Conveyor system (version 2)

Structure of the PLC program (Ladder programming)

OB1 „main program block"

Call FC1 „Conveyor control"
...
...
...
...
...
...
...
...
...
...
...

FC1 „Conveyor control"

...
...
...
...
...

OB1 is executed cyclically!
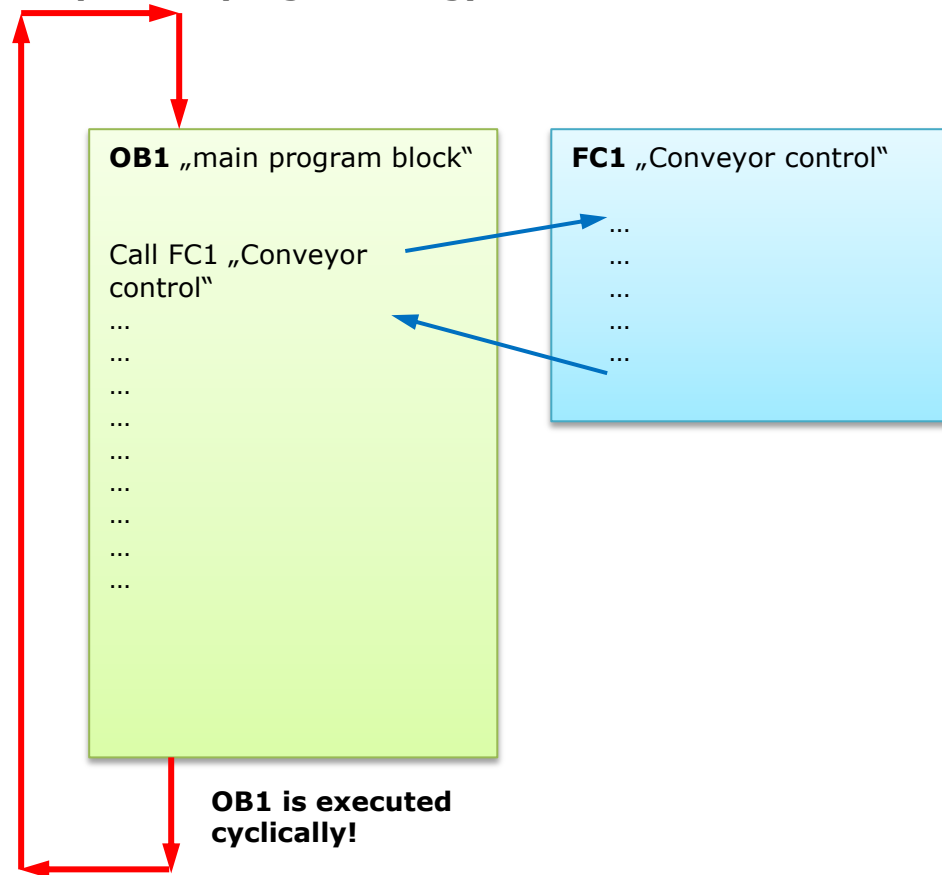
Please note the meaning of the following abbreviations:

OB: **O**rganisation **B**lock
FC: **F**unction