

SOLUTION DESIGN DOCUMENT

Project:

Label Printing & Dispatch Solution

Customer:

DAIICHI N HORIZON.

Submitted By:



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Document Revision History

REVISION NUMBER	DATE	PREPARED BY	COMMENT
1.00	December. 05, 2019	Dipak Pathak	Original Document
1.01	February. 25,2020	Dipak Pathak	Original Document

Acronym

Customer: Daiichi N Horizon. hence forth will be referred as DNH.

Vendor: Sato Argox India Pvt. Ltd., hence forth will be referred as SATO.

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PROJECT SCOPE

The scope of the solution is to equip users with a Packing Label & Dispatch Validation Process, which can print barcode label and manage Packing Label & Dispatch Validation operation. This would require the development of the desktop application & device application will marry Kanban barcode. The document lays down the specifications of the middleware application, its architecture and infrastructure requirements.

The entire solution consists of followings:

- Front-End Application – Desktop Application
- Reporting Application – Web Application
- Mobile Device Application

The solution will work on client server environment; the data will be stored at data server.

System Requirements

This section provides the necessary details about the hardware components required by the solution.

Desktop Computers

The desktop application would require the computer with following specifications:-

- Intel Core i3 or better CPU
- Operating system - Microsoft Windows 7(Service Pack 1)/ Windows 10
- Hard Disk 40 GB or above
- Minimum 2 GB RAM
- Dot net Framework 4.0/4.5 Preinstalled
- USB Port



Development Tools

- Application User Interface: GUI C#.net 2015/2017
- Data Storage (DB): Sql Express 2014

Introduction

The scope of this document is to provide the understanding of this solution to all members of DNH Team & SATO Team associated with the solution development & implementation.

This document major emphasize on solution processes & user operations, where the data will be captured and afterwards will be used.

This solution major comprises of followings:

- Master Managements
- Different Types of Processes.

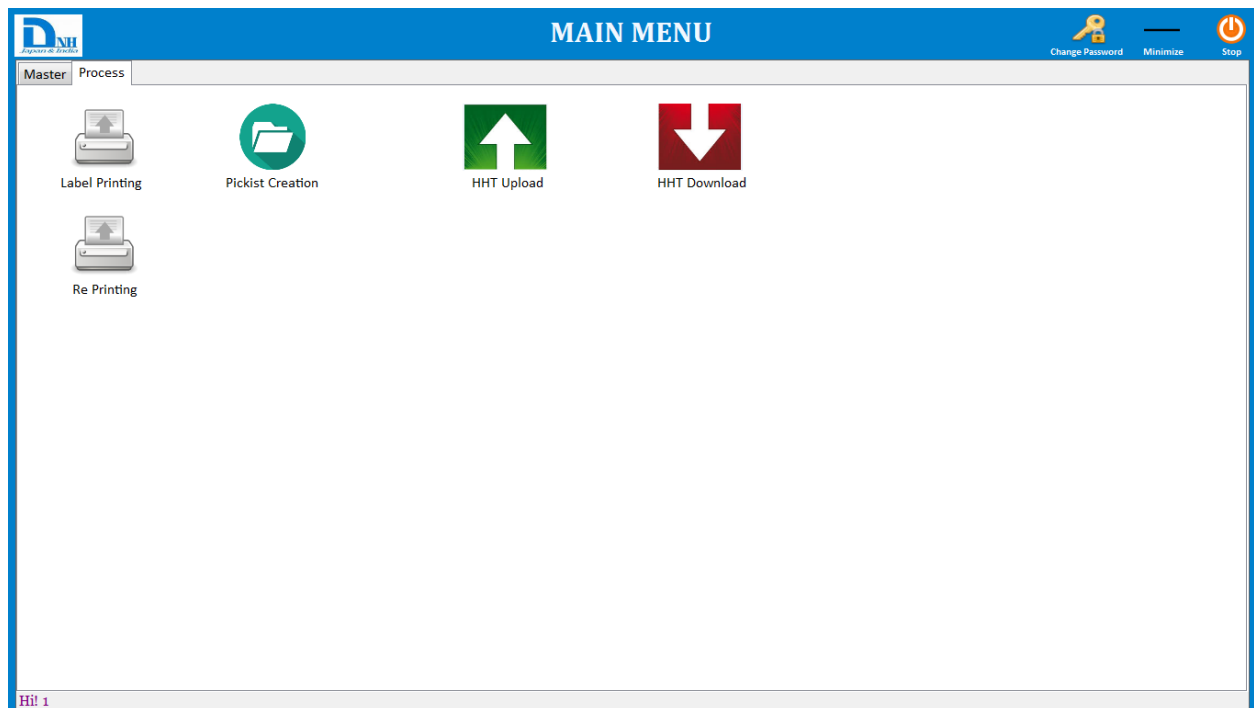
Login Screen



The screenshot shows a login window titled "LOGIN" with a blue header bar. On the left is the DNH Japan & India logo. To the right are two input fields: the top one has a user icon and the bottom one has a key icon. A blue "Login" button is positioned to the right of the password field. At the bottom, it says "Developed By Sato Argox India Pvt Ltd." and "App Version : 1.0.0.8". A red "X" button is in the top right corner of the window.

Brief Description: This screen is used for login purpose. User will enter User id & Password; system will validate entered user id & password from **Application Database**. On the basis of entered user id & user rights assigned to user, menus of Main Menu screen will be enabled.

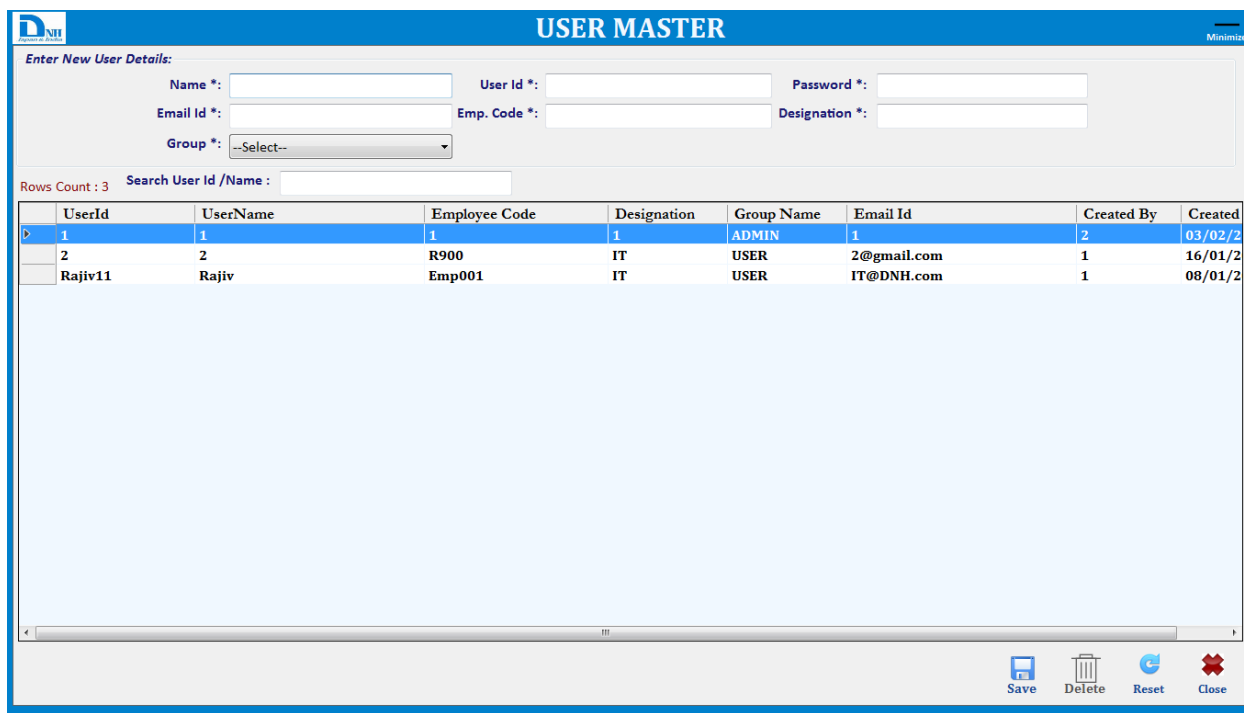
Main Menu



Brief Description: Main menu has two categories.

Master – By clicking on relative master menu user can navigate to different screen, like as user will click on User Master it will take to user master screen.

Process – By clicking on relative process menu user can navigate to different process screen.

Master Management**User Master**


USER MASTER

Enter New User Details:

Name *: User Id *: Password *:

Email Id *: Emp. Code *: Designation *:

Group *: --Select--

Rows Count : 3 Search User Id /Name :

User Id	UserName	Employee Code	Designation	Group Name	Email Id	Created By	Created
1	1	1	1	ADMIN	1	2	03/02/2
2	2	R900	IT	USER	2@gmail.com	1	16/01/2
Rajiv11	Rajiv	Emp001	IT	USER	IT@DNH.com	1	08/01/2

Save Delete Reset Close

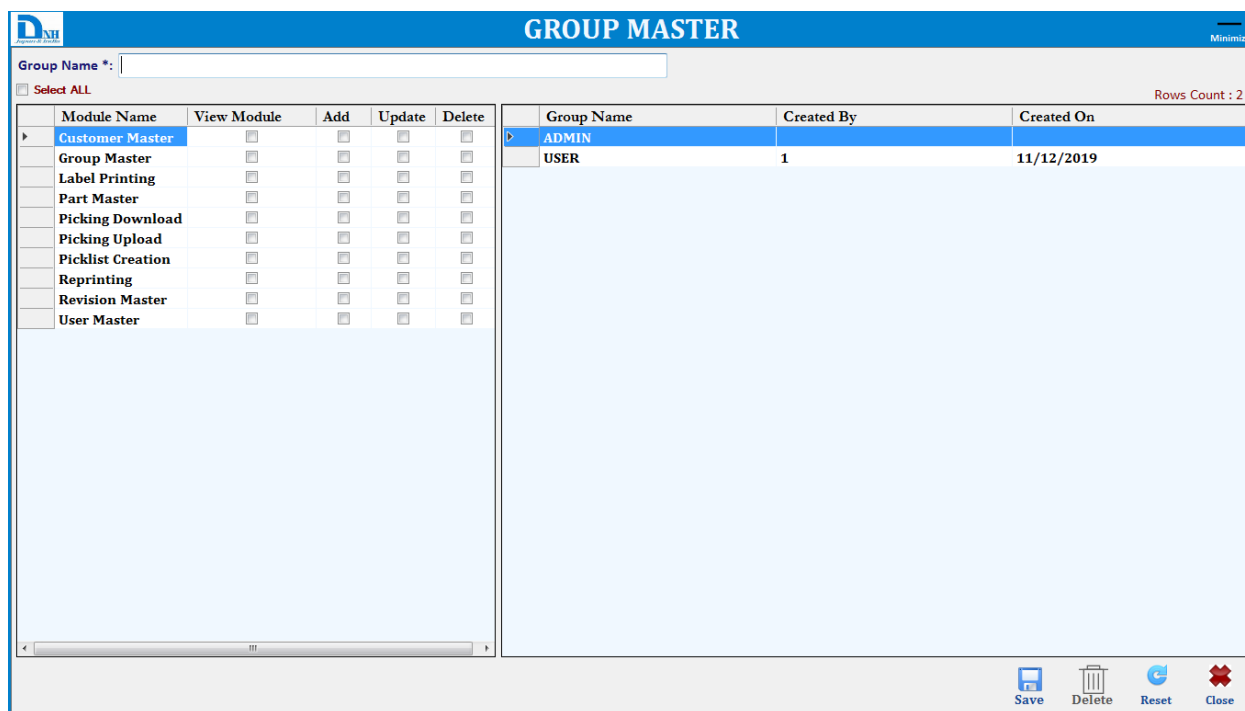
Brief Description: This screen is used to manage User via Save, Delete operations.

Note: UserId Will Be Unique.

Function Description in Detail:

Sr.No.	Function	Description	Remarks
1.	FORM LOAD	→During Form Load all data will be loaded in the Grid	
2.	SAVE	→User will enter all details and click on save button to save the data. →User will double click on any item in the grid to edit the data and click on save button to update the data.	
3.	Delete	→User will double click on any item in the grid to select the data and click on delete button to delete the data.	
4.	Reset	→It will clear all fields.	

Group Master



Module Name	View Module	Add	Update	Delete
Customer Master	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Group Master	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Label Printing	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Part Master	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Picking Download	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Picking Upload	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Picklist Creation	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Reprinting	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Revision Master	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
User Master	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Group Name	Created By	Created On
ADMIN		
USER	1	11/12/2019

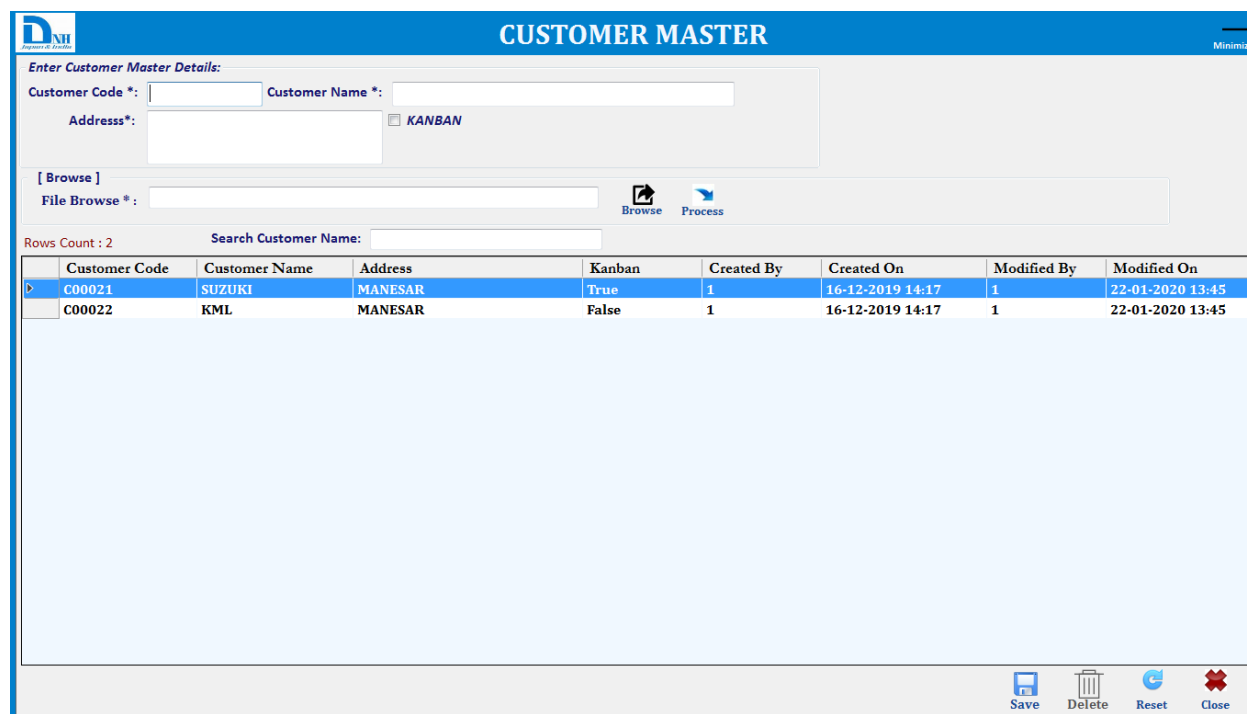
Brief Description: This screen is used to manage Group via Save, Delete operations.

Note: Group Name Will Be Unique.

Function Description in Detail:

Sr.No.	Function	Description	Remarks
1.	FORM LOAD	→During Form Load all data will be loaded in the Grid	
2.	SAVE	→User will enter group name and select all the screen for which group has right and click on save button to save the data. →User will double click on any item in the grid to edit the data and click on save button to update the data.	
3.	Delete	→User will double click on any item in the grid to select the data and click on delete button to delete the data.	
4.	Reset	→It will clear all fields.	

Customer Master





CUSTOMER MASTER

Enter Customer Master Details:

Customer Code *: Customer Name *:

Address*: ☐ KANBAN

[Browse]

File Browse *:  

Rows Count : 2 Search Customer Name:

Customer Code	Customer Name	Address	Kanban	Created By	Created On	Modified By	Modified On
C00021	SUZUKI	MANESAR	True	1	16-12-2019 14:17	1	22-01-2020 13:45
C00022	KML	MANESAR	False	1	16-12-2019 14:17	1	22-01-2020 13:45

Save Delete Reset Close

Brief Description: This screen is used to manage Customer via Save, Delete operations.


Note: Customer Code Will Be Unique.

Function Description in Detail:

Note:- Excel File Format should be **Company Code (Column 1), Company Name (Column 2) , Address (Column 3),KANBAN (Column 4)(For Kanban Verification when it will be true).**

Sr.No.	Function	Description	Remarks
1.	FORM LOAD	→During Form Load all data will be loaded in the Grid	
2.	SAVE	→User will enter all details and click on save button to save the data. →User will double click on any item in the grid to edit the data and click on save button to update the data.	
3.	Delete	→User will double click on any item in the grid to select the data and click on delete button to delete the data.	
4.	Reset	→It will clear all fields.	
5.	Browse	→User can browse the customer raw data file and import one shot into database.	

Part Master


PART MASTER
Minimize






Enter Part Details:

Part No. *:
Part Name *:
Pack Qty. *:
Pack Type. *:

Rows Count : 173

Search Part No. :

Part No.	Part Name	Qty	PackType	Created By	Created On
00082-76612	BOLT - WELD M6	1500	BIN	Manual	25-02-2020 10:49
00082-76816	BOLT - WELD M8	900	BIN	Manual	25-02-2020 10:49
01138-N8011	BOLT WELD M8 8.8	900	BIN	Manual	25-02-2020 10:49
014361HA0A	SCR-HEX HD,W/WASH	500	BIN	Manual	25-02-2020 10:49
02162M0616E	BOLT M6x16	2000	PACKET	Manual	25-02-2020 10:49
04211M13189	KNOCK-PIN	1000	PACKET	Manual	25-02-2020 10:49
07120M0655A	8M FBT M6x39	500	PACKET	Manual	25-02-2020 10:49
07130-0612A-000	BOLT,HELMET BOX CENTER	1000	BIN	Manual	25-02-2020 10:49
09103-06317	BOLT	1000	BIN	Manual	25-02-2020 10:49
09103M08534	FBT M8x30	500	PACKET	Manual	25-02-2020 10:49
09103M08535	FBT M8x20	500	PACKET	Manual	25-02-2020 10:49
09103M10729	BOLT (M10x40)	400	PACKET	Manual	25-02-2020 10:49
09106-05030	BOLT SPRING STOPPER PLATE (M5CS)	2000	BIN	Manual	25-02-2020 10:49
09106-05030/90...	BOLT	2000	BIN	Manual	25-02-2020 10:49
09111-06063-000	BOLT (M6x12)	1000	BIN	Manual	25-02-2020 10:49
09111-06072-000	BOLT (M6x17.8)	1000	BIN	Manual	25-02-2020 10:49
09111-06085-000	BOLT	1000	BIN	Manual	25-02-2020 10:49
09111-06102-000	BOLT (M6x14.8)	1000	BIN	Manual	25-02-2020 10:49
09111-06109-000	BOLT (M6x14.8)	1000	BIN	Manual	25-02-2020 10:49
09111-06110-000	BOLT	1000	BIN	Manual	25-02-2020 10:49
09111-06259-000	BOLT	1000	BIN	Manual	25-02-2020 10:49
09113M06010	BOLT (FBT M6X16 paint remove)	1500	PACKET	Manual	25-02-2020 10:49
09116M05026	BOLT.WITH WASHER	3000	PACKET	Manual	25-02-2020 10:49

 Save
 Delete
 Export
 Reset
 Close

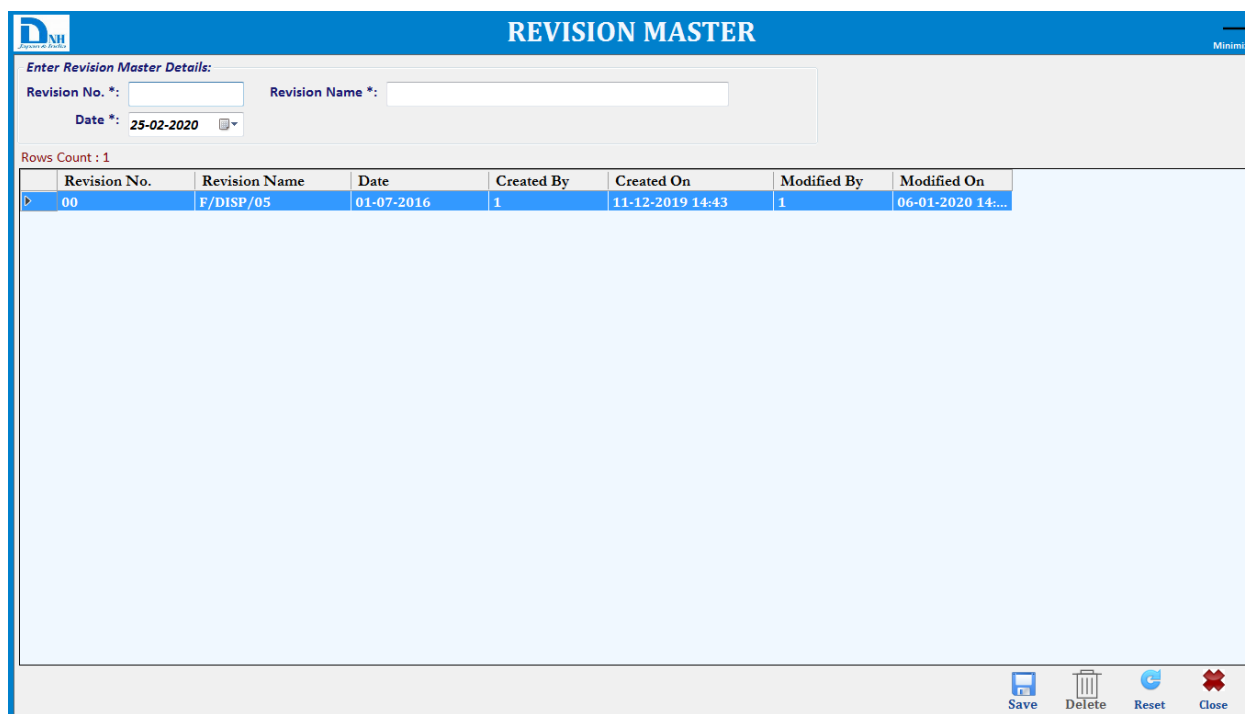
Brief Description: This screen is used to manage Part via Save, Delete operations.

Note: PartNo. Will Be Unique.

Function Description in Detail:

Sr.No.	Function	Description	Remarks
1.	FORM LOAD	→During Form Load all data will be loaded in the Grid	
2.	SAVE	→User will enter all details and click on save button to save the data. →User will double click on any item in the grid to edit the data and click on save button to update the data.	
3.	Delete	→User will double click on any item in the grid to select the data and click on delete button to delete the data.	
4.	Export	→User can export all part data into excel file.	
5.	Reset	→It will clear all fields.	

Revision Master



Brief Description: This screen is used to manage Revision via Save, Delete operations.

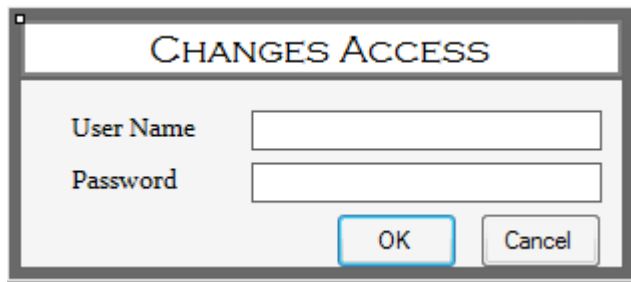
Note: Revision No. Will Be Unique and in this module user can enter only one revision entry at single time.

Function Description in Detail:

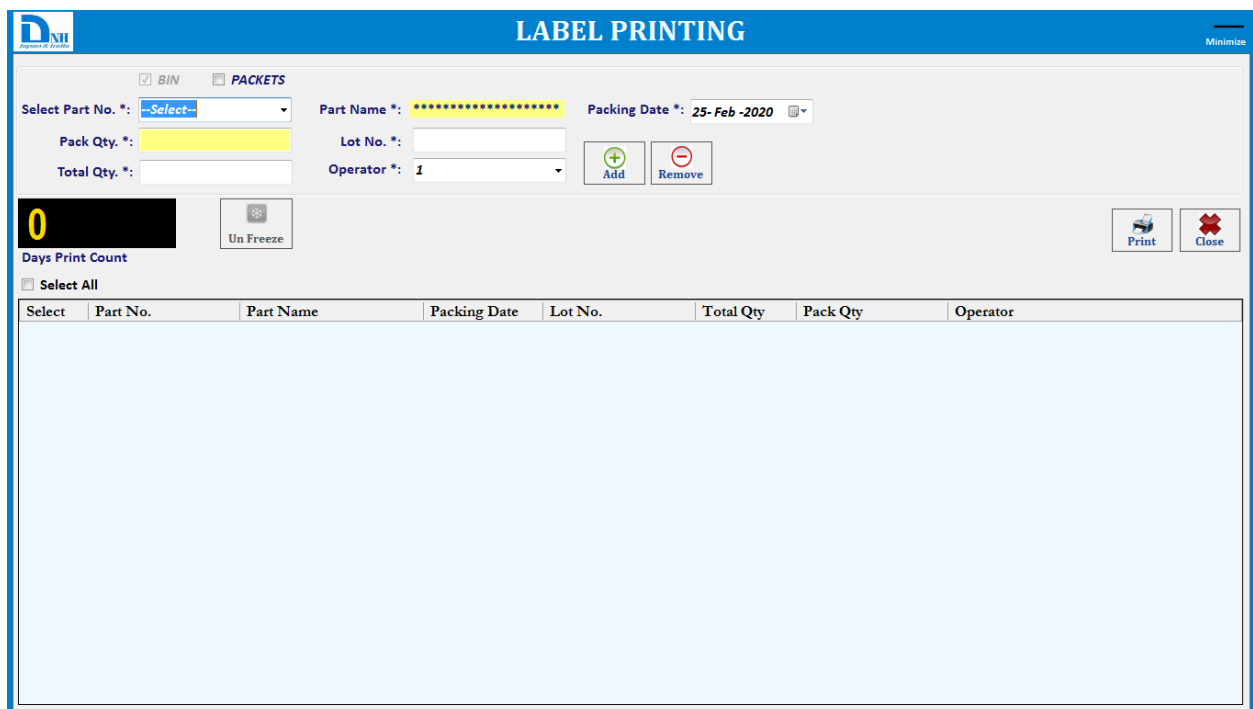
Sr.No.	Function	Description	Remarks
1.	FORM LOAD	→During Form Load all data will be loaded in the Grid	
2.	SAVE	→User will enter all details and click on save button to save the data. →User will double click on any item in the grid to edit the data and click on save button to update the data.	
3.	Delete	→User will double click on any item in the grid to select the data and click on delete button to delete the data.	
4.	Reset	→It will clear all fields.	

Process

Label Printing



A dialog box titled "CHANGES ACCESS" with two input fields: "User Name" and "Password". Below the fields are two buttons: "OK" and "Cancel".



The "LABEL PRINTING" main screen features a blue header bar with the SATO logo and a "Minimize" button. Below the header, there are several input fields and buttons:

- Buttons for ☒ BIN and ☐ PACKETS.
- Fields for "Select Part No. *:" (dropdown), "Part Name *:" (text), and "Packing Date *:" (calendar).
- Fields for "Pack Qty. *:" (text), "Lot No. *:" (text), and "Operator *:" (dropdown).
- Buttons for "Add" (green plus) and "Remove" (red minus).
- A large black display showing "0" with the label "Days Print Count" below it.
- A button labeled "Un Freeze" with a freeze icon.
- Buttons for "Print" (printer icon) and "Close" (red X icon).
- A "Select All" checkbox.
- A table with columns: Select, Part No., Part Name, Packing Date, Lot No., Total Qty, Pack Qty, and Operator.



Brief Description: This screen is used to manage Print via Print operations.

Note: PartNo and Lot No combination Will Be Unique.

Function Description in Detail:

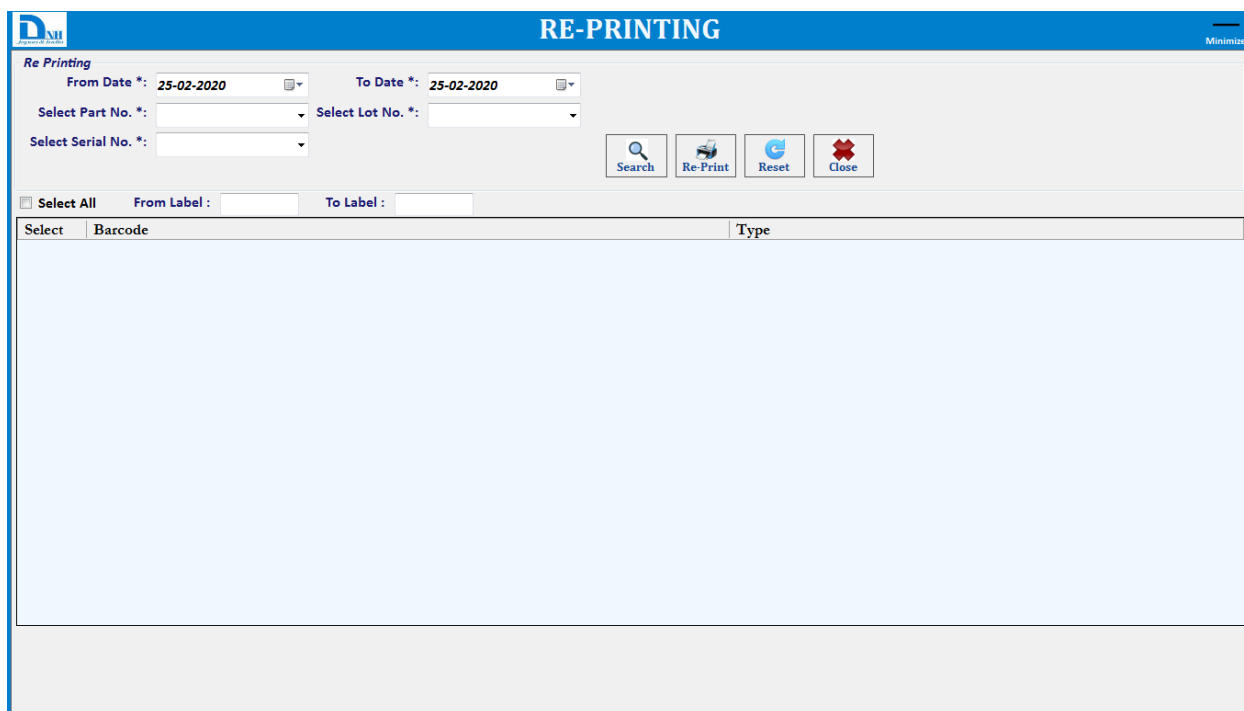
Sr.No.	Function	Description	Remarks
1.	Print	<p>→All Label printing parameter will be freeze and supervisor click on unfreeze button then Changes Access screen will be display.</p> <p>→Enter user id & password then.</p> <p>→Part selection or any changes on the screen so supervisor/admin will enter password then can able to change the data and supervisor/admin information will be update into database.</p> <p>→If default user admin/supervisor then all control will be unfreeze.</p> <p>→User will select the Part No and Operator ,enter the</p>	

		<p>Lot No, Total Qty and can modify the pack qty also then click on Add button (Add multiple part and start the printing).</p> <p>→To Remove, Select line item from gridview click on remove button.</p> <p>→By default, single Bin barcode will be print, when user want to print packet barcode also then need to check on packets checkbox.</p> <p>→.User can scan multiple part from grid and will click on print button. System will calculate no. of labels (Based on total qty and part qty) labels and print accordingly.</p> <p>→.Data will be Saved in database.</p>	
2.	Reset	→It will clear all fields.	

		F/DISP/05
		Rev No: 00
		Date:01.07.2016
Part No.:-	23-3737250-2-00	
PART NAME.:-	BOLT	
LOT NO.:-	P18BBE078-03-20-01	
DATE OF PACKING.:-	21-Aug-19	
QUANTITY.:-	1500	
PROCESS /Sr No.:-	ANURAG /0001	

Note: 2D Barcode Data= PartNo~Qty~LotNo.~Date(DDMMYYYY)~4DigitSerialNo
23-3737350-2-00~1500~P18BBE078-03-20-01~21082019~0001

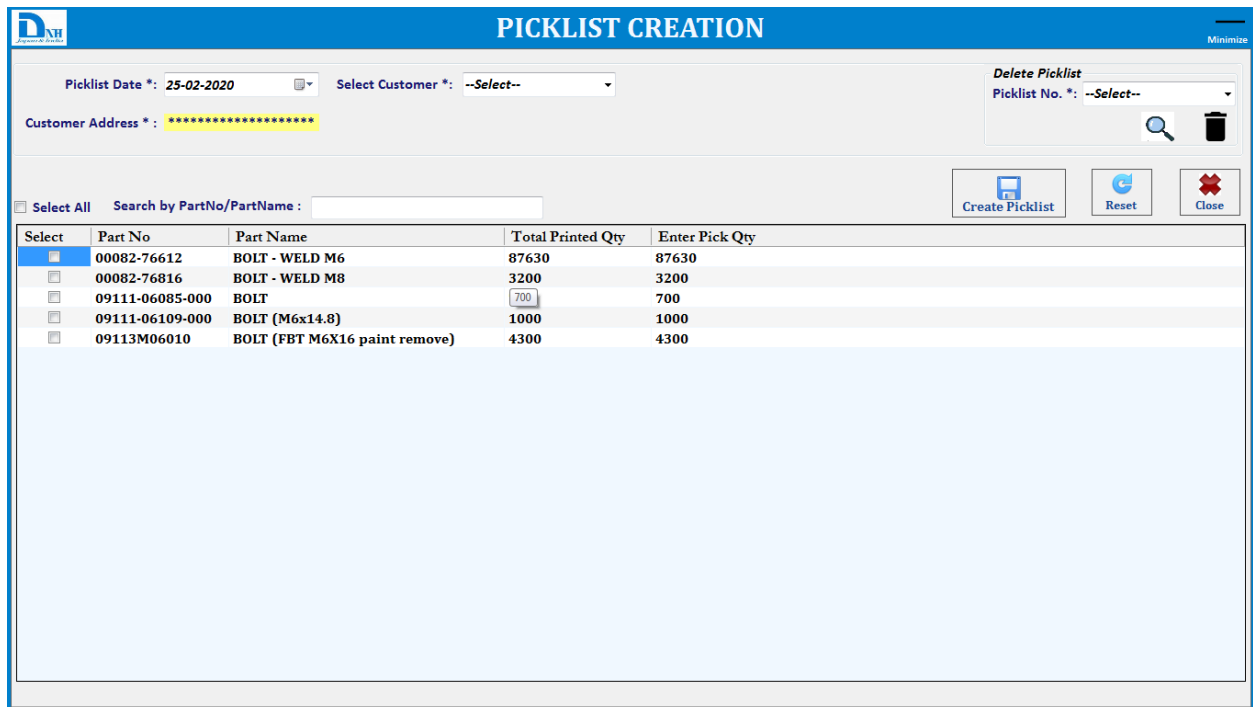
Re-Printing



Brief Description: This screen for Re-Printing the Part barcode.

Function Description in Detail:

Sr.No.	Function	Description	Remarks
1.	Search	→User will select from date and to date, Part No, Lot No. or select the specific serial no ,From and To serial no.	
2.	Reprint	→After click on search button, Data will be displayed in view and user will select the barcode and click on Re-print button. →Data will be save into database.	

Create Picklist No.


Select	Part No	Part Name	Total Printed Qty	Enter Pick Qty
<input checked="" type="checkbox"/>	00082-76612	BOLT - WELD M6	87630	87630
<input type="checkbox"/>	00082-76816	BOLT - WELD M8	3200	3200
<input type="checkbox"/>	09111-06085-000	BOLT	700	700
<input type="checkbox"/>	09111-06109-000	BOLT (M6x14.8)	1000	1000
<input type="checkbox"/>	09113M06010	BOLT (FBT M6X16 paint remove)	4300	4300

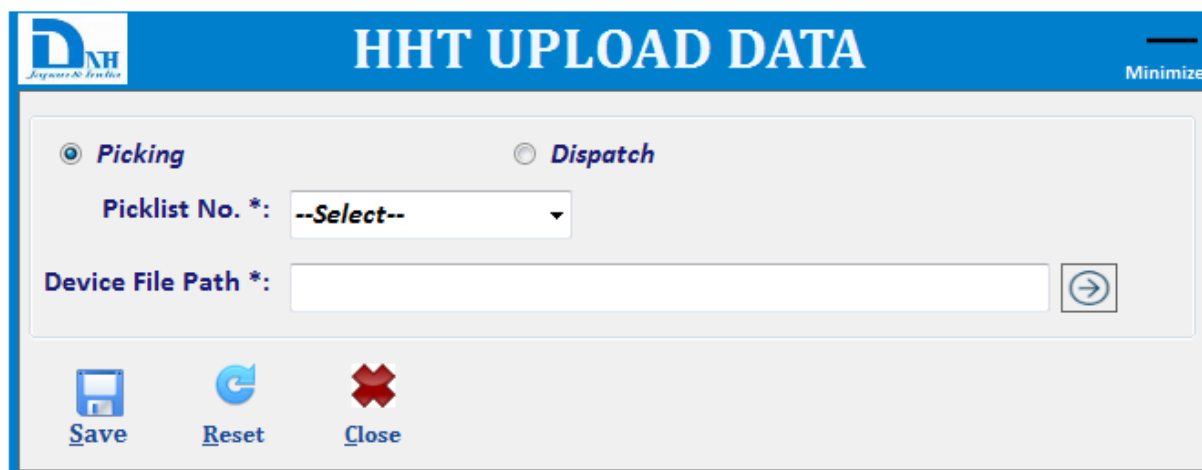
Brief Description: This screen is used to manage Import Picking file for picking operations.

Note: Customer wise pick list no. will be Unique.

Function Description in Detail:

Sr.No.	Function	Description	Remarks
1.	Create	→User will select specific details of customer and required part and Qty then Click one pick list no will generate.	
2.	Search	→User can search specific part no for creating pick list and second search button for created pick list details.	
3.	Delete	→Admin/Supervisor can delete the pick list until not in under transaction.	
4.	Reset	→It will clear all fields.	

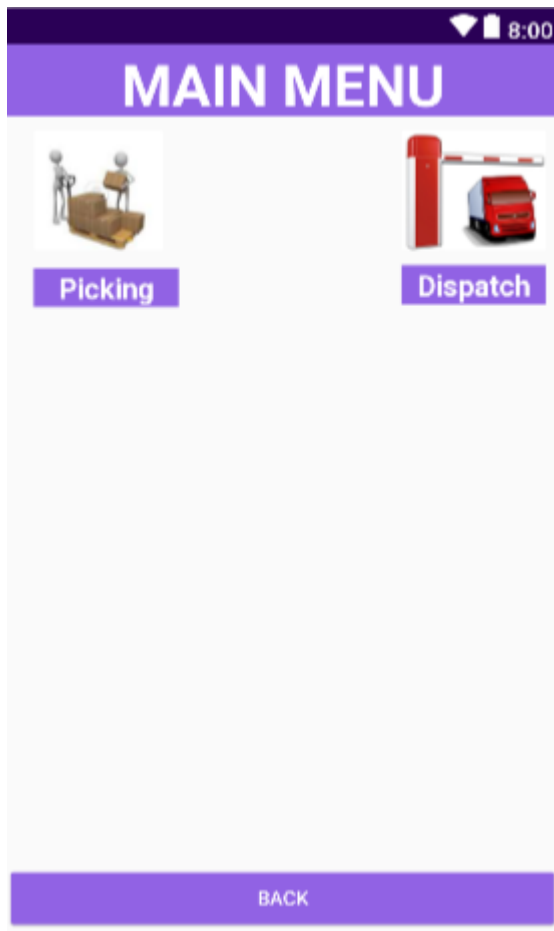
HHT Upload Data



Brief Description: HHT Upload screen will be show like this.

- First, there will be two category (Picking and dispatch) of uploading pick list data.
- User will select the picklist and choose the HHT Upload file path and one file will be generate name with picklist no.
- User will copy all pick list files and manually past into HHT device into “**DHN Picking Files**” Directory.

HHT Main Menu



Brief Description: This screen will be two option in main menu:.

- **Picking:** - User will click on picking option then picking screen will be open.
- **Dispatch:** - User will click on dispatch option then dispatch screen will be open.

Picking

PICKING

Picklist No.: PKL02200005 ☐ Partial

KML # MANESAR # 24-02-2020 #

Bin Barcode:

Qty: MODIFY

Total QTY : 3500
Total S.Qty : 2130

SAVE
RESET
BACK

Part No	Qty	S.Qty.
00082-76816	2000	2000
00082-76612	1500	130

Brief Description: This screen will be used for Scanning.

- User will select Picklist No. then data will be display in view.
- Customer, Location and Picklist date will be show as below.
- User will scan the Bin barcode against the picklist data.
- Then scan qty will be update into view and displayed label and data will be save into database.
- In addition, Barcode data will be updated into HHT Picking Scan Files.
- When use want to scan partially then check on partial checkbox then admin QR Code will be scan then user can modify the Qty.

Validation Description:

- Picklist material and Qty will check with scanned barcode.
- If will not verified then below validation message display:

Message
Scanned Part No. is not in picklist

OK

ADMIN QR CODE
Scan QR Code:

CANCEL

- Click on ok button then Input Box will be displayed and Admin/Supervisor will scan barcode then further scanning will be start.

HHT Download Picking Data

DNH

HHT DOWNLOAD DATA

Minimize

☒ Picking ☐ Dispatch

Browse File *:

Picklist No	Barcode	Picked Qty	Picked By	Picked On
-------------	---------	------------	-----------	-----------

Brief Description: HHT Download will be screen show as above screenshot.

- First, There will two category(Picking and Dispatch) for download the files
- User will copy scanned files from HHT and paste into HHT Download Directory in PC startup path.
- Using this module, user will select the all scanned files and data will be display into view.
- Click on save button data will save into database.

Dispatch (Kanban Verification)

DISPATCH

Picklist No.: PKL02200005 ▼

KML # MANESAR #

Bin Barcode:

K.N Barcode:

Total QTY : 1930
Total S.Qty : 0

SAVE
RESET
BACK

Barcode	Part No	Qty	S.Qty.
00082-76612~10~1000~000082-76612 3022020~0164		10	0
00082-76612~10~1000~000082-76612 3022020~0165		10	0
00082-76612~10~1000~000082-76612 3022020~0166		10	0
00082-76612~10~1000~000082-76612 3022020~0167		10	0
00082-76612~10~1000~000082-76612 3022020~0168		10	0

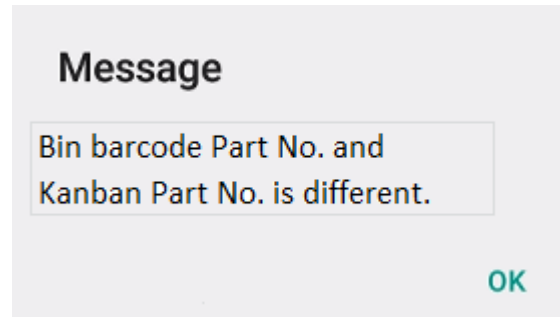
Brief Description: This screen will be used for Scanning.

- First user will scan Bin Barcode.
- Scan Kanban QR Barcode will marry of Bin Barcode data with PartNo. And Qty.
- Then Bin Barcode will be update in view
- In addition, Barcode data (Bin Barcode,Status,DispatchedBy,DispatchedOn) will be update into HHT Dispatch Scan File.

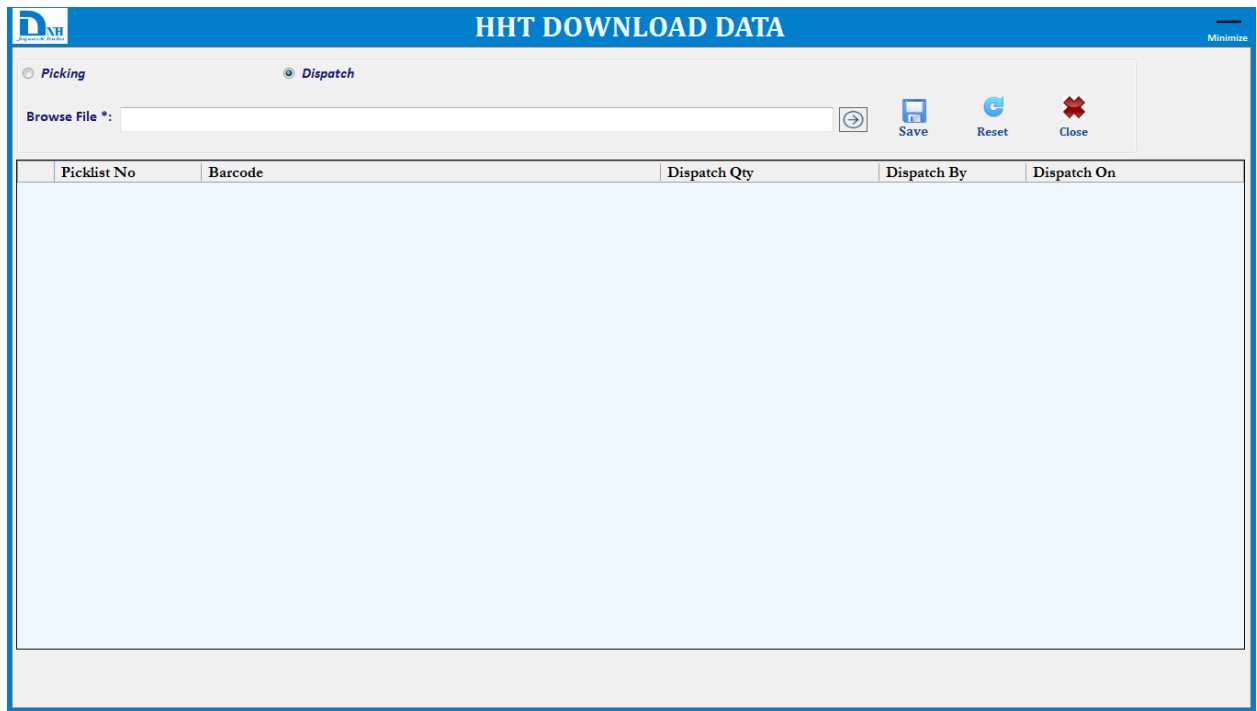
Validation Description:

- Scanned Bin barcode will verify Part and Qty with Kanban barcode.

- If will not verified then below validation message display:



HHT Download Dispatch Data



Pickdist No	Barcode	Dispatch Qty	Dispatch By	Dispatch On
-------------	---------	--------------	-------------	-------------

Brief Description: HHT Dispatch Download will be screen show as above screenshot.

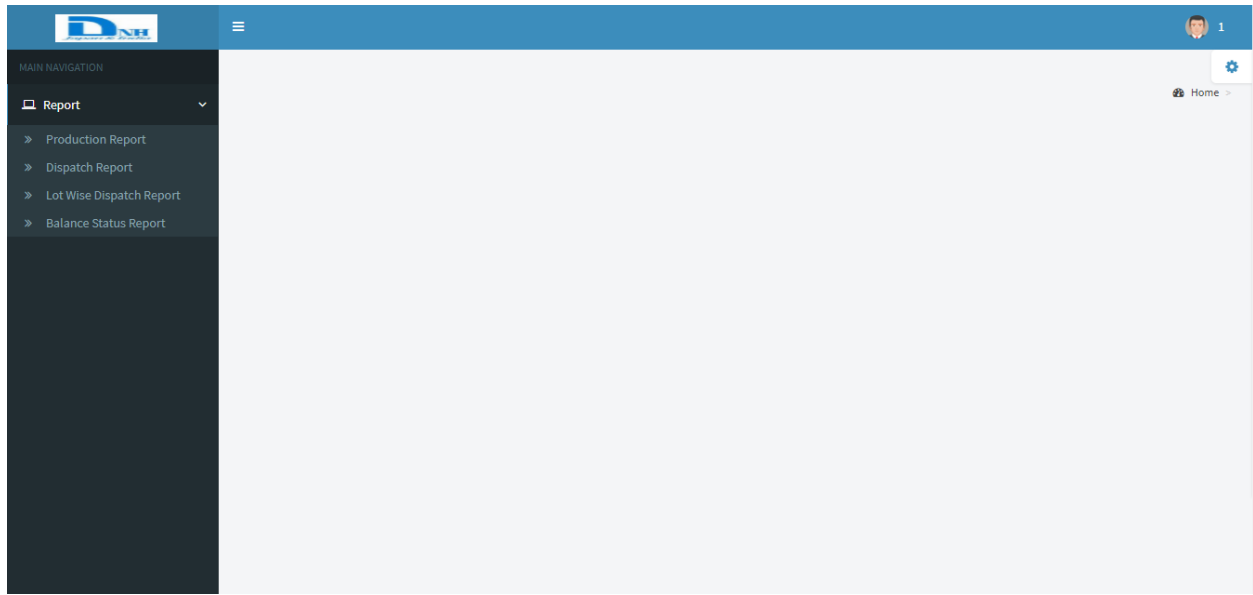
- User will copy scanned files from HHT and paste into HHT Dispatch Download Directory in PC startup path.
- Using this module, user will select the scanned files and data will be display into view.
- Click on save button data will save into database.

Web Reports

Login


Brief Description: This screen is used for login purpose. User will enter User id & Password; system will validate entered user id & password from **Application Database**.


Report Main Menu





Brief Description: Main Navigation web report will be show:

Production Report









* Mandatory Fields

From Date *

SELECT FROM DATE

To Date *

SELECT TO DATE

Part No.

Lot No.

Show

Back

Reset

Export


No. of Records: 1


Part No	Description	Lot No	Total Bin Count	Total Printed Qty	Printed By	Printed On
459003G234	Bolt	L001	10	100	Admin	01-12-2019


Brief Description: This report will show Printing Report related information.


- User will select from and to date then corresponding data will be display.
- Also can see Part No. and Lot No wise data will be display (Opt. Fields).

Dispatch Report





 1



* Mandatory Fields

From Date *

SELECT FROM DATE

To Date *

SELECT TO DATE

Picklist No.

Part No.

Show

Back

Reset

Export



No. of Records: 1

Picklist No	Customer Name	Part No	Description	Picked Qty	Dispatch Qty	Remarks	Dispatch By	Dispatch On
PKL000001234	MARUTI	04211M12189	PIN,CYLINDER HEAD DOWEL	100	100	Plan Changed	Admin	02-12-2019

Brief Description: This report will show Dispatch Report related information.

- User will select from and to date then dispatch/Scanned data information will show.
- Also can see Picklist No. and Part No. wise data will be display (Opt. Fields).

Lot Wise Dispatch Report

* Mandatory Fields

From Date * 2020-02-01 To Date * 2020-02-25

Picklist No. Part No.

Lot No.

[Show](#)
[Back](#)
[Reset](#)
[Export](#)




No. of Records: 6


Picklist No	Picklist Date	Customer Name	Lot No	Part No	Description	Picked Qty	Dispatch Qty	Dispatch By	Dispatch On
PKL02200003	13-02-2020	KML	LT0001	02162M0616E	BOLT M6x16	2000	2000	1	2020-02-13
PKL02200003	13-02-2020	KML	LT200	01138-N8011	BOLT WELD M8 8.8	1800	1800	1	2020-02-13
PKL02200004	17-02-2020	KML	2123123	09111-06072-000	BOLT (M6x17.8)	4000	1000	1	2020-02-17
PKL02200004	17-02-2020	KML	L0220120	07130-0612A-000	BOLT,HELMET BOX CENTER	4000	1000	1	2020-02-17
PKL02200004	17-02-2020	KML	LOT001	09111-06072-000	BOLT (M6x17.8)	4000	3000	1	2020-02-17
PKL02200004	17-02-2020	KML	WWWW	07130-0612A-000	BOLT,HELMET BOX CENTER	4000	3000	1	2020-02-17

Brief Description: This report will show Lot Wise Dispatch Report related information.

- User will select from and to date then dispatch/Scanned data information will show.
- Also can see Picklist No. , Part No. and Lot No. wise data will be display (Opt. Fields).

Balance Status Report

 Home > Balance Status Report

* Mandatory Fields

From Date *
 To Date *

Part No.
 Lot No.

No. of Records: 15

Part No	Lot No	Packing Date	Received Qty	Dispatch Qty	Balance Qty
00082-76612	1000	03-02-2020	100	0	100
00082-76612	1122	03-02-2020	200	0	200
00082-76612	122321	03-02-2020	300	0	300
00082-76612	1231	03-02-2020	200	0	200
00082-76612	123323D	03-02-2020	300	0	300
00082-76612	15000	03-02-2020	410	0	410
00082-76612	2221	03-02-2020	110	0	110
00082-76612	4555	07-02-2020	2000	0	2000
00082-76612	EERER	03-02-2020	210	0	210
00082-76612	EERWER	03-02-2020	200	0	200
00082-76612	LOT00023-11	18-02-2020	75000	0	75000
00082-76612	LT0123	05-02-2020	4500	0	4500
00082-76612	RET	03-02-2020	200	0	200
00082-76612	TEST03-02-20	03-02-2020	1000	0	1000

Brief Description: This report will show Balance Status Report related information.

- User will select from and to date then Printed and dispatch data information will show.
- Also can see Part No. and Lot No. wise data will be display (Opt. Fields).