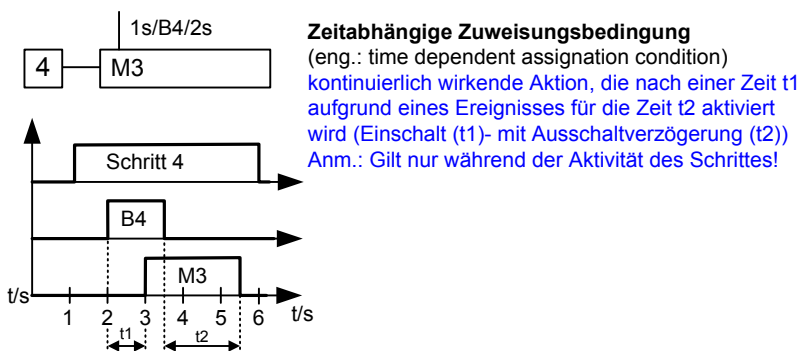
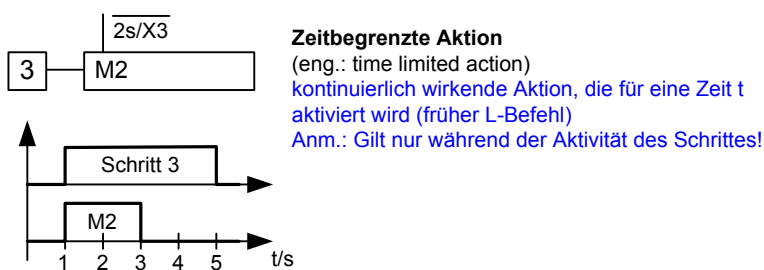
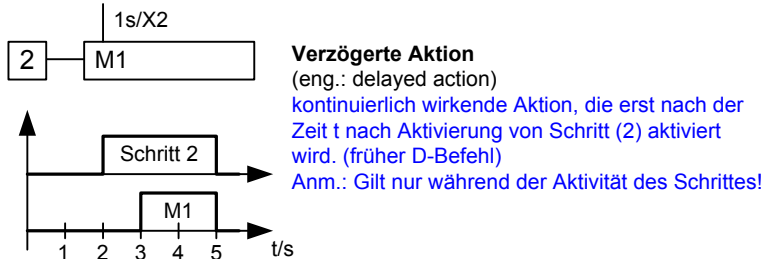
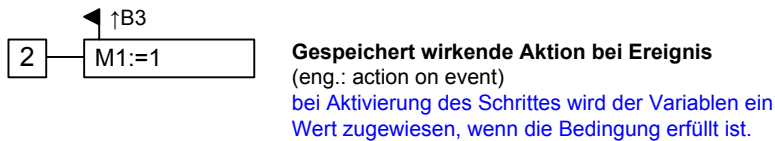
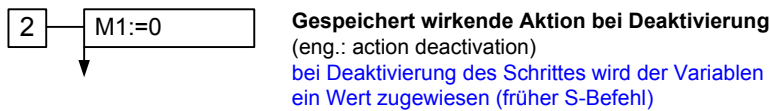
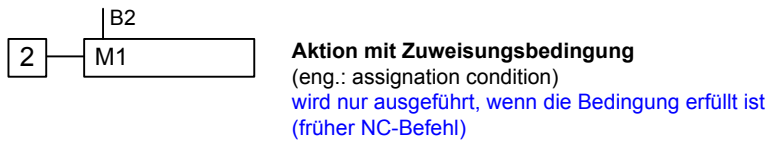
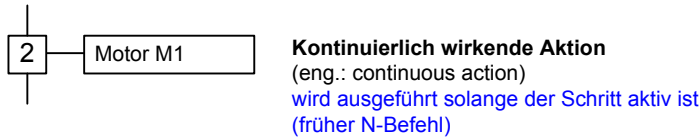
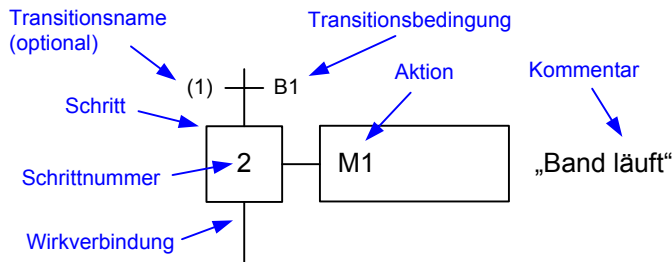
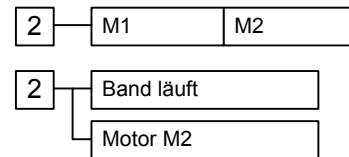


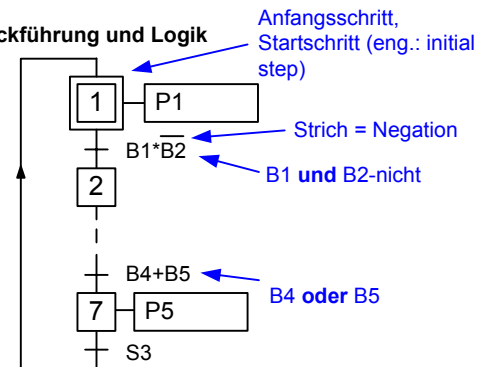
# Übersicht Ablaufsteuerungen Grafcet



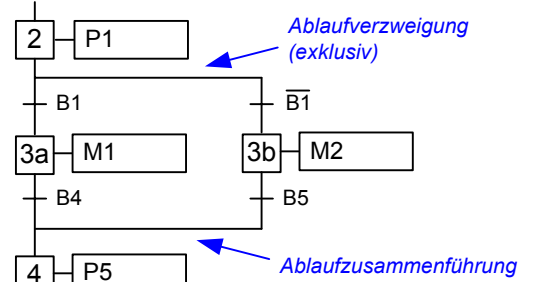
## Verschiedene Darstellungsmöglichkeiten



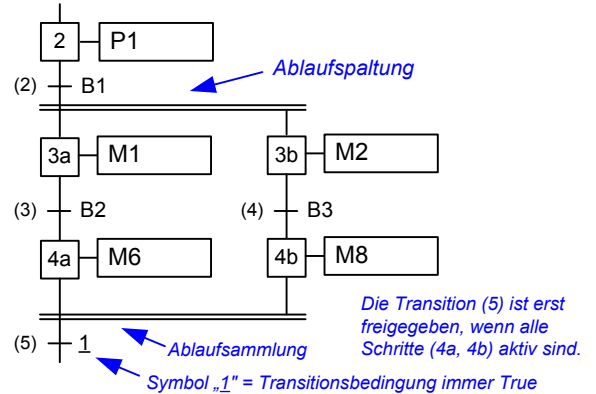
## Rückführung und Logik



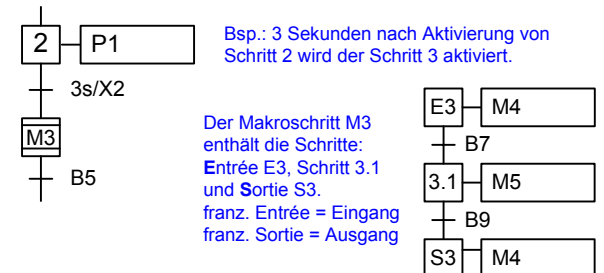
## Ablaufauswahl



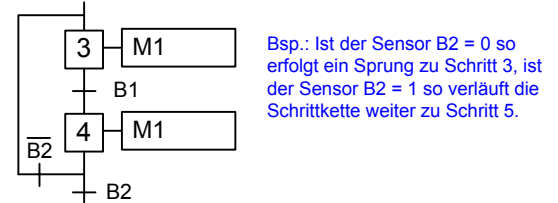
## Synchronisierung (Parallele Ablaufkette)



## Weiterschalten nach festgelegter Zeit / Makroschritt



## Sprung



## Einschließender Schritt

