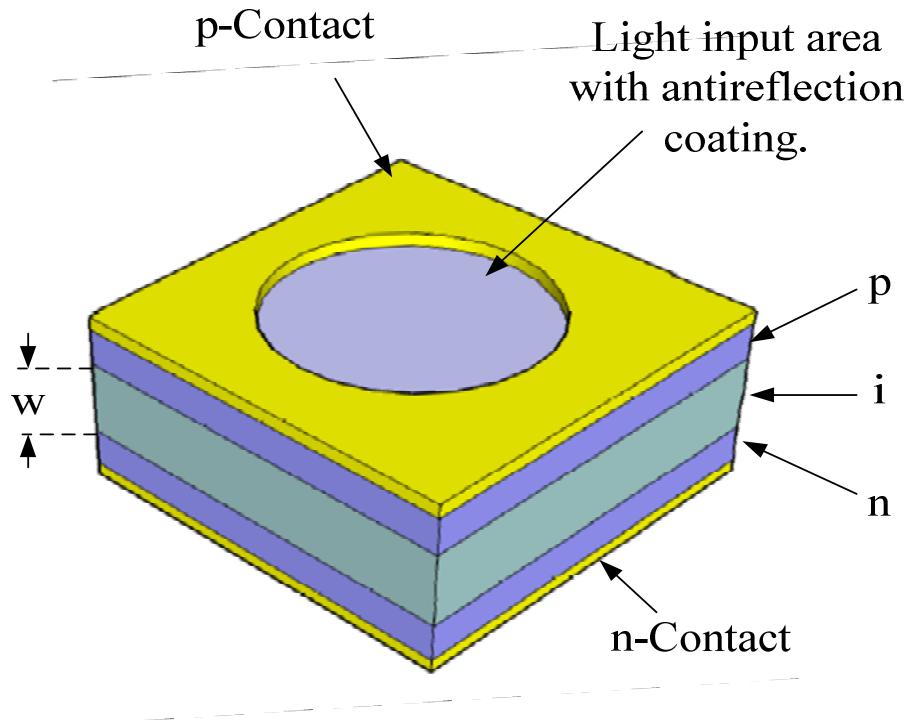
## Chapter 9

# Light detecting / absorbing devices

# **Photodiodes and Solar Cells**

# Photodiode

## optoelectronic devices



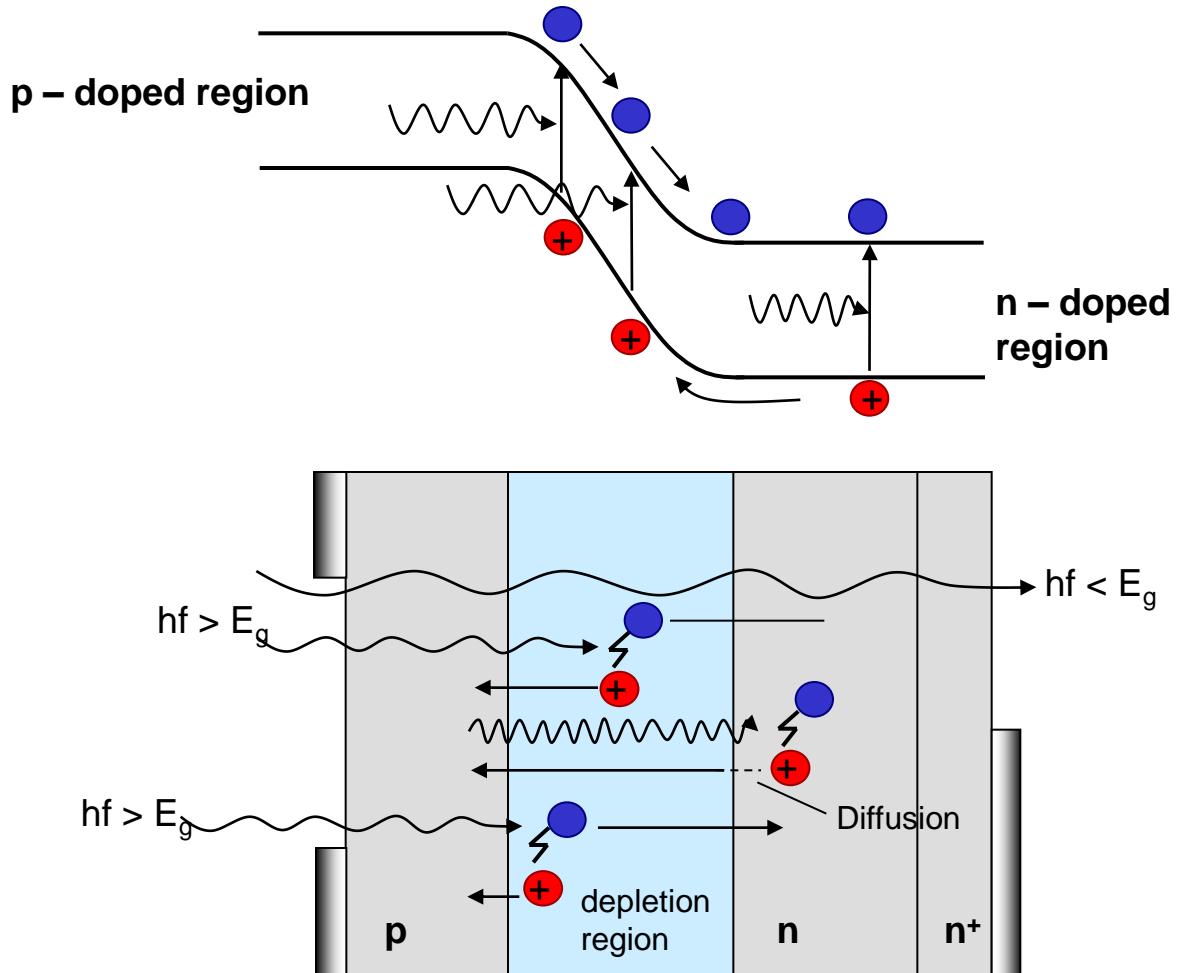
# Photodiodes and Solar Cells

## optoelectronic devices

Each photon ( $hf > E_g$ ) which is absorbed generates an electron-hole pair. This pair is separated in the strong internal electrical field (due to the space charge in the depletion region) or by diffusion. Thus, this operation principle is just reverse to that of semiconductor lasers or LEDs.

All pairs which are absorbed in a distance from the depletion region which is larger than the diffusion length are not separated and do not contribute to the generated electric signal or power.

1. Reverse biased pn-junction → photodiodes
2. Unbiased → solar cells

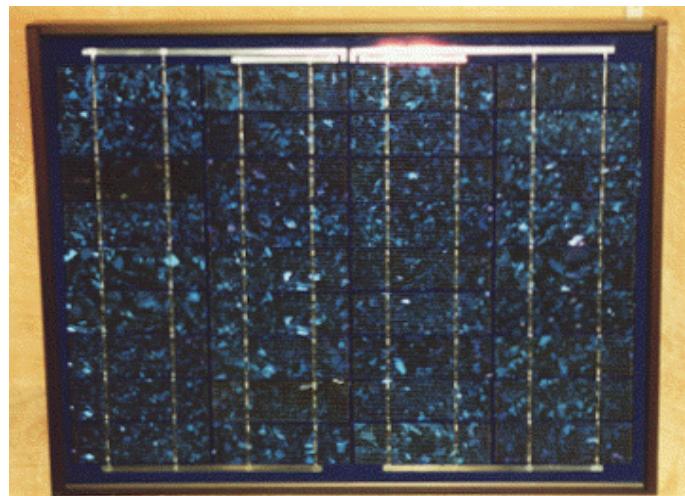
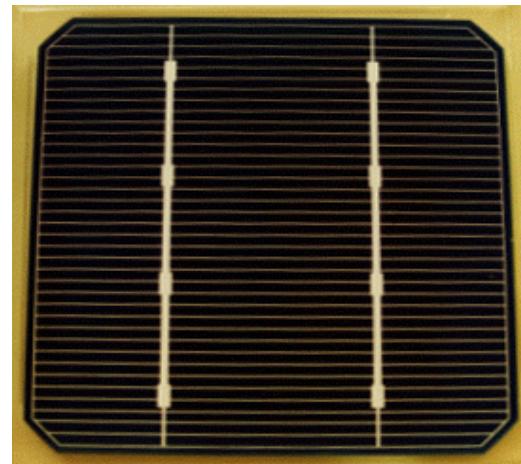
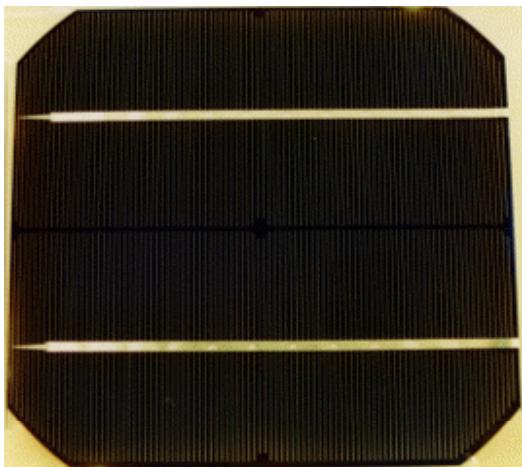


**Materials:** Si, Ge and compound semiconductor (e.g. InGaAs or InSb)  
and amorphous Si for solar cells

## Types of solar cell arrays

optoelectronic devices

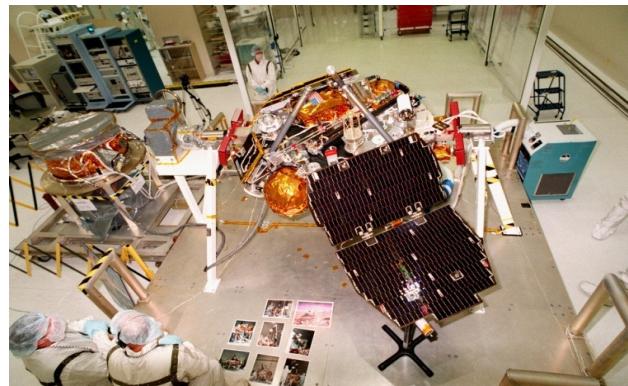
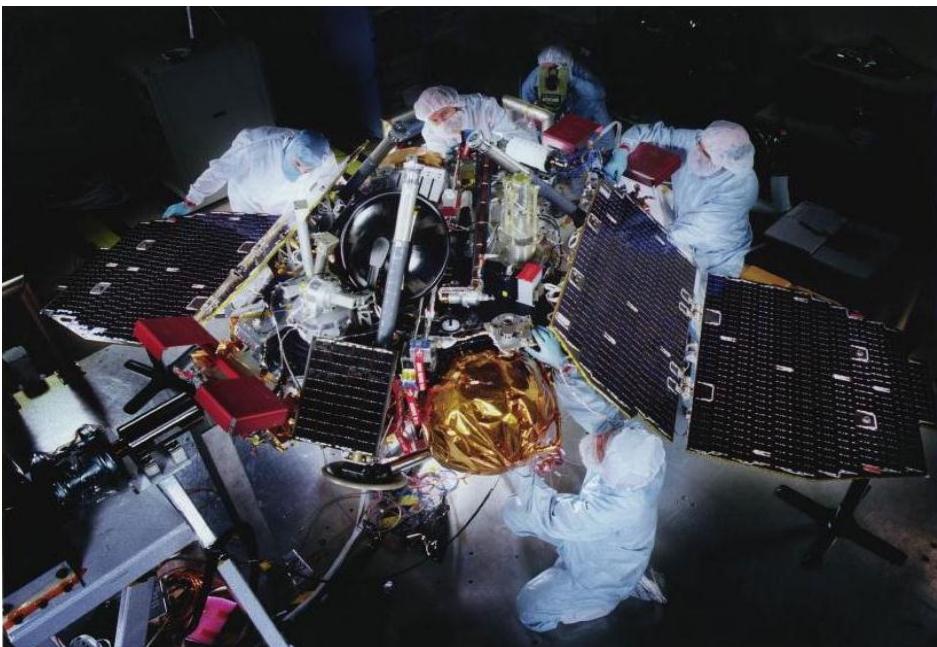
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## Arrays of solar cells: applications II

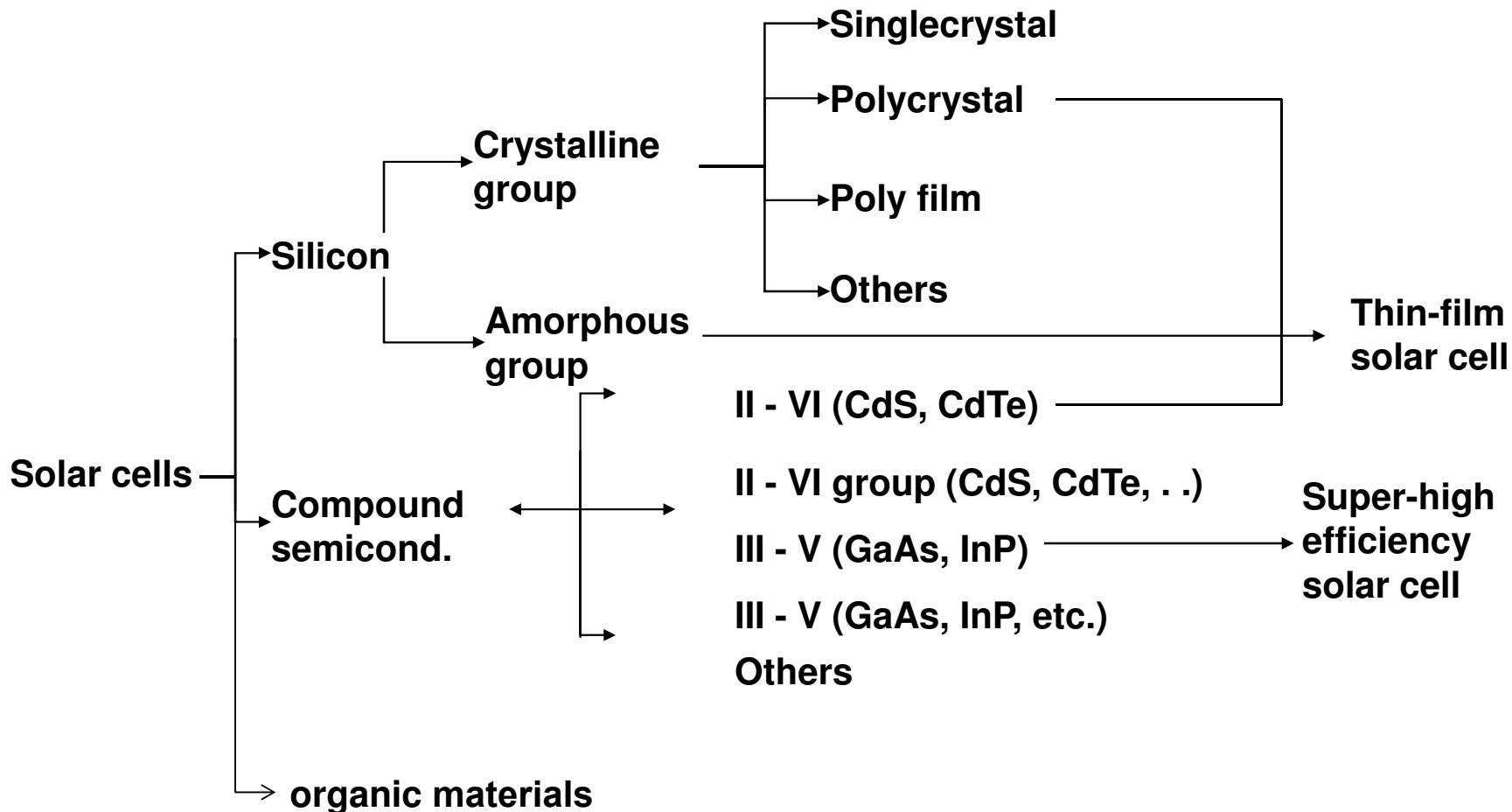
optoelectronic devices

applications in space : energy source of satellites



## Material classes of solar cells

optoelectronic devices



# Comparison of Solar Cells

## optoelectronic devices

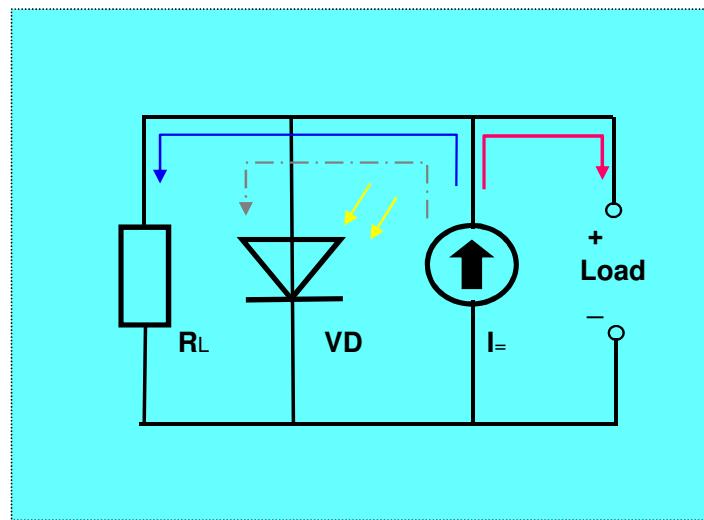
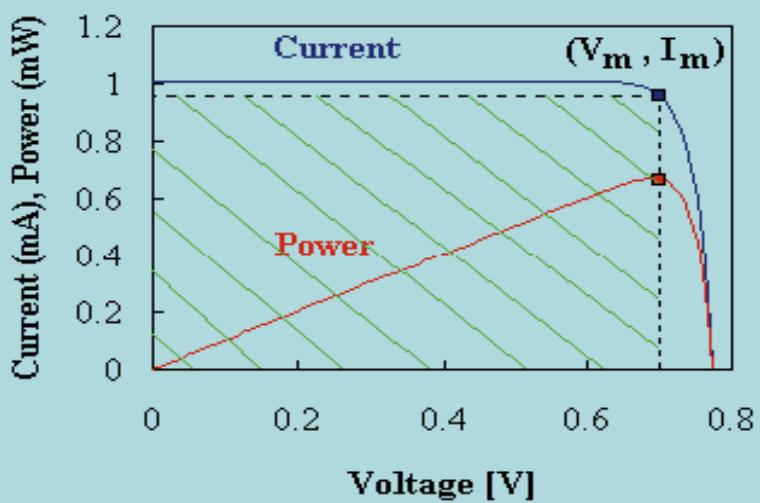
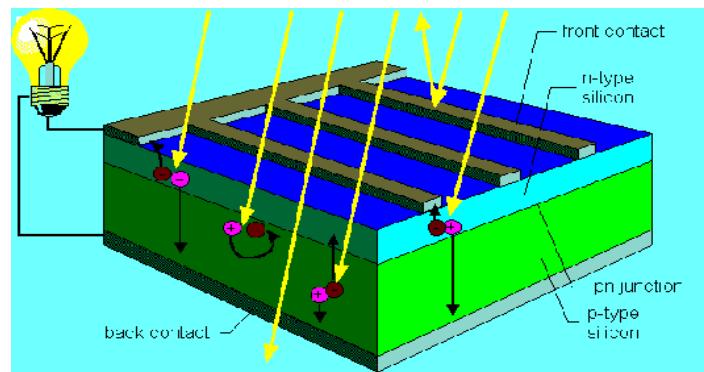
	inorganic	organic
max. efficiency	20 - 40 %	8 %
max. module efficiency	20 %	3.5 %
substrate	semiconductors (Si, GaAs, CdTe, ...)	glass, steel (heavy) polymer film
thickness of light sensitive layer	1 – 300 µm	100 nm
deposition temperature	200 – 900 °C	150 °C (from solution)
energy pay back time	2 – 8 years	1.3 – 2 years

# Operation principles of solar cells

## optoelectronic devices

$$I = I_s ( e^{V/V_t} - 1 ) - I_{ph}$$

$$\text{Fill Factor} = I_m V_m / (I_{sc} V_{oc})$$

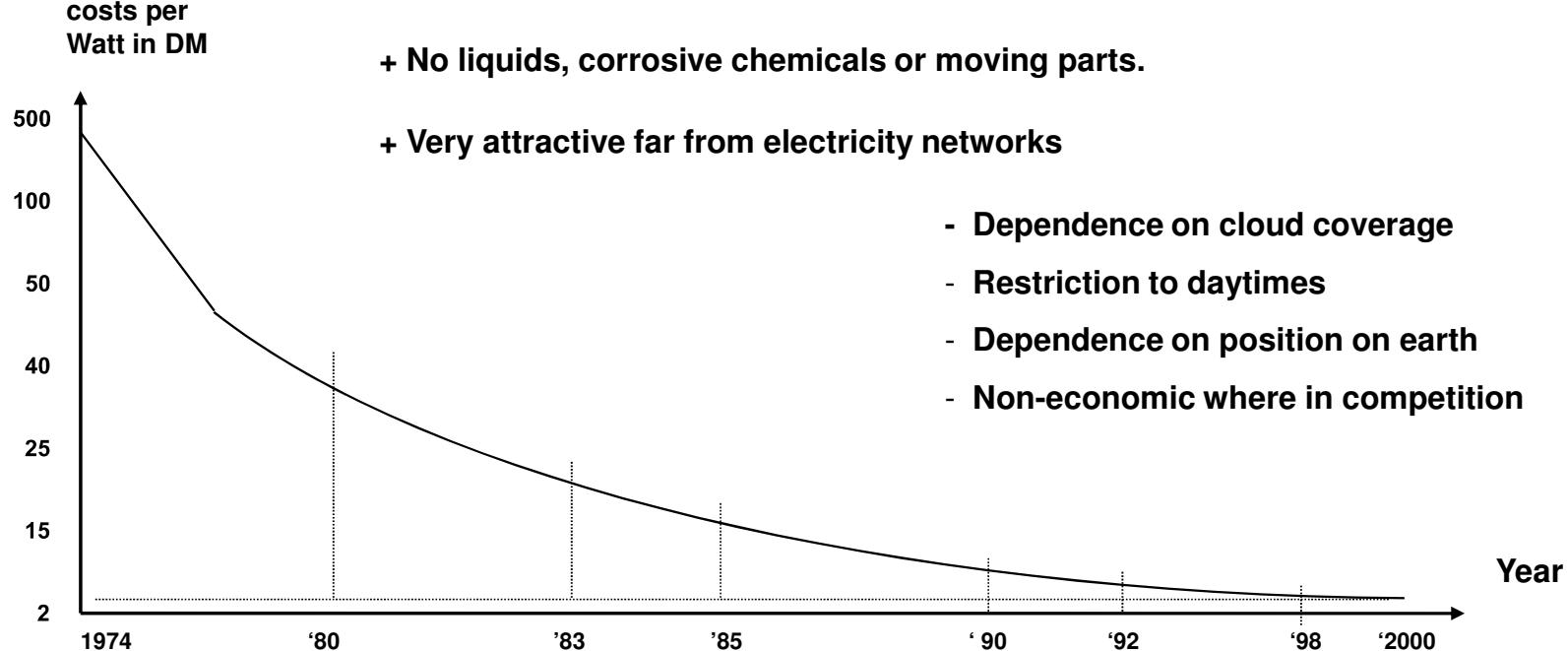


# Advantages / disadvantages of photovoltaic (PV) optoelectronic devices

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## Renewable energy source

- + Sunlight: clean energy, available nearly everywhere
- + PV generators: small maintenance, no pollution during operation, silent, safe, modularity
- + PV Power is generated at a fixed rate of efficiency, direct or diffuse light.
- + No liquids, corrosive chemicals or moving parts.
- + Very attractive far from electricity networks



## Arrays of solar cells: applications I

optoelectronic devices



# Multi - layer thin - film Silicon solar cells

## optoelectronic devices

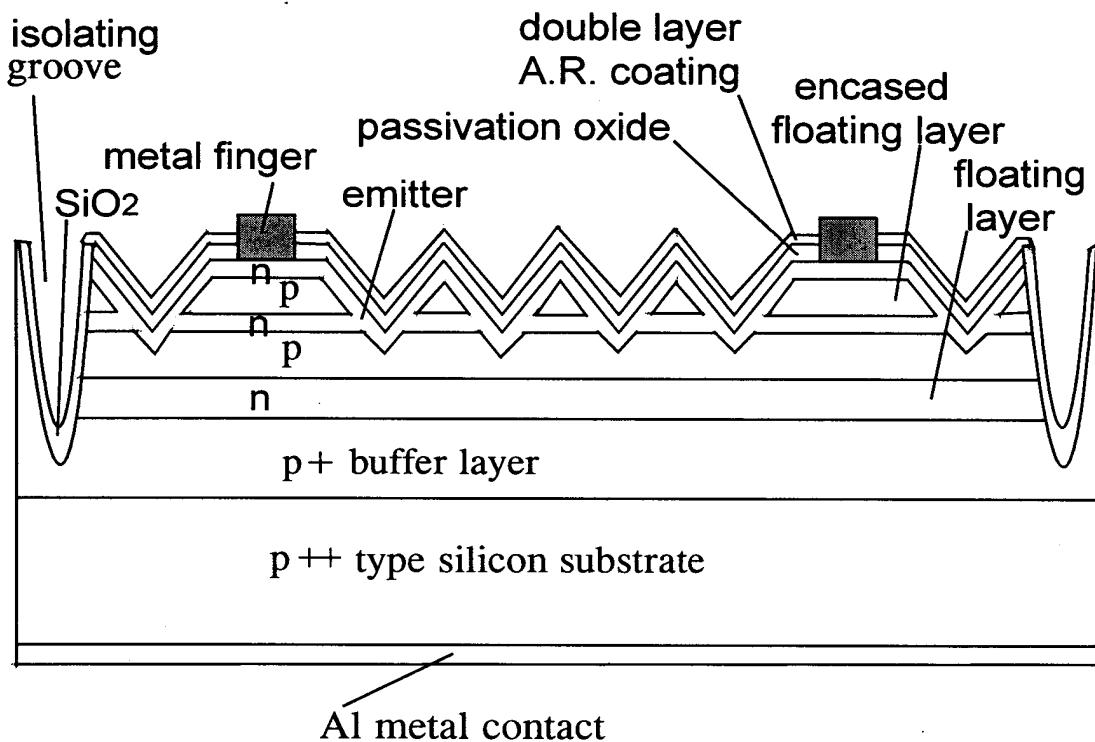
High-efficiency multi-layer thin-film silicon solar cells deposited by CVD (chemical vapour deposition) on electrically inactive p<sup>++</sup>-type CZ silicon substrates.

High Energy-Conversion Efficiency ~17.6%,

High Open-Circuit Voltage  $V_{oc}$   
660 mV ... 664.2 mV

High Fill-Factor > 80% .

$V_{oc}$  of 664.2 mV,  $J_{sc}$  32.9 mA/cm<sup>2</sup>, FF of 82.5%, Energy-conversion efficiency 17.6%



### Thinned Multi-Layer Cell Performance:

1. Higher Cell Performance increased  $J_{sc}$  by 16%,  $V_{oc}$  by 2%, FF by 0.1%, Eff. by 17.3%.

- 2 Higher Spectral Response

## High efficiency solar cells

## PERL (24%)

## optoelectronic devices

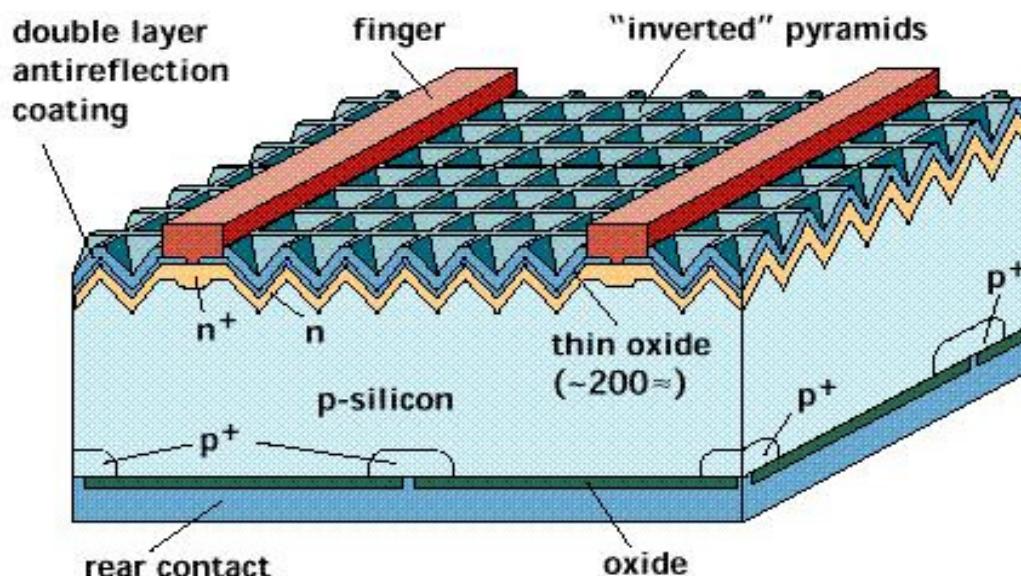
1. The cell is made on a very pure single crystal of silicon

2. The top surface of the cell is textured to form inverted pyramids, thereby reducing reflection.

3. An antireflection coating (like on spectacles or camera lenses) is deposited on the top surface to further reduce reflection.

3. To minimise shading of the top surface, the fingers forming the top electrode are thinner than a human hair.

They are also spaced very close together and made from silver to minimise the cell's series resistance.



4. A very thin layer of silicon oxide is grown on the top and bottom surfaces of the silicon. Surfaces behave like defects in the crystal and can therefore reduce the cell's efficiency. Growing this oxide reduces the effect of these surfaces on the cell's efficiency, a technique known as "passivation"

5. Since current cannot pass through silicon oxide, small holes are made in the oxide to enable contact to be made between the metal and silicon.

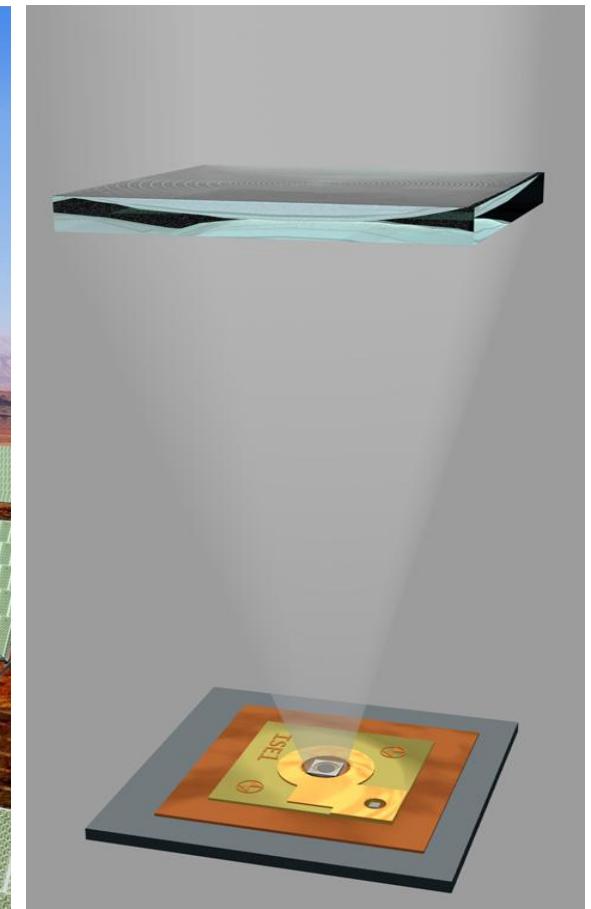
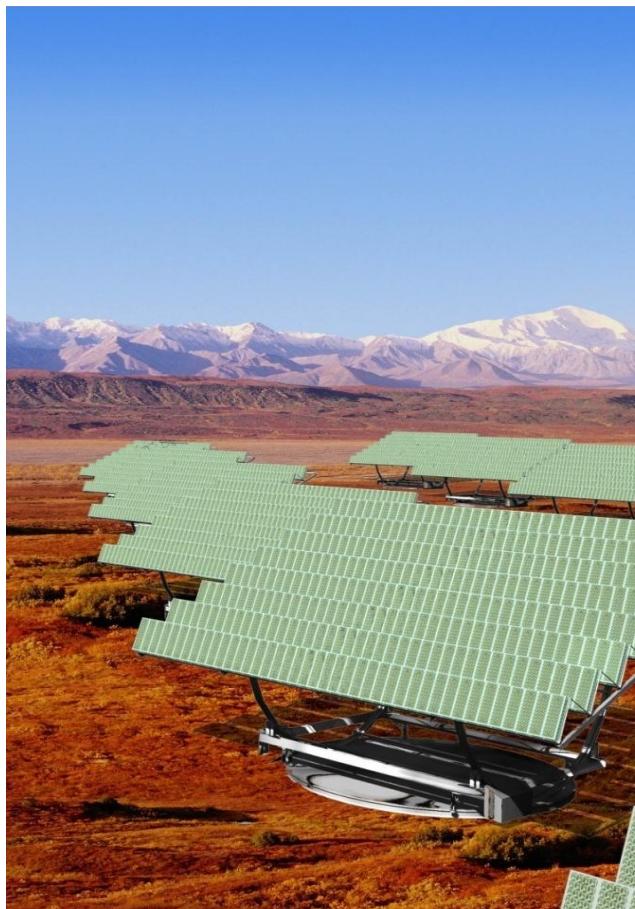
6. To improve the electrical contact between the metal and silicon and reduce the cell's series resistance, small areas of silicon near each of the holes in the oxide are heavily doped (locally diffused)

Photovoltaic Research Center at the University of New South Wales

## **FLATCON – Concentrator - Technology**

# Solarcells on the basis of III/V compound semiconductors      optoelectronic devices

FLATCON – Concentrator - Technology



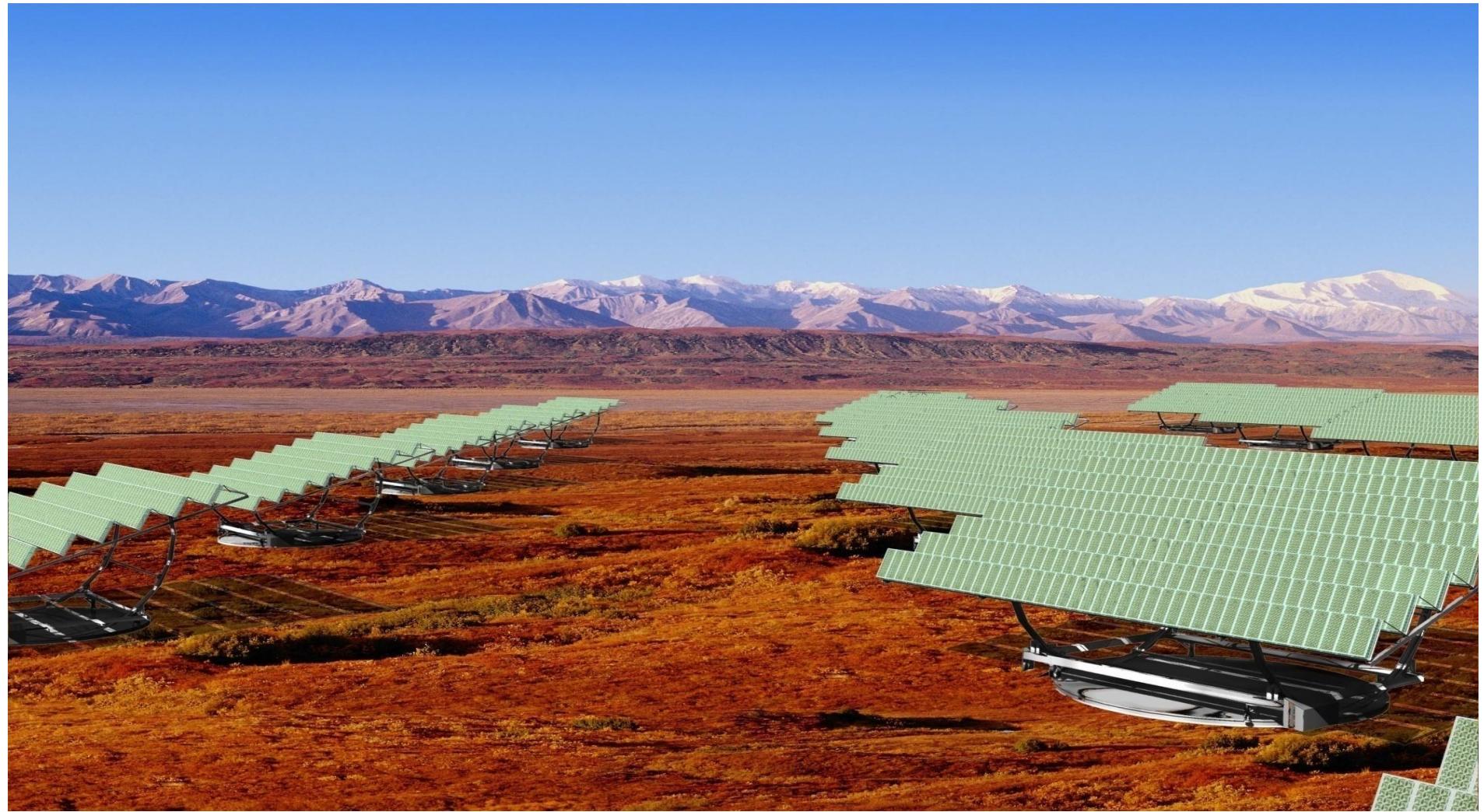
III/V solarcells are much efficient but also much more expensive than Si solarcells.  
Therefore, light concentration is highly efficient to reduce system costs

Fraunhofer ISE, Freiburg

# Solarcells on the basis of III/V compound semiconductors      optoelectronic devices

---

FLATCON – Concentrator - Technology



# **Chapter 10**

## **Micro optics**

## Micro-systems technology

## optoelectronic devices

microoptics   microelectronics   micromechanics   microfluidics

*features:*

miniaturisation  
integration  
compatibility

common technology platform

## Optics technologies

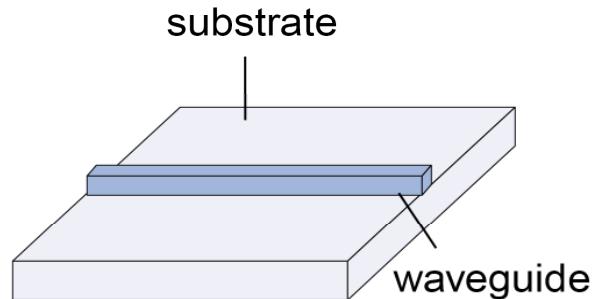
## optoelectronic devices

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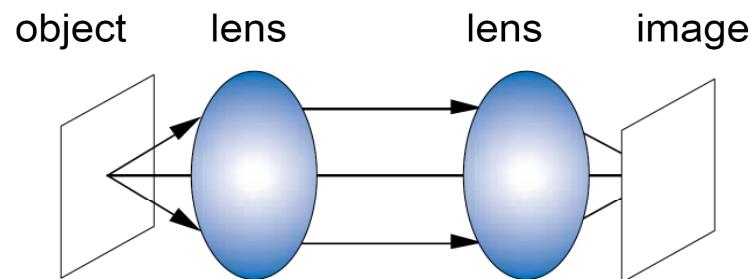
<b>technology</b>	<b>processing techniques</b>	<b>mounting techniques</b>
classical optics ("macrooptics")	grinding, polishing, diamond turning	fine mechanics
"miniature optics"	grinding, polishing, gradient index optics, LIGA process (components), fiber pulling	miniaturized mechanics, micromechanics
"microoptics"	lithographic: optical, electron beam, X-ray, LIGA non-lithographic: diamond turning, microjet printing	micromechanics, integration on single substrate bonding techniques

## Waveguide and free-space micro optics

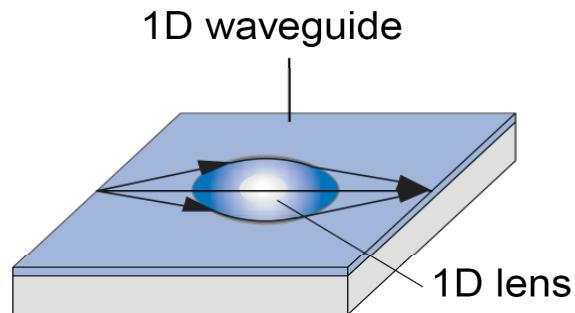
## optoelectronic devices



waveguide optics



free-space optics



waveguide and free-space optics

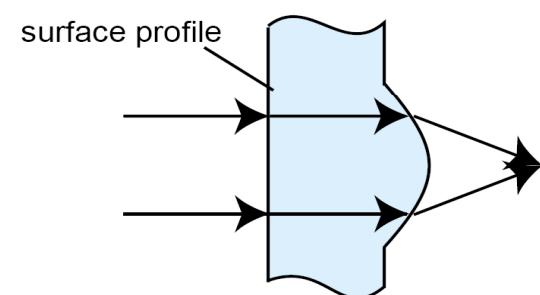
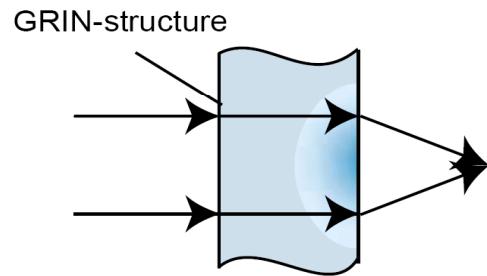
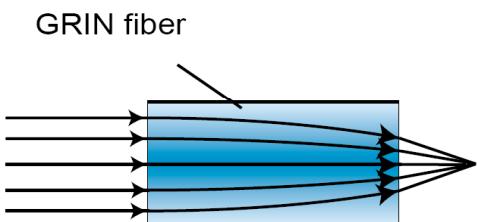
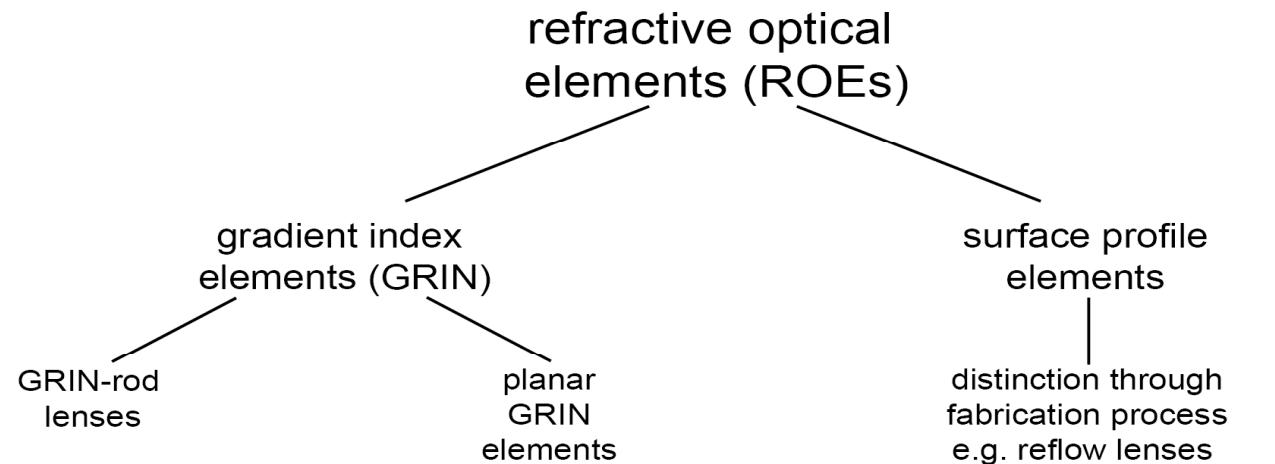
# Classification of optical components

## optoelectronic devices

	refraction	reflection	diffraction
focusing			
deflection/ beam splitting			

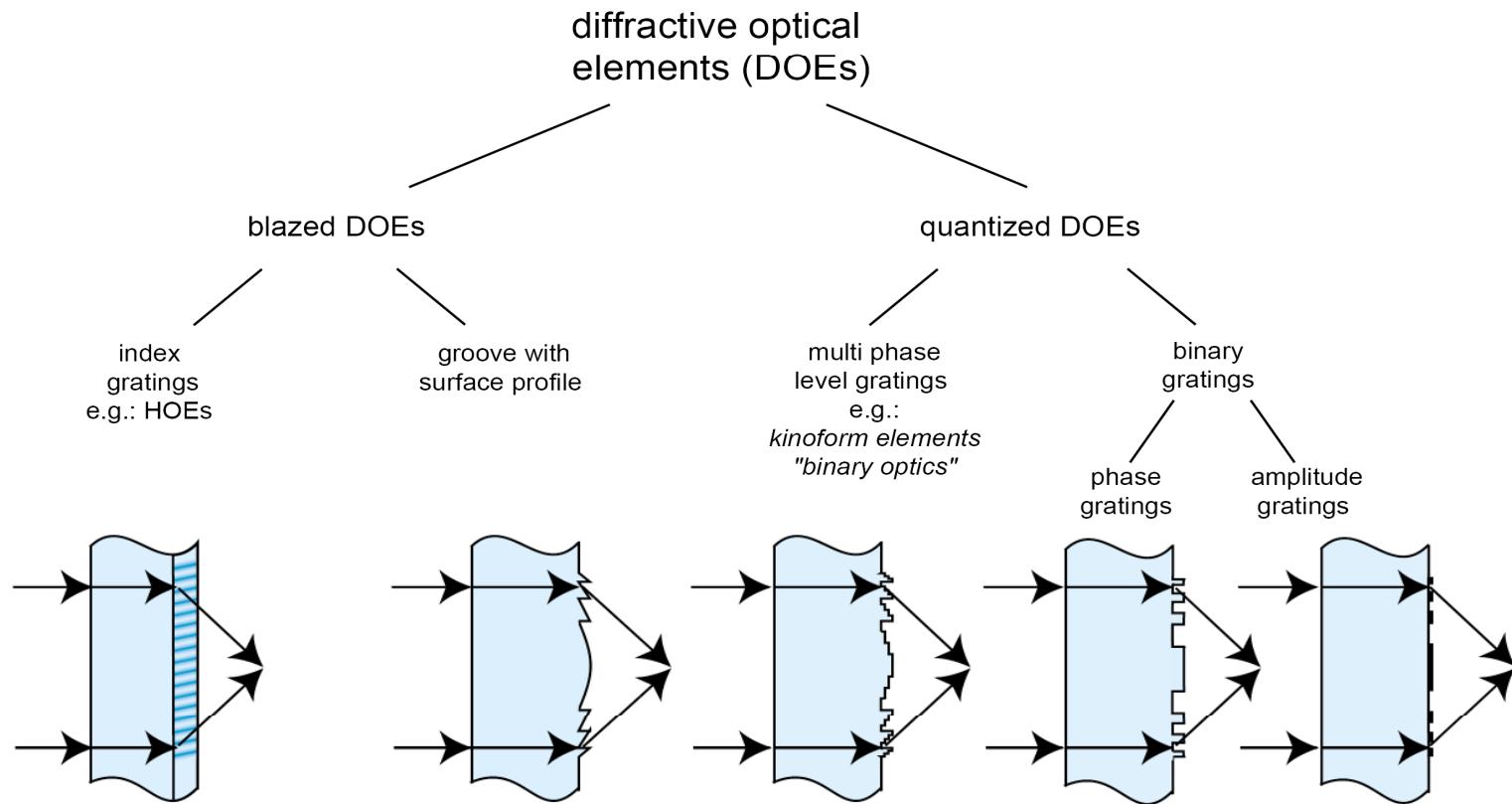
## Refractive micro optics

## optoelectronic devices



# Diffractive micro optics

## optoelectronic devices

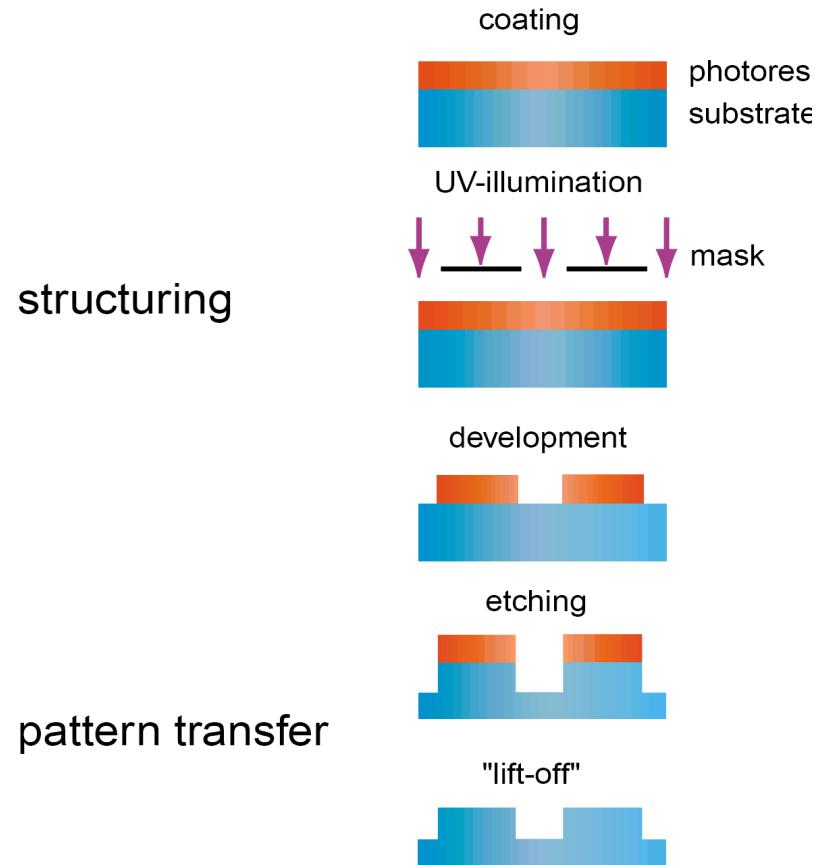


# Technology

Optical and e-beam lithography;  
analog and binary lithography;  
etching and micromachining.

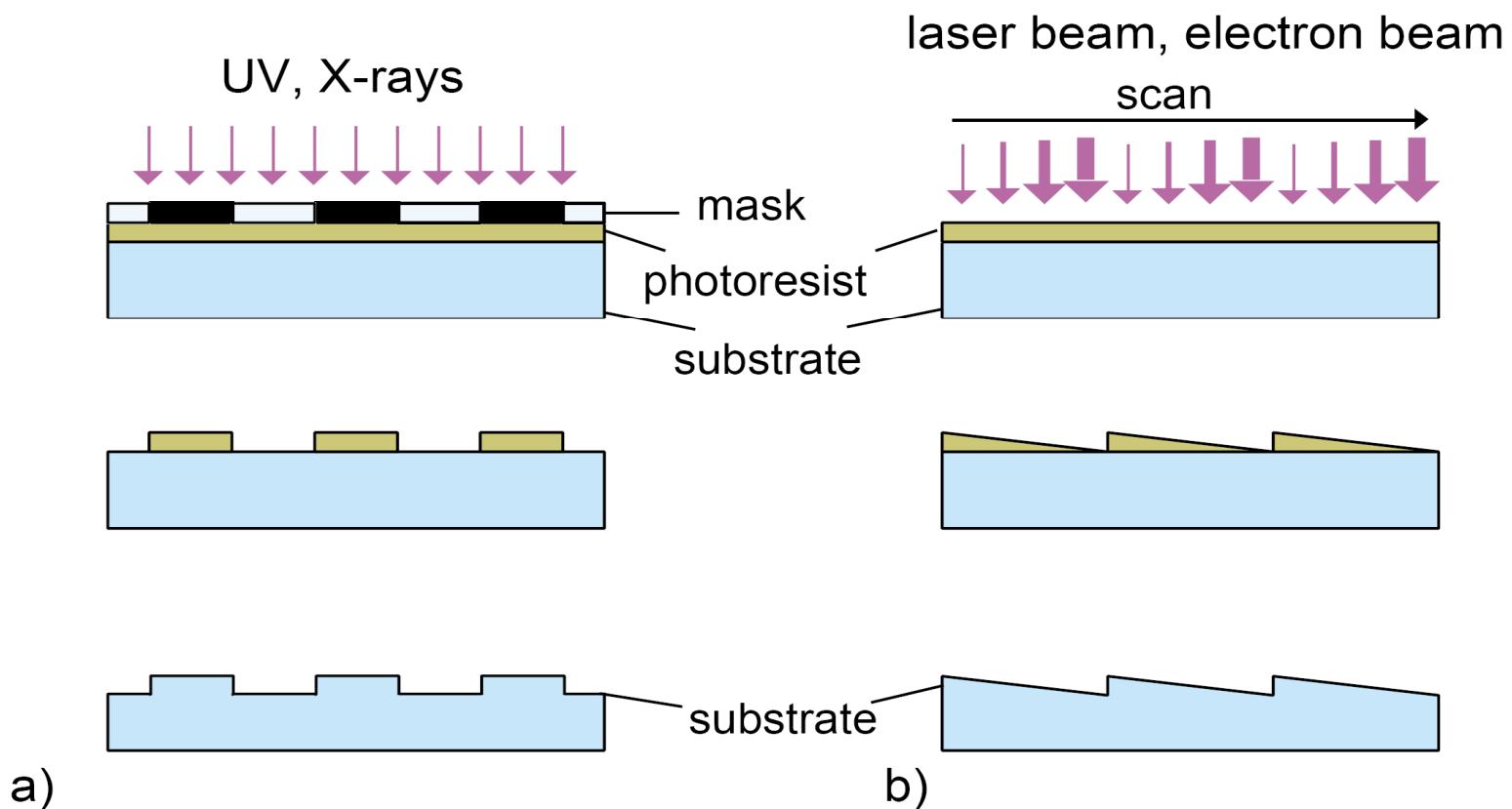
# Lithography

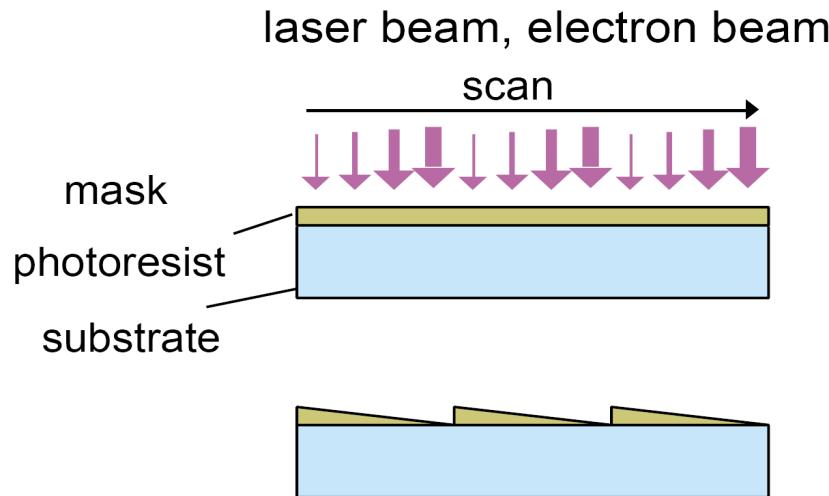
## optoelectronic devices



## Mask and scanning lithography

## optoelectronic devices



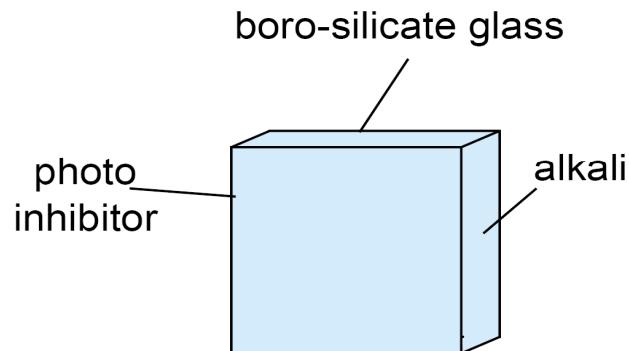


### structuring in

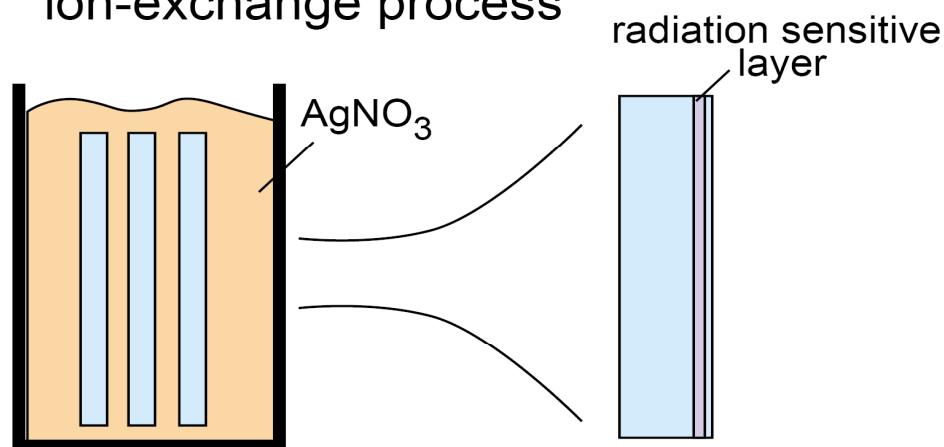
- thick photoresist (*shown here*)
- high-energy-beam-sensitive (HEBS) glass

## HEBS glass for grey – scale mask

optoelectronic devices



ion-exchange process

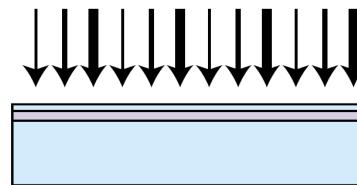


HEBS-glass

## Grey – scale mask in HEBS glass

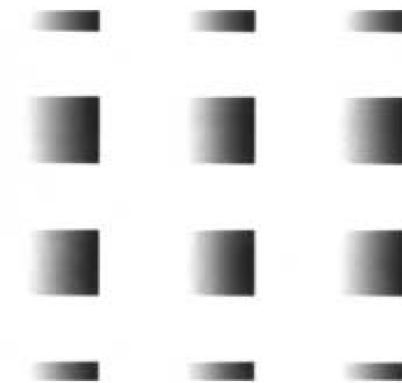
## optoelectronic devices

e-beam illumination

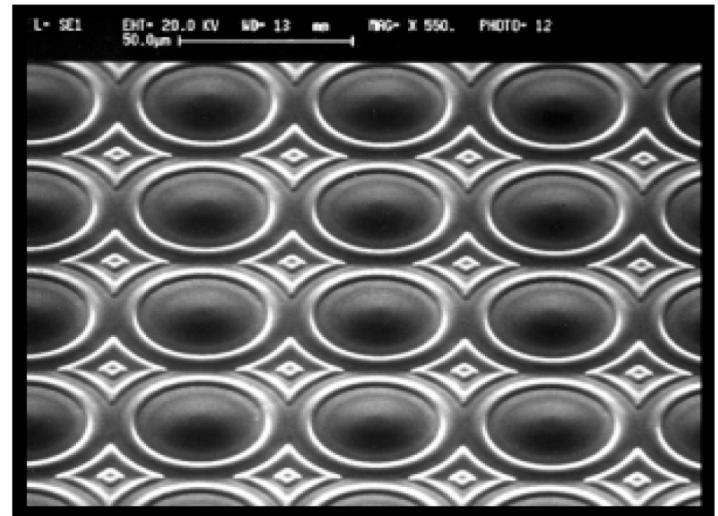
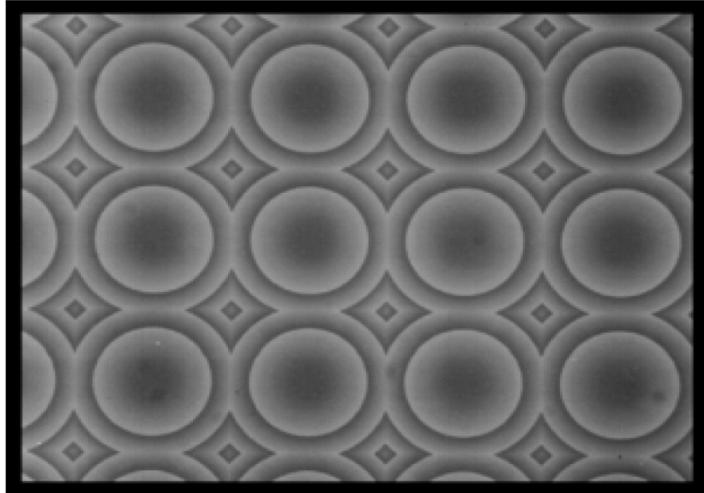


variable dose writing of grey scale masks

Example of a HEBS mask  
for the fabrication of microprisms

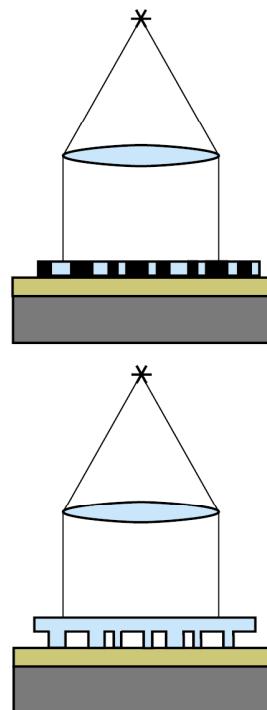


## Microoptical components fabricated using HEBS grey-scale masks

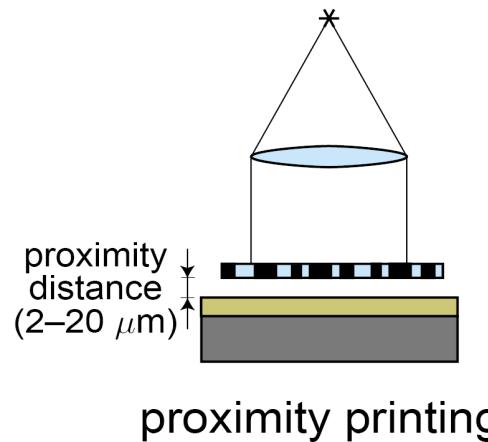


## Mask lithography – the illumination process

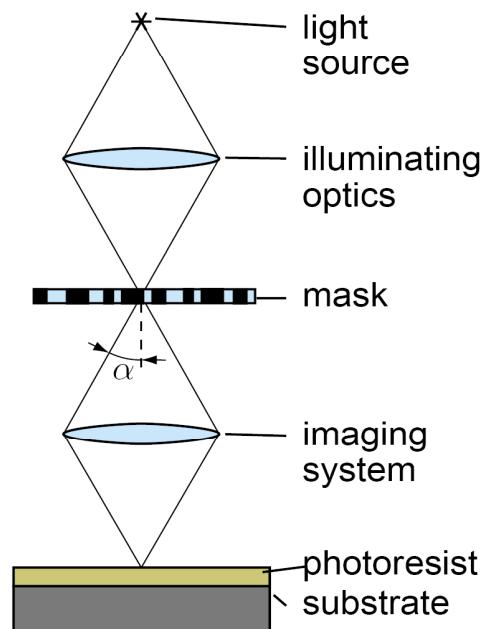
optoelectronic devices



contact printing



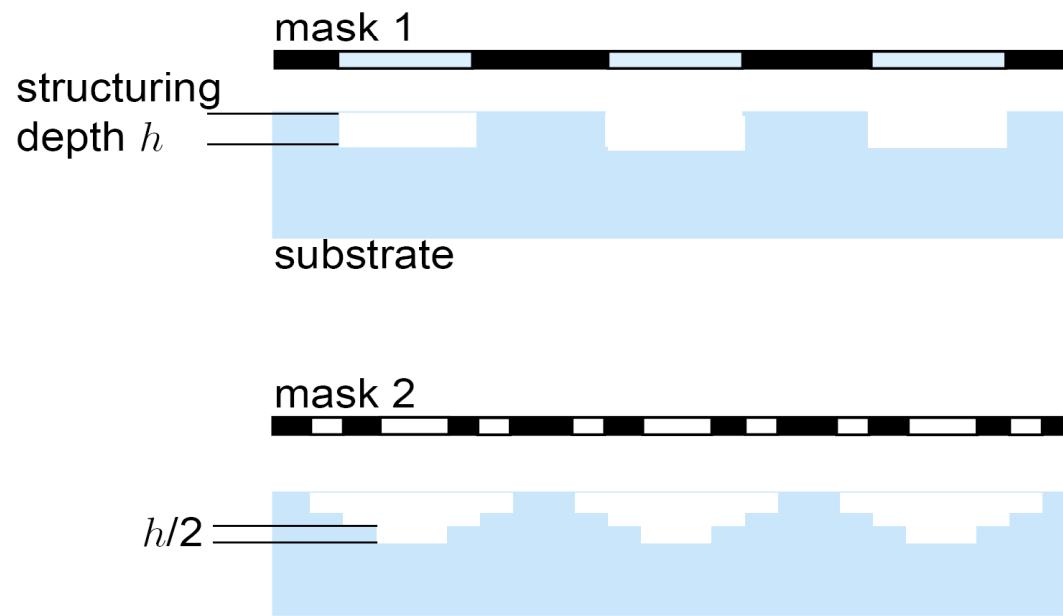
proximity printing



projection printing

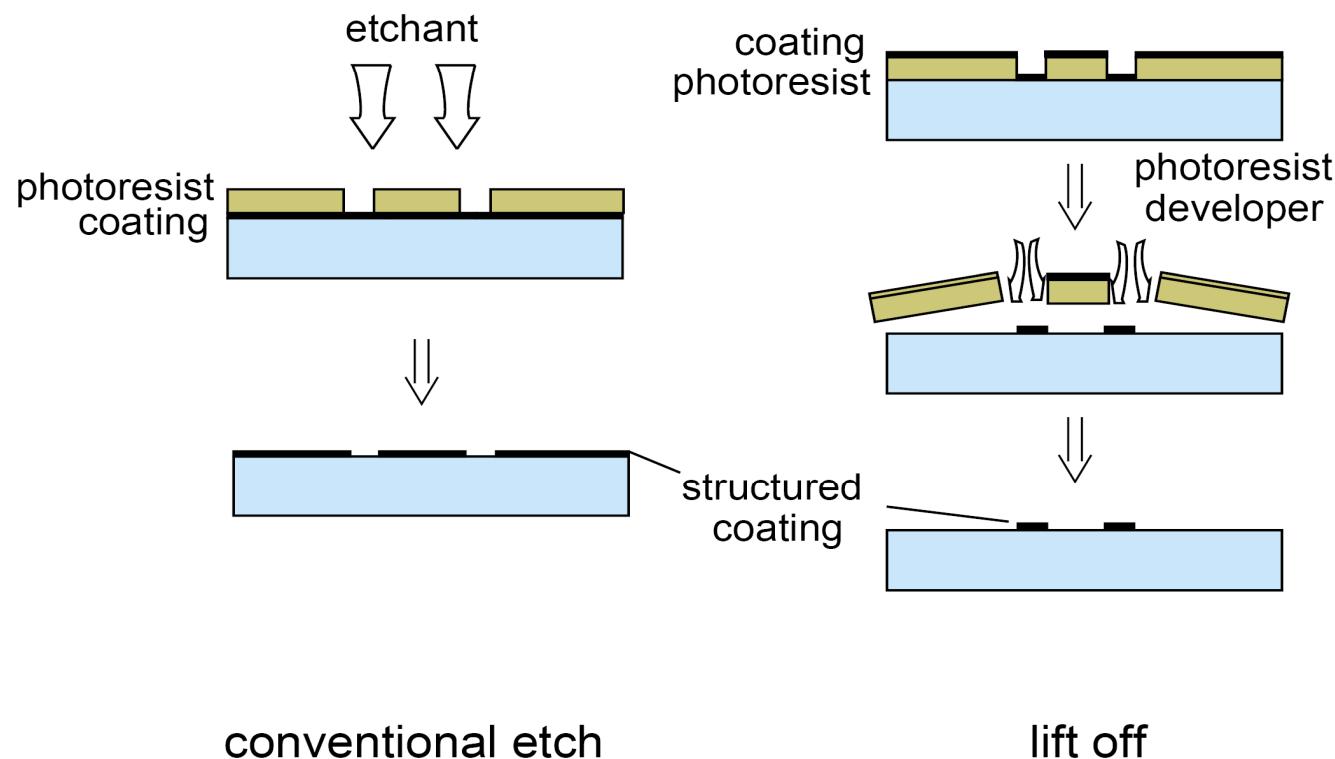
## Multimask processing

## optoelectronic devices



## Pattern transfer

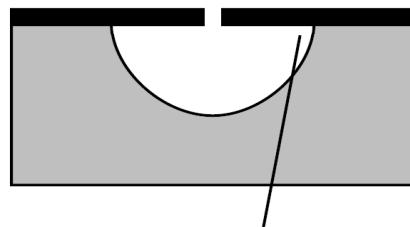
## optoelectronic devices



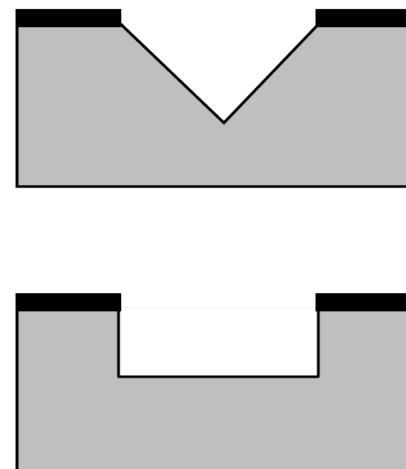
## Isotropic and anisotropic etching

## optoelectronic devices

*isotropic etching*



*anisotropic etching*

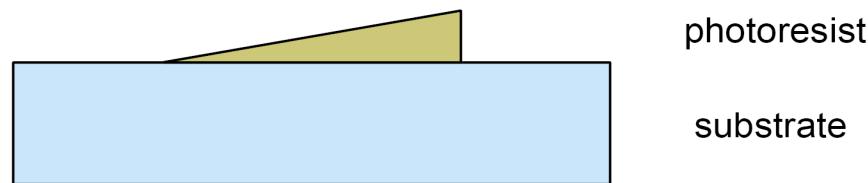


etch rate identical in all directions  
(chemical etching)

etch rate in depth >> etch rate in lateral direction  
(reactive ion etching)

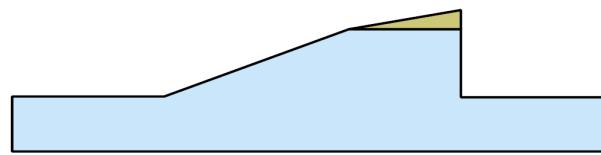
## Differential etching

## optoelectronic devices



photoresist

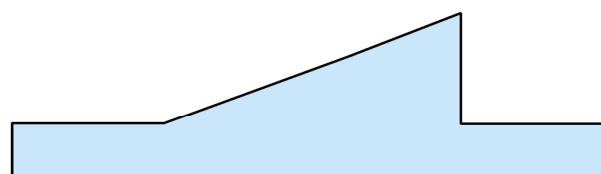
substrate



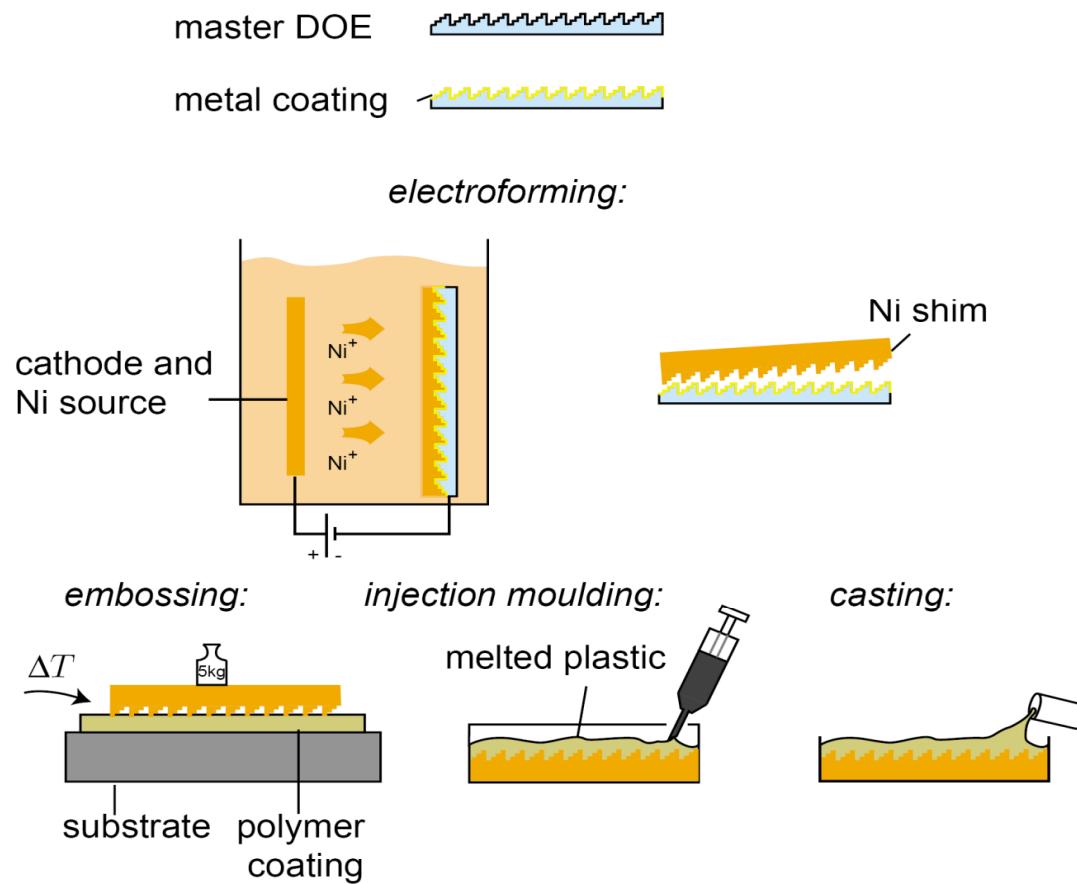
etchants:

$O_2$  for photoresist  
 $CCl_2F_2$  for  $SiO_2$  or Si

(relative pressures  
determine relative etch ratio)

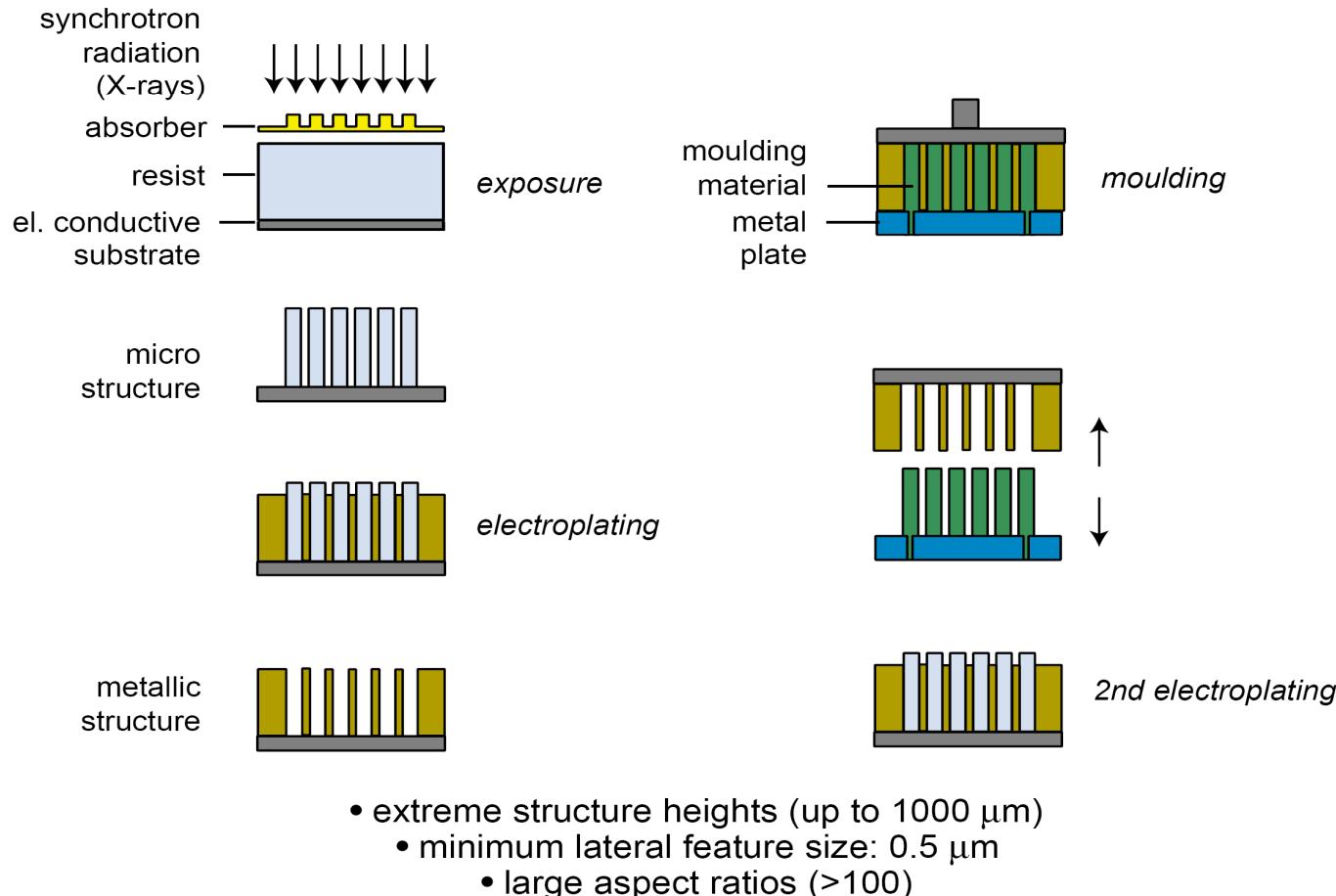


## Replication of surface relief microstructures



# The LIGA process – deepn lithography

optoelectronic devices

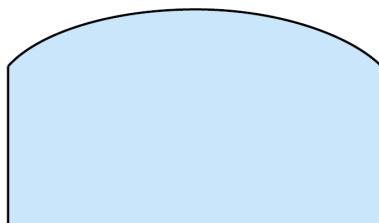


refractive optics;  
diffractive optics.

## Implementation of optical components

## optoelectronic devices

*continuous  
surface profile*



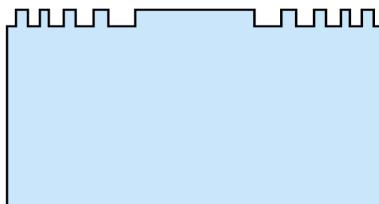
diamond turning,  
melting of photoresist,  
direct laser or e-beam writing,  
dispensing, swelling.

*index distribution*



ion exchange,  
diffusion

*diffractive surface  
profile*

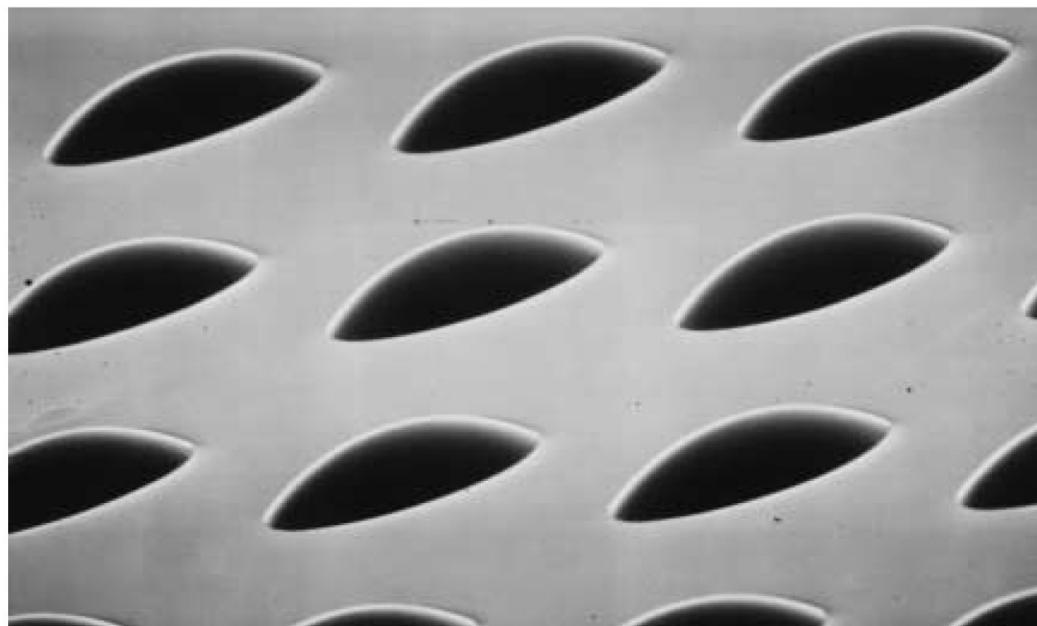


diamond turning,  
optical or e-beam lithography.

## Reflow micro lenses - example

optoelectronic devices

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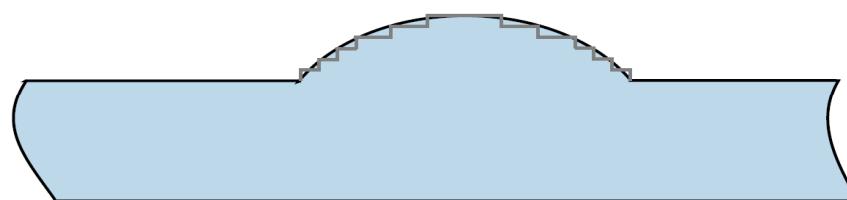
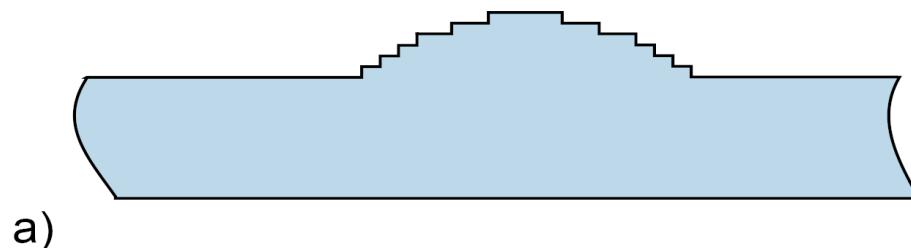


REM photograph of an array of melted photoresist microlenses  
(diameter: 100 $\mu\text{m}$ )

## Reflow micro lenses - preshaping

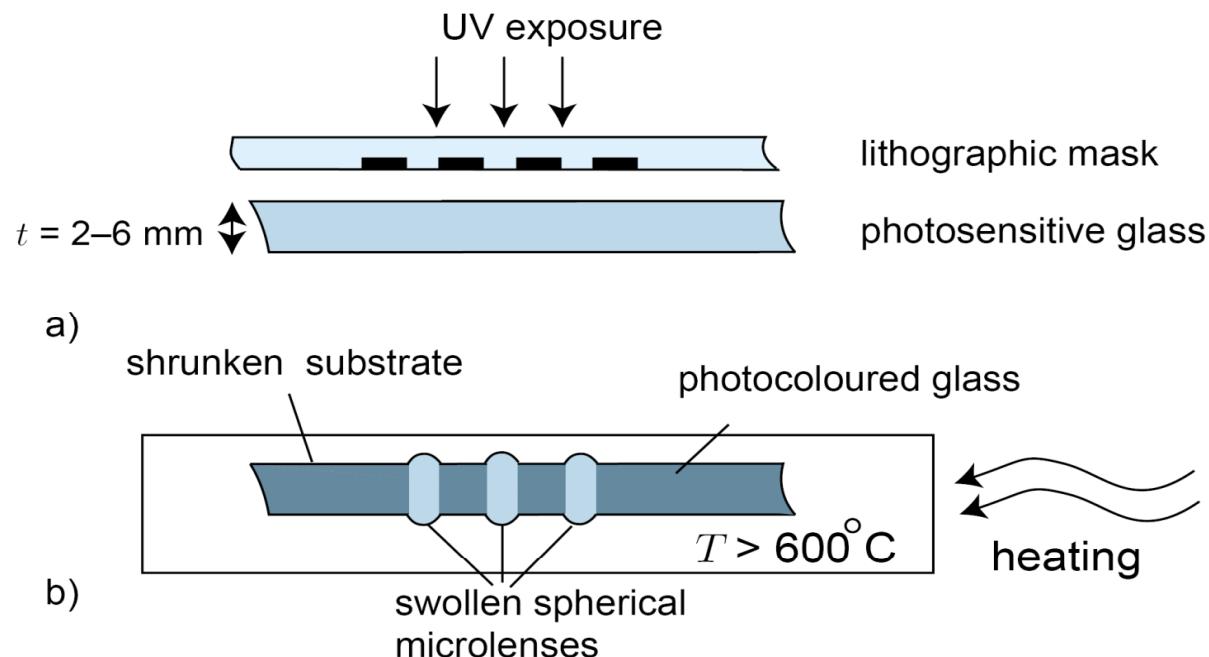
## optoelectronic devices

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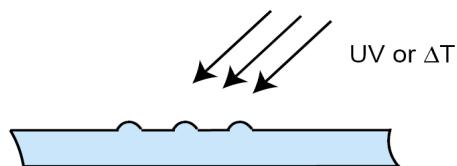
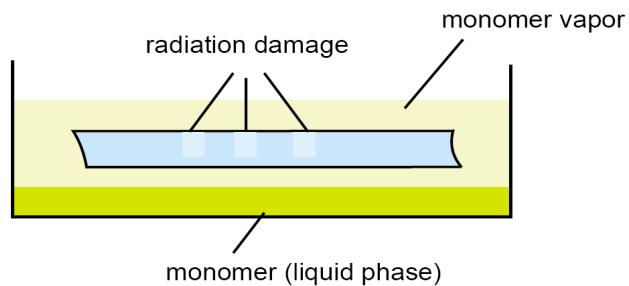
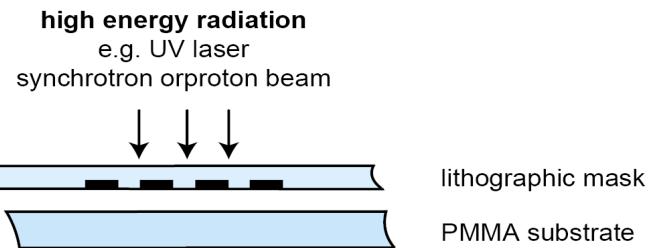
## Micro lenses in photosensitive glass

optoelectronic devices



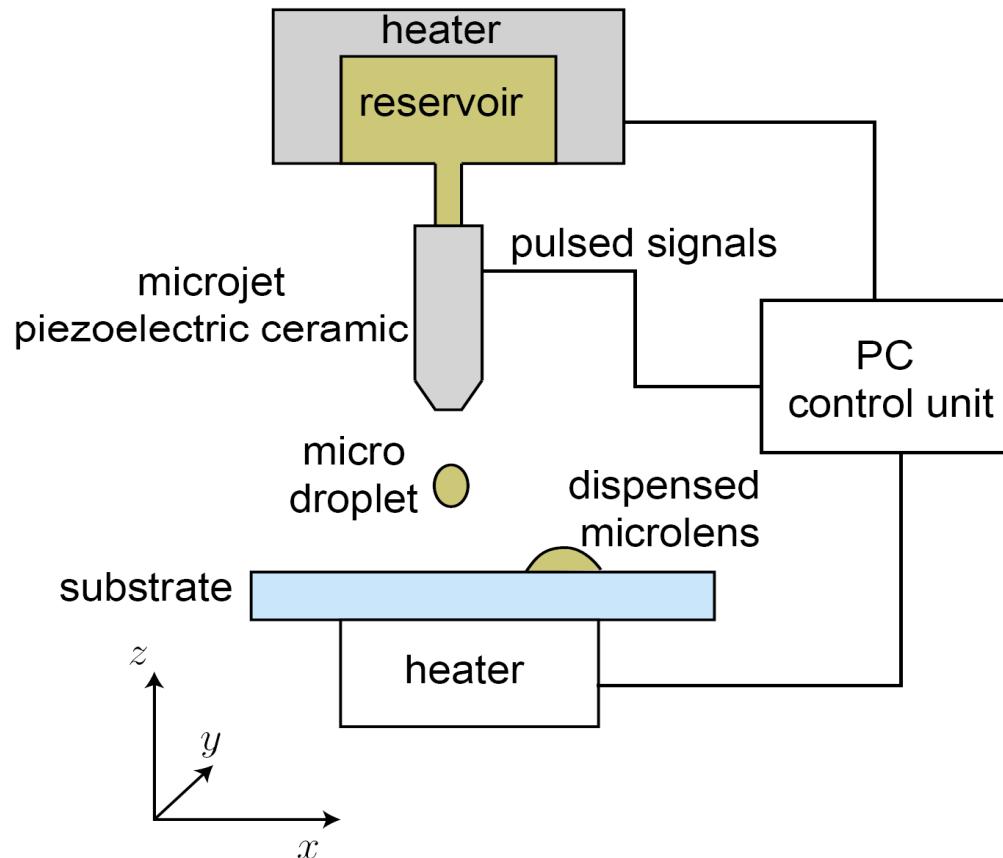
## Micro lenses by volume growth in PMMA

optoelectronic devices

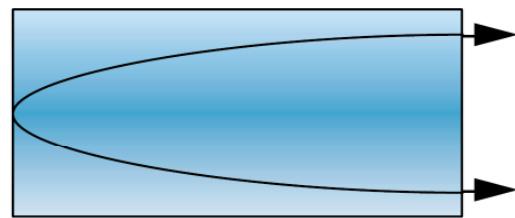


## Dispensed micro lenses

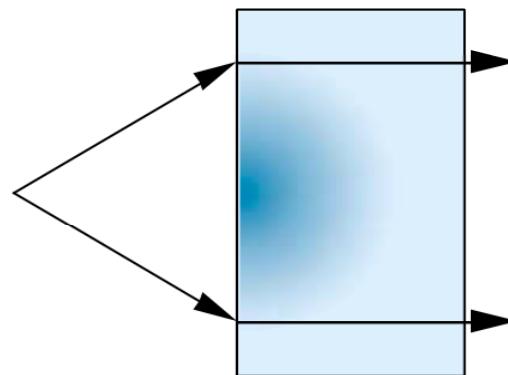
## optoelectronic devices



2-D profile with  
radial symmetry



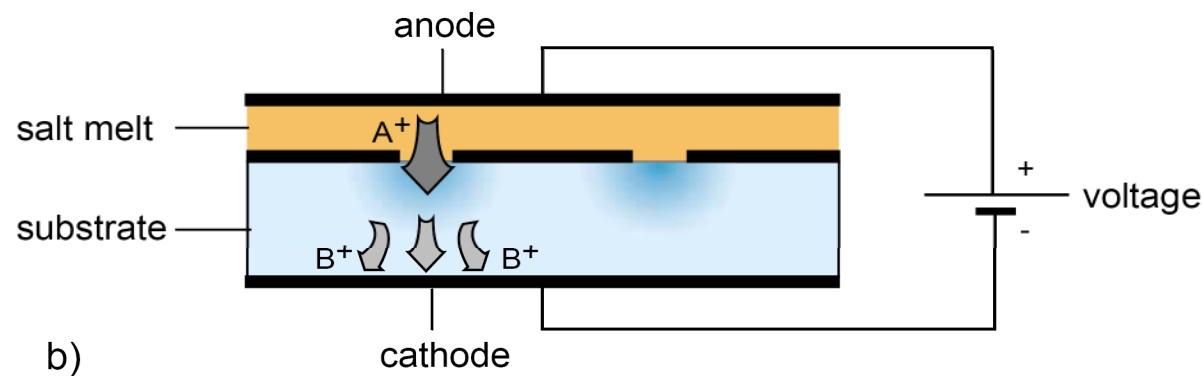
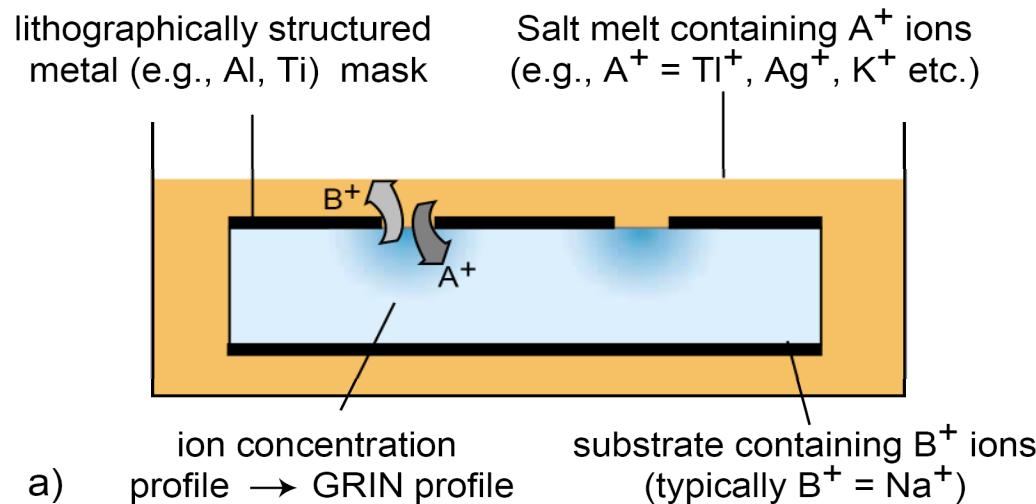
3-D profile with  
point symmetry



Example: SELFOC™

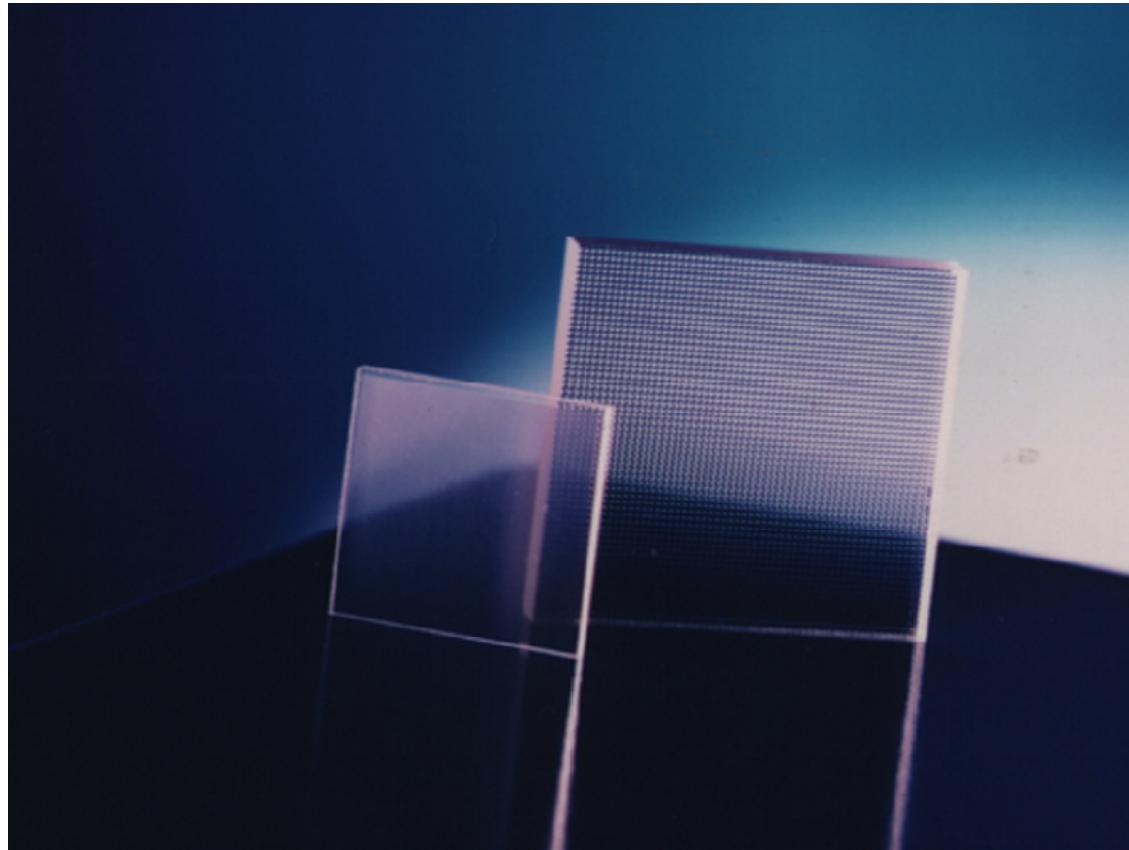
# Fabrication of planar GRIN lenses

## optoelectronic devices



## optoelectronic devices

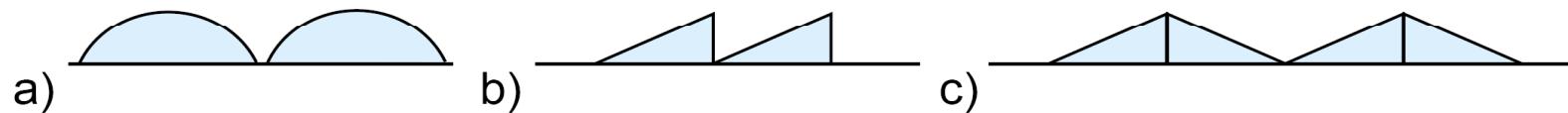
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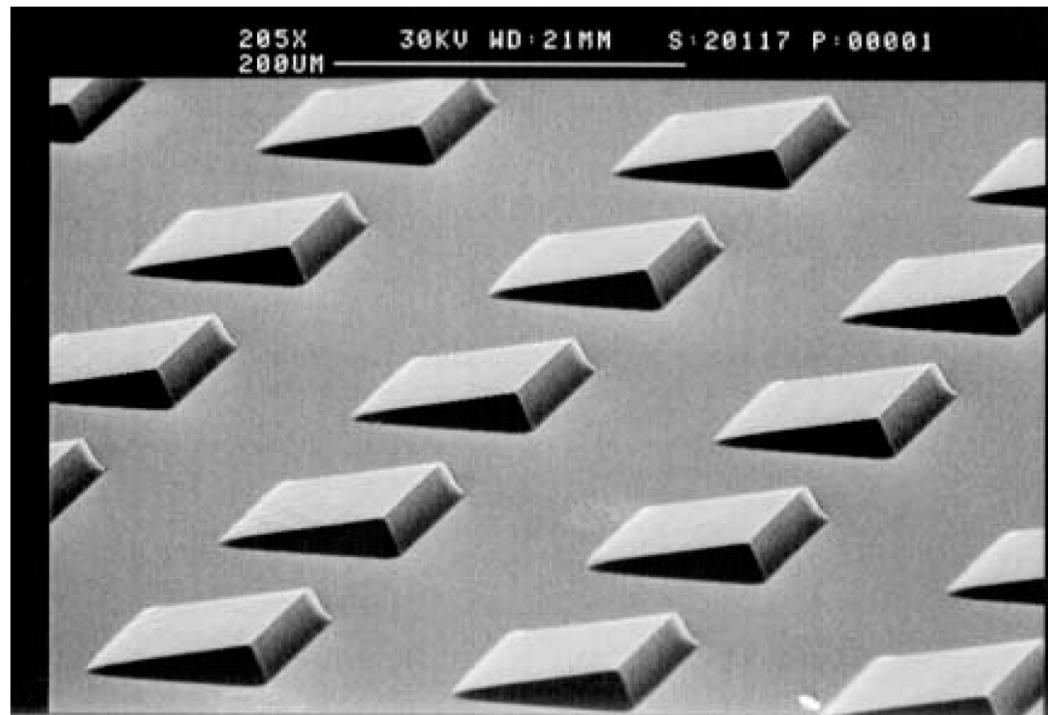
## Micro prisms

## optoelectronic devices

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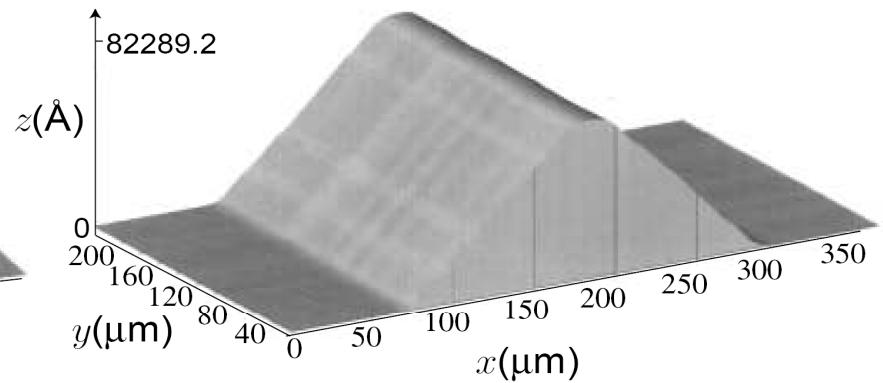
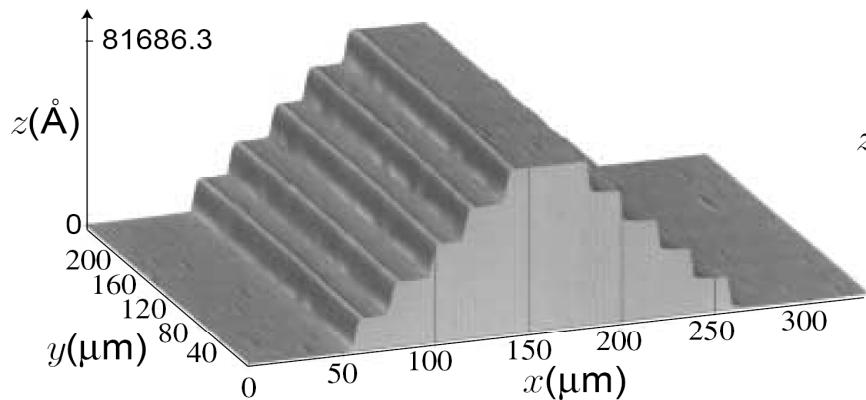


## Micro prisms fabrication by grey-scale lithography optoelectronic devices



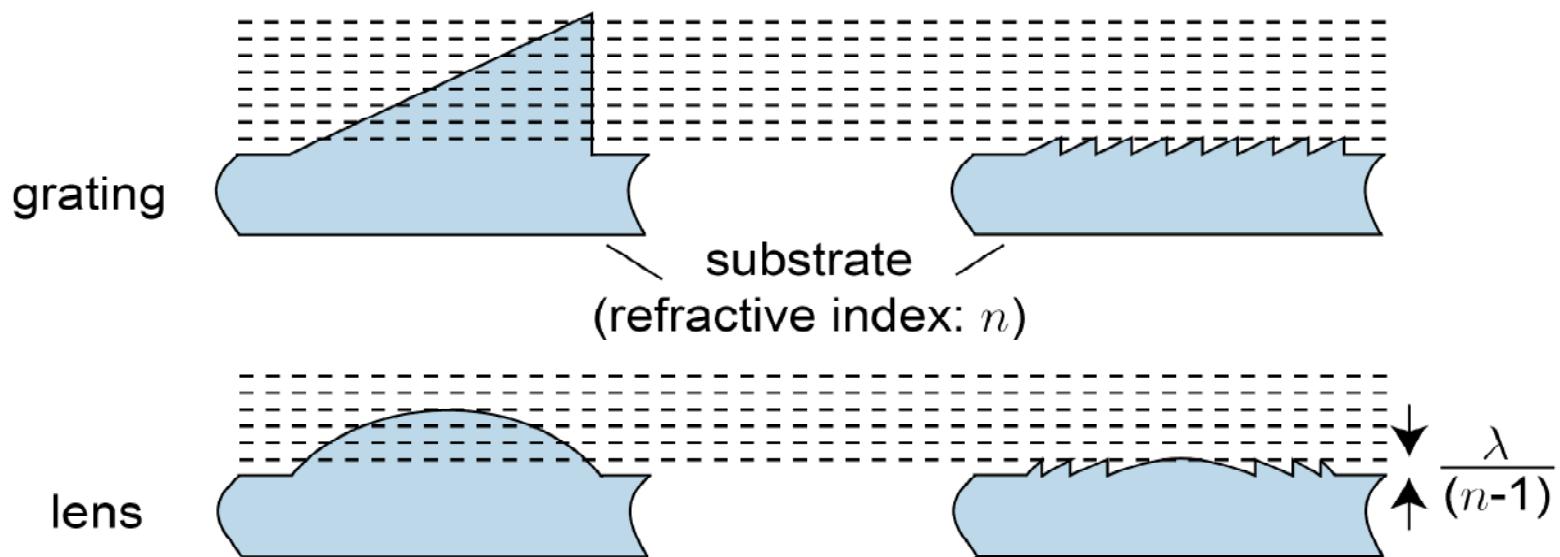
## Micro prisms fabrication by mass transport

optoelectronic devices



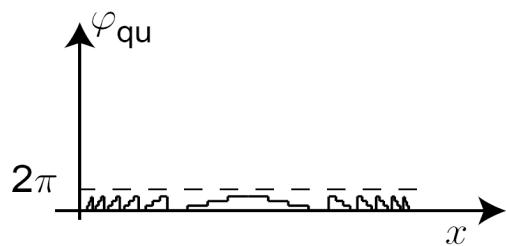
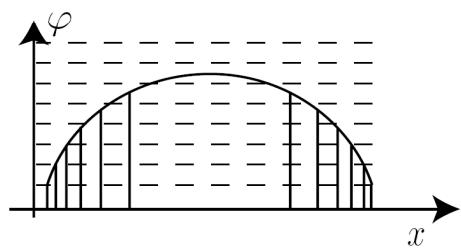
## Diffractive optics

## optoelectronic devices

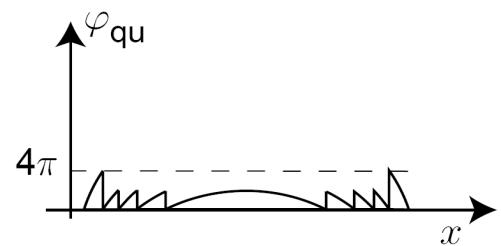
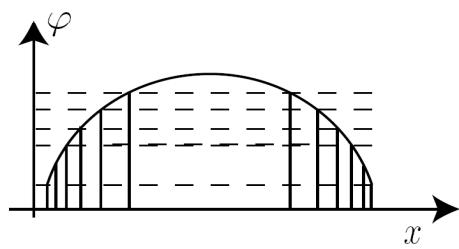


## Phase quantization

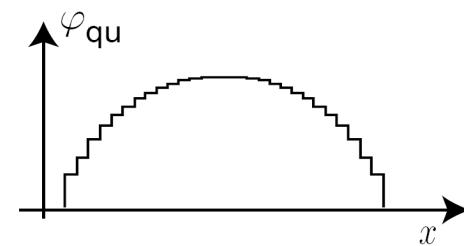
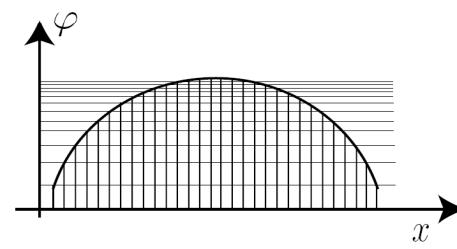
## optoelectronic devices



conv. quantization



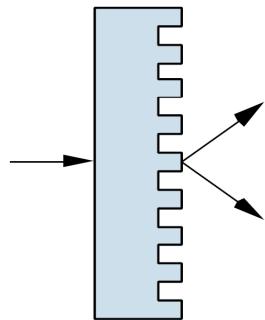
superzone quantization



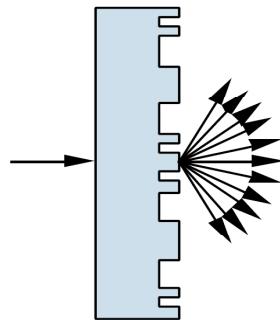
phased array quantization

## DOE examples

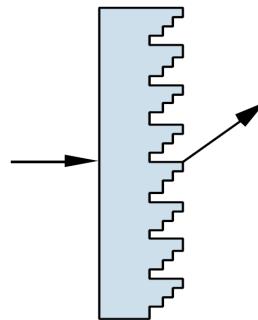
## optoelectronic devices



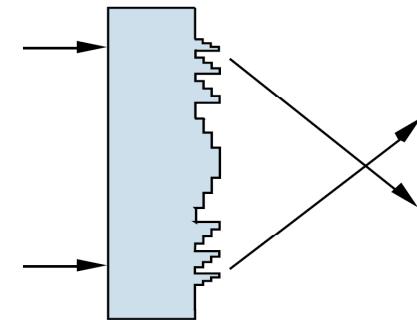
1X2 beamsplitter



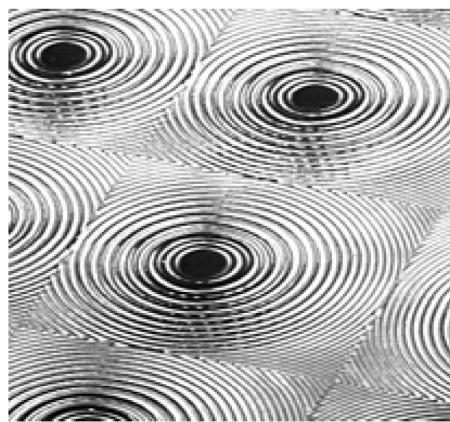
1XN beamsplitter



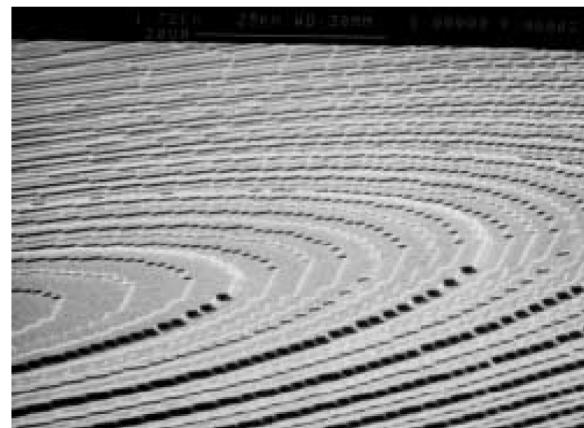
beam deflector



diffractive lens



4 phase level microlens array

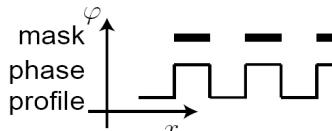


8 phase level microlens + beam splitter

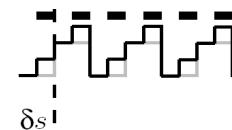
# Fabrication errors

# optoelectronic devices

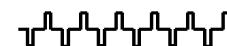
ideal fabrication



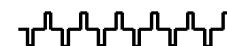
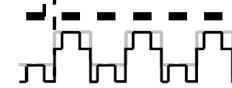
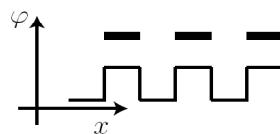
resulting profile



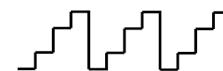
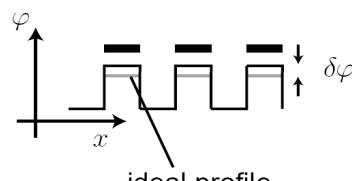
phase error



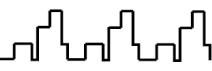
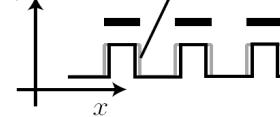
lateral misalignment



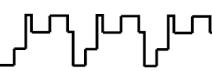
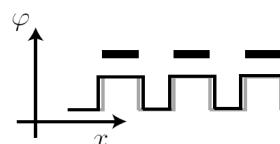
error in etch depth



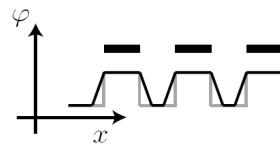
over-etching



under-etching

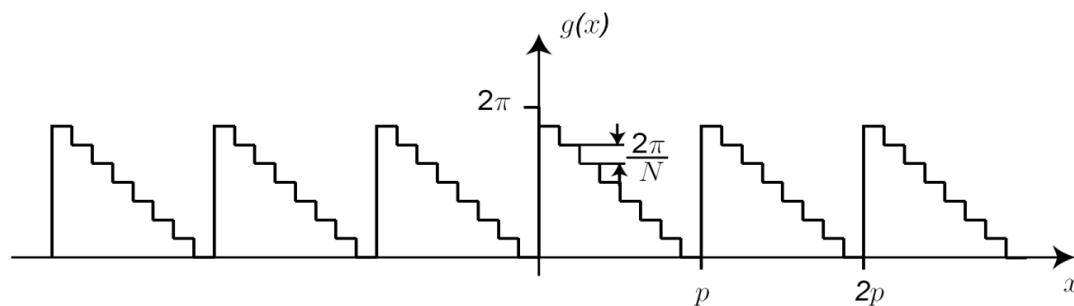
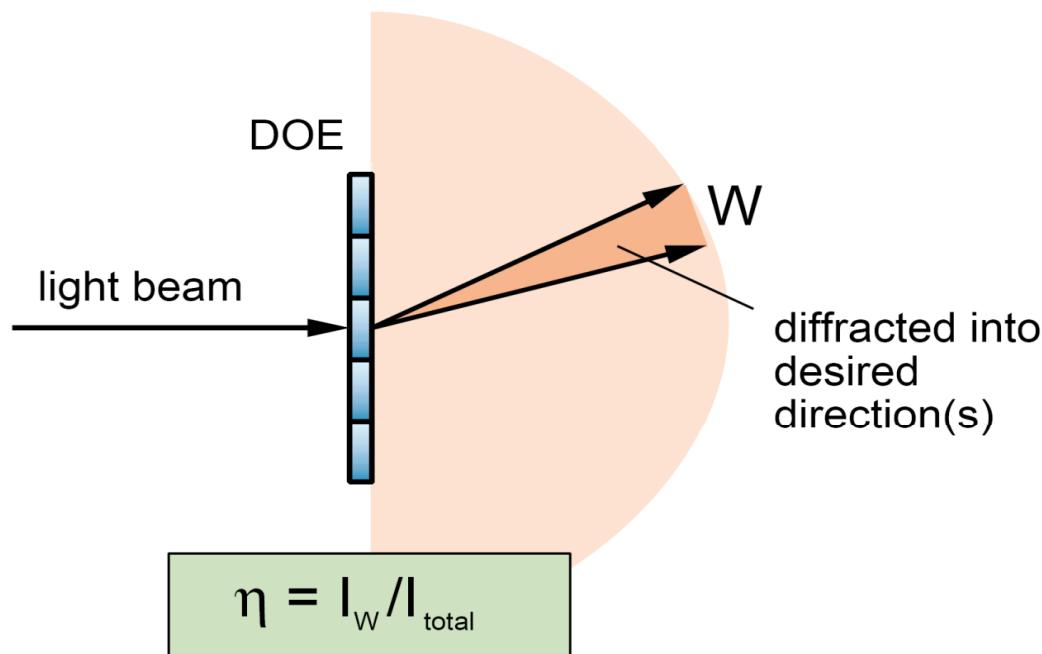


partial isotropy



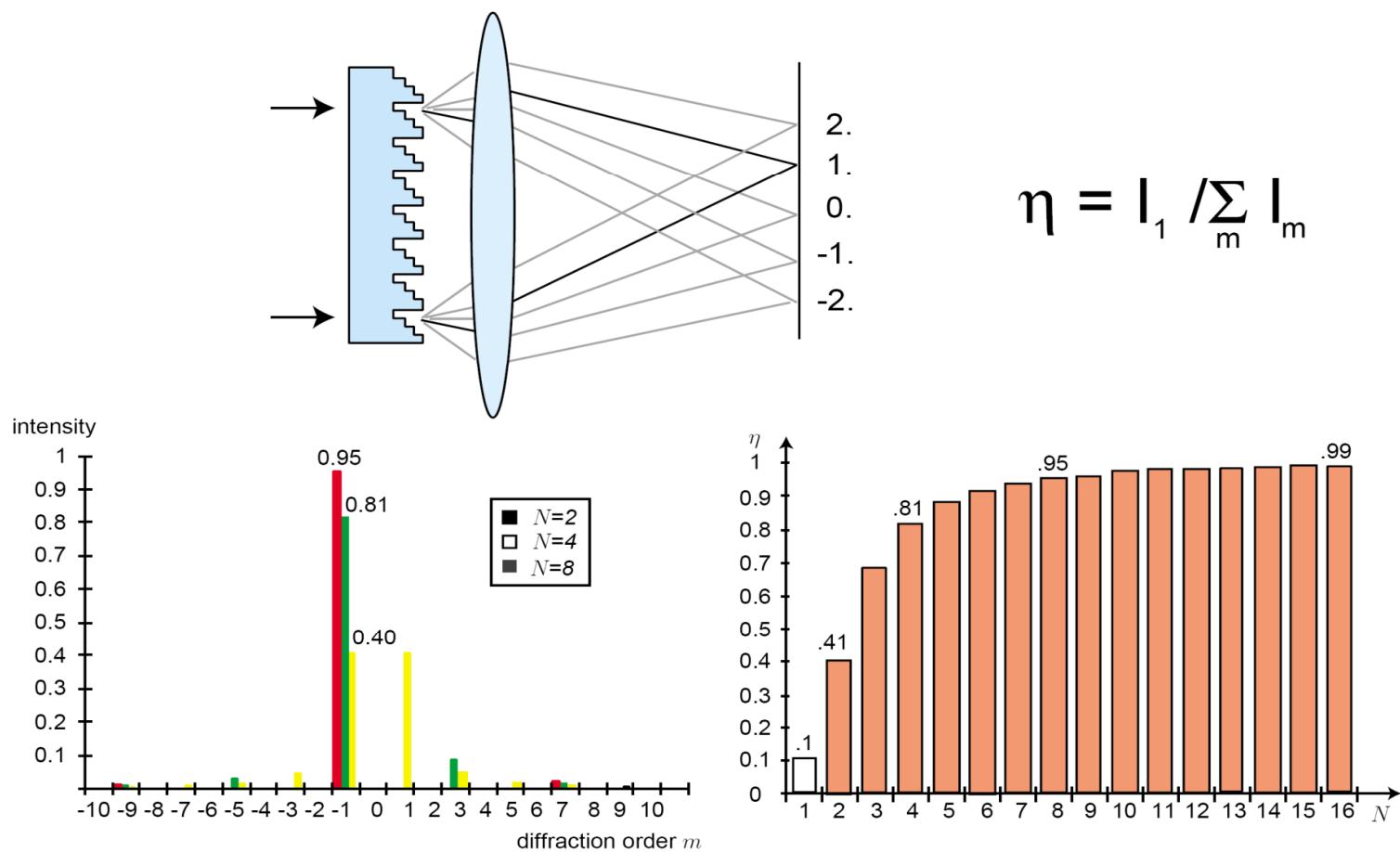
## Diffraction efficiency

optoelectronic devices



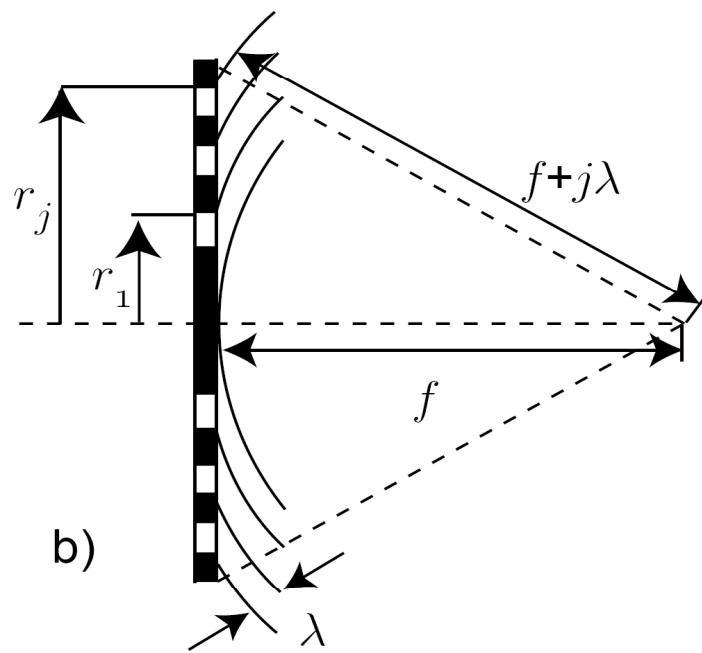
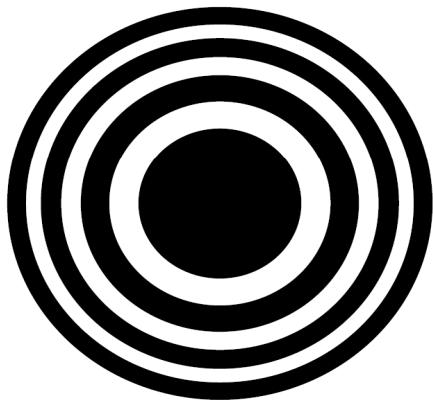
# Diffraction at a kinoform grating

optoelectronic devices



## Diffractive lenses

## optoelectronic devices



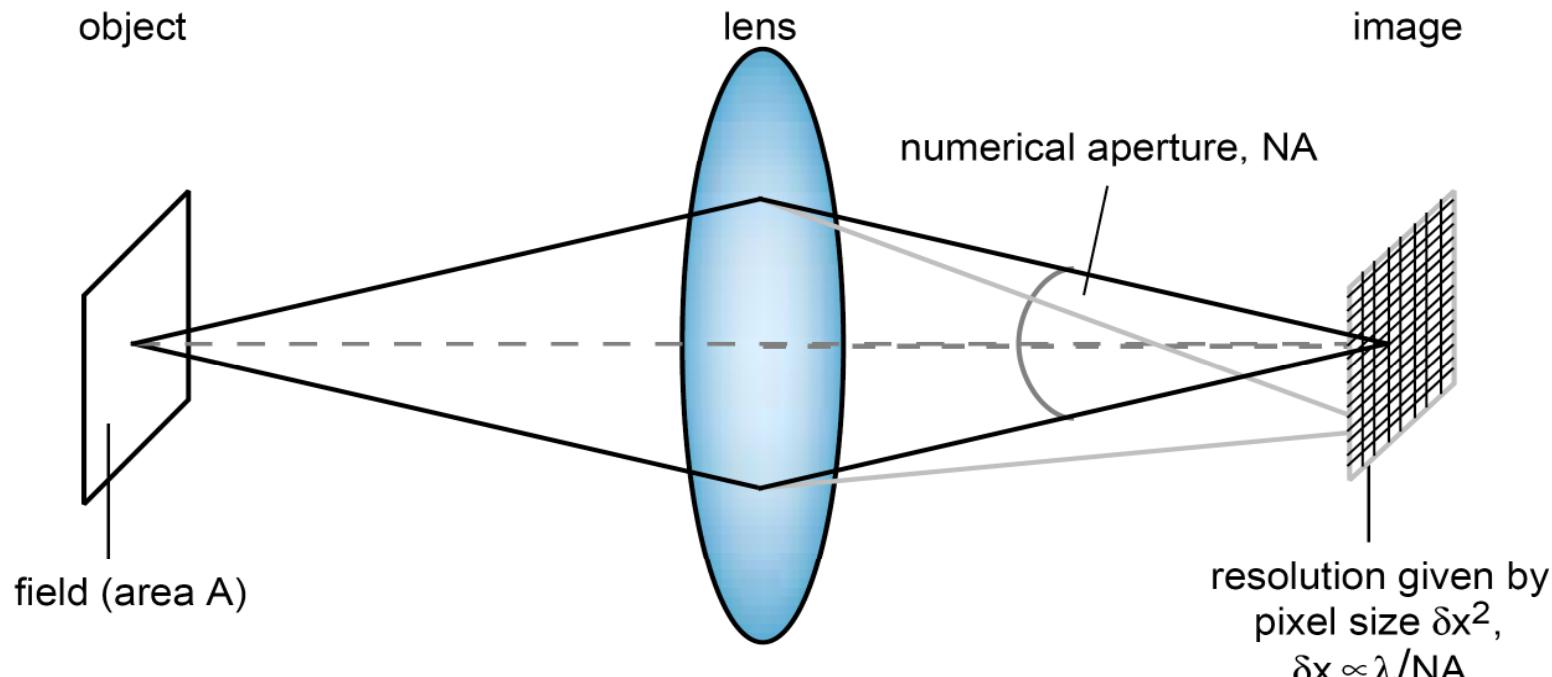
b)

$$f \cong \frac{r_1^2}{2\lambda}$$

multiple beam splitters;  
imaging systems;  
scaling of optical lenses;  
microoptical systems integration;  
hybrid integration.

## Imaging system

## optoelectronic devices

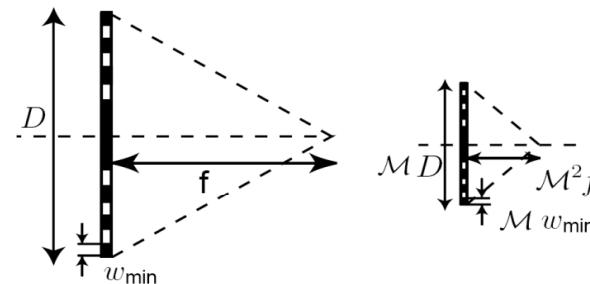


$$\text{space-bandwidth product: SBP} = \frac{\text{field area}}{\text{pixel area}} = \frac{A}{\delta x^2}$$

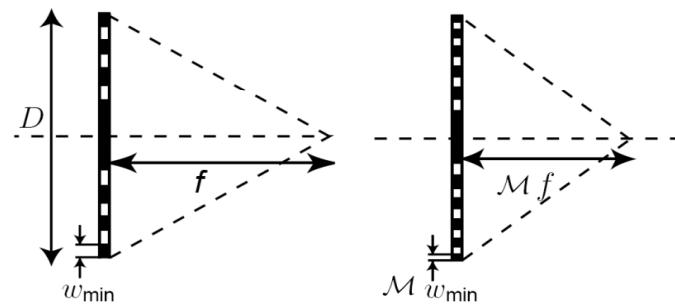
# Scaling behaviour of lenses

## optoelectronic devices

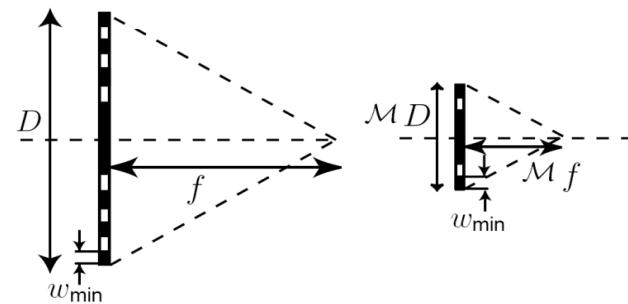
Photographic scaling:



Microscopic scaling:

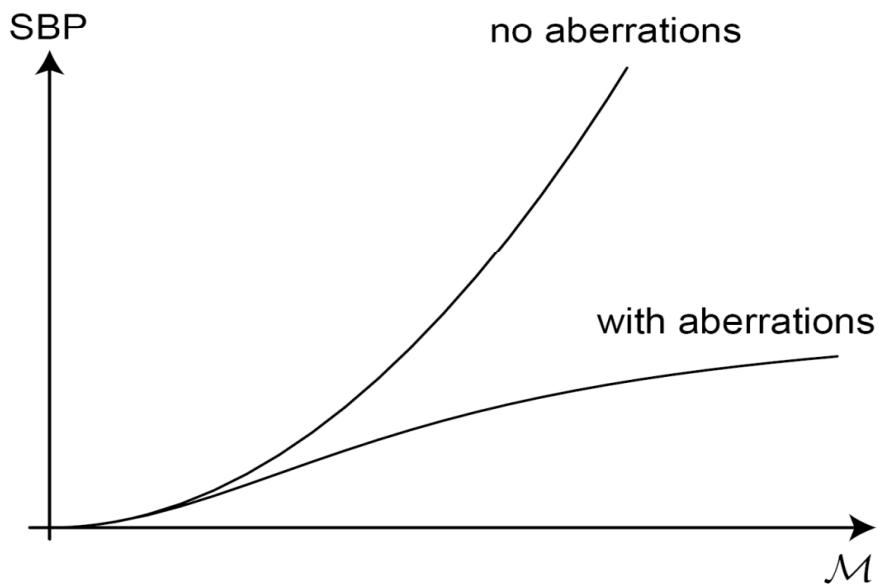


Constant f/# scaling:



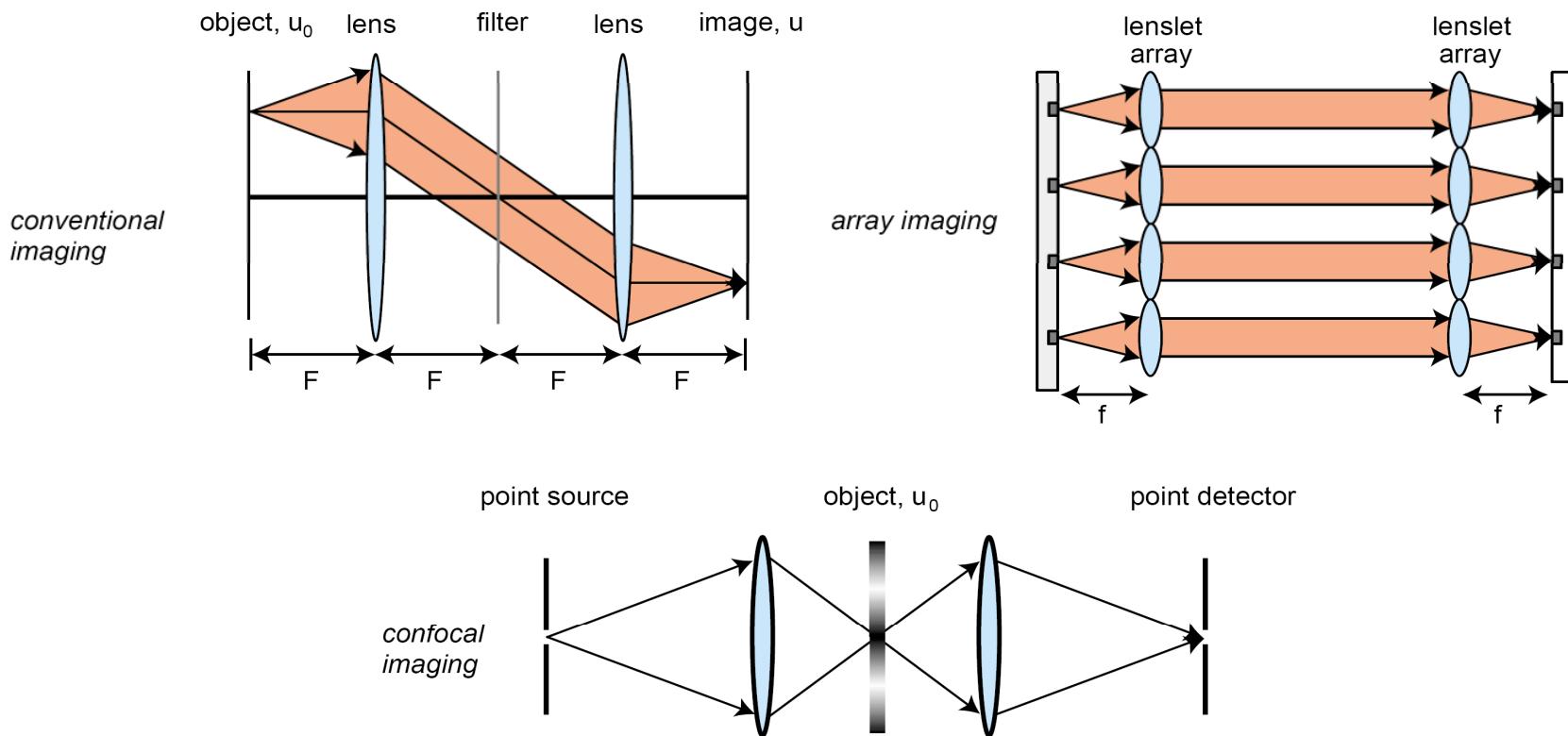
## Constant f / # - Scaling

optoelectronic devices



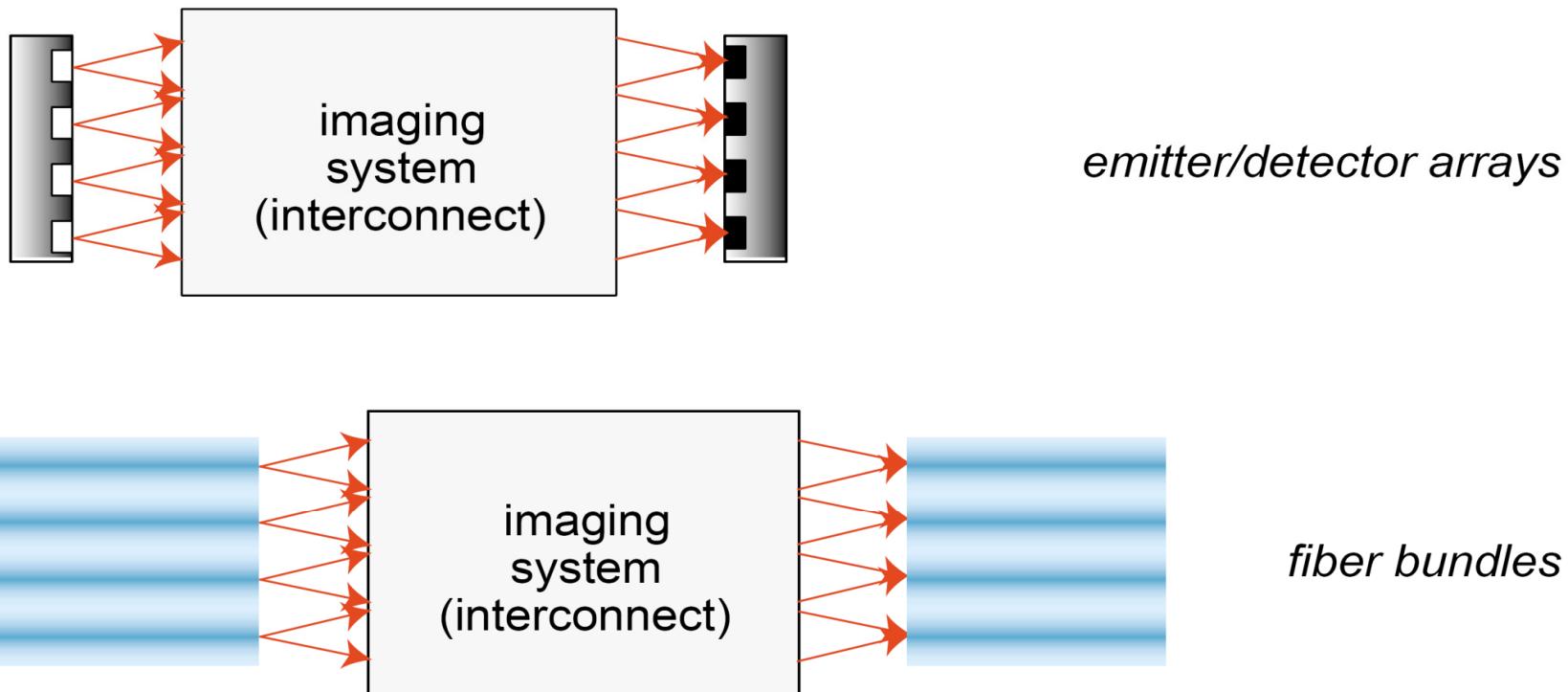
## Imaging setups

## optoelectronic devices



## Array optics : imaging of discrete objects

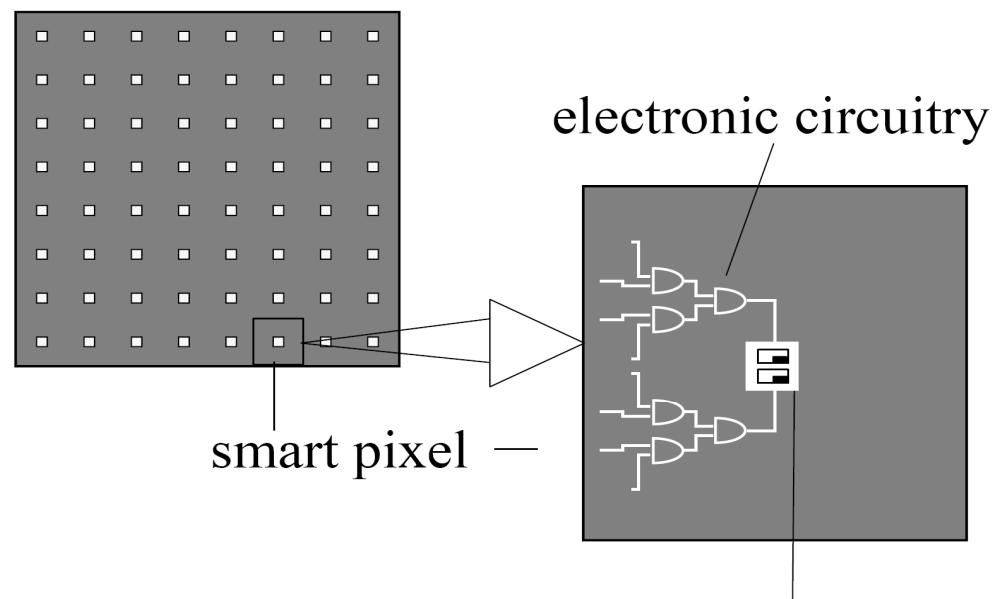
optoelectronic devices



## Smart pixel arrays

## optoelectronic devices

chip with optics and electronics



optical I/O devices

micro-optomechanics;

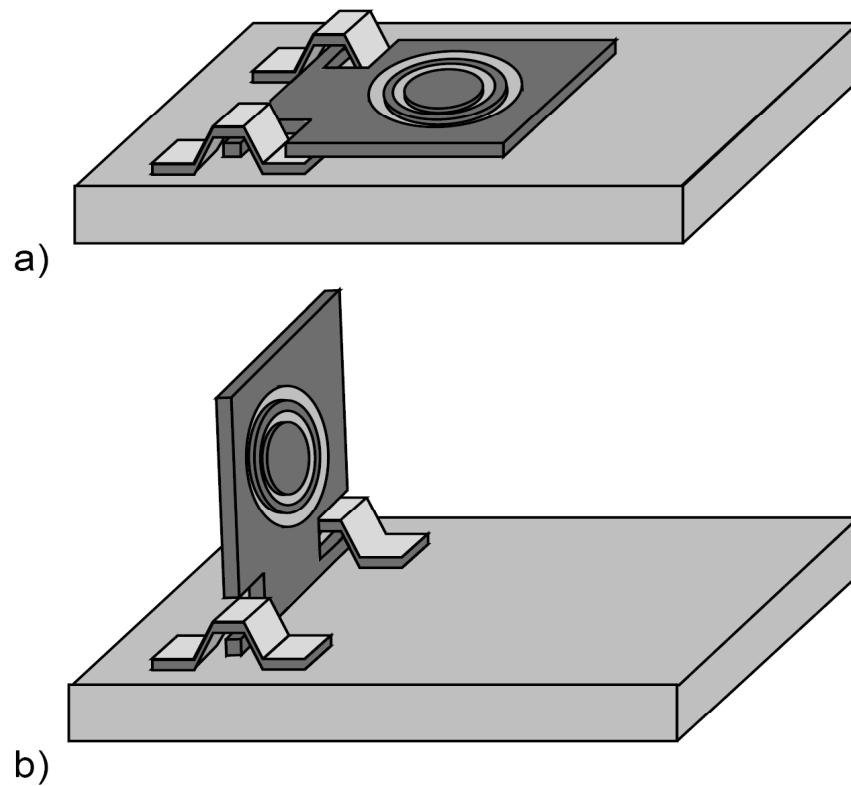
stacked optics;

planar optics

# Micro Optomechanics

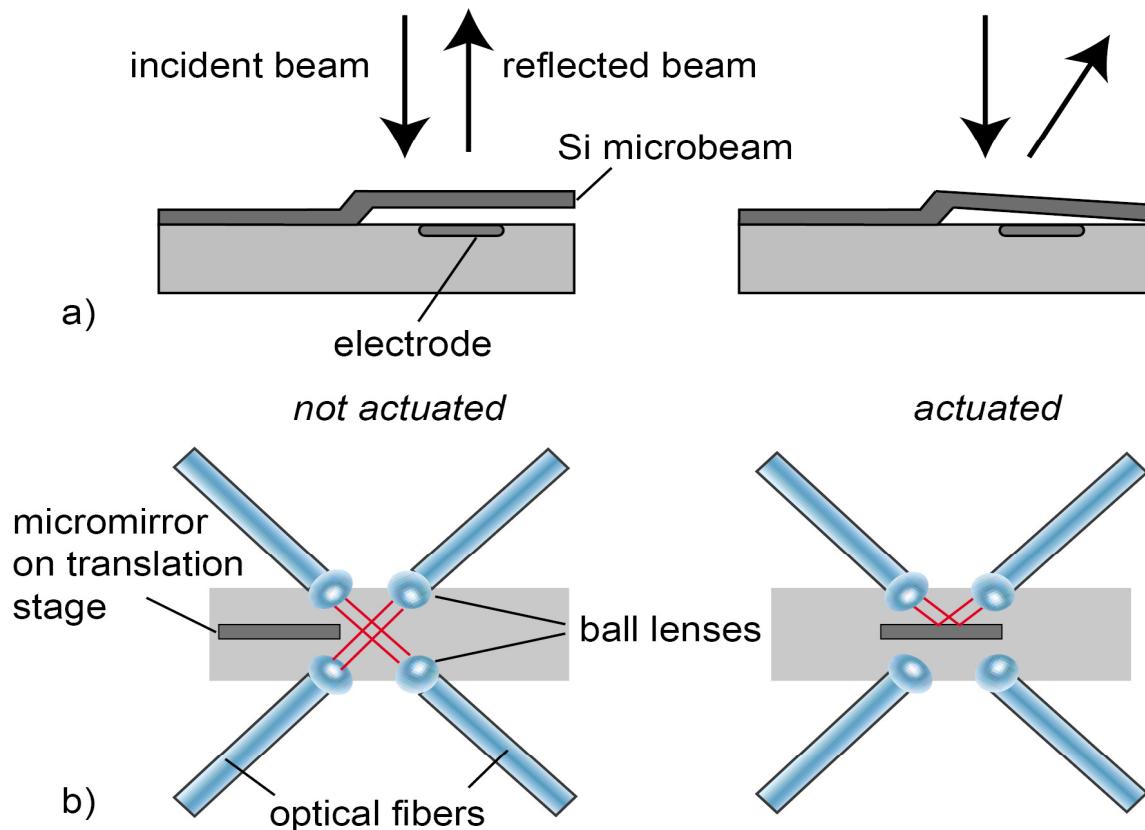
optoelectronic devices

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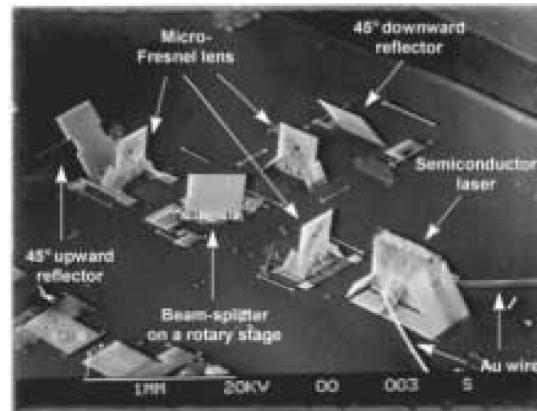
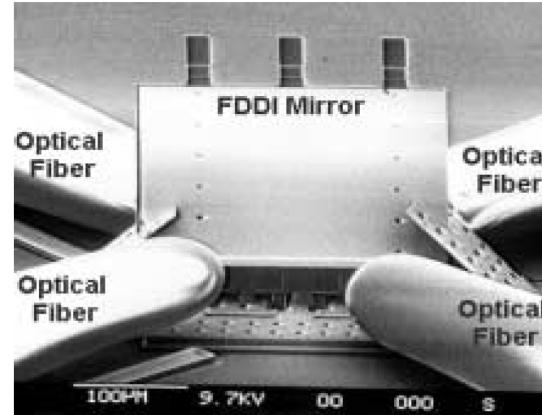
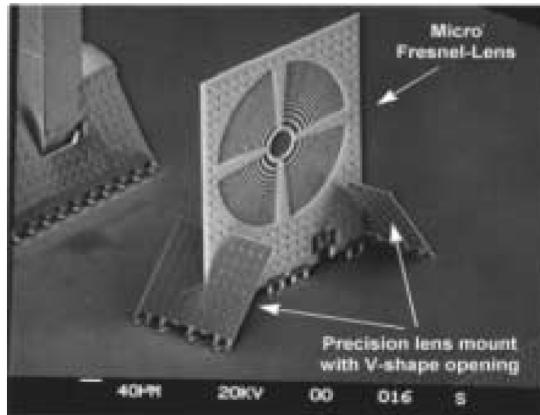


## Micromechanical switches for fibre optics

optoelectronic devices



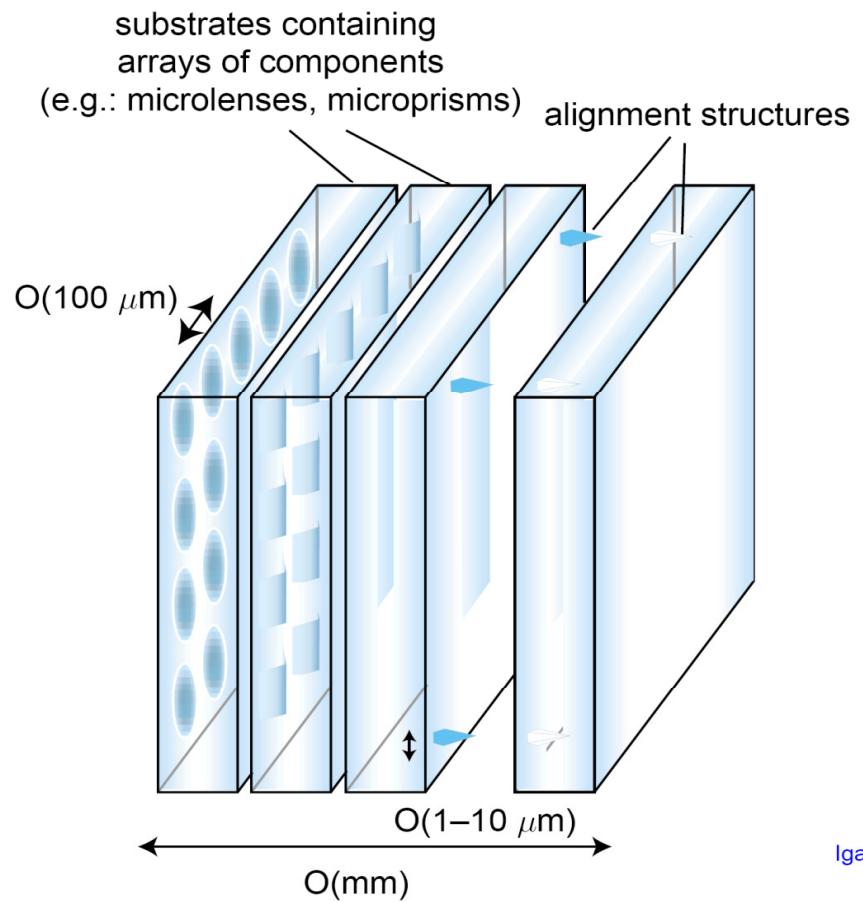
## Examples of the micromechanical optical bench optoelectronic devices



M. C. Wu, Proc. IEEE, 85 (1997), 1833.

## Stacked micro optics

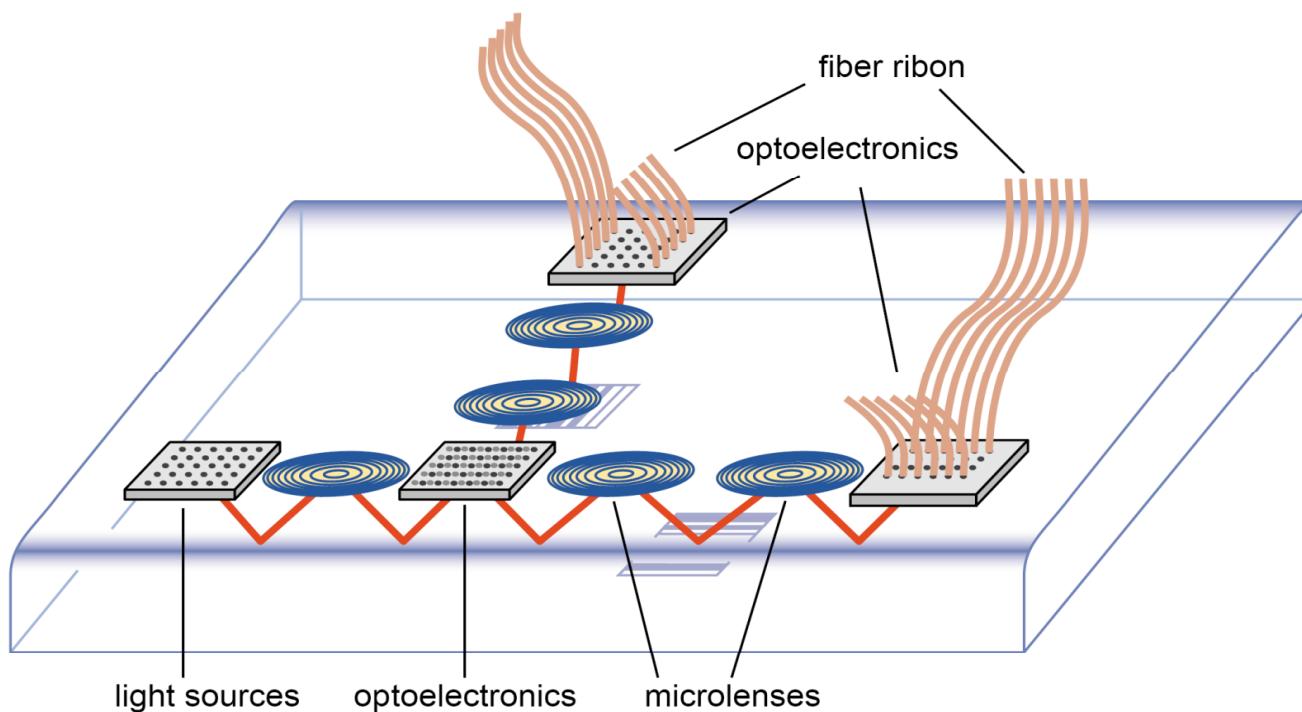
## optoelectronic devices



Iga et al., Appl. Opt. 1982

# Planar integrated free – space optics

## optoelectronic devices

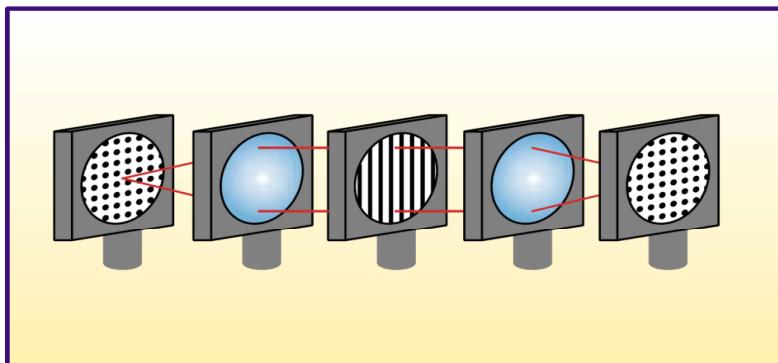


Jahns, Huang, Appl. Opt. 1989  
Gruber, Sinzinger, Jahns, Appl. Opt. 2000

## Planar optics: general considerations

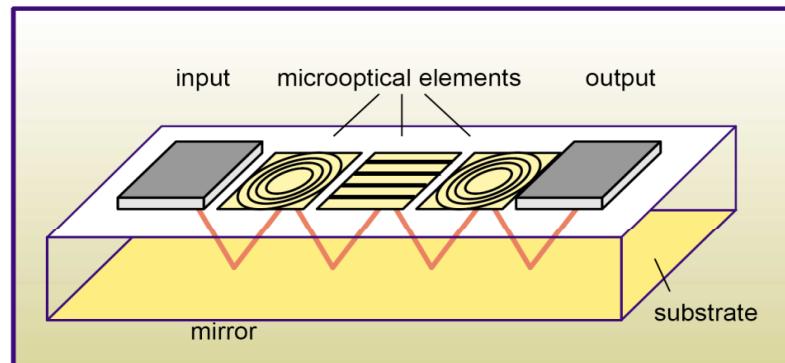
## optoelectronic devices

### CONVENTIONAL OPTOMECHANICS



- discrete components
- 3-D layout
- bulky
- alignment-critical

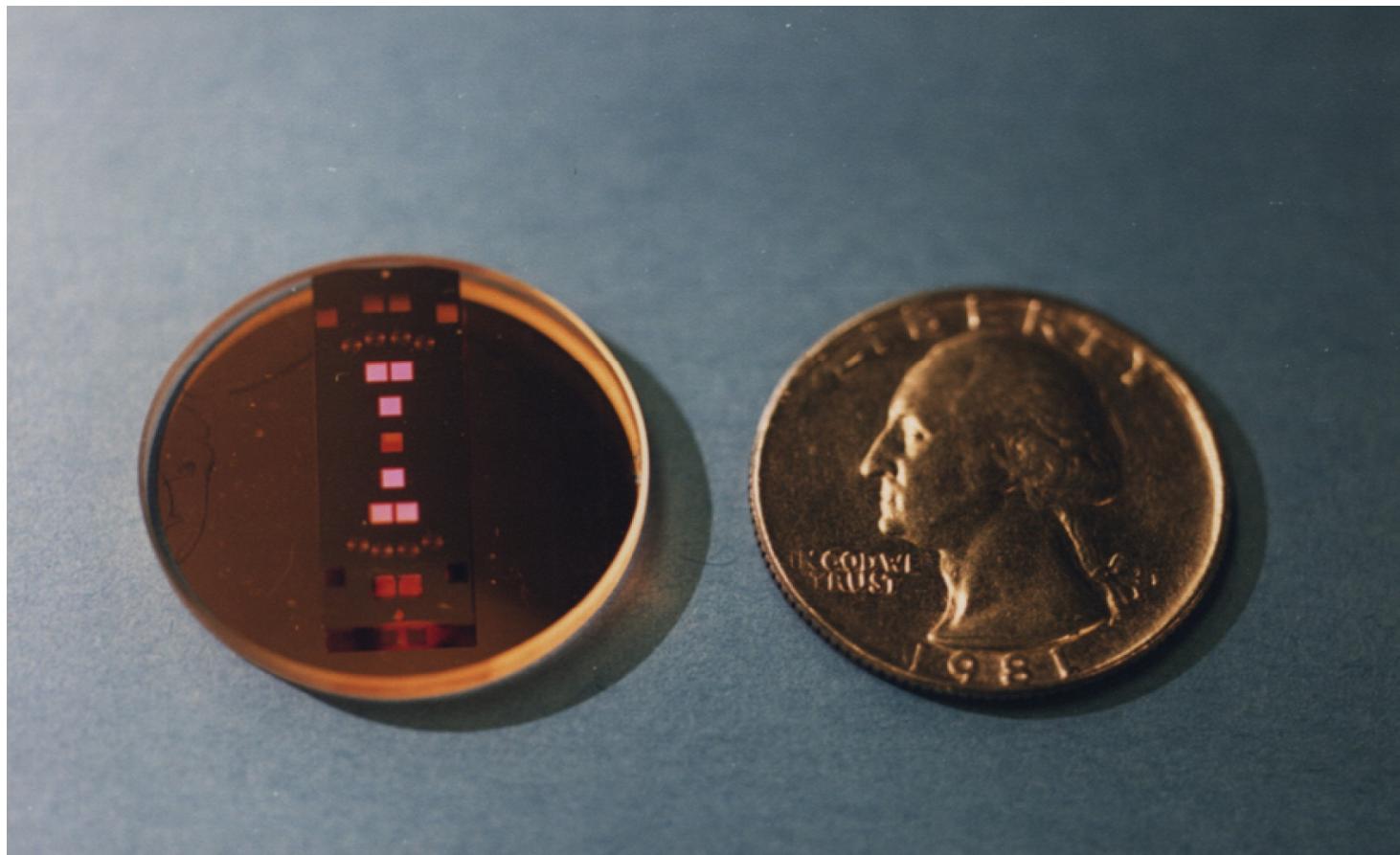
### PLANAR INTEGRATED OPTICS



- no optomechanics
- 2-D layout
- lithographic precision
- monolithic integration of passive optics
- hybrid integration with optoelectronics
- surface-mounting
- stable, rugged, small

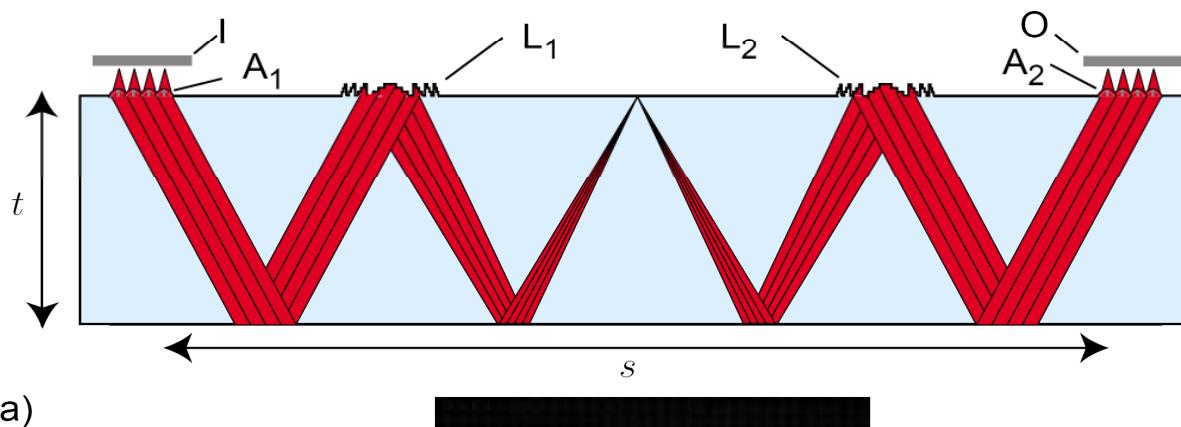
## optoelectronic devices

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# Integrated hybrid imaging setup

optoelectronic devices



a)

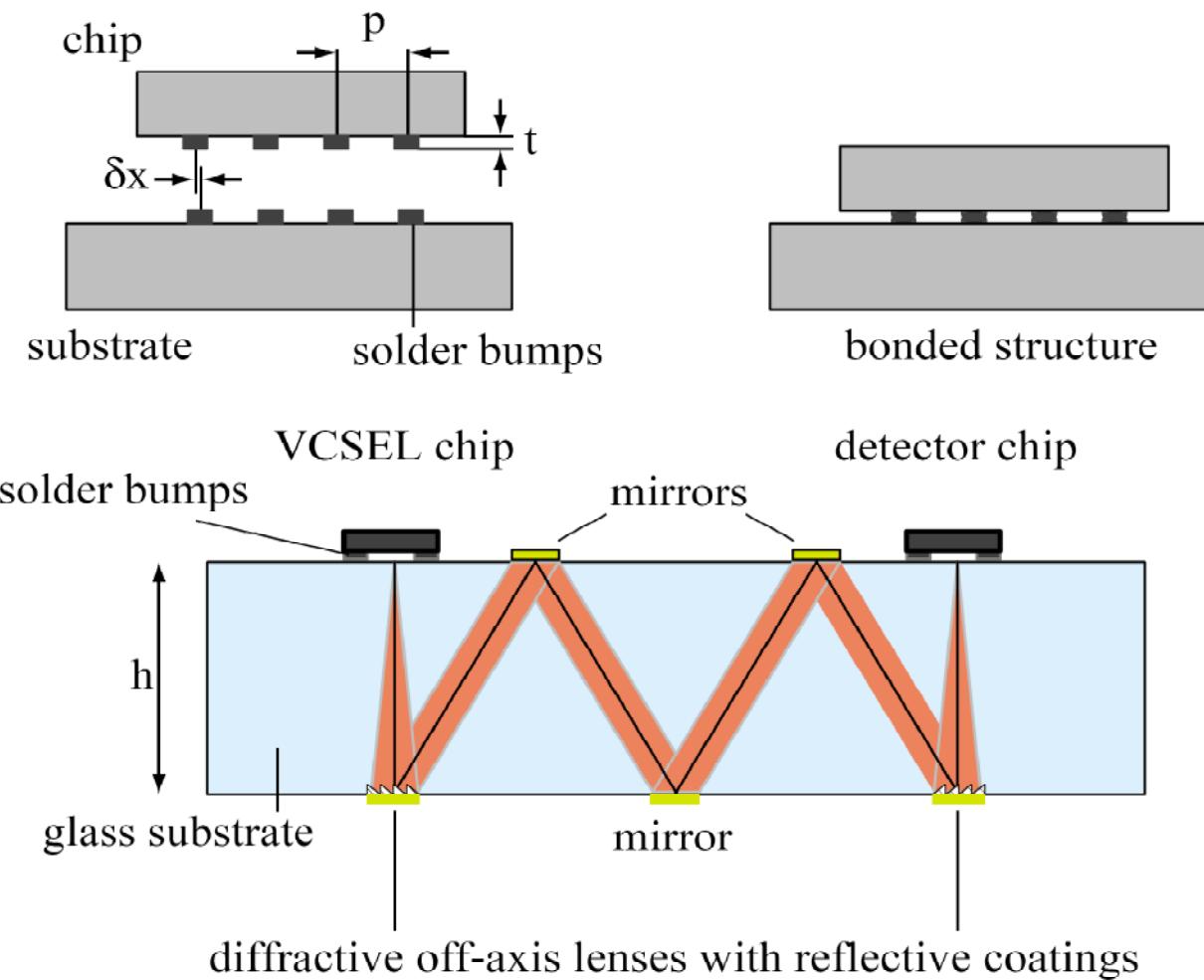


b)

32x32 channels in 1.6mmx1.6mm  
Jahns, Acklin, Opt. Lett. 1994

## Hybrid integration with input / output devices

optoelectronic devices



optical interconnects

optical data storage

optical sensors

microlens lithography

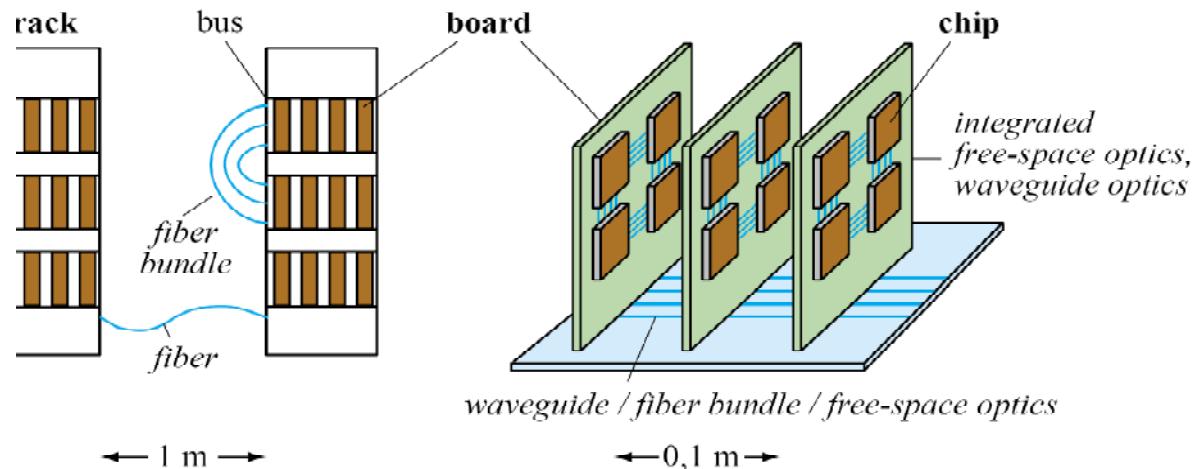
laser beam shaping

laser beam relaying

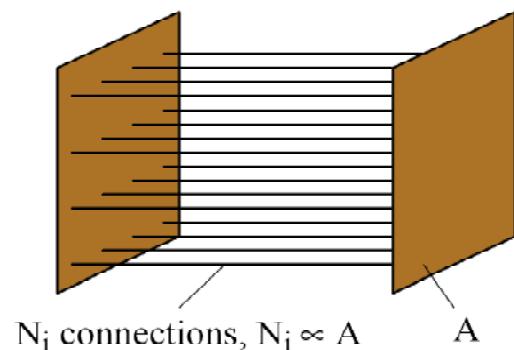
beam steering

# Optics as an interconnection technology

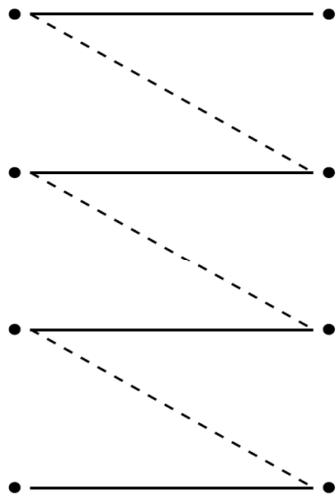
optoelectronic devices



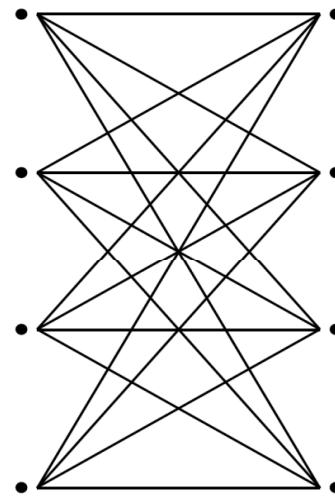
3D-Topology of free-space optics



## 3-D interconnects



"imaging"

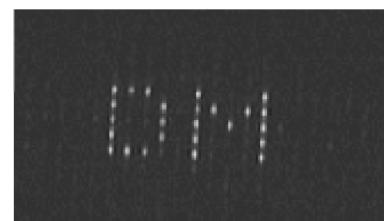
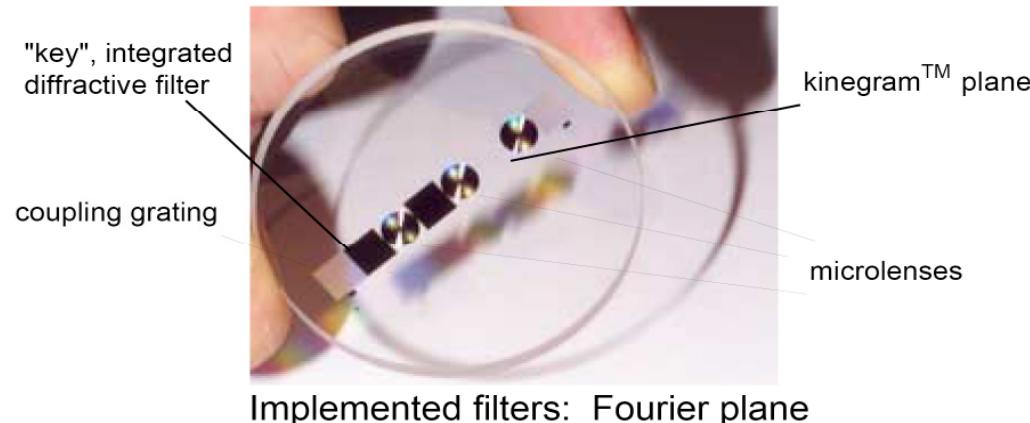


"cross-connection"

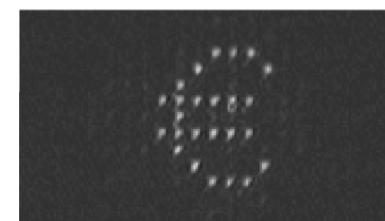
## optoelectronic devices

# Micro optical correlator for kinogram verification

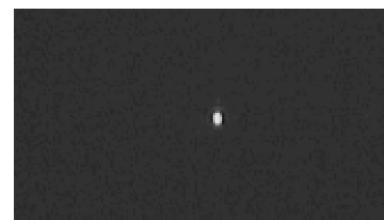
optoelectronic devices



Correlation

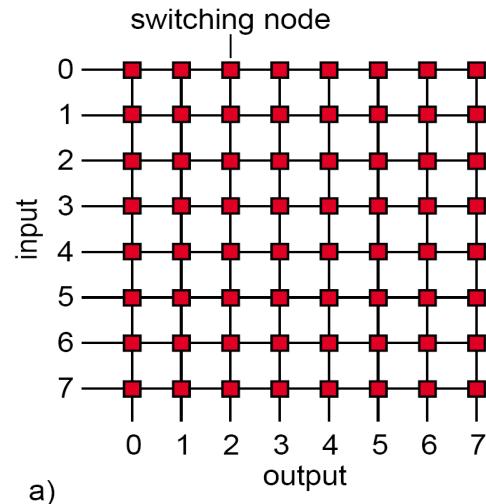


Crosscorrelation

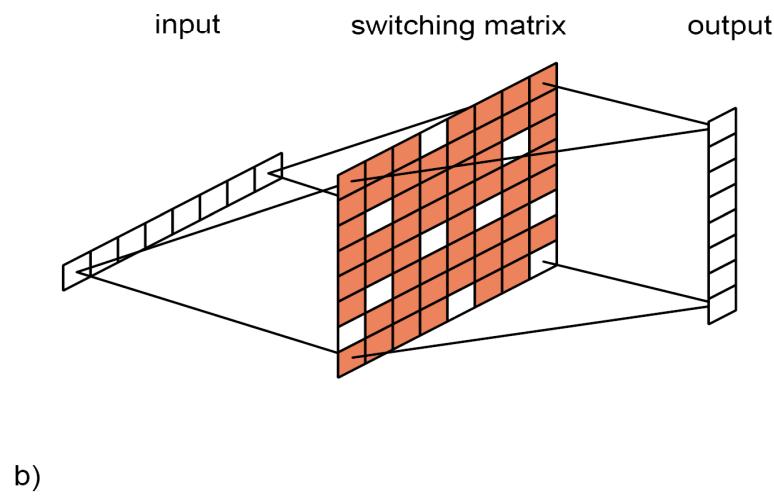


# Implementations of interconnection networks

optoelectronic devices



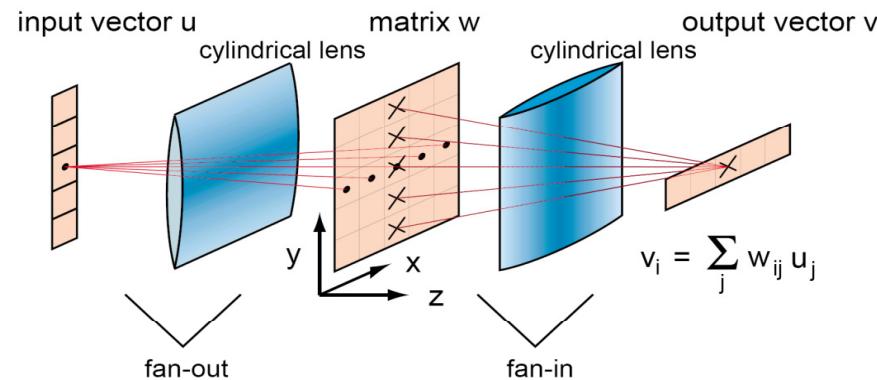
crossbar interconnect



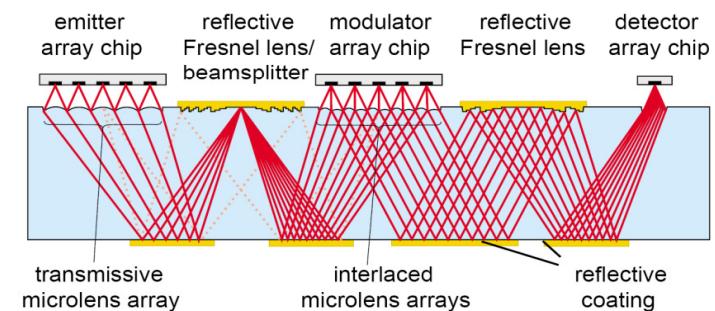
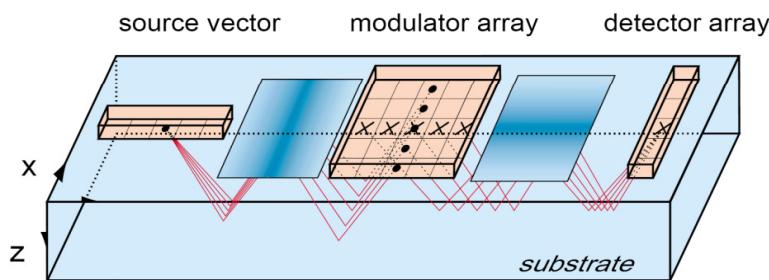
vector-matrix multiplier

# Optical realisation of a crossbar switch

optoelectronic devices



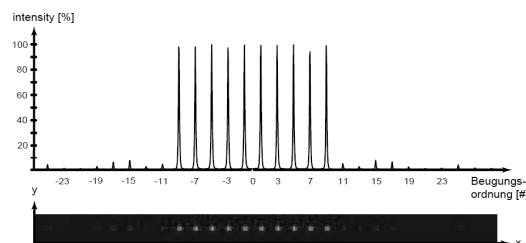
planar integrated system



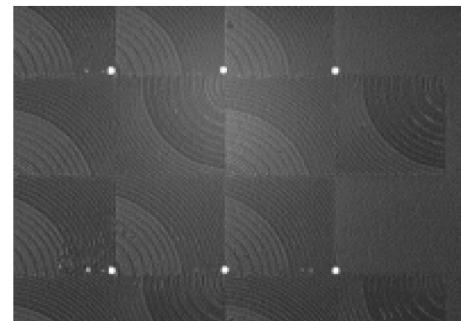
# Micro optical realisation of a crossbar switch

optoelectronic devices

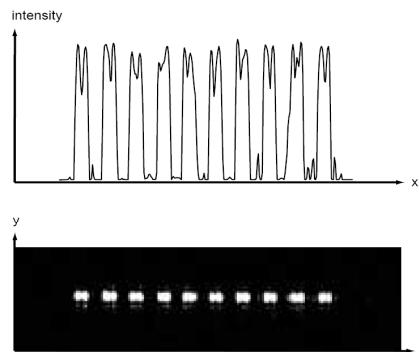
fan-out



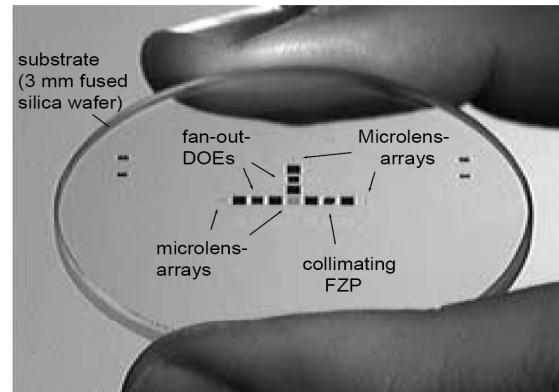
signals in the plane of the matrix



fan-in



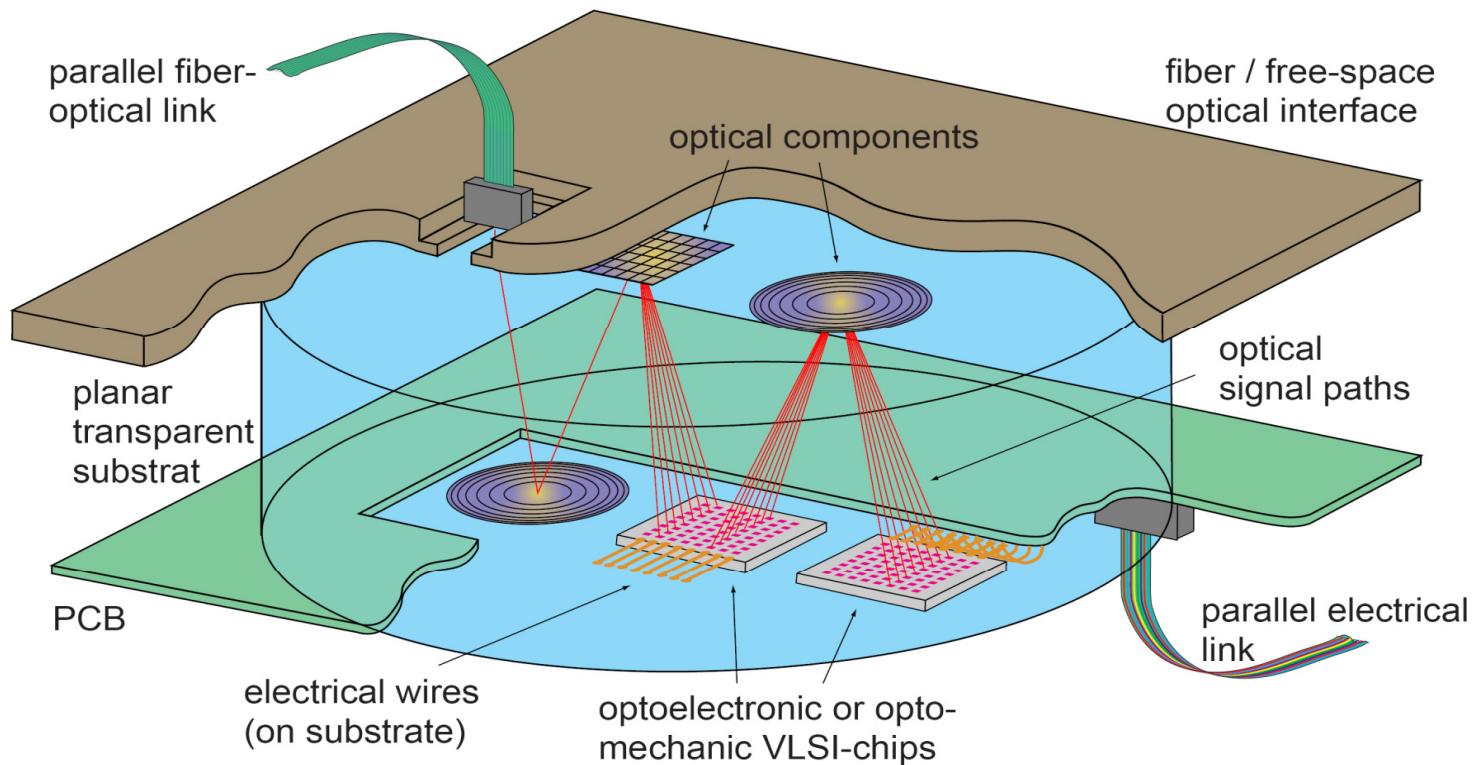
photograph of the integrated system



Gruber, Jahns, Sinzinger, Appl. Opt. 39 (2000) 5367.

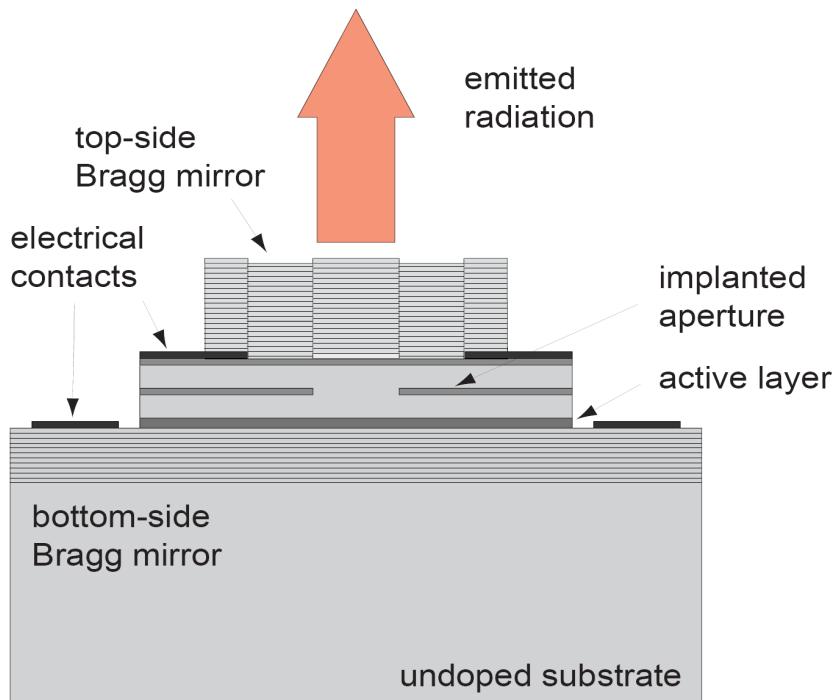
## Planar-integrated micro-opto-electro-mechanical systems

## optoelectronic devices



## Evolution of VCSEL

## optoelectronic devices



VCSEL: schematic setup

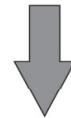
### Advantages over edge emitting LD's:

- lower threshold current
- lower power consumption
- higher modulation bandwidth
- good control over characteristics of emitted radiation (wavelength, longitudinal / transversal modes)
- favorable beam characteristics

## Favorable properties of VCSEL for planar systems    optoelectronic devices

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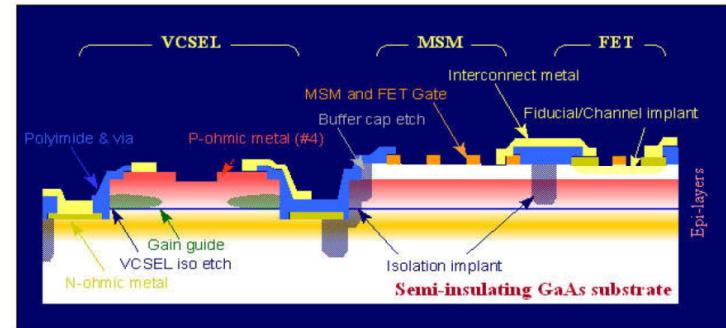
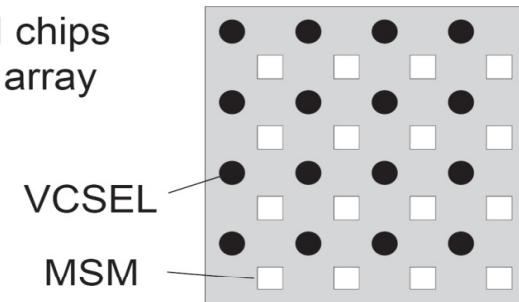
- perpendicular emission of light
- small (lateral) size



- perfectly matches 3-D approach of planar integrated systems
- high packaging densities possible (array pitch of 50 µm already achievable now)

Example: CO-OP foundry run

OE-VLSI chips  
with 2-D array  
layout



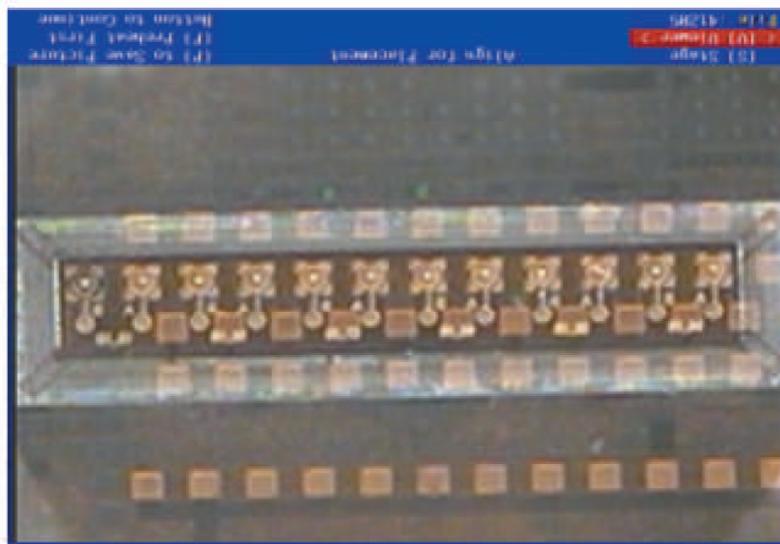
source: <http://co-op.gmu.edu>

## Ultra-thin silicon-on-sapphire CMOS technology

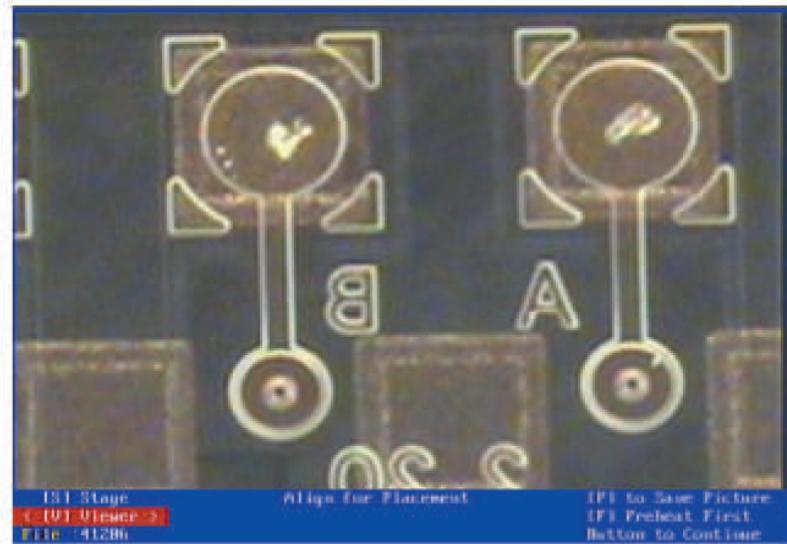
## optoelectronic devices

Example: 12 x 1 VCSEL array flip-chip bonded to UTSC-MOS-chip

view of VCSEL array through sapphire



close-up



source: Peregrine Semiconductor Corp.  
<http://www.peregrine-semi.com>

- Can be a building block for MOEMS
- Optimally supplements and supports current trends in VLSI
- Is well suited for massively parallel interconnections
- ... *and many other applications!*