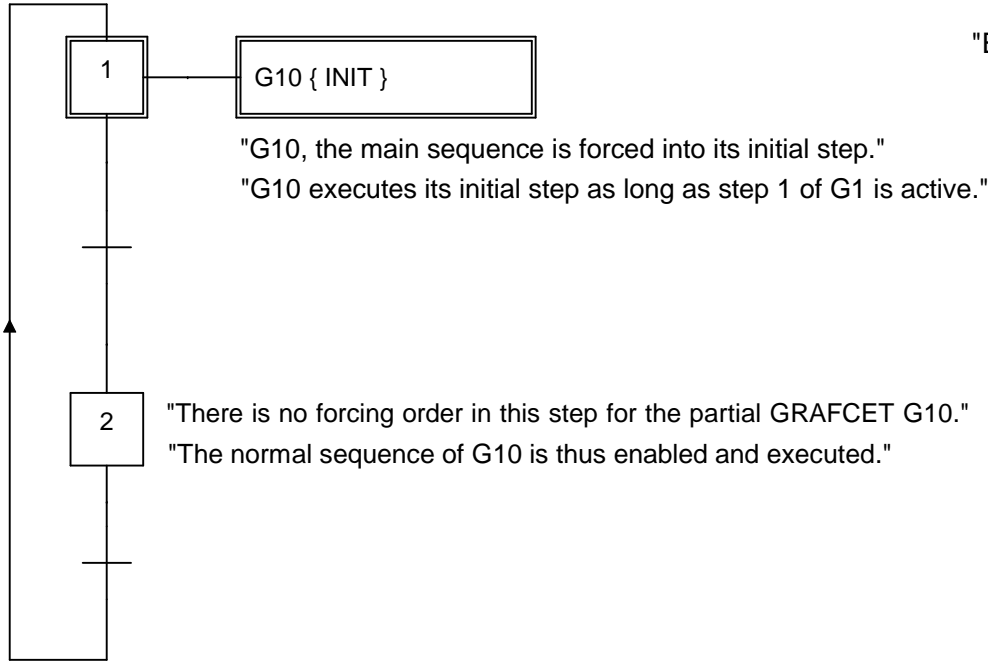


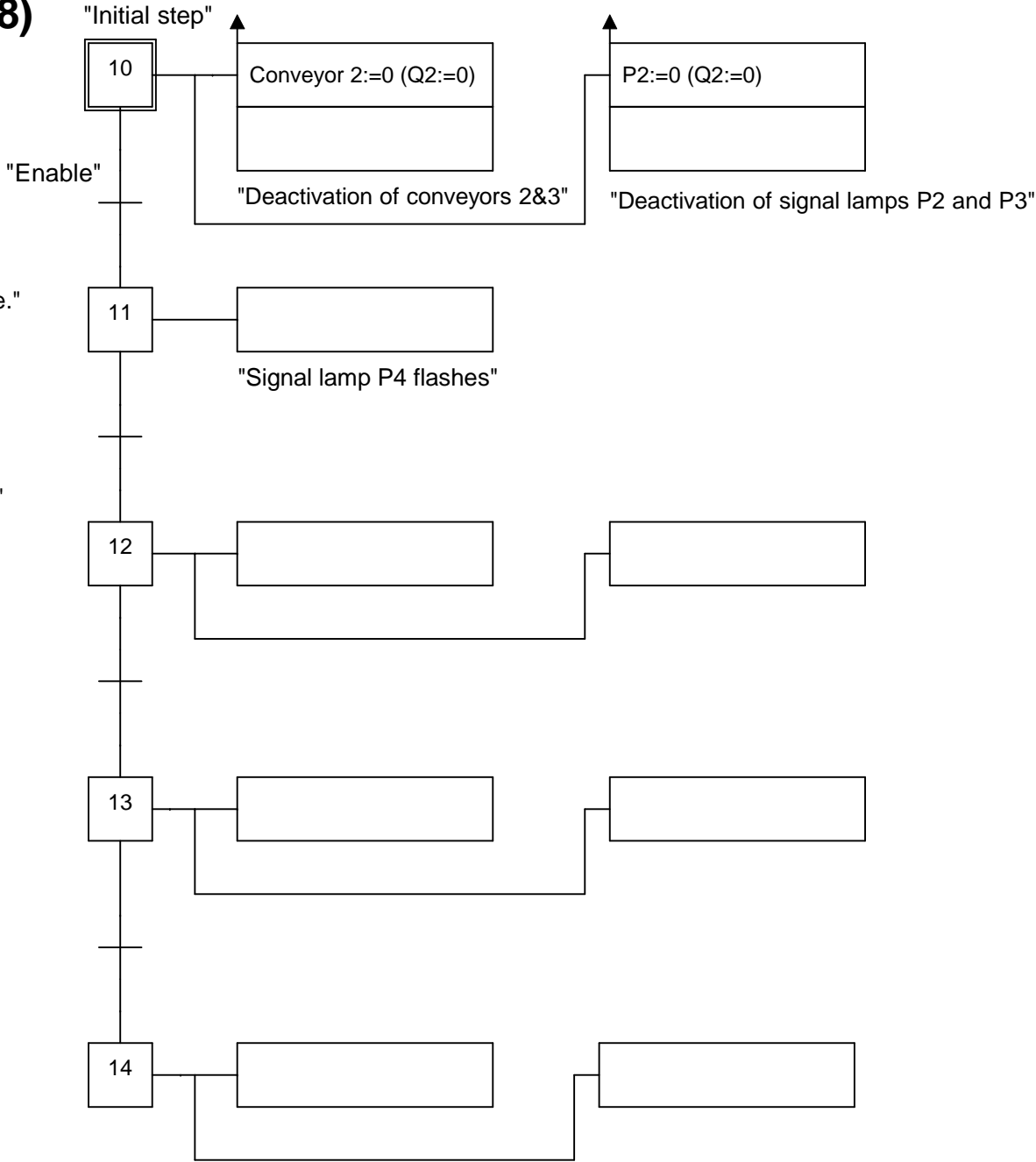
"Conveyor system (version 1)"

Function diagram (GRAFCET acc. EN 60848)

Creator:



G1: Partial GRAFCET of stop or overload



G10: Partial GRAFCET "main sequence"