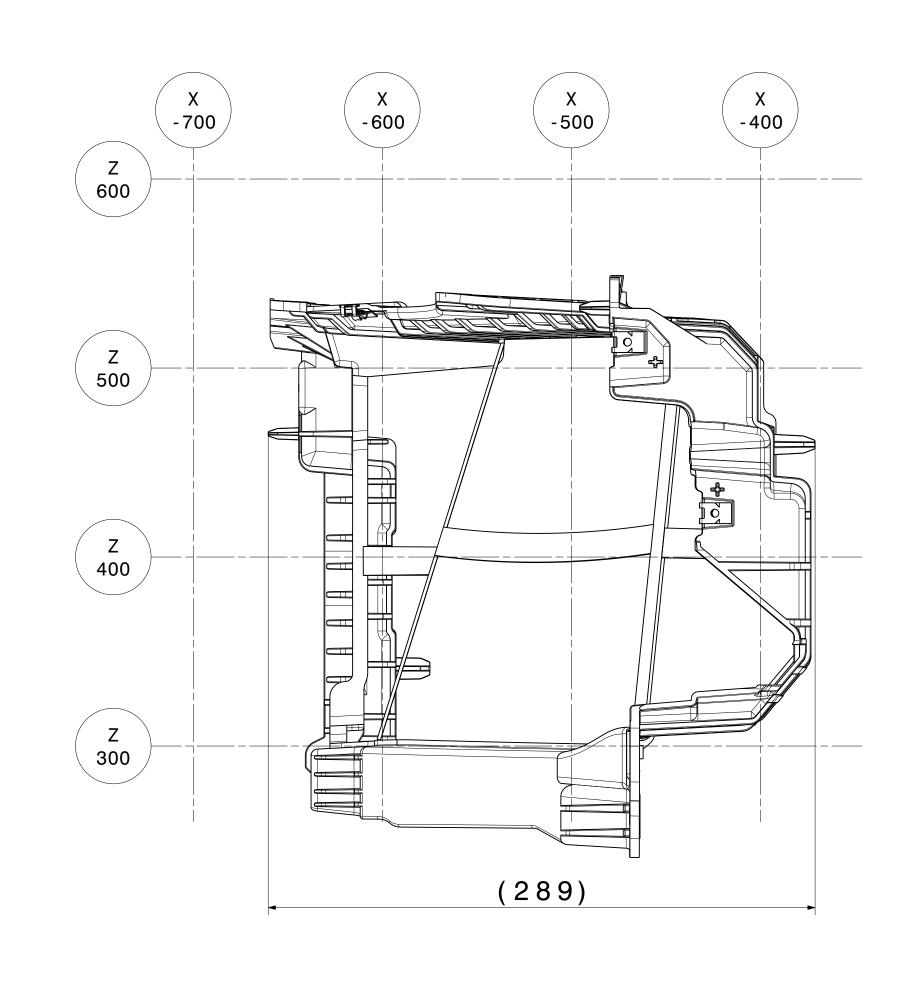
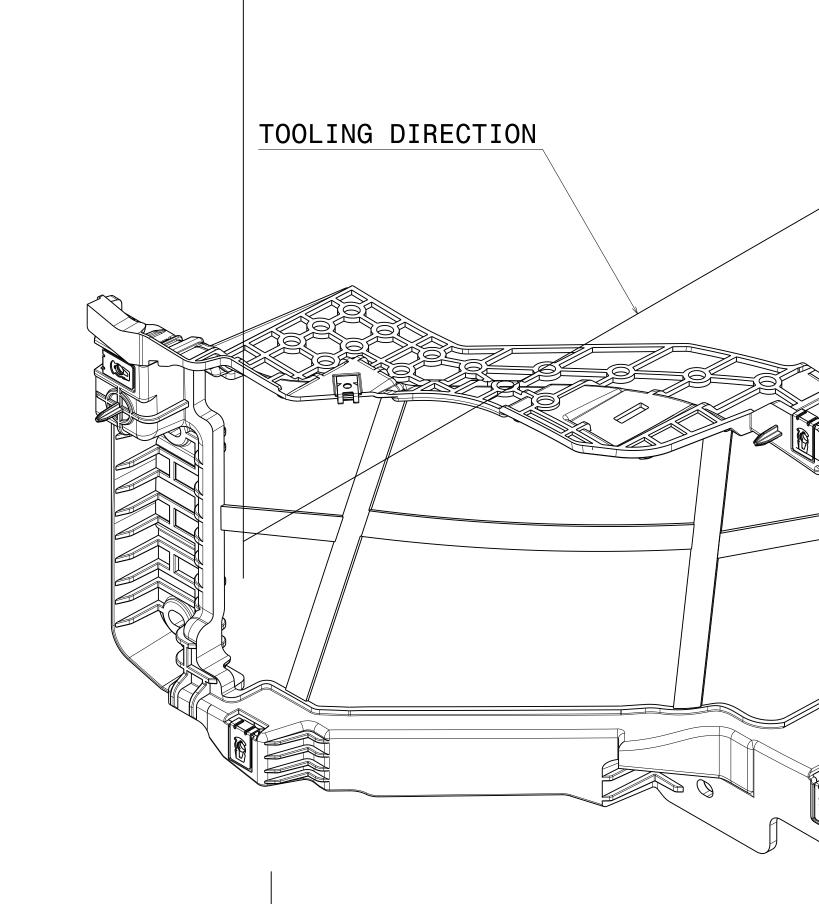


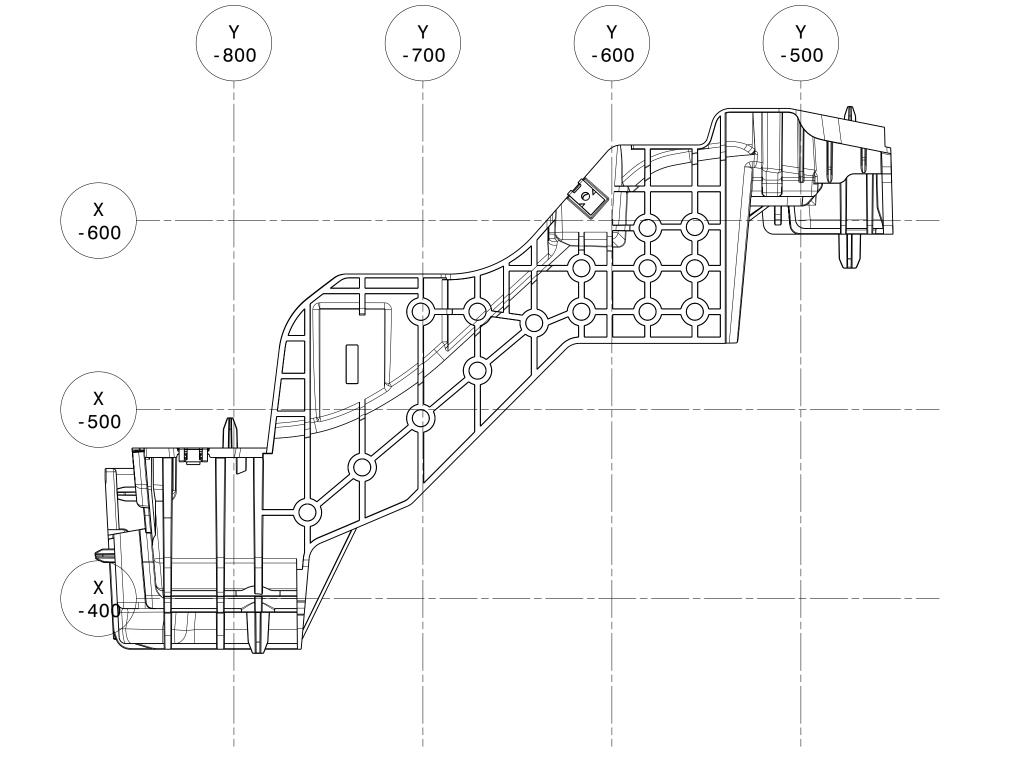
12 69 0688 1846



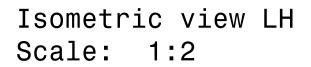
Left view

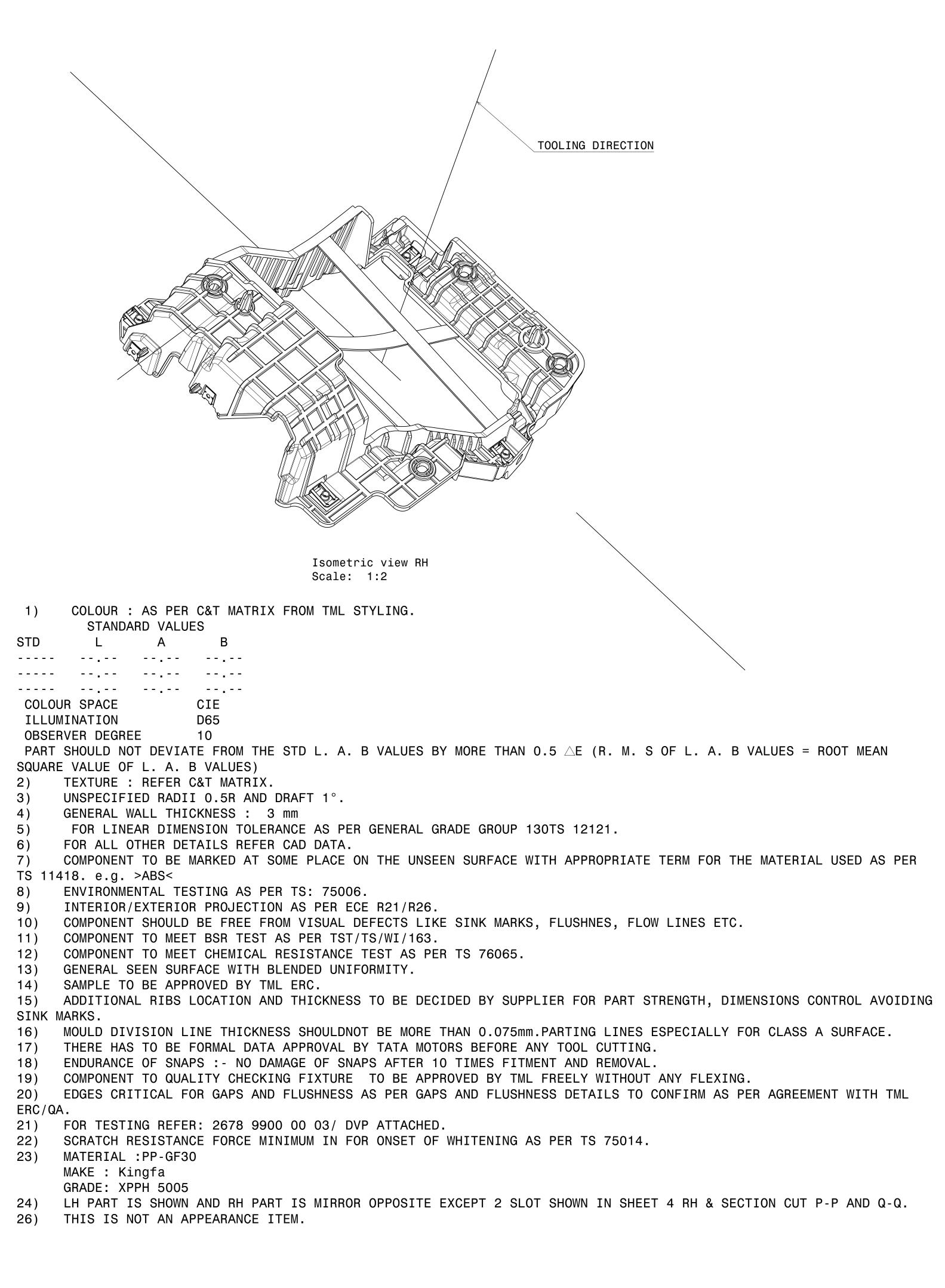
Scale: 1:2





Top view
Scale: 1:2



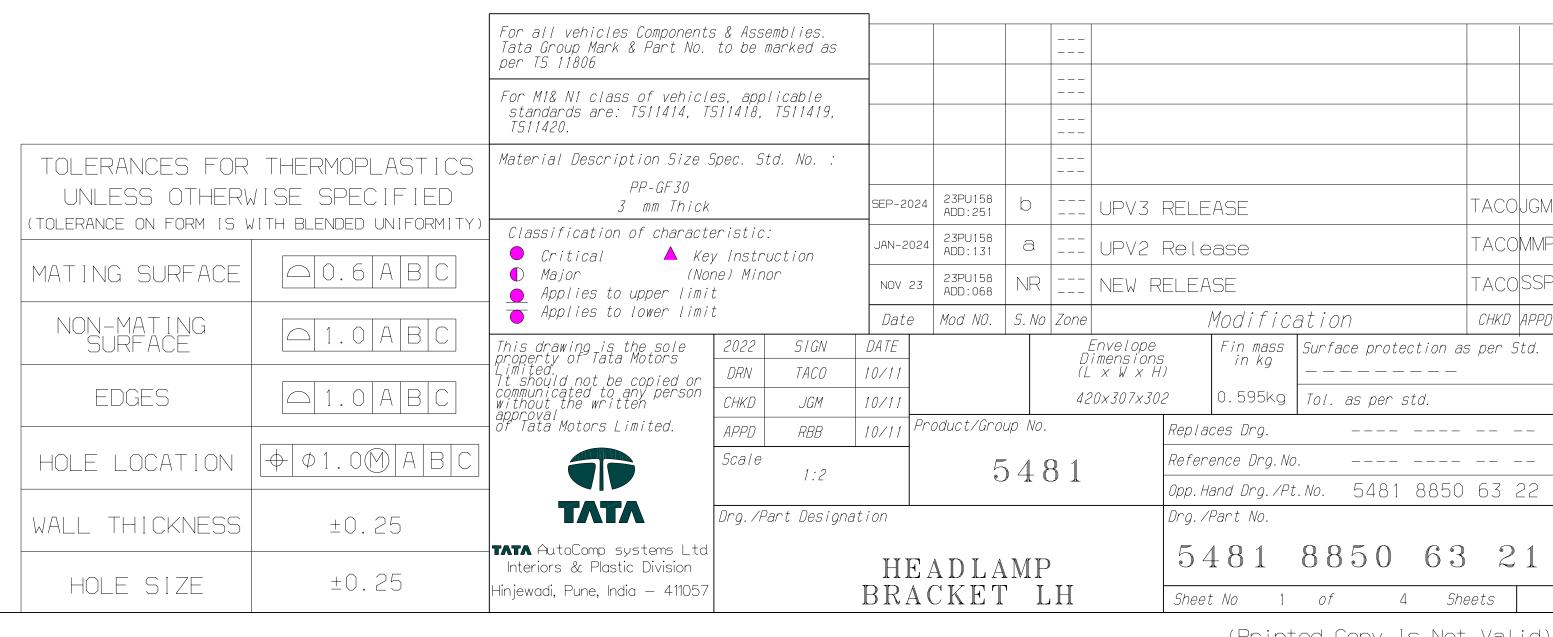


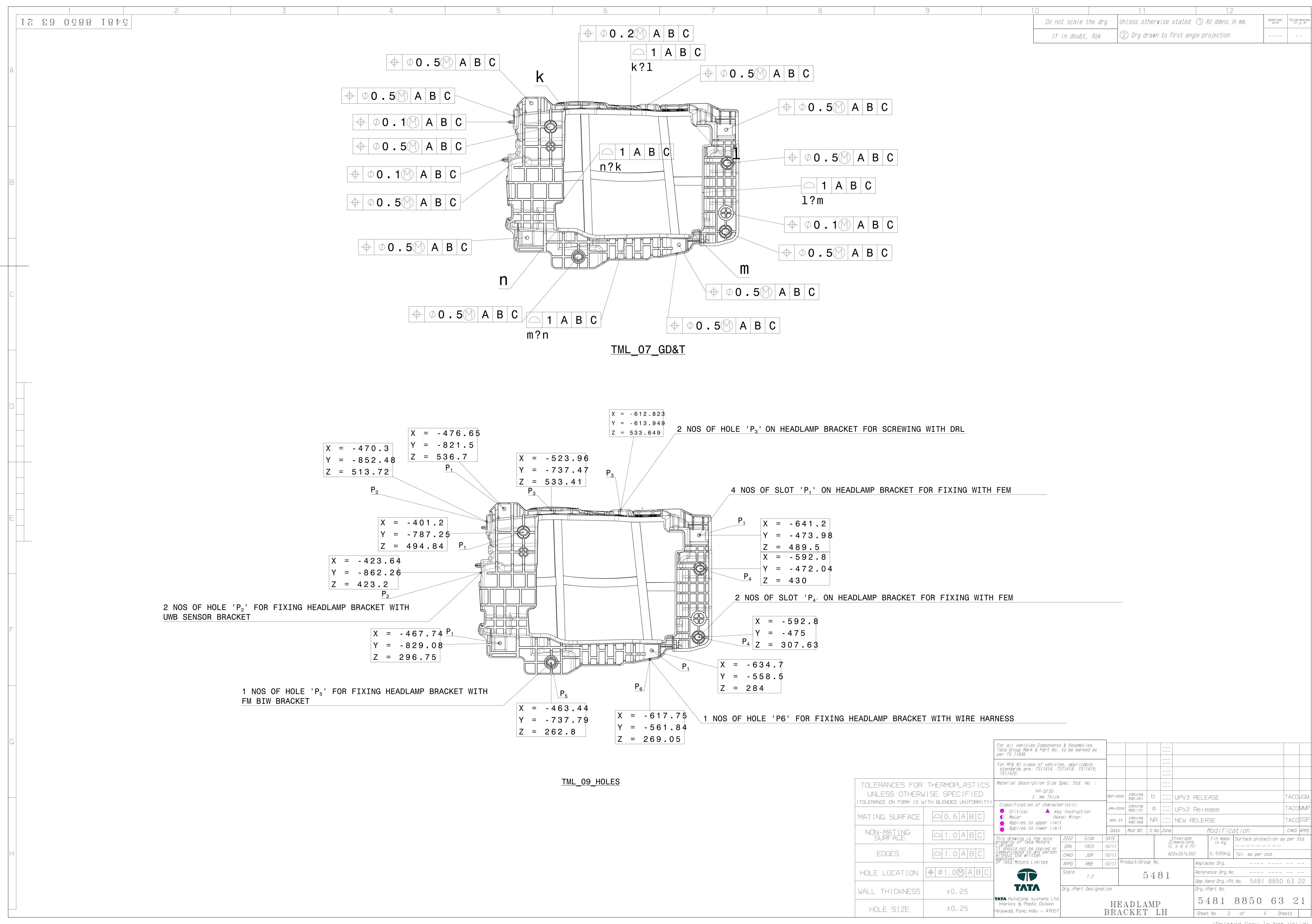
Do not scale the drg

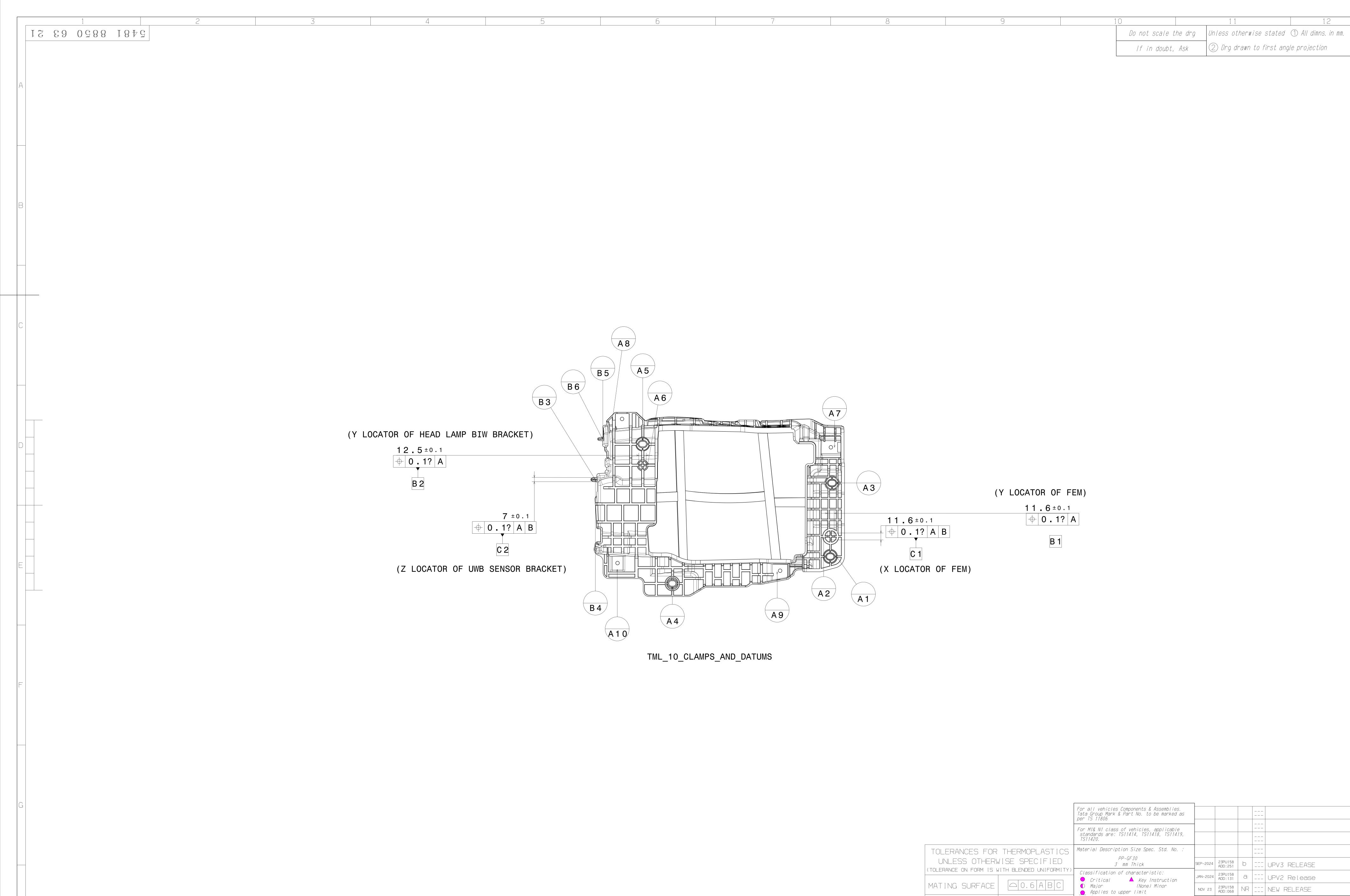
lf in doubt, Ask

Unless otherwise stated ① All dimns. in mm.

2 Drg drawn to first angle projection







Sheet No 3 of 4 Sheets (Printed Copy Is Not Valid)

Fin mass Surface protection as per Std. _____

---- --- -- --

UPV3 RELEASE

UPV2 Release

Envelope Dimensions (L x W x H)

420x307x302

Modification

Drg./Part No.

0.595kg | *Tol. as per std.*

Reference Drg. No. ---- --- --

Opp. Hand Drg. /Pt. No. 5481 8850 63 22

5481 8850 63 21

Date | Mod NO. | S. No | Zone |

HEADLAMP BRACKET LH

5481

APPD RBB 10/11 Product/Group No.

Drg./Part Designation

Applies to lower limit

TATA

TATA AutoComp systems Ltd Interiors & Plastic Division

Hinjewadi, Pune, India – 411057

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APPD RBB 10/11

NON-MATING SURFACE

EDGES

WALL THICKNESS

HOLE SIZE

HOLE LOCATION ϕ 1.0 ϕ A B (

△ 1.0 A B C

□ 1.0 A B C

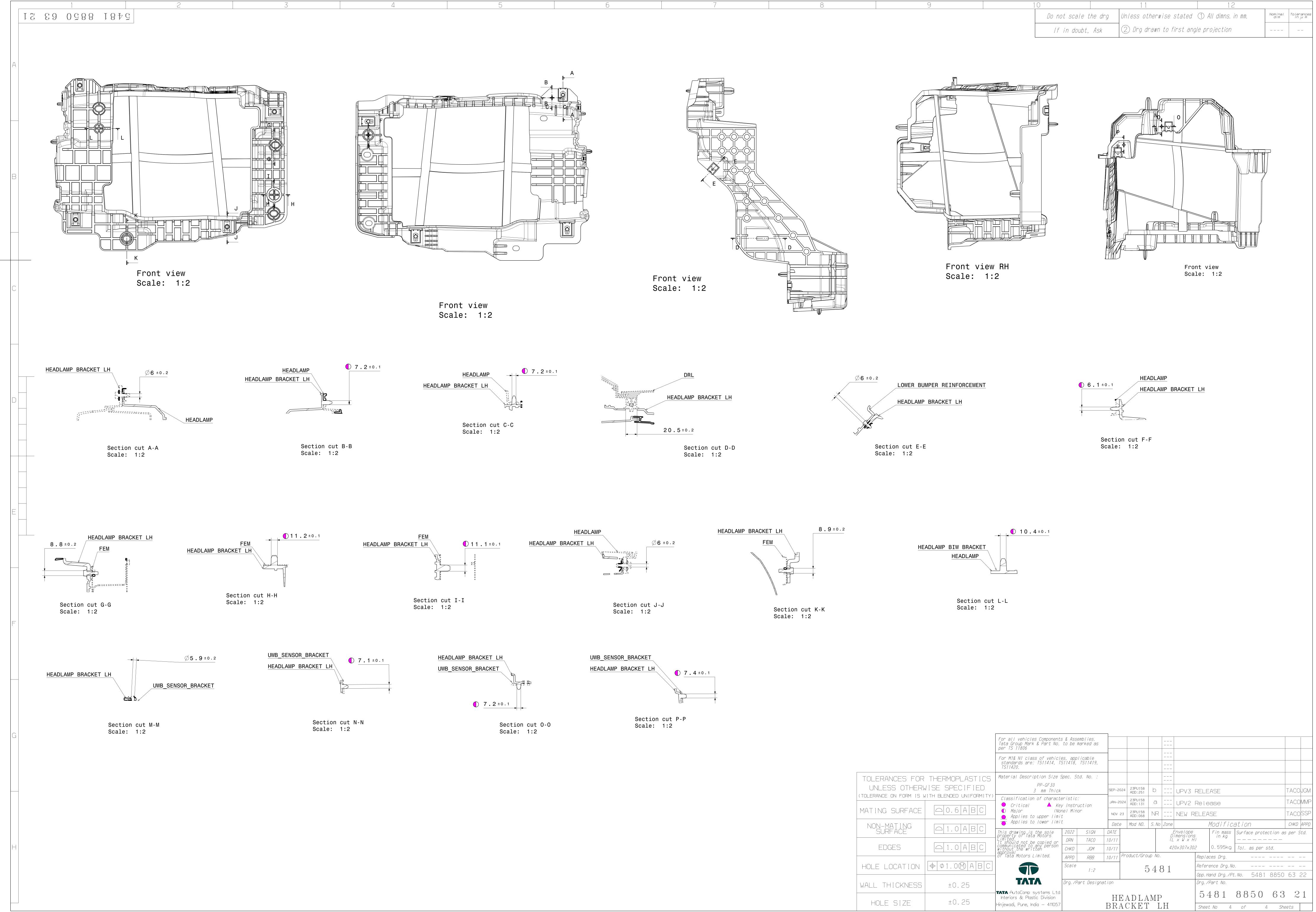
±0.25

±0.25

TACOJGM

TACOMMP
TACOSSP
CHKD APPD

| ---- | -- |



12 69 0688 1846 Do not scale the drg Unless otherwise stated ① All dimns. in mm. 2 Drg drawn to first angle projection ____ lf in doubt, Ask For all vehicles Components & Assemblies. Tata Group Mark & Part No. to be marked as per TS 11806 For M1& N1 class of vehicles, applicable standards are: TS11414, TS11418, TS11419, TS11420. TOLERANCES FOR THERMOPLASTICS | Material Description Size Spec. Std. No. : PP-GF30 3 mm Thick UNLESS OTHERWISE SPECIFIED UPV3 RELEASE (TOLERANCE ON FORM IS WITH BLENDED UNIFORMITY) Classification of characteristic: -- UPV2 Release Critical
Major
Applies to upper limit MATING SURFACE TACOSSP

CHKD APPD Applies to lower limit Modification NON-MATING SURFACE Date | Mod NO. | S. No | Zone | △ 1.0 A B C This drawing is the sole property of Tata Motors
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of Tata Motors Limited.

APPD RBB 10/11 Envelope Dimensions (L x W x H) Fin mass Surface protection as per Std. _____ □ 1.0 A B C EDGES *420x307x302* 0.595kg *Tol. as per std.* APPD RBB 10/11 Product/Group No. Replaces Drg. HOLE LOCATION ϕ 1.0 ϕ 1.0 ϕ 1 Reference Drg.No. ---- --- ---5481 Opp. Hand Drg. /Pt. No. 5481 8850 63 22 TATA Drg./Part Designation Drg./Part No. WALL THICKNESS ±0.25 5481 8850 63 21 TATA AutoComp systems Ltd Interiors & Plastic Division HEADLAMP BRACKET LH ±0.25 HOLE SIZE Hinjewadi, Pune, India – 411057 Sheet No Sheets A((Printed Copy Is Not Valid)

1 1